

OUTDOOR UNIT

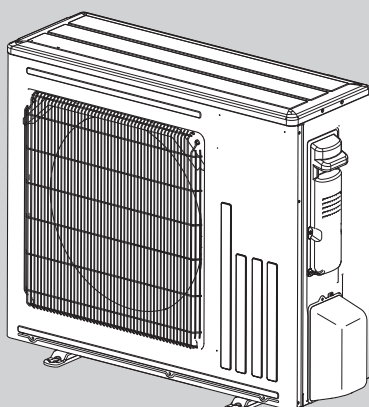
SERVICE MANUAL


No. OBH903
REVISED EDITION-D

Models

MUZ-RW25VGHZ - **E1**, **SC1**
MUZ-RW35VGHZ - **E1**, **SC1**
MUZ-RW50VGHZ - **E1**, **SC1**
MUZ-RW25VGHZ2 - **E1**, **SC1**
MUZ-RW35VGHZ2 - **E1**, **SC1**
MUZ-RW50VGHZ2 - **E1**, **SC1**

Indoor unit service manual
MSZ-RW•VG Series (OBH902)



MUZ-RW25VGHZ
MUZ-RW35VGHZ
MUZ-RW25VGHZ2
MUZ-RW35VGHZ2

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PARTS CATALOG (OBB903)

Use the specified refrigerant only

Never use any refrigerant other than that specified.

Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of.

Correct refrigerant is specified in the manuals and on the spec labels provided with our products.

We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

<Preparation before the repair service>

- Prepare the proper tools.
- Prepare the proper protectors.
- Provide adequate ventilation.
- After stopping the operation of the air conditioner, turn off the power-supply breaker and pull the power plug.
- Discharge the capacitor before the work involving the electric parts.

<Precautions during the repair service>

- Do not perform the work involving the electric parts with wet hands.
- Do not pour water into the electric parts.
- Do not touch the refrigerant.
- Do not touch the hot or cold areas in the refrigeration cycle.
- When the repair or the inspection of the circuit needs to be done without turning off the power, exercise great caution not to touch the live parts.

WARNING

- When the refrigerant circuit has a leak, do not execute pump down with the compressor.
- When pumping down the refrigerant, stop the compressor before disconnecting the refrigerant pipes. The compressor may burst if air etc. get into it.
- When opening or closing the valve below freezing temperatures, refrigerant may spurt out from the gap between the valve stem and the valve body, resulting in injuries.

Revision A:

- Some descriptions have been modified.



Revision B:

- 12-4. TROUBLESHOOTING CRITERION OF MAIN PARTS has been modified.
- 12-5. TROUBLESHOOTING FLOW has been modified.has been modified.

Revision C:

- PERFORMANCE DATA HEAT operation in 9. PERFORMANCE CURVES has been changed.
- 11-1. CHANGE IN DEFROST SETTING has been changed.

Revision D:

- MUZ-RW25/35/50VGHZ2 - ,  have been added.

1

TECHNICAL CHANGES

MUZ-RW25VGHZ - , 

MUZ-RW35VGHZ - , 

MUZ-RW50VGHZ - , 

1. New model

MUZ-RW25VGHZ - ,  → MUZ-RW25VGHZ2 - , 

MUZ-RW35VGHZ - ,  → MUZ-RW35VGHZ2 - , 

MUZ-RW50VGHZ - ,  → MUZ-RW50VGHZ2 - , 

1. Inverter P.C. board has been changed.

Servicing precautions for units using refrigerant R32



WARNING

This unit uses a flammable refrigerant.

If refrigerant leaks and comes in contact with fire or heating part, it will create harmful gas and there is risk of fire.

- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
- The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater.)
- Do not pierce or burn.
- Be aware that refrigerants may not contain an odor.
- Pipe-work shall be securely mounted and guarded from physical damage.
- The installation of pipe-work shall be kept to a minimum.
- Compliance with national gas regulations shall be observed.
- Mechanical connections shall be accessible for maintenance purposes.
- Keep any required ventilation openings clear of obstruction.
- Servicing shall be performed only as recommended by the manufacturer.
- Units should be installed stably so that the refrigerant piping does not vibrate or pulsate.
- Protection devices, piping and fittings shall be protected as far as possible against adverse environmental effects, for example the danger of water collecting and freezing in relief pipes or the accumulation of dirt and debris.
- Provision shall be made for expansion and contraction of long runs of piping.
- Field-made refrigerant joints indoors shall be tightness tested. The test method shall have a sensitivity of 5 grams per year of refrigerant or better under a pressure of at least 0,25 times the maximum allowable pressure. No leak shall be detected.
- Electrical components that can arc or spark, which are not considered ignition sources shall only be replaced with parts specified by the appliance manufacturer. Replacement with other parts may result in the ignition of refrigerant in the event of a leak;.
- The appliance shall be stored so as to prevent mechanical damage from occurring.
- Maintenance, service and repair operations shall be performed by authorized technician with required qualification.

Basic work procedures are the same as those for conventional units using refrigerant R410A.

However, pay careful attention to the following points.

1. Information on servicing
 - (1) Checks to the Area

Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimized.
 - (2) Work Procedure

Work shall be undertaken under a controlled procedure so as to minimize the risk of a flammable gas or vapor being present while the work is being performed.
 - (3) General Work Area

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided.
 - (4) Checking for Presence of Refrigerant

The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i.e. non-sparking, adequately sealed or intrinsically safe.
 - (5) Presence of Fire Extinguisher

If any hot work is to be conducted on the refrigerating equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand. Have a dry powder or CO₂ fire extinguisher adjacent to the charging area.
 - (6) No Ignition Sources

No person carrying out work in relation to a refrigerating system which involves exposing any pipe work shall use any sources of ignition in such a manner that it can lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "No Smoking" signs shall be displayed.
 - (7) Ventilated Area

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.
 - (8) Checks to the Refrigerating Equipment

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt, consult the manufacturer's technical department for assistance.

The following checks shall be applied to installations using flammable refrigerants:

 - The refrigerant charge is in accordance with the room size within which the refrigerant containing parts are installed.
 - The ventilation machinery and outlets are operating adequately and are not obstructed.
 - If an indirect refrigerating circuit is being used, the secondary circuit shall be checked for the presence of refrigerant.
 - Marking to the equipment continues to be visible and legible. Markings and signs that are illegible shall be corrected.
 - Refrigerating pipe or components are installed in a position where they are unlikely to be exposed to any substance which can corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being so corroded.
 - (9) Checks to Electrical Devices

Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised.

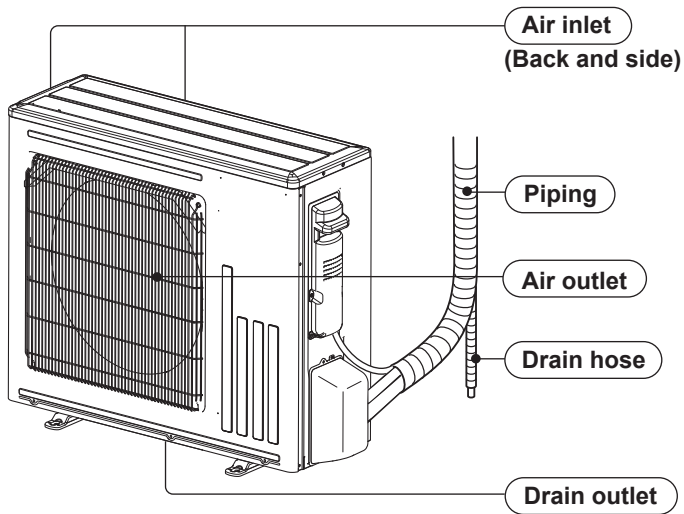
Initial safety checks shall include that:

 - capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking;
 - no live electrical components and wiring are exposed while charging, recovering or purging the system;
 - there is continuity of earth bonding.

2. Sealed Electrical Components
Sealed electrical components shall not be repaired.
3. Cabling
Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.
4. Detection of Flammable Refrigerants
Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.
Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity can be inadequate, or can need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed.
Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine can react with the refrigerant and corrode the copper pipe-work.
If a leak is suspected, all naked flames shall be removed/extinguished.
If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak.
5. Refrigerant Removal and Circuit Evacuation
When breaking into the refrigerant circuit to make repairs – or for any other purpose – conventional procedures shall be used. However, for flammable refrigerants it is important that best practice is followed since flammability is a consideration. The following procedure shall be adhered to:
- safely remove refrigerant following local and national regulations;
 - evacuate;
 - purge the circuit with inert gas (optional for A2L);
 - evacuate (optional for A2L);
 - continuously flush with inert gas when using flame to open circuit;
 - open the circuit.
- The refrigerant charge shall be recovered into the correct recovery cylinders.
The manufacturer shall specify the inert gases that can be used. Compressed air or oxygen shall not be used for purging refrigerant systems.
Purging of the refrigerant circuit shall be achieved by breaking the vacuum in the system with inert gas and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. The system shall be vented down to atmospheric pressure to enable work to take place.
Ensure that the outlet of the vacuum pump is not close to any potential ignition sources and that ventilation is available.
6. Charging Procedures
In addition to conventional charging procedures, the following requirements shall be followed:
- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimise the amount of refrigerant contained in them.
 - Cylinders shall be kept in an appropriate position according to the instructions.
 - Ensure that the refrigerating system is earthed prior to charging the system with refrigerant.
 - Label the system when charging is complete (if not already labelled).
 - Extreme care shall be taken not to overfill the refrigeration system.
- Prior to recharging the system, it shall be pressure-tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.
7. Decommissioning
Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of recovered refrigerant. It is essential that electrical power is available before the task is commenced.
- (1) Become familiar with the equipment and its operation.
 - (2) Isolate system electrically.
 - (3) Before attempting the procedure, ensure that:
 - mechanical handling equipment is available, if required, for handling refrigerant cylinders;
 - all personal protective equipment is available and being used correctly;
 - the recovery process is supervised at all times by a competent person;
 - recovery equipment and cylinders conform to the appropriate standards.
 - (4) Pump down refrigerant system, if possible.
 - (5) If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
 - (6) Make sure that the cylinder is situated on the scales before recovery takes place.
 - (7) Start the recovery machine and operate in accordance with instructions.
 - (8) Do not overfill cylinders (no more than 80 % volume liquid charge).
 - (9) Do not exceed the maximum working pressure of the cylinder, even temporarily.
 - (10) When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.
 - (11) Recovered refrigerant shall not be charged into another refrigerating system unless it has been cleaned and checked.
8. Labeling
Equipment shall be labeled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. For appliances containing flammable refrigerants, ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.
9. Recovery
When removing refrigerant from a system, either for servicing or decommissioning, it is required to follow good practice so that all refrigerants are removed safely.
When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge is available. All cylinders to be used are designated for the recovered refrigerant and labeled for that refrigerant (i.e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.
The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of the flammable refrigerant. Consult manufacturer if in doubt. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition.
The recovered refrigerant shall be processed according to local legislation in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.
If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The compressor body shall not be heated by an open flame or other ignition sources to accelerate this process. Draining of oil from a system shall be carried out safely.

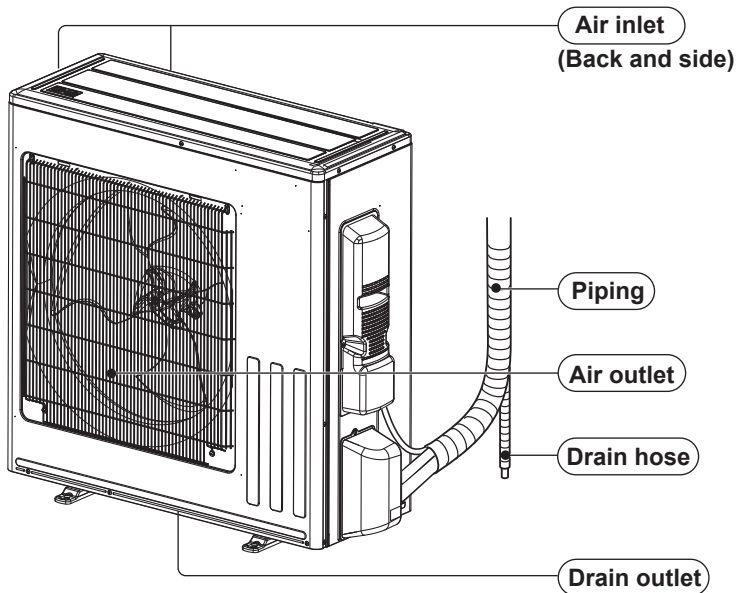
MUZ-RW25VGHZ
MUZ-RW35VGHZ

MUZ-RW25VGHZ2
MUZ-RW35VGHZ2



MUZ-RW50VGHZ

MUZ-RW50VGHZ2



Outdoor model				MUZ-RW25VGHZ	MUZ-RW35VGHZ	MUZ-RW50VGHZ	
Power supply				Single phase, 230 V, 50 Hz			
Capacity Rated (Min.-Max.)		Cooling	kW	2.5 (0.9 - 3.5)	3.5 (1.0 - 4.0)	5.0 (1.4 - 5.8)	
		Heating		3.2 (0.8 - 6.3)	4.0 (1.1 - 7.0)	6.0 (1.8 - 8.7)	
Breaker Capacity			A	10	12	16	
Electrical data	Power input *1 (Set)	Cooling	W	435	770	1,380	
		Heating		580	810	1,450	
	Running current *1 (Set)	Cooling	A	2.5	3.8	6.1	
		Heating		3.0	3.8	6.4	
	Power factor *1 (Set)	Cooling	%	75	88	98	
		Heating		84	92	98	
Starting current *1 (Set)			A	3.0	3.8	6.4	
Coefficient of performance (COP) *1 (Set)		Cooling		5.75	4.55	3.62	
		Heating		5.52	4.94	4.14	
Compressor	Model			SVB130FBBMT	SVB172FCKMT	SVB220FBAM1T	
	Output		W	900	1,200	1,200	
	Current *1	Cooling	A	2.10	3.36	5.17	
		Heating		2.56	3.35	5.25	
	Refrigeration oil (Model)			L	0.35 (FW68S)	0.40 (FW68S)	0.46 (FW68S)
Fan motor	Model			RC0J50-RA	RC0J50-RA	RC0J50-RC	
	Current *1	Cooling	A	0.20	0.23	0.65	
		Heating		0.23	0.23	0.78	
Dimensions W × H × D			mm	800 × 714 × 285	800 × 714 × 285	840 × 880 × 330	
Weight			kg	39.5	40	54	
Special remarks	Dehumidification		Cooling	L/h	0.0	0.3	1.7
	Airflow *1	Cooling	High	m³/h	3,114	3,114	3,804
			Low		1,092	1,092	1,548
		Heating	High		2,268	2,328	3,336
			Med.		2,268	2,268	3,336
			Low		996	996	1,644
	Sound level *1	Cooling		dB(A)	46	49	51
		Heating			49	50	54
	Fan speed	Cooling	High	rpm	1,060	1,060	900
			Low		420	420	420
		Heating	High		790	810	800
			Med.		790	790	800
			Low		390	380	440
Fan speed regulator				3	3	3	
Refrigerant filling capacity (R32)			kg	1.20	1.10	1.21	

NOTE: Test conditions are based on ISO 5151.

Cooling: Indoor Dry-bulb temperature 27°C Wet-bulb temperature 19°C

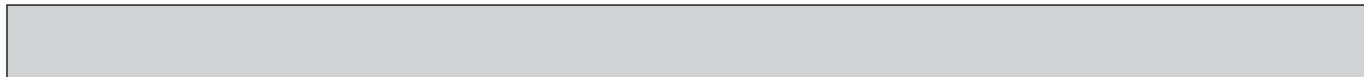
Outdoor Dry-bulb temperature 35°C

Heating: Indoor Dry-bulb temperature 20°C

Outdoor Dry-bulb temperature 7°C

Wet-bulb temperature 6°C

*1 Measured under rated operating frequency.



Outdoor model				MUZ-RW25VGHZ2	MUZ-RW35VGHZ2	MUZ-RW50VGHZ2	
Power supply				Single phase, 230 V, 50 Hz			
Capacity Rated (Min.-Max.)		Cooling	kW	2.5 (0.7 - 3.5)	3.5 (1.0 - 4.0)	5.0 (1.4 - 5.8)	
		Heating		3.2 (0.8 - 6.3)	4.0 (1.1 - 7.0)	6.0 (1.8 - 8.7)	
Breaker Capacity			A	10	12	16	
Electrical data	Power input *1 (Set)	Cooling	W	440	770	1,380	
		Heating		580	810	1,450	
	Running current *1 (Set)	Cooling	A	2.5	3.8	6.1	
		Heating		3.0	3.8	6.4	
	Power factor *1 (Set)	Cooling	%	76	88	98	
		Heating		84	92	98	
	Starting current *1 (Set)		A	3.0	3.8	6.4	
Coefficient of performance (COP) *1 (Set)		Cooling		5.70	4.55	3.62	
		Heating		5.52	4.94	4.14	
Compressor	Model			SVB130FBBMT	SVB172FCKMT	SVB220FBAM1T	
	Output		W	900	1,200	1,200	
	Current *1	Cooling	A	2.10	3.36	5.17	
		Heating		2.56	3.35	5.25	
	Refrigeration oil (Model)		L	0.35 (FW68S)	0.40 (FW68S)	0.46 (FW68S)	
Fan motor	Model			RC0J50-RA	RC0J50-RA	RC0J50-RC	
	Current *1	Cooling	A	0.20	0.23	0.65	
		Heating		0.23	0.23	0.78	
Dimensions W × H × D			mm	800 × 714 × 285	800 × 714 × 285	840 × 880 × 330	
Weight			kg	39.5	40	54	
Special remarks	Dehumidification		Cooling	L/h	0.0	0.3	1.7
	Airflow *1	Cooling	High	m³/h	3,114	3,114	3,804
			Low		1,092	1,092	1,548
		Heating	High		2,268	2,328	3,336
			Med.		2,268	2,268	3,336
			Low		996	996	1,644
			Sound level *1		Cooling		dB(A)
	Heating			49	50	54	
	Fan speed	Cooling	High	rpm	1,060	1,060	900
			Low		420	420	420
		Heating	High		790	810	800
			Med.		790	790	800
			Low		390	380	440
			Fan speed regulator			3	3
	Refrigerant filling capacity (R32)		kg	1.20	1.10	1.21	

NOTE: Test conditions are based on ISO 5151.

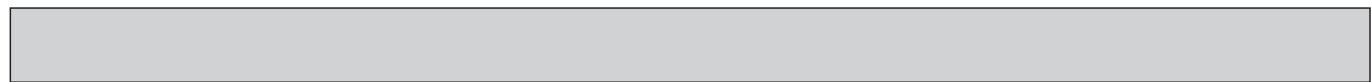
Cooling: Indoor Dry-bulb temperature 27°C Wet-bulb temperature 19°C

Outdoor Dry-bulb temperature 35°C

Heating: Indoor Dry-bulb temperature 20°C

Outdoor Dry-bulb temperature 7°C Wet-bulb temperature 6°C

*1 Measured under rated operating frequency.

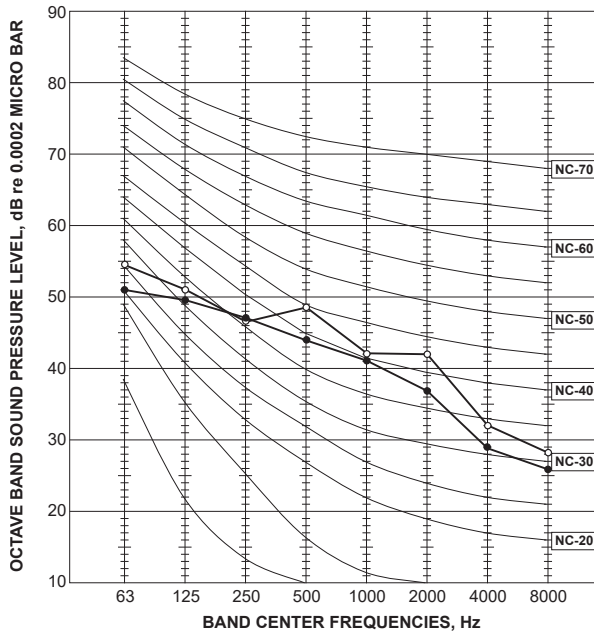
**Specifications and rated conditions of main electric parts**

Model		MUZ-RW25VGHZ	MUZ-RW25VGHZ2	MUZ-RW35VGHZ	MUZ-RW35VGHZ2
Item					
Smoothing capacitor	(C61, C62, C63)	620 μ F 420 V	—	620 μ F 420 V	—
	(C61, C62)	—	800 μ F 420 V	—	800 μ F 420 V
Diode module	(DB61, DB65)	25 A 600 V		25 A 600 V	
Fuse	(F701, F801, F901)	T3.15AL250V		T3.15AL250V	
	(F61)	25 A 250 V		25 A 250 V	
	(F62)	15 A 250 V		15 A 250 V	
Defrost heater	(H)	230 V 60 W		230 V 60 W	
Power module	(IC700)	20 A 600V	15 A 600V	20 A 600V	
	(IC932)	5 A 600 V		5 A 600 V	
Expansion valve coil	(LEV)	12 V DC		12 V DC	
Reactor	(L61)	23 mH		23 mH	
Switching power transistor	(Q821)	30A/37A 600V		30A/37A 600V	
Circuit protection	(PTC64, PTC65)	33 Ω		33 Ω	
Terminal block	(TB1)	5 P		5 P	
Relay	(X63)	3 A 250 V		3 A 250 V	
	(X64)	20 A 250 V		20 A 250 V	
	(X66)	3 A 250 V		3 A 250 V	
	(X69)	10 A 230 V		10 A 230 V	
R.V. coil	(21S4)	220-240 V AC		220-240 V AC	
Heater protector	(26H)	Open 45°C		Open 45°C	

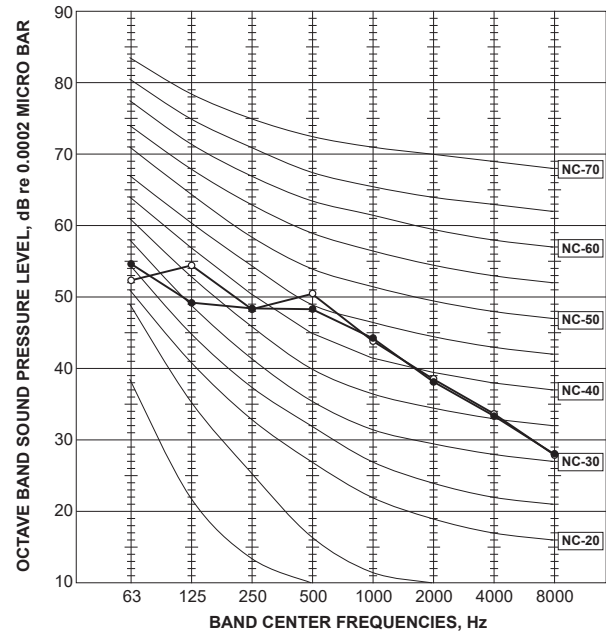
Model		MUZ-RW50VGHZ	MUZ-RW50VGHZ2
Item			
Smoothing capacitor	(CB1, CB2, CB3)	560 μ F 450 V	
Fuse	(F601, F880, F901)	T3.15AL250V	
	(F61)	25 A 250 V	
	(F62)	15A 250 V	
Switching power transistor	(Q3A, Q3B)	26 A 650 V	
Defrost heater	(H)	230V 120 W	
Power module	(IC932)	5 A 600 V	
	(IC700)	20 A 600 V	
Expansion valve coil	(LEV)	12 V DC	
Reactor	(L)	282 μ H	
Diode	(D3A, D3B)	20 A 600 V	
Diode module	(DB41)	20 A 600 V	
Circuit protection	(PTC64, PTC65)	33 Ω	
Terminal block	(TB1)	5 P	
Relay	(X64)	20 A 250 V	
	(X65)	20 A 250 V	
	(X69)	10 A 250 V	
	(X601)	3 A 250 V	
	(X602)	3 A 250 V	
R.V. coil	(21S4)	220-240 V AC	
Heater protector	(26H)	Open 45°C	

MUZ-RW25VGHZ MUZ-RW25VGHZ2

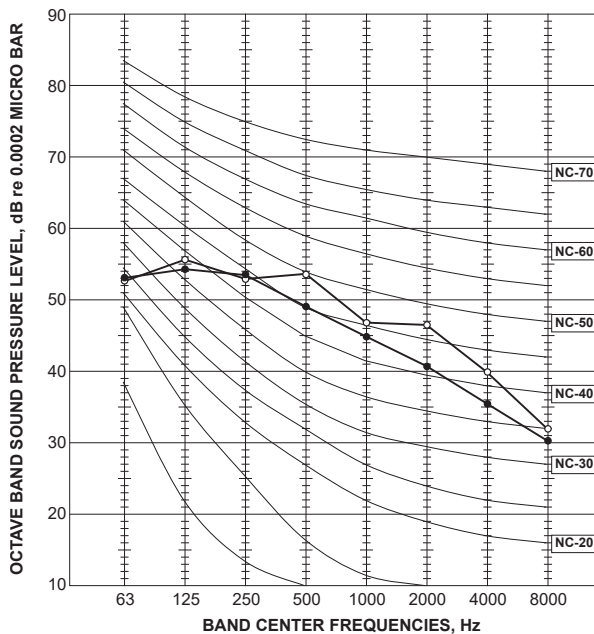
FUNCTION	SPL(dB(A))	LINE
COOLING	46	●—●
HEATING	49	○—○

**MUZ-RW35VGHZ MUZ-RW35VGHZ2**

FUNCTION	SPL(dB(A))	LINE
COOLING	49	●—●
HEATING	50	○—○

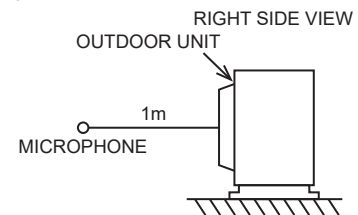
**MUZ-RW50VGHZ MUZ-RW50VGHZ2**

FUNCTION	SPL(dB(A))	LINE
COOLING	51	●—●
HEATING	54	○—○

**Test conditions**

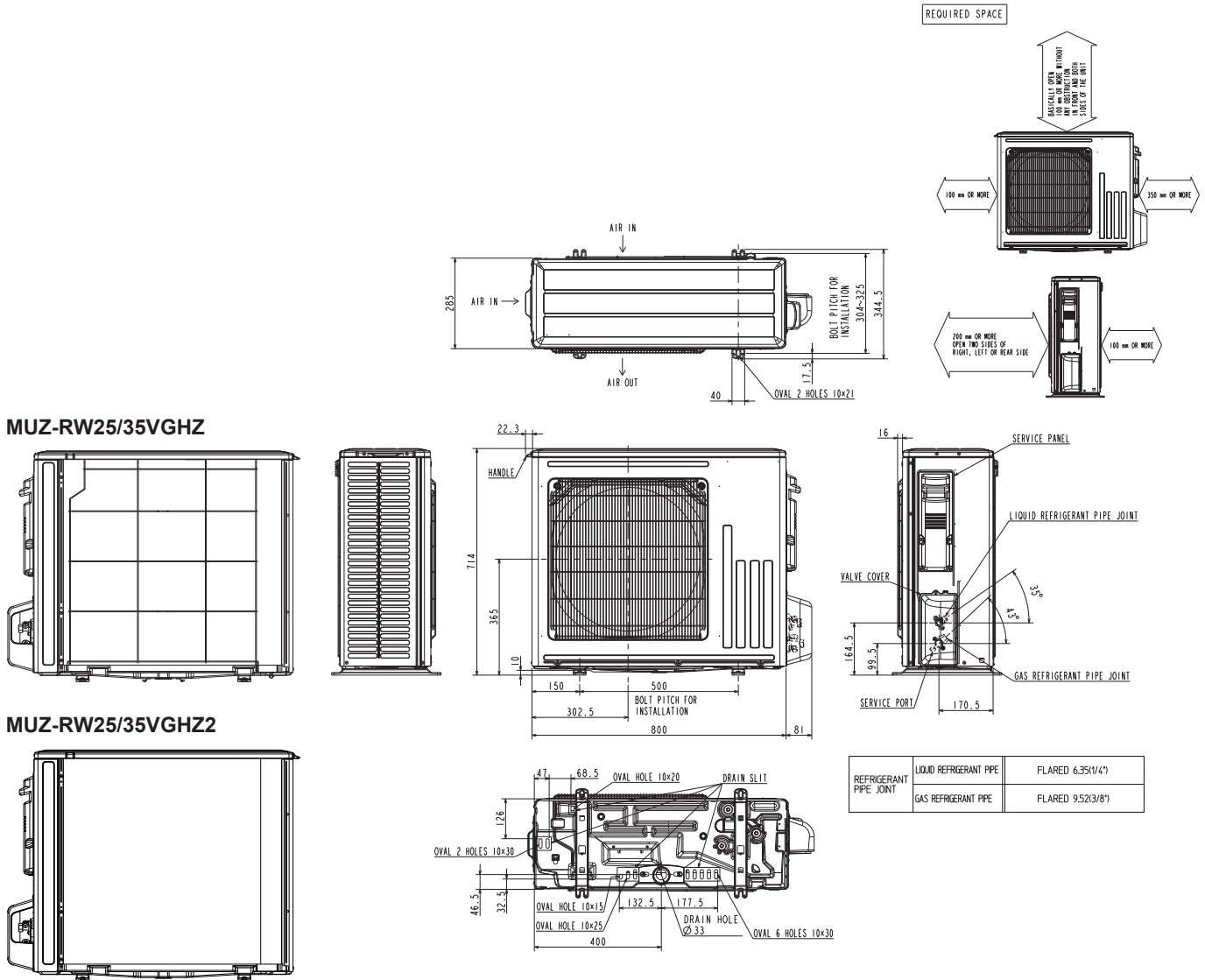
Cooling: Dry-bulb temperature 35°C

Heating: Dry-bulb temperature 7°C Wet-bulb temperature 6°C



MUZ-RW25VGHZ MUZ-RW25VGHZ2
 MUZ-RW35VGHZ MUZ-RW35VGHZ2

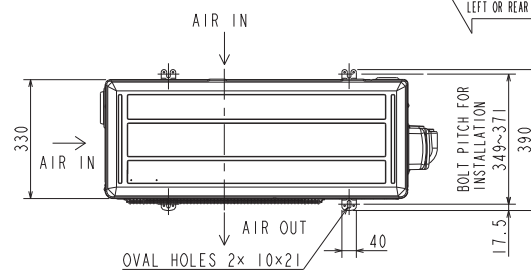
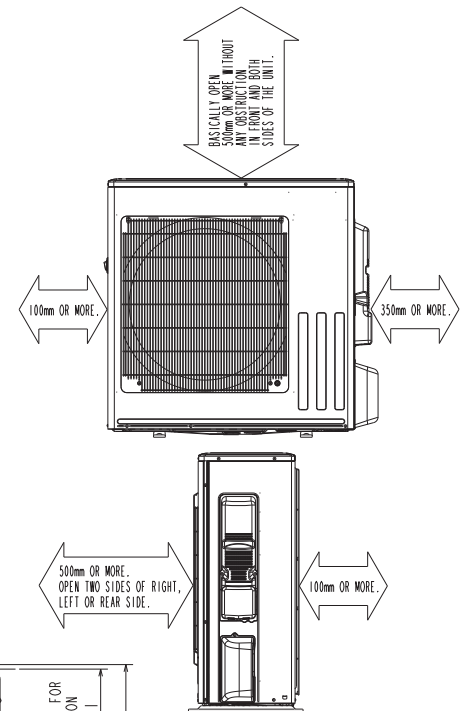
Unit: mm



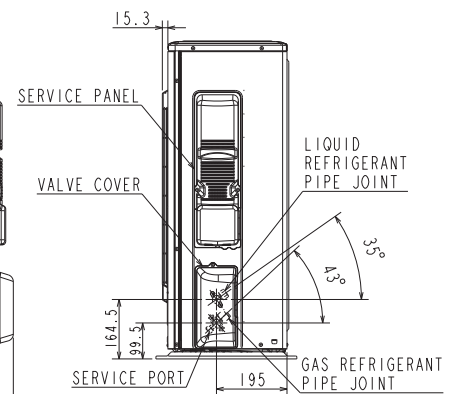
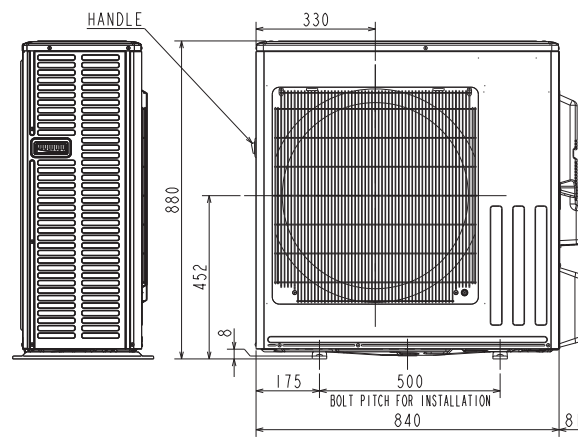
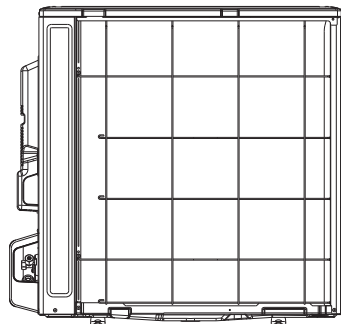
MUZ-RW50VGHZ MUZ-RW50VGHZ2

Unit: mm

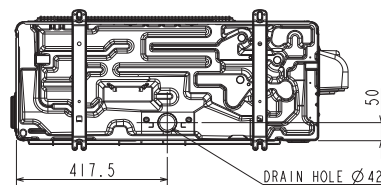
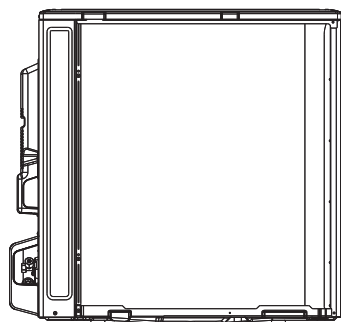
REQUIRED SPACE



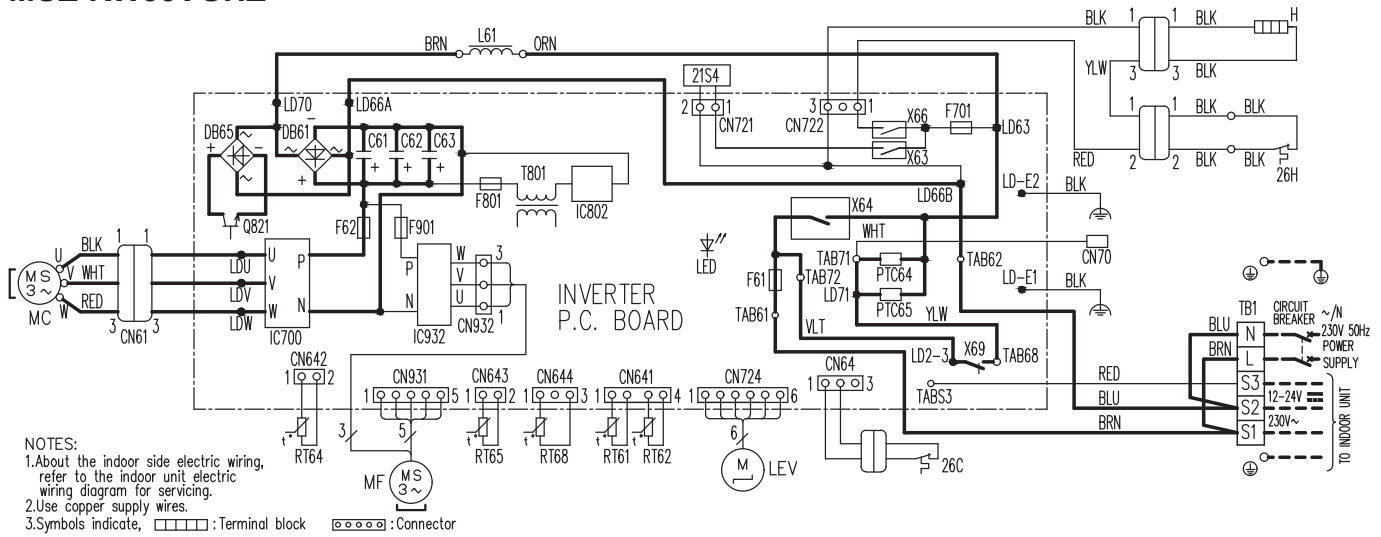
MUZ-RW50VGHZ



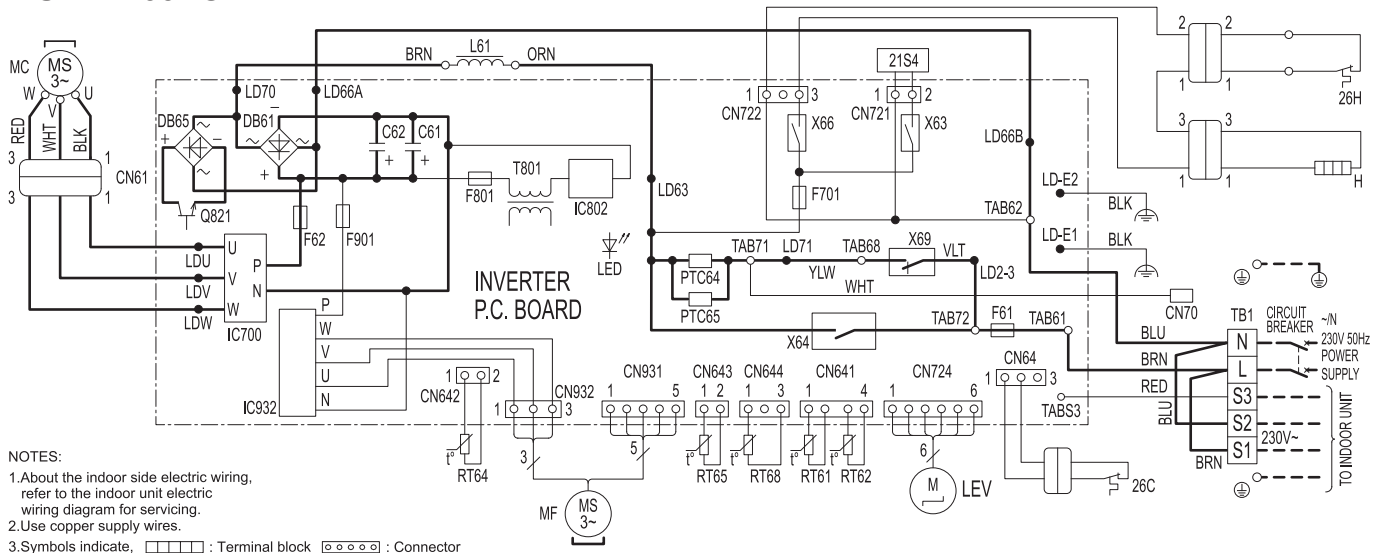
MUZ-RW50VGHZ2



REFRIGERANT PIPE JOINT	LIQUID REFRIGERANT PIPE	FLARED 6.35(1/4")
	GAS REFRIGERANT PIPE	FLARED 9.52(3/8")

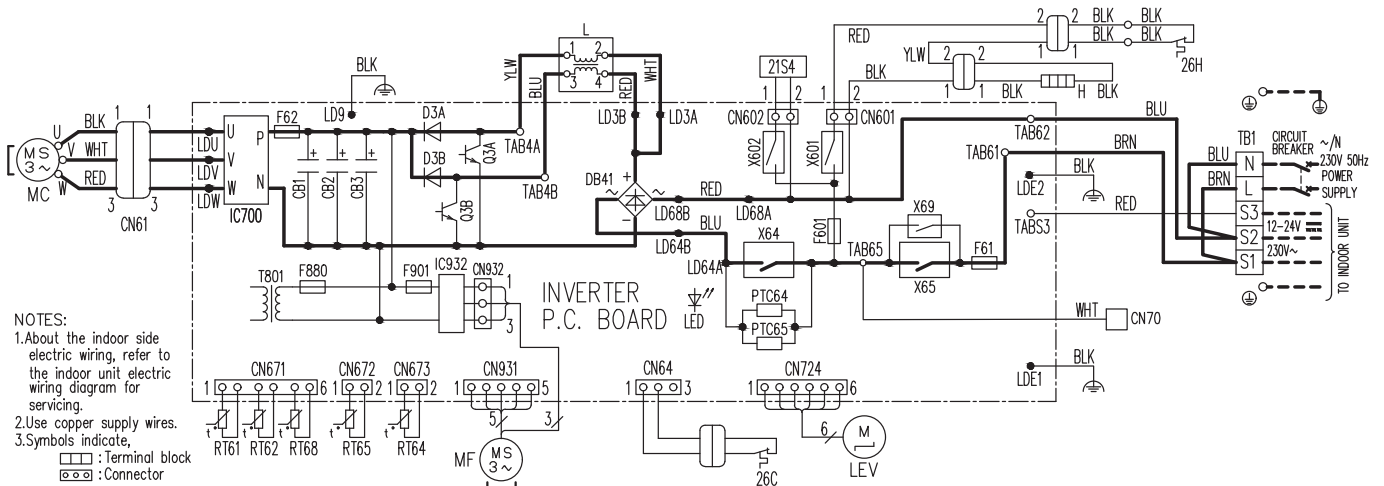
MUZ-RW25VGHZ
MUZ-RW35VGHZ


SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
CN61	CONNECTOR	LEV	EXPANSION VALVE COIL	RT68	OUTDOOR HEAT EXCHANGER TEMP. THERMISTOR
C61, C62, C63	SMOOTHING CAPACITOR	L61	REACTOR	TB1	TERMINAL BLOCK
DB61, DB65	DIODE MODULE	MC	COMPRESSOR	T801	TRANSFORMER
F61	FUSE (25A 250V)	MF	FAN MOTOR	X63, X64, X66, X69	RELAY
F62	FUSE (15A 250V)	PTC64, PTC65	CIRCUIT PROTECTION	21S4	REVERSING VALVE COIL
F701, F801, F901	FUSE (T3.15AL250V)	Q821	SWITCHING POWER TRANSISTOR	26C	COMPRESSOR PROTECTOR
H	DEFROST HEATER	RT61	DEFROST THERMISTOR	26H	HEATER PROTECTOR
IC700, IC932	POWER MODULE	RT62	DISCHARGE TEMP. THERMISTOR		
IC802	POWER DEVICE	RT64	FIN TEMP. THERMISTOR		
LED	LED	RT65	AMBIENT TEMP. THERMISTOR		

MUZ-RW25VGHZ2
MUZ-RW35VGHZ2


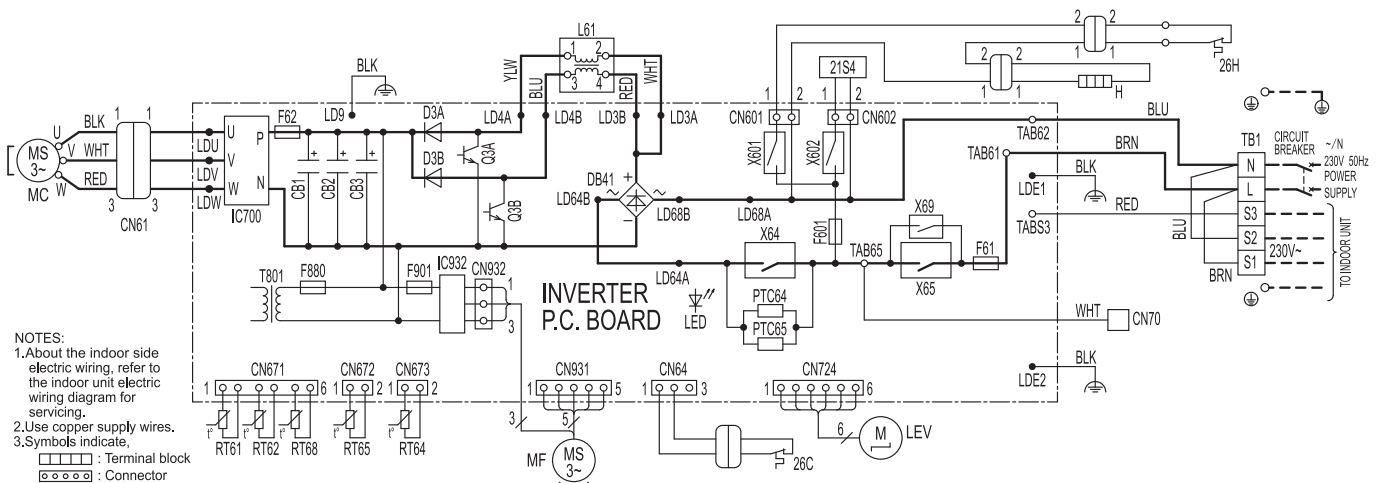
SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
CN61	CONNECTOR	LEV	EXPANSION VALVE COIL	RT68	OUTDOOR HEAT EXCHANGER TEMP. THERMISTOR
C61, C62	SMOOTHING CAPACITOR	L61	REACTOR	TB1	TERMINAL BLOCK
DB61, DB65	DIODE MODULE	MC	COMPRESSOR	T801	TRANSFORMER
F61	FUSE (25A 250V)	MF	FAN MOTOR	X63, X64, X66, X69	RELAY
F62	FUSE (15A 250V)	PTC64, PTC65	CIRCUIT PROTECTION	21S4	REVERSING VALVE COIL
F701, F801, F901	FUSE (T3.15AL250V)	Q821	SWITCHING POWER TRANSISTOR	26C	COMPRESSOR PROTECTOR
H	DEFROST HEATER	RT61	DEFROST THERMISTOR	26H	HEATER PROTECTOR
IC700, IC932	POWER MODULE	RT62	DISCHARGE TEMP. THERMISTOR		
IC802	POWER DEVICE	RT64	FIN TEMP. THERMISTOR		
LED	LED	RT65	AMBIENT TEMP. THERMISTOR		

MUZ-RW50VGHZ



SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
CB1, CB2, CB3	SMOOTHING CAPACITOR	L	REACTOR	RT65	AMBIENT TEMP. THERMISTOR
CN61	CONNECTOR	LED	LED	RT68	OUTDOOR HEAT EXCHANGER TEMP. THERMISTOR
DB41	DIODE MODULE	LEV	EXPANSION VALVE COIL	TB1	TERMINAL BLOCK
D3A, D3B	DIODE	MC	COMPRESSOR	T801	TRANSFORMER
F601	FUSE (T3.15AL250V)	MF	FAN MOTOR	X601, X602	RELAY
F61	FUSE (25A 250V)	PTC64, PTC65	CIRCUIT PROTECTION	X64, X65, X69	RELAY
F62	FUSE (15A 250V)	Q3A, Q3B	SWITCHING POWER TRANSISTOR	21S4	REVERSING VALVE COIL
F880, F901	FUSE (T3.15AL250V)	RT61	DEFROST THERMISTOR	26C	COMPRESSOR PROTECTOR
H	DEFROST HEATER	RT62	DISCHARGE TEMP. THERMISTOR	26H	HEATER PROTECTOR
IC700, IC932	POWER MODULE	RT64	FIN TEMP. THERMISTOR		

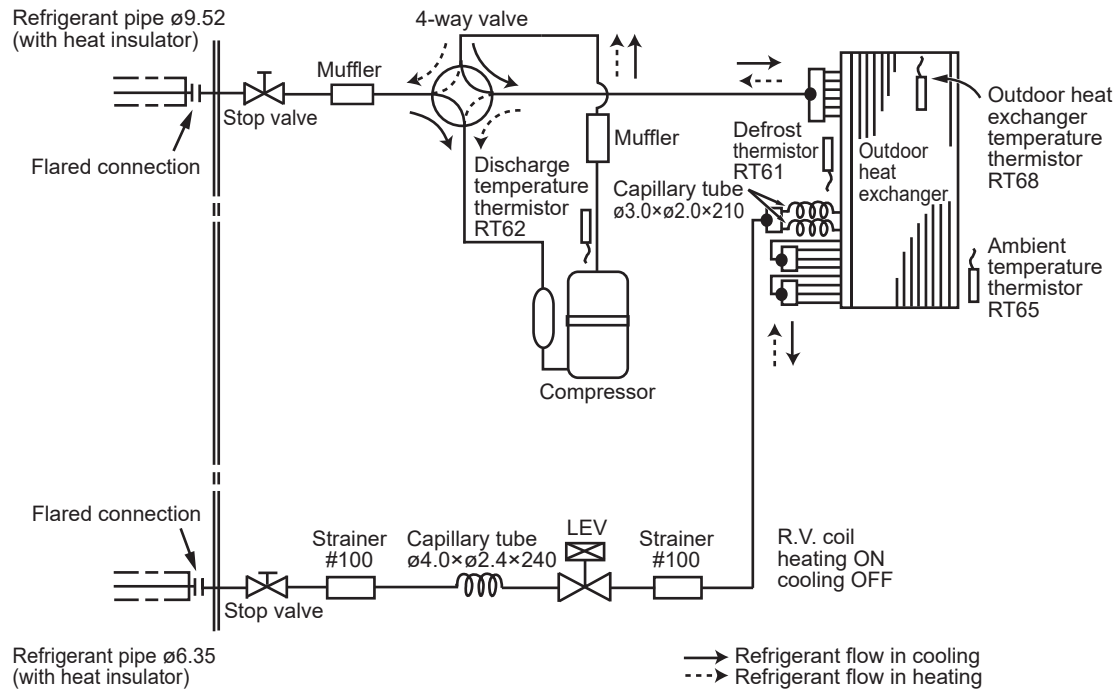
MUZ-RW50VGHZ2



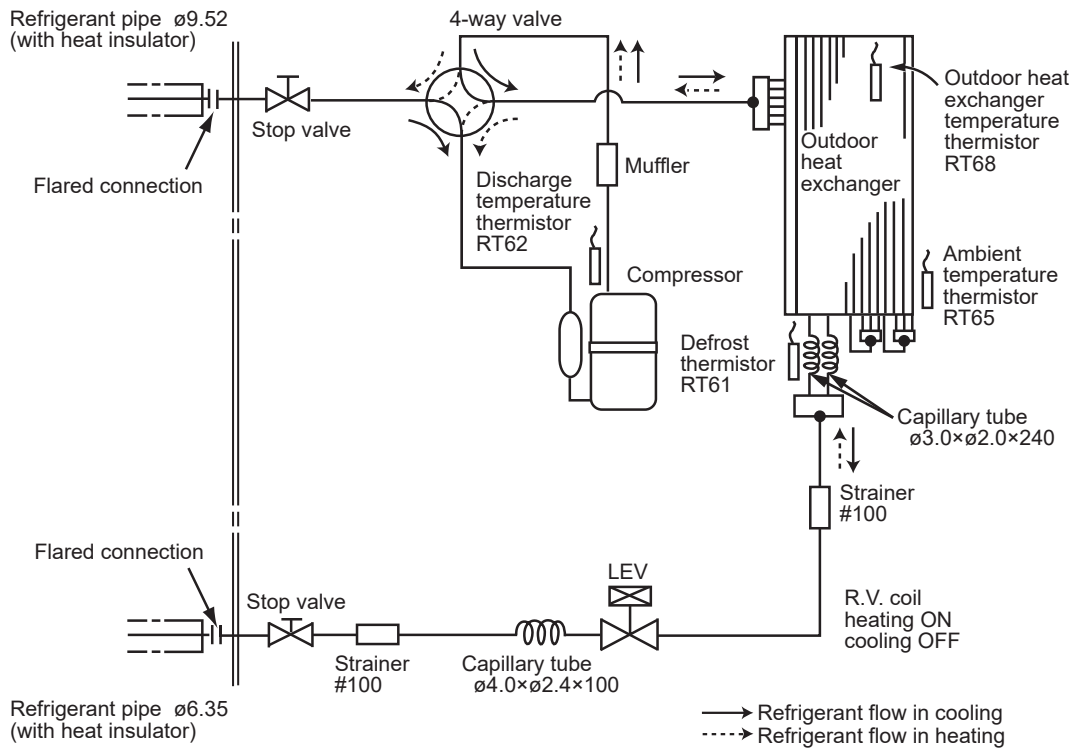
SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
CB1, CB2, CB3	SMOOTHING CAPACITOR	L61	REACTOR	RT65	AMBIENT TEMP. THERMISTOR
CN61	CONNECTOR	LED	LED	RT68	OUTDOOR HEAT EXCHANGER TEMP. THERMISTOR
DB41	DIODE MODULE	LEV	EXPANSION VALVE COIL	TB1	TERMINAL BLOCK
D3A, D3B	DIODE	MC	COMPRESSOR	T801	TRANSFORMER
F601	FUSE (T3.15AL250V)	MF	FAN MOTOR	X601, X602	RELAY
F61	FUSE (25A 250V)	PTC64, PTC65	CIRCUIT PROTECTION	X64, X65, X69	RELAY
F62	FUSE (15A 250V)	Q3A, Q3B	SWITCHING POWER TRANSISTOR	21S4	REVERSING VALVE COIL
F880, F901	FUSE (T3.15AL250V)	RT61	DEFROST THERMISTOR	26C	COMPRESSOR PROTECTOR
H	DEFROST HEATER	RT62	DISCHARGE TEMP. THERMISTOR	26H	HEATER PROTECTOR
IC700, IC932	POWER MODULE	RT64	FIN TEMP. THERMISTOR		

MUZ-RW25VGHZ MUZ-RW25VGHZ2
 MUZ-RW35VGHZ MUZ-RW35VGHZ2

Unit: mm

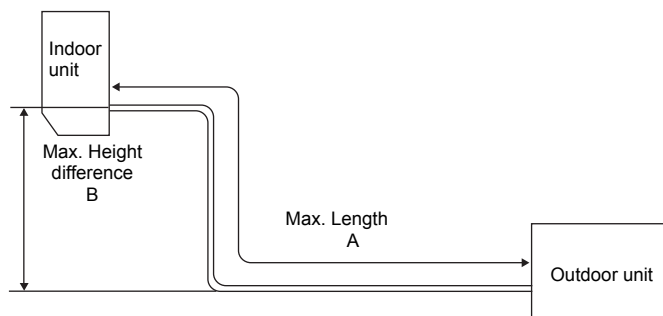


MUZ-RW50VGHZ MUZ-RW50VGHZ2



MAX. REFRIGERANT PIPING LENGTH and MAX. HEIGHT DIFFERENCE

Model	Refrigerant piping: m		Piping size O.D: mm	
	Max. Length A	Max. Height difference B	Gas	Liquid
MUZ-RW25VGHZ MUZ-RW25VGHZ2 MUZ-RW35VGHZ MUZ-RW35VGHZ2	20	12	9.52	6.35
MUZ-RW50VGHZ MUZ-RW50VGHZ2	30	15	9.52	6.35



ADDITIONAL REFRIGERANT CHARGE (R32: g)

Model	Outdoor unit precharged	Refrigerant piping length (one way)													
		7 m	8 m	9 m	10 m	11 m	12 m	13 m	14 m	15 m	16 m	17 m	18 m	19 m	20 m
MUZ-RW25VGHZ MUZ-RW25VGHZ2	1,200	0	0	0	0	20	40	60	80	100	120	140	160	180	200
MUZ-RW35VGHZ MUZ-RW35VGHZ2	1,100														

Calculation: $X \text{ g} = 20 \text{ g/m} \times (\text{Refrigerant piping length(m)} - 10)$

Model	Outdoor unit precharged	Refrigerant piping length (one way)					
		15 m	16 m	17 m	20 m	25 m	30 m
MUZ-RW50VGHZ MUZ-RW50VGHZ2	1,210	0	20	40	100	200	300

Calculation: $X \text{ g} = 20 \text{ g/m} \times (\text{Refrigerant piping length (m)} - 15)$

The standard specifications apply only to the operation of the air conditioner under normal conditions. Since operating conditions vary according to the areas where these units are installed, the following information has been provided to clarify the operating characteristics of the air conditioner under the conditions indicated by the performance curve.

(1) GUARANTEED VOLTAGE

198 ~ 264V, 50 Hz

(2) AIRFLOW

Airflow should be set at MAX.

(3) MAIN READINGS

(1) Indoor intake air wet-bulb temperature:	°C [WB]	} Cooling
(2) Indoor outlet air wet-bulb temperature:	°C [WB]	
(3) Outdoor intake air dry-bulb temperature:	°C [DB]	
(4) Total input:	W	} Heating
(5) Indoor intake air dry-bulb temperature:	°C [DB]	
(6) Outdoor intake air wet-bulb temperature:	°C [WB]	
(7) Total input:	W	

Indoor air wet and dry bulb temperature difference on the left side of the following chart shows the difference between the indoor intake air wet and dry bulb temperature and the indoor outlet air wet and dry bulb temperature for your reference at service.

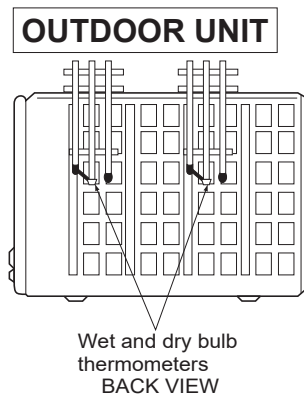
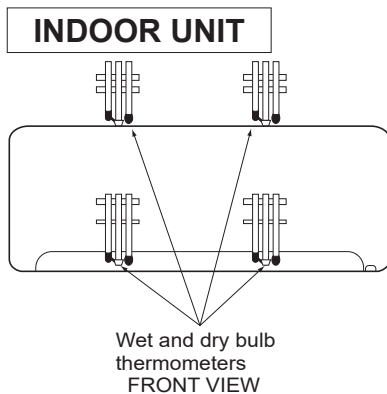
(4) GUARANTEED OUTDOOR TEMPERATURE

COOLING (DB/WB): -10/ - ~ 46/ -

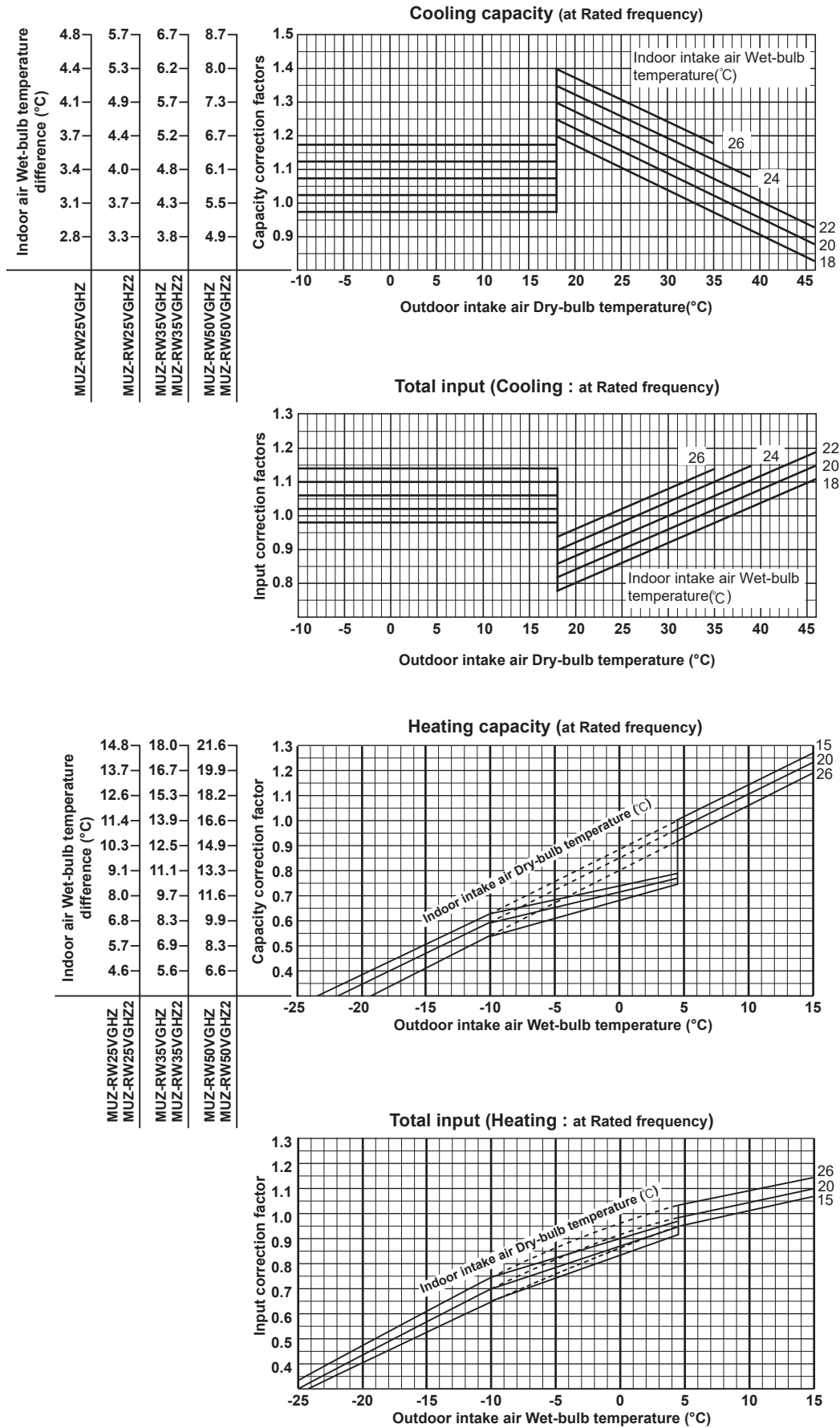
HEATING (DB/WB): -30/ - ~ 24/18

How to measure the indoor air wet and dry bulb temperature difference

1. Attach at least 2 sets of wet and dry bulb thermometers to the indoor air intake as shown in the figure, and at least 2 sets of wet and dry bulb thermometers to the indoor air outlet. The thermometers must be attached to the position where air speed is high.
2. Attach at least 2 sets of wet and dry bulb thermometers to the outdoor air intake.
Cover the thermometers to prevent direct rays of the sun.
3. Check that the air filter is cleaned.
4. Open windows and doors of room.
5. Press the emergency operation switch once (twice) to start the EMERGENCY COOL (HEAT) MODE.
6. When system stabilizes after more than 15 minutes, measure temperature and take an average temperature.
7. 10 minutes later, measure temperature again and check that the temperature does not change.



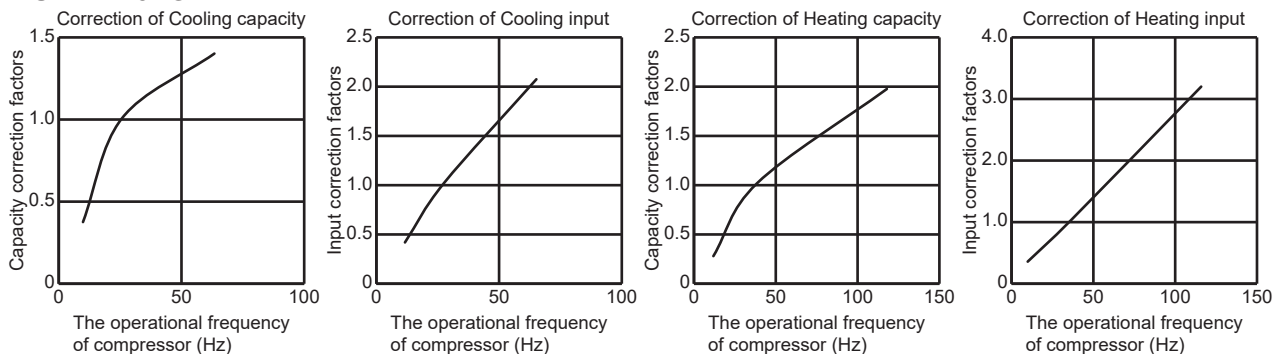
9-1. CAPACITY AND INPUT CURVES



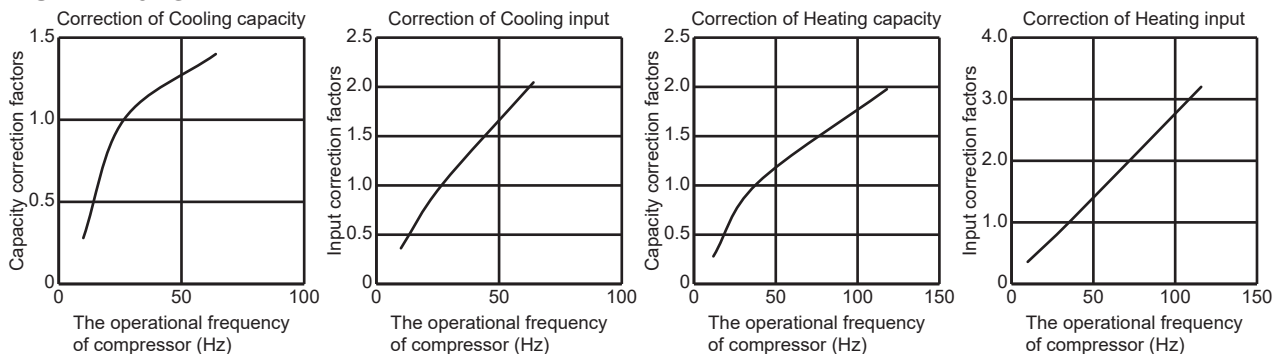
NOTE: The above broken lines are for the heating operation without any frost and defrost operation.

9-2. CAPACITY AND INPUT CORRECTION BY OPERATIONAL FREQUENCY OF COMPRESSOR

MUZ-RW25VGHZ

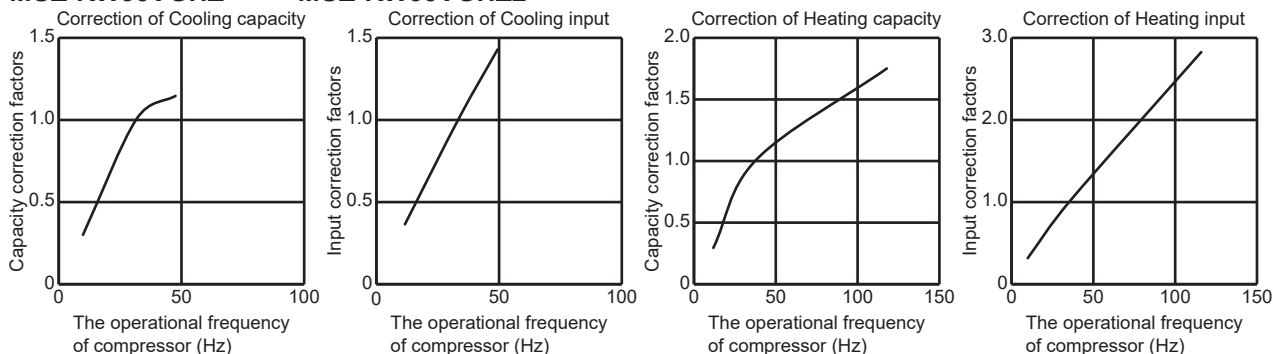


MUZ-RW25VGHZ2



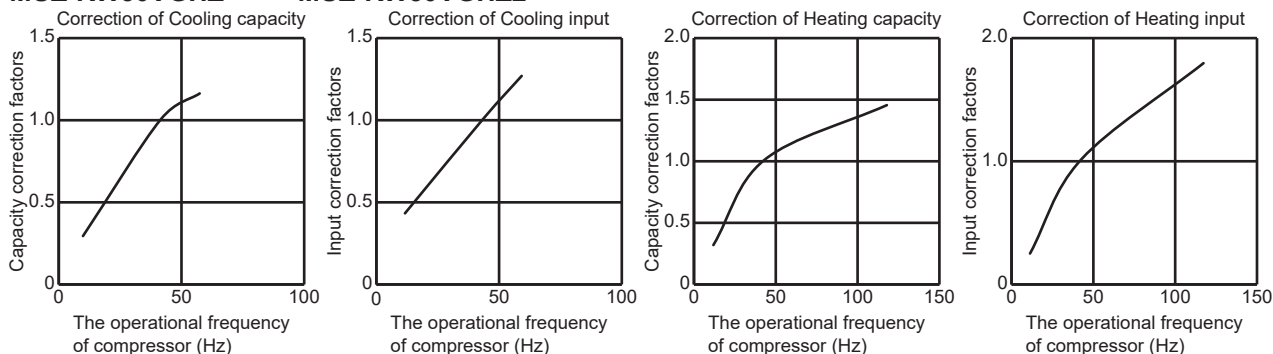
MUZ-RW35VGHZ

MUZ-RW35VGHZ2



MUZ-RW50VGHZ

MUZ-RW50VGHZ2



9-3. HOW TO OPERATE FIXED-FREQUENCY OPERATION

<Test run operation>

1. Press the emergency operation switch to start COOL or HEAT mode (COOL: Press once, HEAT: Press twice).
2. Test run operation starts and continues to operate for 30 minutes.
3. Compressor operates at rated frequency in COOL mode or 58 Hz in HEAT mode.
4. Indoor fan operates at High speed.
5. After 30 minutes, test run operation finishes and EMERGENCY OPERATION starts (operation frequency of compressor varies).
6. To cancel test run operation (EMERGENCY OPERATION), press the emergency operation switch or any button on remote controller.

9-4. OUTDOOR LOW PRESSURE AND OUTDOOR UNIT CURRENT

COOL operation

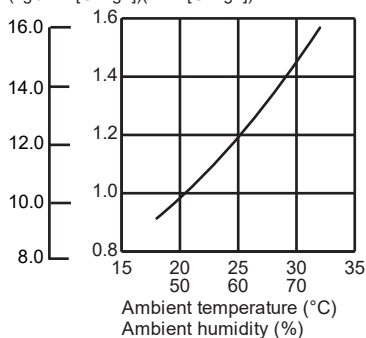
- ① Both indoor and outdoor unit are under the same temperature/humidity condition.
- ② Operation: Test run operation (Refer to 9-3.)

Dry-bulb temperature (°C)	Relative humidity (%)
20	50
25	60
30	70

Outdoor low pressure

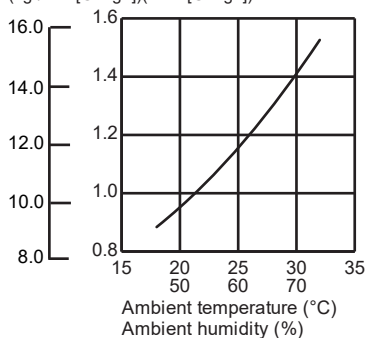
MUZ-RW25VGHZ

(kgf/cm² [Gauge])(MPa [Gauge])



MUZ-RW25VGHZ2

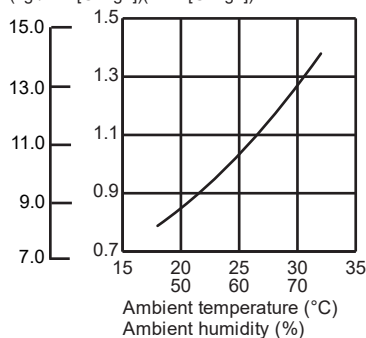
(kgf/cm² [Gauge])(MPa [Gauge])



MUZ-RW35VGHZ

MUZ-RW35VGHZ2

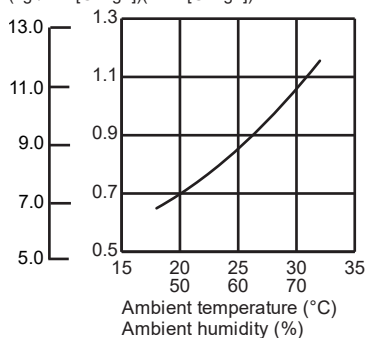
(kgf/cm² [Gauge])(MPa [Gauge])



MUZ-RW50VGHZ

MUZ-RW50VGHZ2

(kgf/cm² [Gauge])(MPa [Gauge])



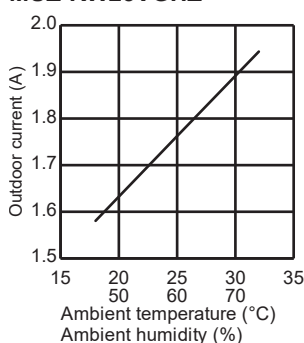
NOTE:

The unit of pressure has been changed to MPa on the international system of units (SI unit system)

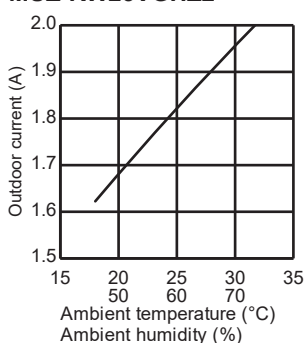
The conversion factor is: **1 (MPa [Gauge]) = 10.2 (kgf/cm² [Gauge])**

Outdoor unit current

MUZ-RW25VGHZ

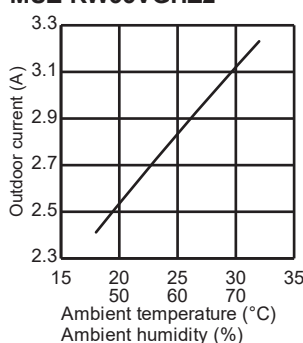


MUZ-RW25VGHZ2



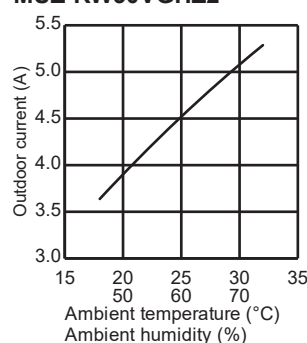
MUZ-RW35VGHZ

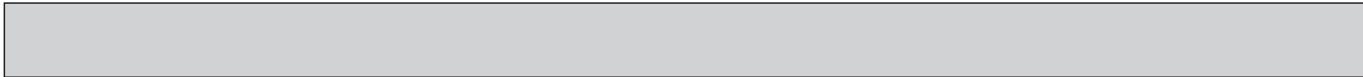
MUZ-RW35VGHZ2



MUZ-RW50VGHZ

MUZ-RW50VGHZ2





HEAT operation

① Condition:

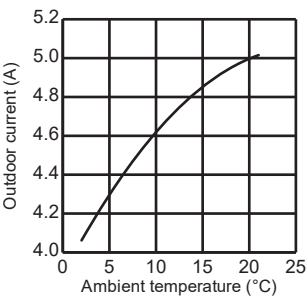
	Indoor	Outdoor			
Dry bulb temperature (°C)	20.0	2	7	15	20.0
Wet bulb temperature (°C)	14.5	1	6	12	14.5

② Operation: Test run operation (Refer to 9-3.)

Outdoor unit current

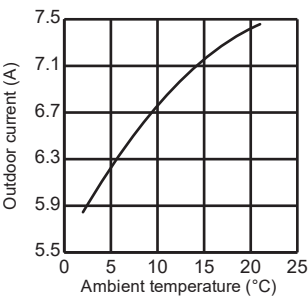
MUZ-RW25VGHZ

MUZ-RW25VGHZ2



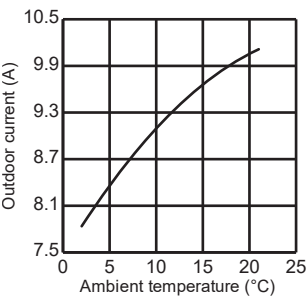
MUZ-RW35VGHZ

MUZ-RW35VGHZ2



MUZ-RW50VGHZ

MUZ-RW50VGHZ2



PERFORMANCE DATA COOL operation at Rated frequency

MUZ-RW25VGHZ

CAPACITY: 2.5 kW

SHF: 0.99

INPUT: 435 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)															
		21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	2.94	2.38	0.81	348	2.81	2.28	0.81	365	2.70	2.19	0.81	383	2.60	2.11	0.81	400
21	20	3.06	2.11	0.69	365	2.94	2.03	0.69	387	2.85	1.97	0.69	396	2.75	1.90	0.69	413
22	18	2.94	2.50	0.85	348	2.81	2.39	0.85	365	2.70	2.30	0.85	383	2.60	2.21	0.85	400
22	20	3.06	2.24	0.73	365	2.94	2.14	0.73	387	2.85	2.08	0.73	396	2.75	2.01	0.73	413
22	22	3.19	1.94	0.61	378	3.08	1.88	0.61	402	3.00	1.83	0.61	413	2.88	1.75	0.61	431
23	18	2.94	2.61	0.89	348	2.81	2.50	0.89	365	2.70	2.40	0.89	383	2.60	2.31	0.89	400
23	20	3.06	2.36	0.77	365	2.94	2.26	0.77	387	2.85	2.19	0.77	396	2.75	2.12	0.77	413
23	22	3.19	2.07	0.65	378	3.08	2.00	0.65	402	3.00	1.95	0.65	413	2.88	1.87	0.65	431
24	18	2.94	2.73	0.93	348	2.81	2.62	0.93	365	2.70	2.51	0.93	383	2.60	2.42	0.93	400
24	20	3.06	2.48	0.81	365	2.94	2.38	0.81	387	2.85	2.31	0.81	396	2.75	2.23	0.81	413
24	22	3.19	2.20	0.69	378	3.08	2.12	0.69	402	3.00	2.07	0.69	413	2.88	1.98	0.69	431
24	24	3.35	1.91	0.57	396	3.23	1.84	0.57	418	3.15	1.80	0.57	431	3.05	1.74	0.57	452
25	18	2.94	2.85	0.97	348	2.81	2.73	0.97	365	2.70	2.62	0.97	383	2.60	2.52	0.97	400
25	20	3.06	2.60	0.85	365	2.94	2.50	0.85	387	2.85	2.42	0.85	396	2.75	2.34	0.85	413
25	22	3.19	2.33	0.73	378	3.08	2.24	0.73	402	3.00	2.19	0.73	413	2.88	2.10	0.73	431
25	24	3.35	2.04	0.61	396	3.23	1.97	0.61	418	3.15	1.92	0.61	431	3.05	1.86	0.61	452
26	18	2.94	2.94	1.00	348	2.81	2.81	1.00	365	2.70	2.70	1.00	383	2.60	2.60	1.00	400
26	20	3.06	2.73	0.89	365	2.94	2.61	0.89	387	2.85	2.54	0.89	396	2.75	2.45	0.89	413
26	22	3.19	2.45	0.77	378	3.08	2.37	0.77	402	3.00	2.31	0.77	413	2.88	2.21	0.77	431
26	24	3.35	2.18	0.65	396	3.23	2.10	0.65	418	3.15	2.05	0.65	431	3.05	1.98	0.65	452
26	26	3.45	1.83	0.53	418	3.35	1.78	0.53	439	3.30	1.75	0.53	452	3.20	1.70	0.53	465
27	18	2.94	2.94	1.00	348	2.81	2.81	1.00	365	2.70	2.70	1.00	383	2.60	2.60	1.00	400
27	20	3.06	2.85	0.93	365	2.94	2.73	0.93	387	2.85	2.65	0.93	396	2.75	2.56	0.93	413
27	22	3.19	2.58	0.81	378	3.08	2.49	0.81	402	3.00	2.43	0.81	413	2.88	2.33	0.81	431
27	24	3.35	2.31	0.69	396	3.23	2.23	0.69	418	3.15	2.17	0.69	431	3.05	2.10	0.69	452
27	26	3.45	1.97	0.57	418	3.35	1.91	0.57	439	3.30	1.88	0.57	452	3.20	1.82	0.57	465
28	18	2.94	2.94	1.00	348	2.81	2.81	1.00	365	2.70	2.70	1.00	383	2.60	2.60	1.00	400
28	20	3.06	2.97	0.97	365	2.94	2.85	0.97	387	2.85	2.76	0.97	396	2.75	2.67	0.97	413
28	22	3.19	2.71	0.85	378	3.08	2.61	0.85	402	3.00	2.55	0.85	413	2.88	2.44	0.85	431
28	24	3.35	2.45	0.73	396	3.23	2.35	0.73	418	3.15	2.30	0.73	431	3.05	2.23	0.73	452
28	26	3.45	2.10	0.61	418	3.35	2.04	0.61	439	3.30	2.01	0.61	452	3.20	1.95	0.61	465
29	18	2.94	2.94	1.00	348	2.81	2.81	1.00	365	2.70	2.70	1.00	383	2.60	2.60	1.00	400
29	20	3.06	3.06	1.00	365	2.94	2.94	1.00	387	2.85	2.85	1.00	396	2.75	2.75	1.00	413
29	22	3.19	2.84	0.89	378	3.08	2.74	0.89	402	3.00	2.67	0.89	413	2.88	2.56	0.89	431
29	24	3.35	2.58	0.77	396	3.23	2.48	0.77	418	3.15	2.43	0.77	431	3.05	2.35	0.77	452
29	26	3.45	2.24	0.65	418	3.35	2.18	0.65	439	3.30	2.15	0.65	452	3.20	2.08	0.65	465
30	18	2.94	2.94	1.00	348	2.81	2.81	1.00	365	2.70	2.70	1.00	383	2.60	2.60	1.00	400
30	20	3.06	3.06	1.00	365	2.94	2.94	1.00	387	2.85	2.85	1.00	396	2.75	2.75	1.00	413
30	22	3.19	2.96	0.93	378	3.08	2.86	0.93	402	3.00	2.79	0.93	413	2.88	2.67	0.93	431
30	24	3.35	2.71	0.81	396	3.23	2.61	0.81	418	3.15	2.55	0.81	431	3.05	2.47	0.81	452
30	26	3.45	2.38	0.69	418	3.35	2.31	0.69	439	3.30	2.28	0.69	452	3.20	2.21	0.69	465
31	18	2.94	2.94	1.00	348	2.81	2.81	1.00	365	2.70	2.70	1.00	383	2.60	2.60	1.00	400
31	20	3.06	3.06	1.00	365	2.94	2.94	1.00	387	2.85	2.85	1.00	396	2.75	2.75	1.00	413
31	22	3.19	3.09	0.97	378	3.08	2.98	0.97	402	3.00	2.91	0.97	413	2.88	2.79	0.97	431
31	24	3.35	2.85	0.85	396	3.23	2.74	0.85	418	3.15	2.68	0.85	431	3.05	2.59	0.85	452
31	26	3.45	2.52	0.73	418	3.35	2.45	0.73	439	3.30	2.41	0.73	452	3.20	2.34	0.73	465
32	18	2.94	2.94	1.00	348	2.81	2.81	1.00	365	2.70	2.70	1.00	383	2.60	2.60	1.00	400
32	20	3.06	3.06	1.00	365	2.94	2.94	1.00	387	2.85	2.85	1.00	396	2.75	2.75	1.00	413
32	22	3.19	3.19	1.00	378	3.08	3.08	1.00	402	3.00	3.00	1.00	413	2.88	2.88	1.00	431
32	24	3.35	2.98	0.89	396	3.23	2.87	0.89	418	3.15	2.80	0.89	431	3.05	2.71	0.89	452
32	26	3.45	2.66	0.77	418	3.35	2.58	0.77	439	3.30	2.54	0.77	452	3.20	2.46	0.77	465

NOTE Q : Total capacity (kW)

SHF : Sensible heat factor

DB : Dry-bulb temperature

SHC : Sensible heat capacity (kW)

INPUT : Total power input (W)

WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency

MUZ-RW25VGHZ

CAPACITY: 2.5 kW

SHF: 0.99

INPUT: 435 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)											
		35				40				46			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	2.45	1.98	0.81	426	2.25	1.82	0.81	452	2.08	1.68	0.81	470
21	20	2.58	1.78	0.69	444	2.40	1.66	0.69	465	2.23	1.54	0.69	492
22	18	2.45	2.08	0.85	426	2.25	1.91	0.85	452	2.08	1.76	0.85	470
22	20	2.58	1.88	0.73	444	2.40	1.75	0.73	465	2.23	1.62	0.73	492
22	22	2.73	1.66	0.61	461	2.55	1.56	0.61	487	2.38	1.45	0.61	505
23	18	2.45	2.18	0.89	426	2.25	2.00	0.89	452	2.08	1.85	0.89	470
23	20	2.58	1.98	0.77	444	2.40	1.85	0.77	465	2.23	1.71	0.77	492
23	22	2.73	1.77	0.65	461	2.55	1.66	0.65	487	2.38	1.54	0.65	505
24	18	2.45	2.28	0.93	426	2.25	2.09	0.93	452	2.08	1.93	0.93	470
24	20	2.58	2.09	0.81	444	2.40	1.94	0.81	465	2.23	1.80	0.81	492
24	22	2.73	1.88	0.69	461	2.55	1.76	0.69	487	2.38	1.64	0.69	505
24	24	2.88	1.64	0.57	479	2.70	1.54	0.57	500	2.55	1.45	0.57	522
25	18	2.45	2.38	0.97	426	2.25	2.18	0.97	452	2.08	2.01	0.97	470
25	20	2.58	2.19	0.85	444	2.40	2.04	0.85	465	2.23	1.89	0.85	492
25	22	2.73	1.99	0.73	461	2.55	1.86	0.73	487	2.38	1.73	0.73	505
25	24	2.88	1.75	0.61	479	2.70	1.65	0.61	500	2.55	1.56	0.61	522
26	18	2.45	2.45	1.00	426	2.25	2.25	1.00	452	2.08	2.08	1.00	470
26	20	2.58	2.29	0.89	444	2.40	2.14	0.89	465	2.23	1.98	0.89	492
26	22	2.73	2.10	0.77	461	2.55	1.96	0.77	487	2.38	1.83	0.77	505
26	24	2.88	1.87	0.65	479	2.70	1.76	0.65	500	2.55	1.66	0.65	522
26	26	3.03	1.60	0.53	496	2.85	1.51	0.53	518	2.68	1.42	0.53	539
27	18	2.45	2.45	1.00	426	2.25	2.25	1.00	452	2.08	2.08	1.00	470
27	20	2.58	2.39	0.93	444	2.40	2.23	0.93	465	2.23	2.07	0.93	492
27	22	2.73	2.21	0.81	461	2.55	2.07	0.81	487	2.38	1.92	0.81	505
27	24	2.88	1.98	0.69	479	2.70	1.86	0.69	500	2.55	1.76	0.69	522
27	26	3.03	1.72	0.57	496	2.85	1.62	0.57	518	2.68	1.52	0.57	539
28	18	2.45	2.45	1.00	426	2.25	2.25	1.00	452	2.08	2.08	1.00	470
28	20	2.58	2.50	0.97	444	2.40	2.33	0.97	465	2.23	2.16	0.97	492
28	22	2.73	2.32	0.85	461	2.55	2.17	0.85	487	2.38	2.02	0.85	505
28	24	2.88	2.10	0.73	479	2.70	1.97	0.73	500	2.55	1.86	0.73	522
28	26	3.03	1.85	0.61	496	2.85	1.74	0.61	518	2.68	1.63	0.61	539
29	18	2.45	2.45	1.00	426	2.25	2.25	1.00	452	2.08	2.08	1.00	470
29	20	2.58	2.58	1.00	444	2.40	2.40	1.00	465	2.23	2.23	1.00	492
29	22	2.73	2.43	0.89	461	2.55	2.27	0.89	487	2.38	2.11	0.89	505
29	24	2.88	2.21	0.77	479	2.70	2.08	0.77	500	2.55	1.96	0.77	522
29	26	3.03	1.97	0.65	496	2.85	1.85	0.65	518	2.68	1.74	0.65	539
30	18	2.45	2.45	1.00	426	2.25	2.25	1.00	452	2.08	2.08	1.00	470
30	20	2.58	2.58	1.00	444	2.40	2.40	1.00	465	2.23	2.23	1.00	492
30	22	2.73	2.53	0.93	461	2.55	2.37	0.93	487	2.38	2.21	0.93	505
30	24	2.88	2.33	0.81	479	2.70	2.19	0.81	500	2.55	2.07	0.81	522
30	26	3.03	2.09	0.69	496	2.85	1.97	0.69	518	2.68	1.85	0.69	539
31	18	2.45	2.45	1.00	426	2.25	2.25	1.00	452	2.08	2.08	1.00	470
31	20	2.58	2.58	1.00	444	2.40	2.40	1.00	465	2.23	2.23	1.00	492
31	22	2.73	2.64	0.97	461	2.55	2.47	0.97	487	2.38	2.30	0.97	505
31	24	2.88	2.44	0.85	479	2.70	2.30	0.85	500	2.55	2.17	0.85	522
31	26	3.03	2.21	0.73	496	2.85	2.08	0.73	518	2.68	1.95	0.73	539
32	18	2.45	2.45	1.00	426	2.25	2.25	1.00	452	2.08	2.08	1.00	470
32	20	2.58	2.58	1.00	444	2.40	2.40	1.00	465	2.23	2.23	1.00	492
32	22	2.73	2.73	1.00	461	2.55	2.55	1.00	487	2.38	2.38	1.00	505
32	24	2.88	2.56	0.89	479	2.70	2.40	0.89	500	2.55	2.27	0.89	522
32	26	3.03	2.33	0.77	496	2.85	2.19	0.77	518	2.68	2.06	0.77	539

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency

MUZ-RW25VGHZ2

CAPACITY: 2.5 kW

SHF: 0.97

INPUT: 440 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)															
		21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	2.94	2.32	0.79	352	2.81	2.22	0.79	370	2.70	2.13	0.79	387	2.60	2.05	0.79	405
21	20	3.06	2.05	0.67	370	2.94	1.97	0.67	392	2.85	1.91	0.67	400	2.75	1.84	0.67	418
22	18	2.94	2.44	0.83	352	2.81	2.33	0.83	370	2.70	2.24	0.83	387	2.60	2.16	0.83	405
22	20	3.06	2.17	0.71	370	2.94	2.09	0.71	392	2.85	2.02	0.71	400	2.75	1.95	0.71	418
22	22	3.19	1.88	0.59	383	3.08	1.81	0.59	407	3.00	1.77	0.59	418	2.88	1.70	0.59	436
23	18	2.94	2.56	0.87	352	2.81	2.45	0.87	370	2.70	2.35	0.87	387	2.60	2.26	0.87	405
23	20	3.06	2.30	0.75	370	2.94	2.20	0.75	392	2.85	2.14	0.75	400	2.75	2.06	0.75	418
23	22	3.19	2.01	0.63	383	3.08	1.94	0.63	407	3.00	1.89	0.63	418	2.88	1.81	0.63	436
24	18	2.94	2.67	0.91	352	2.81	2.56	0.91	370	2.70	2.46	0.91	387	2.60	2.37	0.91	405
24	20	3.06	2.42	0.79	370	2.94	2.32	0.79	392	2.85	2.25	0.79	400	2.75	2.17	0.79	418
24	22	3.19	2.14	0.67	383	3.08	2.06	0.67	407	3.00	2.01	0.67	418	2.88	1.93	0.67	436
24	24	3.35	1.84	0.55	400	3.23	1.77	0.55	422	3.15	1.73	0.55	436	3.05	1.68	0.55	458
25	18	2.94	2.79	0.95	352	2.81	2.67	0.95	370	2.70	2.57	0.95	387	2.60	2.47	0.95	405
25	20	3.06	2.54	0.83	370	2.94	2.44	0.83	392	2.85	2.37	0.83	400	2.75	2.28	0.83	418
25	22	3.19	2.26	0.71	383	3.08	2.18	0.71	407	3.00	2.13	0.71	418	2.88	2.04	0.71	436
25	24	3.35	1.98	0.59	400	3.23	1.90	0.59	422	3.15	1.86	0.59	436	3.05	1.80	0.59	458
26	18	2.94	2.91	0.99	352	2.81	2.78	0.99	370	2.70	2.67	0.99	387	2.60	2.57	0.99	405
26	20	3.06	2.66	0.87	370	2.94	2.56	0.87	392	2.85	2.48	0.87	400	2.75	2.39	0.87	418
26	22	3.19	2.39	0.75	383	3.08	2.31	0.75	407	3.00	2.25	0.75	418	2.88	2.16	0.75	436
26	24	3.35	2.11	0.63	400	3.23	2.03	0.63	422	3.15	1.98	0.63	436	3.05	1.92	0.63	458
26	26	3.45	1.76	0.51	422	3.35	1.71	0.51	444	3.30	1.68	0.51	458	3.20	1.63	0.51	471
27	18	2.94	2.94	1.00	352	2.81	2.81	1.00	370	2.70	2.70	1.00	387	2.60	2.60	1.00	405
27	20	3.06	2.79	0.91	370	2.94	2.67	0.91	392	2.85	2.59	0.91	400	2.75	2.50	0.91	418
27	22	3.19	2.52	0.79	383	3.08	2.43	0.79	407	3.00	2.37	0.79	418	2.88	2.27	0.79	436
27	24	3.35	2.24	0.67	400	3.23	2.16	0.67	422	3.15	2.11	0.67	436	3.05	2.04	0.67	458
27	26	3.45	1.90	0.55	422	3.35	1.84	0.55	444	3.30	1.82	0.55	458	3.20	1.76	0.55	471
28	18	2.94	2.94	1.00	352	2.81	2.81	1.00	370	2.70	2.70	1.00	387	2.60	2.60	1.00	405
28	20	3.06	2.91	0.95	370	2.94	2.79	0.95	392	2.85	2.71	0.95	400	2.75	2.61	0.95	418
28	22	3.19	2.65	0.83	383	3.08	2.55	0.83	407	3.00	2.49	0.83	418	2.88	2.39	0.83	436
28	24	3.35	2.38	0.71	400	3.23	2.29	0.71	422	3.15	2.24	0.71	436	3.05	2.17	0.71	458
28	26	3.45	2.04	0.59	422	3.35	1.98	0.59	444	3.30	1.95	0.59	458	3.20	1.89	0.59	471
29	18	2.94	2.94	1.00	352	2.81	2.81	1.00	370	2.70	2.70	1.00	387	2.60	2.60	1.00	405
29	20	3.06	3.03	0.99	370	2.94	2.91	0.99	392	2.85	2.82	0.99	400	2.75	2.72	0.99	418
29	22	3.19	2.77	0.87	383	3.08	2.68	0.87	407	3.00	2.61	0.87	418	2.88	2.50	0.87	436
29	24	3.35	2.51	0.75	400	3.23	2.42	0.75	422	3.15	2.36	0.75	436	3.05	2.29	0.75	458
29	26	3.45	2.17	0.63	422	3.35	2.11	0.63	444	3.30	2.08	0.63	458	3.20	2.02	0.63	471
30	18	2.94	2.94	1.00	352	2.81	2.81	1.00	370	2.70	2.70	1.00	387	2.60	2.60	1.00	405
30	20	3.06	3.06	1.00	370	2.94	2.94	1.00	392	2.85	2.85	1.00	400	2.75	2.75	1.00	418
30	22	3.19	2.90	0.91	383	3.08	2.80	0.91	407	3.00	2.73	0.91	418	2.88	2.62	0.91	436
30	24	3.35	2.65	0.79	400	3.23	2.55	0.79	422	3.15	2.49	0.79	436	3.05	2.41	0.79	458
30	26	3.45	2.31	0.67	422	3.35	2.24	0.67	444	3.30	2.21	0.67	458	3.20	2.14	0.67	471
31	18	2.94	2.94	1.00	352	2.81	2.81	1.00	370	2.70	2.70	1.00	387	2.60	2.60	1.00	405
31	20	3.06	3.06	1.00	370	2.94	2.94	1.00	392	2.85	2.85	1.00	400	2.75	2.75	1.00	418
31	22	3.19	3.03	0.95	383	3.08	2.92	0.95	407	3.00	2.85	0.95	418	2.88	2.73	0.95	436
31	24	3.35	2.78	0.83	400	3.23	2.68	0.83	422	3.15	2.61	0.83	436	3.05	2.53	0.83	458
31	26	3.45	2.45	0.71	422	3.35	2.38	0.71	444	3.30	2.34	0.71	458	3.20	2.27	0.71	471
32	18	2.94	2.94	1.00	352	2.81	2.81	1.00	370	2.70	2.70	1.00	387	2.60	2.60	1.00	405
32	20	3.06	3.06	1.00	370	2.94	2.94	1.00	392	2.85	2.85	1.00	400	2.75	2.75	1.00	418
32	22	3.19	3.16	0.99	383	3.08	3.04	0.99	407	3.00	2.97	0.99	418	2.88	2.85	0.99	436
32	24	3.35	2.91	0.87	400	3.23	2.81	0.87	422	3.15	2.74	0.87	436	3.05	2.65	0.87	458
32	26	3.45	2.59	0.75	422	3.35	2.51	0.75	444	3.30	2.48	0.75	458	3.20	2.40	0.75	471

NOTE Q : Total capacity (kW)

SHF : Sensible heat factor

DB : Dry-bulb temperature

SHC : Sensible heat capacity (kW)

INPUT : Total power input (W)

WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency

MUZ-RW25VGHZ2

CAPACITY: 2.5 kW

SHF: 0.97

INPUT: 440 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)											
		35				40				46			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	2.45	1.94	0.79	431	2.25	1.78	0.79	458	2.08	1.64	0.79	475
21	20	2.58	1.73	0.67	449	2.40	1.61	0.67	471	2.23	1.49	0.67	497
22	18	2.45	2.03	0.83	431	2.25	1.87	0.83	458	2.08	1.72	0.83	475
22	20	2.58	1.83	0.71	449	2.40	1.70	0.71	471	2.23	1.58	0.71	497
22	22	2.73	1.61	0.59	466	2.55	1.50	0.59	493	2.38	1.40	0.59	510
23	18	2.45	2.13	0.87	431	2.25	1.96	0.87	458	2.08	1.81	0.87	475
23	20	2.58	1.93	0.75	449	2.40	1.80	0.75	471	2.23	1.67	0.75	497
23	22	2.73	1.72	0.63	466	2.55	1.61	0.63	493	2.38	1.50	0.63	510
24	18	2.45	2.23	0.91	431	2.25	2.05	0.91	458	2.08	1.89	0.91	475
24	20	2.58	2.03	0.79	449	2.40	1.90	0.79	471	2.23	1.76	0.79	497
24	22	2.73	1.83	0.67	466	2.55	1.71	0.67	493	2.38	1.59	0.67	510
24	24	2.88	1.58	0.55	484	2.70	1.49	0.55	506	2.55	1.40	0.55	528
25	18	2.45	2.33	0.95	431	2.25	2.14	0.95	458	2.08	1.97	0.95	475
25	20	2.58	2.14	0.83	449	2.40	1.99	0.83	471	2.23	1.85	0.83	497
25	22	2.73	1.93	0.71	466	2.55	1.81	0.71	493	2.38	1.69	0.71	510
25	24	2.88	1.70	0.59	484	2.70	1.59	0.59	506	2.55	1.50	0.59	528
26	18	2.45	2.43	0.99	431	2.25	2.23	0.99	458	2.08	2.05	0.99	475
26	20	2.58	2.24	0.87	449	2.40	2.09	0.87	471	2.23	1.94	0.87	497
26	22	2.73	2.04	0.75	466	2.55	1.91	0.75	493	2.38	1.78	0.75	510
26	24	2.88	1.81	0.63	484	2.70	1.70	0.63	506	2.55	1.61	0.63	528
26	26	3.03	1.54	0.51	502	2.85	1.45	0.51	524	2.68	1.36	0.51	546
27	18	2.45	2.45	1.00	431	2.25	2.25	1.00	458	2.08	2.08	1.00	475
27	20	2.58	2.34	0.91	449	2.40	2.18	0.91	471	2.23	2.02	0.91	497
27	22	2.73	2.15	0.79	466	2.55	2.01	0.79	493	2.38	1.88	0.79	510
27	24	2.88	1.93	0.67	484	2.70	1.81	0.67	506	2.55	1.71	0.67	528
27	26	3.03	1.66	0.55	502	2.85	1.57	0.55	524	2.68	1.47	0.55	546
28	18	2.45	2.45	1.00	431	2.25	2.25	1.00	458	2.08	2.08	1.00	475
28	20	2.58	2.45	0.95	449	2.40	2.28	0.95	471	2.23	2.11	0.95	497
28	22	2.73	2.26	0.83	466	2.55	2.12	0.83	493	2.38	1.97	0.83	510
28	24	2.88	2.04	0.71	484	2.70	1.92	0.71	506	2.55	1.81	0.71	528
28	26	3.03	1.78	0.59	502	2.85	1.68	0.59	524	2.68	1.58	0.59	546
29	18	2.45	2.45	1.00	431	2.25	2.25	1.00	458	2.08	2.08	1.00	475
29	20	2.58	2.55	0.99	449	2.40	2.38	0.99	471	2.23	2.20	0.99	497
29	22	2.73	2.37	0.87	466	2.55	2.22	0.87	493	2.38	2.07	0.87	510
29	24	2.88	2.16	0.75	484	2.70	2.03	0.75	506	2.55	1.91	0.75	528
29	26	3.03	1.91	0.63	502	2.85	1.80	0.63	524	2.68	1.69	0.63	546
30	18	2.45	2.45	1.00	431	2.25	2.25	1.00	458	2.08	2.08	1.00	475
30	20	2.58	2.58	1.00	449	2.40	2.40	1.00	471	2.23	2.23	1.00	497
30	22	2.73	2.48	0.91	466	2.55	2.32	0.91	493	2.38	2.16	0.91	510
30	24	2.88	2.27	0.79	484	2.70	2.13	0.79	506	2.55	2.01	0.79	528
30	26	3.03	2.03	0.67	502	2.85	1.91	0.67	524	2.68	1.79	0.67	546
31	18	2.45	2.45	1.00	431	2.25	2.25	1.00	458	2.08	2.08	1.00	475
31	20	2.58	2.58	1.00	449	2.40	2.40	1.00	471	2.23	2.23	1.00	497
31	22	2.73	2.59	0.95	466	2.55	2.42	0.95	493	2.38	2.26	0.95	510
31	24	2.88	2.39	0.83	484	2.70	2.24	0.83	506	2.55	2.12	0.83	528
31	26	3.03	2.15	0.71	502	2.85	2.02	0.71	524	2.68	1.90	0.71	546
32	18	2.45	2.45	1.00	431	2.25	2.25	1.00	458	2.08	2.08	1.00	475
32	20	2.58	2.58	1.00	449	2.40	2.40	1.00	471	2.23	2.23	1.00	497
32	22	2.73	2.70	0.99	466	2.55	2.52	0.99	493	2.38	2.35	0.99	510
32	24	2.88	2.50	0.87	484	2.70	2.35	0.87	506	2.55	2.22	0.87	528
32	26	3.03	2.27	0.75	502	2.85	2.14	0.75	524	2.68	2.01	0.75	546

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency

MUZ-RW35VGHZ MUZ-RW35VGHZ2

CAPACITY: 3.5 kW

SHF: 0.94

INPUT: 770 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)															
		21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	4.11	3.13	0.76	616	3.94	2.99	0.76	647	3.78	2.87	0.76	678	3.64	2.77	0.76	708
21	20	4.29	2.74	0.64	647	4.11	2.63	0.64	685	3.99	2.55	0.64	701	3.85	2.46	0.64	732
22	18	4.11	3.29	0.80	616	3.94	3.15	0.80	647	3.78	3.02	0.80	678	3.64	2.91	0.80	708
22	20	4.29	2.92	0.68	647	4.11	2.80	0.68	685	3.99	2.71	0.68	701	3.85	2.62	0.68	732
22	22	4.46	2.50	0.56	670	4.31	2.41	0.56	712	4.20	2.35	0.56	732	4.03	2.25	0.56	762
23	18	4.11	3.45	0.84	616	3.94	3.31	0.84	647	3.78	3.18	0.84	678	3.64	3.06	0.84	708
23	20	4.29	3.09	0.72	647	4.11	2.96	0.72	685	3.99	2.87	0.72	701	3.85	2.77	0.72	732
23	22	4.46	2.68	0.60	670	4.31	2.58	0.60	712	4.20	2.52	0.60	732	4.03	2.42	0.60	762
24	18	4.11	3.62	0.88	616	3.94	3.47	0.88	647	3.78	3.33	0.88	678	3.64	3.20	0.88	708
24	20	4.29	3.26	0.76	647	4.11	3.13	0.76	685	3.99	3.03	0.76	701	3.85	2.93	0.76	732
24	22	4.46	2.86	0.64	670	4.31	2.76	0.64	712	4.20	2.69	0.64	732	4.03	2.58	0.64	762
24	24	4.69	2.44	0.52	701	4.52	2.35	0.52	739	4.41	2.29	0.52	762	4.27	2.22	0.52	801
25	18	4.11	3.78	0.92	616	3.94	3.62	0.92	647	3.78	3.48	0.92	678	3.64	3.35	0.92	708
25	20	4.29	3.43	0.80	647	4.11	3.29	0.80	685	3.99	3.19	0.80	701	3.85	3.08	0.80	732
25	22	4.46	3.03	0.68	670	4.31	2.93	0.68	712	4.20	2.86	0.68	732	4.03	2.74	0.68	762
25	24	4.69	2.63	0.56	701	4.52	2.53	0.56	739	4.41	2.47	0.56	762	4.27	2.39	0.56	801
26	18	4.11	3.95	0.96	616	3.94	3.78	0.96	647	3.78	3.63	0.96	678	3.64	3.49	0.96	708
26	20	4.29	3.60	0.84	647	4.11	3.45	0.84	685	3.99	3.35	0.84	701	3.85	3.23	0.84	732
26	22	4.46	3.21	0.72	670	4.31	3.10	0.72	712	4.20	3.02	0.72	732	4.03	2.90	0.72	762
26	24	4.69	2.81	0.60	701	4.52	2.71	0.60	739	4.41	2.65	0.60	762	4.27	2.56	0.60	801
26	26	4.83	2.32	0.48	739	4.69	2.25	0.48	778	4.62	2.22	0.48	801	4.48	2.15	0.48	824
27	18	4.11	4.11	1.00	616	3.94	3.94	1.00	647	3.78	3.78	1.00	678	3.64	3.64	1.00	708
27	20	4.29	3.77	0.88	647	4.11	3.62	0.88	685	3.99	3.51	0.88	701	3.85	3.39	0.88	732
27	22	4.46	3.39	0.76	670	4.31	3.27	0.76	712	4.20	3.19	0.76	732	4.03	3.06	0.76	762
27	24	4.69	3.00	0.64	701	4.52	2.89	0.64	739	4.41	2.82	0.64	762	4.27	2.73	0.64	801
27	26	4.83	2.51	0.52	739	4.69	2.44	0.52	778	4.62	2.40	0.52	801	4.48	2.33	0.52	824
28	18	4.11	4.11	1.00	616	3.94	3.94	1.00	647	3.78	3.78	1.00	678	3.64	3.64	1.00	708
28	20	4.29	3.94	0.92	647	4.11	3.78	0.92	685	3.99	3.67	0.92	701	3.85	3.54	0.92	732
28	22	4.46	3.57	0.80	670	4.31	3.44	0.80	712	4.20	3.36	0.80	732	4.03	3.22	0.80	762
28	24	4.69	3.19	0.68	701	4.52	3.07	0.68	739	4.41	3.00	0.68	762	4.27	2.90	0.68	801
28	26	4.83	2.70	0.56	739	4.69	2.63	0.56	778	4.62	2.59	0.56	801	4.48	2.51	0.56	824
29	18	4.11	4.11	1.00	616	3.94	3.94	1.00	647	3.78	3.78	1.00	678	3.64	3.64	1.00	708
29	20	4.29	4.12	0.96	647	4.11	3.95	0.96	685	3.99	3.83	0.96	701	3.85	3.70	0.96	732
29	22	4.46	3.75	0.84	670	4.31	3.62	0.84	712	4.20	3.53	0.84	732	4.03	3.38	0.84	762
29	24	4.69	3.38	0.72	701	4.52	3.25	0.72	739	4.41	3.18	0.72	762	4.27	3.07	0.72	801
29	26	4.83	2.90	0.60	739	4.69	2.81	0.60	778	4.62	2.77	0.60	801	4.48	2.69	0.60	824
30	18	4.11	4.11	1.00	616	3.94	3.94	1.00	647	3.78	3.78	1.00	678	3.64	3.64	1.00	708
30	20	4.29	4.29	1.00	647	4.11	4.11	1.00	685	3.99	3.99	1.00	701	3.85	3.85	1.00	732
30	22	4.46	3.93	0.88	670	4.31	3.79	0.88	712	4.20	3.70	0.88	732	4.03	3.54	0.88	762
30	24	4.69	3.56	0.76	701	4.52	3.43	0.76	739	4.41	3.35	0.76	762	4.27	3.25	0.76	801
30	26	4.83	3.09	0.64	739	4.69	3.00	0.64	778	4.62	2.96	0.64	801	4.48	2.87	0.64	824
31	18	4.11	4.11	1.00	616	3.94	3.94	1.00	647	3.78	3.78	1.00	678	3.64	3.64	1.00	708
31	20	4.29	4.29	1.00	647	4.11	4.11	1.00	685	3.99	3.99	1.00	701	3.85	3.85	1.00	732
31	22	4.46	4.11	0.92	670	4.31	3.96	0.92	712	4.20	3.86	0.92	732	4.03	3.70	0.92	762
31	24	4.69	3.75	0.80	701	4.52	3.61	0.80	739	4.41	3.53	0.80	762	4.27	3.42	0.80	801
31	26	4.83	3.28	0.68	739	4.69	3.19	0.68	778	4.62	3.14	0.68	801	4.48	3.05	0.68	824
32	18	4.11	4.11	1.00	616	3.94	3.94	1.00	647	3.78	3.78	1.00	678	3.64	3.64	1.00	708
32	20	4.29	4.29	1.00	647	4.11	4.11	1.00	685	3.99	3.99	1.00	701	3.85	3.85	1.00	732
32	22	4.46	4.28	0.96	670	4.31	4.13	0.96	712	4.20	4.03	0.96	732	4.03	3.86	0.96	762
32	24	4.69	3.94	0.84	701	4.52	3.79	0.84	739	4.41	3.70	0.84	762	4.27	3.59	0.84	801
32	26	4.83	3.48	0.72	739	4.69	3.38	0.72	778	4.62	3.33	0.72	801	4.48	3.23	0.72	824

NOTE Q : Total capacity (kW)

SHF : Sensible heat factor

DB : Dry-bulb temperature

SHC : Sensible heat capacity (kW)

INPUT : Total power input (W)

WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency

MUZ-RW35VGHZ MUZ-RW35VGHZ2

CAPACITY: 3.5 kW

SHF: 0.94

INPUT: 770 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)											
		35				40				46			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	3.43	2.61	0.76	755	3.15	2.39	0.76	801	2.91	2.21	0.76	832
21	20	3.61	2.31	0.64	785	3.36	2.15	0.64	824	3.12	1.99	0.64	870
22	18	3.43	2.74	0.80	755	3.15	2.52	0.80	801	2.91	2.32	0.80	832
22	20	3.61	2.45	0.68	785	3.36	2.28	0.68	824	3.12	2.12	0.68	870
22	22	3.82	2.14	0.56	816	3.57	2.00	0.56	862	3.33	1.86	0.56	893
23	18	3.43	2.88	0.84	755	3.15	2.65	0.84	801	2.91	2.44	0.84	832
23	20	3.61	2.60	0.72	785	3.36	2.42	0.72	824	3.12	2.24	0.72	870
23	22	3.82	2.29	0.60	816	3.57	2.14	0.60	862	3.33	2.00	0.60	893
24	18	3.43	3.02	0.88	755	3.15	2.77	0.88	801	2.91	2.56	0.88	832
24	20	3.61	2.74	0.76	785	3.36	2.55	0.76	824	3.12	2.37	0.76	870
24	22	3.82	2.44	0.64	816	3.57	2.28	0.64	862	3.33	2.13	0.64	893
24	24	4.03	2.09	0.52	847	3.78	1.97	0.52	886	3.57	1.86	0.52	924
25	18	3.43	3.16	0.92	755	3.15	2.90	0.92	801	2.91	2.67	0.92	832
25	20	3.61	2.88	0.80	785	3.36	2.69	0.80	824	3.12	2.49	0.80	870
25	22	3.82	2.59	0.68	816	3.57	2.43	0.68	862	3.33	2.26	0.68	893
25	24	4.03	2.25	0.56	847	3.78	2.12	0.56	886	3.57	2.00	0.56	924
26	18	3.43	3.29	0.96	755	3.15	3.02	0.96	801	2.91	2.79	0.96	832
26	20	3.61	3.03	0.84	785	3.36	2.82	0.84	824	3.12	2.62	0.84	870
26	22	3.82	2.75	0.72	816	3.57	2.57	0.72	862	3.33	2.39	0.72	893
26	24	4.03	2.42	0.60	847	3.78	2.27	0.60	886	3.57	2.14	0.60	924
26	26	4.24	2.03	0.48	878	3.99	1.92	0.48	916	3.75	1.80	0.48	955
27	18	3.43	3.43	1.00	755	3.15	3.15	1.00	801	2.91	2.91	1.00	832
27	20	3.61	3.17	0.88	785	3.36	2.96	0.88	824	3.12	2.74	0.88	870
27	22	3.82	2.90	0.76	816	3.57	2.71	0.76	862	3.33	2.53	0.76	893
27	24	4.03	2.58	0.64	847	3.78	2.42	0.64	886	3.57	2.28	0.64	924
27	26	4.24	2.20	0.52	878	3.99	2.07	0.52	916	3.75	1.95	0.52	955
28	18	3.43	3.43	1.00	755	3.15	3.15	1.00	801	2.91	2.91	1.00	832
28	20	3.61	3.32	0.92	785	3.36	3.09	0.92	824	3.12	2.87	0.92	870
28	22	3.82	3.05	0.80	816	3.57	2.86	0.80	862	3.33	2.66	0.80	893
28	24	4.03	2.74	0.68	847	3.78	2.57	0.68	886	3.57	2.43	0.68	924
28	26	4.24	2.37	0.56	878	3.99	2.23	0.56	916	3.75	2.10	0.56	955
29	18	3.43	3.43	1.00	755	3.15	3.15	1.00	801	2.91	2.91	1.00	832
29	20	3.61	3.46	0.96	785	3.36	3.23	0.96	824	3.12	2.99	0.96	870
29	22	3.82	3.20	0.84	816	3.57	3.00	0.84	862	3.33	2.79	0.84	893
29	24	4.03	2.90	0.72	847	3.78	2.72	0.72	886	3.57	2.57	0.72	924
29	26	4.24	2.54	0.60	878	3.99	2.39	0.60	916	3.75	2.25	0.60	955
30	18	3.43	3.43	1.00	755	3.15	3.15	1.00	801	2.91	2.91	1.00	832
30	20	3.61	3.61	1.00	785	3.36	3.36	1.00	824	3.12	3.12	1.00	870
30	22	3.82	3.36	0.88	816	3.57	3.14	0.88	862	3.33	2.93	0.88	893
30	24	4.03	3.06	0.76	847	3.78	2.87	0.76	886	3.57	2.71	0.76	924
30	26	4.24	2.71	0.64	878	3.99	2.55	0.64	916	3.75	2.40	0.64	955
31	18	3.43	3.43	1.00	755	3.15	3.15	1.00	801	2.91	2.91	1.00	832
31	20	3.61	3.61	1.00	785	3.36	3.36	1.00	824	3.12	3.12	1.00	870
31	22	3.82	3.51	0.92	816	3.57	3.28	0.92	862	3.33	3.06	0.92	893
31	24	4.03	3.22	0.80	847	3.78	3.02	0.80	886	3.57	2.86	0.80	924
31	26	4.24	2.88	0.68	878	3.99	2.71	0.68	916	3.75	2.55	0.68	955
32	18	3.43	3.43	1.00	755	3.15	3.15	1.00	801	2.91	2.91	1.00	832
32	20	3.61	3.61	1.00	785	3.36	3.36	1.00	824	3.12	3.12	1.00	870
32	22	3.82	3.66	0.96	816	3.57	3.43	0.96	862	3.33	3.19	0.96	893
32	24	4.03	3.38	0.84	847	3.78	3.18	0.84	886	3.57	3.00	0.84	924
32	26	4.24	3.05	0.72	878	3.99	2.87	0.72	916	3.75	2.70	0.72	955

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency

MUZ-RW50VGHZ MUZ-RW50VGHZ2

CAPACITY: 5.0 kW

SHF: 0.82

INPUT: 1380 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)															
		21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	5.88	3.76	0.64	1104	5.63	3.60	0.64	1159	5.40	3.46	0.64	1214	5.20	3.33	0.64	1270
21	20	6.13	3.19	0.52	1159	5.88	3.06	0.52	1228	5.70	2.96	0.52	1256	5.50	2.86	0.52	1311
22	18	5.88	4.00	0.68	1104	5.63	3.83	0.68	1159	5.40	3.67	0.68	1214	5.20	3.54	0.68	1270
22	20	6.13	3.43	0.56	1159	5.88	3.29	0.56	1228	5.70	3.19	0.56	1256	5.50	3.08	0.56	1311
22	22	6.38	2.81	0.44	1201	6.15	2.71	0.44	1277	6.00	2.64	0.44	1311	5.75	2.53	0.44	1366
23	18	5.88	4.23	0.72	1104	5.63	4.05	0.72	1159	5.40	3.89	0.72	1214	5.20	3.74	0.72	1270
23	20	6.13	3.68	0.60	1159	5.88	3.53	0.60	1228	5.70	3.42	0.60	1256	5.50	3.30	0.60	1311
23	22	6.38	3.06	0.48	1201	6.15	2.95	0.48	1277	6.00	2.88	0.48	1311	5.75	2.76	0.48	1366
24	18	5.88	4.47	0.76	1104	5.63	4.28	0.76	1159	5.40	4.10	0.76	1214	5.20	3.95	0.76	1270
24	20	6.13	3.92	0.64	1159	5.88	3.76	0.64	1228	5.70	3.65	0.64	1256	5.50	3.52	0.64	1311
24	22	6.38	3.32	0.52	1201	6.15	3.20	0.52	1277	6.00	3.12	0.52	1311	5.75	2.99	0.52	1366
24	24	6.70	2.68	0.40	1256	6.45	2.58	0.40	1325	6.30	2.52	0.40	1366	6.10	2.44	0.40	1435
25	18	5.88	4.70	0.80	1104	5.63	4.50	0.80	1159	5.40	4.32	0.80	1214	5.20	4.16	0.80	1270
25	20	6.13	4.17	0.68	1159	5.88	4.00	0.68	1228	5.70	3.88	0.68	1256	5.50	3.74	0.68	1311
25	22	6.38	3.57	0.56	1201	6.15	3.44	0.56	1277	6.00	3.36	0.56	1311	5.75	3.22	0.56	1366
25	24	6.70	2.95	0.44	1256	6.45	2.84	0.44	1325	6.30	2.77	0.44	1366	6.10	2.68	0.44	1435
26	18	5.88	4.94	0.84	1104	5.63	4.73	0.84	1159	5.40	4.54	0.84	1214	5.20	4.37	0.84	1270
26	20	6.13	4.41	0.72	1159	5.88	4.23	0.72	1228	5.70	4.10	0.72	1256	5.50	3.96	0.72	1311
26	22	6.38	3.83	0.60	1201	6.15	3.69	0.60	1277	6.00	3.60	0.60	1311	5.75	3.45	0.60	1366
26	24	6.70	3.22	0.48	1256	6.45	3.10	0.48	1325	6.30	3.02	0.48	1366	6.10	2.93	0.48	1435
26	26	6.90	2.48	0.36	1325	6.70	2.41	0.36	1394	6.60	2.38	0.36	1435	6.40	2.30	0.36	1477
27	18	5.88	5.17	0.88	1104	5.63	4.95	0.88	1159	5.40	4.75	0.88	1214	5.20	4.58	0.88	1270
27	20	6.13	4.66	0.76	1159	5.88	4.47	0.76	1228	5.70	4.33	0.76	1256	5.50	4.18	0.76	1311
27	22	6.38	4.08	0.64	1201	6.15	3.94	0.64	1277	6.00	3.84	0.64	1311	5.75	3.68	0.64	1366
27	24	6.70	3.48	0.52	1256	6.45	3.35	0.52	1325	6.30	3.28	0.52	1366	6.10	3.17	0.52	1435
27	26	6.90	2.76	0.40	1325	6.70	2.68	0.40	1394	6.60	2.64	0.40	1435	6.40	2.56	0.40	1477
28	18	5.88	5.41	0.92	1104	5.63	5.18	0.92	1159	5.40	4.97	0.92	1214	5.20	4.78	0.92	1270
28	20	6.13	4.90	0.80	1159	5.88	4.70	0.80	1228	5.70	4.56	0.80	1256	5.50	4.40	0.80	1311
28	22	6.38	4.34	0.68	1201	6.15	4.18	0.68	1277	6.00	4.08	0.68	1311	5.75	3.91	0.68	1366
28	24	6.70	3.75	0.56	1256	6.45	3.61	0.56	1325	6.30	3.53	0.56	1366	6.10	3.42	0.56	1435
28	26	6.90	3.04	0.44	1325	6.70	2.95	0.44	1394	6.60	2.90	0.44	1435	6.40	2.82	0.44	1477
29	18	5.88	5.64	0.96	1104	5.63	5.40	0.96	1159	5.40	5.18	0.96	1214	5.20	4.99	0.96	1270
29	20	6.13	5.15	0.84	1159	5.88	4.94	0.84	1228	5.70	4.79	0.84	1256	5.50	4.62	0.84	1311
29	22	6.38	4.59	0.72	1201	6.15	4.43	0.72	1277	6.00	4.32	0.72	1311	5.75	4.14	0.72	1366
29	24	6.70	4.02	0.60	1256	6.45	3.87	0.60	1325	6.30	3.78	0.60	1366	6.10	3.66	0.60	1435
29	26	6.90	3.31	0.48	1325	6.70	3.22	0.48	1394	6.60	3.17	0.48	1435	6.40	3.07	0.48	1477
30	18	5.88	5.88	1.00	1104	5.63	5.63	1.00	1159	5.40	5.40	1.00	1214	5.20	5.20	1.00	1270
30	20	6.13	5.39	0.88	1159	5.88	5.17	0.88	1228	5.70	5.02	0.88	1256	5.50	4.84	0.88	1311
30	22	6.38	4.85	0.76	1201	6.15	4.67	0.76	1277	6.00	4.56	0.76	1311	5.75	4.37	0.76	1366
30	24	6.70	4.29	0.64	1256	6.45	4.13	0.64	1325	6.30	4.03	0.64	1366	6.10	3.90	0.64	1435
30	26	6.90	3.59	0.52	1325	6.70	3.48	0.52	1394	6.60	3.43	0.52	1435	6.40	3.33	0.52	1477
31	18	5.88	5.88	1.00	1104	5.63	5.63	1.00	1159	5.40	5.40	1.00	1214	5.20	5.20	1.00	1270
31	20	6.13	5.64	0.92	1159	5.88	5.41	0.92	1228	5.70	5.24	0.92	1256	5.50	5.06	0.92	1311
31	22	6.38	5.10	0.80	1201	6.15	4.92	0.80	1277	6.00	4.80	0.80	1311	5.75	4.60	0.80	1366
31	24	6.70	4.56	0.68	1256	6.45	4.39	0.68	1325	6.30	4.28	0.68	1366	6.10	4.15	0.68	1435
31	26	6.90	3.86	0.56	1325	6.70	3.75	0.56	1394	6.60	3.70	0.56	1435	6.40	3.58	0.56	1477
32	18	5.88	5.88	1.00	1104	5.63	5.63	1.00	1159	5.40	5.40	1.00	1214	5.20	5.20	1.00	1270
32	20	6.13	5.88	0.96	1159	5.88	5.64	0.96	1228	5.70	5.47	0.96	1256	5.50	5.28	0.96	1311
32	22	6.38	5.36	0.84	1201	6.15	5.17	0.84	1277	6.00	5.04	0.84	1311	5.75	4.83	0.84	1366
32	24	6.70	4.82	0.72	1256	6.45	4.64	0.72	1325	6.30	4.54	0.72	1366	6.10	4.39	0.72	1435
32	26	6.90	4.14	0.60	1325	6.70	4.02	0.60	1394	6.60	3.96	0.60	1435	6.40	3.84	0.60	1477

NOTE Q : Total capacity (kW)

SHF : Sensible heat factor

DB : Dry-bulb temperature

SHC : Sensible heat capacity (kW)

INPUT : Total power input (W)

WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency

MUZ-RW50VGHZ MUZ-RW50VGHZ2

CAPACITY: 5.0 kW

SHF: 0.82

INPUT: 1380 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)											
		35				40				46			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	4.90	3.14	0.64	1352	4.50	2.88	0.64	1435	4.15	2.66	0.64	1490
21	20	5.15	2.68	0.52	1408	4.80	2.50	0.52	1477	4.45	2.31	0.52	1559
22	18	4.90	3.33	0.68	1352	4.50	3.06	0.68	1435	4.15	2.82	0.68	1490
22	20	5.15	2.88	0.56	1408	4.80	2.69	0.56	1477	4.45	2.49	0.56	1559
22	22	5.45	2.40	0.44	1463	5.10	2.24	0.44	1546	4.75	2.09	0.44	1601
23	18	4.90	3.53	0.72	1352	4.50	3.24	0.72	1435	4.15	2.99	0.72	1490
23	20	5.15	3.09	0.60	1408	4.80	2.88	0.60	1477	4.45	2.67	0.60	1559
23	22	5.45	2.62	0.48	1463	5.10	2.45	0.48	1546	4.75	2.28	0.48	1601
24	18	4.90	3.72	0.76	1352	4.50	3.42	0.76	1435	4.15	3.15	0.76	1490
24	20	5.15	3.30	0.64	1408	4.80	3.07	0.64	1477	4.45	2.85	0.64	1559
24	22	5.45	2.83	0.52	1463	5.10	2.65	0.52	1546	4.75	2.47	0.52	1601
24	24	5.75	2.30	0.40	1518	5.40	2.16	0.40	1587	5.10	2.04	0.40	1656
25	18	4.90	3.92	0.80	1352	4.50	3.60	0.80	1435	4.15	3.32	0.8	1490
25	20	5.15	3.50	0.68	1408	4.80	3.26	0.68	1477	4.45	3.03	0.68	1559
25	22	5.45	3.05	0.56	1463	5.10	2.86	0.56	1546	4.75	2.66	0.56	1601
25	24	5.75	2.53	0.44	1518	5.40	2.38	0.44	1587	5.10	2.24	0.44	1656
26	18	4.90	4.12	0.84	1352	4.50	3.78	0.84	1435	4.15	3.49	0.84	1490
26	20	5.15	3.71	0.72	1408	4.80	3.46	0.72	1477	4.45	3.20	0.72	1559
26	22	5.45	3.27	0.60	1463	5.10	3.06	0.60	1546	4.75	2.85	0.60	1601
26	24	5.75	2.76	0.48	1518	5.40	2.59	0.48	1587	5.10	2.45	0.48	1656
26	26	6.05	2.18	0.36	1573	5.70	2.05	0.36	1642	5.35	1.93	0.36	1711
27	18	4.90	4.31	0.88	1352	4.50	3.96	0.88	1435	4.15	3.65	0.88	1490
27	20	5.15	3.91	0.76	1408	4.80	3.65	0.76	1477	4.45	3.38	0.76	1559
27	22	5.45	3.49	0.64	1463	5.10	3.26	0.64	1546	4.75	3.04	0.64	1601
27	24	5.75	2.99	0.52	1518	5.40	2.81	0.52	1587	5.10	2.65	0.52	1656
27	26	6.05	2.42	0.40	1573	5.70	2.28	0.40	1642	5.35	2.14	0.40	1711
28	18	4.90	4.51	0.92	1352	4.50	4.14	0.92	1435	4.15	3.82	0.92	1490
28	20	5.15	4.12	0.80	1408	4.80	3.84	0.80	1477	4.45	3.56	0.80	1559
28	22	5.45	3.71	0.68	1463	5.10	3.47	0.68	1546	4.75	3.23	0.68	1601
28	24	5.75	3.22	0.56	1518	5.40	3.02	0.56	1587	5.10	2.86	0.56	1656
28	26	6.05	2.66	0.44	1573	5.70	2.51	0.44	1642	5.35	2.35	0.44	1711
29	18	4.90	4.70	0.96	1352	4.50	4.32	0.96	1435	4.15	3.98	0.96	1490
29	20	5.15	4.33	0.84	1408	4.80	4.03	0.84	1477	4.45	3.74	0.84	1559
29	22	5.45	3.92	0.72	1463	5.10	3.67	0.72	1546	4.75	3.42	0.72	1601
29	24	5.75	3.45	0.60	1518	5.40	3.24	0.60	1587	5.10	3.06	0.60	1656
29	26	6.05	2.90	0.48	1573	5.70	2.74	0.48	1642	5.35	2.57	0.48	1711
30	18	4.90	4.90	1.00	1352	4.50	4.50	1.00	1435	4.15	4.15	1.00	1490
30	20	5.15	4.53	0.88	1408	4.80	4.22	0.88	1477	4.45	3.92	0.88	1559
30	22	5.45	4.14	0.76	1463	5.10	3.88	0.76	1546	4.75	3.61	0.76	1601
30	24	5.75	3.68	0.64	1518	5.40	3.46	0.64	1587	5.10	3.26	0.64	1656
30	26	6.05	3.15	0.52	1573	5.70	2.96	0.52	1642	5.35	2.78	0.52	1711
31	18	4.90	4.90	1.00	1352	4.50	4.50	1.00	1435	4.15	4.15	1.00	1490
31	20	5.15	4.74	0.92	1408	4.80	4.42	0.92	1477	4.45	4.09	0.92	1559
31	22	5.45	4.36	0.80	1463	5.10	4.08	0.80	1546	4.75	3.80	0.80	1601
31	24	5.75	3.91	0.68	1518	5.40	3.67	0.68	1587	5.10	3.47	0.68	1656
31	26	6.05	3.39	0.56	1573	5.70	3.19	0.56	1642	5.35	3.00	0.56	1711
32	18	4.90	4.90	1.00	1352	4.50	4.50	1.00	1435	4.15	4.15	1.00	1490
32	20	5.15	4.94	0.96	1408	4.80	4.61	0.96	1477	4.45	4.27	0.96	1559
32	22	5.45	4.58	0.84	1463	5.10	4.28	0.84	1546	4.75	3.99	0.84	1601
32	24	5.75	4.14	0.72	1518	5.40	3.89	0.72	1587	5.10	3.67	0.72	1656
32	26	6.05	3.63	0.60	1573	5.70	3.42	0.60	1642	5.35	3.21	0.60	1711

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA HEAT operation at Rated frequency

MUZ-RW25VGHZ MUZ-RW25VGHZ2

CAPACITY: 3.2 kW INPUT: 580 W

INDOOR DB (°C)	OUTDOOR WB (°C)																			
	-25		-20		-15		-10		-5		0		5		10		15		20	
	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT
15	0.80	157	1.22	232	1.60	302	2.02	377	2.43	452	2.85	510	3.26	551	3.68	586	4.06	603	4.48	615
21	0.74	168	1.12	244	1.50	319	1.92	406	2.30	481	2.72	534	3.10	574	3.52	603	3.90	621	4.30	644
26	0.51	186	0.90	261	1.31	348	1.73	435	2.14	510	2.53	563	2.94	603	3.36	632	3.74	650	4.16	667

MUZ-RW35VGHZ MUZ-RW35VGHZ2

CAPACITY: 4.0 kW INPUT: 810 W

INDOOR DB (°C)	OUTDOOR WB (°C)																			
	-25		-20		-15		-10		-5		0		5		10		15		20	
	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT
15	1.00	219	1.52	324	2.00	421	2.52	527	3.04	632	3.56	713	4.08	770	4.60	818	5.08	842	5.60	859
21	0.92	235	1.40	340	1.88	446	2.40	567	2.88	672	3.40	745	3.88	802	4.40	842	4.88	867	5.38	899
26	0.64	259	1.12	365	1.64	486	2.16	608	2.68	713	3.16	786	3.68	842	4.20	883	4.68	907	5.20	932

MUZ-RW50VGHZ MUZ-RW50VGHZ2

CAPACITY: 6.0 kW INPUT: 1450 W

INDOOR DB (°C)	OUTDOOR WB (°C)																			
	-25		-20		-15		-10		-5		0		5		10		15		20	
	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT
15	1.50	392	2.28	580	3.00	754	3.78	943	4.56	1131	5.34	1276	6.12	1378	6.90	1465	7.62	1508	8.40	1537
21	1.38	421	2.10	609	2.82	798	3.60	1015	4.32	1204	5.10	1334	5.82	1436	6.60	1508	7.32	1552	8.07	1610
26	0.96	464	1.68	653	2.46	870	3.24	1088	4.02	1276	4.74	1407	5.52	1508	6.30	1581	7.02	1624	7.80	1668

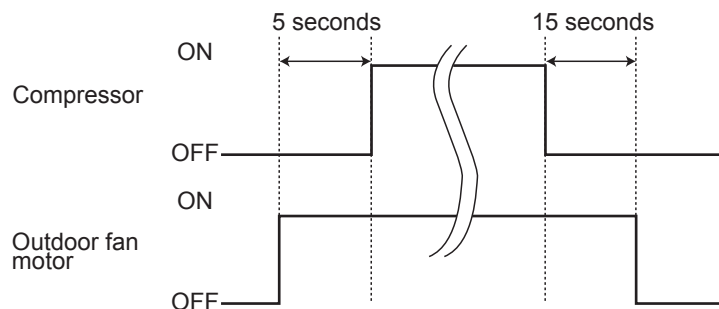
NOTE: Q: Total capacity (kW) INPUT : Total power input (W) DB: Dry-bulb temperature WB: Wet-bulb temperature

10-1. OUTDOOR FAN MOTOR CONTROL

The fan motor turns ON/OFF, interlocking with the compressor.

[ON] The fan motor turns ON 5 seconds before the compressor starts up.

[OFF] The fan motor turns OFF 15 seconds after the compressor has stopped running.



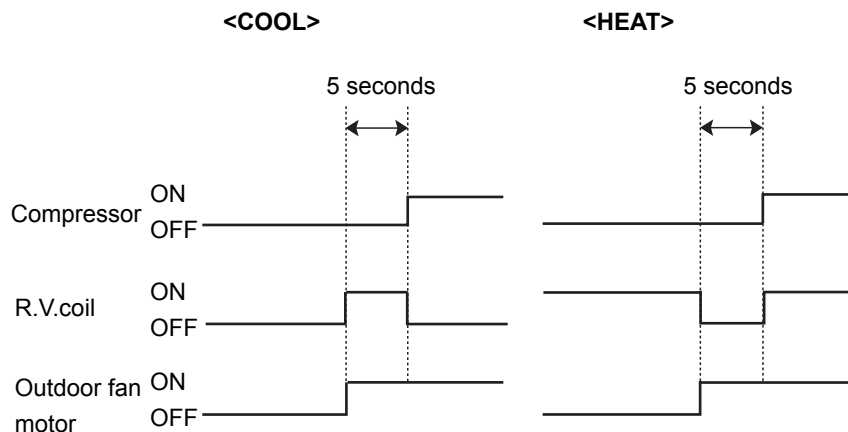
10-2. R.V. COIL CONTROL

Heating ON

Cooling OFF

Dry OFF

NOTE: The 4-way valve reverses for 5 seconds right before startup of the compressor.



10-3. RELATION BETWEEN MAIN SENSOR AND ACTUATOR

Sensor	Purpose	Actuator					
		Compressor	LEV	Outdoor fan motor	R.V. coil	Indoor fan motor	Defrost heater
Discharge temperature thermistor	Protection	○	○				
Indoor coil temperature thermistor	Cooling: Coil frost prevention	○					
	Heating: High pressure protection	○	○				
Defrost thermistor	Heating: Defrosting	○	○	○	○	○	
Fin temperature thermistor	Protection	○		○			
Ambient temperature thermistor	Cooling: Low ambient temperature operation	○	○	○			
	Heating: Defrosting (Heater)						○
Outdoor heat exchanger temperature thermistor	Cooling: Low ambient temperature operation	○	○	○			
	Cooling: High pressure protection	○	○	○			

11-1. CHANGE IN DEFROST SETTING**Changing defrost finish temperature**

<JS> To change the defrost finish temperature, cut/solder the JS wire of the outdoor inverter P.C. board.
(Refer to 12-6.1)

Jumper wire		Defrost finish temperature (°C)	
		MUZ-RW25/35VGHZ MUZ-RW25/35VGHZ2	MUZ-RW50VGHZ MUZ-RW50VGHZ2
JS	Soldered (Initial setting)	11	13
	None (Cut)	13	15

11-2. PRE-HEAT CONTROL SETTING**PRE-HEAT CONTROL****MUZ-RW25/35**

When moisture gets into the refrigerant cycle, it may interfere the startup of the compressor at low outside temperature. The pre-heat control prevents this interference. The pre-heat control turns ON when the discharge temperature thermistor is 20°C or below. When the pre-heat control turns ON, the compressor is energized. (About 50 W)

MUZ-RW50

Prolonged low load operation, in which the thermostat is OFF for a long time, at low outside temperature (0°C or less) may cause the following troubles. To prevent those troubles, activate the pre-heat control.

- 1) If moisture gets into the refrigerant cycle and freezes, it may interfere the startup of the compressor.
- 2) If liquid refrigerant collects in the compressor, a failure in the compressor may occur.

The pre-heat control turns ON when the compressor temperature is 20°C or below. When the pre-heat control turns ON, the compressor is energized. (About 70 W)

Pre-heat control setting

<JK>

ON: To activate the pre-heat control, cut the JK wire of the inverter P.C. board.

OFF: To deactivate the pre-heat control, solder the JK wire of the inverter P.C. board.

(Refer to 12-6.1)

NOTE: When the inverter P.C. board is replaced, check the jumper wires, and cut/solder them if necessary.

12-1. CAUTIONS ON TROUBLESHOOTING**1. Before troubleshooting, check the following**

- 1) Check the power supply voltage.
- 2) Check the indoor/outdoor connecting wire for miswiring.

2. Take care of the following during servicing

- 1) Before servicing the air conditioner, be sure to turn OFF the main unit first with the remote controller, and then after confirming the horizontal vane is closed, turn OFF the breaker and/or disconnect the power plug.
- 2) Be sure to turn OFF the power supply before removing the front panel, the cabinet, the top panel, and the electronic control P.C. board.
- 3) When removing the electrical parts, be careful of the residual voltage of smoothing capacitor.
- 4) When removing the electronic control P.C. board, hold the edge of the board with care NOT to apply stress on the components.
- 5) When connecting or disconnecting the connectors, hold the connector housing. DO NOT pull the lead wires.

<Incorrect>

**Lead wiring**

<Correct>

**Connector housing****3. Troubleshooting procedure**

- 1) Check if the OPERATION INDICATOR lamp on the indoor unit is blinking on and off to indicate an abnormality.
To make sure, check how many times the OPERATION INDICATOR lamp is blinking on and off before starting service work.
- 2) Before servicing, verify that all connectors and terminals are connected properly.
- 3) When the electronic control P.C. board seems to be defective, check for disconnection of the copper foil pattern and burnt or discolored components.
- 4) Refer to 12-2 and 12-3.

12-2. FAILURE MODE RECALL FUNCTION

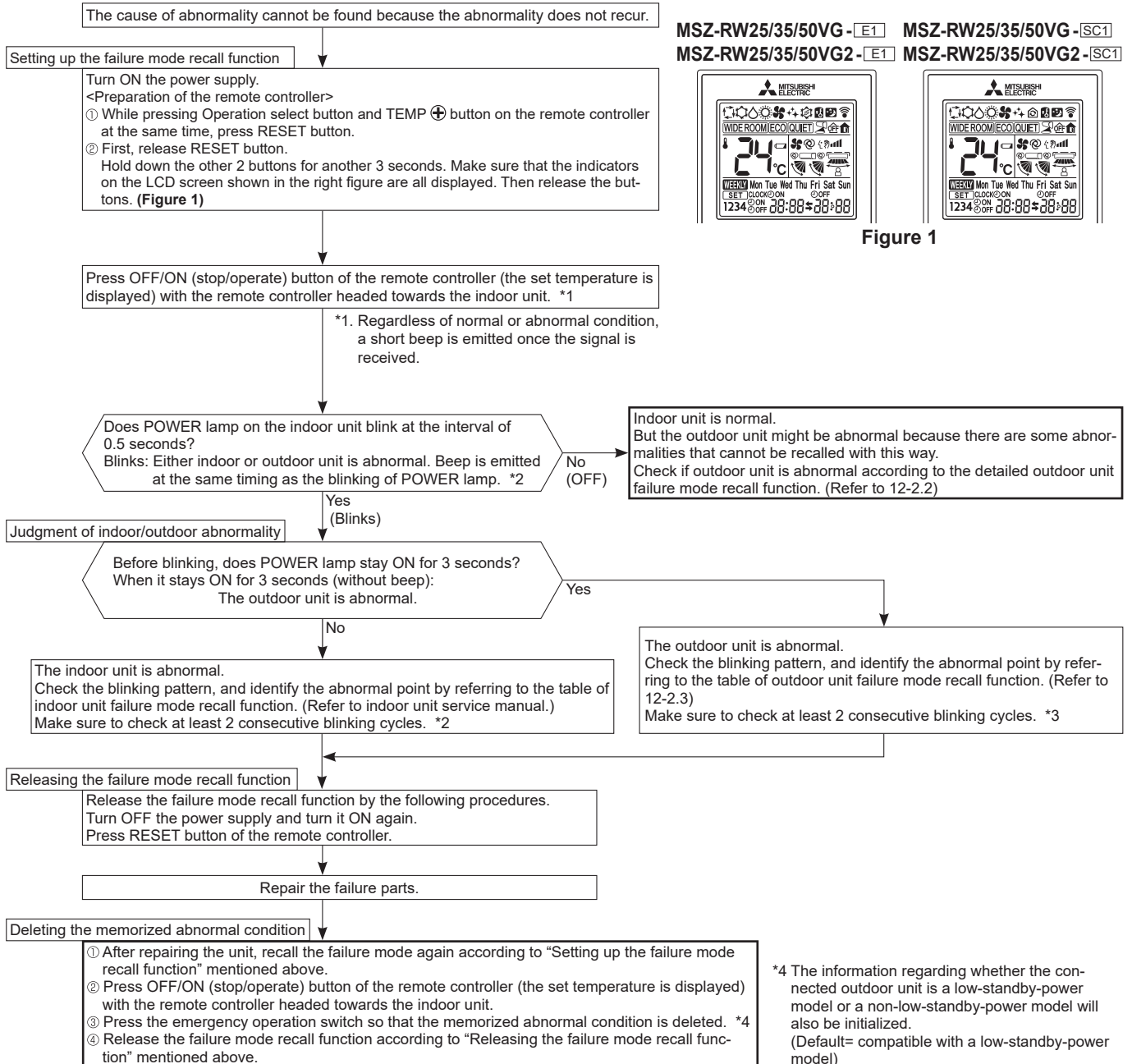
Outline of the function

This air conditioner can memorize the abnormal condition which has occurred once.

Even though LED indication listed on the troubleshooting check table (12-3.) disappears, the memorized failure details can be recalled.

1. Flow chart of failure mode recall function for the indoor/outdoor unit

Operational procedure



MSZ-RW25/35/50VG-[E1] MSZ-RW25/35/50VG-[SC1]
MSZ-RW25/35/50VG2-[E1] MSZ-RW25/35/50VG2-[SC1]

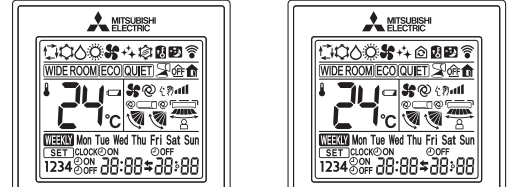
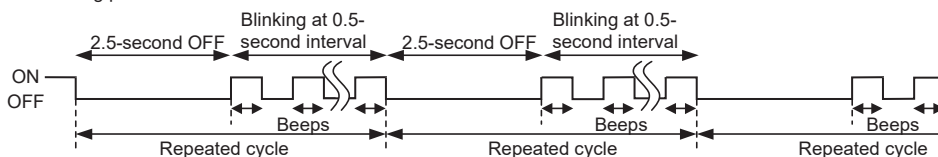


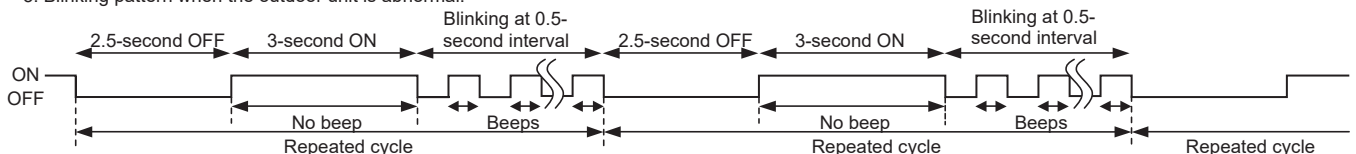
Figure 1

NOTE: 1. Make sure to release the failure mode recall function after it is set up, otherwise the unit cannot operate properly.
2. If the abnormal condition is not deleted from the memory, the last abnormal condition is kept memorized.

*2. Blinking pattern when the indoor unit is abnormal:

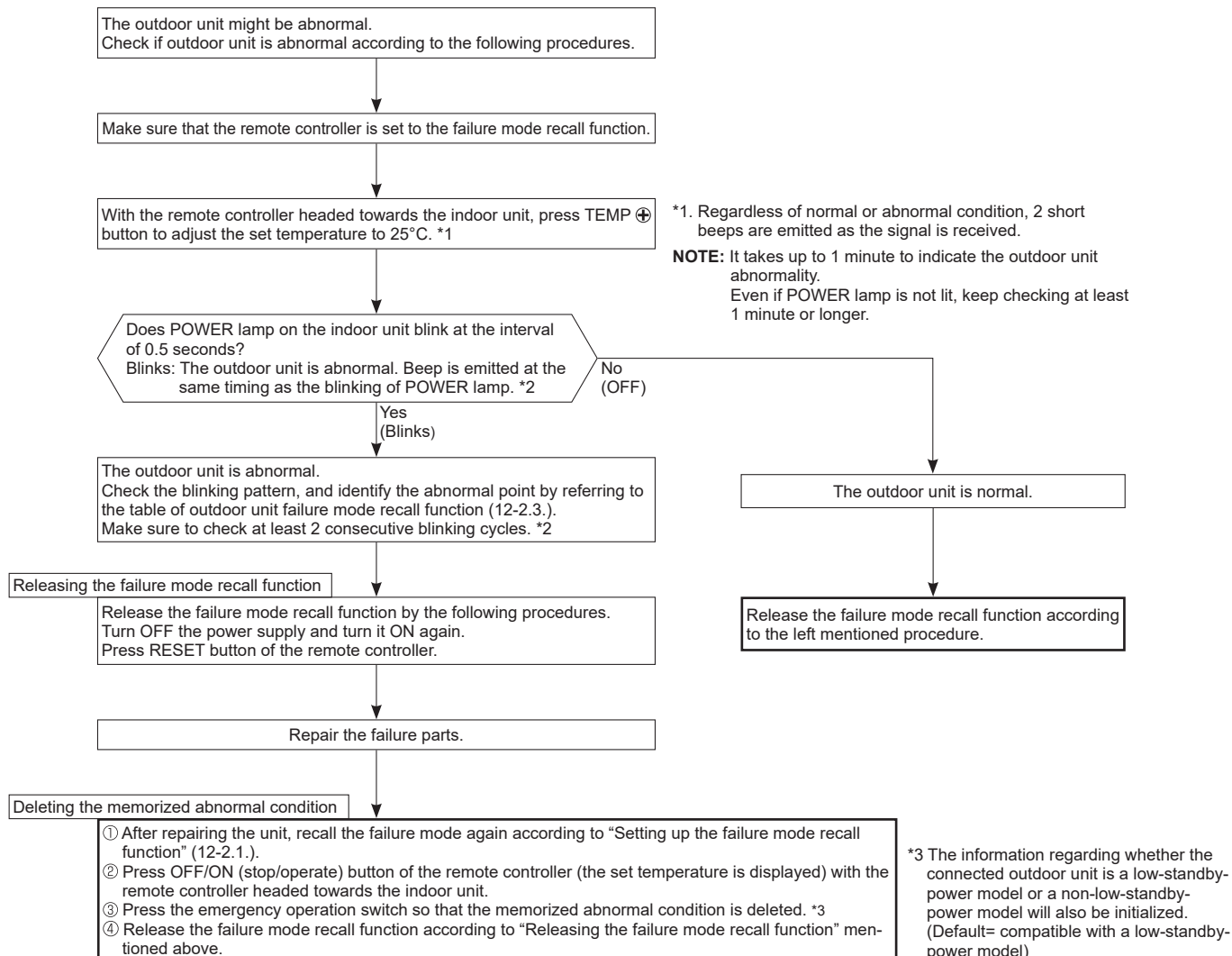


*3. Blinking pattern when the outdoor unit is abnormal:



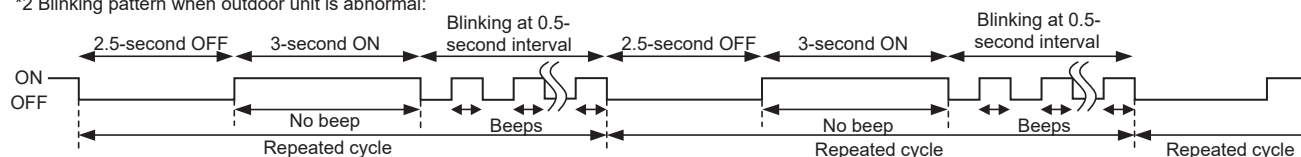
2. Flow chart of the detailed outdoor unit failure mode recall function

Operational procedure



NOTE: 1. Make sure to release the failure mode recall function after it is set up, otherwise the unit cannot operate properly.
2. If the abnormal condition is not deleted from the memory, the last abnormal condition is kept memorized.

*2 Blinking pattern when outdoor unit is abnormal:



NOTE: Blinking patterns of this mode differ from the ones of TROUBLESHOOTING CHECK TABLE (12-3.).

3. Table of outdoor unit failure mode recall function

Table of Outdoor unit failure mode recall function						
POWER lamp (Indoor unit)	Abnormal point (Failure mode/protection)	LED indication (Outdoor P.C. board)	Condition	Remedy	Indoor/outdoor unit failure mode recall function	Outdoor unit failure mode recall function
OFF	None (Normal)	—	—	—	—	—
1-time blink 2.5 seconds OFF	Indoor/outdoor communication, receiving error	—	Any signals from the inverter P.C. board cannot be received normally for 3 minutes.	• Refer to 12-5. ㉓ “How to check miswiring and serial signal error”.	○	○
	Indoor/outdoor communication, receiving error	—	Although the inverter P.C. board sends signal “0”, signal “1” has been received 30 consecutive times.	• Refer to 12-5. ㉓ “How to check miswiring and serial signal error”.		
2-time blink 2.5 seconds OFF	Outdoor power system	—	Overcurrent protection cut-out operates 3 consecutive times within 1 minute after the compressor gets started.	• Reconnect connectors. • Refer to 12-5. ㉔ “How to check inverter/compressor”. • Check stop valve.	○	○
3-time blink 2.5 seconds OFF	Discharge temperature thermistor	1-time blink every 2.5 seconds	Thermistor shorts or opens during compressor running.	• Refer to 12-5. ㉕ “Check of outdoor thermistors”. Defective outdoor thermistors can be identified by checking the blinking pattern of LED. • Replace the inverter P.C. board.	○	○
	Defrost thermistor	3-time blink 2.5 seconds OFF				
	Fin temperature thermistor					
	Ambient temperature thermistor	2-time blink 2.5 seconds OFF				
	Outdoor heat exchanger temperature thermistor	—				
	P.C. board temperature thermistor	4-time blink 2.5 seconds OFF				
4-time blink 2.5 seconds OFF	Overcurrent	11-time blink 2.5 seconds OFF	Large current flows into power module (IC700).	• Reconnect compressor connector. • Refer to 12-5. ㉔ “How to check inverter/compressor”. • Check stop valve.	—	○
	Compressor synchronous abnormality (Compressor startup failure protection)	12-time blink 2.5 seconds OFF	Waveform of compressor current is distorted.	• Reconnect compressor connector. • Refer to 12-5. ㉔ “How to check inverter/compressor”.	—	○
5-time blink 2.5 seconds OFF	Discharge temperature	—	Temperature of discharge temperature thermistor exceeds 116°C, compressor stops. Compressor can restart if discharge temperature thermistor reads 100°C or less 3 minutes later.	• Check refrigerant circuit and refrigerant amount. • Refer to 12-5. ㉕ “Check of LEV”.	—	○
6-time blink 2.5 seconds OFF	High pressure	—	Temperature of indoor coil thermistor exceeds 70°C in HEAT mode. Temperature of defrost thermistor exceeds 70°C in COOL mode.	• Check refrigerant circuit and refrigerant amount. • Check stop valve.	—	○
7-time blink 2.5 seconds OFF	Fin temperature/P.C. board temperature	7-time blink 2.5 seconds OFF	Temperature of fin temperature thermistor on the inverter P.C. board exceeds 75 ~ 86°C (RW25/35) / 75 ~ 80°C (RW50), or temperature of P.C. board temperature thermistor on the inverter P.C. board exceeds 72 ~ 85°C (RW25/35) / 70 ~ 75°C (RW50).	• Check around outdoor unit. • Check outdoor unit air passage. • Refer to 12-5. ㉖ “Check of outdoor fan motor”.	—	○
8-time blink 2.5 seconds OFF	Outdoor fan motor	—	Outdoor fan has stopped 3 times in a row within 30 seconds after outdoor fan startup.	• Refer to 12-5. ㉖ “Check of outdoor fan motor”. Refer to 12-5. ㉖ “Check of inverter P.C. board”.	—	○
9-time blink 2.5 seconds OFF	Nonvolatile memory data	5-time blink 2.5 seconds OFF	Nonvolatile memory data cannot be read properly.	• Replace the inverter P.C. board.	○	○
	Power module (IC700)	6-time blink 2.5 seconds OFF	The interface short circuit occurs in the output of the power module (IC700). The compressor winding shorts circuit.	• Refer to 12-5. ㉔ “How to check inverter/compressor”.	—	
10-time blink 2.5 seconds OFF	Discharge temperature	—	Temperature of discharge temperature thermistor has been 50°C or less for 20 minutes.	• Refer to 12-5. ㉕ “Check of LEV”. • Check refrigerant circuit and refrigerant amount.	—	○

NOTE: Blinking patterns of this mode differ from the ones of TROUBLESHOOTING CHECK TABLE (12-3.).

POWER lamp (Indoor unit)	Abnormal point (Failure mode/protection)	LED indication (Outdoor P.C. board)	Condition	Remedy	Indoor/outdoor unit failure mode recall function	Outdoor unit failure mode recall function
11-time blink 2.5 seconds OFF	Bus-bar voltage (DC)	8-time blink 2.5 seconds OFF	Bus-bar voltage of inverter cannot be detected normally.	• Refer to 12-5. ④ "How to check inverter/compressor".	—	○
	Each phase current of compressor	9-time blink 2.5 seconds OFF	Each phase current of compressor cannot be detected normally.			
14-time blink 2.5 seconds OFF *1	Stop valve (Closed valve)	14-time blink 2.5 seconds OFF	<ul style="list-style-type: none"> • Closed valve is detected by compressor current. • An abnormality of the indoor thermistors, the defrost thermistor or ambient temperature thermistor is detected. 	<ul style="list-style-type: none"> • Check stop valve. • Refer to "TEST POINT DIAGRAM AND VOLTAGE" on the service manual of indoor and outdoor unit for the characteristics of the thermistors. (Do not start the operation again without repair to prevent hazards.) 	○	○
	4-way valve/ Pipe temperature	16-time blink 2.5 seconds OFF	<ul style="list-style-type: none"> • The 4-way valve does not work properly. • The indoor coil thermistor detects an abnormal temperature. • An abnormality of the indoor thermistor is detected. 	<ul style="list-style-type: none"> • Check the 4-way valve. • Replace the inverter P.C. board. • Refer to "TEST POINT DIAGRAM AND VOLTAGE" on the service manual of indoor and outdoor unit for the characteristics of the thermistors. (Do not start the operation again without repair to prevent hazards.) 		
16-time blink 2.5 seconds OFF *1	Outdoor refrigerant system abnormality	1-time blink 2.5 seconds OFF	<ul style="list-style-type: none"> • A closed valve and air trapped in the refrigerant circuit are detected based on the temperature sensed by the indoor and outdoor thermistors and the current of the compressor. • An abnormality of the indoor thermistors, the defrost thermistor or ambient temperature thermistor is detected. 	<ul style="list-style-type: none"> • Check for a gas leak in a connecting piping etc. • Check the stop valve. • Refer to 12-5. ④ "Check of outdoor refrigerant circuit". • Refer to "TEST POINT DIAGRAM AND VOLTAGE" on the service manual of indoor and outdoor unit for the characteristics of the thermistors. (Do not start the operation again without repair to prevent hazards.) 	○	○

*1 There is a possibility that diesel explosion may occur due to the air mixed in the refrigerant circuit.

First, ensure that there are no leakage points on the valves, flare connections, etc. that allow the air to flow into the refrigerant circuit, or no blockage points (e.g. clogged or closed valves) in the refrigerant circuit that cause an increase in pressure.

If there is no abnormal point like above and the system operates cooling and heating modes normally, the indoor thermistor might have a problem, resulting in false detection.

Check both the indoor coil thermistor and the room temperature thermistor, and replace faulty thermistor(s), if any.

NOTE: Do not start the operation again without repair to prevent hazards.

12-3. TROUBLESHOOTING CHECK TABLE

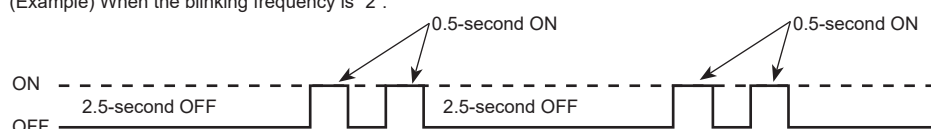
No.	Symptom	LED indication	Abnormal point/ Condition	Condition	Remedy	
1	Outdoor unit does not operate.	1-time blink every 2.5 seconds	Outdoor power system	Overcurrent protection cut-out operates 3 consecutive times within 1 minute after the compressor gets started.	<ul style="list-style-type: none">• Reconnect connector of compressor.• Refer to 12-5. ㉔ “How to check inverter/compressor”.• Check stop valve.	
2			Outdoor thermistors	Discharge temperature thermistor, fin temperature thermistor, defrost thermistor, outdoor heat exchanger temperature thermistor or ambient temperature thermistor shorts or opens during compressor running.	<ul style="list-style-type: none">• Refer to 12-5. ㉔ “Check of outdoor thermistors”.	
				P.C. board temperature thermistor shorts or opens during compressor running.	<ul style="list-style-type: none">• Replace inverter P.C. board.	
3				Outdoor control system	Nonvolatile memory data cannot be read properly. (POWER lamp of the indoor unit lights up or blinks 7-time.)	<ul style="list-style-type: none">• Replace inverter P.C. board.
4		6-time blink 2.5 seconds OFF	Serial signal	The communication fails between the indoor and outdoor unit for 3 minutes.	<ul style="list-style-type: none">• Refer to 12-5. ㉔ “How to check miswiring and serial signal error”.	
5		11-time blink 2.5 seconds OFF	Stop valve/ Closed valve	Closed valve is detected by compressor current.	<ul style="list-style-type: none">• Check stop valve.	
6		14-time blink 2.5 seconds OFF	Outdoor unit (Other abnormality)	Outdoor unit is defective.	<ul style="list-style-type: none">• Refer to 12-2.2. “Flow chart of the detailed outdoor unit failure mode recall function”.	
7		16-time blink 2.5 seconds OFF	4-way valve/ Pipe temperature	The 4-way valve does not work properly. The indoor coil thermistor detects an abnormal temperature.	<ul style="list-style-type: none">• Refer to 12-5. ㉔ “Check of R.V. coil”.• Replace the inverter P.C. board.	
8	17-time blink 2.5 seconds OFF	Outdoor refrigerant system abnormality	A closed valve and air trapped in the refrigerant circuit are detected based on the temperature sensed by the indoor and outdoor thermistors and the current of the compressor.	<ul style="list-style-type: none">• Check for a gas leak in a connecting piping etc.• Check the stop valve.• Refer to 12-5. ㉔ “Check of outdoor refrigerant circuit”.		
9	‘Outdoor unit stops and restarts 3 minutes later’ is repeated.	2-time blink 2.5 seconds OFF	Overcurrent protection	Large current flows into power module (IC700).	<ul style="list-style-type: none">• Reconnect connector of compressor.• Refer to 12-5. ㉔ “How to check inverter/compressor”.• Check stop valve.	
10		3-time blink 2.5 seconds OFF	Discharge temperature overheat protection	Temperature of discharge temperature thermistor exceeds 116°C, compressor stops. Compressor can restart if discharge temperature thermistor reads 100°C or less 3 minutes later.	<ul style="list-style-type: none">• Check refrigerant circuit and refrigerant amount.• Refer to 12-5. ㉔ “Check of LEV”.	
11		4-time blink 2.5 seconds OFF	Fin temperature /P.C. board temperature thermistor overheat protection	Temperature of fin temperature thermistor on the heat sink exceeds 75 ~ 86°C (RW25/35)/75 ~ 80°C (RW50) or temperature of P.C. board temperature thermistor on the inverter P.C. board exceeds 72 ~ 85°C (RW25/35)/70 ~ 75°C (RW50).	<ul style="list-style-type: none">• Check around outdoor unit.• Check outdoor unit air passage.• Refer to 12-5. ㉔ “Check of outdoor fan motor”.	
12		5-time blink 2.5 seconds OFF	High pressure protection	Indoor coil thermistor exceeds 70°C in HEAT mode. Defrost thermistor exceeds 70°C in COOL mode.	<ul style="list-style-type: none">• Check refrigerant circuit and refrigerant amount.• Check stop valve.	
13		8-time blink 2.5 seconds OFF	Compressor synchronous abnormality	The waveform of compressor current is distorted.	<ul style="list-style-type: none">• Reconnect connector of compressor.• Refer to 12-5. ㉔ “How to check inverter/compressor”.	
14		10-time blink 2.5 seconds OFF	Outdoor fan motor	Outdoor fan has stopped 3 times in a row within 30 seconds after outdoor fan startup.	<ul style="list-style-type: none">• Refer to 12-5. ㉔ “Check of outdoor fan motor”.• Refer to 12-5. ㉔ “Check of inverter P.C. board”.	
15		12-time blink 2.5 seconds OFF	Each phase current of compressor	Each phase current of compressor cannot be detected normally.	<ul style="list-style-type: none">• Refer to 12-5. ㉔ “How to check inverter/compressor”.	
16		13-time blink 2.5 seconds OFF	Bus-bar voltage (DC)	Bus-bar voltage of inverter cannot be detected normally.	<ul style="list-style-type: none">• It occurs with following case. Instantaneous power voltage drop. (Short time power failure) (RW50)• Refer to 12-5. ㉔ “Check of power supply”. (RW50)• Refer to 12-5. ㉔ “How to check inverter/compressor”.	
17	Outdoor unit operates.	1-time blink 2.5 seconds OFF	Deceleration of the operational frequency of the compressor by the current protection control	RW25/35	When the input current exceeds approximately 10A, compressor frequency lowers.	<ul style="list-style-type: none">• The unit is normal, but check the following.• Check if indoor filters are clogged.• Check if refrigerant is short.• Check if indoor/outdoor unit air circulation is short cycled.
				RW50	Current from power outlet is nearing breaker capacity.	



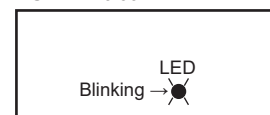
No.	Symptom	LED indication	Abnormal point/ Condition	Condition	Remedy
18	Outdoor unit operates.	3-time blink 2.5 seconds OFF	Deceleration of the operational frequency of the compressor by the high pressure protection	Temperature of indoor coil thermistor exceeds 55°C in HEAT mode, compressor frequency lowers.	The unit is normal, but check the following. • Check if indoor filters are clogged. • Check if refrigerant is short. • Check if indoor/outdoor unit air circulation is short cycled.
			Deceleration of the operational frequency of the compressor by the overcooling prevention of the indoor heat exchanger	Indoor coil thermistor reads 8°C or less in COOL mode, compressor frequency lowers.	
19		4-time blink 2.5 seconds OFF	Deceleration of the operational frequency of the compressor by the discharge temperature protection	Temperature of discharge temperature thermistor exceeds 111°C, compressor frequency lowers.	• Check refrigerant circuit and refrigerant amount. • Refer to 12-5. ㊦ "Check of LEV". • Refer to 12-5. ㊧ "Check of outdoor thermistors".
20		MUZ-RW25/35 5-time blink 2.5 seconds OFF	Outside temperature thermistor protection	When the outside temperature thermistor shorts or opens, protective operation without that thermistor is performed.	• Refer to 12-5. ㊧ "Check of outdoor thermistors".
21		7-time blink 2.5 seconds OFF	Low discharge temperature protection	Temperature of discharge temperature thermistor has been 50°C or less for 20 minutes.	• Refer to 12-5. ㊦ "Check of LEV". • Check refrigerant circuit and refrigerant amount.
22		8-time blink 2.5 seconds OFF	MUZ-RW25/35 PAM protection PAM: Pulse Amplitude Modulation	The overcurrent flows into IGBT(Q821) or the bus-bar voltage reaches 394 V or more, PAM stops and restarts.	This is not malfunction. PAM protection will be activated in the following cases: 1 Instantaneous power voltage drop. (Short time power failure) 2 When the power supply voltage is high.
			MUZ-RW50 Zero cross detecting circuit	Zero cross signal cannot be detected.	• It occurs with following cases. 1 Instantaneous power voltage drop. (Short time power failure) 2 Distortion of primary voltage • Refer to 12-5. ㊨ "Check of power supply".
23		9-time blink 2.5 seconds OFF	Inverter check mode	The connector of compressor is disconnected, inverter check mode starts.	• Check if the connector of the compressor is correctly connected. Refer to 12-5. ㊩ "How to check inverter/compressor".

NOTE: 1. The location of LED is illustrated at the right figure. Refer to 12-6.1.
2. LED is lit during normal operation.

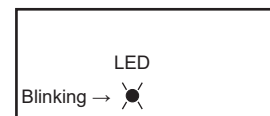
The blinking frequency shows the number of times the LED blinks after every 2.5-second OFF.
(Example) When the blinking frequency is "2".



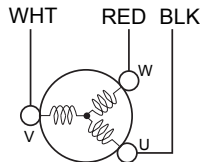
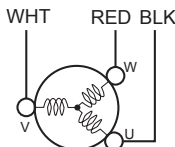
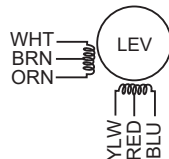
Inverter P.C. board
MUZ-RW25/35



MUZ-RW50

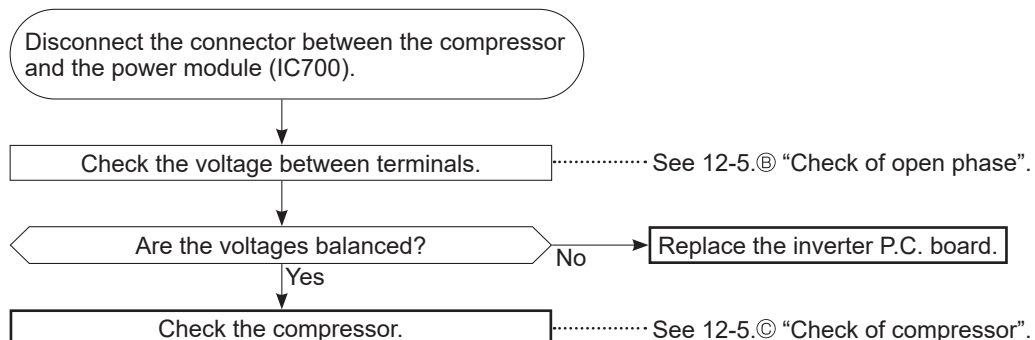


12-4. TROUBLESHOOTING CRITERION OF MAIN PARTS

Part name	Check method and criterion	Figure																				
Defrost thermistor (RT61) Fin temperature thermistor (RT64) Ambient temperature thermistor (RT65) Outdoor heat exchanger temperature thermistor (RT68)	Measure the resistance with a multimeter. Refer to 12-6. "Test point diagram and voltage", 1. "Inverter P.C. board", for the chart of thermistor.																					
Discharge temperature thermistor (RT62)	Measure the resistance with a multimeter. Before measurement, hold the thermistor with your hands to warm it up. Refer to 12-6. "Test point diagram and voltage", 1. "Inverter P.C. board", for the chart of thermistor.																					
Compressor	Measure the resistance between terminals using a multimeter. (Temperature: -10 to 40°C) <table><tr><td></td><td colspan="3">Normal (Ω)</td></tr><tr><td></td><td>MUZ-RW25VGHZ MUZ-RW25VGHZ2</td><td>MUZ-RW35VGHZ MUZ-RW35VGHZ2</td><td>MUZ-RW50VGHZ MUZ-RW50VGHZ2</td></tr><tr><td>U-V</td><td></td><td></td><td></td></tr><tr><td>U-W</td><td>0.82 – 1.11</td><td>0.87 – 1.18</td><td>1.38 – 1.87</td></tr><tr><td>V-W</td><td></td><td></td><td></td></tr></table>		Normal (Ω)				MUZ-RW25VGHZ MUZ-RW25VGHZ2	MUZ-RW35VGHZ MUZ-RW35VGHZ2	MUZ-RW50VGHZ MUZ-RW50VGHZ2	U-V				U-W	0.82 – 1.11	0.87 – 1.18	1.38 – 1.87	V-W				
	Normal (Ω)																					
	MUZ-RW25VGHZ MUZ-RW25VGHZ2	MUZ-RW35VGHZ MUZ-RW35VGHZ2	MUZ-RW50VGHZ MUZ-RW50VGHZ2																			
U-V																						
U-W	0.82 – 1.11	0.87 – 1.18	1.38 – 1.87																			
V-W																						
Outdoor fan motor	Measure the resistance between lead wires using a multimeter. (Temperature: -10 to 40°C) <table><tr><td>Color of lead wire</td><td>Normal (Ω)</td></tr><tr><td>RED – BLK BLK – WHT WHT – RED</td><td>15 – 21</td></tr></table>	Color of lead wire	Normal (Ω)	RED – BLK BLK – WHT WHT – RED	15 – 21																	
Color of lead wire	Normal (Ω)																					
RED – BLK BLK – WHT WHT – RED	15 – 21																					
R.V. coil (21S4)	Measure the resistance using a multimeter. (Temperature: -10 to 40°C) <table><tr><td>Normal (kΩ)</td></tr><tr><td>1.88 – 2.29</td></tr></table>	Normal (kΩ)	1.88 – 2.29																			
Normal (kΩ)																						
1.88 – 2.29																						
Expansion valve coil (LEV)	Measure the resistance using a multimeter. (Temperature: -10 to 40°C) <table><tr><td>Color of lead wire</td><td>Normal (Ω)</td></tr><tr><td>BRN – ORN</td><td rowspan="4">37 – 54</td></tr><tr><td>BRN – WHT</td></tr><tr><td>RED – BLU</td></tr><tr><td>RED – YLW</td></tr></table>	Color of lead wire	Normal (Ω)	BRN – ORN	37 – 54	BRN – WHT	RED – BLU	RED – YLW														
Color of lead wire	Normal (Ω)																					
BRN – ORN	37 – 54																					
BRN – WHT																						
RED – BLU																						
RED – YLW																						
Defrost heater	Measure the resistance using a multimeter. (Temperature: -10 to 40°C) <table><tr><td colspan="2">Normal (Ω)</td></tr><tr><td>MUZ-RW25/35VGHZ MUZ-RW25/35VGHZ2</td><td>MUZ-RW50VGHZ MUZ-RW50VGHZ2</td></tr><tr><td>802 – 990</td><td>376 – 461</td></tr></table>	Normal (Ω)		MUZ-RW25/35VGHZ MUZ-RW25/35VGHZ2	MUZ-RW50VGHZ MUZ-RW50VGHZ2	802 – 990	376 – 461															
Normal (Ω)																						
MUZ-RW25/35VGHZ MUZ-RW25/35VGHZ2	MUZ-RW50VGHZ MUZ-RW50VGHZ2																					
802 – 990	376 – 461																					

12-5. TROUBLESHOOTING FLOW

Ⓐ How to check inverter/compressor



Ⓑ Check of open phase

- With the connector between the compressor and the power module (IC700) disconnected, activate the inverter and check if the inverter is normal by measuring **the voltage balance** between the terminals.

Output voltage is 50 - 130 V. (The voltage may differ according to the multimeter.)

<< Operation method >>

Start cooling or heating operation by pressing the emergency operation switch on the indoor unit. (TEST RUN OPERATION: Refer to 9-3.)

<< Measurement point >>

At 3 points * Measure AC voltage between the lead wires at 3 points.

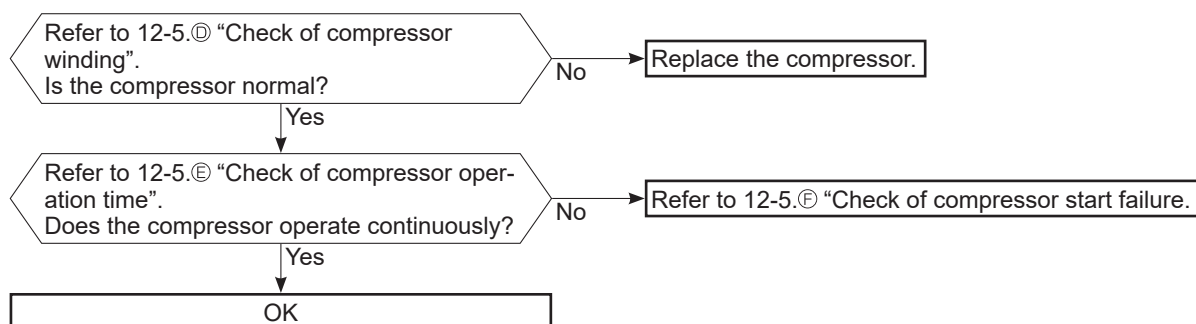
BLK (U)-WHT (V)

BLK (U)-RED (W)

WHT(V)-RED (W)

- NOTE:** 1. Output voltage varies according to power supply voltage.
 2. Measure the voltage by analog type multimeter.
 3. During this check, LED of the inverter P.C. board blinks 9 times. (Refer to 12-6.1.)

Ⓒ Check of compressor



D Check of compressor winding

- Disconnect the connector between the compressor and the power module (IC700), and measure the resistance between the compressor terminals.

<<Measurement point>>

At 3 points * Measure the resistance between the lead wires at 3 points.

BLK-WHT

BLK-RED

WHT-RED

<<Judgement>>

Refer to 12-4.

0 [Ω] Abnormal [short]

Infinite [Ω] Abnormal [open]

NOTE: Be sure to zero the ohmmeter before measurement.

E Check of compressor operation time

- Connect the compressor and activate the inverter. Then measure the time until the inverter stops due to overcurrent.

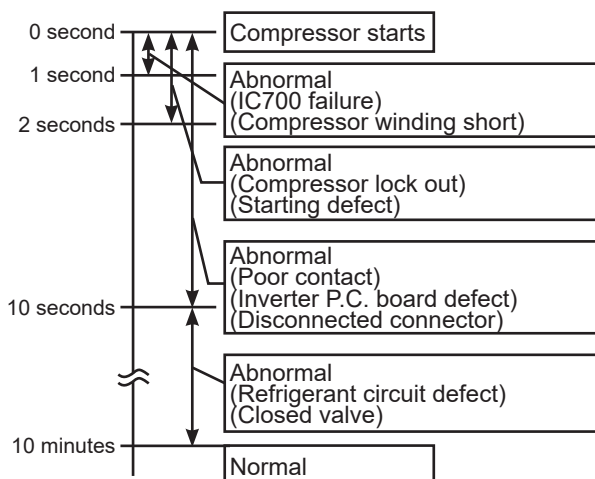
<<Operation method>>

Start heating or cooling operation by pressing the emergency operation switch on the indoor unit. (Test run operation: Refer to 9-3.)

<<Measurement>>

Measure the time from the start of compressor to the stop of compressor due to overcurrent.

<<Judgement>>



F Check of compressor start failure

Confirm that ①~④ is normal.

•Electrical circuit check

①. Contact of the compressor connector

②. Output voltage of inverter P.C. board and balance of them (See 12-5.⑥)

③. Direct current voltage between DB61(+) and (-) (RW25/35)/IC700 (P) and (N) (RW50) on the inverter P.C. board

④. Voltage between outdoor terminal block S1-S2

Does the compressor run for 10 seconds or more after it starts?

Yes

Check the refrigerant circuit.
Check the stop valve.

No

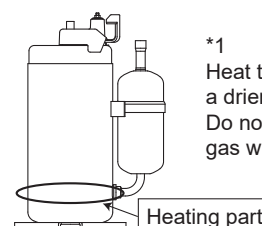
After the compressor is heated with a drier, does the compressor start? *1

No

Replace the compressor.

Yes

Compressor start failure. Activate pre-heat control.
(Refer to 11-2. "PRE-HEAT CONTROL SETTING")



*1
Heat the compressor with a drier for about 20 minutes. Do not recover refrigerant gas while heating.

Ⓒ Check of outdoor thermistors

Disconnect the connector of thermistor in the inverter P.C. board (see below table), and measure the resistance of thermistor.

Is the resistance of thermistor normal?
(Refer to 12-6.1.)

No

Replace the thermistor except RT64.
When RT64 is abnormal, replace the inverter P.C. board.

Yes

Reconnect the connector of thermistor.
Turn ON the power supply and press the emergency operation switch.

Does the unit operate for 10 minutes or more
without showing thermistor abnormality?

No

Replace the inverter P.C. board.

Yes

OK (Cause is poor contact.)

MUZ-RW25/35VGHZ MUZ-RW25/35VGHZ2

Thermistor	Symbol	Connector, Pin No.	Board
Defrost	RT61	Between CN641 pin 1 and pin 2	Inverter P.C. board
Discharge temperature	RT62	Between CN641 pin 3 and pin 4	
Fin temperature	RT64	Between CN642 pin 1 and pin 2	
Ambient temperature	RT65	Between CN643 pin 1 and pin 2	
Outdoor heat exchanger temperature	RT68	Between CN644 pin 1 and pin 3	

MUZ-RW50VGHZ MUZ-RW50VGHZ2

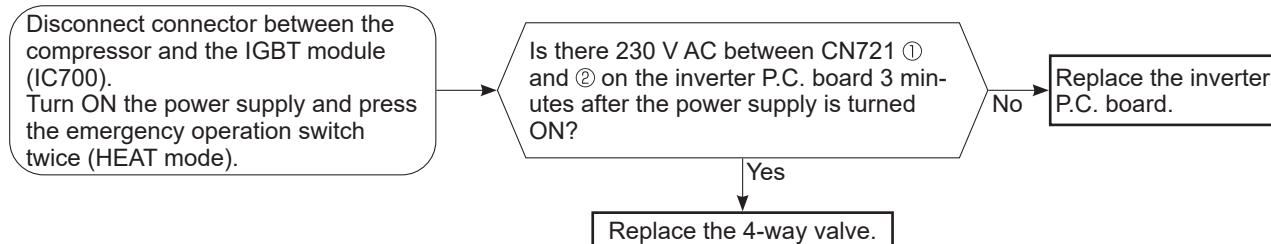
Thermistor	Symbol	Connector, Pin No.	Board
Defrost	RT61	Between CN671 pin 1 and pin 2	Inverter P.C. board
Discharge temperature	RT62	Between CN671 pin 3 and pin 4	
Fin temperature	RT64	Between CN673 pin 1 and pin 2	
Ambient temperature	RT65	Between CN672 pin 1 and pin 2	
Outdoor heat exchanger temperature	RT68	Between CN671 pin 5 and pin 6	

H Check of R.V. coil

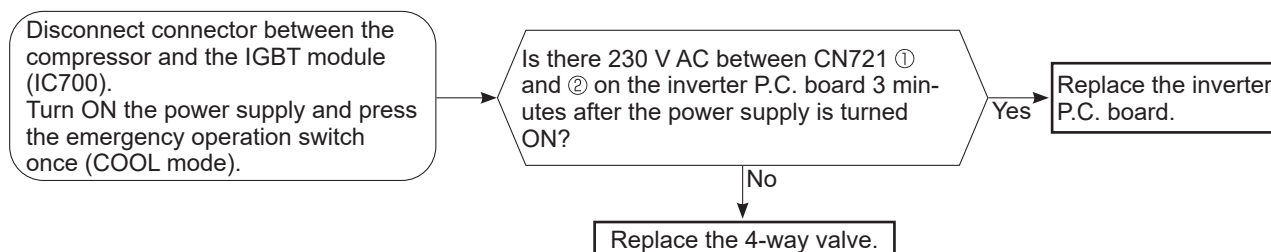
MUZ-RW25/35VGHZ MUZ-RW25/35VGHZ2

- * First of all, measure the resistance of R.V. coil to check if the coil is defective. Refer to 12-4.
 - * In case CN721 is disconnected or R.V. coil is open, voltage is generated between the terminal pins of the connector although no signal is being transmitted to R.V. coil.
- Check if CN721 is connected.

Unit operates in COOL mode even if it is set to HEAT mode.



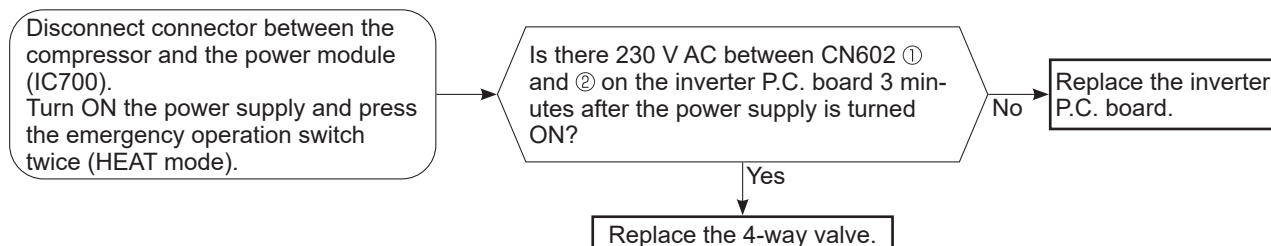
Unit operates in HEAT mode even if it is set to COOL mode.



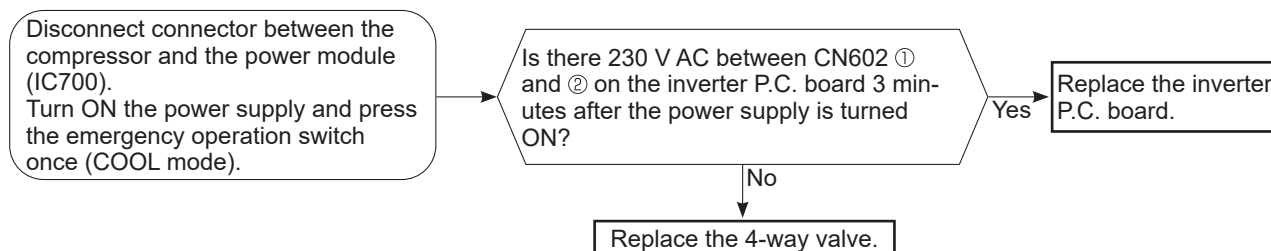
MUZ-RW50VGHZ MUZ-RW50VGHZ2

- * First of all, measure the resistance of R.V. coil to check if the coil is defective. Refer to 12-4.
 - * In case CN602 is disconnected or R.V. coil is open, voltage is generated between the terminal pins of the connector although no signal is being transmitted to R.V. coil.
- Check if CN602 is connected.

Unit operates in COOL mode even if it is set to HEAT mode.



Unit operates in HEAT mode even if it is set to COOL mode.



① Check of outdoor fan motor

Disconnect the connectors CN931 and CN932 from the inverter P.C. board.
Check the connection between the connector CN931 and CN932.

Is the resistance between each terminal of outdoor fan motor normal?
(Refer to 12-4.)

Yes

Disconnect CN932 from the inverter P.C. board, and turn on the power supply.

Rotate the outdoor fan motor manually and measure the voltage of CN931.
Between 1(+) and 5(-)
Between 2(+) and 5(-)
Between 3(+) and 5(-)

(Fixed to either 5 or 0 V DC) Does the voltage between each terminal become 5 and 0 V DC repeatedly?

No

Yes

Does the outdoor fan motor rotate smoothly?

No

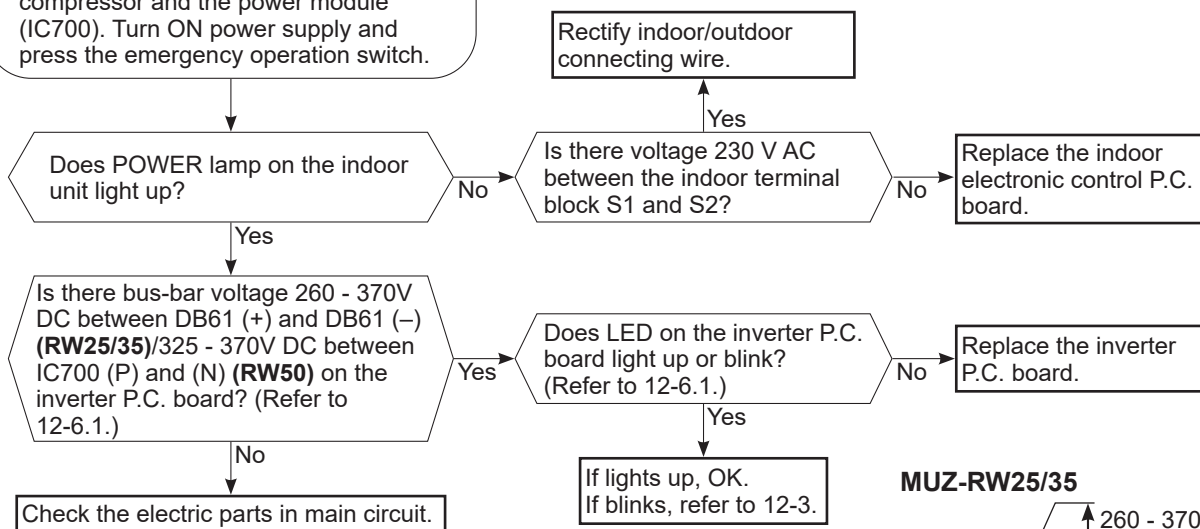
Yes

Replace the outdoor fan motor.

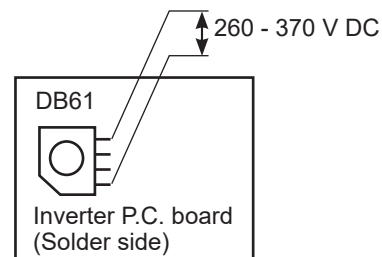
Replace the inverter P.C. board.

Check of power supply

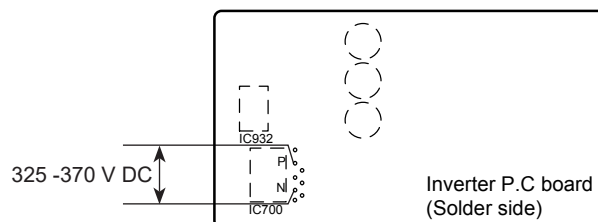
Disconnect the connector between the compressor and the power module (IC700). Turn ON power supply and press the emergency operation switch.



MUZ-RW25/35



MUZ-RW50



K Check of LEV (Expansion valve)

Turn ON the power supply.

<Preparation of the remote controller>

- ① While pressing both Operation select button and TEMP \oplus button on the remote controller at the same time, press RESET button.
- ② First, release RESET button. Hold down the other 2 buttons for another 3 seconds. Make sure that the indicators on the LCD screen shown in the right figure are all displayed. Then release the buttons. **(Figure 1)**

MSZ-RW25/35/50VG - [E1] MSZ-RW25/35/50VG - [SC1]
MSZ-RW25/35/50VG2 - [E1] MSZ-RW25/35/50VG2 - [SC1]

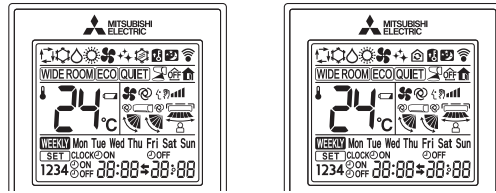


Figure 1

Press OFF/ON (stop/operate) button of the remote controller (the set temperature is displayed) with the remote controller headed towards the indoor unit. *1

Expansion valve operates in full-opening direction.

Do you hear the expansion valve "click, click....."?
Do you feel the expansion valve vibrate when touching it?

Yes → OK

No

Is LEV coil properly fixed to the expansion valve?

No

Properly fix the LEV coil to the expansion valve.

Yes

Does the resistance of LEV coil have the characteristics? (Refer to 12-4.)

Yes

Measure each voltage between connector pins of CN724 on the inverter P.C. board.
1. Pin ③ (-) — Pin ① (+)
2. Pin ④ (-) — Pin ① (+)
3. Pin ⑤ (-) — Pin ① (+)
4. Pin ⑥ (-) — Pin ① (+)
Is there about 3 - 5 V AC between each?
NOTE: Measure the voltage by an analog multimeter.

No

Replace the inverter P.C. board.

No

Replace the LEV coil.

Yes

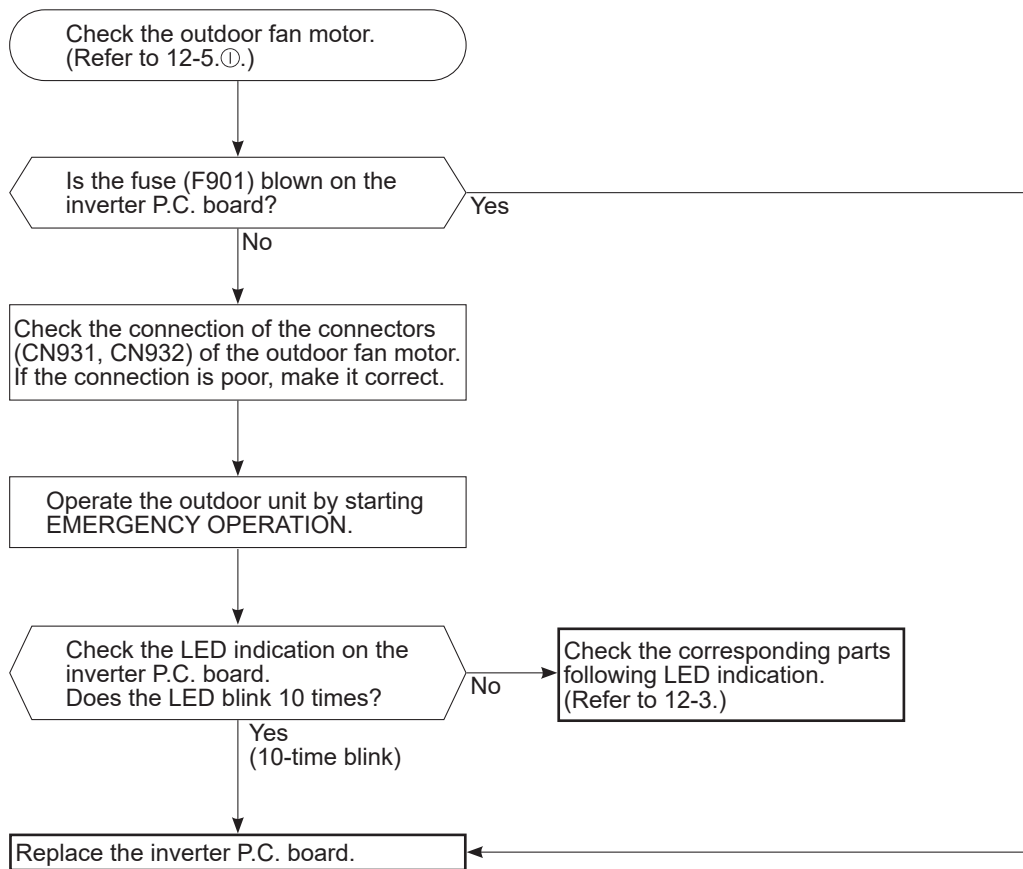
Replace the expansion valve.

NOTE: After check of LEV, take the following steps.

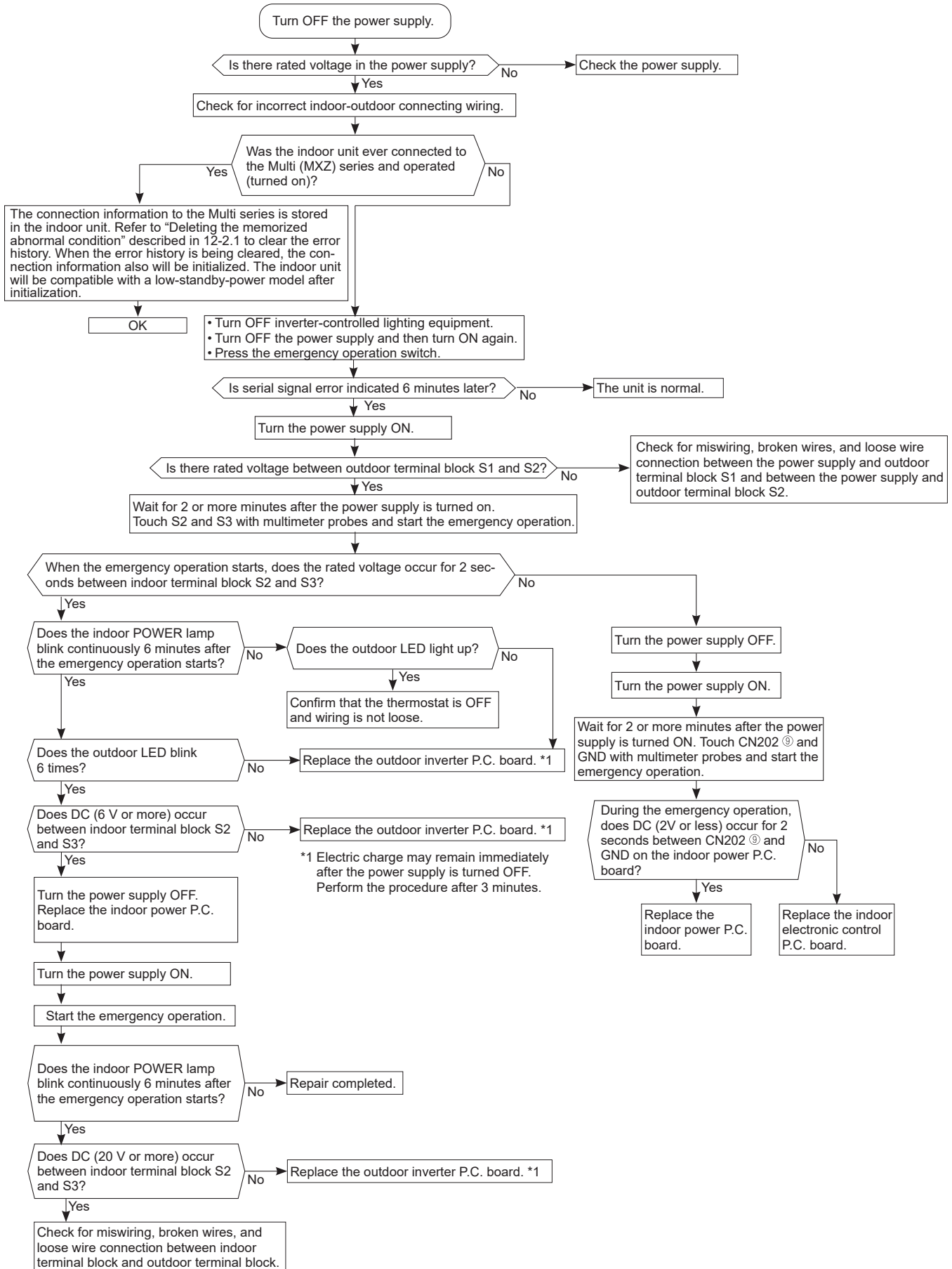
1. Turn OFF the power supply and turn it ON again.
2. Press RESET button on the remote controller.

*1. Regardless of normal or abnormal condition, a short beep is emitted once the signal is received.

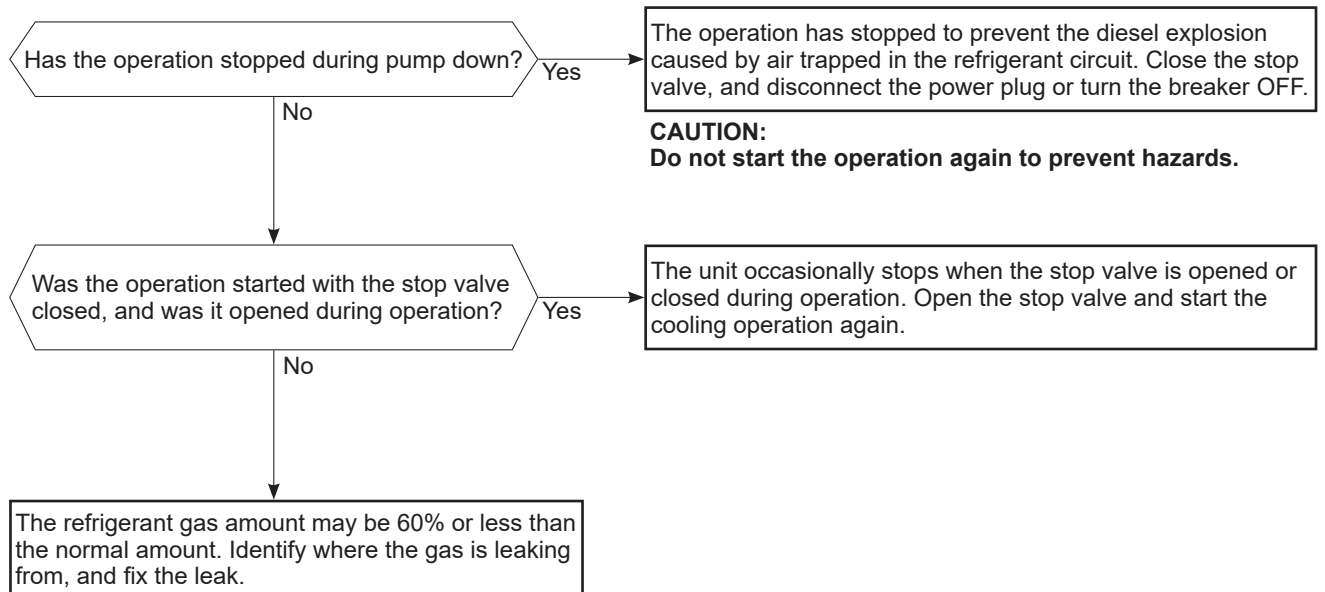
Ⓐ Check of inverter P.C. board



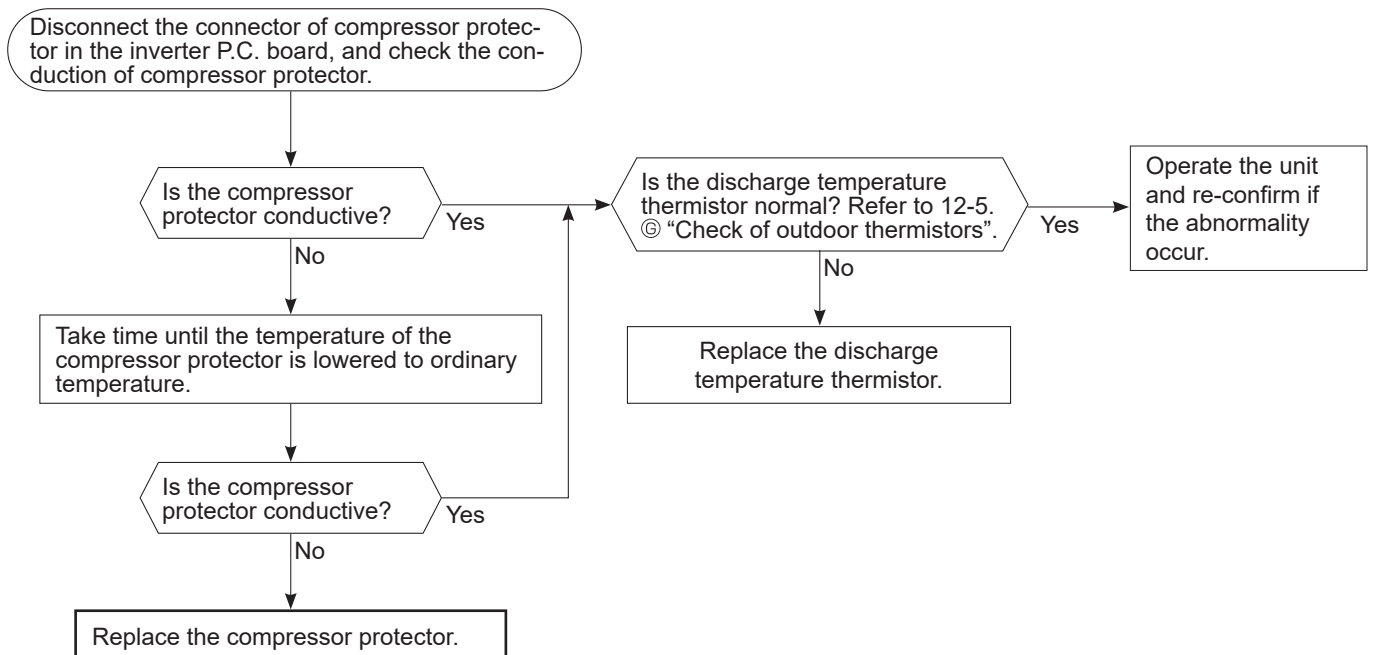
M How to check miswiring and serial signal error



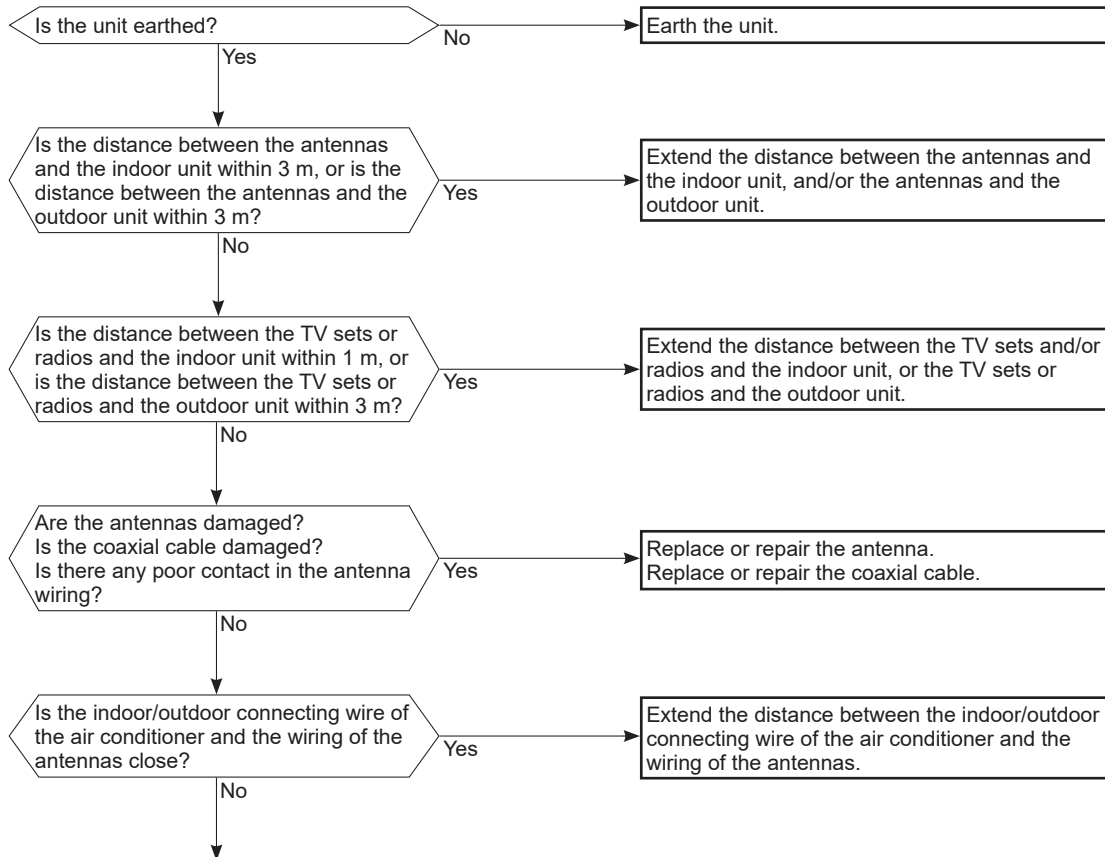
N Check of the outdoor refrigerant circuit



O Check of compressor protector



P Electromagnetic noise enters into TV sets or radios



Even if all of the above conditions are fulfilled, the electromagnetic noise may enter, depending on the electric field strength or the installation condition (combination of specific conditions such as antennas or wiring).

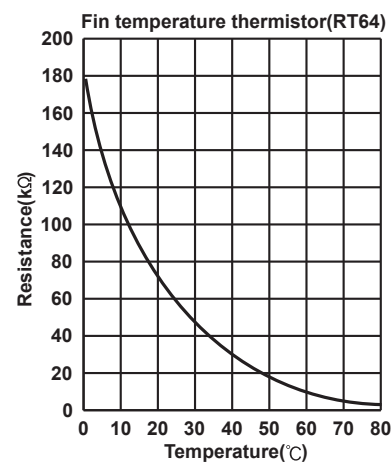
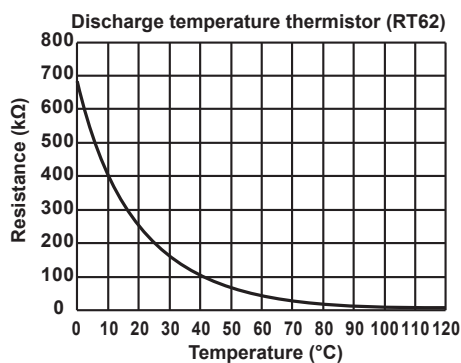
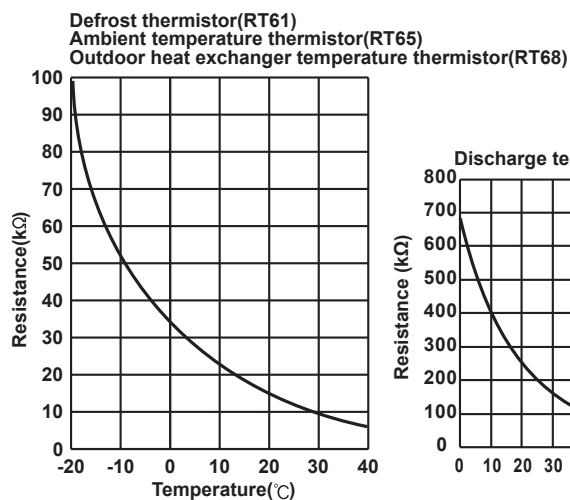
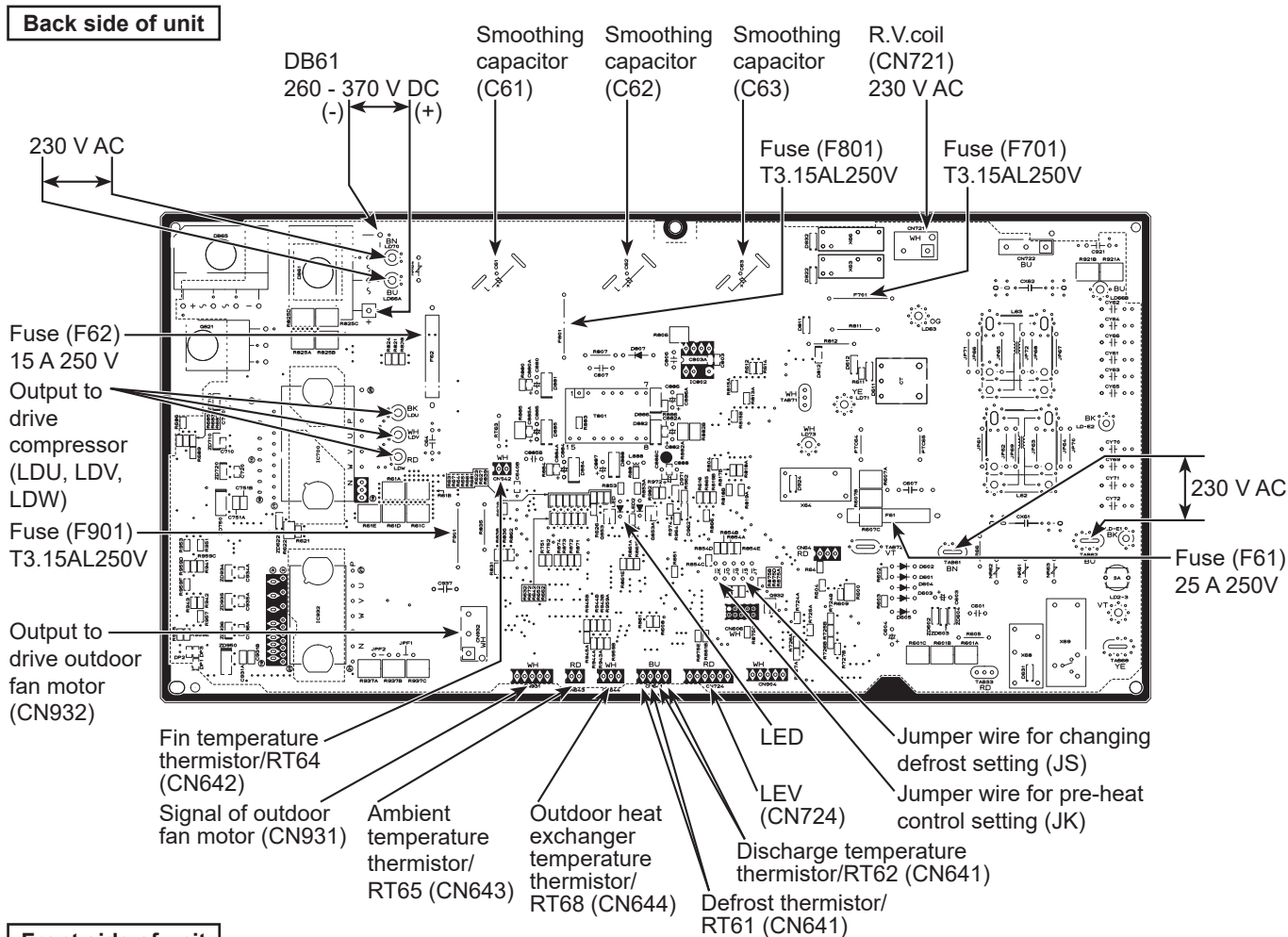
Check the following before asking for service.

1. Devices affected by the electromagnetic noise
TV sets, radios (FM/AM broadcast, shortwave)
2. Channel, frequency, broadcast station affected by the electromagnetic noise
3. Channel, frequency, broadcast station unaffected by the electromagnetic noise
4. Layout of:
indoor/outdoor unit of the air conditioner, indoor/outdoor wiring, earth wire, antennas, wiring from antennas, receiver
5. Electric field intensity of the broadcast station affected by the electromagnetic noise
6. Presence or absence of amplifier such as booster
7. Operation condition of air conditioner when the electromagnetic noise enters in
 - 1) Turn OFF the power supply once, and then turn ON the power supply. In this situation, check for the electromagnetic noise.
 - 2) Within 3 minutes after turning ON the power supply, press OFF/ON (stop/operate) button on the remote controller for power ON, and check for the electromagnetic noise.
 - 3) After a short time (3 minutes later after turning ON), the outdoor unit starts RUNNING. During operation, check for the electromagnetic noise.
 - 4) Press OFF/ON (stop/operate) button on the remote controller for power OFF, when the outdoor unit stops but the indoor/outdoor communication still runs on. In this situation, check for the electromagnetic noise.

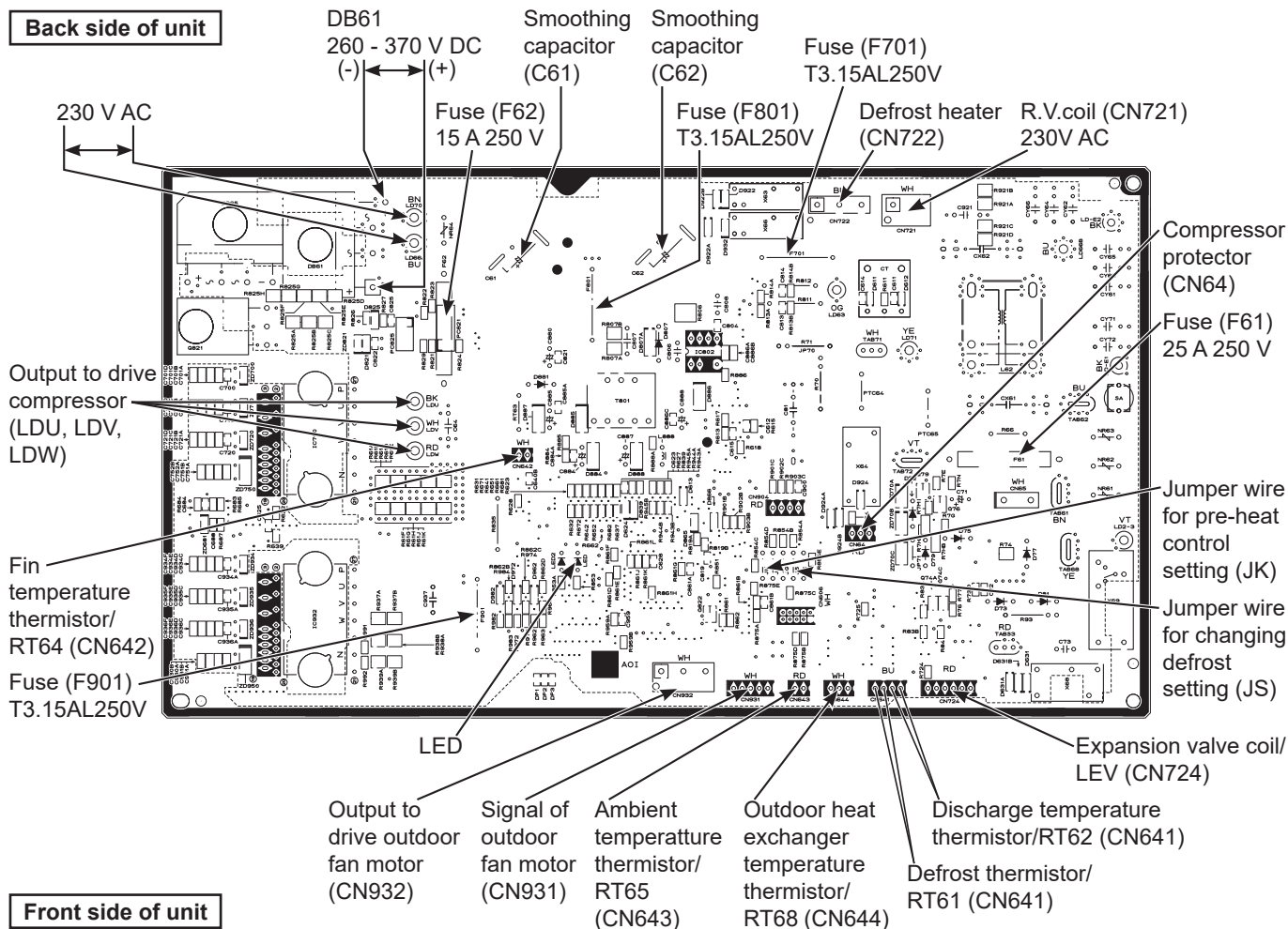
12-6. TEST POINT DIAGRAM AND VOLTAGE

1. Inverter P.C. board

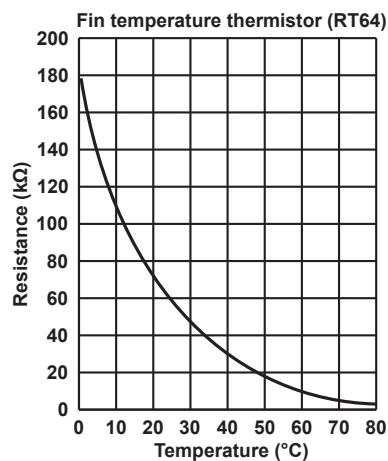
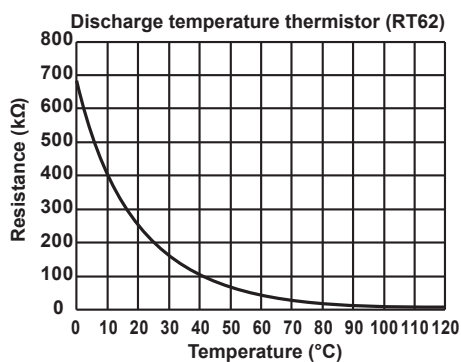
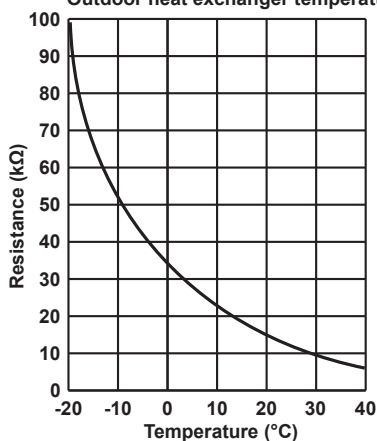
MUZ-RW25VGHZ MUZ-RW35VGHZ



MUZ-RW25VGHZ2 MUZ-RW35VGHZ2

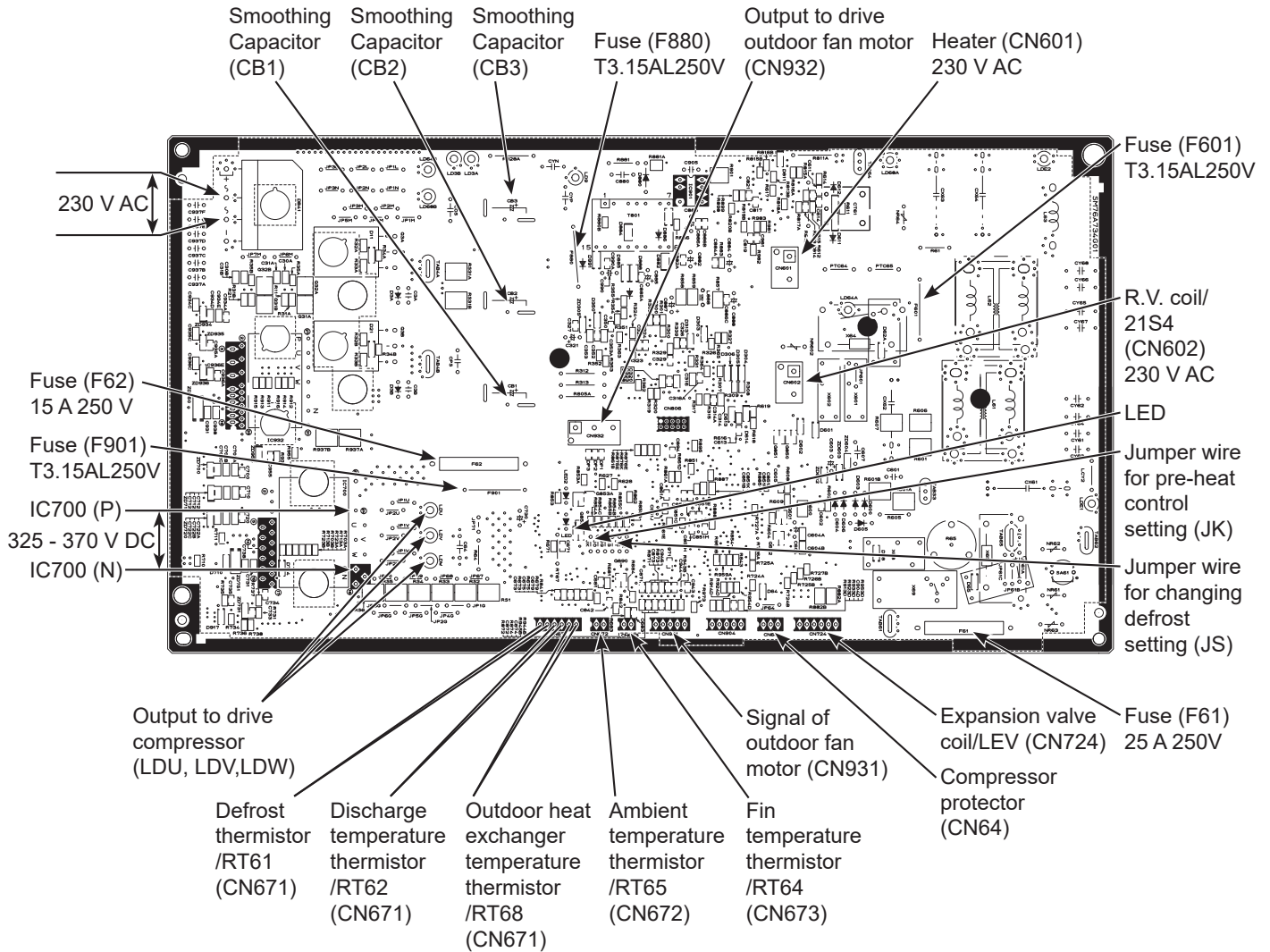


Defrost thermistor (RT61)
Ambient temperature thermistor (RT65)
Outdoor heat exchanger temperature thermistor (RT68)



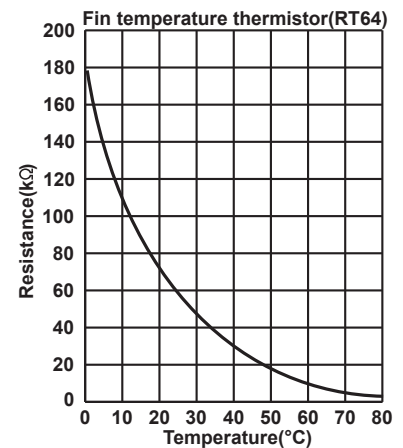
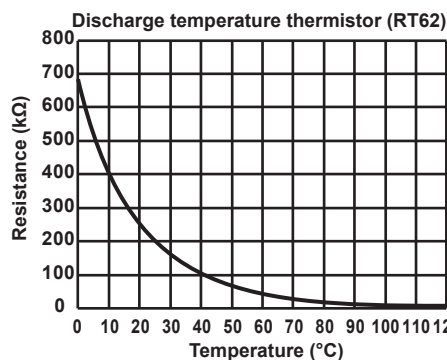
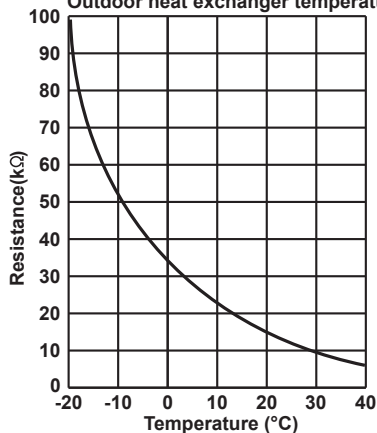
MUZ-RW50VGHZ

Back side of unit



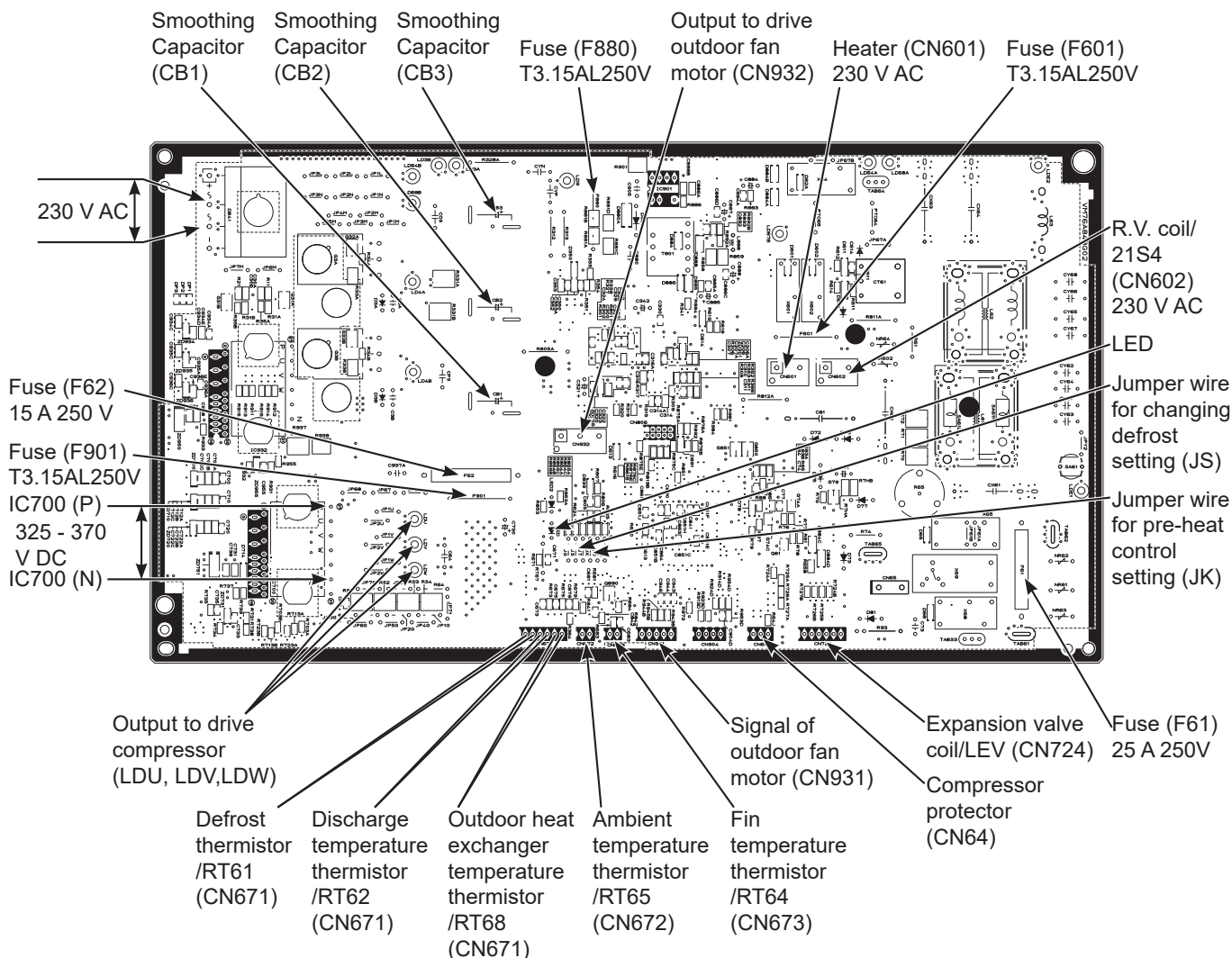
Front side of unit

Defrost thermistor(RT61)
Ambient temperature thermistor(RT65)
Outdoor heat exchanger temperature thermistor(RT68)



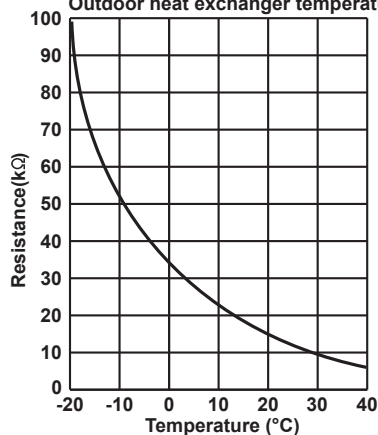
MUZ-RW50VGHZ2

Back side of unit

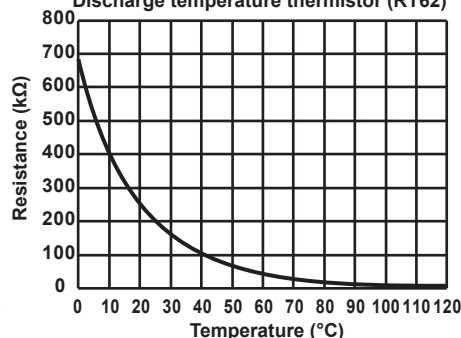


Front side of unit

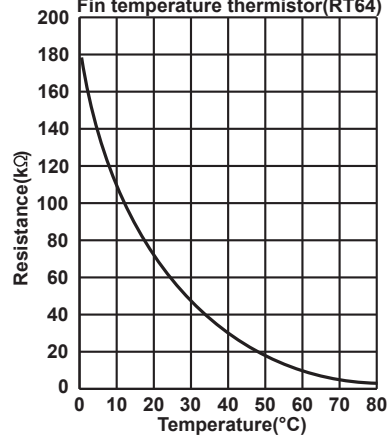
Defrost thermistor(RT61)
Ambient temperature thermistor(RT65)
Outdoor heat exchanger temperature thermistor(RT68)



Discharge temperature thermistor (RT62)



Fin temperature thermistor(RT64)



<Detaching method of the terminal with locking mechanism>

The terminal which has the locking mechanism can be detached as shown below.

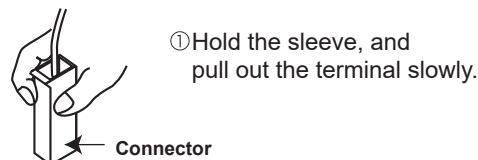
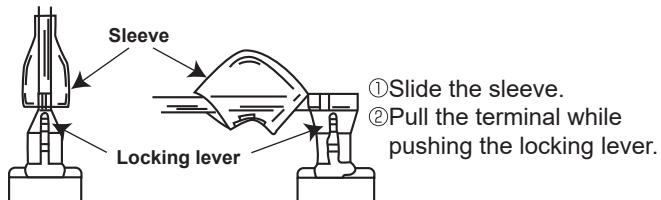
There are 2 types of the terminal with locking mechanism.

The terminal without locking mechanism can be detached by pulling it out.

Check the shape of the terminal before detaching.

(1) Slide the sleeve and check if there is a locking lever or not.

(2) The terminal with this connector shown below has the locking mechanism.

**13-1. MUZ-RW25VGHZ MUZ-RW35VGHZ**

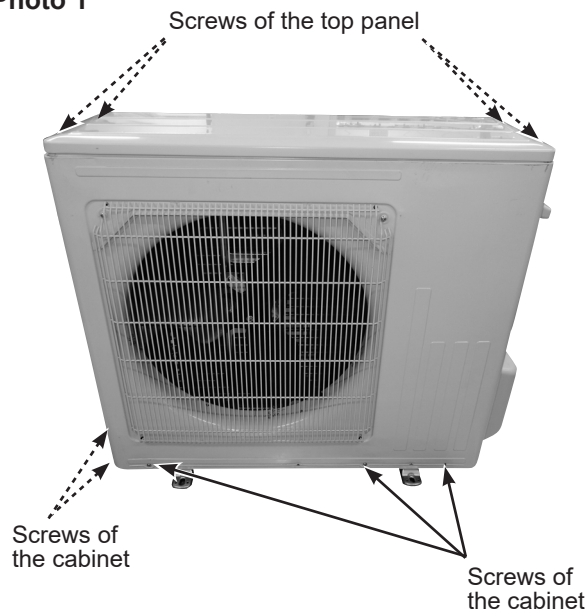
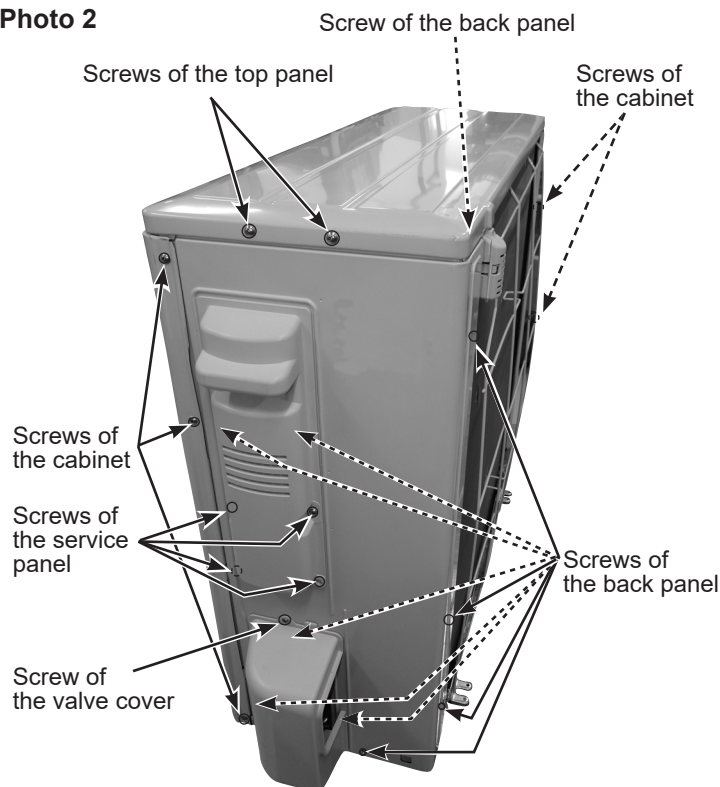
NOTE: Turn OFF the power supply before disassembly.

→ : Indicates the visible parts in the photos/figures.

---→ : Indicates the invisible parts in the photos/figures.

OPERATING PROCEDURE**1. Removing the cabinet**

- (1) Remove the screws of the service panel.
- (2) Remove the screws of the top panel.
- (3) Remove the screw of the valve cover.
- (4) Remove the service panel.
- (5) Remove the top panel.
- (6) Remove the valve cover.
- (7) Disconnect the power supply cord and indoor/outdoor connecting wire.
- (8) Remove the screws of the cabinet.
- (9) Remove the cabinet.
- (10) Remove the screws of the back panel.
- (11) Remove the back panel.

PHOTOS/FIGURES**Photo 1****Photo 2**

OPERATING PROCEDURE

2. Removing the inverter assembly and inverter P.C. board

NOTE: Check the wiring layout either A, B or C in Photo 6 before removing the connectors as there are 3 types of the setting position of the compressor protector depending on production date.

(Refer to Photo 6 Wiring layout A, B or C)

- (1) Remove the cabinet and panels (refer to section 1).
- (2) Disconnect the lead wire to the reactor and the following connectors:
 <Inverter P.C. board>
 CN721 (R.V. coil)
 CN931, CN932 (Fan motor)
 CN641 (Defrost thermistor and discharge temperature thermistor)
 CN643 (Ambient temperature thermistor)
 CN644 (Outdoor heat exchanger temperature thermistor)
 CN724 (LEV)
 CN722 (Defrost heater and heater protector)
 CN64 (Compressor protector)
- (3) Remove the compressor connector (CN61).
- (4) Remove the screws fixing the heat sink support and the separator.
- (5) Remove the fixing screw of the P.B. support and the separator.
- (6) Remove the fixing screws of the terminal block support and the back panel.
- (7) Remove the inverter assembly.
- (8) Remove the screws of the earth wires.
- (9) Remove the heat sink support from the P.C. board support.
- (10) Remove the screw of the inverter P.C. board and remove the inverter P.C. board from the P.C. board support.

PHOTOS/FIGURES

Photo 3

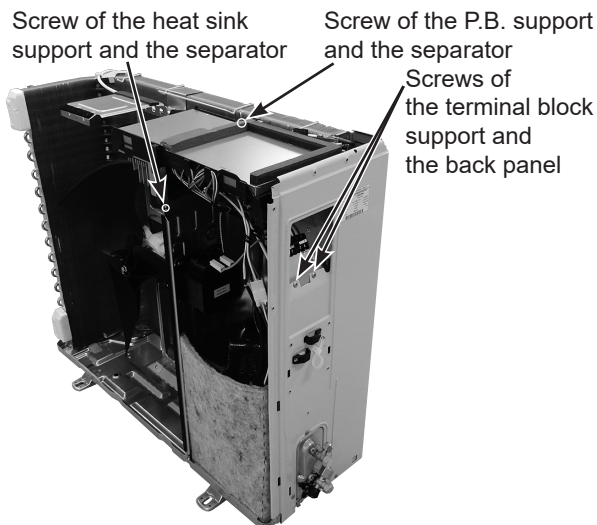


Photo 4

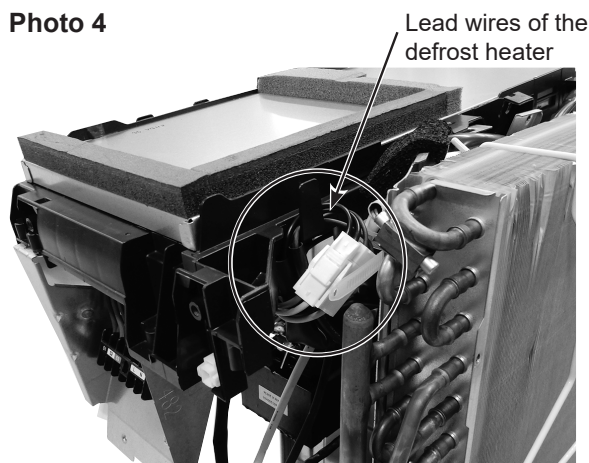
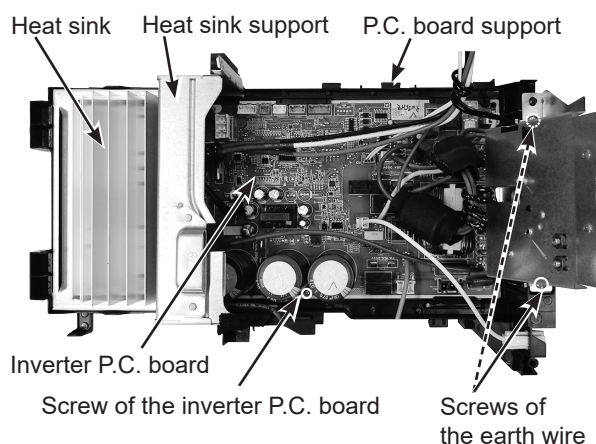


Photo 5 (Inverter assembly)



OPERATING PROCEDURE

* Connection procedure when attaching the inverter P.C. board (Photo 6)
If the wiring layout is C, change it to layout B.

1. Connect the lead wires of the heat exchanger temperature thermistor, the defrost thermistor and discharge temperature thermistor to the connector on the inverter P.C. board. Pull the lead wires toward you and put them on the right hook on the P.C. board support.
2. Connect the lead wires of the expansion valve coil to the connector on the inverter P.C. board. Pull the lead wires toward you and put them on the right hook on the P.C. board support.
3. Connect the lead wires of the ambient temperature thermistor to the connector on the inverter P.C. board. Pull the lead wires toward you and put them on the left hook on the P.C. board support so that the fan motor lead wires are bundled up as shown in Photo 6.
4. Hook the lead wires of the defrost heater and the heater protector. (Photo 4)



Add the fixing band through the hole for the discharge pipe.

B Connector of the compressor protector



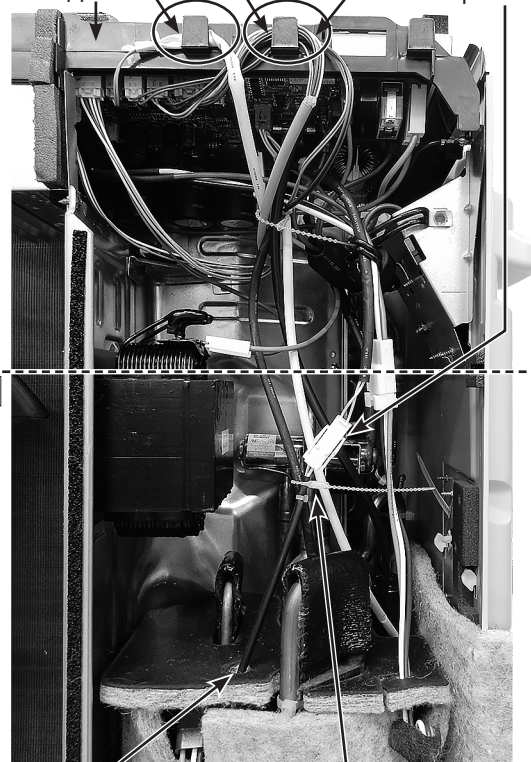
Fix the lead wire of the compressor protector and the band with fastener.

Fix the lead wires of the compressor protector and the discharge temperature thermistor.

PHOTOS/FIGURES

Photo 6 Wiring layout A, B or C

Lead wires of the ambient temperature thermistor
Inverter P.C. board support
Lead wires of the heat exchanger temperature, defrost and discharge temperature thermistor
Lead wires of the expansion valve coil
Connector of the compressor protector

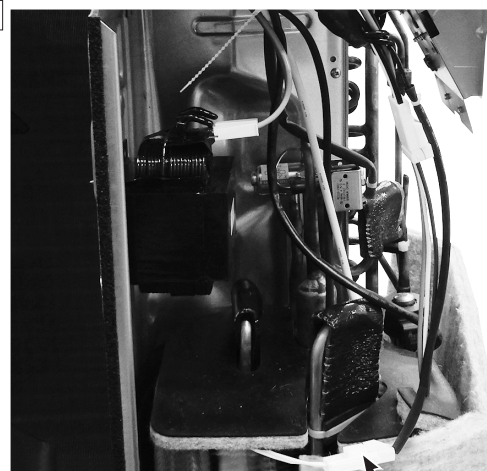


A

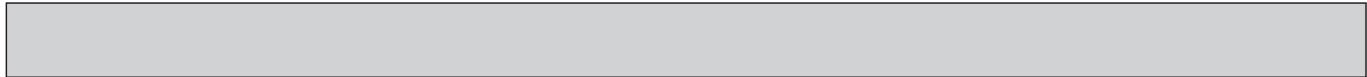
Pass the lead wire of compressor protector through the top felt hole.

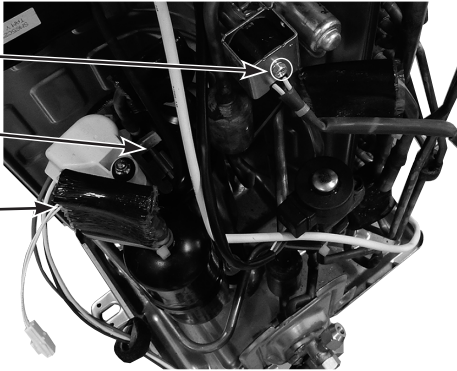
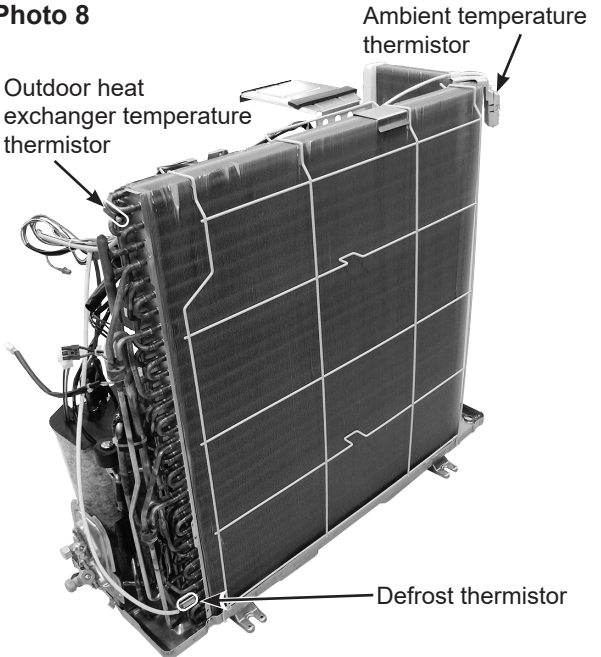
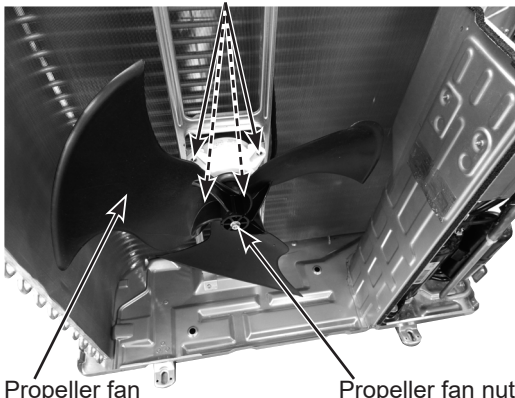
Fix the lead wires of the compressor protector and the discharge temperature thermistor.

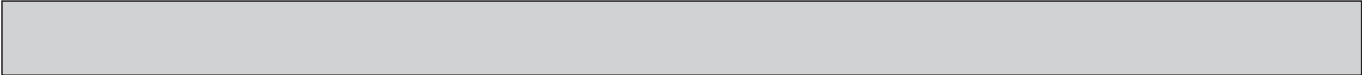
C

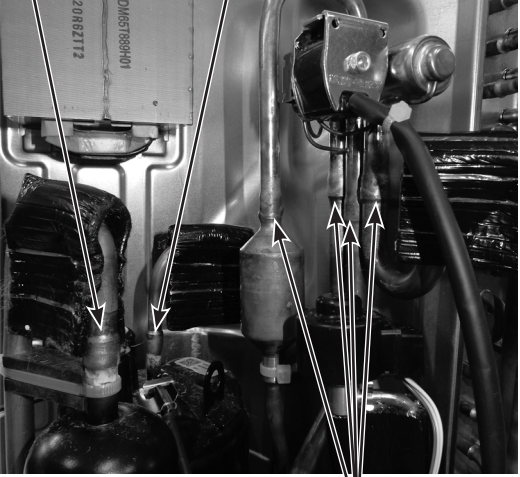


Connector of compressor protector



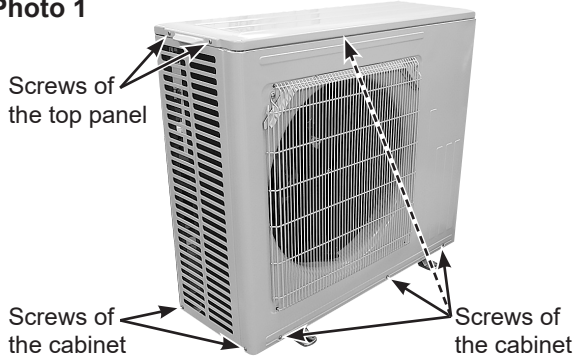
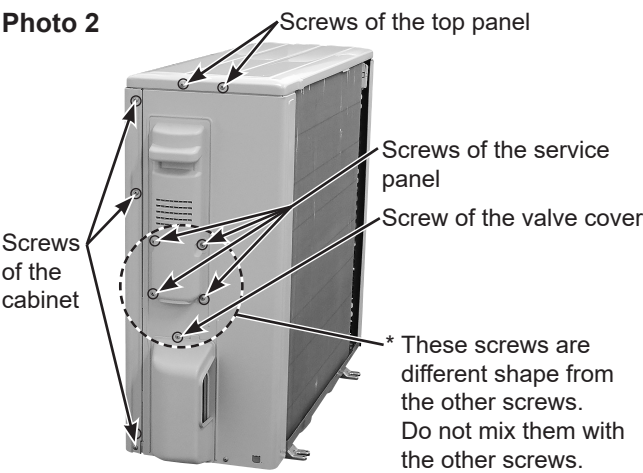
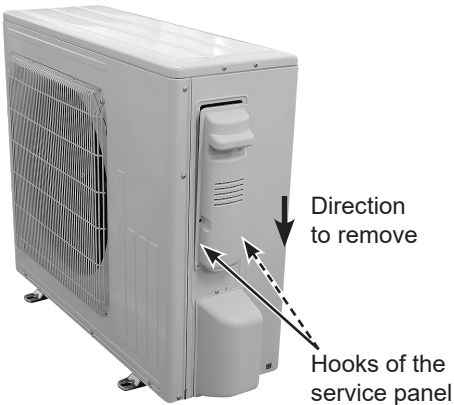
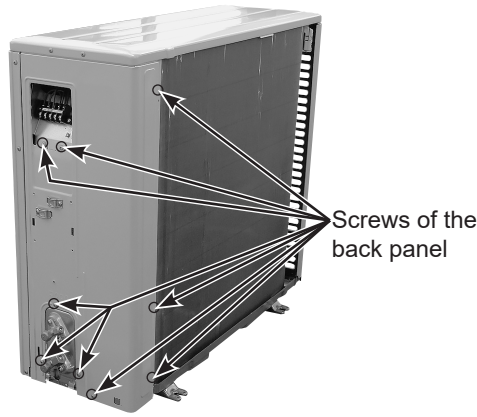
OPERATING PROCEDURE	PHOTOS/FIGURES
<p>3. Removing R. V. coil</p> <p>(1) Remove the cabinet and panels (refer to section 1).</p> <p>(2) Disconnect the following connectors: <Inverter P.C. board> CN721 (R.V. coil)</p> <p>(3) Remove the R.V. coil.</p>	<p>Photo 7</p>  <p>Screw of the R.V. coil</p> <p>Discharge temperature thermistor</p> <p>Compressor protector</p>
<p>4. Removing the discharge temperature thermistor, defrost thermistor, outdoor heat exchanger temperature thermistor and ambient temperature thermistor</p> <p>(1) Remove the cabinet and panels (refer to section 1).</p> <p>(2) Disconnect the lead wire to the reactor and the following connectors: <Inverter P.C. board> CN641 (Defrost thermistor and discharge temperature thermistor) CN643 (Ambient temperature thermistor) CN644 (Outdoor heat exchanger temperature thermistor)</p> <p>(3) Pull out the discharge temperature thermistor from its holder.</p> <p>(4) Pull out the defrost thermistor from its holder.</p> <p>(5) Pull out the outdoor heat exchanger temperature thermistor from its holder.</p> <p>(6) Pull out the ambient temperature thermistor from its holder.</p>	<p>Photo 8</p>  <p>Ambient temperature thermistor</p> <p>Outdoor heat exchanger temperature thermistor</p> <p>Defrost thermistor</p>
<p>5. Removing outdoor fan motor</p> <p>(1) Remove the cabinet and panels (refer to section 1).</p> <p>(2) Disconnect the following connectors: <Inverter P.C. board> CN931, CN932 (Fan motor)</p> <p>(3) Remove the propeller fan nut.</p> <p>(4) Remove the propeller fan.</p> <p>(5) Remove the screws fixing the fan motor.</p> <p>(6) Remove the fan motor.</p>	<p>Photo 9</p>  <p>Screws of the outdoor fan motor</p> <p>Propeller fan</p> <p>Propeller fan nut</p>



OPERATING PROCEDURE	PHOTOS/FIGURES
<p>6. Removing the compressor and 4-way valve</p> <ul style="list-style-type: none">(1) Remove the cabinet and panels (refer to section 1).(2) Remove the inverter assembly (refer to section 2).(3) Recover gas from the refrigerant circuit. <p>NOTE: Recover gas from the pipes until the pressure gauge shows 0 kg/cm² (0 MPa).</p> <ul style="list-style-type: none">(4) Detach the brazed part of the suction and the discharge pipe connected with compressor.(5) Remove the compressor nuts.(6) Remove the compressor.(7) Detach the brazed part of pipes connected with 4-way valve.	<p>Photo 10</p> <p>Suction pipe brazed part</p> <p>Discharge pipe brazed part</p>  <p>Brazed parts of 4-way valve</p>

13-2. MUZ-RW25VGHZ2 MUZ-RW35VGHZ2

NOTE: Turn OFF the power supply before disassembly.

OPERATING PROCEDURE	PHOTOS/FIGURES
<p>1. Removing the cabinet</p> <ol style="list-style-type: none"> (1) Remove the screws of the service panel. (2) Remove the screws of the top panel. (3) Remove the screw of the valve cover. (4) Remove the service panel. (5) Remove the top panel. (6) Remove the valve cover. (7) Disconnect the power supply cord and indoor/outdoor connecting wire. (8) Remove the screws of the cabinet. (9) Remove the cabinet. (10) Remove the screws of the back panel. (11) Remove the back panel. 	<p>Photo 1</p>  <p>Screws of the top panel</p> <p>Screws of the cabinet</p> <p>Screws of the cabinet</p> <p>Photo 2</p>  <p>Screws of the top panel</p> <p>Screws of the service panel</p> <p>Screw of the valve cover</p> <p>Screws of the cabinet</p> <p>* These screws are different shape from the other screws. Do not mix them with the other screws.</p> <p>Photo 3</p>  <p>Direction to remove</p> <p>Hooks of the service panel</p> <p>Photo 4</p>  <p>Screws of the back panel</p>

OPERATING PROCEDURE

2. Removing the inverter assembly and inverter P.C. board

- (1) Remove the cabinet and panels (refer to section 1).
- (2) Disconnect the lead wire to the reactor and the following connectors:
 <Inverter P.C. board>
 CN721 (R.V. coil)
 CN931, CN932 (Fan motor)
 CN641 (Defrost thermistor and discharge temperature thermistor)
 CN643 (Ambient temperature thermistor)
 CN644 (Outdoor heat exchanger temperature thermistor)
 CN724 (Expansion valve coil)
 CN722 (Defrost heater and heater protector)
 CN64 (Compressor protector)
- (3) Remove the compressor connector (CN61).
- (4) Remove the screws fixing the heat sink support and the separator.
- (5) Remove the inverter assembly.
- (6) Remove the screws of the earth wires. (Photo 7)
- (7) Remove the PB cover.
- (8) Remove the screw of the inverter P.C. board and remove the inverter P.C. board from the P.C. board support. (Photo 8)

PHOTOS/FIGURES

Photo 5

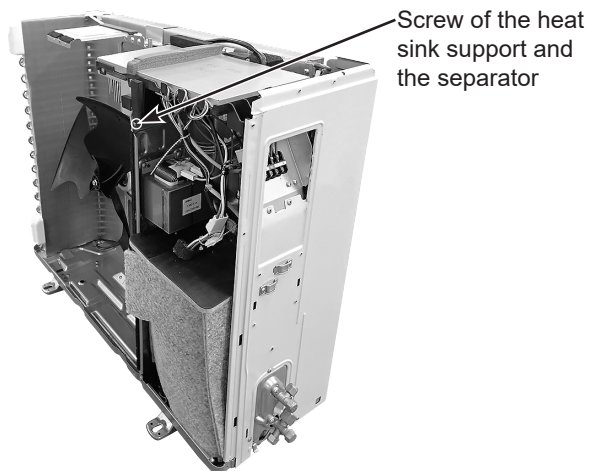
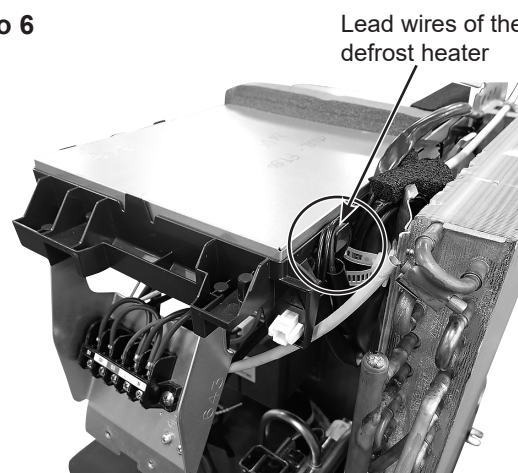


Photo 6



OPERATING PROCEDURE

* Connection procedure when attaching the inverter P.C. board (Photo 9)

1. Connect the lead wires of the heat exchanger temperature thermistor, the defrost thermistor and discharge temperature thermistor to the connector on the inverter P.C. board. Pull the lead wires toward you and put them on the center hook on the P.C. board support.
2. Connect the lead wires of the expansion valve coil to the connector on the inverter P.C. board. Pull the lead wires toward you and put them on the right hook on the P.C. board support.
3. Connect the lead wires of the ambient temperature thermistor to the connector on the inverter P.C. board. Pull the lead wires toward you and put them on the left hook on the P.C. board support so that the fan motor lead wires are bundled up as shown in Photo 11.
4. Hook the lead wires of the defrost heater and the heater protector. (Photo 6)

Photo 7 (Inverter assembly)

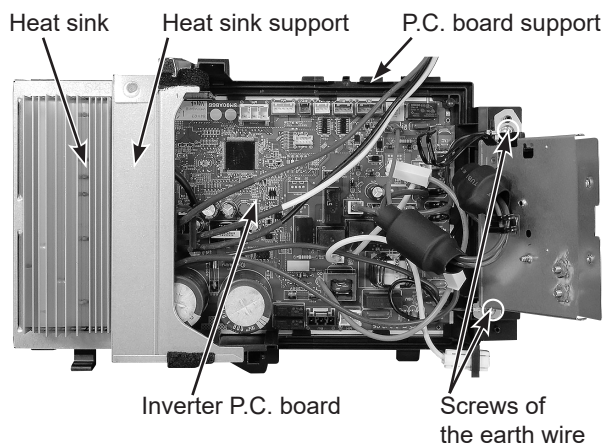
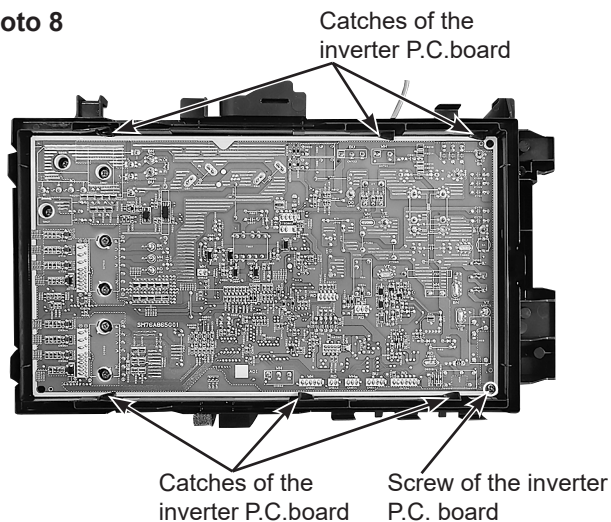
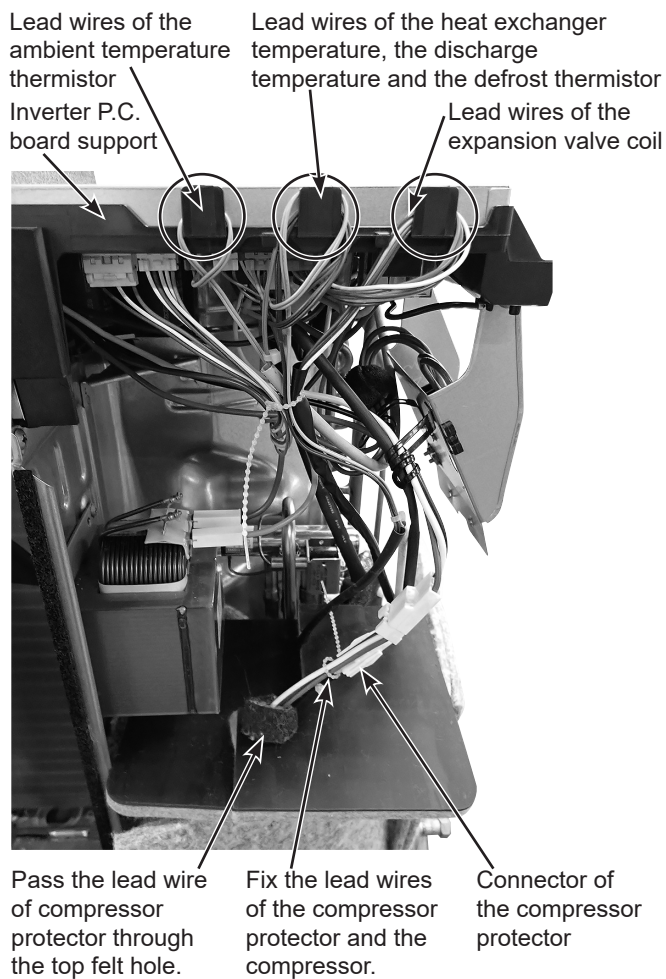


Photo 8

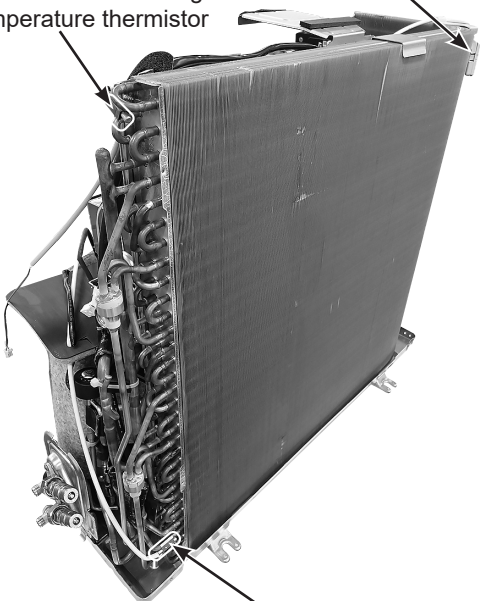
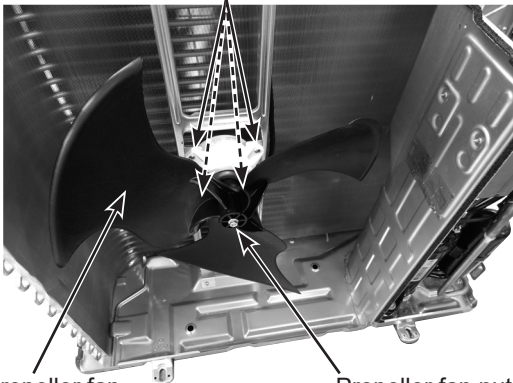


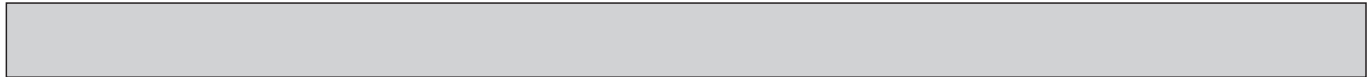
PHOTOS/FIGURES

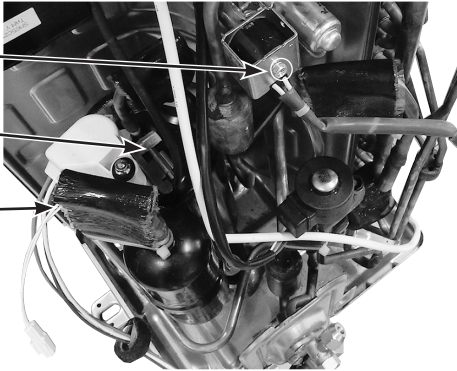
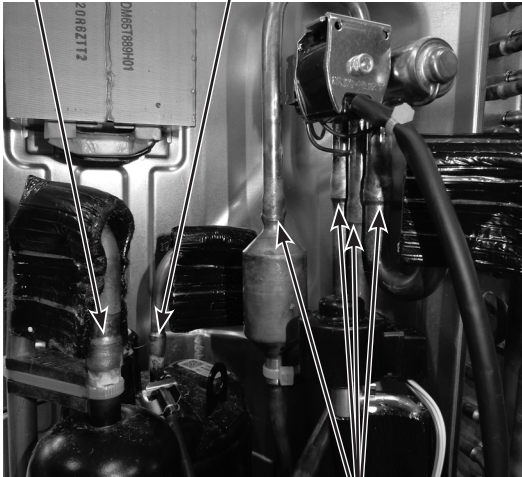
Photo 9





OPERATING PROCEDURE	PHOTOS/FIGURES
<p>3. Removing the discharge temperature thermistor, defrost thermistor, outdoor heat exchanger temperature thermistor and ambient temperature thermistor</p> <p>(1) Remove the cabinet and panels (refer to section 1).</p> <p>(2) Disconnect the lead wire to the reactor and the following connectors: <Inverter P.C. board> CN641 (Defrost thermistor and discharge temperature thermistor) CN643 (Ambient temperature thermistor) CN644 (Outdoor heat exchanger temperature thermistor)</p> <p>(3) Pull out the discharge temperature thermistor from its holder. (Photo 12)</p> <p>(4) Pull out the defrost thermistor from its holder.</p> <p>(5) Pull out the outdoor heat exchanger temperature thermistor from its holder.</p> <p>(6) Pull out the ambient temperature thermistor from its holder.</p>	<p>Photo 10</p> <p>Outdoor heat exchanger temperature thermistor Ambient temperature thermistor</p>  <p>Defrost thermistor</p> <p>Detailed description: A black and white photograph showing the rear of an outdoor unit. A large, dark, rectangular heat exchanger is the central component. To its left, various electrical connectors and wiring are visible. Three arrows point to specific components: one to a small sensor on the left side of the heat exchanger (labeled 'Outdoor heat exchanger temperature thermistor'), one to a sensor on the top right edge (labeled 'Ambient temperature thermistor'), and one to a sensor on the bottom left (labeled 'Defrost thermistor').</p>
<p>4. Removing outdoor fan motor</p> <p>(1) Remove the cabinet and panels (refer to section 1).</p> <p>(2) Disconnect the following connectors: <Inverter P.C. board> CN931, CN932 (Fan motor)</p> <p>(3) Remove the propeller fan nut.</p> <p>(4) Remove the propeller fan.</p> <p>(5) Remove the screws fixing the fan motor.</p> <p>(6) Remove the fan motor.</p>	<p>Photo 11 Screws of the outdoor fan motor</p>  <p>Propeller fan Propeller fan nut</p> <p>Detailed description: A black and white close-up photograph of the outdoor fan assembly. A large, dark, curved propeller fan is mounted on a metal frame. Several screws are visible, securing the fan motor. Two arrows point to specific parts: one to the propeller fan itself (labeled 'Propeller fan') and one to a nut on the fan's shaft (labeled 'Propeller fan nut').</p>



OPERATING PROCEDURE	PHOTOS/FIGURES
<p>5. Removing R. V. coil</p> <p>(1) Remove the cabinet and panels (refer to section 1).</p> <p>(2) Disconnect the following connectors: <Inverter P.C. board> CN721 (R.V. coil)</p> <p>(3) Remove the R.V. coil.</p>	<p>Photo 12</p> <p>Screw of the R.V. coil Discharge temperature thermistor Compressor protector</p> 
<p>6. Removing the compressor and 4-way valve</p> <p>(1) Remove the cabinet and panels (refer to section 1).</p> <p>(2) Remove the inverter assembly (refer to section 2).</p> <p>(3) Remove the screws fixing the reactor.</p> <p>(4) Remove the reactor.</p> <p>(5) Remove the soundproof felt.</p> <p>(6) Recover gas from the refrigerant circuit.</p> <p>NOTE: Recover gas from the pipes until the pressure gauge shows 0 kg/cm² (0 MPa).</p> <p>(7) Detach the brazed part of the suction and the discharge pipe connected with compressor.</p> <p>(8) Remove the compressor nuts.</p> <p>(9) Remove the compressor.</p> <p>(10) Detach the brazed part of pipes connected with 4-way valve.</p>	<p>Photo 13</p> <p>Suction pipe brazed part Discharge pipe brazed part</p>  <p>Brazed parts of 4-way valve</p>

13-3. MUZ-RW50VGHZ

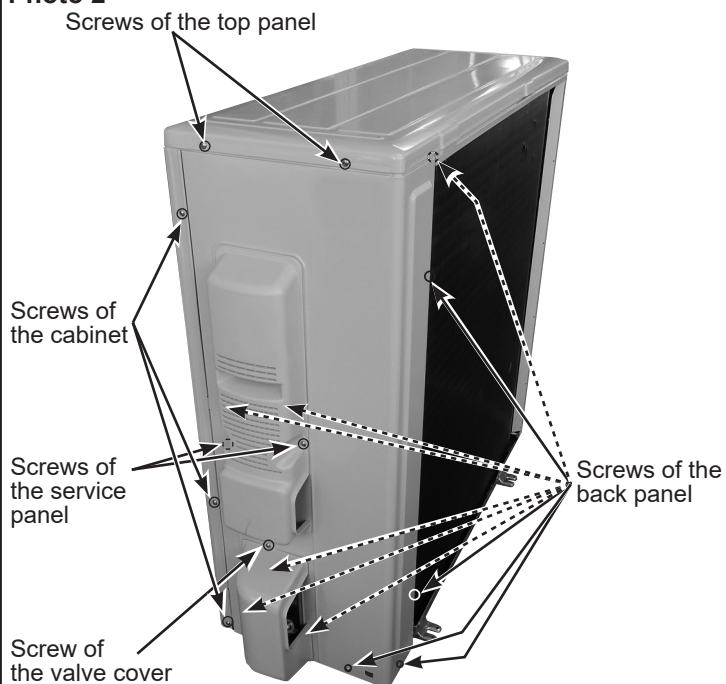
NOTE: Turn OFF the power supply before disassembly.

OPERATING PROCEDURE

1. Removing the cabinet

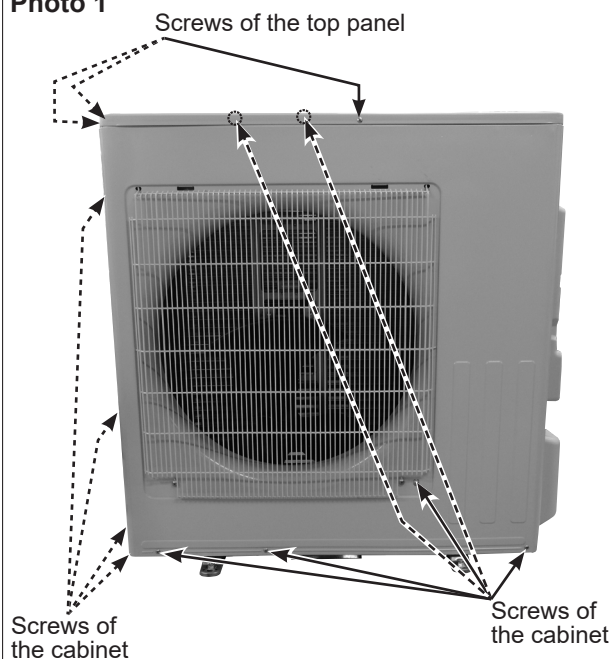
- (1) Remove the screws of the service panel.
- (2) Remove the screws of the top panel.
- (3) Remove the screw of the valve cover.
- (4) Remove the service panel.
- (5) Remove the top panel.
- (6) Remove the valve cover.
- (7) Disconnect the power supply and indoor/outdoor connecting wire.
- (8) Remove the screws of the cabinet.
- (9) Remove the cabinet.
- (10) Remove the screws of the back panel.
- (11) Remove the back panel.

Photo 2



PHOTOS/FIGURES

Photo 1



OPERATING PROCEDURE

2. Removing the inverter assembly and inverter P.C. board

- (1) Remove the cabinet and panels. (Refer to section 1.)
- (2) Disconnect the lead wire to the reactor and the following connectors:
 - <Inverter P.C. board>
 - CN602 (R.V. coil)
 - CN931, CN932 (Fan motor)
 - CN671 (Defrost thermistor, discharge temperature thermistor and outdoor heat exchanger temperature thermistor)
 - CN672 (Ambient temperature thermistor)
 - CN724 (LEV)
 - CN601 (Defrost heater and heater protector)
 - CN64 (Compressor protector)
- (3) Remove the compressor connector (CN61).
- (4) Remove the screws fixing the heat sink support and the separator.
- (5) Remove the screws fixing the P.C. board support and the motor support.
- (6) Remove the fixing screws of the terminal block support and the back panel.
- (7) Remove the inverter assembly.
- (8) Remove the screws of the earth wire.
- (9) Remove the screw of the heat sink support, and the heat sink support from the P.C. board support.
- (10) Remove the screws of the terminal block support, and the screws of the earth wires and the terminal block support. (Photo 5)
- (11) Remove the terminal block support.

PHOTOS/FIGURES

Photo 3

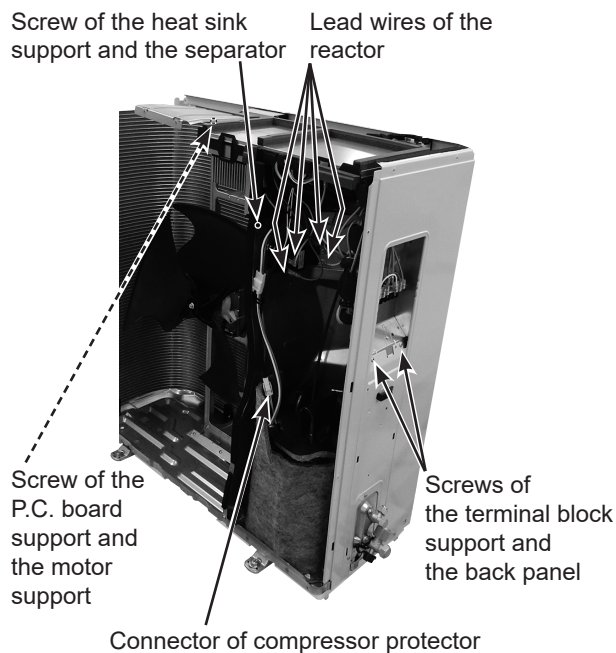
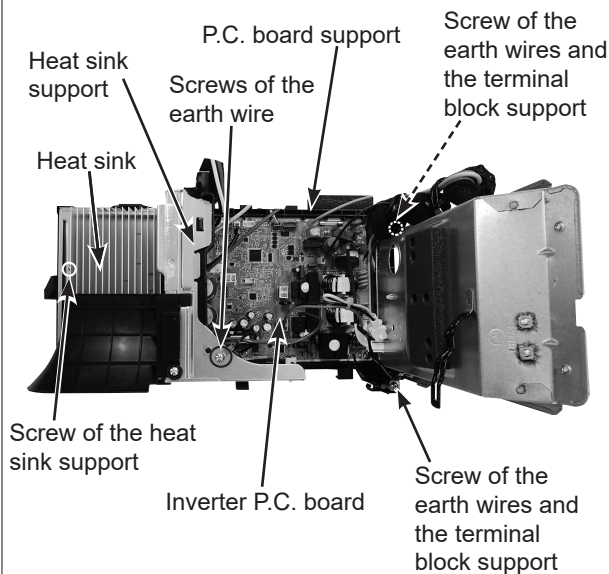


Photo 4 (Inverter assembly)

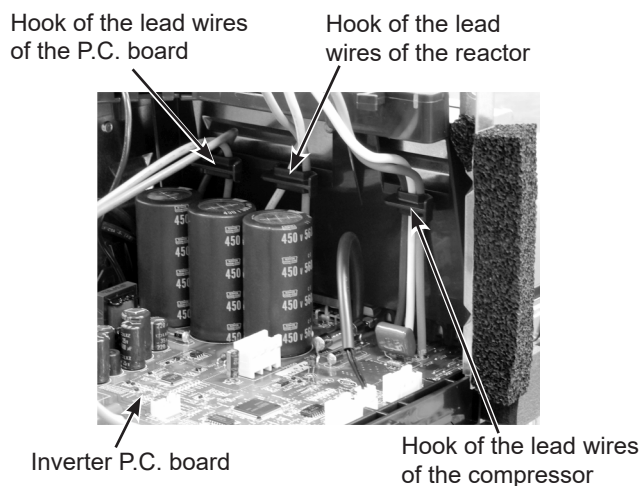


OPERATING PROCEDURE

* Connection procedure when attaching the inverter P.C. board (Photo 6, 7)

1. Attach the heat sink support to the P.C. board support.
2. Hook the lead wires of the compressor, the reactor and the P.C. board to each hooks on the heat sink support as shown Photo 7.
3. Connect the lead wires of the expansion valve coil to the connector on the inverter P.C. board. Pull the lead wires of the expansion valve coil toward you and put them on the left and the right hook on the P.C. board support as shown in Photo 6.

Photo 7



PHOTOS/FIGURES

Photo 5

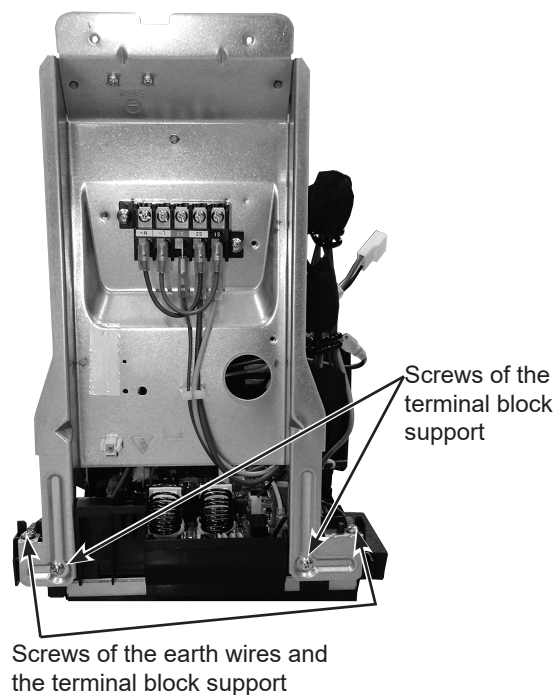
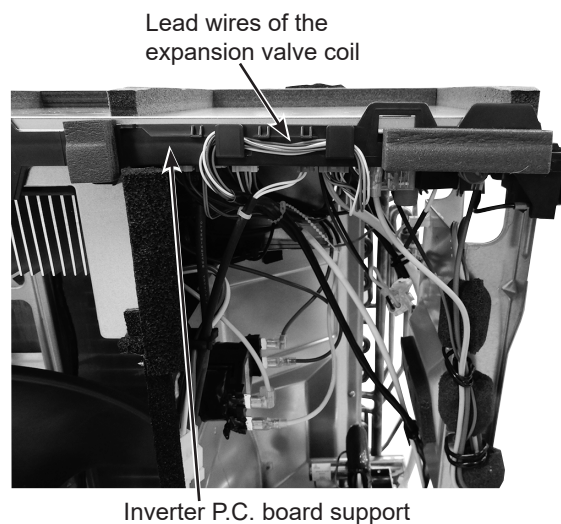


Photo 6



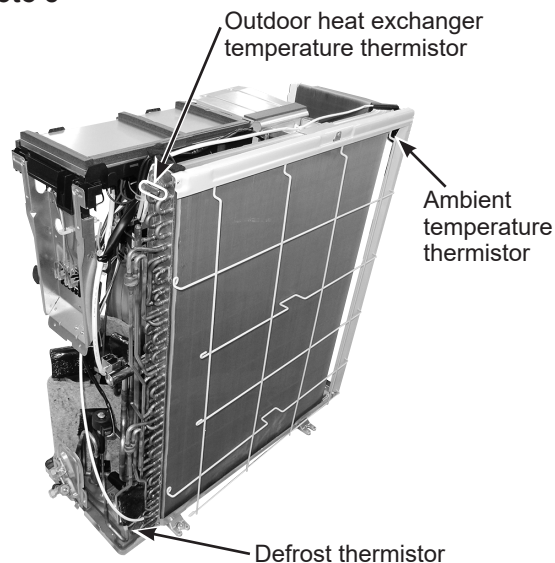
OPERATING PROCEDURE

3. Removing the discharge temperature thermistor, defrost thermistor, outdoor heat exchanger temperature thermistor and ambient temperature thermistor

- (1) Remove the cabinet and panels. (Refer to section 1.)
- (2) Disconnect the lead wire to the reactor and the following connectors:
<Inverter P.C. board>
CN671 (Defrost thermistor, discharge temperature thermistor and outdoor heart exchanger temperature thermistor)
CN672 (Ambient temperature thermistor)
- (3) Pull out the discharge temperature thermistor from its holder. (Photo 10)
- (4) Pull out the defrost thermistor from its holder.
- (5) Pull out the outdoor heat exchanger temperature thermistor from its holder. (Photo 8)
- (6) Pull out the ambient temperature thermistor from its holder.

PHOTOS/FIGURES

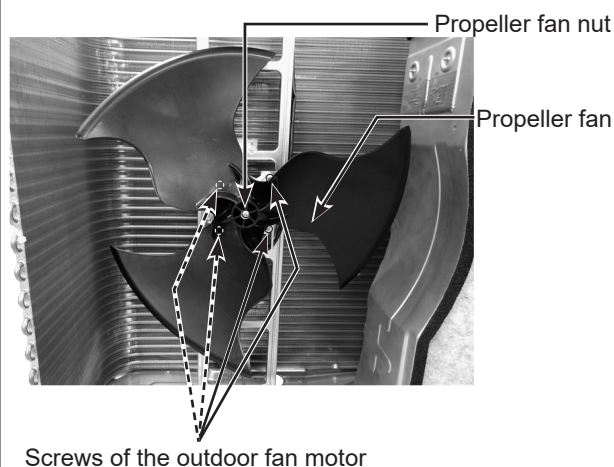
Photo 8



4. Removing outdoor fan motor

- (1) Remove the top panel, cabinet and service panel. (Refer to section 1.)
- (2) Disconnect the following connectors:
<Inverter P.C. board>
CN931, CN932 (Fan motor)
- (3) Remove the propeller fan nut.
- (4) Remove the propeller fan.
- (5) Remove the screws fixing the fan motor.
- (6) Remove the fan motor.

Photo 9



OPERATING PROCEDURE

5. Removing the compressor and 4-way valve

(1) Remove the top panel, cabinet and service panel. (Refer to section 1.)

(2) Remove the back panel. (Refer to section 1.)

(3) Remove the inverter assembly. (Refer to section 2.)

(4) Recover gas from the refrigerant circuit.

NOTE: Recover gas from the pipes until the pressure gauge shows 0 kg/cm² (0 MPa).

(5) Detach the brazed part of the suction and the discharge pipe connected with compressor.

(6) Remove the compressor nuts.

(7) Remove the compressor.

(8) Detach the brazed parts of 4-way valve and pipe. (Photo 11)

PHOTOS/FIGURES

Photo 10

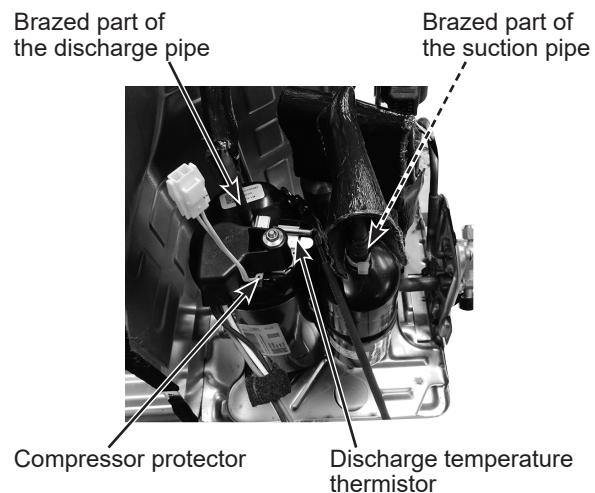
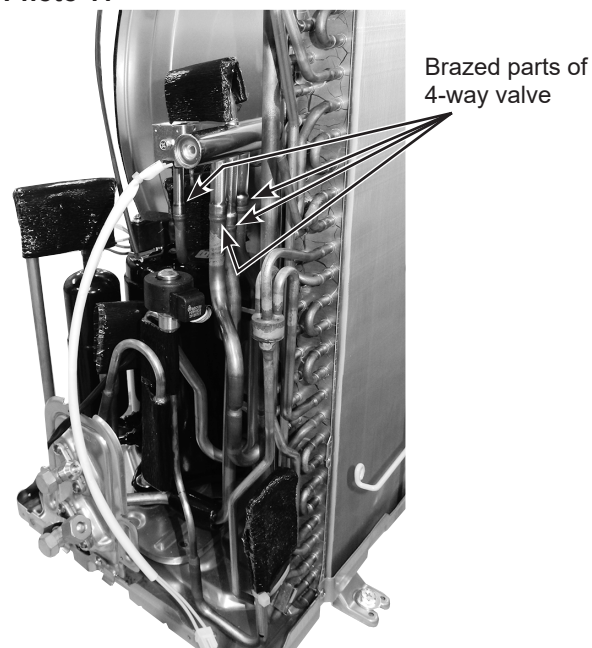
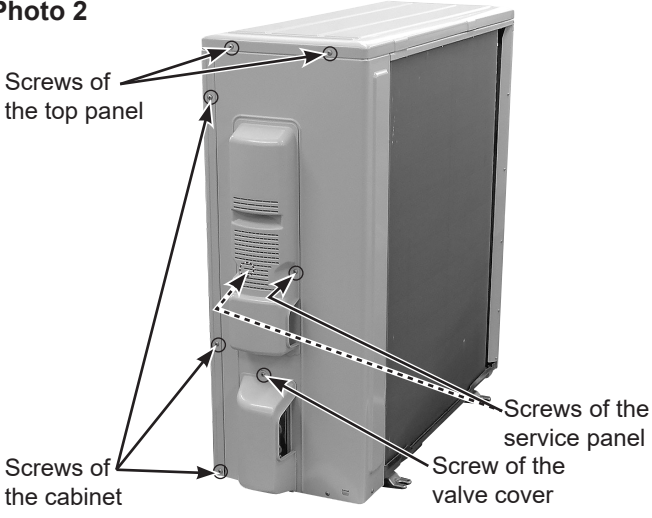
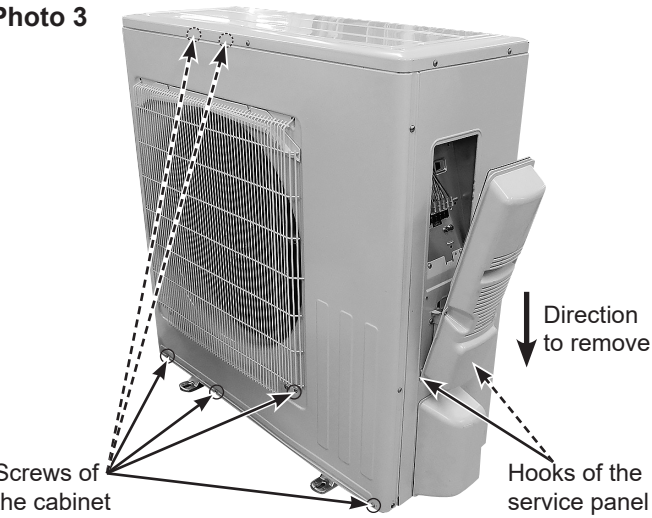
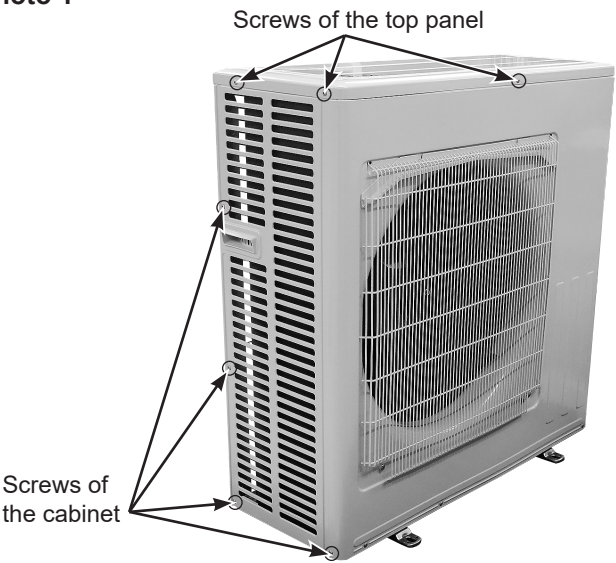
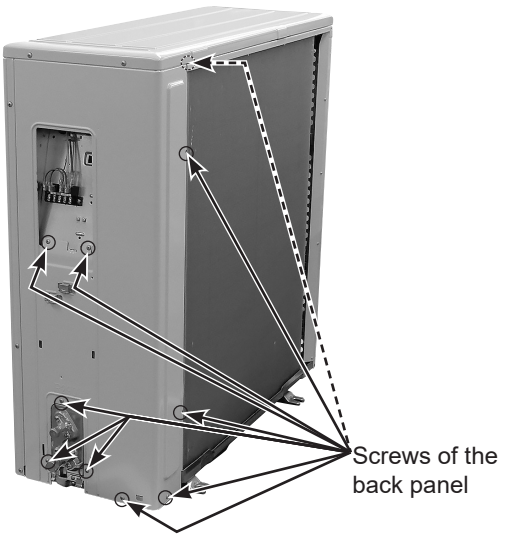


Photo 11



13-4. MUZ-RW50VGHZ2

NOTE: Turn OFF the power supply before disassembly.

OPERATING PROCEDURE	PHOTOS/FIGURES
<p>1. Removing the cabinet</p> <ol style="list-style-type: none"> (1) Remove the screws of the service panel. (2) Remove the screws of the top panel. (3) Remove the screw of the valve cover. (4) Remove the service panel. (5) Remove the top panel. (6) Remove the valve cover. (7) Disconnect the power supply and indoor/outdoor connecting wire. (8) Remove the screws of the cabinet. (9) Remove the cabinet. (10) Remove the screws of the back panel. (11) Remove the back panel. 	<p>Photo 2</p>  <p>Screws of the top panel</p> <p>Screws of the service panel</p> <p>Screw of the valve cover</p> <p>Screws of the cabinet</p> <p>Photo 3</p>  <p>Screws of the cabinet</p> <p>Hooks of the service panel</p> <p>Direction to remove</p>
<p>Photo 1</p>  <p>Screws of the top panel</p> <p>Screws of the cabinet</p>	<p>Photo 4</p>  <p>Screws of the back panel</p>

OPERATING PROCEDURE

2. Removing the inverter assembly, inverter P.C. board

- (1) Remove the top panel, cabinet and service panel.
(Refer to section 1.)
- (2) Disconnect the lead wire to the reactor and the following connectors:
<Inverter P.C. board>
CN602 (R.V. coil)
CN931, CN932 (Fan motor)
CN671 (Defrost thermistor, discharge temperature thermistor and outdoor heat exchanger temperature thermistor)
CN672 (Ambient temperature thermistor)
CN724 (Expansion valve coil)
CN601 (Defrost heater and heater protector)
CN64 (Compressor protector)
- (3) Remove the compressor connector (CN61).
- (4) Remove the screws fixing the heat sink support and the separator.
- (5) Remove the screws fixing the P.C. board support and the motor support.
- (6) Remove the inverter assembly.
- (7) Remove the screws of the earth wires and the terminal block support.
- (8) Remove the screw of the heat sink support, and the heat sink support from the P.C. board support.

PHOTOS/FIGURES

Photo 5

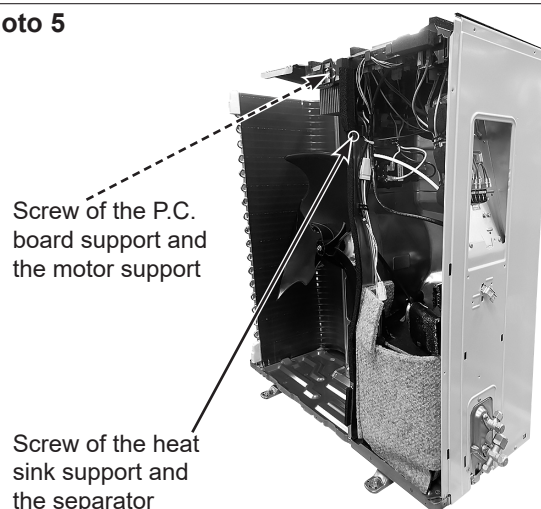
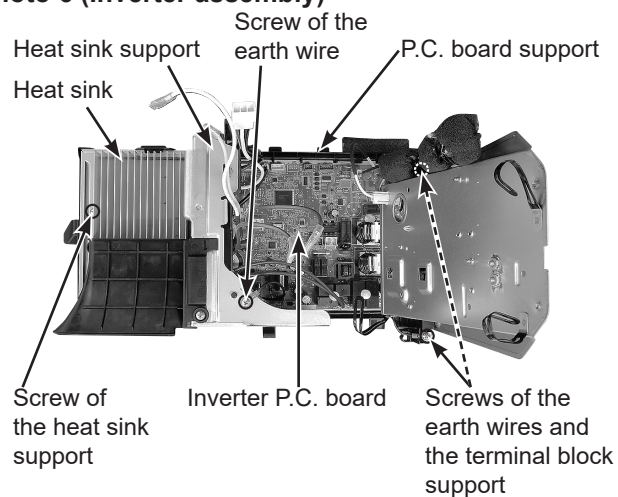


Photo 6 (Inverter assembly)



OPERATING PROCEDURE

* Connection procedure when attaching the inverter P.C. board (Photo 6, 7, 8, 9, 10)

1. Attach the heat sink support to the P.C. board support.
2. Hook the lead wires of the compressor, the reactor and the P.C. board to each hooks on the heat sink support as shown in Photo 9.
3. Connect the lead wires of the expansion valve coil to the connector on the inverter P.C. board. Pull the lead wires of the expansion valve coil toward you and put them on the left hook on the P.C. board support as shown in Photo 10.
4. Hook the lead wires of the compressor, discharge temperature thermistor, defrost thermistor and expansion valve coil to each hook and tighten the wires with the fastener as shown in Photo 10.
5. Hook the lead wires of the defrost heater and the heater protector. (Photo 7)

Photo 9

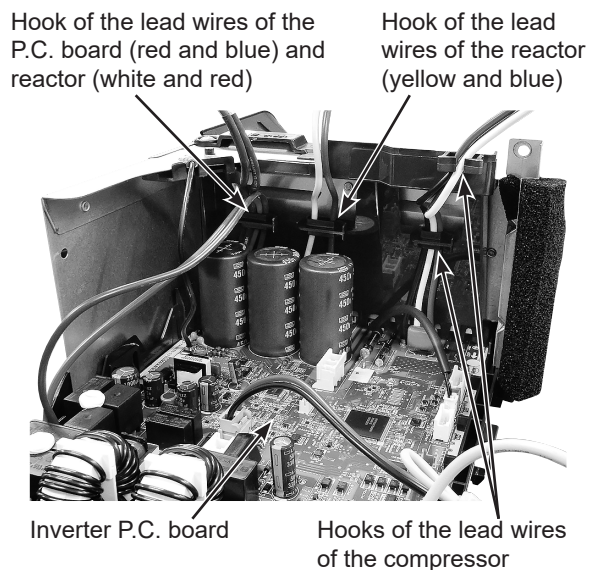


Photo 10

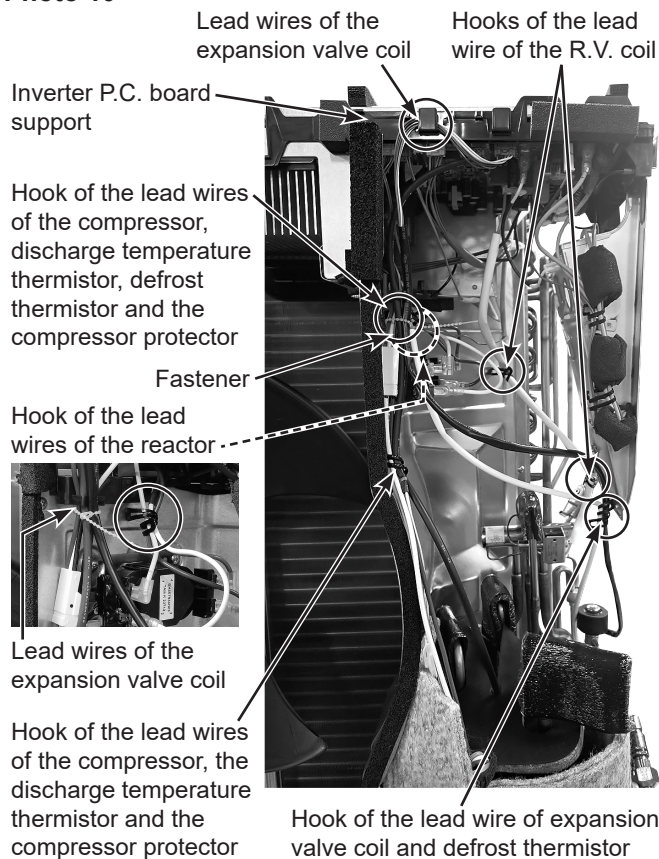


Photo 7

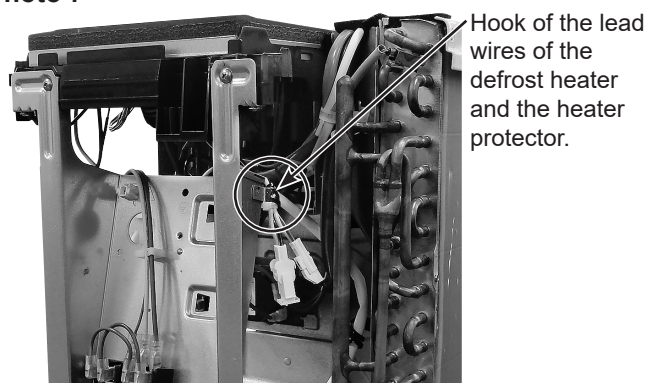
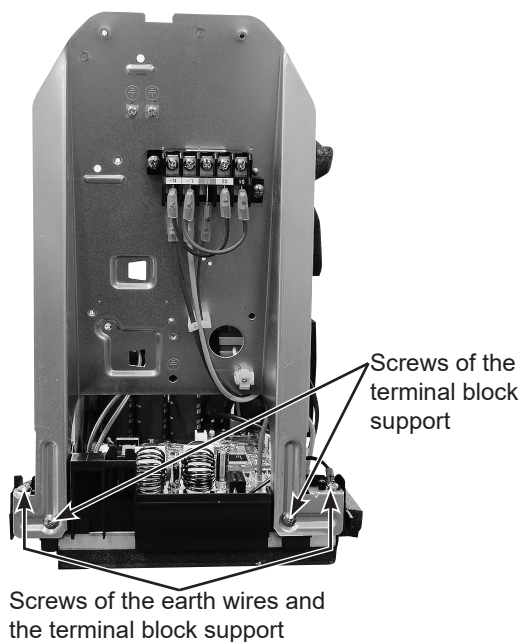
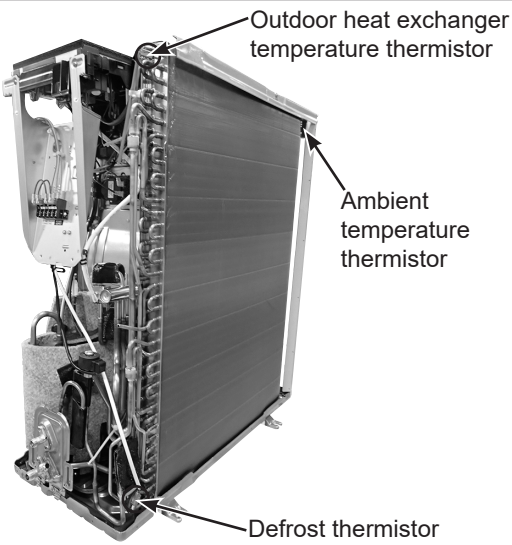
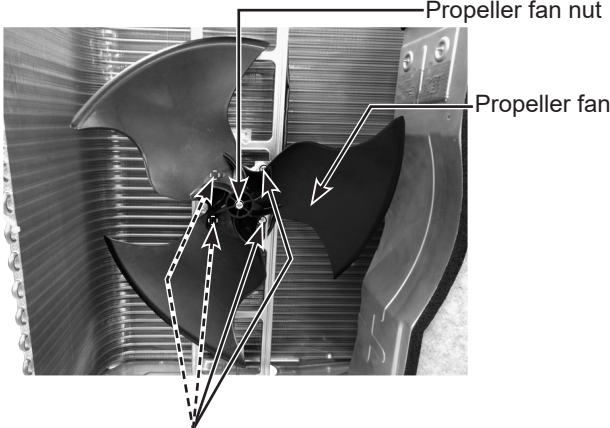
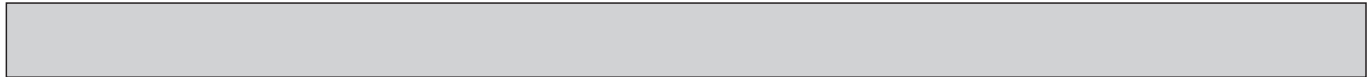




Photo 8



OPERATING PROCEDURE	PHOTOS/FIGURES
<p>3. Removing the discharge temperature thermistor, defrost thermistor, outdoor heat exchanger temperature thermistor and ambient temperature thermistor</p> <p>(1) Remove the cabinet and panels. (Refer to section 1.)</p> <p>(2) Disconnect the lead wire to the reactor and the following connectors: <Inverter P.C. board> CN671 (Defrost thermistor, discharge temperature thermistor and outdoor heat exchanger temperature thermistor) CN672 (Ambient temperature thermistor)</p> <p>(3) Pull out the discharge temperature thermistor from its holder. (Photo 13)</p> <p>(4) Pull out the defrost thermistor from its holder.</p> <p>(5) Pull out the outdoor heat exchanger temperature thermistor from its holder. (Photo 11)</p> <p>(6) Pull out the ambient temperature thermistor from its holder.</p>	<p>Photo 11</p> 
<p>4. Removing outdoor fan motor</p> <p>(1) Remove the top panel, cabinet and service panel. (Refer to section 1.)</p> <p>(2) Disconnect the following connectors: <Inverter P.C. board> CN931, CN932 (Fan motor)</p> <p>(3) Remove the propeller fan nut.</p> <p>(4) Remove the propeller fan.</p> <p>(5) Remove the screws fixing the fan motor.</p> <p>(6) Remove the fan motor.</p>	<p>Photo 12</p> 



OPERATING PROCEDURE	PHOTOS/FIGURES
<p>5. Removing R. V. coil</p> <p>(1) Remove the cabinet and panels. (Refer to section 1.)</p> <p>(2) Disconnect the following connectors: <Inverter P.C. board> CN602 (R.V. coil)</p> <p>(3) Remove the R.V. coil.</p>	<p>Photo 13</p> <p>Brazed part of the discharge pipe</p> <p>Brazed part of the suction pipe</p>  <p>Compressor protector</p> <p>Discharge temperature thermistor</p>
<p>6. Removing the compressor and 4-way valve</p> <p>(1) Remove the cabinet and panels. (Refer to section 1.)</p> <p>(2) Remove the inverter assembly. (Refer to section 2.)</p> <p>(3) Remove the screws fixing the reactor.</p> <p>(4) Remove the reactor.</p> <p>(5) Remove the soundproof felt.</p> <p>(6) Recover gas from the refrigerant circuit.</p> <p>NOTE: Recover gas from the pipes until the pressure gauge shows 0 kg/cm² (0 MPa).</p> <p>(7) Detach the brazed part of the suction and the discharge pipe connected with compressor. (Photo 13)</p> <p>(8) Remove the compressor nuts.</p> <p>(9) Remove the compressor.</p> <p>(10) Detach the brazed parts of 4-way valve and pipe. (Photo 14)</p>	<p>Photo 14</p> <p>Brazed parts of 4-way valve</p> 

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