MITSUBISHI ELECTRIC

Changes for the Better

AIR CONDITIONING SYSTEM

2023

SERVICE MANUAL

Models

PWFY-P100VM-E-BU
PWFY-P100VM-E1-BU
PWFY-P100, P200VM-E-AU
PWFY-P100, P140, P200, EP100VM-E1-AU
PWFY-P100, P140, P200, EP100VM-E2-AU

6th edition

CITY MULTI

Safety Precautions

- Before installing the unit, thoroughly read the following safety precautions.
- Observe these safety precautions for your safety.

⚠ WARNING

This symbol is intended to alert the user to the presence of important instructions that must be followed to avoid the risk of serious injury or death.

⚠ CAUTION

This symbol is intended to alert the user to the presence of important instructions that must be followed to avoid the risk of serious injury or damage to the unit.

- After reading this manual, give it to the user to retain for future reference.
- Keep this manual for easy reference. When the unit is moved or repaired, give this manual to those who provide these services.
  When the user changes, make sure that the new user receives this manual.

⚠ WARNING

Do not use refrigerant other than the type indicated in the manuals provided with the unit and on the nameplate.

Doing so may cause the unit or pipes to burst, or result in explosion or fire during use, during repair, or at the time of disposal of the unit.
It may also be in violation of applicable laws.
MITSUBISHI ELECTRIC CORPORATION cannot be held responsible for malfunctions or accidents resulting from the use of the wrong type of refrigerant.

Do not use steel pipes as water pipes.

Copper pipes are recommended.

The water circuit should be a closed circuit.

Ask your dealer or a qualified technician to install the unit.

Improper installation by the user may result in water leakage, electric shock, smoke, and/or fire.

Properly install the unit on a surface that can withstand the weight of the unit.

Unit installed on an unstable surface may fall and cause injury.

Only use specified cables. Securely connect each cable so that the terminals do not carry the weight of the cable.

Improperly connected or fixed cables may produce heat and start a fire.

Take appropriate safety measures against strong winds and earthquakes to prevent the unit from falling.

If the unit is not installed properly, the unit may fall and cause serious injury to the person or damage to the unit.

Do not make any modifications or alterations to the unit. Consult your dealer for repair.

Improper repair may result in water leakage, electric shock, smoke, and/or fire.

Do not touch the refrigerant pipes and Water pipes.

Improper handling may result in injury.

In the event of a refrigerant leak, thoroughly ventilate the room.

If refrigerant gas leaks and comes in contact with an open flame, poisonous gases will be produced.

Properly install the unit according to the instructions in the installation manual.

Improper installation may result in water leakage, electric shock, smoke, and/or fire.

Have all electrical work performed by an authorized electrician according to the local regulations and instructions in this manual, and a dedicated circuit must be used.

Insufficient capacity of the power supply circuit or improper installation may result in malfunctions of the unit, electric shock, smoke, and/or fire.

⚠ WARNING

Securely attach the terminal block cover (panel) to the unit.

If the terminal block cover (panel) is not installed properly, dust and/or water may infiltrate and pose a risk of electric shock, smoke, and/or fire.

Only use the type of refrigerant that is indicated on the unit when installing or reinstalling the unit.

Infiltration of any other type of refrigerant or air into the unit may adversely affect the refrigerant cycle and may cause the pipes to burst or explode.

When installing the unit in a small room, exercise caution and take measures against leaked refrigerant reaching the limiting concentration.

Consult your dealer with any questions regarding limiting concentrations and for precautionary measures before installing the unit. Leaked refrigerant gas exceeding the limiting concentration causes oxygen deficiency.

Consult your dealer or a specialist when moving or reinstalling the unit.

Improper installation may result in water leakage, electric shock, and/or fire.

After completing the service work, check for a gas leak.

If leaked refrigerant is exposed to a heat source, such as a fan heater, stove, or electric grill, poisonous gases may be produced.

Do not try to defeat the safety features of the unit.

Forced operation of the pressure switch or the temperature switch by defeating the safety features of these devices, or the use of accessories other than the ones that are recommended by MITSUBISHI may result in smoke, fire, and/or explosion.

Only use accessories recommended by MITSUBISHI.

Ask a qualified technician to install the unit. Improper installation by the user may result in water leakage, electric shock, smoke, and/or fire.

Control box houses high-voltage parts.

When opening or closing the front panel of the control box, do not let it come into contact with any of the internal components. Before inspecting the inside of the control box, turn off the power, keep the unit off for at least 10 minutes, and confirm that the voltage CN631 on Control Board has dropped to DC20V or less. (It takes about 10 minutes to discharge electricity after the power supply is turned off.)

Precautions for handling units for use with R410A

⚠ CAUTION

Do not use the existing refrigerant piping.

- A large amount of chlorine that may be contained in the residual refrigerant and refrigerating machine oil in the existing piping may cause the refrigerating machine oil in the new unit to deteriorate.
- R410A is a high-pressure refrigerant and can cause the existing pipes to burst.

Use refrigerant pipes made of phosphorus deoxidized copper. Keep the inner and outer surfaces of the pipes clean and free of such contaminants as sulfur, oxides, dust, dirt, shaving particles, oil, and water.

These types of contaminants inside the refrigerant pipes may cause the refrigerant oil to deteriorate.

Store the pipes to be installed indoors, and keep both ends of the pipes sealed until immediately before brazing. (Keep elbows and other joints wrapped in plastic.)

Infiltration of dust, dirt, or water into the refrigerant system may cause the refrigerating machine oil to deteriorate or cause the unit to malfunction.

Use a small amount of ester oil, ether oil, or alkylbenzene to coat flares and flanges.

Infiltration of a large amount of mineral oil may cause the refrigerating machine oil to deteriorate.

Charge liquid refrigerant (as opposed to gaseous refrigerant) into the system.

If gaseous refrigerant is charged into the system, the composition of the refrigerant in the cylinder will change and may result in performance loss.

Use a vacuum pump with a reverse-flow check valve.

If a vacuum pump that is not equipped with a reverse-flow check valve is used, the vacuum pump oil may flow into the refrigerant cycle and cause the refrigerating machine oil to deteriorate.

Prepare tools for exclusive use with R410A. Do not use the following tools if they have been used with the conventional refrigerant (gauge manifold, charging hose, gas leak detector, reverse-flow check valve, refrigerant charge base, vacuum gauge, and refrigerant recovery equipment.).

- If the refrigerant or the refrigerating machine oil left on these tools are mixed in with R410A, it may cause the refrigerating machine oil to deteriorate.
- Infiltration of water may cause the refrigerating machine oil to deteriorate.
- Gas leak detectors for conventional refrigerants will not detect an R410A leak because R410A is free of chlorine.

Do not use a charging cylinder.

If a charging cylinder is used, the composition of the refrigerant will change, and the unit may experience power loss.

Exercise special care when handling the tools for use with R410A.

Infiltration of dust, dirt, or water into the refrigerant system may cause the refrigerating machine oil to deteriorate.

Only use refrigerant R410A.

The use of other types of refrigerant that contain chlorine (i.e. R22) may cause the refrigerating machine oil to deteriorate.

Before installing the unit

⚠ WARNING

Do not install the unit where a gas leak may occur.

If gaseous refrigerant leaks and piles up around the unit, it may be ignited.

Do not use the unit to keep food items, animals, plants, artifacts, or for other special purposes.

The unit is not designed to preserve food products.

Do not use the unit in an unusual environment.

- Do not install the unit where a large amount of oil or steam is present or where acidic or alkaline solutions or chemical sprays are used frequently. Doing so may lead to a remarkable drop in performance, electric shock, malfunctions, smoke, and/or fire.
- The presence of organic solvents or corrosive gas (i.e. ammonia, sulfur compounds, and acid) may cause gas leakage or water leakage.

When installing the unit in a hospital, take appropriate measures to reduce noise interference.

High-frequency medical equipment may interfere with the normal operation of the air conditioner or vice versa.

Do not install the unit on or over things that cannot get wet.

When the humidity level exceeds 80% or if the drainage system is clogged, the indoor unit may drip water. Drain water is also discharged from the outdoor unit. Install a centralized drainage system if necessary.

Before installing the unit (moving and reinstalling the unit) and performing electrical work

⚠ CAUTION

Properly ground the unit.

Do not connect the grounding wire to a gas pipe, water pipe, lightning rod, or grounding wire from a telephone pole. Improper grounding may result in electric shock, smoke, fire, and/or malfunction due to noise interference.

Do not put tension on the power supply wires.

If tension is put on the wires, they may break and result in excessive heat, smoke, and/or fire.

Install an earth leakage breaker to avoid the risk of electric shock.

Failure to install an earth leakage breaker may result in electric shock, smoke, and/or fire.

Use the kind of power supply wires that are specified in the installation manual.

The use of wrong kind of power supply wires may result in current leak, electric shock, and/or fire.

Use breakers and fuses (current breaker, remote switch <switch + Type-B fuse>, moulded case circuit breaker) with the proper current capacity.

The use of wrong capacity fuses, steel wires, or copper wires may result in malfunctions, smoke, and/or fire.

Do not spray water on the unit or immerse the air conditioner in water.

Otherwise, electric shock and/or fire may result.

When handling units, always wear protective gloves to protect your hands from metal parts and high-temperature parts.

Periodically check the installation base for damage.

If the unit is left on a damaged platform, it may fall and cause injury.

Properly install the drain pipes according to the instructions in the installation manual. Keep them insulated to avoid dew condensation.

Improper plumbing work may result in water leakage and damage to the furnishings.

Exercise caution when transporting products.

- Products weighing more than 20 kg should not be carried alone.
- Do not carry the product by the PP bands that are used on some products.

Properly dispose of the packing materials.

- Nails and wood pieces in the package may pose a risk of injury.
- Plastic bags may pose a risk of choking hazard to children. Tear plastic bags into pieces before disposing of them.

Before the test run

⚠ CAUTION

Turn on the unit at least 12 hours before the test run.

Keep the unit turned on throughout the season. If the unit is turned off in the middle of a season, it may result in malfunctions.

To avoid the risk of electric shock or malfunction of the unit, do not operate switches with wet hands.

Do not touch the refrigerant pipes with bare hands during and immediately after operation.

During or immediately after operation, certain parts of the unit such as pipes and compressor may be either very cold or hot, depending on the state of the refrigerant in the unit at the time. To reduce the risk of frost bites and burns, do not touch these parts with bare hands.

Do not operate the unit without panels and safety guards.

Rotating, high-temperature, or high-voltage parts on the unit pose a risk of burns and/or electric shock.

Do not turn off the power immediately after stopping the operation.

Keep the unit on for at least five minutes before turning off the power to prevent water leakage or malfunction.

Do not operate the unit without the air filter.

Dust particles may build up in the system and cause malfunctions.

CONTENTS

[1] Items to Be Checked

1. **Check the type of refrigerant used in the system to be serviced.**
   Refrigerant Type

	PWFY-P100VM-E-BU PWFY-P100VM-E1-BU	PWFY-P100, P140, P200, EP100VM-E-AU PWFY-P100, P140, P200, EP100VM-E1-AU PWFY-P100, P140, P200, EP100VM-E2-AU
Between unit and BC controller	R410A	R410A
Inside the unit	R134a	-

2. **Check the symptoms exhibited by the unit to be serviced.**
   Refer to this service handbook for symptoms relating to the refrigerant cycle.

3. **Thoroughly read the safety precautions at the beginning of this manual.**

4. **Preparing necessary tools: Prepare a set of tools to be used exclusively with each type of refrigerant.**
   Refer to "Necessary Tools and Materials" for information on the use of tools. (page 2)

5. **Verification of the connecting pipes: Verify the type of refrigerant used for the unit to be moved or replaced.**
   - Use refrigerant pipes made of phosphorus deoxidized copper. Keep the inner and outer surfaces of the pipes clean and free of such contaminants as sulfur, oxides, dust, dirt, shaving particles, oil, and water.
   - These types of contaminants inside the refrigerant pipes may cause the refrigerant oil to deteriorate.

6. **If there is a leak of gaseous refrigerant and the remaining refrigerant is exposed to an open flame, a poisonous gas hydrofluoric acid may form. Keep workplace well ventilated.**

> ⚠ **CAUTION**
> - Install new pipes immediately after removing old ones to keep moisture out of the refrigerant circuit.
> - The use of refrigerant that contains chloride, such as R22, will cause the refrigerating machine oil to deteriorate.

[2] Necessary Tools and Materials

Prepare the following tools and materials necessary for installing and servicing the unit.

Tools for use with R410A (Adaptability of tools that are for use with R22 or R407C)

1. To be used exclusively with R410A (not to be used if used with R22 or R407C)

Tools/Materials	Use	Notes
Gauge Manifold	Evacuation and refrigerant charging	Higher than 5.09MPa[738psi] on the high-pressure side
Charging Hose	Evacuation and refrigerant charging	The hose diameter is larger than the conventional model.
Refrigerant Recovery Cylinder	Refrigerant recovery	
Refrigerant Cylinder	Refrigerant charging	The refrigerant type is indicated. The cylinder is pink.
Charging Port on the Refrigerant Cylinder	Refrigerant charging	The charge port diameter is larger than that of the current port.
Flare Nut	Connection of the unit with the pipes	Use Type-2 Flare nuts.

2. Tools and materials that may be used with R410A with some restrictions

Tools/Materials	Use	Notes
Gas Leak Detector	Gas leak detection	The ones for use with HFC refrigerant may be used.
Vacuum Pump	Vacuum drying	May be used if a check valve adapter is attached.
Flare Tool	Flare processing	Flare processing dimensions for the piping in the system using the new refrigerant differ from those of R22. Refer to next page.
Refrigerant Recovery Equipment	Refrigerant recovery	May be used if compatible with R410A or R134a

3. Tools and materials that are used with R22 or R407C that may also be used with R410A

Tools/Materials	Use	Notes
Vacuum Pump with a Check Valve	Vacuum drying	
Bender	Bending pipes	
Torque Wrench	Tightening flare nuts	Only the flare processing dimensions for pipes that have a diameter of ø12.70 (1/2") and ø15.88 (5/8") have been changed.
Pipe Cutter	Cutting pipes	
Welder and Nitrogen Cylinder	Welding pipes	
Refrigerant Charging Meter	Refrigerant charging	
Vacuum Gauge	Vacuum level check	

4. Tools and materials that must not be used with R410A

Tools/Materials	Use	Notes
Charging Cylinder	Refrigerant charging	Prohibited to use
Tools containing abrasive materials	Pipe cutting, cut edge treatment	Prohibited to use

Tools for R410A must be handled with special care to keep moisture and dust from infiltrating the cycle.

[3] Piping Materials

Do not use the existing piping!

1. Copper pipe materials

O-material (Annealed)	Soft copper pipes (annealed copper pipes). They can easily be bent with hands.
1/2H-material (Drawn)	Hard copper pipes (straight pipes). They are stronger than the O-material (Annealed) at the same radial thickness.

- The distinction between O-materials (Annealed) and 1/2H-materials (Drawn) is made based on the strength of the pipes themselves.
- O-materials (Annealed) can easily be bent with hands.
- 1/2H-materials (Drawn) are considerably stronger than O-material (Annealed) at the same thickness.

2. Types of copper pipes

Maximum working pressure	Refrigerant type
4.30 MPa [624psi]	R410A and R134a

3. Piping materials/Radial thickness

Use refrigerant pipes made of phosphorus deoxidized copper.
The operation pressure of the units that use R410A is higher than that of the units that use R22.
Use pipes that have at least the radial thickness specified in the chart below.
(Pipes with a radial thickness of 0.7 mm or less may not be used.)

Pipe size (mm[in])		Radial thickness (mm)	Type
ø6.35	[1/4"]	0.8t	O-material (Annealed)
ø9.52	[3/8"]	0.8t	
ø12.7	[1/2"]	0.8t	
ø15.88	[5/8"]	1.0t	
ø19.05	[3/4"]	1.0t	1/2H-material, H-material (Drawn)
ø22.2	[7/8"]	1.0t	
ø25.4	[1"]	1.0t	
ø28.58	[1-1/8"]	1.0t	
ø31.75	[1-1/4"]	1.1t	
ø34.93	[1-3/8"]	1.1t	
ø41.28	[1-5/8"]	1.2t	

- The pipes in the system that uses the refrigerant currently on the market are made with O-material (Annealed), even if the pipe diameter is less than ø19.05 (3/4"). For a system that uses R410A, use pipes that are made with 1/2H-material (Drawn) unless the pipe diameter is at least ø19.05 (3/4") and the radial thickness is at least 1.2t.
- The figures in the radial thickness column are based on the Japanese standards and provided only as a reference. Use pipes that meet the local standards.

4. Thickness and refrigerant type indicated on the piping materials

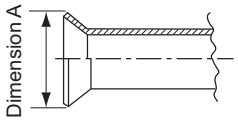
Ask the pipe manufacturer for the symbols indicated on the piping material for new refrigerant.

5. Flare processing (O-material (Annealed) and OL-material only)

The flare processing dimensions for the pipes that are used in the R410A system are larger than those in the R22 system.

Flare processing dimensions (mm[in])

Pipe size (mm[in])		A dimension (mm)
ø6.35	[1/4"]	9.1
ø9.52	[3/8"]	13.2
ø12.7	[1/2"]	16.6
ø15.88	[5/8"]	19.7
ø19.05	[3/4"]	24.0



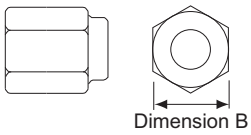
If a clutch-type flare tool is used to flare the pipes in the system using R410A, the length of the pipes must be between 1.0 and 1.5 mm. For margin adjustment, a copper pipe gauge is necessary.

6. Flare nut

The flare nut type has been changed to increase the strength. The size of some of the flare nuts have also been changed.

Flare nut dimensions (mm[in])

Pipe size (mm[in])		B dimension (mm)
ø6.35	[1/4"]	17.0
ø9.52	[3/8"]	22.0
ø12.7	[1/2"]	26.0
ø15.88	[5/8"]	29.0
ø19.05	[3/4"]	36.0



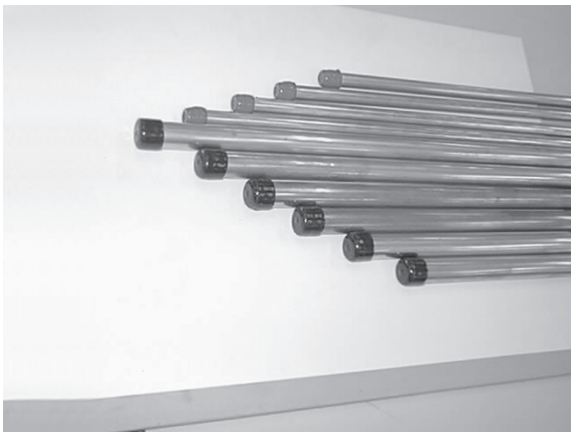
The figures in the radial thickness column are based on the Japanese standards and provided only as a reference. Use pipes that meet the local standards.

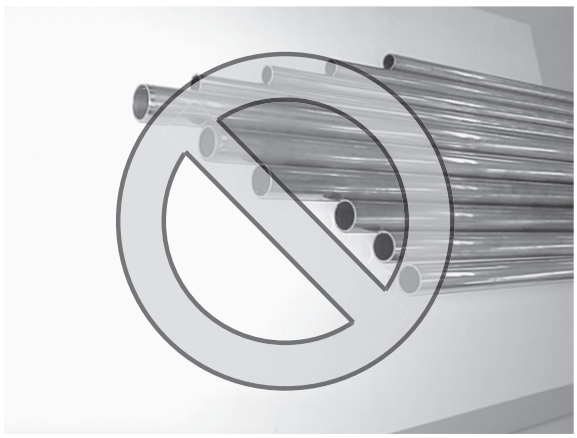
[4] Storage of Piping

1. Storage location

Store the pipes to be used indoors. (Warehouse at site or owner's warehouse)
If they are left outdoors, dust, dirt, or moisture may infiltrate and contaminate the pipe.

2. Sealing the pipe ends





Both ends of the pipes should be sealed until just before brazing.
Keep elbow pipes and T-joints in plastic bags.

The new refrigerator oil is 10 times as hygroscopic as the conventional refrigerating machine oil (such as Suniso) and, if not handled with care, could easily introduce moisture into the system. Keep moisture out of the pipes, for it will cause the oil to deteriorate and cause a compressor failure.

[5] Pipe Processing

Use a small amount of ester oil, ether oil, or alkylbenzene to coat flares and flanges.
Prevent the particles that are generated during pipe cutting or cut edge treatment from entering the pipes. If abrasive materials contained in sandpaper or cutting tools enter the refrigerant circuit, they may cause the compressor, valves, or other refrigerant circuit components to fail.

Note

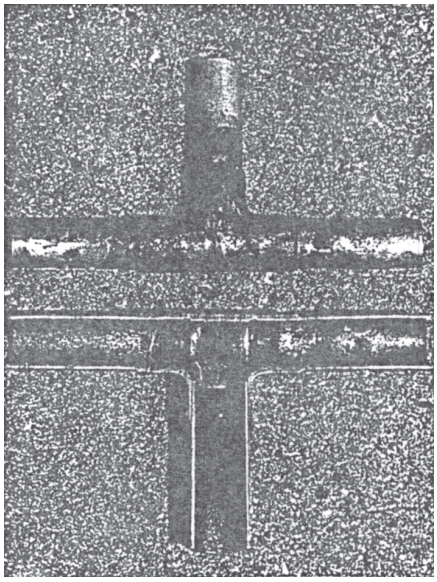
- Use a minimum amount of oil.
- Use only ester oil, ether oil, and alkylbenzene.
- To deburr pipes, use a reamer or other deburring tools, not sandpaper.
- To cut pipes, use a pipe cutter, not a grinder or other tools that use abrasive materials.
- When cutting or deburring pipes, do not allow cutting chips or other foreign matters to enter the pipes.
- If cutting chips or other foreign matters enter pipes, wipe them off the inside of the pipes.

[6] Brazing

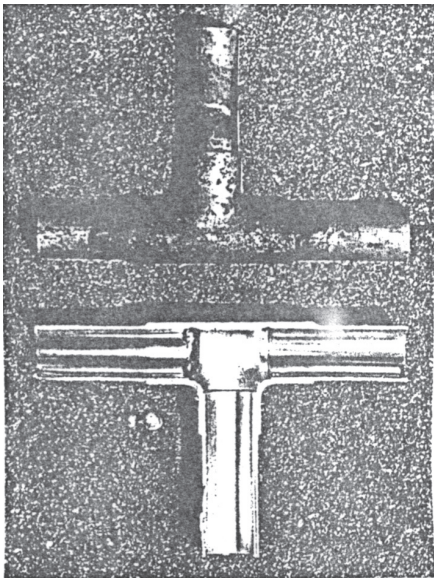
No changes have been made in the brazing procedures. Perform brazing with special care to keep foreign objects (such as oxide scale, water, and dust) out of the refrigerant system.

Example: Inside the brazed connection

Use of oxidized solder for brazing



Use of non-oxidized solder for brazing



1. Items to be strictly observed

- Do not conduct refrigerant piping work outdoors if raining.
- Use non-oxidized solder.
- Use a brazing material (BCuP-3) that requires no flux when brazing between copper pipes or between a copper pipe and copper coupling.
- If installed refrigerant pipes are not immediately connected to the equipment, then braze and seal both ends.

2. Reasons

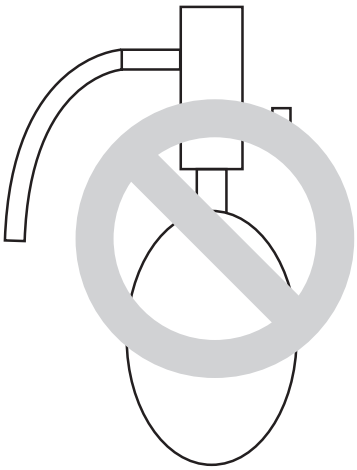
- The new refrigerating machine oil is 10 times as hygroscopic as the conventional oil and is more likely to cause unit failure if water infiltrates into the system.
- Flux generally contains chloride. Residual flux in the refrigerant circuit will cause sludge to form.

3. Notes

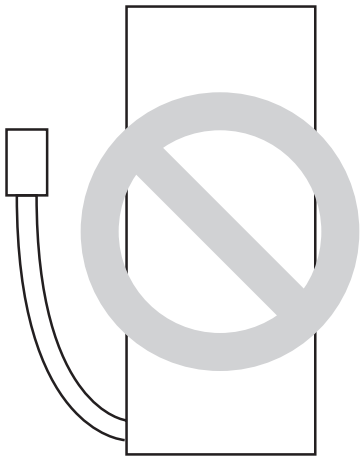
Do not use commercially available antioxidants because they may cause the pipes to corrode or refrigerating machine oil to deteriorate.

[7] Air Tightness Test

No changes have been made in the detection method. Note that a refrigerant leak detector for R22 will not detect an R410A leak.



Halide torch



R22 leakage detector

1. Items to be strictly observed

- Pressurize the equipment with nitrogen up to the design pressure (4.15MPa[601psi]), and then judge the equipment's air tightness, taking temperature variations into account.
- When using refrigerant instead of a leak detector to find the location of a leak, use R410A.
- Refrigerant R410A must be charged in its liquid state (vs. gaseous state).

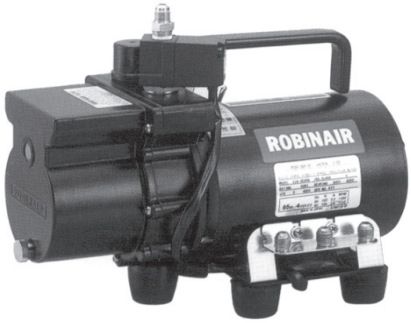
2. Reasons

- Oxygen, if used for an air tightness test, poses a risk of explosion. (Only use nitrogen to check air tightness.)
- Refrigerant R410A must be charged in its liquid state. If gaseous refrigerant in the cylinder is drawn out first, the composition of the remaining refrigerant in the cylinder will change and become unsuitable for use.

3. Notes

Procure a leak detector that is specifically designed to detect an HFC leak. A leak detector for R22 will not detect an HFC(R410A, R407C) leak.

[8] Vacuum Drying (Evacuation)



(Photo1) 15010H

(Photo2) 14010

Recommended vacuum gauge:
ROBINAIR 14010 Thermistor Vacuum Gauge

1. Vacuum pump with a reverse-flow check valve (Photo1)

To prevent the vacuum pump oil from flowing into the refrigerant circuit during power OFF or power failure, use a vacuum pump with a reverse-flow check valve.
A reverse-flow check valve may also be added to the vacuum pump currently in use.

2. Standard of vacuum degree (Photo 2)

Use a vacuum pump that attains 0.5Torr(65Pa) or lower degree of vacuum after 5 minutes of operation, and connect it directly to the vacuum gauge. Use a pump well-maintained with an appropriate lubricant. A poorly maintained vacuum pump may not be able to attain the desired degree of vacuum.

3. Required precision of vacuum gauge

Use a vacuum gauge that registers a vacuum degree of 5Torr(650Pa) and measures at intervals of 1Torr(130Pa). (A recommended vacuum gauge is shown in Photo2.)
Do not use a commonly used gauge manifold because it cannot register a vacuum degree of 5Torr(650Pa).

4. Evacuation time

- After the degree of vacuum has reached 5Torr(650Pa), evacuate for an additional 1 hour. (A thorough vacuum drying removes moisture in the pipes.)
- Verify that the vacuum degree has not risen by more than 1Torr(130Pa) 1hour after evacuation. A rise by less than 1Torr(130Pa) is acceptable.
- If the vacuum is lost by more than 1Torr(130Pa), conduct evacuation, following the instructions in section 6. Special vacuum drying.

5. Procedures for stopping vacuum pump

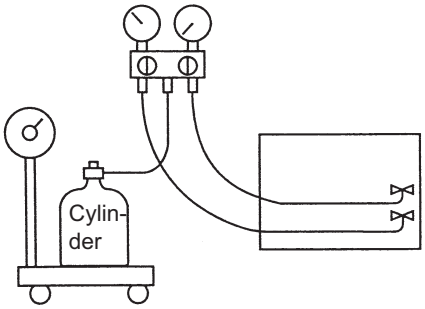
To prevent the reverse flow of vacuum pump oil, open the relief valve on the vacuum pump side, or draw in air by loosening the charge hose, and then stop the operation.
The same procedures should be followed when stopping a vacuum pump with a reverse-flow check valve.

6. Special vacuum drying

- When 5Torr(650Pa) or lower degree of vacuum cannot be attained after 3 hours of evacuation, it is likely that water has penetrated the system or that there is a leak.
- If water infiltrates the system, break the vacuum with nitrogen. Pressurize the system with nitrogen gas to 0.5kgf/cm^{2}G(0.05MPa) and evacuate again. Repeat this cycle of pressurizing and evacuation either until the degree of vacuum below 5Torr(650Pa) is attained or until the pressure stops rising.
- Only use nitrogen gas for vacuum breaking. (The use of oxygen may result in an explosion.)

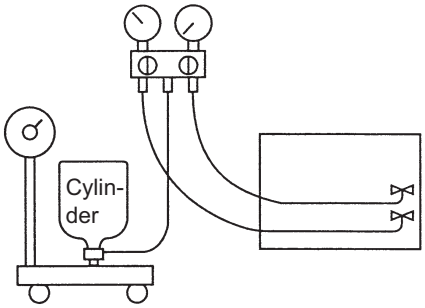
[9] Refrigerant Charging

Cylinder with a siphon

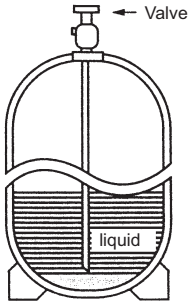


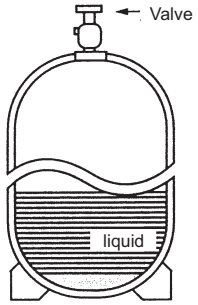
Cylinder color R410A is pink.

Cylinder without a siphon



Refrigerant charging in the liquid state





1. Reasons

R410A is a pseudo-azeotropic HFC blend (boiling point R32=-52˚C[-62˚F], R125=-49˚C[-52˚F]) and can almost be handled the same way as a single refrigerant, such as R22. To be safe, however, draw out the refrigerant from the cylinder in the liquid phase. If the refrigerant in the gaseous phase is drawn out, the composition of the remaining refrigerant will change and become unsuitable for use.

2. Notes

When using a cylinder with a siphon, refrigerant is charged in the liquid state without the need for turning it upside down. Check the type of the cylinder on the label before use.

[10] Remedies to be taken in case of a Refrigerant Leak

If the refrigerant leaks out, it may be replenished. The entire refrigerant does not need to be replaced. (Charge refrigerant in the liquid state.)

[11] Differences in Refrigerant Properties

1. Chemical property

As with R22, refrigerants R410A and R134a are low in toxicity and chemically stable nonflammable refrigerants.
However, because the specific gravity of vapor refrigerant is greater than that of air, leaked refrigerant in a closed room will accumulate at the bottom of the room and may cause hypoxia.
If exposed to an open flame, refrigerant will generate poisonous gases. Do not perform installation or service work in a confined area.

	Refrigerant (HFC type)	
	R410A	R134a
	R32/R125	R134a
Composition (wt%)	(50/50)	(100)
Type of Refrigerant	Pseudo-azeotropic Refrigerant	Single-Refrigerant
Chloride	Not included	Not contained
Safety Class	A1/A1	A1/A1
Molecular Weight	72.6	102.0
Boiling Point (°C/°F)	-51.4/-60.5	-26.1/-15.0
Steam Pressure (25°C,MPa/77°F,psi) (gauge)	1.557/226	0.67/97
Saturated Steam Density (25°C,kg/m^3/77°F,psi)	64.0	32.3
Flammability	Nonflammable	Non-flammable
Ozone Depletion Coefficient (ODP)*1	0	0
Global Warming Coefficient (GWP)*2	2088	1430
Refrigerant Charging Method	Refrigerant charging in the liquid state	Liquid charging
Replenishment of Refrigerant after a Refrigerant Leak	Available	Possible

*1 When CFC11 is used as a reference
*2 When CO_2 is used as a reference
These GWP values are based on Regulation (EU) No.517/2014 from IPCC 4th edition.

2. Refrigerant composition

R410A is a pseudo-azeotropic HFC blend and can almost be handled the same way as a single refrigerant, such as R22. To be safe, however, draw out the refrigerant from the cylinder in the liquid phase. If the refrigerant in the gaseous phase is drawn out, the composition of the remaining refrigerant will change and become unsuitable for use.
If the refrigerant leaks out, it may be replenished. The entire refrigerant does not need to be replaced.

3. Pressure characteristics

R410A has slightly higher operating pressure compared with R22.

Temperature (°C/°F)	Pressure (gauge)		
	R410A	R134a	R22
	MPa/psi	MPa/psi	MPa/psi
-20/-4	0.30/44	0.13/19	0.14/20
0/32	0.70/102	0.29/42	0.40/58
20/68	1.34/194	0.57/83	0.81/117
40/104	2.31/335	1.02/148	1.44/209
60/140	3.73/541	1.68/244	2.33/338
65/149	4.17/605	1.89/274	2.60/377

[12] Notes on Refrigerating Machine Oil

1. Refrigerating machine oil in the HFC refrigerant system

HFC type refrigerants use a refrigerating machine oil different from that used in the R22 system.
Note that the ester oil used in the system has properties that are different from commercially available ester oil.

Refrigerant	Refrigerating machine oil
R134a	HAB
R410A	Ester oil

2. Effects of contaminants *1

Refrigerating machine oil used in the HFC system must be handled with special care to keep contaminants out.
The table below shows the effect of contaminants in the refrigerating machine oil on the refrigeration cycle.

3. The effects of contaminants in the refrigerating machine oil on the refrigeration cycle.

<table>
<tr><th colspan="2">Cause</th><th colspan="2">Symptoms</th><th>Effects on the refrigerant cycle</th></tr>
<tr><td colspan="2" rowspan="2">Water infiltration</td><td></td><td>Frozen expansion valve and capillary tubes</td><td rowspan="3">Clogged expansion valve and capillary tubes
Poor cooling performance
Compressor overheat
Motor insulation failure
Burnt motor
Coppering of the orbiting scroll
Lock
Burn-in on the orbiting scroll</td></tr>
<tr><td>Hydrolysis</td><td rowspan="2">Sludge formation and adhesion
Acid generation
Oxidization
Oil degradation</td></tr>
<tr><td colspan="2">Air infiltration</td><td>Oxidization</td></tr>
<tr><td rowspan="4">Infiltration of contaminants</td><td rowspan="2">Dust, dirt</td><td colspan="2">Adhesion to expansion valve and capillary tubes</td><td>Clogged expansion valve, capillary tubes, and drier
Poor cooling performance
Compressor overheat</td></tr>
<tr><td colspan="2">Infiltration of contaminants into the compressor</td><td>Burn-in on the orbiting scroll</td></tr>
<tr><td rowspan="2">Mineral oil etc.</td><td colspan="2">Sludge formation and adhesion</td><td>Clogged expansion valve and capillary tubes
Poor cooling performance
Compressor overheat</td></tr>
<tr><td colspan="2">Oil degradation</td><td>Burn-in on the orbiting scroll</td></tr>
</table>

*1. Contaminants is defined as moisture, air, processing oil, dust/dirt, wrong types of refrigerant, and refrigerating machine oil.

[13] Inspection and maintenance

1. Guideline for preventive maintenance

The following maintenance intervals indicate the estimated intervals of parts replacement and repair to be required as a result of periodic inspections. They do not necessarily mean that replacement is required at the maintenance intervals. The maintenance intervals do not indicate the warranty period.

Unit	Parts	Inspection interval	Maintenance interval	Daily inspection	Maintenance inspection	Remarks
Indoor unit	Compressor	1 year	20000 hours		O	
	Electronic expansion valve				O	
	Valve				O	
	Heat exchanger		5 years		O	
	Sensor		20000 hours		O	
	Electric board		25000 hours		O	

2. Recommended parts inspection interval

Unit	Parts	Inspection interval	Inspection items	Criteria	Measures
Indoor unit	Compressor	1 year	• Auditory check of operating sounds • Measurement of insulation resistance • Visual check for loose terminals	• No abnormal sounds Insulation resistance must be 1 MΩ or above. • No loose terminals	Replace the compressor if an insulation problem is found when the refrigerant is not stagnating. Retighten loose terminals.
	Electronic expansion valve		• Operation check using operation data	Temperature must change in proportion to the valve position. (Check the temperature variation with the centralized controller.)	Replace the valve if the operation data show an operation failure due to valve problems.
	Valve		• Operation check using operation data	Temperature must change according to the valve position. (Check the temperature variation when the operation mode is switched between cooling and heating.)	Replace the valve if the operation data show an operation failure due to valve problems.
	Heat exchanger		• Check for clogging, contamination, and damage	Clogging, contamination, and damage	Perform cleaning.
	Sensor		• Check for breakage and deterioration of the cables, and for disconnection of the connectors. • Measurement of insulation resistance	• No breakage or deterioration of the cables or disconnected connectors. • Insulation resistance must be 1 MΩ or above.	Replace the sensor if the cable is broken, short-circuited, or severely deteriorated, or an insulation problem is found.
	Electric board		• Check the appearance.	• No sedimentary remains	Clean with a brush if deposits are attached
	Smoothing capacitor (Mounted on the inverter board)		• Check the appearance of electrolytic capacitors.	• No liquid leakage, deformation,or sleeve (outer film) shrinkage	Replace the electrolytic capacitor if there is leakage, deformation, or shrinkage of the sleeve (outer film).

- The inspection intervals depend on the usage and environment.
  The inspection intervals do not indicate the warranty period.
- The maintenance and inspection items may differ depending on maintenance providers. Please check with your maintenance provider when concluding a maintenance contract.
- Repairs outside the warranty period will be charged, even if periodic inspections have been performed at the recommended intervals.

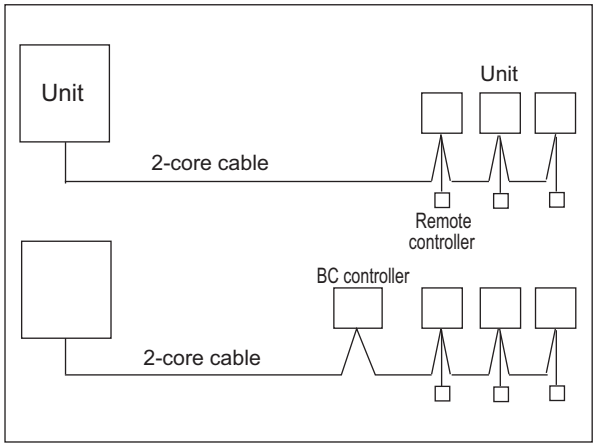
[1] Types and Maximum allowable Length of Cables

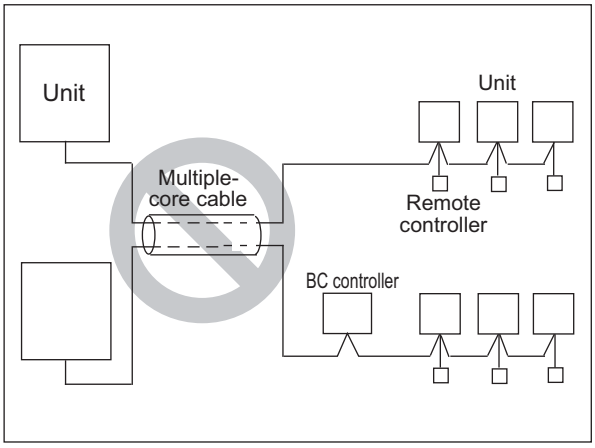
1. Wiring work

(1) Notes

1) Have all electrical work performed by an authorized electrician according to the local regulations and instructions in this manual.
2) Install external transmission cables at least 5cm [1-31/32"] away from the power supply cable to avoid noise interference. (Donot put the control cable and power supply cable in the same conduit tube.)
3) Provide grounding for the outdoor unit as required.
4) Run the cable from the electric box of the indoor or outdoor unit in such way that the box is accessible for servicing.
5) Do not connect power supply wiring to the terminal block for transmission line. Doing so will damage the electronic components on the terminal block.
6) Use 2-core shielded cables as transmission cables.

   Use a separate 2-core control cable for each refrigerant system. Do not use a single multiple-core cable to connect indoor units that belong to different refrigerant systems. The use of a multiple-core cable may result in signal transmission errors and malfunctions.





7) When extending the transmission cable, be sure to extend the shield wire.

(2) Control wiring

Types and maximum allowable length of cables

Control lines are categorized into 2 types: transmission line and remote controller line.

Use the appropriate type of cables and observe the maximum allowable length specified for a given system. If a given system has a long transmission line or if a noise source is located near the unit, place the unit away from the noise source to reduce noise interference.

PWFY-P100VM-E/E1-BU

	Transmission cables	MA Remote controller cables	External input	External output
Type of cable	2-core shielded cable CVVS, CPEVS, or MVVS	2-core cable VCTF, VCTFK, CVV, VVR, VVF, or VCT	Sheathed multi-core cable (shielded) CVVS or MVVS	Sheathed multi-core cable (unshielded) CVV or MVV
Cable diameter	1.25 mm^2 (AWG 16), or ø1.2 mm or above	0.3 - 1.25 mm^2	0.3 - 0.5 mm^2	0.3 - 1.25 mm^2
Remarks	Max.length: 200 m	Max.length: 200 m	Max.length: 100 m	Rated voltage: L1-N: 220 - 240 V Rated load: 0.6 A

PWFY-P100/200VM-E/E1/E2-AU

	Transmission cables	MA Remote controller cables	External input	External output
Type of cable	2-core shielded cable CVVS, CPEVS, or MVVS	2-core cable VCTF, VCTFK, CVV, VVR, VVF, or VCT	Sheathed multi-core cable CVV or MVV (unshielded)	Sheathed multi-core cable (unshielded) CVV or MVV
Cable diameter	1.25 mm^2 (AWG 16), or ø1.2 mm or above	0.3 - 1.25 mm^2	0.3 - 0.5 mm^2	0.3 - 1.25 mm^2
Remarks	Max.length: 200 m	Max.length: 200 m	Max.length: 100 m	Rated voltage: L1-N: 220 - 240 V Rated load: 0.6 A

CVVS, MVVS : PVC insulated PVC sheathed shielded control cable
CVV, MVV : PVC insulated PVC sheathed control cable
CPEVS : PE insulated PVC sheathed shielded communication cable

[2] Types of Switch Setting and Address Setting

1. Switch setting

Type and method of switch setting

Switch setting vary depending on the system configuration. Make sure to read **"[3] Examples of system connection"** beforeconducting electrical work. Turn off the power before setting the switch. Operating the switch while the unit is being poweredwill not change the setting, and the unit will not properly function.

2. Address setting

(1) Address setting varies depending on the system configuration. See **"[3] Examples of system connection"** section for details.

Unit or controller		Address setting range	Setting method	Factory setting
Unit	Main/sub units	0, 01 - 50 (Note 1)	Assign the smallest address to the indoor unit to become the main unit within the same group, and then use sequential numbers to assign an address to all the indoor units in the group. If applicable, set the sub BC controllers in an R2 system in the following order: (1) Indoor unit to be connected to the main BC controller (2) Indoor unit to be connected to No.1 sub BC controller (3) Indoor unit to be connected to No.2 sub BC controller Set the address so that (1) < (2) < (3)	00
MA remote controller		No address setting required. (When operating with 2 remote controllers, the main/sub selector switch must be set.		Main
Outdoor unit		0, 51 - 100 (Note 1, 2, 3)	Use the address that equals the sum of the smallest indoor unit address in the same refrigerant system and 50.	00
Auxiliary units	BC controller (Main)	52 - 100 (Note 2, 3)	Use the address that equals the sum of the address of the heat source unit in the same refrigerant system and 1.	
	BC controller (Sub)		Use the address that equals the sum of the smallest address of the indoor unit out of all the indoor units that are connected to the BC controller and 50. When a sub BC controller is connected, the automatic start up function will not be available.	

Notes:
1. Address setting is not required for a single refrigerant system (with a few exception).
2. When setting the unit and outdoor auxiliary unit address to "100," make it "50."
3. When an address in a system overlapped with the heat source unit or BC controller (Main) address of other refrigerant system, choose an another address within the set range that is not in use (with a few exceptions).
4. BC controller is found only in the R2 systems.

(2) Unit port switch setting (R2 series (Factory Setting: "0"))
Make the settings for the port switch that corresponds to the connected BC (Main/Sub) controller.
When more than two ports are used, make the setting on the port with a smaller port number.

(3) Various start-stop controls (Unit settings)
Each unit (or group of units) can be controlled individually by setting SW 1-3 and 1-4.

Function	Operation of the indoor unit when the operation is resumed after the unit was stopped	Setting (SW1) (Note 2)	
		3	4
Power ON/OFF by the plug (Note 1)	Unit will go into operation regardless of its operation status before power off (power failure). (In approx. 5 minutes)	OFF	ON
Automatic restoration after power failure	Unit will go into operation if it was in operation when the power was turned off (or cut off due to power failure). (In approx. 5 minutes)	ON	ON
	Unit will remain stopped regardless of its operation status before power off (power failure).	OFF	OFF

(Note 1) Do not cut off power to the outdoor unit.
Cutting off the power supply to the outdoor unit will cut off the power supply to the crankcase heater and may cause the compressor to malfunction when the unit is put back into operation.
(Note 2) Requires that the dipswitch settings for all the units in the group be made.

[3] Examples of system connection

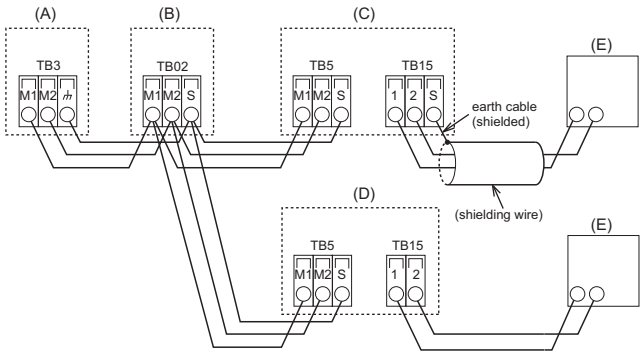
1. Connecting remote controller, indoor and outdoor transmission cabls

- Connect unit TB5 and outdoor unit TB3. (Non-polarized 2-wire (shield))
  The “S” on unit TB5 is a shielding wire connection. For specifications about the connecting cables, refer to the outdoor unit installation manual.
- Install a remote controller following the manual supplied with the remote controller.

2. System using MA remote controller

(1) In the case of single refrigerant system (Automatic address set-up)

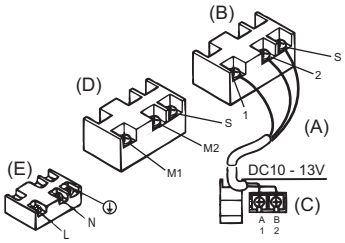
- Connect the “1” and “2” on unit TB15 to a MA remote controller. (Non-polarized 2-wire)
  MA Remote controller



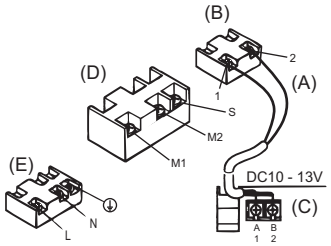
(A) Outdoor unit
(B) BC controller
(C) PWFY-P100VM-E/E1-BU
(D) PWFY-P100, P140, P200, EP100VM-E/E1/E2-AU
(E) MA remote controller

- DC 10 to 13 V between 1 and 2 (MA remote controller)

PWFY-P100VM-E/E1-BU



PWFY-P100, P140, P200,
EP100VM-E/E1/E2-AU



(A) Non-polarized
(B) TB15 (MA remote controller cables)
(C) MA remote Controller
(D) TB5 (Transmission cables)
(E) TB2 (Power supply wiring)

- The MA remote controller cannot be used at the same time or interchangeably.

Note:

Ensure that the wiring is not pinched when fitting the terminal box cover. Pinching the wiring may cut it.

⚠ **Caution:**

- Use wire with supplemental insulation.
- Input to TB142A, TB142B, and TB142C should not carry voltage.
- Cables from equipment connected to external input/output should have supplemental insulation.
- Use a single multiple-core cable for external input/output to allow for connection to the PG screw.

⚠ **Caution:**

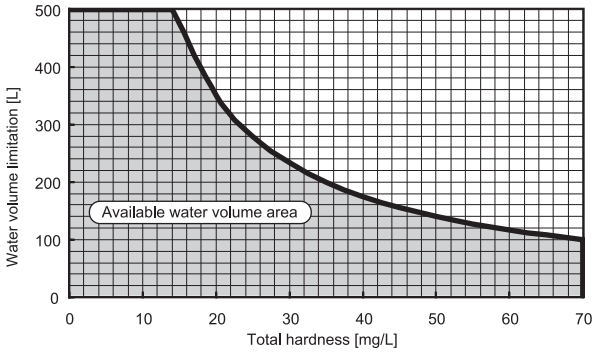
Wire the power supply so that no tension is imparted. Otherwise disconnection, heating or fire result.

[4] Restrictions on piping length

The same piping length restrictions apply as the ones that apply to the conventional indoor units.
Refer to the Service Manual that came with the outdoor unit for restrictions on piping length.

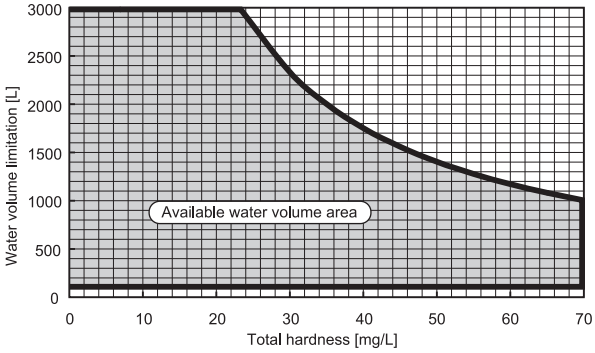
Design the water piping system so that the total amount of water in the entire system will be as shown in the table below.

PWFY-P100VM-E/E1-BU



Condition: Water outlet temp. 70°C

PWFY-P100, P140, P200, EP100VM-E/E1/E2-AU



Condition: Water outlet temp. 45°C

[1] Appearance of the Components and Refrigerant Circuit

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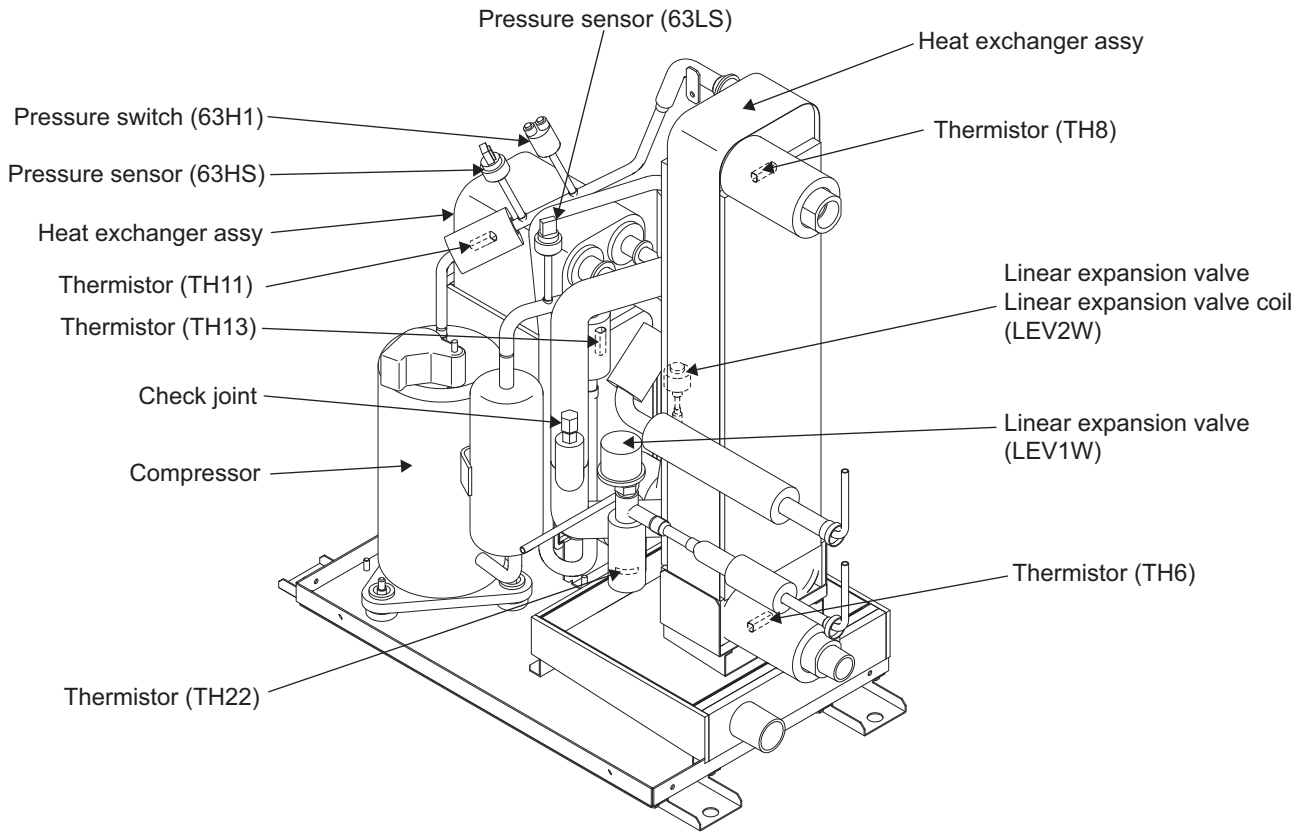

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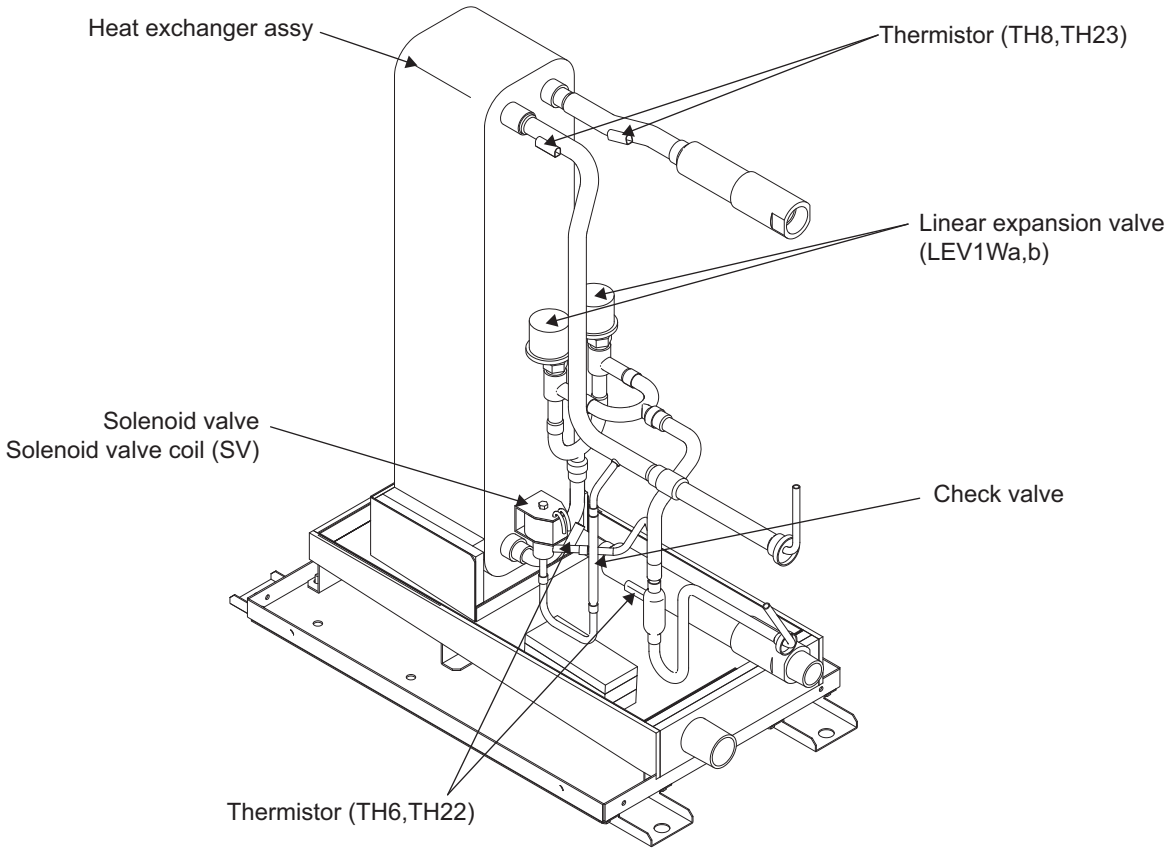

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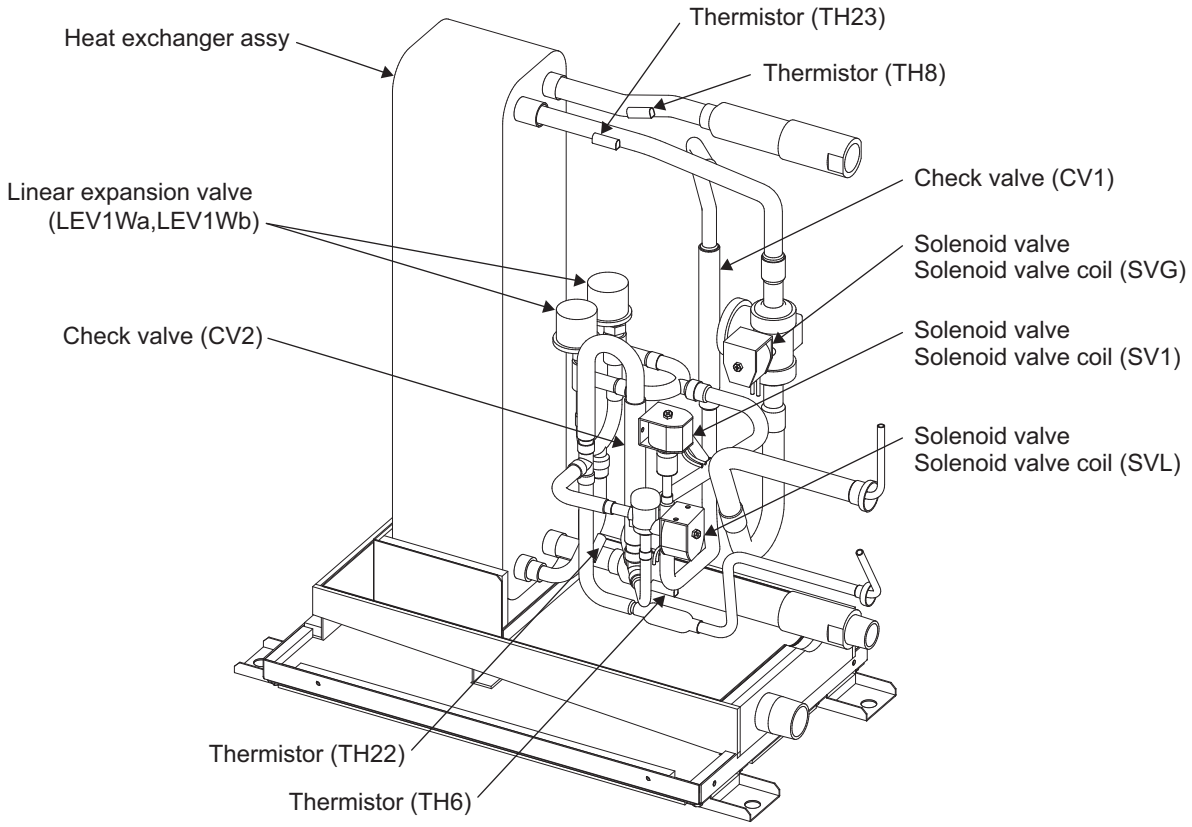

[2] Control Box

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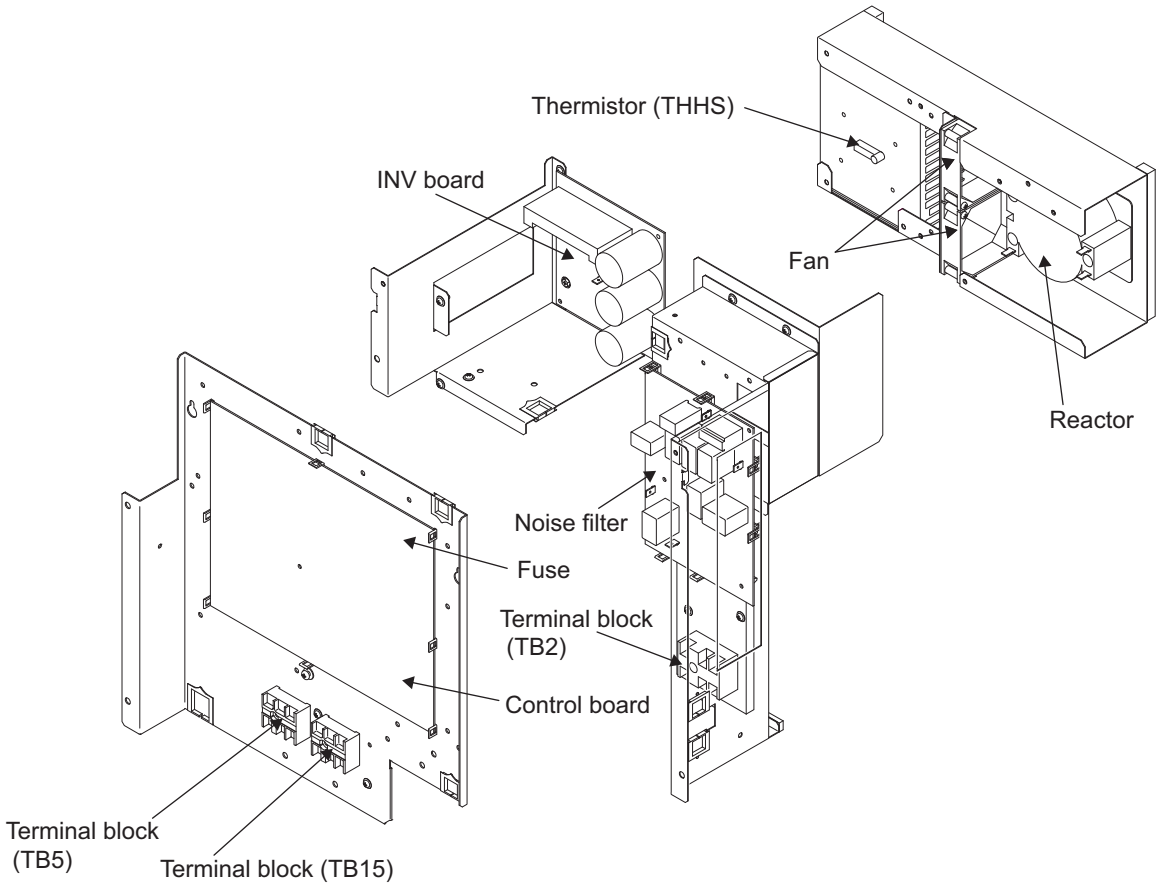

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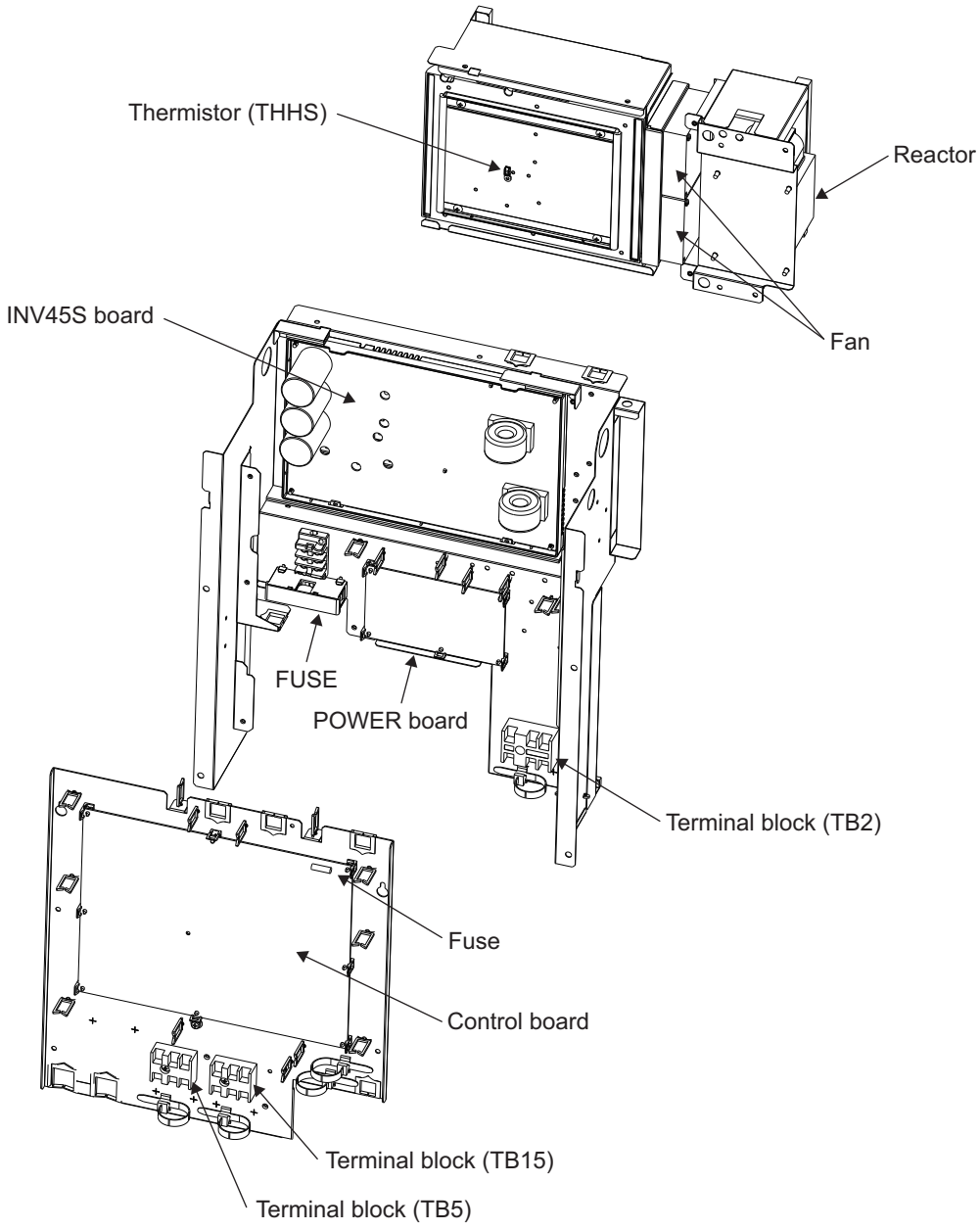

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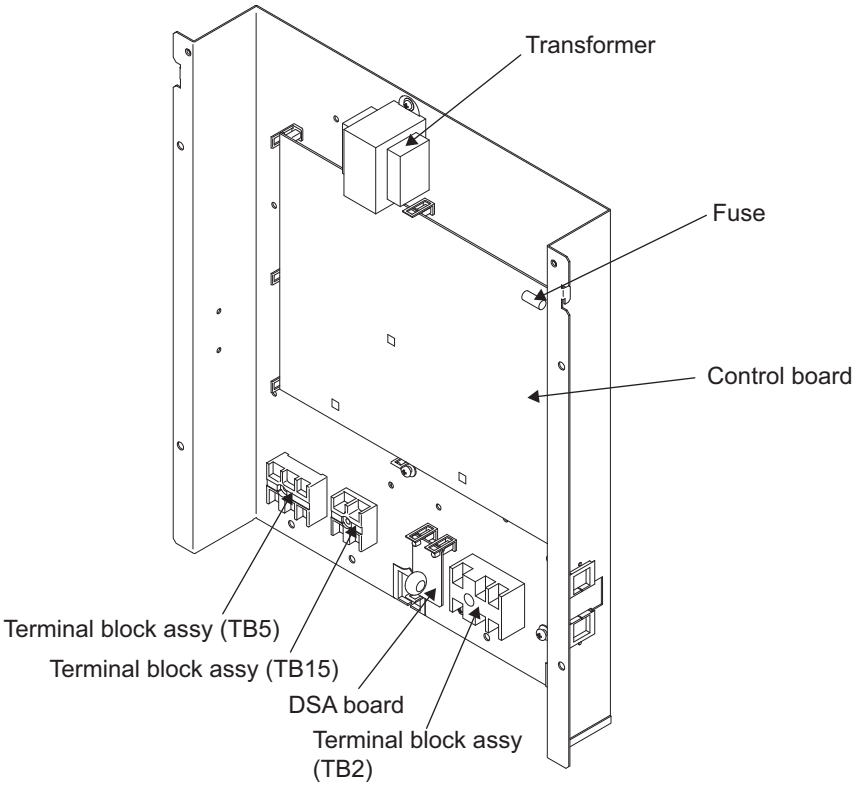

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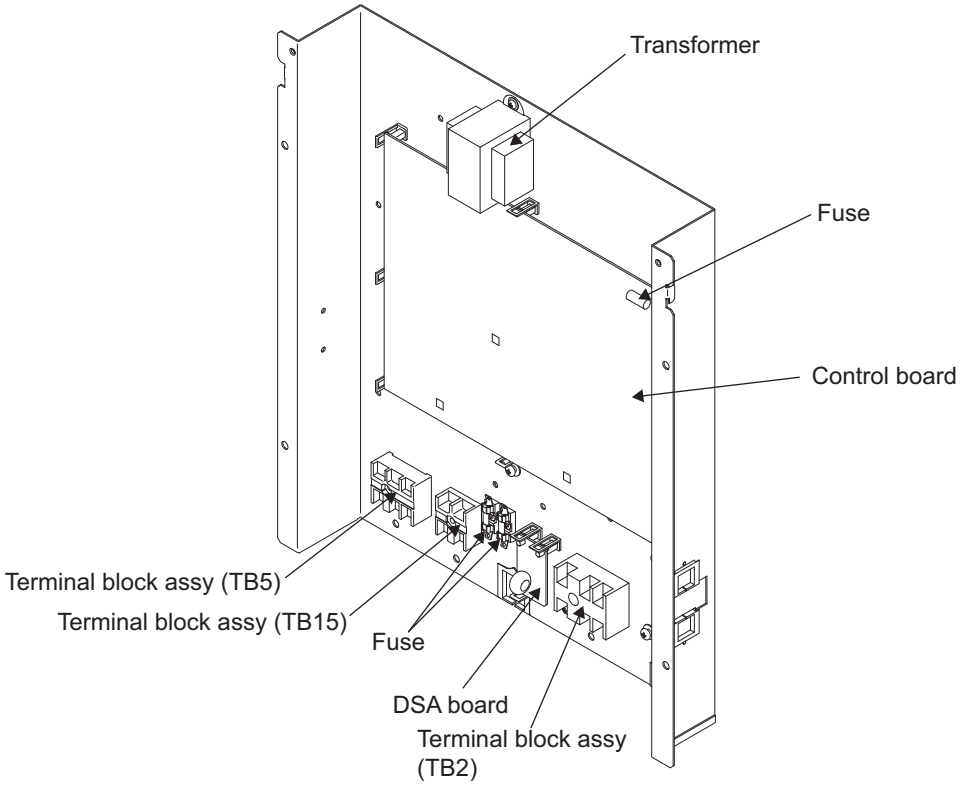
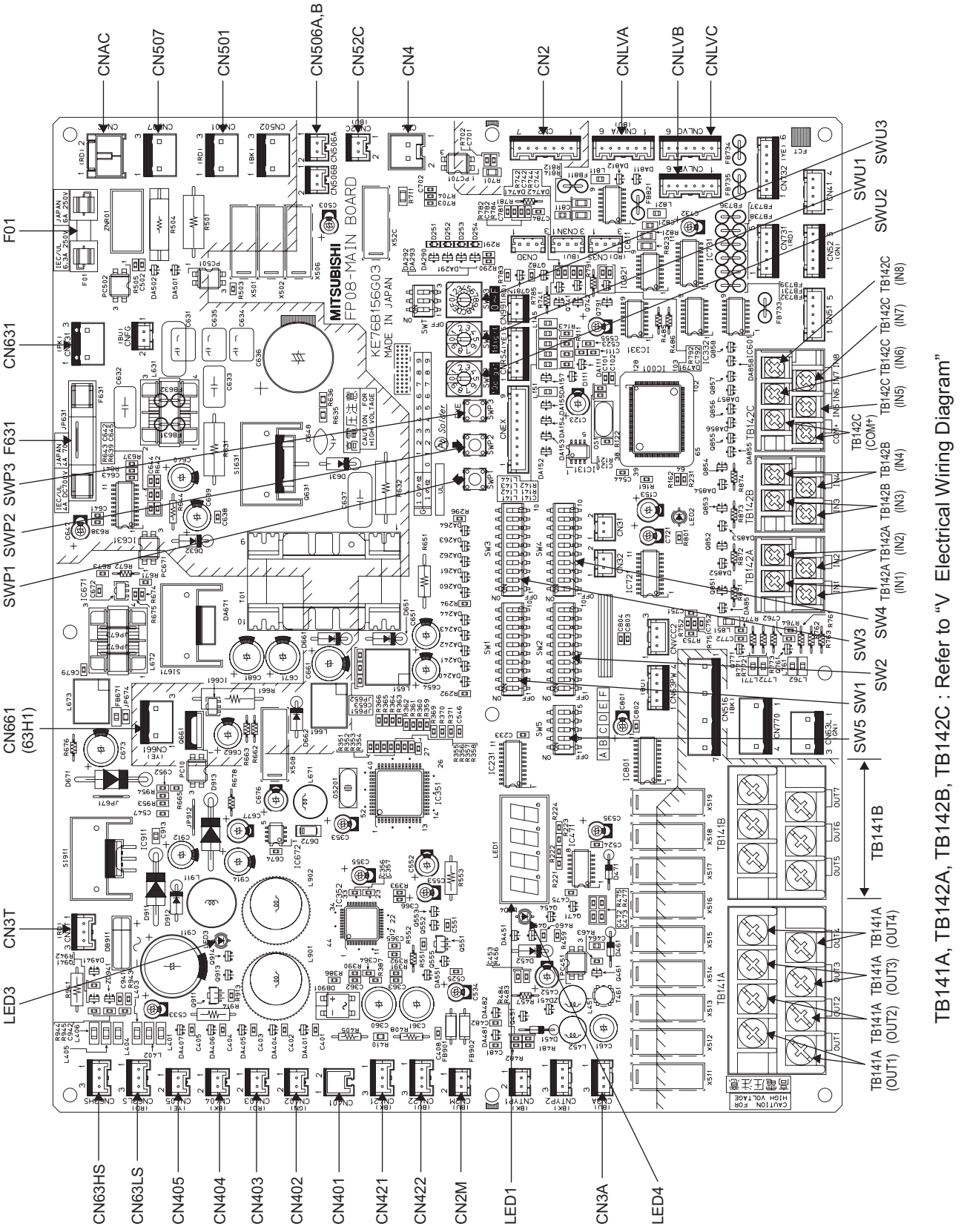


[3] Circuit Board

1. Main board

< PWFY-P100VM-E-BU, PWFY-P100VM-E1-BU, PWFY-P100, P200VM-E-AU, PWFY-P100, P140, P200, EP100VM-E1-AU, PWFY-P100, P140, P200, EP100VM-E2-AU >



2. Power board

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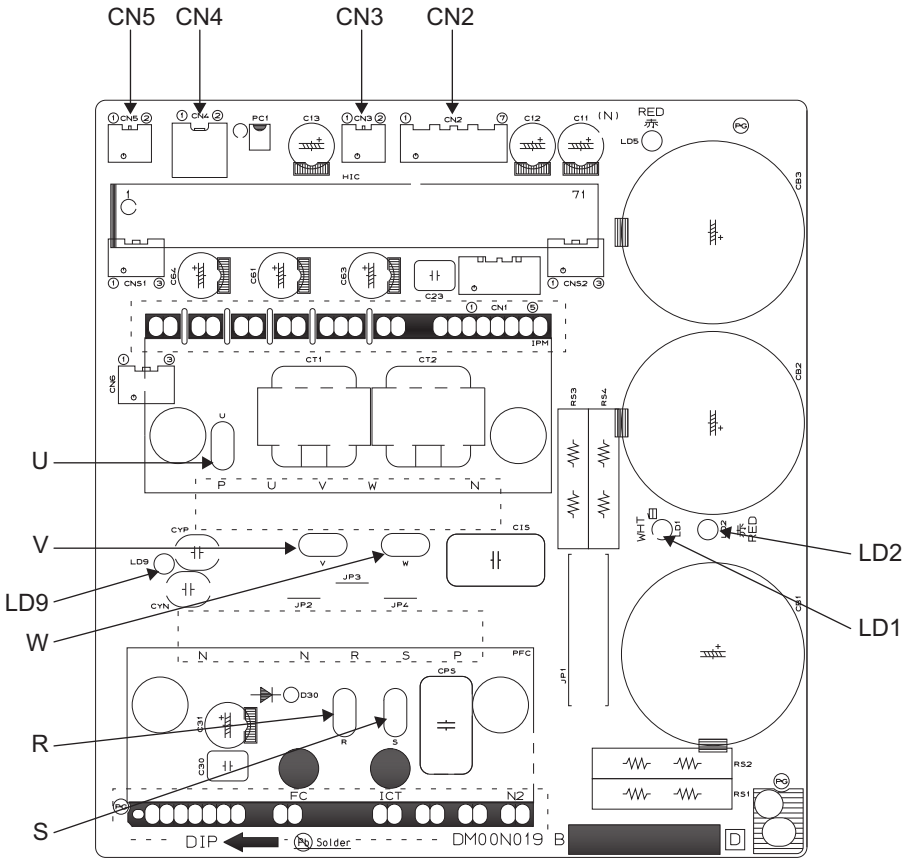

3. Noise filter

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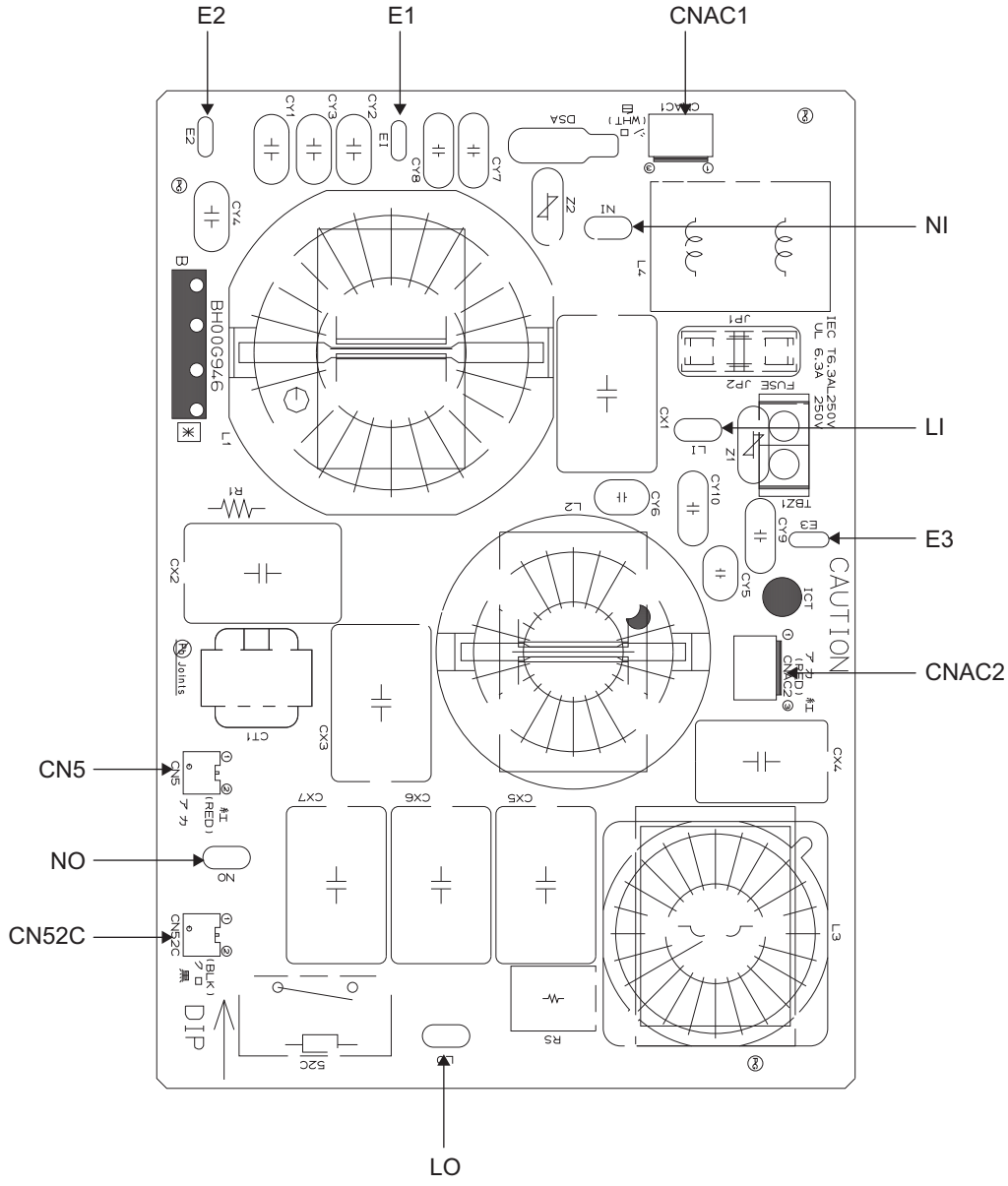

4. DSA

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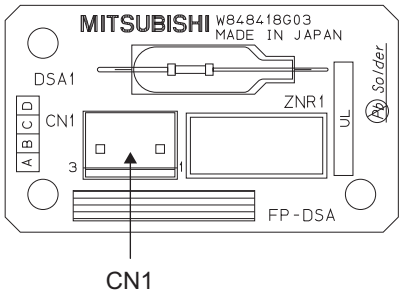

5. POWER board

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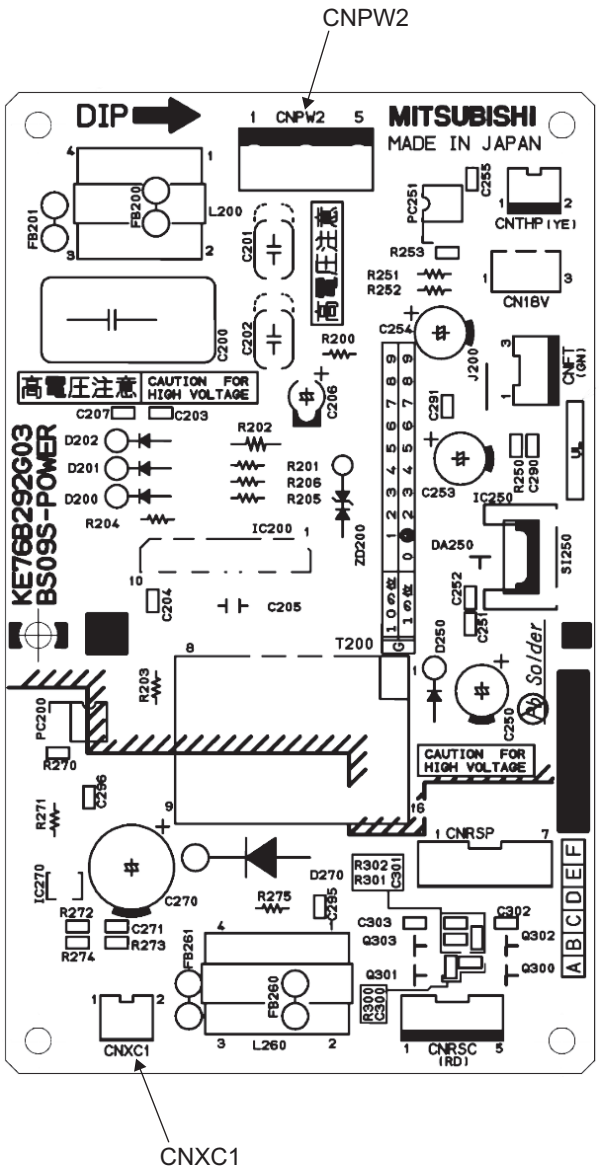
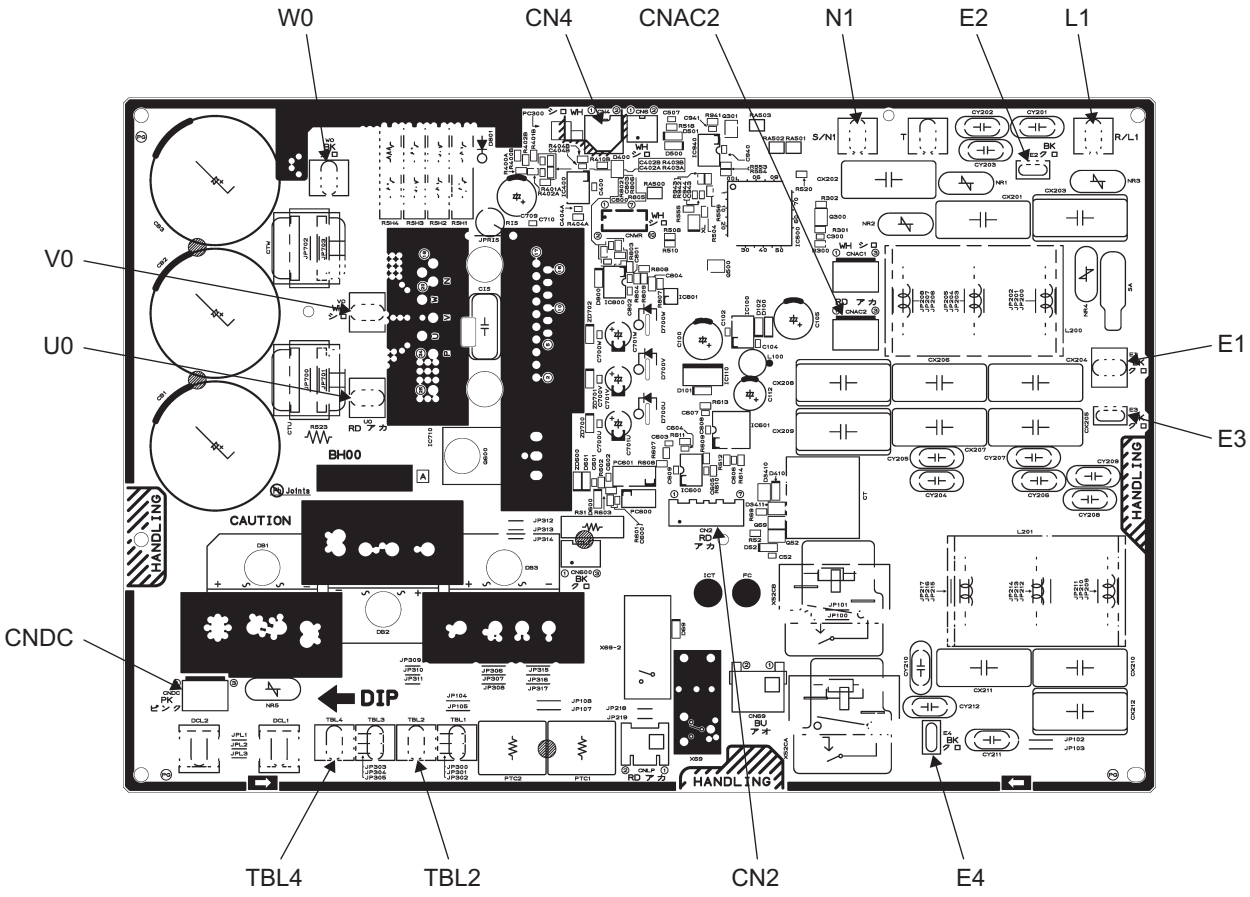


6. INV45S board

< PWFY-P100VM-E1-BU >



[1] Functions and Specifications of MA Remote Controller

MA remote controller is connected to each unit.

Function/specification	MA remote controller
Remote controller address setting	Not required
Indoor/outdoor unit address setting	Not required (required only by a system with one outdoor unit)
Wiring method	Non-polar 2 wires * Daisy-chain the units with non-polar 2 wires when running a group operation.
Installation location of remote controller	Connectable to any unit in the group
Making group changes	MA remote controller wires between units require rewiring.

[2] Interlocking Setting via the MA Remote Controller

1. Remote controller function selection via the MA remote controller

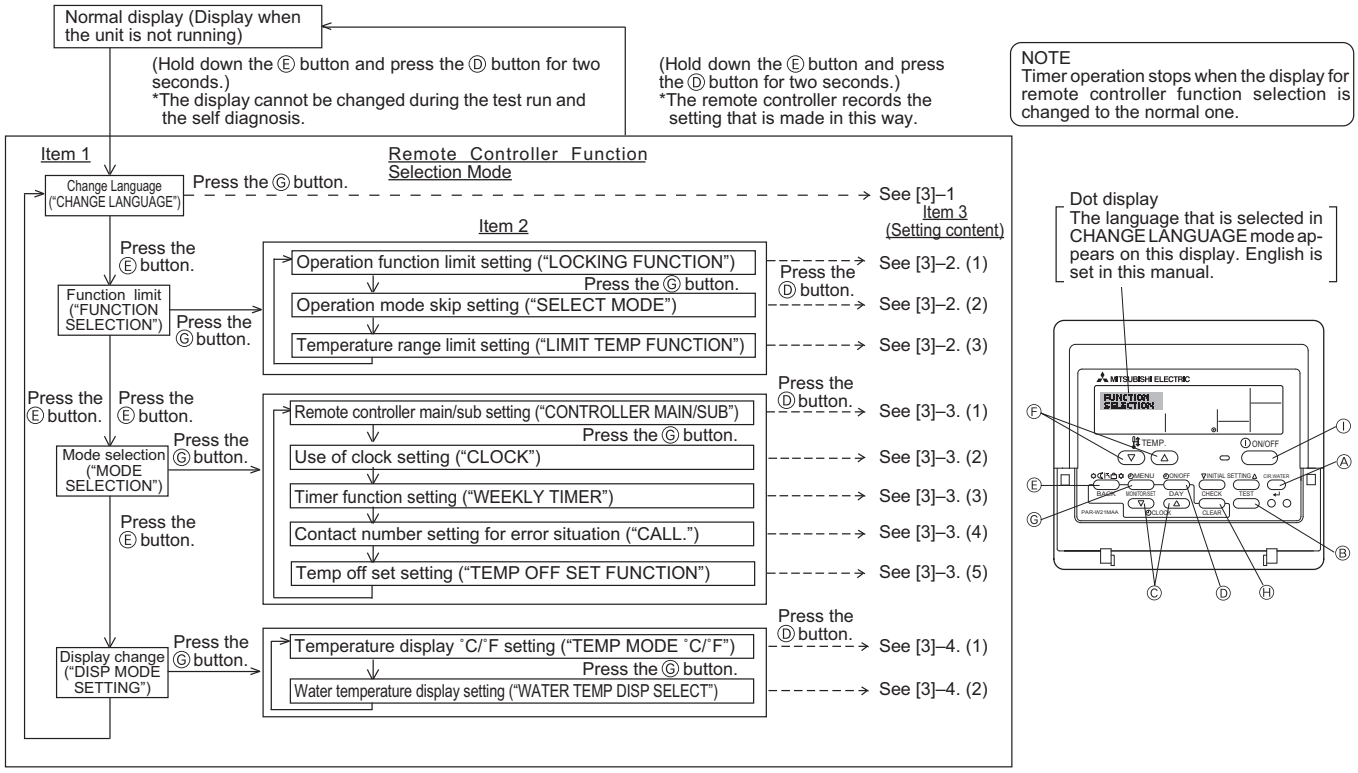
Function selection of remote controller

The setting of the following remote controller functions can be changed using the remote controller function selection mode. Change the setting when needed.

Item 1	Item 2	Item 3 (Setting content)
1. Change Language (“CHANGE LANGUAGE”)	Language setting to display	• Display in multiple languages is possible
2. Function limit (“FUNCTION SELECTION”)	(1) Operation function limit setting (operation lock) (“LOCKING FUNCTION”)	• Setting the range of operation limit (operation lock)
	(2) Operation mode skip setting (“SELECT MODE”)	• Setting the use or non-use of each operation mode
	(3) Temperature range limit setting (“LIMIT TEMP FUNCTION”)	• Setting the temperature adjustable range (maximum, minimum)
3. Mode selection (“MODE SELECTION”)	(1) Remote controller main/sub setting (“CONTROLLER MAIN/SUB”)	• Selecting main or sub remote controller * When two remote controllers are connected to one group, one controller must be set to sub.
	(2) Use of clock setting (“CLOCK”)	• Setting the use or non-use of clock function
	(3) Timer function setting (“WEEKLY TIMER”)	• Setting the timer type
	(4) Contact number setting for error situation (“CALL.”)	• Contact number display in case of error • Setting the telephone number
	(5) Temp off set setting (“TEMP OFF SET FUNCTION”)	• Setting the use or non-use of setback amount setting
4. Display change (“DISP MODE SETTING”)	(1) Temperature display ˚C/˚F setting (“TEMP MODE ˚C/˚F”)	• Setting the temperature unit (˚C or ˚F) to display
	(2) Water temperature display setting (“WATER TEMP DISP SELECT”)	• Setting the use or non-use of the display of water temperature

Function selection flowchart

[1] Stop the unit to start remote controller function selection mode. → [2] Select from item 1. → [3] Select from item 2. → [4] Make the setting. (Details are specified in item 3) → [5] Setting completed. → [6] Change the display to the normal one. (End)



Detailed setting

[3]–1. CHANGE LANGUAGE setting

The language that appears on the dot display can be selected.

- Press the [MENU] button to change the language.
  ① English (GB), ② German (D), ③ Spanish (E), Russian (RU), ⑤ Italian (I), ⑥ French (F), ⑦ Swedish

[3]–2. Function limit

(1) Operation function limit setting (operation lock)

- To switch the setting, press the [ON/OFF] button.
  ① no1 : Operation lock setting is made on all buttons other than the [ON/OFF] button.
  ② no2 : Operation lock setting is made on all buttons.
  ③ OFF (Initial setting value) : Operation lock setting is not made.

* To make the operation lock setting valid on the normal screen, it is necessary to press buttons (Press and hold down the [CIR.WATER] and [ON/OFF] buttons at the same time for two seconds.) on the normal screen after the above setting is made.

(2) Operation mode skip setting

After setting is changed, the operation mode can not be changed within the changed range.

- To switch the following settings, press the [ON/OFF] button.
  ① Heating mode : Sets the use or non-use of the Heating mode.
  ② Heating ECO mode : Sets the use or non-use of the Heating ECO mode.
  ③ Hot Water mode : Sets the use or non-use of the Hot Water mode.
  ④ Anti-freeze mode : Sets the use or non-use of the Anti-freeze mode.
  ⑤ Cooling mode : Sets the use or non-use of the Cooling mode.
  ⑥ OFF (Initial setting value) : Operation mode skip is not executed.
  * When the setting, other than OFF, is made, the skip settings of the Heating, Heating ECO, Hot Water, Anti-freeze, and Cooling modes are executed at the same time.
  * A mode that is not available on the unit to connect cannot be used even if the setting is “AVAILABLE.”

(3) Temperature range limit setting

After this setting is made, the temperature can be changed within the set range.

- To switch the setting, press the [ON/OFF] button.
  ① LIMIT TEMP HEATING MODE:
  The temperature range can be changed on heating mode.
  ② LIMIT TEMP HOT WATER MODE:
  The temperature range can be changed on heating/hot water mode.
  ③ LIMIT TEMP ANTI-FREEZE MODE:
  The temperature range can be changed on anti-freeze mode.
  ④ LIMIT TEMP COOLING MODE:
  The temperature range can be changed on cooling mode.
  ⑤ OFF (Initial setting) : The temperature range limit is not active.

* When the setting, other than OFF, is made, the temperature range limit setting on hot water, anti-freeze and cooling mode is made at the same time. However, the range cannot be limited when the set temperature range has not changed.

- To increase or decrease the temperature, press the [TEMP. ▽ or △] button.
- Settable range

Hot Water mode	:	Lower limit: 30 - 70 ˚C(87 - 158 ˚F)
		Upper limit: 70 - 30 ˚C(158 - 87 ˚F)
Heating mode	:	Lower limit: 30 - 45 ˚C(87 - 113 ˚F)
		Upper limit: 45 - 30 ˚C(113 - 87 ˚F)
Cooling mode	:	Lower limit: 10 - 30 ˚C(50 - 87 ˚F)
		Upper limit: 30 - 10 ˚C(87 - 50 ˚F)

* The settable range varies depending on the unit to connect.

[3]–3. Mode selection setting

(1) Remote controller main/sub setting

- To switch the setting, press the [ON/OFF] button Ⓓ.
  ① Main : The controller will be the main controller.
  ② Sub : The controller will be the sub controller.

(2) Use of clock setting

- To switch the setting, press the [ON/OFF] button Ⓓ.
  ① ON : The clock function can be used.
  ② OFF : The clock function cannot be used.

(3) Timer function setting

- To switch the setting, press the [ON/OFF] button Ⓓ (Choose one of the followings.).
  ① WEEKLY TIMER (Initial setting value): The weekly timer can be used.
  ② AUTO OFF TIMER : The auto off timer can be used.
  ③ SIMPLE TIMER : The simple timer can be used.
  ④ TIMER MODE OFF : The timer mode cannot be used.

* When the use of clock setting is OFF, the “WEEKLY TIMER” cannot be used.

(4) Contact number setting for error situation

- To switch the setting, press the [ON/OFF] button Ⓓ.
  ① CALL OFF : The set contact numbers are not displayed in case of error.
  ② CALL **** *** **** : The set contact numbers are displayed in case of error.
  CALL_ : The contact number can be set when the display is as shown on the left.
- Setting the contact numbers
  To set the contact numbers, follow the following procedures.
  Move the flashing cursor to set numbers. Press the [TEMP. ▽ or △] button Ⓕ to move the cursor to the right (left). Press the [CLOCK ▽ or △] button Ⓒ to set the numbers.

(5) Temp off set setting

- To switch the following settings, press the [ON/OFF] button Ⓓ.
  ① ON : The setback amount setting is displayed under the water temperature initial setting mode.
  ② OFF : The setback amount setting is not displayed under the water temperature initial setting mode.

[3]–4. Display change setting

(1) Temperature display ˚C/˚F setting

- To switch the setting, press the [ON/OFF] button Ⓓ.
  ① ˚C: The temperature unit ˚C is used.
  ② ˚F: The temperature unit ˚F is used.

(2) Water temperature display setting

- To switch the setting, press the [ON/OFF] button Ⓓ.
  ① ON : The water temperature is displayed.
  ② OFF : The water temperature is not displayed.

[1] PWFY-P100VM-E-BU

<HIGH VOLTAGE WARNING>
・Control box houses high-voltage parts.
Before inspecting the inside of the control box, turn off the power, keep the unit off for at least 10 minutes,and confirm that the voltage CN631 on Control Board has dropped to DC20V or less.
<CAUTION FOR INSTALLATION>
・Prior to installation,read the Installation Manual carefully.
*1.Single-dotted lines indicate wiring not supplied with the unit.
*2.Dot-dash lines indicate the control box boundaries.
*3.Faston terminals have a locking function.
Make sure the terminals are securely locked in place after insertion.
Press the tab on the terminals to removed them.

*4 TB141A(output)

Symbol	Function
OUT1	Operation ON/OFF
OUT2	Defrost
OUT3	Compressor
OUT4	Error signal

*5 TB142A(input)

Symbol	Function
IN1	Pump interlock

*6 TB142B(input)

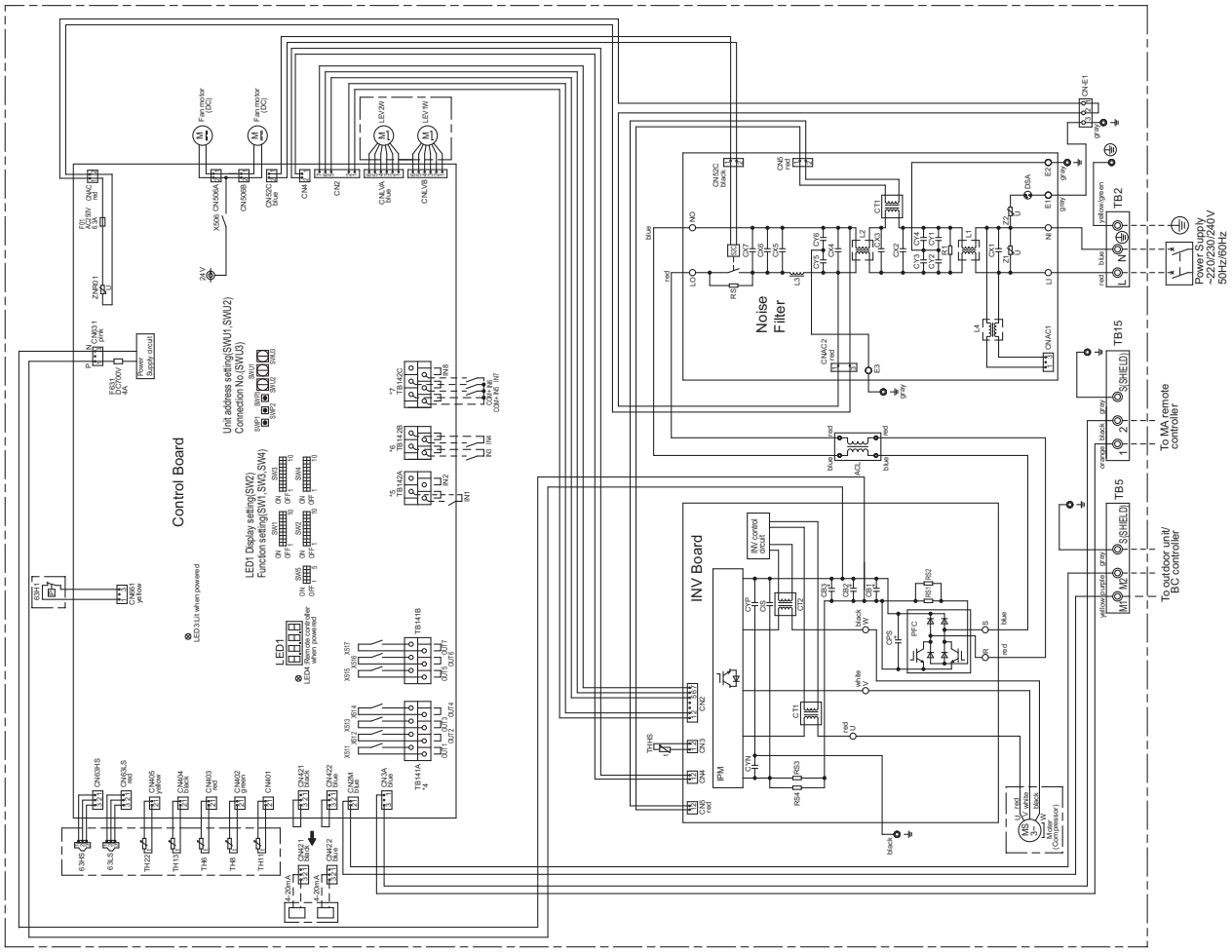
Symbol	Function
IN3	Connection demand
IN4	Operation ON/OFF

*7 TB142C(input)

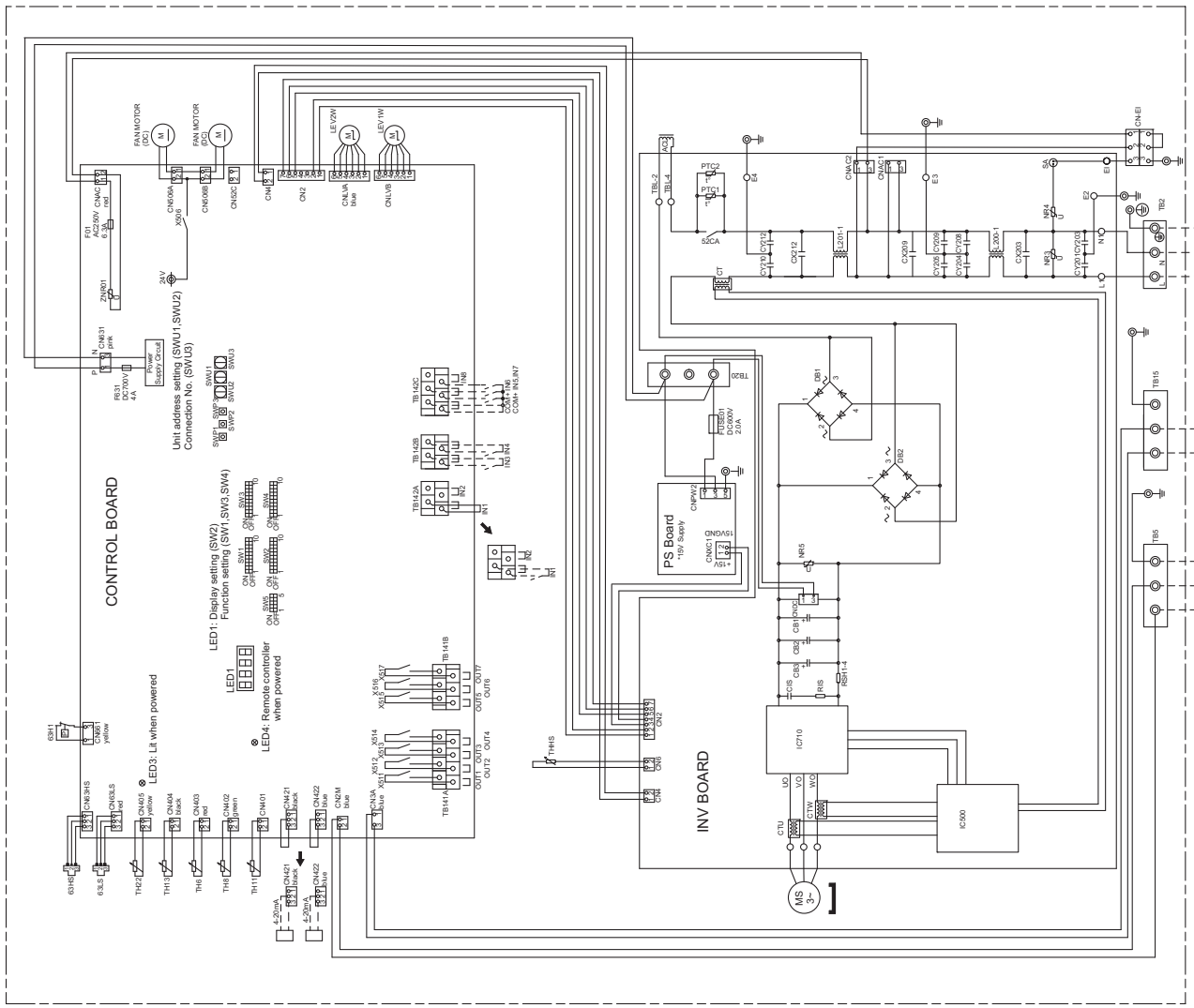
Symbol	Function
COM+	Common
IN5	Hot water
IN6	Heating ECO
IN7	Anti-freeze

<Symbol explanation>

Symbol	Explanation	
63H1	Pressure switch	High pressure switch (High pressure protection for the booster unit)
63HS	Pressure sensor	Discharge pressure
63LS		Low pressure
52C	Magnetic relay(main circuit)	
ACL	AC reactor	
CT1,CT2	Current sensor(AC)	
LEV1W	Linear expansion valve	BC controller/outdoor unit
LEV2W		Booster unit
TB2	Terminal block	Power supply
TB5		Outdoor unit/BC controller
TB15		MA remote controller
TH11	Thermistor	Compressor discharge temp
TH13		Evaporator outlet temp
TH22		liquid pipe temp
TH6		water inlet temp
TH8		water outlet temp
THHS		IGBT temp



[2] PWFY-P100VM-E1-BU



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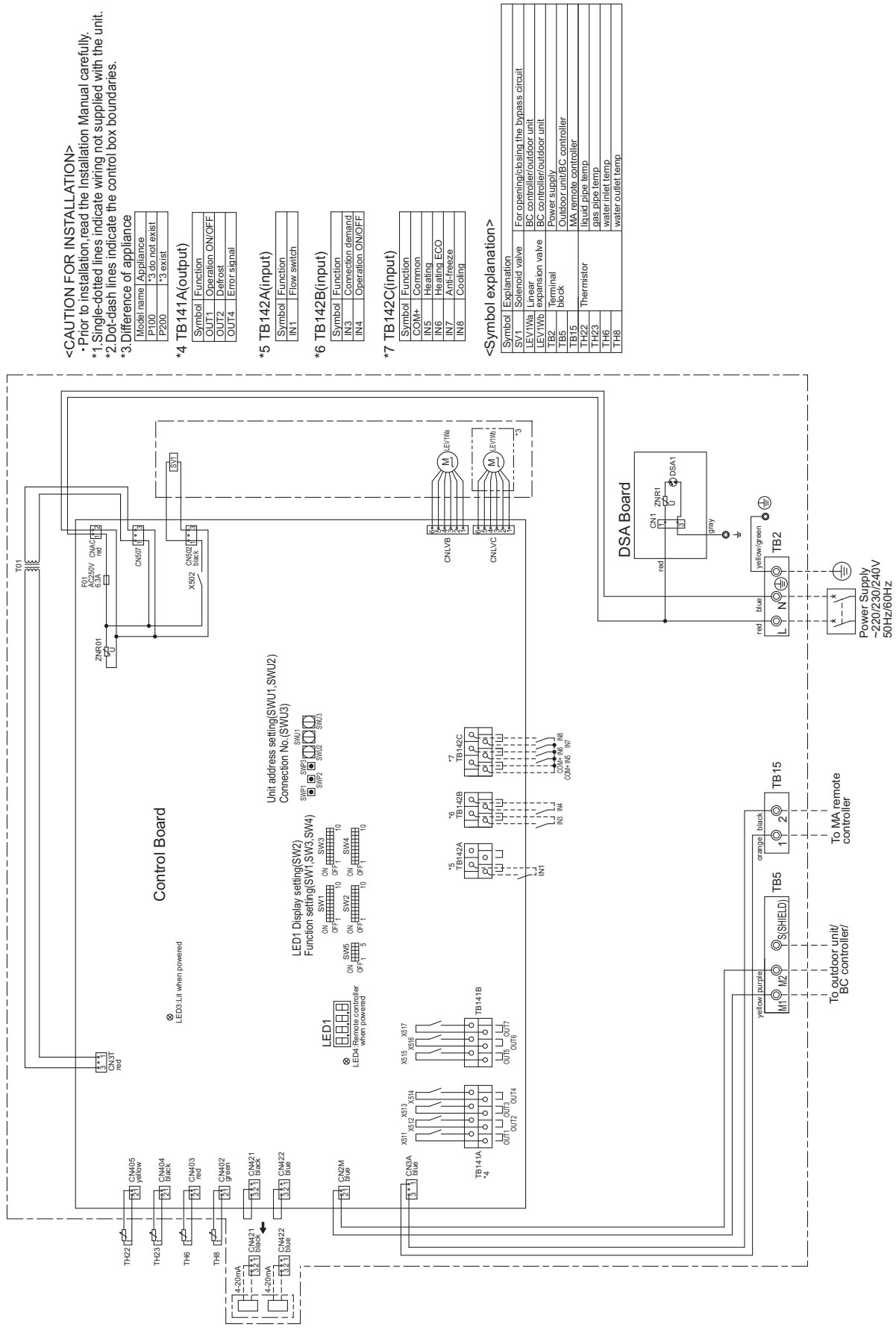
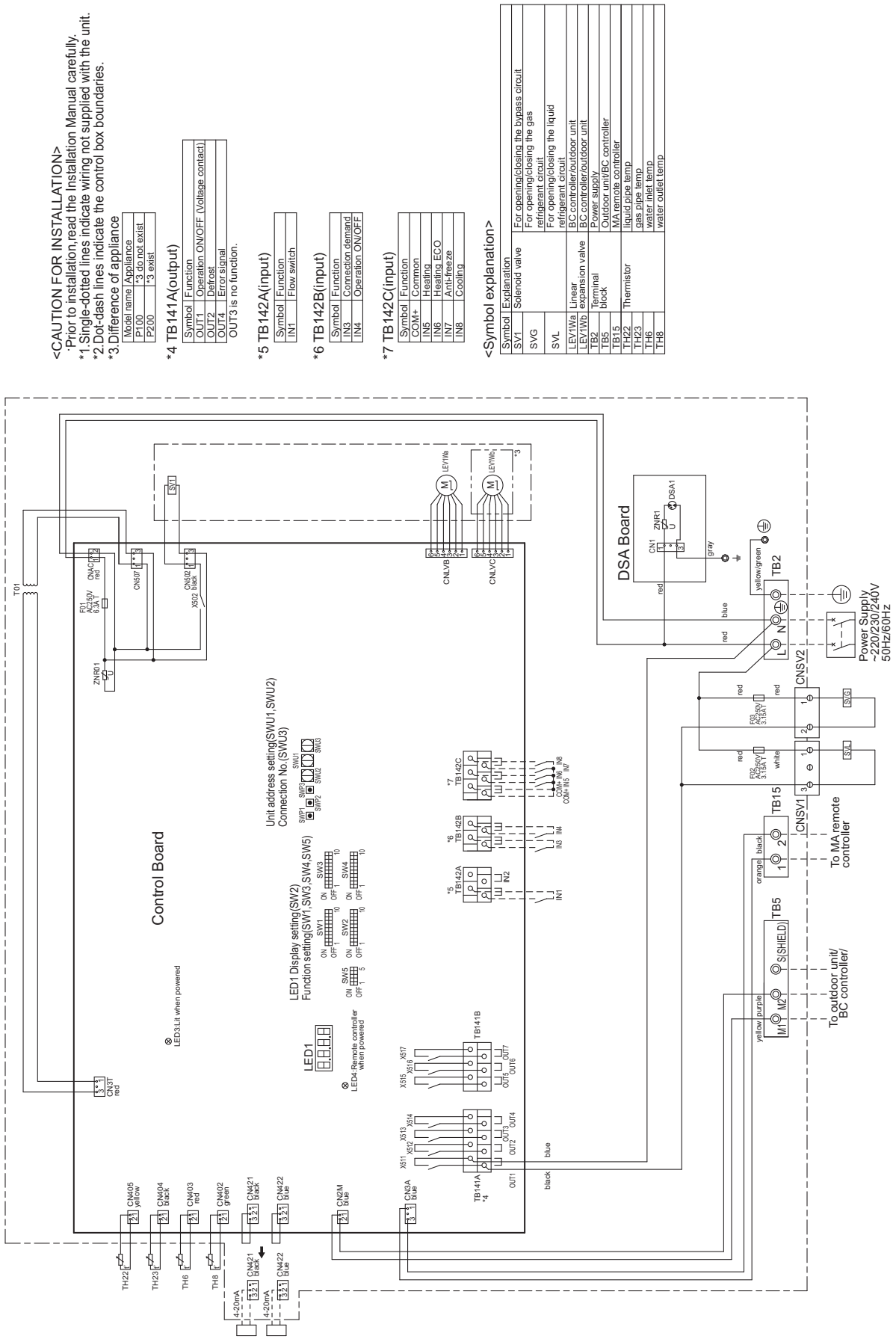
LEV1W	Linear expansion valve	BC controller / outdoor unit
LEV2W		Booster unit
TB2	Terminal block	Power supply
TB5		Outdoor unit / BC controller
TB15		MA remote controller
TH11	Thermistor	Compressor discharge temp
TH13		Evaporator outlet temp
TH22		liquid pipe temp
TH6		water inlet temp
TH8		water outlet temp
THHS		IGBT temp

[3] PWFY-P100, P200VM-E-AU, PWFY-P100, P140, P200, EP100VM-E1-AU

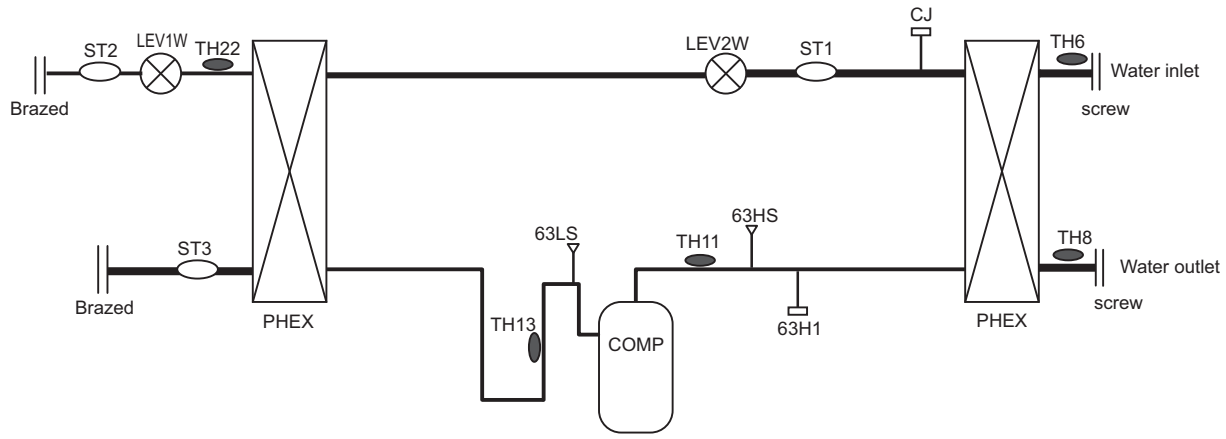


[4] PWFY-P100, P140, P200, EP100VM-E2-AU

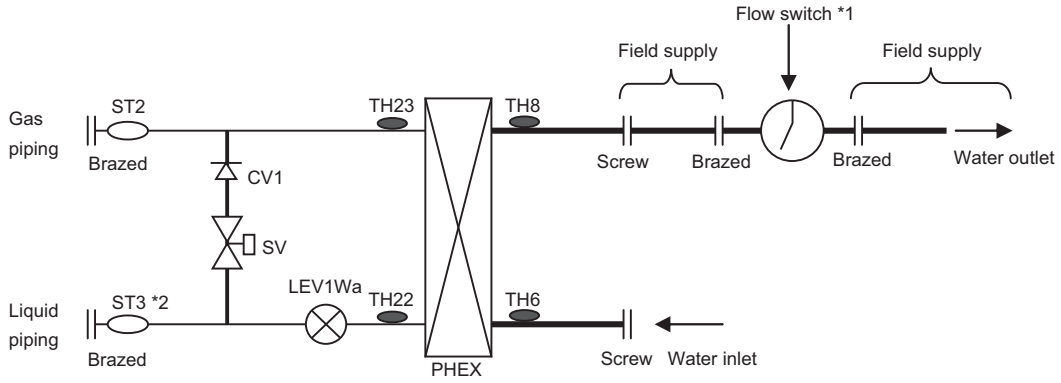


[1] Refrigerant Circuit Diagram

< PWFY-P100VM-E-BU, PWFY-P100VM-E1-BU >

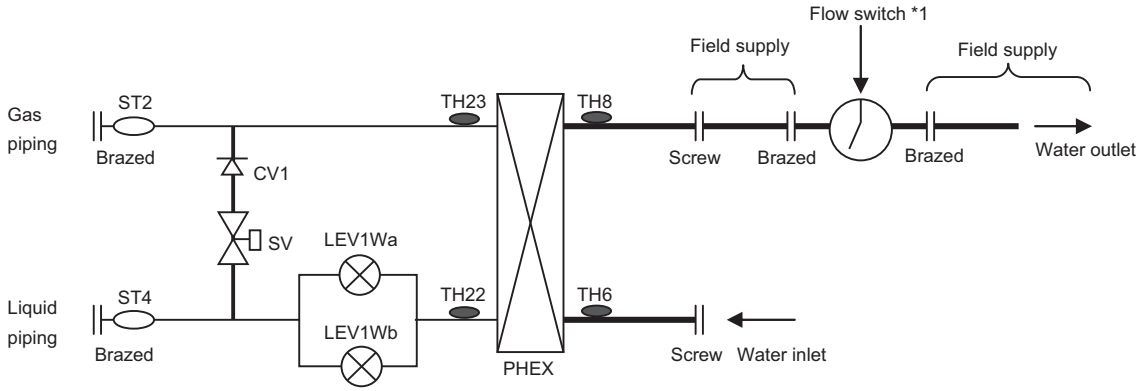


< PWFY-P100VM-E-AU, PWFY-P100, P140VM-E1-AU, PWFY-EP100VM-E1-AU >



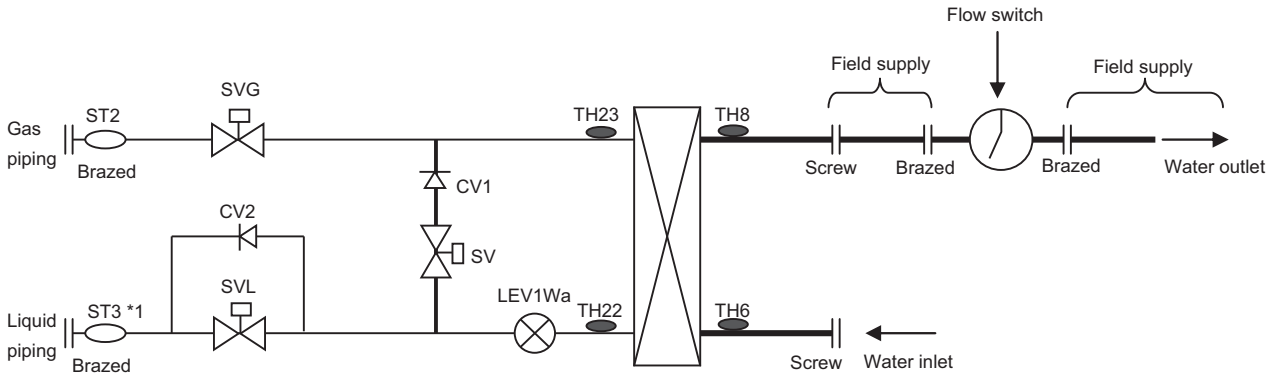
*1 A flow switch is not supplied with PWFY-P100VM-E-AU. Please therefore supply it by yourself.
*2 ST4 in case of PWFY-P140, EP100VM-E1-AU

< PWFY-P200VM-E-AU, PWFY-P200VM-E1-AU >



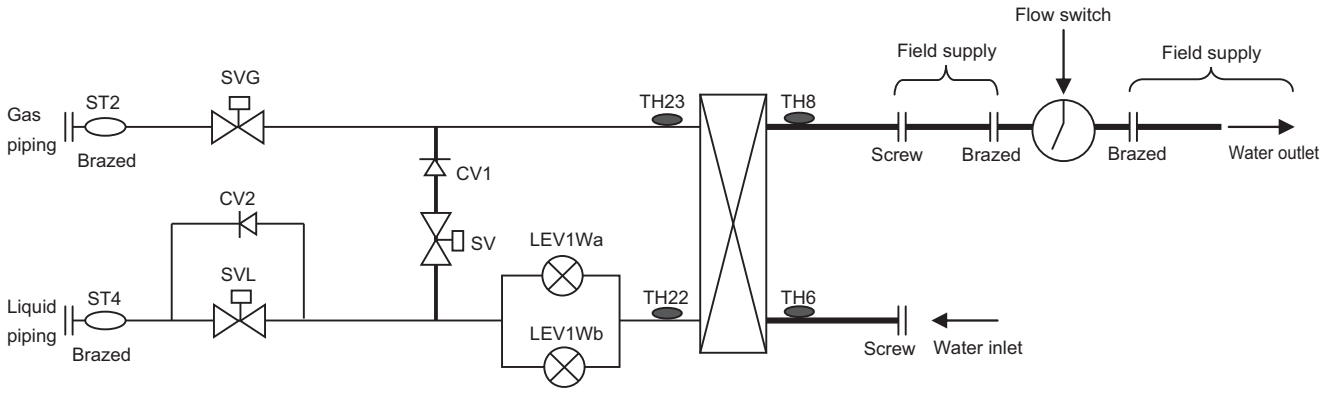
*1 A flow switch is not supplied with PWFY-P200VM-E-AU. Please therefore supply it by yourself.

< PWFY-P100, P140VM-E2-AU, PWFY-EP100VM-E2-AU >



*1 ST4 in case of PWFY-P140, EP100VM-E2-AU

< PWFY-P200VM-E2-AU >



[2] Pump interlock

To perform test run before the pump interlock circuit is completed, short circuit the terminal block TB142A (IN1), and then perform test run.
The unit may become damaged if it is operated with no water circulating through the pipes.

<PWFY-P100VM-E/E1-BU>

Be sure to interlock unit operation and the water-circuit pump. Use the terminal blocks for interlocking TB142A (IN1) that can be found on the unit.

[Fig. A]

<PWFY-P100/P140/P200/EP100VM-E/E1/E2-AU>

When installing the unit, be sure to install the supplied flow switch on the water outlet side of the unit and connect the wire to IN1 of TB142A on the unit.

If the flow switch is not installed, the unit will emit the error signal (2100: Interlock error) and not operate.

*** A short-circuit wire is packaged supplied, but it is only for test run.**

<Installation procedures>

1 **Remove the pipes attached to the flow switch.**
Note: The unit is shipped with the pipes loosely tightened.

2 **Wrap seal tape around the threads at the end of the pipes, starting at the 1.5th or 2nd thread, and not over the openings. Apply two to three wraps in the direction of the pipe threads (clockwise). Each course of the tape should overlap the one before it by 2/3 to 3/4 the width of the tape. Run your fingers around the threads and tape to press the tape into the threads.**
Then, attach the pipes to the flow switch, holding parts A and B (Fig.C) with a spanner. The maximum tightening torque is 60 N•m (611 kgf•cm).

3 **Attach the flow switch and pipes to the water outlet in the horizontal position.**
The angle of the axis of the pipe should be less than 45 degrees.
Check the direction of the flow switch as shown in Fig. C.

4 **Connect the flow switch wire to IN1 of TB142A.**

In the system including PWFY-P100/P140/P200/EP100VM-E/E1/E2-AU, the circulating water may freeze, and result in a unit malfunction. Perform the electrical work as shown in [Fig. B] to prevent water from freezing.
Set the DipSW as shown in the table below.

DipSW3-6	External output contact
ON	Effective when Thermo-ON
OFF	Effective when Operation-ON (Remote controller-ON)

Be sure to turn on the power supply of the pump, since the control does not work if the power supply of the pump is turned off.

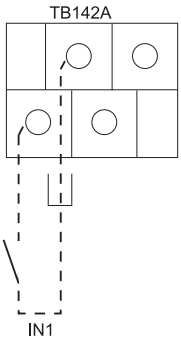
<PAC-SV01PW-E> *PWFY-P100/P140/P200/EP100VM-E/E1 ONLY

Implement the following for a PWFY-P100/P140/P200/EP100VM-E/E1-AU unit that meets conditions
(1) and (2) below:
- Pump interlock
- Use of a solenoid valve kit (PAC-SV01PW-E)

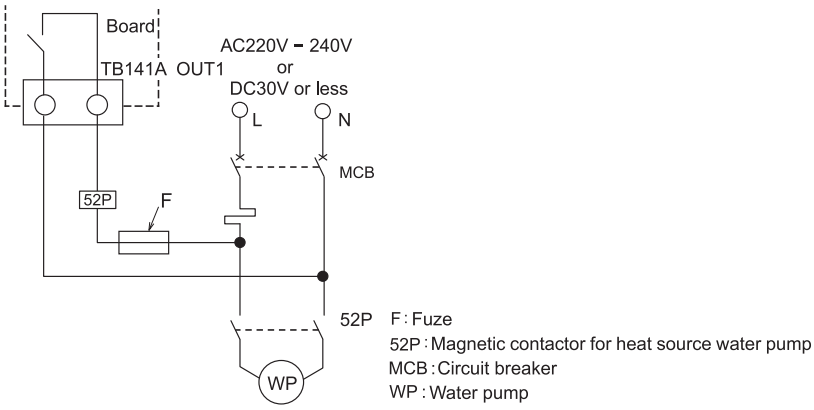
Conditions
(1) When Y, Zubadan, WY, or Replace-Y series models are used for the outdoor units
(2) When PWFY-P100/P140/P200/EP100VM-E/E1-AU units are used for heating only and are placed on the same refrigerant circuit as the indoor units or other PWFY-P100/P140/P200/EP100VM-E/E1/E2-AU units
However, this does not apply in cases where brine is added to the water line or cases where the unit is run in heating mode only as a refrigerant circuit system

Set Dip SW3-6 to ON. Make sure the version of the software is 1.18 or later.

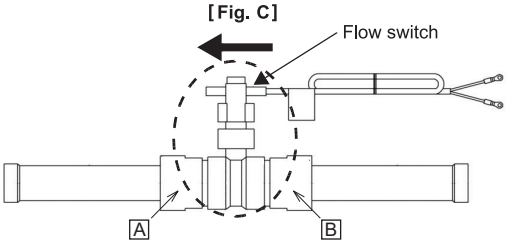
[Fig. A]



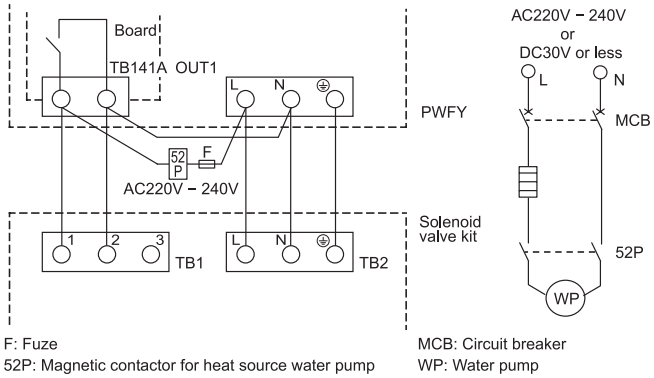
[Fig. B]



[Fig. C]

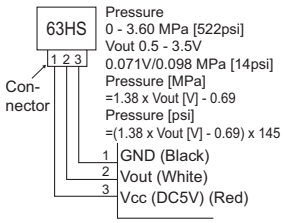
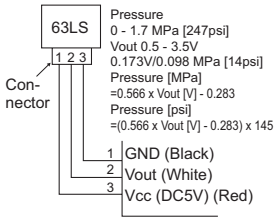


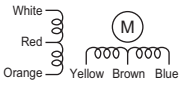
[Fig. D]



[3] Functions of Principal Parts

1. Unit

Part Name	Symbols (functions)	Notes	Usage	Specifications	Check method
Compressor	MC1		Adjusts the amount of circulating refrigerant by adjusting the operating frequency based on the operating pressure data	High-pressure shell rotary compressor 20˚C[68˚F] : 0.583Ω	
High-pressure sensor	63HS		1) Detects high pressure 2) Regulates frequency and provides high-pressure protection		
Low-pressure sensor	63LS		1) Detects low pressure 2) Provides low-pressure protection		
Pressure switch	63H1		1) Detects high pressure 2) Provides high-pressure protection	3.60MPa[522psi] OFF setting	
Thermistor	TH11 (Discharge)		① Detects discharge temperature ② Protects high pressure 0˚C : 698kΩ 60˚C : 48kΩ 10˚C : 413kΩ 70˚C : 34kΩ 20˚C : 250kΩ 80˚C : 24kΩ 30˚C : 160kΩ 90˚C : 17.5kΩ 40˚C : 104kΩ 100˚C : 13.0kΩ 50˚C : 70kΩ 110˚C : 9.8kΩ	R_{120}=7.465kΩ $R_{25/120}$=4057 $Rt = 7.465\exp\{4057(\frac{1}{273+t}-\frac{1}{393})\}$	Resistance value check

Part Name	Symbols (functions)	Notes	Usage	Specifications	Check method
Thermistor	TH13		For LEV2 control Controls compressor suction superheat based on the difference with the saturation temperature yielded from the TH13 and 63LS values.	R_0=15kΩ $R_{0/80}$=3460 Rt = $15\exp\{3460(\frac{1}{273+t}-\frac{1}{273})\}$ 0˚C : 15kΩ 25˚C : 5.3kΩ 10˚C : 9.7kΩ 30˚C : 4.3kΩ 20˚C : 6.4kΩ 40˚C : 3.1kΩ	Resistance value check
	TH6 (Inlet water temperature)		Detects inlet water temperature		
	TH22 TH23		Controls LEV1, using TH22, TH23		
	TH8 (Outlet water temperature)		Detects water temperature at the outlet		
	THHS Inverter heat sink temperature	Heat sink PWFY-P100 VM-E-BU only	Controls inverter cooling fan, using THHS temperature.	R_0=17kΩ $R_{25/120}$=4170 Rt = $17\exp\{4170(\frac{1}{273+t}-\frac{1}{323})\}$ 0˚C : 181kΩ 25˚C : 50kΩ 10˚C : 105kΩ 30˚C : 40kΩ 20˚C : 64kΩ 40˚C : 26kΩ	
		Heat sink PWFY-P100 VM-E1-BU only	Controls inverter cooling fan, using THHS temperature.	R_0=17kΩ $R_{25/50}$=4150 Rt = $17\exp\{4150(\frac{1}{273+t}-\frac{1}{323})\}$ 0˚C : 179kΩ 25˚C : 50kΩ 10˚C : 105kΩ 30˚C : 40kΩ 20˚C : 63kΩ 40˚C : 26kΩ	
Solenoid valve	SV1 Bypass solenoid valve (defrost)	PWFY-P100, P140,P200,EP100 VM-E/E1/E2-AU only	A refrigerant bypass circuit that functions to prevent water heat exchanger from icing up during the defrost cycle.	AC220 - 240V Open when energized Closed when not energized	Continuity check with a tester
Linear expansion valve	SVG LEV leak protect solenoid valve (gas)	PWFY-P100, P140,P200,EP100 VM-E2-AU only	Stops LEV1W(a,b) leaking due to PHEX freezing prevention.	AC230V Open during energized Closed during not energized	Continuity check with a tester
	SVL LEV leak protect solenoid valve (liquid)	PWFY-P100, P140,P200,EP100 VM-E2-AU only	Stops LEV1W(a,b) leaking due to PHEX freezing prevention.	AC220 - 240V Open during energized Closed during not energized	Continuity check with a tester
	LEV1		① Adjusts superheat at the unit heat exchanger outlet during cooling ② Adjusts subcool at the unit heat exchanger outlet during hot water or heating	DC12V Opening of stepping motor driving valve 0-(1400) pulses	Refer to the section on continuity test with a tester Continuity between white-red-orange Continuity between yellow-brown-blue 
	LEV2	PWFY-P100 VM-E/E1-BU only	Adjusts compressor suction superheat	DC12V Opening of a valve driven by astepping motor 0 - 480 pulses (direct driven type)	
Switch	Flow switch	PWFY-P100, P140,P200,EP100 VM-E1/E2-AU only	Detects water flow	P100: ON when water flow is 1.1 m^3/h or more P140: ON when water flow is 1.8 m^3/h or more P200: ON when water flow is 1.8 m^3/h or more EP100: ON when water flow is 1.8 m^3/h or more	

[1] Dip Switch Functions and Their Factory Settings

1. Unit

(1) Main board

Switch		Function	Function according to switch setting		Switch setting timing
			OFF	ON	
SW1	1	TH0 thermistor selection	Water inlet thermistor TH6	Water outlet thermistor TH8	Before power on
	2	-	-	-	-
	3	Operation after power recovery *1	Remains stopped	Auto recovery (to the status before power failure)	Before power on
	4	Operation after power recovery	Depends on the SW1-3 setting	Forced to operate	Before power on
	5	-	-	-	-
	6	-	-	-	-
	7	Test-run mode	OFF	ON	Any time
	8	Error history deleted Resets the pre-error data overwrite protection. *4	Normal Keep overwrite protection	Deleted Reset overwrite protection *6	Any time
	9	Effective only when SW1-7 is set to ON and only on the HEX models.	Heating	Cooling	Any time
	10	Brine mode *2	Ineffective	Effective	Any time
SW2	1-10	For self-diagnosis/operation monitoring	-	-	Any time
SW3	1	Capacity setting (HEX unit only)	*7		Before power on
	2	Service LED display selection	Display in Centigrade	Display in Fahrenheit	Any time
	3	-	-	-	-
	4	-	-	-	-
	5	Cumulative compressor operation time is deleted.	Normal	Deleted	Any time
	6	Pump interlock operation	During Thermo-ON or Thermo-OFF	During Thermo-ON only	Any time
	7	-	-	-	-
	8	-	-	-	-
	9	Heating Thermo OFF differential change *3			Any time
	10	Sets the restart interval for the delay mode. *4, *5	9 seconds	9 minutes and 59 seconds	Before power on
SW4	1	Do not change from factory setting.			
	2	Do not change from factory setting.			
	3	Use to change preset temperature range for the Heating ECO mode.	Booster : Ineffective HEX : Ineffective	Booster : 30°C to 50°C HEX : 30°C to 50°C	Before power on
	4	Use to change preset temperature range for the Anti-freeze mode.	Booster : Ineffective HEX : Ineffective	Booster : 10°C to 45°C HEX : 10°C to 45°C	Before power on
	5	-	-	-	-
	6	-	-	-	-
	7	-	-	-	-
	8	-	-	-	-
	9	-	-	-	-
	10	Capacity setting (HEX unit only)	*7		Before power on
SW5	1	Enabling/disabling ACCT sensor error detection	Error detection enabled	Error detection disable (No load operation is possible)	Any time
	2	-	-	-	-
	3	-	-	-	-
	4	-	-	-	-

*1 Valid only when SW1-4 is set to OFF

*2 Refer to the Databook for the brine concentration.

*3 The following changes can be made by changing the setting of the switch from OFF to ON.

0.5 → 1 → 0.5 → 2 → 0.5 → 3 → 0.5 → 4 → 0.5 → 5 → 0.5 → 6 → 0.5 → 7 → 0.5 → 8

*4 This function is available on ver. 1.24 or later.

*5 When setting DipSW3-10 to ON, make sure that the water flow rate in the system is greater than the minimum design amount.

*6 This switch is reset when set from OFF to ON.

*8 Shaded areas (▭) indicate factory settings.

*7 Capacity setting

SW4-10 / SW3-1	OFF	ON
OFF	4HP	6HP (HEX unit only)
ON	8HP (HEX unit only)	Not available (7101 error display)

2. Frequency control <PWFY-P100VM-E/E1-BU>

• The following table shows the frequency change of the inverter compressor during normal operation.

Model	Frequency/heating	Speed
PWFY-P100VM-E/E1-BU	25 - 100Hz	2Hz/sec.

(1) Pressure limit
The maximum limit of high pressure (Pd) is set for frequency level. If this limit is exceeded, the frequency will be reduced every 1 minute.

(2) Discharge temperature limit
• Control is performed 1 min after compressor start-up and every 1 min thereafter.

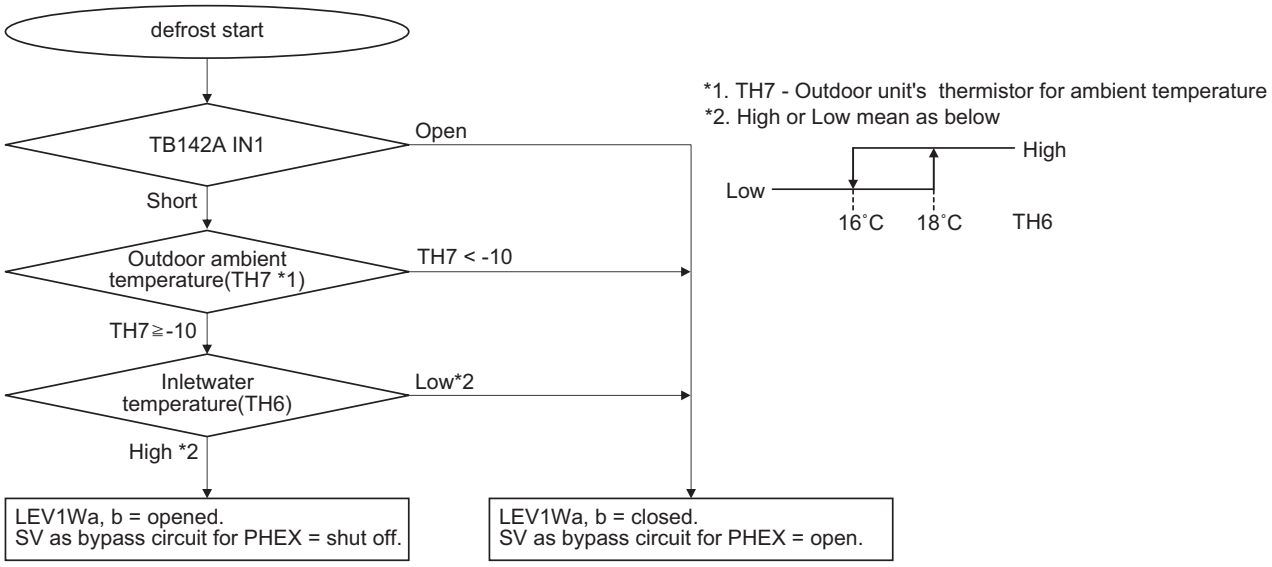
(3) Periodic frequency control
Frequency control other than the ones performed at startup, upon status change, and for protection is called periodic frequency control (conversent control) and is performed in the following manner.
① Periodic control cycle
Periodic control is performed after the following time has passed
(a) 1 min after either compressor start up or the completion of defrost operation
(b) 1 min after frequency control by discharge temperature or by pressure limit
② The amount of frequency change
The amount of frequency change is controlled to approximate the target value based on the set tempera ture.

3. Subcool control for Heating or Hot water mode (Linear expantion valve <LEV1W(a,b)>)

• The amount of subcool is controlled by LEV1W(a,b) based on the differential between liquid refrigerant temperature (TH22) and condensing temperature every 1 miniute.
• Defrost operation

(1) Booster Unit (PWFY-P100VM-E/E1-BU)
It stays closed at (LEV1W = 0 pulse) during defrost operation

(2) HEX Unit (PWFY-P100, P140, P200, EP100VM-E/E1/E2-AU)
It depends on inletwater temperature (TH6) as below.



4. Superheat control for Cooling mode (Linear expantion valve <LEV1Wa,b>) <PWFY-P100/P140/P200/EP100VM-E/E1/E2-AU>

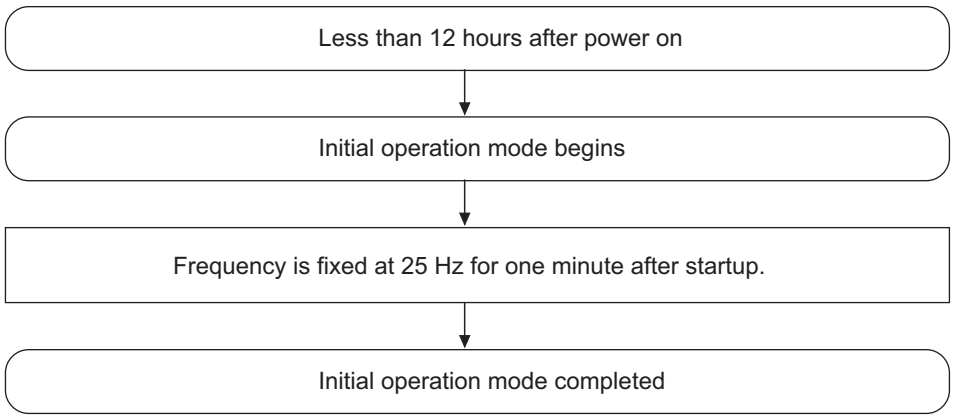
• The amount of superheat is controlled by LEV1W(a,b) based on the differential between gas refrigerant temperature (TH23) and liquid refrigerant temperature (TH22) every 1 miniute.

5. Control at initial startup

• When the unit is started for the first time, it will run the following course of operation.

<Flow chart of initial operation mode>

* Do not operate the unit in the initial operation mode 12 or more hours after power on.



6. Control box cooling System <PWFY-P100VM-E/E1-BU>

On the PWFY-P100VM-E/E1-BU model, the cooling fan operates for the period between one minute before compressor startup and one minute after compressor stoppage to prevent INV temperature from rising.

7. Super heat control of the high-side (R134a) of the binary cycle. (Linear expansion valve <LEV2W>) <PWFY-P100VM-E/E1-BU>

(1) LEV2W control

(a) LEV2W control range.

0 ≦ LEV2W ≦ 480 pulses

(b) LEV2W Control method

Hot Water			LEV2W
Pd/Ps < 1.7			Down
Pd/Ps ≧ 1.7	TdSH ≦ 15		Down
	TdSH > 15	SH < 2	Down
		2 < SH < 4	Down
		4 ≦ SH ≦ 5	0
		5 < SH ≦ 7	Up
		7 < SH	Up

* TdSH = TH11 - T(63HS)
* Pd/Ps = 6SHS/63LS
* SH = TH13 - T(63LS)

8. Operation mode

(1) Unit operation modes

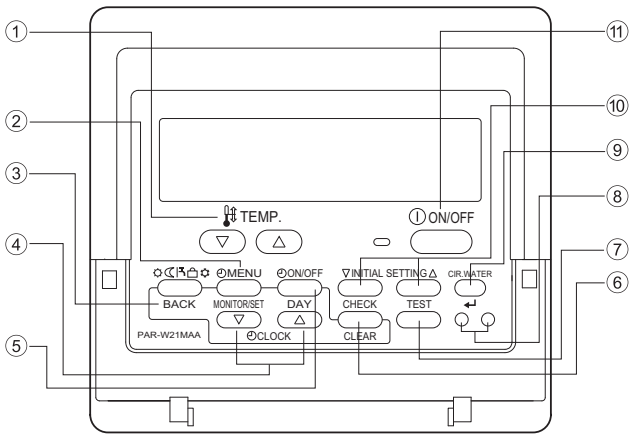
An operation mode can be selected from the following modes on the remote controller.

	PWFY-P100VM-E/E1-BU	PWFY-P100/P140/P200/EP100VM-E/E1/E2-AU
①	Hot Water	Heating
②	-	Cooling

[1] Check Items before Test Run

1	Check refrigerant leak, loose power source or transmission line if found.
2	Measure resistance between the power source terminal block and ground with a 500V megger to confirm it is exceeding 1.0MΩ. Notes: 1. Do not operate the unit when the insulation resistance stays below 1.0MΩ. 2. Never apply a megger to the transmission line terminal block. Otherwise, the control board will be damaged. 3. At immediately after installation or when the unit is left with the main power source turned off for a long time, the insulation resistance between the power source terminal block and ground may drop down to 1MΩ approximately due to refrigerant accumulated inside the compressor. 4. Never measure the insulation resistance of the transmission terminal block for the MA remote controller.
3	Confirm that the ball valves of outdoor unit are fully opened at both gas and liquid sides. Note: 1. Make sure to tighten the cap.
4	Check the input voltage to the power supply terminal block TB2.

[2] Test Run Method



① [Set Temperature] buttons (▽ Down/△ Up buttons)
② [TIMER MENU] button (MONITOR/SET button)
③ [Mode] button (Return button)
④ [Set Time] buttons (▽ Back/△ Ahead buttons)
⑤ [TIMER ON/OFF] button (SET DAY button)
⑥ [CHECK] button (CLEAR button)
⑦ [TEST RUN] button
⑧ Not available
⑨ [CIR. WATER] button (↵ <Enter> button)
⑩ [INITIAL SETTING] button (▽ Down/△ Up buttons)
⑪ [ON/OFF] button
* Opening the lid.

Operation procedures		
Turn on the main power.	→	"PLEASE WAIT" appears on the LCD for up to five minutes.
Press the [Test] button twice.	→	"TEST RUN" will appear on the LCD.
Cancel the test run by pressing the [ON/OFF] button.	→	Stop

Note 1: Refer to the following pages if an error code appears on the remote controller or when the unit malfunctions.
2: The OFF timer will automatically stop the test run after 2 hours.

[3] Refrigerant

Unit type	PWFY-P100VM-E/E1-BU
Refrigerant type	R134a
Refrigerant charge	1.1kg

[4] Symptoms that do not Signify Problems

Symptom	Remote controller display	Cause
Fan does not stop while stopping operation.	**Extinguished**	When the auxiliary heater is turned on, fan operates for one minute after stopping to remove residual heat.
The display shown right will appear on the indoor unit remote controller for about 5 minutes when the main power source is turned on.	**"PLEASE WAIT" ("HO") blinking display**	The system is under starting up. Operate the remote controller after the blinking of "PLEASE WAIT" ("HO") is disappeared.
Sound of the refrigerant flow is heard from the indoor unit immediately after starting operation.	**Normal display**	This is caused by the transient instability of the refrigerant flow and is normal.

[5] Standard operation data

	PWFY-P100VM-E/E1-BU	
Indoor DB/WB	°C	20/-
Outdoor DB/WB	°C	7/6
Water flow rate	m^3/h	2.15
Comp discharge temp.	°C	92.0
Water inlet	°C	65.0
Water outlet	°C	70.0
Frequency	Hz	100
High pressure	kg/cm^2	22.5
Tc	°C	74.4
Low pressure	kg/cm^2	7.8
Te	°C	34.4
LEV1	pulse	680
LEV2	pulse	380

		PWFY-P100VM-E/E1/E2-AU	
		Heating	Cooling
Indoor DB/WB	°C	20/-	20/-
Outdoor DB/WB	°C	7/6	35/24
Water flow rate	m^3/h	2.15	1.93
Water inlet	°C	30.0	23.0
Water outlet	°C	35.0	18.0
High pressure	kg/cm^2	31.5	28.1
Tc	°C	51.9	47
Low pressure	kg/cm^2	6.5	7.1
Te	°C	-1.5	0
LEV1	pulse	474	220

		PWFY-P140VM-E1/E2-AU	
		Heating	Cooling
Indoor DB/WB	°C	20/-	20/-
Outdoor DB/WB	°C	7/6	35/24
Water flow rate	m^3/h	4.3	3.86
Water inlet	°C	30.0	23.0
Water outlet	°C	33.6	19.5
High pressure	kg/cm^2	24.6	29.1
Tc	°C	41.6	48.4
Low pressure	kg/cm^2	6.1	9.9
Te	°C	-4.0	9.6
LEV1	pulse	1465	483

		PWFY-P200VM-E/E1/E2-AU	
		Heating	Cooling
Indoor DB/WB	°C	20/-	20/-
Outdoor DB/WB	°C	7/6	35/24
Water flow rate	m^3/h	4.3	3.86
Water inlet	°C	30.0	23.0
Water outlet	°C	35.0	18.0
High pressure	kg/cm^2	31	28.4
Tc	°C	50.5	47.5
Low pressure	kg/cm^2	6.7	7.4
Te	°C	-1.2	1.5
LEV1	pulse	480	220

		PWFY-EP100VM-E1/E2-AU	
		Heating	Cooling
Indoor DB/WB	°C	20/-	20/-
Outdoor DB/WB	°C	7/6	35/24
Water flow rate	m^3/h	4.3	3.86
Water inlet	°C	30.0	23.0
Water outlet	°C	32.5	20.4
High pressure	kg/cm^2	24.6	27.1
Tc	°C	41.6	45.5
Low pressure	kg/cm^2	6.1	10.1
Te	°C	-4.0	10.2
LEV1	pulse	1047	345

[1] Check Code List

1. Error Code and Preliminary Error Code List

BU: PWFY-P100VM-E/E1-BU
AU: PWFY-P100, 140, 200, EP100VM-E/E1/E2-AU

Error Code	Prelimi-nary error code	Error (prelim-inary) detail code	Error code definition	Searched unit		Notes
				BU	AU	
0403	4300	-	Serial communication error	O		
1102	1202	-	Discharge temperature fault	O		
1301	1401	-	Low pressure fault	O		
1302	-	-	High pressure fault 1	O		
1302	1402	-	High pressure fault 2	O		
2000	2100	-	Pump interlock error	O		
2000	2100	-	Flow switch error		O	
2134	2234	-	Abnormal water temperature	O	O	
2135	2235	-	Water-source heat exchanger freezing	O	O	
4102	4152	-	Open phase	O		
4115	4165	-	Power supply signal sync error	O		
4220 (Note)	4320 (Note)	[01]	Bus voltage error (PAM damage)	O		
		[108]	Abnormal bus voltage drop	O		
		[109]	Abnormal bus voltage rise	O		
		[121]	Converter Fo error	O		
		[131]	Low bus voltage at startup	O		
4230	4330	-	Heatsink overheat protection	O		
4250 (Note)	4350 (Note)	[101]	IPM error	O		
		[102]	ACCT overcurrent (H/W detection)	O		
5102	1210	-	Temperature sensor fault (TH22)	O	O	
5103	1209	-	Temperature sensor fault (TH23,TH13)	O	O	
5104	1202	-	Temperature sensor fault (TH11)	O		
5106	2237	-	Temperature sensor fault (TH6)	O	O	
5108	2238	-	Temperature sensor fault (TH8)	O	O	
5110	1214	-	Temperature sensor fault (THHS)	O		
5201	1402	-	High-pressure sensor fault	O		
5202	1401	-	Low-pressure sensor fault	O		
5301	4300	-	ACCT sensor Shor circuit/open circuit	O		
		[115]	ACCT sensor fault	O		
7101	-	-	Capacity code setting error	O	O	
7113	-	-	Function setting error	O	O	
7117	-	-	Model setting error	O	O	

[2] Responding to Error Display on the Remote Controller

1. Error Code

0403

Serial communication error

2. Error definition and error detection method

Serial communication error between the control board and the INV board on the compressor
Detail code 01: Between the control board and the INV board

3. Cause, check method and remedy

(1) Faulty wiring

Check the following wiring connections.

1) Between Control board and INV board

Control board	INV board
CN2	CN2
CN4	CN4

(2) INV board failure and Control board failure

Replace the INV board or control board when the power turns on automatically, even if the power source is reset.

Note

Refer to section - 5 - "Inverter" under part [3] "Trouble shooting principal parts" for error codes related to the inverter. (page 71)

1. Error Code

1102

Abnormal discharge air temperature

2. Error definition and error detection method

1) If a discharge temperature of 115˚C [239˚F] or higher is detected (first detection), units will stop, go into the 3-minute restart delay mode, and automatically restart after three minutes.
2) If a discharge temperature of 115˚C [239˚F] or higher is detected again (second detection) within 30 minutes of the first stoppage of the units as described above, units will stop, go into the 3 minute restart delay mode, and automatically restart after three minutes.
3) If a discharge temperature of 115˚C [239˚F] or higher is detected again (third detection) within 30 minutes of the second stoppage of the units as described above, the units will come to an abnormal stop, and the error code "1102" will appear.
4) If a discharge temperature of 1115˚C [239˚F] or higher is detected after 30 minutes have elapsed after a stoppage (first or second) of the unit as described above, it is regarded as the first detection and the sequence as described above will be followed.
5) The period of 30 minutes after a stoppage of the units is considered a preliminary error, and a preliminary error code will appear on the LED.

3. Cause, check method and remedy

Cause	Check method and remedy
(1) Gas leak, gas shortage	Refer to the page on refrigerant amount evaluation. (page 42)
(2) Overload operation	Check the operating conditions and operational status.
(3) LEV actuation failure	Refer to the section on troubleshooting the LEV. (page 65)
(4) Thermistor failure (TH11)	Check the thermistor resistor. (page 55)
(5) Input circuit failure on the controller board thermistor	Check the inlet air temperature on the LED monitor.
(6) Shortage of circulating water	Check that the pump meets the required specifications. 0.6m^3/h - 2.15m^3/h
(7) Clogged heat vent outlet	Check that the heat vent outlet (located on the left side of the unit) is not clogged.

1. Error Code

1301

Abnormal low pressure

2. Error definition and error detection method

When starting the compressor from Stop Mode for the first time if low pressure reads 0.098MPa [14psi] immediately before start-up, the operation immediately stops.

3. Cause, check method and remedy

Cause	Check method and remedy
(1) Inner pressure drop due to a leakage (2) Low pressure sensor failure (3) Short-circuited pressure sensor cable due to torn outer rubber (4) A pin on the male connector is missing. (5) Disconnected wire (6) Failure of the low pressure input circuit on the controller board	Refer to the section on troubleshooting the low pressure sensor. (page 63)
(7) Shortage of circulating water	Check that the pump meets the required specifications. 0.6m^3/h - 2.15m^3/h

1. Error Code

1302

Abnormal high pressure 1

2. Error definition and error detection method

1) If a pressure of 3.23MPa [468 psi] or higher is detected during operation, units will stop, go into the 3 minute restart delay mode, and automatically restart after three minutes.
2) If a pressure of 3.23MPa [468 psi] or higher is detected again (second detection) within 30 minutes of the first stoppage of the units, units will stop, go into the 3 minute restart delay mode, and automatically restart after three minutes.
3) If a pressure of 3.23 MPa [468 psi] or higher is detected again (third detection) within 30 minutes of the second stoppage of the units, the unit will come to an abnormal stop, and the check code "1302" will appear on the display.
4) If a pressure of 3.23MPa [468 psi] or higher is detected after 30 minutes have elapsed after a stoppage of the units, it is regarded as the first detection, and the sequence as described in section 1) above is followed.
5) Preliminary error code will remain on the LED for 30 minutes after the stoppage of the uinit.
6) The outdoor unit makes an error stop immediately when not only the pressure sensor but also the pressure switch detects $3.60^{+0,-0.15}$ MPa [$522^{+0,-22}$ psi]

3. Cause, check method and remedy

Cause	Check method and remedy
(1) LEV actuation failure	Refer to the section on troubleshooting the LEV. (page 65)
(2) Pressure sensor failure	Refer to the page on the troubleshooting of the high pressure sensor. (page 62)
(3) Failure of the thermistor input circuit and pressure sensor input circuit on the controller board	Check the temperature and the pressure of the sensor with LED monitor.
(4) Disconnected male connector on the pressure switch (63HS) or disconnected wire	Check the temperature and the pressure of the sensor with LED monitor.
(5) Shortage of circulating water	Check that the pump meets the required specifications. $0.6m^3/h$ - $2.15m^3/h$

1. Error Code

1302

Abnormal high pressure 2 (outdoor unit)

2. Error definition and error detection method

If the pressure of 0.098MPa [14psi] or lower is registered on the pressure sensor immediately before start-up, it will trigger an abnormal stop, and error code "1302" will be displayed.

3. Cause, check method and remedy

Cause	Check method and remedy
(1) Inner pressure drop due to a leakage. (2) Pressure sensor failure (3) Shorted-circuited pressure sensor cable due to torn outer rubber (4) A pin on the male connector on the pressure sensor is missing or contact failure (5) Disconnected pressure sensor cable (6) Failure of the pressure sensor input circuit on the controller board	Refer to the page on the troubleshooting of the high pressure sensor. (page 62)

1. Error Code

2000

Pump interlock error (BU only)

2. Error definition and error detection method

- Preliminary pump interlock error is detected when the pump interlock circuit becomes open while the units are stopped during Thermo-ON.
- When a preliminary error is detected, units will go into the Thermo-OFF state and into the restart-prevention mode.
- When the amount of time listed below has elapsed since the time when a given preliminary error was detected, an error code "2000" will be detected, and the units will come to an abnormal stop.
  - DipSW3-10=OFF 9 seconds *1
  - DipSW3-10=ON 9 minutes and 59 seconds *1

*1 When the version of the software is before 1.24, this value will be 9 minutes and 59 seconds regardless of the DipSW settings.

3. Cause, check method and remedy

Cause	Check method and remedy
(1) Pump is not connected properly.	Check the pump for proper connection. Check the pump interlock circuit.

---

1. Error Code

2000

Flow switch error (AU only)

2. Error definition and error detection method

When the water flow rate of the water supply to the unit is the specified rate or less, the flow switch does not detect, and the unit will be stopped.

3. Cause, check method and remedy

Cause	Check method and remedy
(1) Water shortage	Check the water flow rate. Check the strainer for proper operation.

---

1. Error Code

2134

Abnormal water temperature

2. Error definition and error detection method

- In the case of BU and WH, if the value of TH6 becomes equal to or greater than 85°C, units will stop and go into the 3 minute restart delay mode.
- For a period of thirty minutes after units came to a stop is considered a preliminary error.

3. Cause, check method and remedy

Cause	Check method and remedy
(1) Pump is not connected properly.	Check the pump for proper connection.
(2) Thermistor fault	Replace thermistor TH6.
(3) Disconnected thermistor connector	Check the thermistor connector.

1. Error Code

2135

Water heat exchanger freeze up

2. Error definition and error detection method

Condition 1	Both TH22 and TH23 of 1˚C or below have been detected for three minutes in a mode other than Heating Thermo-ON.	
Condition 2	If PWFY is running in Heating Thermo-ON mode when the defrost cycle starts	TH22 of -15˚C or below has been detected for 3 continuous minutes starting from 2 minutes after the start of the defrost cycle.
	If PWFY is running in a mode other than Heating Thermo-ON mode when the defrost cycle starts	TH22 of -15˚C or below has been detected for 3 continuous minutes starting from 4 minutes after the start of the defrost cycle.
Condition 3	TH22 of -8˚C or below has been detected for 90 seconds except during the defrost cycle and while PWFY is running in modes other than Cooling Thermo-ON.	
Condition 4	TH6 or TH8 of 2˚C or below has been detected while the PWFY unit is in operation.	
Condition 5	The PWFY unit has a power failure while the outdoor unit is in the defrost cycle.	

♦For a period of 60 minutes after the units came to a stop is considered a preliminary error.

3. Cause, check method and remedy

Cause	Check method and remedy
(1) Pump is not connected properly. Shortage of circulating water	Check the pump for proper connection. Check the amount of circulating refrigerant.
(2) Thermistor fault	Replace thermistor TH6, TH8.
(3) Disconnected thermistor connector	Check the thermistor connector.

1. Error Code

4102

Open phase

2. Error definition and error detection method

♦ An open phase of the power supply (L phase, N phase) was detected at power on.
♦The N phase current is outside of the specified range.

Note

The open phase of the power supply may not always be detected if a power voltage from another circuit is applied.

3. Cause, check method and remedy

Cause	Check method and remedy
(1) Power supply problem ♦ Open phase voltage of the power supply ♦ Power supply voltage drop	Check the input voltage to the power supply terminal block TB2.
(2) Noise filter problem ♦Coils (L1 to L3) problem ♦Circuit board failure	♦Check the coil connections. ♦Check for coil burnout. ♦Check that the voltage at CNAC2 connector is 198V or above.
(3) Wiring failure	Confirm that the voltage at the control board connector CNAC is 198 V or above. If the voltage is below 180V, check the wiring between CNAC2 on the noise filter board and CNAC on the control board. Check the wiring between the power supply terminal block (TB2) and the tab terminals LI and NI on the noise filter board. Check the wiring between the tab terminals LO and NO on the noise filter board and the ACL. Check the wiring between the ACL and the tab terminals R and S on the INV board. Check the wiring between CN5 on the noise filter board and CN5 on the INV board.
(4) Blown fuse	Check for a blown fuse (F01) on the control board. →If a blown fuse is found, check for a short-circuiting or earth fault of the actuator.
(5) INV board failure	Replace the inverter if this problem is detected after the compressor has gone into operation.
(6) Control board failure	Replace the control board if none of the above is causing the problem.

1. Error Code

4115

Power supply signal sync error

2. Error definition and error detection method

The frequency cannot be determined when the power is switched on.

3. Cause, check method and remedy

Cause	Check method and remedy
(1) Power supply error	Check the voltage of the power supply terminal block (TB2).
(2) Noise filter problem • Coils (L1 to L3) problem • Circuit board failure	• Check the coil connections. • Check for coil burnout. • Confirm that the voltage at the CNAC2 connector is 198 V or above.
(3) Faulty wiring	Check fuse F01 on the control board.
(4) Wiring fault Between CNAC2 on the noise filter board and CNAC on the control board	Confirm that the voltage at the control board connector CNAC is 198 V or above. Check the wiring between the power supply terminal block (TB2) and the tab terminals LI and NI on the noise filter board.
(5) Control board failure	If none of the items described above is applicable, and if the trouble reappears even after the power is switched on again, replace the control board.

1. Error Code

4220

Abnormal bus voltage drop (Detail code 108)

2. Error definition and error detection method

If Vdc 200V or less is detected during Inverter operation. (S/W detection)

3. Cause, check method and remedy

(1) Power supply environment.

Check whether the unit makes an instantaneous stop when the detection result is abnormal or a power failure occurs.
Check that the interphase power supply voltage is 198V or above.

(2) Voltage drop detected.

♦If the bus voltage that appears on the LED monitor is 200V or below during inverter operation, check the following.

1) Replace the control board if the voltage across pins 1-3 of CN631 on the control board is 200V or above during inverter operation.
2) Checking the wiring connections
   ① Check the wiring between the INV board and CN631 on the control board.
   ② Check the wiring between the ACL and the tab terminals R and S on the INV board.
   ③ Check the wiring between the tab terminals LO and NO on the noise filter board and the ACL.
   ④ Check the wiring between the power supply terminal block (TB2) and the tab terminals LI and NI on the noise filter board.
3) Noise filter board fault
   ① Check for broken coils (L1 - L3).
   ② Check the RS value → 20Ω ± 5%.
4) Replace the INV board if no problems are found with the above items.

Note

Refer to section - 5 - "Inverter" under part [3] "Trouble shooting principal parts" for error codes related to the inverter. (page 71)

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1. Error Code

4220

Bus voltage error (PAM damage) (Detail code 01)

2. Error definition and error detection method

PWM circuit error on the INV board is detected.

3. Cause, check method and remedy

(1) INV board failure

Replace the INV board.

Note

Refer to section - 5 - "Inverter" under part [3] "Trouble shooting principal parts" for error codes related to the inverter. (page 71)

1. Error Code

4220

Abnormal bus voltage rise (Detail code 109)

2. Error definition and error detection method

If Vdc ≥ 380V is detected during inverter operation.

3. Cause, check method and remedy

(1) Different voltage connection.

Check the power supply voltage on the power supply terminal block (TB2).

(2) INV board failure.

Replace the INV board if no problems are found with the power supply.

Note

Refer to section - 5 - "Inverter" under part [3] "Trouble shooting principal parts" for error codes related to the inverter. (page 71)

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1. Error Code

4220

Converter Fo error (Detail code 121)

2. Error definition and error detection method

INV board converter circuit error is detected.

3. Cause, check method and remedy

(1) INV board failure

Replace the INV board.

Note

Refer to section - 5 - "Inverter" under part [3] "Trouble shooting principal parts" for error codes related to the inverter. (page 71)

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1. Error Code

4220

Low bus voltage at startup (Detail code 131)

2. Error definition and error detection method

When Vdc ≤ 200 V is detected just before the inverter operation.

3. Cause, check method and remedy

(1) Inverter main circuit failure

Same as detail code 108 of 4220 error

Note

Refer to section - 5 - "Inverter" under part [3] "Trouble shooting principal parts" for error codes related to the inverter. (page 71)

1. Error Code

4230

Heat sink overheat protection

2. Error definition and error detection method

When the heat sink temperature (THHS) remains at or above 85˚C is detected.

3. Cause, check method and remedy

Cause	Check method and remedy
(1) Checking the fan wiring.	Check connectors CN506A and CN506B on the control board. Check the fan wiring for breakage and damage.
(2) Checking the control board output voltage	Check the output voltage at CN506A and CN506B on the control board during inverter operation. Criteria : Output voltage ≥ 22V Replace the control board if no voltage is output during inverter operation. Replace the fan if voltage is output from the control board but the fan does not operate.
(3) Checking the air passage for blockage	Check the heatsink cooling air passage for blockage.
(4) THHS fault	1) Check INV board IGBT for proper connection. Check that heatsink on IGBT is installed properly. 2) Check the THHS wiring for damage. Replace the THHS sensor if problems are found. 3) Check the THHS sensor value on the LED monitor. Replace the THHS sensor if the values are abnormal.

Note

Refer to section - 5 - "Inverter" under part [3] "Trouble shooting principal parts" for error codes related to the inverter. (page 71)

1. **Error Code**

   4250

   IPM error (Detail code 101)

2. **Error definition and error detection method**

   Overcurrent is detected while power module error detection signal is output.

3. **Cause, check method and remedy**

Cause	Check method and remedy
(1) Check the inverter output wiring for proper connection.	Check the fan wiring for breakage and damage. Check that the wiring is connected with correct polarity.
(2) Compressor failure	Check the compressor for earth fault and short circuit. Replace the INV board if no problems are found with the above items.

Note

Refer to section - 5 - "Inverter" under part [3] "Trouble shooting principal parts" for error codes related to the inverter. (page 71)

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1. **Error Code**

   4250

   ACCT overcurrent (H/W detection) (Detail code 102)

2. **Error definition and error detection method**

   Overcurrent 19.5Apeak or 11.5Arms and above is detected

3. **Cause, check method and remedy**

Cause	Check method and remedy
(1)Check the inverter output wiring for proper connection.	Check the fan wiring for breakage and damage. Check that the wiring is connected with correct polarity.
(2)Compressor failure	Check the compressor for earth fault and short circuit. Replace the INV board if no problems are found with the above items.

Note

Refer to section - 5 - "Inverter" under part [3] "Trouble shooting principal parts" for error codes related to the inverter. (page 71)

1. Error Code

5102

TH22 temperature sensor failure (BU, AU)

5103

TH13, TH23 temperature sensor failure (BU, AU)

5104

TH11 temperature sensor failure (BU)

5106

TH6 temperature sensor failure (BU, AU)

5108

TH8 temperature sensor failure (BU, AU)

2. Error definition and error detection method

- When a short (high temperature intake) or an open (low temperature intake) of the thermistor is detected (the first detection), the outdoor unit stops, turns to anti-restart mode for 3 minutes, and restarts when the detected temperature of the thermistor.
- When a short or an open is detected again (the second detection) after the first restart of the outdoor unit, the outdoor unit stops, turns to anti-restart mode for 3 minutes, and restarts in 3 minutes when the detected temperature is within the normal range.
- When a short or an open is detected again (the third detection) after the previous restart of the outdoor unit, the outdoor unit makes an error stop.
- When a short or an open of the thermistor is detected just before the restart of the outdoor unit, the outdoor unit makes an error stop, and the error code "5102", "5103", 5104", "5105", "5106"or "5108" will appear.
- During 3-minute antirestart mode, preliminary errors will be displayed on the LED display.
- A short or an open described above is not detected for 10 minutes after the compressor start, during defrost mode, or for 3 minutes after defrost mode.

3. Cause, check method and remedy

Cause		Check method and remedy
(1)	Thermistor failure	Check thermistor resistance.
(2)	Pinched lead wire	Check for pinched lead wire.
(3)	Torn wire coating	Check for wire coating.
(4)	A pin on the male connector is missing or contact failure	Check connector.
(5)	Disconnected wire	Check for wire.
(6)	Thermistor input circuit failure on the control board	Check the intake temperature of the sensor with the LED monitor. When the temperature is far different from the actual temperature, replace the control board.

<Reference>

	Short detection	Open detection
TH22	70˚C [158˚F] and above (0.4 kΩ)	-40˚C [-40˚F] and below (130 kΩ)
TH13,TH23	110˚C [230˚F] and above (0.4 kΩ)	-40˚C [-40˚F] and below (130 kΩ)
TH11	240˚C [464˚F] and above (0.57 kΩ)	0˚C [32˚F] and below (698 kΩ)
TH6	70˚C [158˚F] and above (0.4 kΩ)	-40˚C [-40˚F] and below (130 kΩ)
TH8	70˚C [158˚F] and above (1.14 kΩ)	-40˚C [-40˚F] and below (130 kΩ)

1. **Error Code**

5110

Heat sink failure

2. **Error definition and error detection method**

When a short or an open of THHS is detected just before or during the inverter operation.

3. **Cause, check method and remedy**

Cause	Check method and remedy
(1) INV board failure	If the problem recurs when the unit is put into operation, replace the INV board.

Note

Refer to section - 5 - "Inverter" under part [3] "Trouble shooting principal parts" for error codes related to the inverter. (page 71)

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1. **Error Code**

5201

High pressure sensor failure (63HS)

2. **Error definition and error detection method**

- If the high pressure sensor detects 0.098MPa [14psi] or less during the operation, the outdoor unit stops once, turns to antirestart mode for 3 minutes, and restarts after 3 minutes when the detected high pressure sensor is 0.098MPa [14psi] or more.
- If the high pressure sensor detects 0.098MPa [14psi] or less just before the restart, the outdoor unit makes an error stop, and the error code "5201" will appear.
- During 3-minute antirestart mode, preliminary errors will be displayed on the LED display.
- A error is not detected for 3 minutes after the compressor start, during defrost operation, or 3 minutes after defrost operation.

3. **Cause, check method and remedy**

Cause	Check method and remedy
(1) High pressure sensor failure	Refer to the page on the troubleshooting of the high pressure sensor. (IX [3] -1- (page 62))
(2) Pressure drop due to refrigerant leak	
(3) Torn wire coating	
(4) A pin on the male connector is missing or contact failure	
(5) Disconnected wire	
(6) High pressure sensor input circuit failure on the control board	

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1. **Error Code**

5202

Low-pressure sensor fault

2. **Error definition and error detection method**

When a pressure sensor reading of 4.06 MPa [589 psi] or above is detected, error code "5202" will appear.
The unit will continue its operation by using other sensors as a backup.

3. **Cause, check method and remedy**

Cause	Check method and remedy
(1) Low pressure sensor failure	Refer to the page on the troubleshooting of the high pressure sensor. (IX [3] -1- (page 62))
(2) Pressure drop due to refrigerant leak	
(3) Torn wire coating	
(4) A pin on the male connector is missing or contact failure	
(5) Disconnected wire	
(6) Low pressure sensor input circuit failure on the control board	

1. Error Code

5301

ACCT sensor short circuit/open circuit

2. Error definition and error detection method

Abnormal value is detected by the ACCT sensor detection circuit immediately before inverter startup.

3. Cause, check method and remedy

Cause	Check method and remedy
(1) INV board failure	Replace the INV board if compressor failure (see below) is ruled out.
(2) Compressor failure	Check the compressor for earth fault and short circuit.

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1. Error Code

5301

ACCT sensor fault (Detail code 115)

2. Error definition and error detection method

When the formula "output current < 1.5 Arms" remains satisfied for 10 seconds while the inverter is in operation.

3. Cause, check method and remedy

Cause	Check method and remedy
(1) Inverter open output phase	Check the output wiring connections.
(2) Compressor failure	Check the compressor for earth fault and short circuit.
(3) INV board failure	If no problems are found with the above items, replace the INV board.

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1. Error Code

7101

Capacity code setting error

2. Error definition and error detection method

Connection of incompatible (wrong capacity code) AU, BU

3. Error source, cause, check method and remedy

Error source	Cause	Check method and remedy
AU	(1) The model name (capacity code) set by the switch (SW3, SW4) is wrong.	1) Check the model name (capacity code) of the AU which has the error source address set by the switch (SW3, SW4 on AU board). When the model name set by the switch is different from that of the unit connected, turn off the power source of the outdoor units and AU, and change the setting of the capacity code.
BU	(1) The SW4-7 setting is incorrect.	1) Make sure that SW4-7 is set to OFF. Turn off the power of the outdoor units and BUs before changing the SW setting.

1. Error Code

7113

Function setting error

2. Error source, cause, check method and remedy

After troubleshooting the error using the check methods and remedies shown below, turn the power back on.

Error source	Cause	Check method and remedy
AU	(1) Control board failure	(Detail code 13) 1) If the problem persists after a power reset, replace the control board.
BU	(1) Control board failure	(Detail code 13) 1) If the problem persists after a power reset, replace the control board.
	(2) Incompatible control board and INV board (replacement with a wrong circuit board)	(Detail code 01) 1) Make sure that the correct control board and INV board are installed.

1. Error Code

7117

Model setting error

2. Cause, check method and remedy

(1) Control board failure

If the problem persists after a power reset, replace the control board.

-1- Troubleshooting according to the remote controller malfunction or the external input error

1. Phenomena

Even if the operation button on the remote controller is pressed, the display remains unlit and the unit does not start running.(Power indicator ◎ does not appear on the screen.)

2. Cause

1) Power is not supplied to the unit.
   - The main power to the unit is not turned on.
   - Connectors on the circuit board are disconnected.
   - The fuse on the circuit board is blown.
   - Transformer fault or broken wiring
2) Incorrect wiring for the MA remote controller
   - Disconnected wire for the MA remote controller or disconnected line to the terminal block.
   - Short-circuited MA remote controller wiring
   - Incorrect wiring of the MA remote controller cables
   - Incorrect connection of the MA remote wiring to the terminal block for transmission line (TB5) on the indoor unit
   - Wiring mixup between the MA remote controller cable and 200 VAC power supply cable
3) The number of the MA remote controllers that are connected to an indoor unit exceeds the allowable range (2 units).
4) The length or the diameter of the wire for the MA remote controller are out of specification.
5) Short circuit of the wire for the remote display output of the outdoor unit or reversed polarity connection of the relay.
6) Circuit board fault
7) MA remote controller failure

3. Check method and remedy

1) Measure voltages of the MA remote controller terminal (among 1 to 3).
   - If the voltage is between DC 9 and 12V, the remote controller is a failure.
   - If no voltage is applied, check the causes 1) and 3) and if the cause is found, correct it.
   If no cause is found, refer to 2).
2) Remove the wire for the remote controller from the terminal block (TB15) on the MA remote controller for the indoor unit, and check voltage among 1 to 3.
   - If the voltage is between DC 9 and 12 V, check the causes 2) and 4) and if the cause is found, correct it.
   - If no voltage is applied, check the cause 1) and if the cause is found, correct it.
   If no cause is found, check the wire for the remote display output (relay polarity).
   If no further cause is found, replace the indoor unit board.

1. Phenomena

When the remote controller operation SW is turned on, the operation status briefly appears on the display, then it goes off, and the display lights out immediately, and the unit stops.

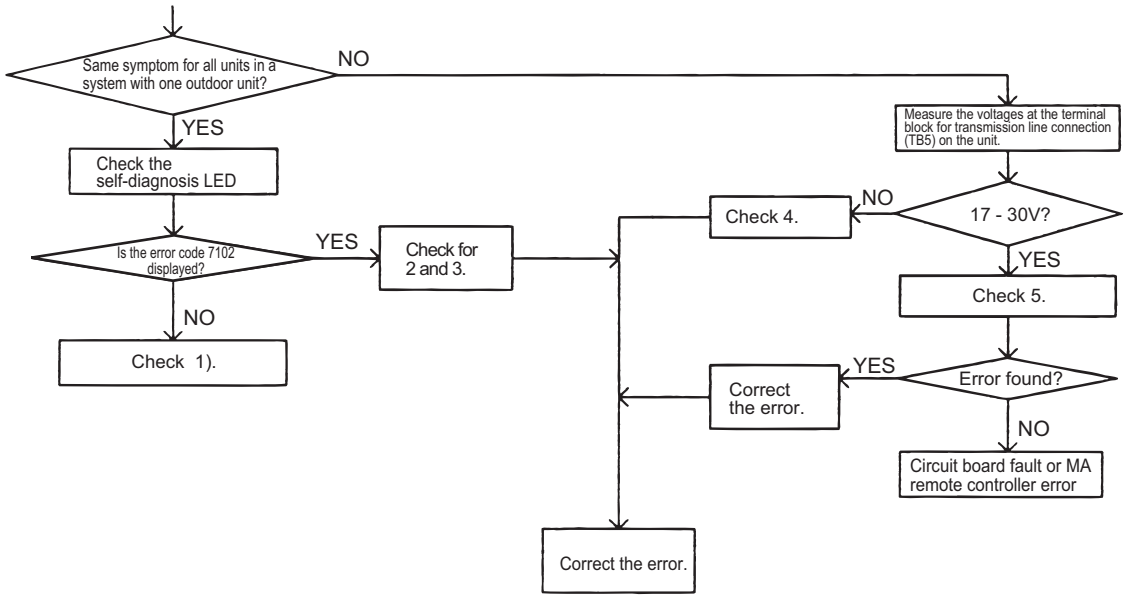
2. Cause

1) The power for the M-NET transmission line is not supplied from the outdoor unit.
2) Short circuit of the transmission line.
3) Incorrect wiring of the M-NET transmission line on the outdoorunit.
   - Disconnected wire for the MA remote controller or disconnected line to the terminal block.
   - The male power supply connectors on the multiple outdoor units are connected to the female power supply switch connector (CN40).

   In the system to which the power supply unit for transmission lines is connected, the male power supply connector is connected to the female power supply switch connector (CN40) on the outdoor unit.
4) Broken M-NET transmission line on the unit side
5) Faulty wiring or loose connector between the terminal block for M-NET transmission line connection (TB5) on the unit and CM2M on the indoor unit circuit board

3. Check method and remedy

1) **When 2) and 3) above apply, check code 7102 will be displayed on the self-diagnosis LED.**



1. Phenomena

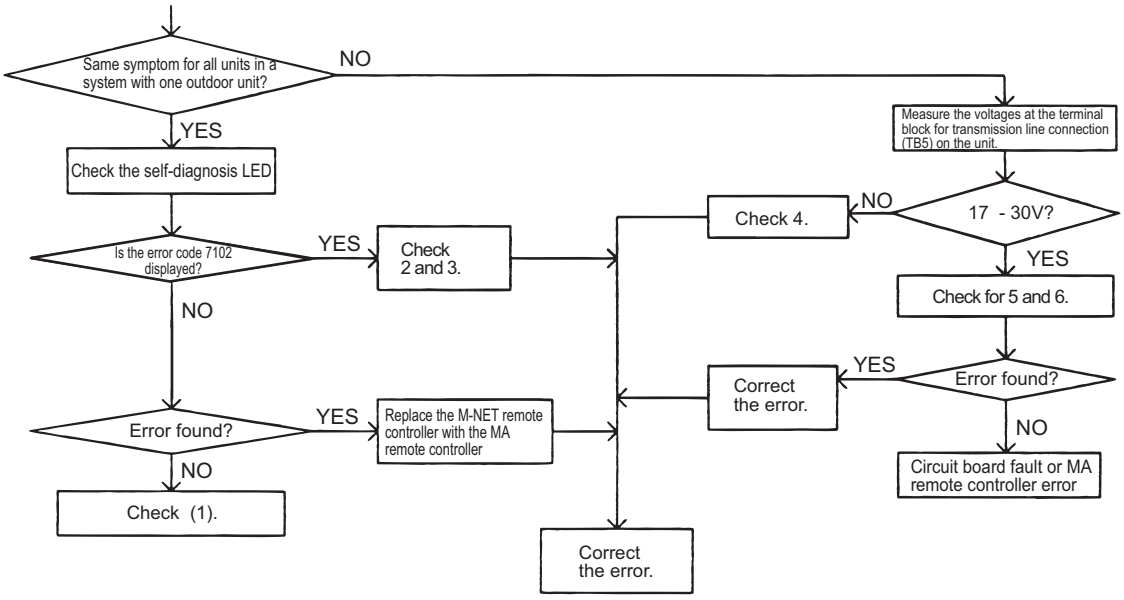
"HO" or "PLEASE WAIT" display on the remote controller does not disappear, and no operation is performed even if the button is pressed. ("HO" or "PLEASE WAIT" display will normally turn off 5 minutes later after the power on.)

2. Cause

1) The power for the M-NET transmission line is not supplied from the outdoor unit.
2) Short-circuited transmission line
3) Incorrect wiring of the M-NET transmission line on the outdoor unit.
   - Disconnected wire for the MA remote controller or disconnected line to the terminal block.
   - The male power supply connectors on the multiple outdoor units are connected to the female power supply switch connector (CN40).
     In the system to which the power supply unit for transmission lines is connected, the male power supply connector is connected to the female power supply switch connector (CN40) on the outdoor unit
4) Broken M-NET transmission line on the unit side
5) Faulty wiring or loose connector between the terminal block for M-NET transmission line connection (TB5) on the unit and CM2M on the indoor unit circuit board
6) Incorrect wiring for the MA remote controller
   - Short-circuited wire for the MA remote controller
   - Disconnected wire for the MA remote controller (No.2) and disconnected line to the terminal block.
   - Reversed daisy-chain connection between groups
   - Incorrect wiring for the MA remote controller to the terminal block for transmission line connection (TB5) on the indoor unit
   - The M-NET transmission line is connected incorrectly to the terminal block (TB13) for the MA remote controller.
7) The sub/main setting of the MA remote controller is set to sub.
8) 2 or more main MA remote controllers are connected.
9) Circuit board fault (MA remote controller communication circuit)
10) Remote controller failure
11) Outdoor unit failure

3. Check method and remedy

1) **When 2) and 3) above apply, check code 7102 will be displayed on the self-diagnosis LED.**

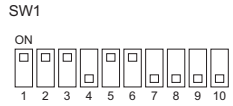


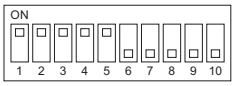
[3] Troubleshooting Principal Parts

-1- High-Pressure Sensor (63HS)

1. Compare the pressure that is detected by the high pressure sensor, and the high-pressure gauge pressure to check for failure.

By configuring the digital display setting switch (SW1) as shown in the figure below, the pressure as measured by the high-pressure sensor appears on the LED1 on the control board.





The figure at left shows that the switches 1 through 5 are set to ON and 6 through 10 are set to OFF.

(1) While the sensor is stopped, compare the gauge pressure and the pressure displayed on self-diagnosis LED1.

1) When the gauge pressure is between 0 and 0.098MPa [14psi], internal pressure is caused due to gas leak.
2) When the pressure displayed on self-diagnosis LED1 is between 0 and 0.098MPa [14psi], the connector may be defective or be disconnected. Check the connector and go to (4).
3) When the pressure displayed on self-diagnosis LED1 exceeds 3.60MPa [522psi], go to (3).
4) If other than 1), 2) or 3), compare the pressures while the sensor is running. Go to (2).

(2) Compare the gauge pressure and the pressure displayed on self-diagnosis LED1 while the sensor is running. (Com-pare them by MPa [psi] unit.)

1) When the difference between both pressures is within 0.098MPa [14psi], both the high pressure sensor and the control board are normal.
2) When the difference between both pressures exceeds 0.098MPa [14psi], the high pressure sensor has a problem. (performance deterioration)
3) When the pressure displayed on self-diagnosis LED1 does not change, the high pressure sensor has a problem.

(3) Remove the high pressure sensor from the control board to check the pressure on the self-diagnosis LED1.

1) When the pressure displayed on self-diagnosis LED1 is between 0 and 0.098MPa [14psi], the high pressure sensor has a problem.
2) When the pressure displayed on self-diagnosis LED1 is approximately 3.60MPa [522psi], the control board has a problem.

(4) Remove the high pressure sensor from the control board, and short-circuit between the No.2 and 3 connectors (63HS) to check the pressure with self-diagnosis LED1.

1) When the pressure displayed on the self-diagnosis LED1 exceeds 3.60MPa [522psi], the high pressure sensor has a problem.
2) If other than 1), the control board has a problem.

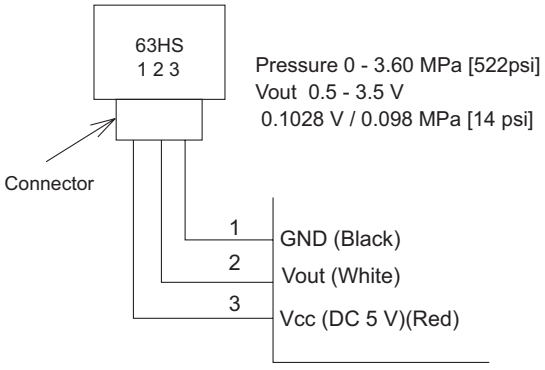
2. Pressure sensor configuration

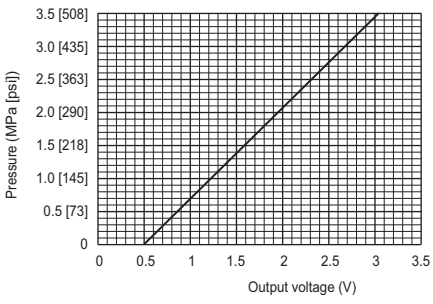
The high pressure sensor consists of the circuit shown in the figure below. If DC 5V is applied between the red and the black wires, voltage corresponding to the pressure between the white and the black wires will be output, and the value of this voltage will be converted by the microcomputer. The output voltage is 0.1028V per 0.098MPa [14psi].

Note

The pressure sensor on the body side is designed to connect to the connector. The connector pin number on the body side is different from that on the control board side.

	Body side	Control board side
Vcc	Pin 1	Pin 3
Vout	Pin 2	Pin 2
GND	Pin 3	Pin 1

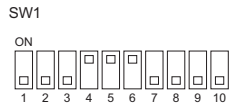


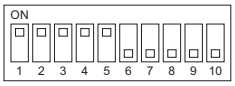


-2- Low-Pressure Sensor (63LS)

1. Compare the pressure that is detected by the low pressure sensor, and the low pressure gauge pressure to check for failure.

By configuring the digital display setting switch (SW1) as shown in the figure below, the pressure as measured by the low-pressure sensor appears on the LED1 on the control board.





The figure at left shows that the switches 1 through 5 are set to ON and 6 through 10 are set to OFF.

(1) While the sensor is stopped, compare the gauge pressure and the pressure displayed on self-diagnosis LED1.

1) When the gauge pressure is between 0 and 0.098MPa [14psi], internal pressure is caused due to gas leak.
2) When the pressure displayed on self-diagnosis LED1 is between 0 and 0.098MPa [14psi], the connector may be defective or be disconnected. Check the connector and go to (4).
3) When the pressure displayed on self-diagnosis LED1 exceeds 1.7MPa [247psi], go to (3).
4) If other than 1), 2) or 3), compare the pressures while the sensor is running. Go to (2).

(2) Compare the gauge pressure and the pressure displayed on self-diagnosis LED1 while the sensor is running. (Compare them by MPa [psi] unit.)

1) When the difference between both pressures is within 0.03MPa [4psi], both the low pressure sensor and the control board are normal.
2) When the difference between both pressures exceeds 0.03MPa [4psi], the low pressure sensor has a problem. (performance deterioration)
3) When the pressure displayed on the self-diagnosis LED1 does not change, the low pressure sensor has a problem.

(3) Remove the low pressure sensor from the control board to check the pressure with the self-diagnosis LED1 display.

1) When the pressure displayed on the self-diagnosis LED1 is between 0 and 0.098MPa [14psi], the low pressure sensor has a problem.
2) When the pressure displayed on self-diagnosis LED1 is approximately 1.7MPa [247psi], the control board has a problem.
   - ♦When the outdoor temperature is 30°C [86°F] or less, the control board has a problem.
   - ♦When the outdoor temperature exceeds 30°C [86°F], go to (5).

(4) Remove the low pressure sensor from the control board, and short-circuit between the No.2 and 3 connectors (63LS:CN63LS) to check the pressure with the self-diagnosis LED1.

1) When the pressure displayed on the self-diagnosis LED1 exceeds 1.7MPa [247psi], the low pressure sensor has a problem.
2) If other than 1), the control board has a problem.

(5) Remove the high pressure sensor (63HS) from the control board, and insert it into the connector for the low pressure sensor (63LS) to check the pressure with the self-diagnosis LED1.

1) When the pressure displayed on the self-diagnosis LED1 exceeds 1.7MPa [247psi], the control board has a problem.
2) If other than 1), the control board has a problem.

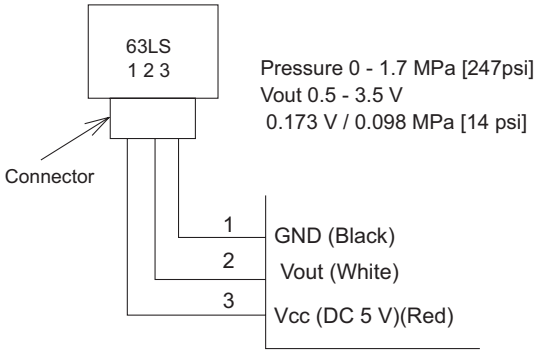
2. Low-pressure configuration

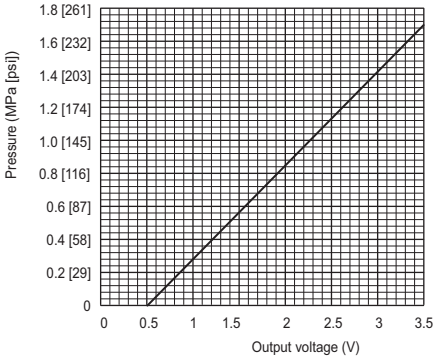
The low pressure sensor consists of the circuit shown in the figure below. If DC5V is applied between the red and the black wires, voltage corresponding to the pressure between the white and the black wires will be output, and the value of this voltage will be converted by the microcomputer. The output voltage is 0.173V per 0.098MPa [14psi].

Note

The pressure sensor on the body side is designed to connect to the connector. The connector pin number on the body side is different from that on the control board side.

	Body side	Control board side
Vcc	Pin 1	Pin 3
Vout	Pin 2	Pin 2
GND	Pin 3	Pin 1





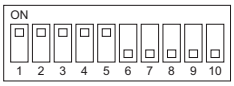
-3- Solenoid Valve

Check whether the output signal from the control board and the operation of the solenoid valve match.
Setting the self-diagnosis switch (SW1) as shown in the figure below causes the ON signal of each relay to be output to the LED's.
Each LED shows whether the relays for the following parts are ON or OFF. LEDs light up when relays are ON.

Note
The circuits on some parts are closed when the relays are ON. Refer to the following instructions.

SW1		Display							
		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8
	Upper			SV1					
	Lower								

When there is a problem with a solenoid valve, first check for loose solenoid valve coil, broken lead wire, incorrect connecter connections on the circuit board, and broken wire at the connectors.



The figure at left shows that the switches 1 through 5 are set to ON and 6 through 10 are set to OFF.

(1) In case of SV1 (Bypass valve)

This solenoid valve opens when powered (Relay ON).

1) This valve turns on during defrost, and its operation can be verified on the LED or by the operation sound it makes when it closes.
2) The open or closed status of the valve can be verified by measuring the temperature of the pipe at the downstream of SV1. When the valve is closed, pipes will be hot. Do not touch the pipe to check its temperature.

-4- LEV1W(a,b)

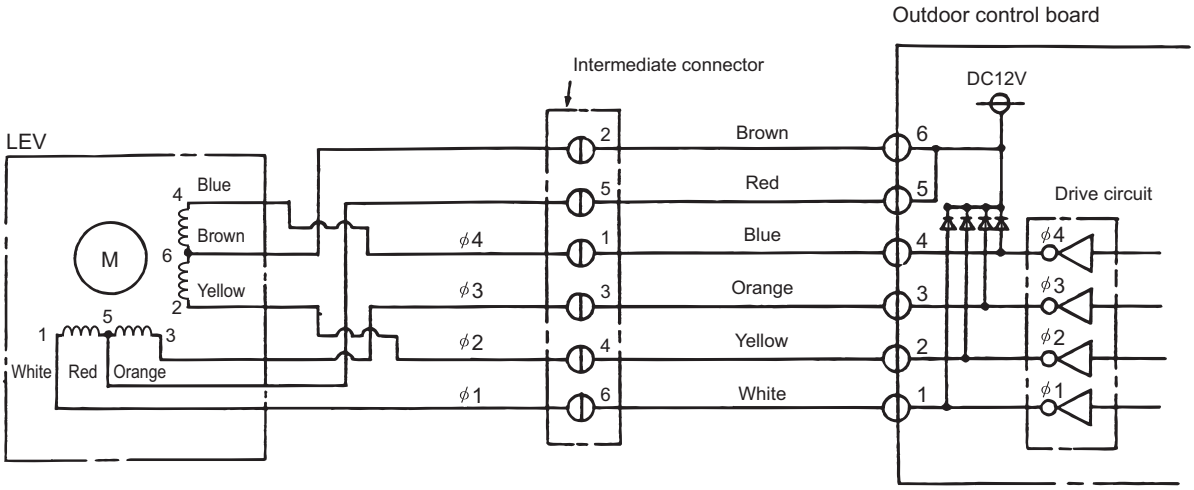
LEV1W(a,b) operation

LEV1W(a,b) are stepping-motor-driven valves that operate by receiving the pulse signals from the indoor and outdoor unit control boards.

(1) LEV

The valve opening changes according to the number of pulses.

1) Indoor and outdoor unit control boards and the LEV (Indoor unit: Linear expansion valve)



Note. The connector numbers on the intermediate connector and the connector on the control board differ. Check the color of the lead wire to judge the number.

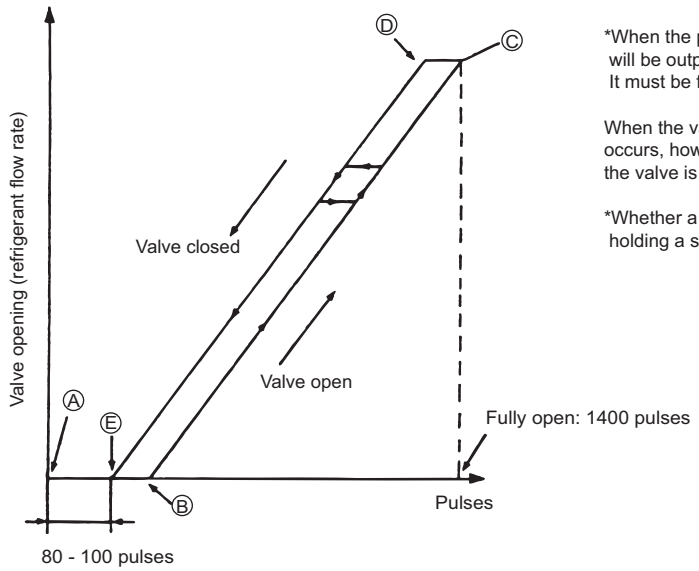
2) Pulse signal output and valve operation

Output (phase) number	Output state			
	1	2	3	4
φ1	ON	OFF	OFF	ON
φ2	ON	ON	OFF	OFF
φ3	OFF	ON	ON	OFF
φ4	OFF	OFF	ON	ON

Output pulses change in the following orders when the
Valve is closed; 1 →2 →3 → 4 → 1
Valve is open; 4 →3 →2 → 1 → 4

*1. When the LEV opening angle does not change, all the output phases will be off.
*2. When the output is open phase or remains ON, the motor cannot run smoothly, and rattles and vibrates.

3) LEV valve closing and opening operation

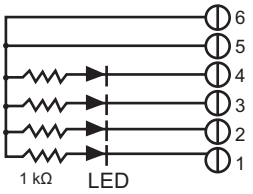
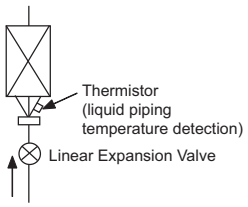


*When the power is turned on, the valve closing signal of 2200 pulses will be output from the indoor board to LEV to fix the valve position. It must be fixed at point Ⓐ.

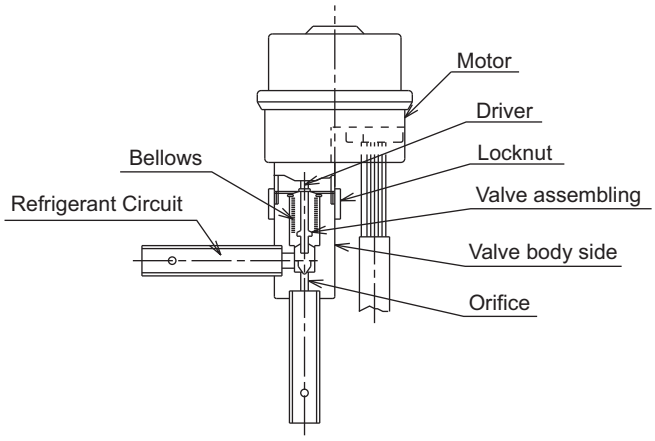
When the valve operates smoothly, no sound from LEV or no vibration occurs, however, when the pulses change from Ⓔ to Ⓐ in the chart or the valve is locked, a big sound occurs.

*Whether a sound is generated or not can be determined by holding a screwdriver against it, then placing your ear against the handle.

(2) Judgment methods and possible failure mode

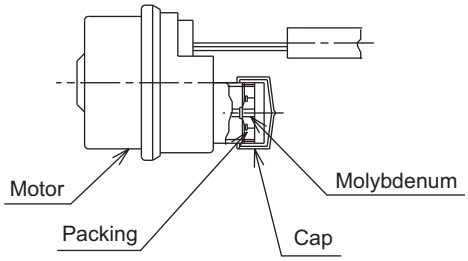
Malfunction mode	Judgment method	Remedy	Target LEV
Microcomputer driver circuit failure	Disconnect the control board connector and connect the check LED as shown in the figure below.  resistance : 0.25W 1kΩ LED : DC15V 20mA or more When the main power is turned on, the indoor unit circuit board outputs pulse signals to the indoor unit LEV for 10 seconds, and the outdoor unit circuit board outputs pulse signals to the outdoor unit LEV for 17 seconds. If any of the LED remains lit or unlit, the drive circuit is faulty.	When the drive circuit has a problem, replace the control board.	BU AU
LEV mechanism is locked	If the LEV is locked, the drive motor runs idle, and makes a small clicking sound. When the valve makes a closing and opening sound, the valve has a problem.	Replace the LEV.	BU AU
Disconnected or short-circuited LEV motor coil	Measure resistance between the coils (red - white, red -orange, brown - yellow, brown - blue) using a tester. They are normal if resistance is 150ohm ±10%.	Replace the LEV coils.	BU AU
	Measure resistance between the coils (red - white, red -orange, brown - yellow, brown - blue) using a tester. They are normal if resistance is 46ohm ±3%.	Replace the LEV coils.	BU AU
Incomple sealing (leak from the valve)	To check the LEV for leakage, stop the unit in question, and operate the other units in the cooling mode. Next, check the temperature of the unit liquid pipe (TH22) on the service LED. When the unit is stopped, the LEV is fully closed, so unless there is a leak, the pipe temperature will not go down. If the liquid pipe temperature is considerably lower than the water temperature reading on the remote controller, it indicates a valve closure failure. (The LEV is not sealed properly.) If the amount of leakage is insignificant and does not have negative effects, the valve does not need to be replaced. 	If there is a large amount of leakage, replace the LEV.	AU
Faulty wire connections in the connector or faulty contact	1. Check for loose pins on the connector and check the colors of the lead wires visually 2. Disconnect the control board's connector and conduct a continuity check using a tester.	Check the continuity at the points where an error occurs.	BU AU

(3) LEV coil removal procedure



Notes on the procedure

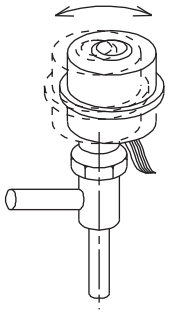
1) Do not put undue pressure on the motor.
2) Do not use motors if dropped.
3) Do not remove the cap until immediately before the procedure.
4) Do not wipe off any molybdenum.
5) Do not remove the packing.
6) Do not apply any other than specified liquid such as screw lock agent, grease and etc.



Replacement procedure

1) Stop all the indoor and outdoor units. Check that all the units are stopped, and turn off the power to the outdoor unit.
2) Prepare two spanners. Hold the valve body with one spanner and loosen the locknut with another one.
   Turning the locknut counter-clockwise from motor side view can loosen it.
   Two spanners must be used.
   Do not hold the motor with one hand and loosen the locknut with only one spanner.
3) Turning the locknut several times. The locknut will come off and then the motor can be removed.
4) Prepare a motor replacement. Use only factory settings, which the head part of the driver does not come out.**Use of other than factory settings may result in malfunction and failure of valve flow rate control.**
5) Keep dust, contaminants, and water out of the space between the motor and the valve body during replacement. (The space is the mechanical section of the valve.) Do not damage the junction with tools.
   After removing the motor, **blow N_2 gas or etc. into bellows in order to blow off water from inside.**
6) Remove the cap of the motor replacement. Joint the axis of the motor and the one of the valve body with the locknut to stick precisely. **Apply screw lock agent to whole part of the screw. Do not introduce screw lock agent into the motor.**
   Use new motors if problems are found on the motor during the replacement.
7) After rotating the locknut 2 - 3 times by hands, hold the valve body with the spanner, and tighten the locknut with the specified torque with a torque wrench. Apply the tightening torque of 15N·m (150kgf·cm) (administration value 15±1 N·m (150±10kgf·cm)).
   Note that undue tightening may cause breaking a flare nut.
8) When tightening the locknut, hold the motor with hands so that undue rotary torque and load can not be applied.
9) The differences of relative position after assembling the motor and the valve body do not affect the valve control and the switching function.
   Do not relocate the motor and the valve body after tightening the locknut. Even the relative position is different from before and after assembling.

Difference in rotational direction is acceptable.

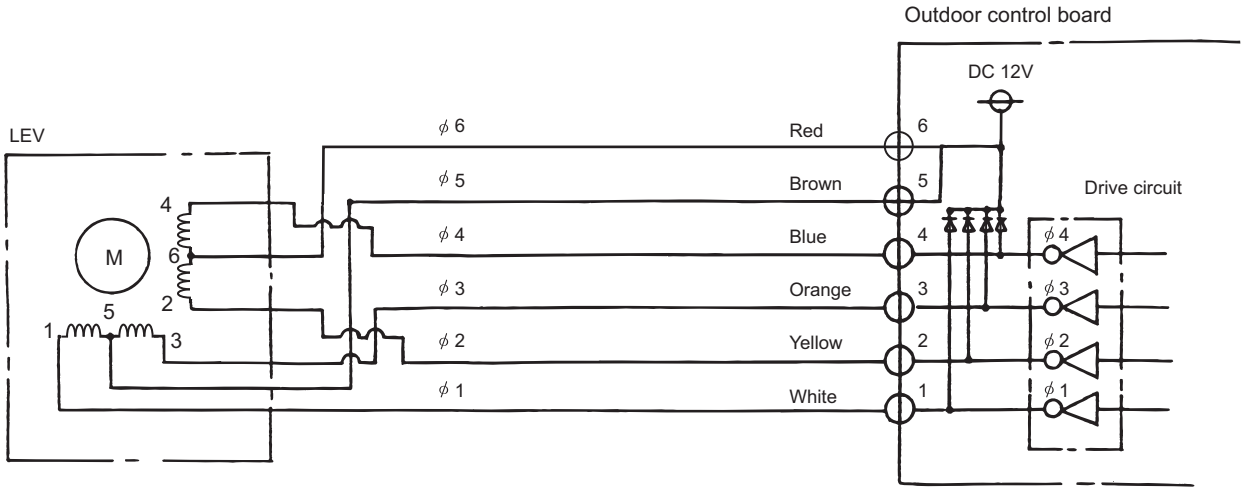


   The motor may not be fixed with clamp because of the changing of the motor configuration. However, the fixing is not necessary due to the pipe fixing.
10) Connect the connector. Do not pull hard on the lead wire. Make sure that the connector is securely inserted into the specified position, and check that the connector does not come off easily.
11) Turn on the indoor unit, and operate the air conditioner. Check that no problems are found.

(4) LEV2W

The valve opening changes according to the number of pulses.

1) Connections between the control board and LEV2W



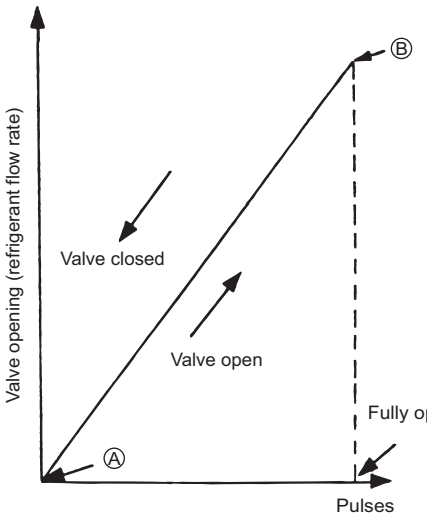
2) Pulse signal output and valve operation

Output (phase) number	Output state							
	1	2	3	4	5	6	7	8
φ1	ON	OFF	OFF	OFF	OFF	OFF	ON	ON
φ2	ON	ON	ON	OFF	OFF	OFF	OFF	OFF
φ3	OFF	OFF	ON	ON	ON	OFF	OFF	OFF
φ4	OFF	OFF	OFF	OFF	ON	ON	ON	OFF

Output pulses change in the following orders when the
Valve is open; 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 1
Valve is closed; 8 → 7 → 6 → 5 → 4 → 3 → 2 → 1 → 8

*1. When the LEV opening angle does not change, all the output phases will be off.
*2. When the output is open phase or remains ON, the motor cannot run smoothly, and rattles and vibrates.

3) LEV valve closing and opening operation



*When the power is turned on, the valve closing signal of 520 pulses will be output from the indoor board to LEV to fix the valve position. It must be fixed at point Ⓐ.
(Pulse signal is output for approximately 17 seconds.)

When the valve operates smoothly, there is no sound from the LEV and no vibration occurs, but when the valve is locked, noise is generated.

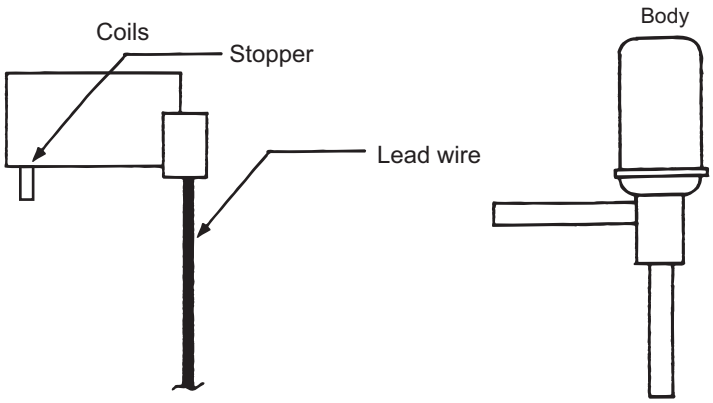
*Whether a sound is generated or not can be determined by holding a screwdriver against it, then placing your ear against the handle.

*If liquid refrigerant flows inside the LEV, the sound may become smaller.

(5) LEV (LEV2W) coil removal procedure

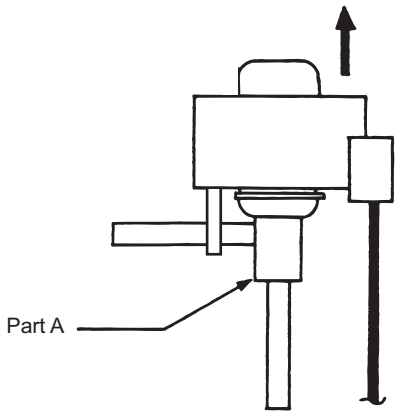
1) LEV component

As shown in the figure, the outdoor LEV is made in such a way that the coils and the body can be separated.



2) Removing the coils

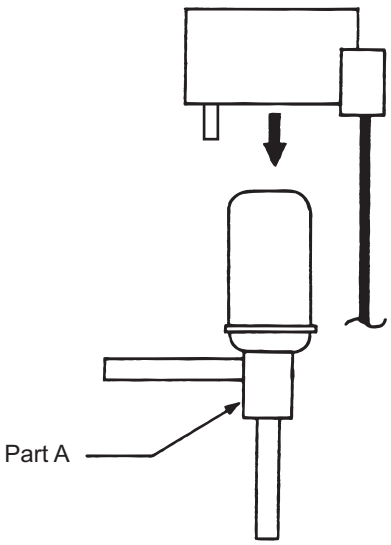
Fasten the body tightly at the bottom (Part A in the figure) so that the body will not move, then pull out the coils toward the top.If the coils are pulled out without the body gripped, undue force will be applied and the pipe will be bent.



3) Installing the coils

Fix the body tightly at the bottom (Part A in the figure) so that the body will not move, then insert the coils from the top, and insert the coil stopper securely in the pipe on the body. Hold the body when pulling out the coils to prevent so that the pipe will not be bent.

If the coils are pushed without the body gripped, undue force will be applied and the pipe will be bent. Hold the body when pulling out the coils to prevent so that the pipe will not be bent.

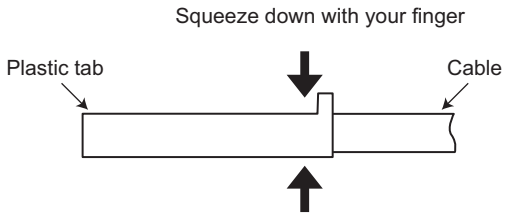


-5- Inverter

- Replace only the compressor if only the compressor is found to be defective.
- Replace the defective components if the inverter is found to be defective.
- If both the compressor and the inverter are found to be defective, replace the defective component(s) of both devices.

(1) Inverter-related problems: Troubleshooting and remedies

1) The inverter board has a large-capacity electrolytic capacitor, in which residual voltage remains even after the main power is turned off, posing a risk of electric shock. Before inspecting the inside of the control box, turn off the power, leave the unit turned off for at least 10 minutes, and check that the voltage between the pins of CN631 has dropped to 20V or less. (It takes about 10 minutes to discharge electricity after the power supply is turn off.)
2) If cables are not inserted properly to the Faston terminals or connectors are not connected properly, inverter parts will be damaged. If a problem occurs after replacing some of the parts, mixed up wiring is often the cause of the problem. Check for proper connection of the wiring, screws, connectors, and Faston terminals.
3) To avoid damage to the circuit board, do not connect or disconnect the inverter-related connectors with the main power turned on.
4) Faston terminals have a locking function. Make sure the terminals are securely locked in place after insertion. Press the tab in the middle of the terminals to remove them.



5) When replacing the INV (inverter) board, apply a thin layer of grease (supplied with the service parts) evenly to the radiation plate. Wipe off any grease that may get on the wiring terminal to avoid terminal contact failure.
6) Faulty wiring to the compressor damages the compressor. Connect the wiring in the correct phase sequence.

	Error display/failure condition	Measure/inspection item
[1]	Inverter related errors 4102, 4115, 4220, 4230, 4250, 5110, 5301, 0403	Check the details of the inverter error in the error log at "X [1] LED Monitor Display". Take appropriate measures to the error code and the error details in accordance with "IX [1] Check Code List".
[2]	Main power breaker trip	Refer to "(3) Trouble treatment when the main power breaker is tripped". (page 74)
[3]	Main power earth leakage breaker trip	Refer to "(4) Trouble treatment when the main power earth leakage breaker is tripped". (page 74)
[4]	Only the compressor does not operate.	Check the inverter frequency on the LED monitor and proceed to (2) -[4] if the compressor is in operation. (page 73)
[5]	The compressor vibrates violently at all times or makes an abnormal sound.	See (2)-[4]. (page 73)
[6]	Noise is picked up by the peripheral device	<1> Check that power supply wiring of the peripheral device does not run close to the power supply wiring of the outdoor unit.
		<2> Check if the inverter output wiring is not running parallel to the power supply wiring and the transmission lines.
		<3> Check that the shielded wire is used as the transmission line when it is required, and check that the grounding work is performed properly on the shielded wire.
		<4> Meg failure for electrical system other than the inverter
		<5> Attach a ferrite core to the inverter output wiring. (Contact the factory for details of the service part settings.)
		<6> Provide separate power supply to the air conditioner and other electric appliances.
		<7> If the error occurred suddenly, a ground fault of the inverter output can be considered. See (2)-[4]. (page 73)
		*Contact the factory for cases other than those listed above.
[7]	Sudden malfunction (as a result of external noise.)	<1> Check that the grounding work is performed properly.
		<2> Check that the shielded wire is used as the transmission line when it is required, and check that the grounding work is performed properly on the shielded wire.
		<3> Check that neither the transmission line nor the external connection wiring does not run close to another power supply system or does not run through the same conduit pipe.
		* Contact the factory for cases other than those listed above.

(2) Inverter output related troubles

	Items to be checked	Phenomena	Remedy
[1] Check the INV board error detection circuit.	(1) Terminals on the inverter board Remove the inverter output cable from U, V, and W terminals. (2) Operate the units.	1) Overcurrent error (4250 Detail code No. 101, 102)	Replace the INV board.
		2) Converter-related errors (4220 Detail code No. 01, 108, 109, 121)	Replace the INV board.
		3) ACCT sensor circuit failure (5300 Detail code No.115)	Replace the INV board.
		4) IPM open (5300 Detail code No. [-] None)	Normal
		5) Power-supply-related problems occur. Error code : 4115, 4102 Detail code : 01, [-] None	Replace the INV board.
[2] Check for compressor ground fault or coil error.	Disconnect the compressor wiring, and check the compressor Meg, and coil resistance.	1) Compressor Meg failure Error if less than 1 Mohm.	Check that there is no liquid refrigerant in the compressor. If there is none, replace the compressor.
		2) Compressor coil resistance failure Coil resistance value of 1 ohm (20˚C [68˚F]): BU, AU	Replace the compressor.
[3] Check whether the inverter is damaged. (No load)	(1) Remove the inverter output cable from U, V, and W-W terminals.	1) Inverter-related problems are detected.	Turn SW5-1 to OFF, and see item "1."
	(2) Turn SW5-1 on the control board to ON.	2) Inverter voltage is not output at the terminals	Replace the INV board.
	(3) Operate the units. Check the inverter output volt-age after the inverter output frequency has stabilized.	3) There is an voltage imbalance between the wires. Greater than 5% imbalance or 5V	Replace the INV board.
		4) There is no voltage imbalance between the wires.	Normal *Turn SW5-1 to OFF.
[4] Check whether the inverter is damaged. (During compressor operation)	Operate the units. Check the inverter output volt-age after the inverter output frequency has stabilized.	1) There is an voltage imbalance between the wires. Greater than 5% imbalance or 5V	Replace the INV board.

(3) Trouble treatment when the main power breaker is tripped

	Items to be checked	Phenomena	Remedy
[1]	Check the breaker capacity.	Use of a non-specified breaker	Replace it with a specified breaker.
[2]	Perform Meg check between the terminals on the power terminal block TB1.	Zero to several ohm, or Meg failure	Check each part and wiring. *Refer to (5) "Simple checking procedures for individual components of main inverter circuit". (page 75) ♦INV board ♦Noise filter board ♦AC reactor
[3]	Turn on the power again and check again.	1) Main power breaker trip	
		2) No remote control display	
[4]	Turn on the outdoor unit and check that it operates normally.	1) Operates normally without tripping the main breaker.	a) The wiring may have been short-circuited. Search for the wire that short-circuited, and repair it. b) If item a) above is not the cause of the problem, refer to (2)-[1].
		2) Main power breaker trip	

(4) Trouble treatment when the main power earth leakage breaker is tripped

	Items to be checked	Phenomena	Remedy
[1]	Check the earth leakage breaker capacity and the sensitivity current.	Use of a non-specified earth leakage breaker	Replace with a regulation earth leakage breaker.
[2]	Check the resistance at the power supply terminal block (TB1) with a megger.	Failure resistance value	Check each part and wiring. *Refer to (5) "Simple checking procedures for individual components of main inverter circuit". (page 75) ♦INV board ♦Noise filter board ♦AC reactor
[3]	Disconnect the compressor wirings and check the resistance of the compressor with a megger.	Failure compressor if the insulating resistance value is not in specified range. Failure when the insulating resistance value is 1 Mohm or less.	Check that there is no liquid refrigerant in the compressor. If there is none, replace the compressor.

Note

The insulation resistance could go down to close to 1Mohm after installation or when the power is kept off for an extended period of time because of the accumulation of refrigerant in the compressor. If the earth leakage breaker is triggered, please use the following procedure to take care of this.

♦Disconnect the wires from the compressor's terminal block.
♦If the resistance is less than 1 Mohm, switch on the power for the outdoor unit with the wires still disconnected.
♦Leave the power on for at least 12 hours.
♦Check that the resistance has recovered to 1 Mohm or greater.

Earth leakage current measurement method

♦For easy on-site measurement of the earth leakage current, enable the filter with a measurement instrument that has filter functions as below, clamp all the power supply wires, and measure.
Recommended measurement instrument: CLAMP ON LEAK HiTESTER 3283 made by HIOKI E.E. CORPORATION
♦When measuring one device alone, measure near the device's power supply terminal block.

(5) Simple checking procedure for individual components of main inverter circuit

Note

Leave the power turned off for 10 minutes, check that the voltage between pins 1 and 3 of CN631 on the control board is 20V or below, and remove the circuit board or the parts from the control box. When any problem is found with the circuit board or other parts, replace them.

<table>
<tr><th>Part name</th><th>Judgment method</th></tr>
<tr><td>INV board</td><td>See "Inveterr output related troubles"(IX [3] - 5 - (2)) (page 73)</td></tr>
<tr><td>Noise filter board (Inrush current limiting resistor)</td><td>Measure the resistance between terminal RS: 20 ohm±10%</td></tr>
<tr><td>Noise filter board (Electromagnetic relay 52C)</td><td>This electromagnetic relay is rated at DC12V and is driven by a coil.
Check the resistance between terminals (52C on the noise filter board)
<table>
<tr><th>Parts</th><th>Checkpoints</th><th>Criterion value</th></tr>
<tr><td>Coil</td><td>Between pins 1 and 2 of CN52C</td><td>Not to be short-circuited (Center value 16 ohm)</td></tr>
<tr><td>Contact</td><td>Both ends of RS</td><td>20 ohm±10%</td></tr>
</table>
</td></tr>
<tr><td>DC reactor ACL</td><td>Measure the resistance between terminals: 1ohm or lower (almost 0 ohm)
Measure the resistance between terminals and the chassis: ∞</td></tr>
</table>

[4] Maintenance

1. Section 1 Recovering and charging refrigerant from the R134a side
Before replacing the parts on PWFY-P100VM-E/E1-BU (compressor, LEV, strainer (ST2), PHEX), be sure to take the following steps.

[Recovering the refrigerant]

1. Stop all indoor and outdoor units, and turn off all power supplies to the units.

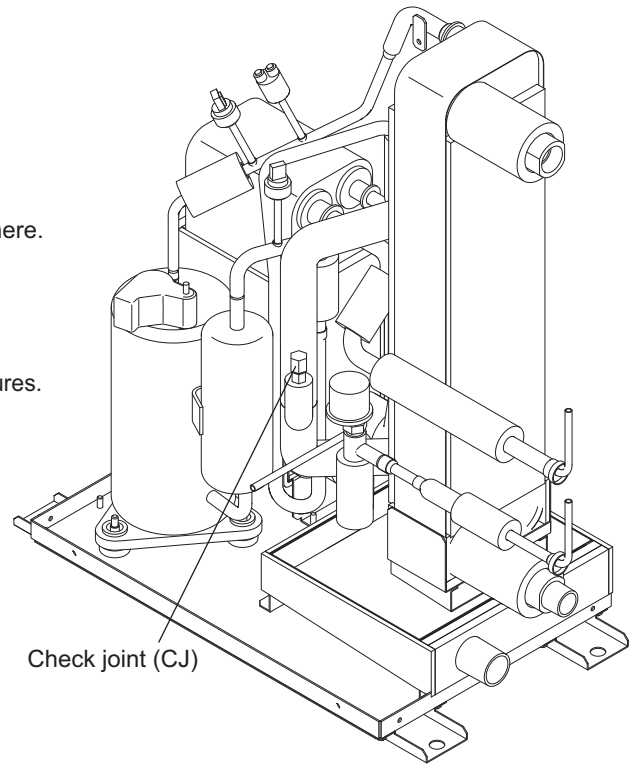
1) Check that all indoor and outdoor units are stopped.

2. Recover all refrigerant remaining inside the unit through the check joint.
Do not release the extracted refrigerant into the atmosphere.

[Charging refrigerant]

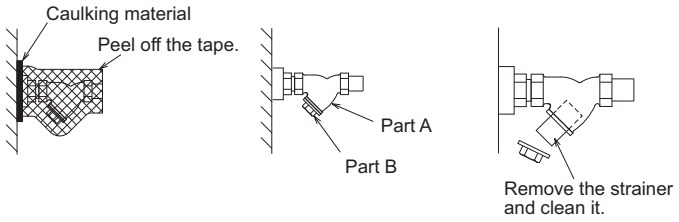
1. Evacuate air from the unit through the check joint.
Refer to section 1-[8] "Vacuum Drying" for detailed procedures.
2. Charge 1.1 kg of R134a through the check joint.

Check the Service Manual that came with the outdoor unit for how to recover refrigerant from or charge refrigerant into the outdoor units.



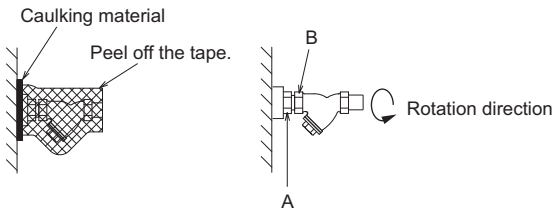
[Cleaning the water strainer]

1. Remove the caulking used to fill the space between the insulation material and the unit.
2. Peel off the tape that is holding insulation material together.
3. Remove the strainer, take the net out, and clean it with a brush.
To remove the strainer, hold part A with a pipe wrench so that the strainer will not move, and loosen part B with a spanner.
Use two spanners to tighten or loosen the strainer.
4. When cleaning is finished, replace the parts in the reverse order as they were removed.



[Replacing the strainer]

1. Remove the caulking used to fill the space between the insulation material and the unit.
2. Peel off the tape that is holding insulation material together.
3. Hold part A with a spanner, and loosen part B with a spanner by turning it counterclockwise, and remove the strainer.
Use two spanners to tighten or loosen the strainer.
4. Replace the parts in the reverse order as they were removed.



[Replacing the parts on PWFY-P100VM-E/E1-BU]

Recover the refrigerant before replacing the parts.
Refer to section 1 "Recovering the refrigerant"
for how to recover the refrigerant.

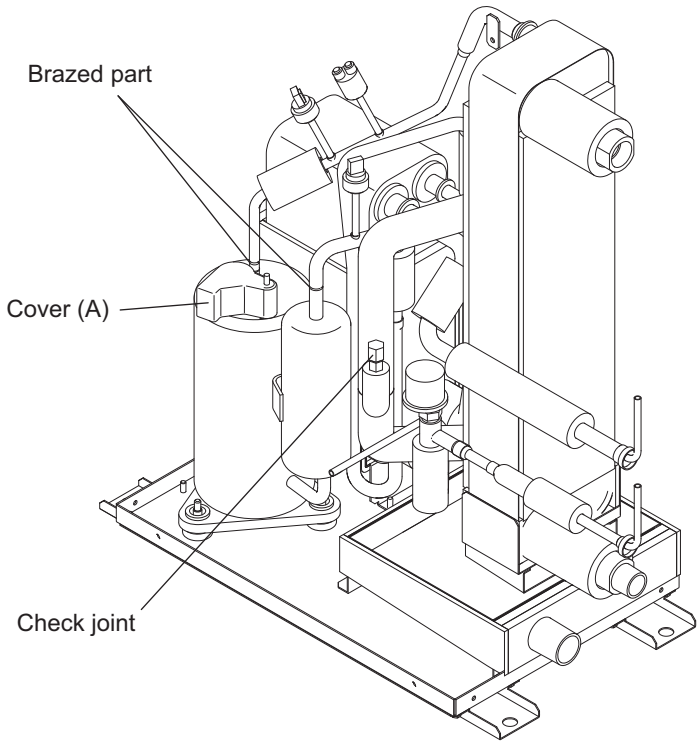
1. Stop all indoor and outdoor units, and turn off all power supplies to the units.

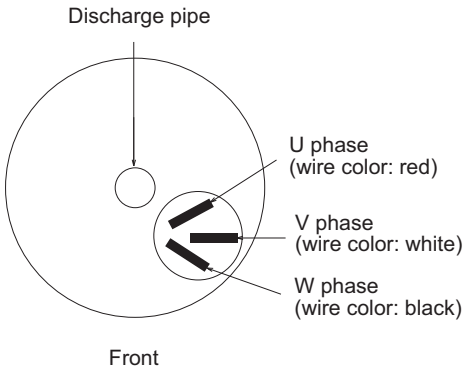
1) Check that all indoor and outdoor units are stopped.

2. Recover all refrigerant remaining inside the unit through the check joint.
Do not release the extracted refrigerant into the atmosphere.

[Replacing the compressor]

1. Debraze the parts on the pipe that are marked with an arrow, and replace the compressor.
2. After replacement is complete, securely connect the cables, and place the cover (A) back on.





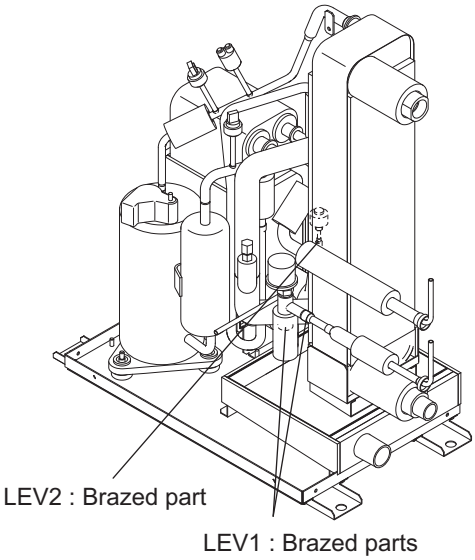
[Replacing the LEV]

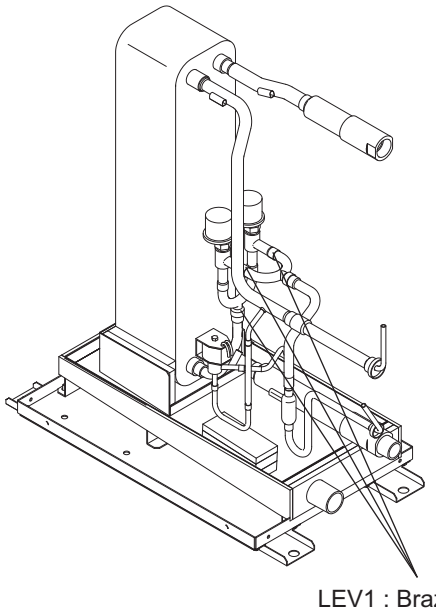
Replacing LEV1

1. Debraze the parts on the pipe that are indicated in the figure, and replace LEV1.
2. Connect the connector to CNLVC on the circuit board.
   In the case of PWFY-P200VM-E/E1/E2-AU, connect the connectors to CNLVB and CNLVC on the circuit board.

Replacing LEV2

1. Debraze the parts on the pipe that are indicated in the figure, and replace LEV1.
2. Connect the connector to CNLVA on the circuit board after installation is complete.





*PWFY-P100/P140/EP100VM-E/E1/E2-AU only has one LEV.

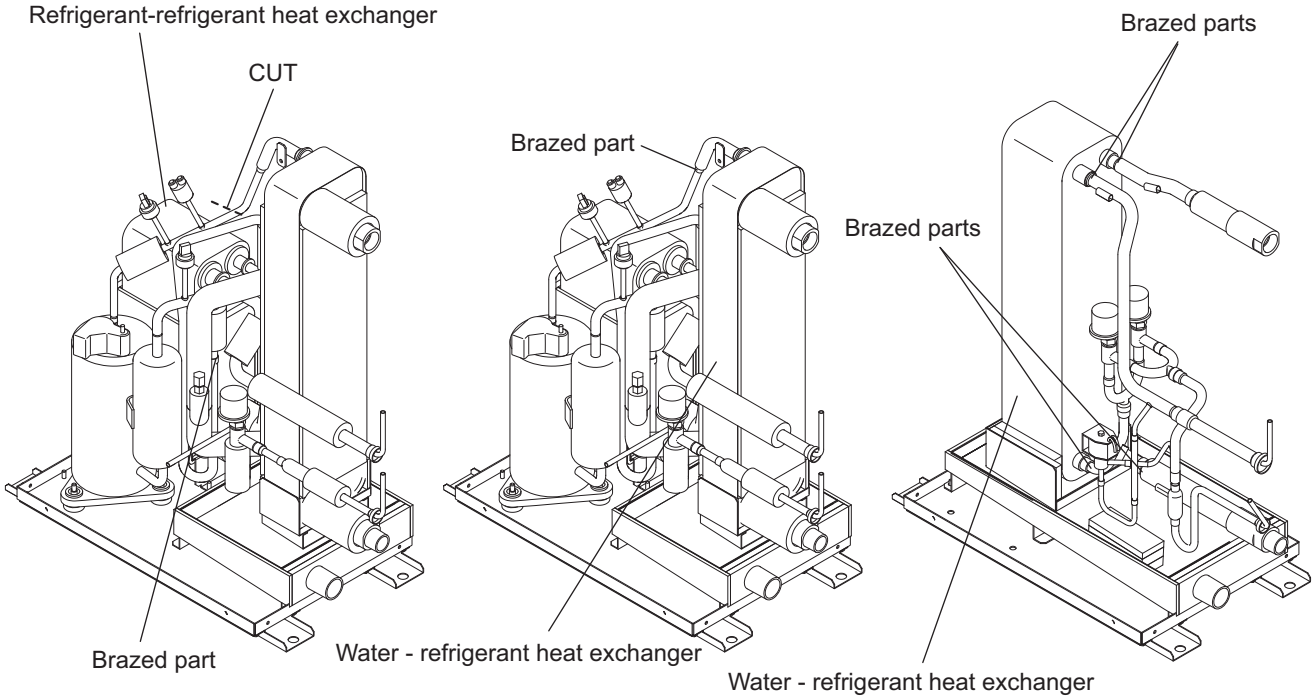
[Replacing the heat exchanger]

Replacing the refrigerant-refrigerant heat exchanger

1. Cut the part that is indicated in the figure.
2. Debraze the parts on the pipe that are indicated in the figure.
3. Rebraze the debrazed parts after replacement.

Replacing the water-refrigerant heat exchanger

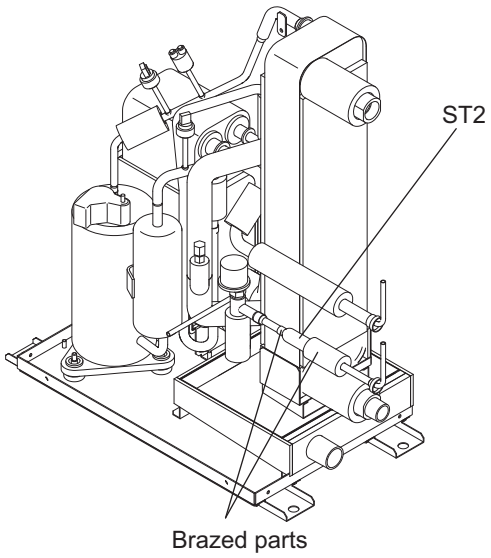
1. Debraze the parts on the pipe that are indicated in the figure.
2. Rebraze the debrazed parts after replacement.



*Common to PWFY-P100/P140/P200/EP100VM-E/E1/E2-AU

[Replacing the strainer]

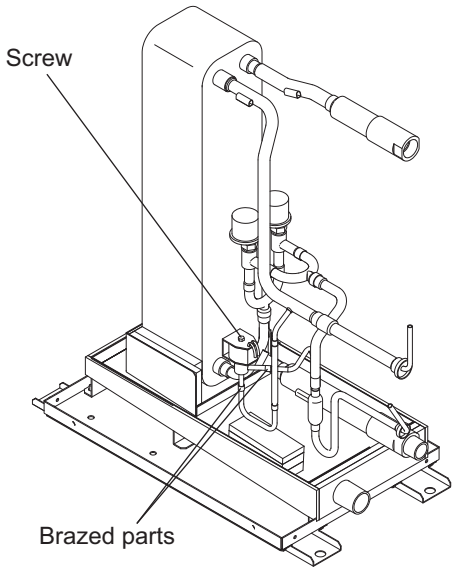
1. Debraze the parts on the pipe that are indicated in the figure.
2. Rebraze the debrazed parts after replacement.



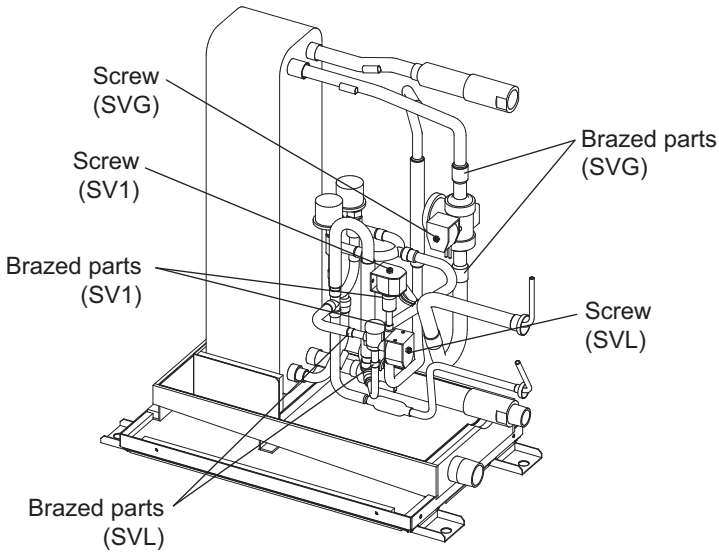
[Replacing the solenoid valve]

1. Unscrew the screws.
2. Debraze the parts on the pipe that are indicated in the figure.
3. Rebraze the debrazed parts after replacement.
4. Connect the connector to CN502 on the circuit board.

<PWFY-P100/P140/P200/EP100VM-E/E1-AU>



<PWFY-P100/P140/P200/EP100VM-E2-AU>

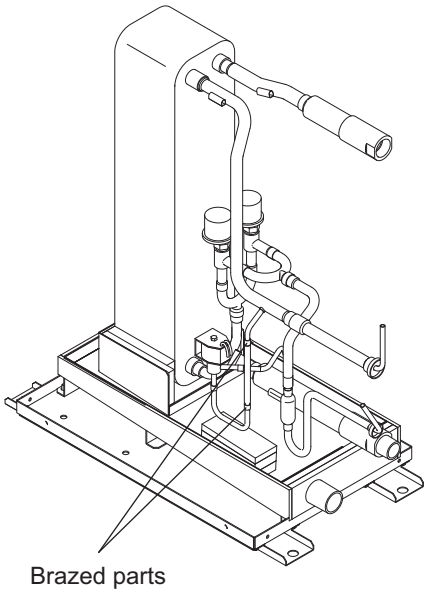


*Common to PWFY-P100/P140/P200/EP100VM-E1/E2-AU

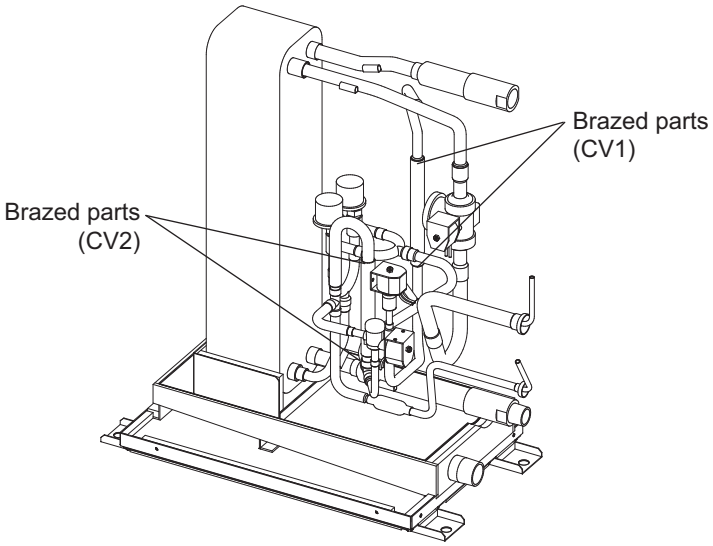
[Replacing the check valve]

1. Debraze the parts on the pipe that are indicated in the figure.
2. Rebraze the debrazed parts after replacement.

<PWFY-P100/P140/P200/EP100VM-E/E1-AU>



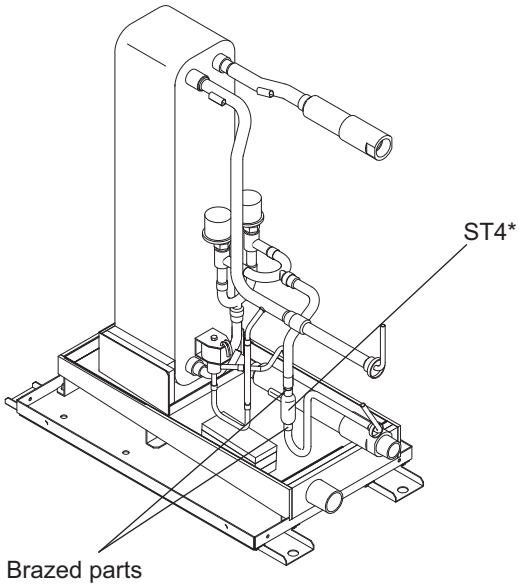
<PWFY-P100/P140/P200/EP100VM-E2-AU>



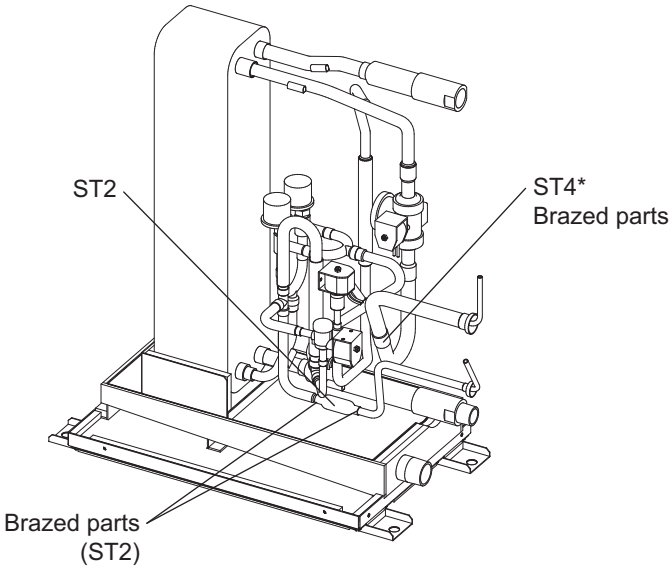
[Replacing the strainer ST3, ST4]

1. Debraze the parts on the pipe that are indicated in the figure.
2. Rebraze the debrazed parts after replacement.

<PWFY-P100/P140/P200/EP100VM-E/E1-AU>



<PWFY-P100/P140/P200/EP100VM-E2-AU>



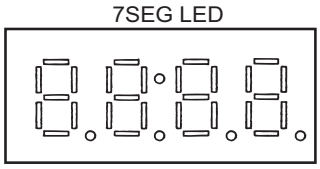
*ST3 in the case of P100VM-E/E1/E2-AU

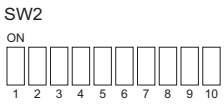
[1] LED Monitor Display

1. How to Read the LED on the Service Monitor

(1) How to read the LED

By setting the DIP SW 2-1 through 2-10 (Switch number 10 is represented by 0), the operating condition of the unit can be monitored on the service monitor. (Refer to the table on the following pages for DIP SW settings.)
The service monitor uses 4-digit 7-segment LED to display numerical values and other types of information.





SW1-10 is represented as "0" in the table.

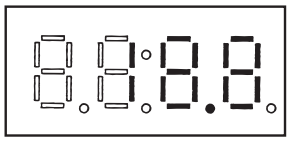
Pressure and temperature are examples of numerical values, and operating conditions and the on-off status of solenoid valve are examples of flag display.

1) Display of numerical values

Example: When the pressure data sensor reads 18.8kg/cm^2 (Item No. 55)

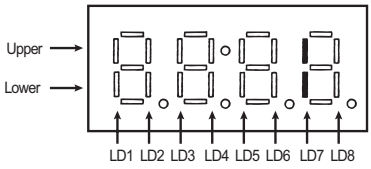
- The unit of pressure is in kg/cm^2
- Use the following conversion formula to convert the displayed value into a value in SI unit.

Value in SI unit (MPa) = Displayed value (kg/cm^2) x 0.098



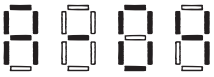
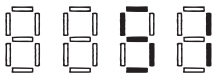
2) Flag display

Example: Pump interlock



(2) LED display at initial setting

From power on until the completion of initial settings, the following information will be displayed on the monitor screen. (Displays No. 1 through No. 4 in order repeatedly.)

No	Item	Display	Remarks
1	Software version		[0104] : Version 1.04
2	Refrigerant type		[134] : R134A
3	Model and capacity		[A-04] : PWFY-P100VM-E/E1/E2-AU [A-08] : PWFY-P200VM-E/E1/E2-AU [b-04] : PWFY-P100VM-E/E1-BU
4	Communication address		[01] : Address 1

After the initial settings have been completed, the information on these items can be checked by making the switch setting that corresponds to No. 261 in the LED display table.

Note

Only item No. 1 "Software Version" appears on the display if there is a wiring failure between the control board and the transmission line power supply board or if the circuit board has failed.

(3) Time data storage function

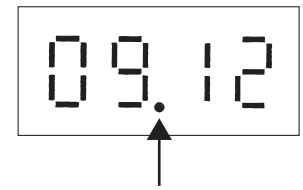
If an error (including a preliminary error) occurs, the error history data and the error detection time are stored into the service memory.
The error detection time stored in the service memory and the current time can be seen on the service LED.

Note

1) Use the time displayed on the service LED as a reference.
2) The date and the time are set to "00" by default.
3) The time is not updated while the power of the indoor unit is turned off. When the power is turned off and then on again, the count will resume from the time before the power was turned off. Thus, the time that differs the actual time will be displayed. (This also applies when a power failure occurs.)

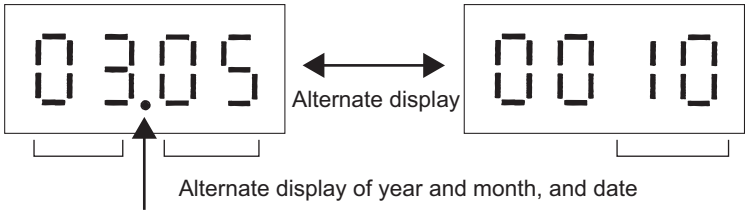
(3)-1 Reading the time data:

1) Time display
   Example: 12 past 9



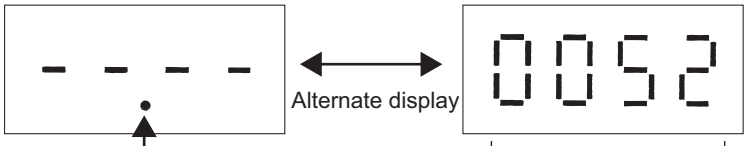
* Disappears if the time data is deviated due to a power failure, or if a system controller that sets the time is not connected.

2) Date display
   ♦When the main controller that can set the time is connected
   Example: May 10, 2003



* Appears between the year and the month, and nothing appears when the date is displayed.

♦When the main controller that can set the time is not connected
Example: 52 days after power was turned on



* Appears between the year and the month, and nothing appears when the date is displayed.

LED monitor display

Current data

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
0	0000000000	Relay output display 1 Lighting	Comp in operation		SV1		52C (PWFY-P100VM-E-BU only)		BU	CPU in operation	
		Error code display 1 BU/WH error	0000 to 9999								
1	1000000000	Error code display 2 Preliminary BU/WH error	0000 to 9999 (Address and error codes highlighted)								Display of the latest preliminary error If no preliminary errors are detected, "----" appears on the display.
2	0100000000										
3	1100000000										
4	0010000000										
5	1010000000										
6	0110000000	Preset temperature	-99.9 to 999.9								
7	1110000000										
8	0001000000	TH0	Inlet	Outlet							
9	1001000000	Communication demand capacity	0000 to 9999								If not demanded controlled, "----" [%] appears on the display.
10	0101000000	Contact point demand capacity	0000 to 9999								If not demanded controlled, "----" [%] appears on the display.
11	1101000000	External signal	Contact point demand								
12	0011000000	External signal							Pump interlock (Contact: open)		
13	1011000000										
14	0111000000	Operation status			3-minutes restart mode	Compressor in operation	Preliminary error	Error	3-minutes restart after instantaneous power failure		
15	1111000000										
16	0000100000										

Current data

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
17	1000100000										
18	0100100000										
19	1100100000										
20	0010100000										
21	1010100000										
22	0110100000										
23	1110100000										
24	0001100000										
25	1001100000										
26	0101100000										
27	1101100000										
28	0011100000										
29	1011100000										
30	0111100000										
31	1111100000										
32	0000010000										
33	1000010000										
34	0100010000										
35	1100010000										
36	0010010000										
37	1010010000	Operation mode	Cooling ON	Cooling OFF	Heating ON	Heating OFF				Stop	
38	0110010000		Hot Water	Heating	Heating ECO	Anti-freeze	Cooling				
39	1110010000	BC controller operation mode	Permit	Standby	Prohibit	Defrost					
40	0001010000										
41	1001010000										
42	0101010000	Control mode	Stop		Abnormal stop	Scheduled control		Defrost	High frequency oil recovery	Low frequency oil recovery	

Current data

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
43	1101010000	Control mod		Refrigerant recovery	Anti-freeze	Power failure	Test-run mode				
44	0011010000										
45	1011010000	TH11	-99.9 to 999.9								The unit is [°C]
46	0111010000	TH13/TH23	-99.9 to 999.9								
47	1111010000	TH22	-99.9 to 999.9								
48	0000110000	TH6	-99.9 to 999.9								
49	1000110000	TH8	-99.9 to 999.9								
50	0100110000										
51	1100110000										
52	0010110000										
53	1010110000	THHS1	-99.9 to 999.9								The unit is [°C]
54	0110110000										
55	1110110000	High-pressure sensor data	-99.9 to 999.9								The unit is [kgf/cm^2]
56	0001110000	Low-pressure sensor data	-99.9 to 999.9								
57	1001110000										
58	0101110000	LEV1	0000 to 9999								
59	1101110000	LEV2	0 to 480								LEV opening (Fully open : 480)
60	0011110000										
61	1011110000										
62	0111110000	COMP control frequency	0000 to 9999								The unit is [rps]
63	1111110000	COMP output frequency	0000 to 9999								Compressor operating frequency (*1) The unit is [rps]
64	0000001000	COMP 1 primary current	-99.9 to 999.9								The unit is [Arms]
65	1000001000	COMP operating current	-99.9 to 999.9								The unit is [Arms]

*1 Output frequency of the inverter depends on the type of compressor and equals the integer multiples of the operating frequency of the compressor.

Current data

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
66	0100001000	COMP bus voltage	0000 to 9999								The unit is [V]
67	1100001000										
68	0010001000										
69	1010001000										
70	0110001000										
71	1110001000	Tc	-99.9 to 999.9								
72	0001001000	Te	-99.9 to 999.9								
73	1001001000	Heating Thermo OFF differential	-99.9 to 999.9								
74	0101001000	Target SH	-99.9 to 999.9								The unit is [°C]
75	1101001000	Target SC	-99.9 to 999.9								
76	0011001000	SH	-99.9 to 999.9								
77	1011001000	SC	-99.9 to 999.9								
78	0111001000	Td*	-99.9 to 999.9								
79	1111001000	Upper 4 digits of COMP operation time	0000 to 9999								The unit is [h]
80	0000101000	Lower 4 digits of COMP operation time	0000 to 9999								
81	1000101000	Upper 4 digits of the number of COMP start-stops	0000 to 9999								
82	0100101000	Lower 4 digits of the number of COMP start-stops	0000 to 9999								
83	1100101000	Upper 4 digits of operation time (excluding stoppage time)	0000 to 9999								
84	0010101000	Lower 4 digits of operation time (excluding stoppage time)	0000 to 9999								Circulating water replacement indicator timer
85	1010101000	Backup	High-pressure rise		Low-pressure drop	Td rise					
86	0110101000										
87	1110101000										

Current data

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
88	0001101000										
89	1001101000										
90	0101101000										
91	1101101000										
92	0011101000										
93	1011101000										
94	0111101000										
95	1111101000										
96	0000011000										
97	1000011000										
98	0100011000										
99	1100011000										
100	0010011000										
101	1010011000										
102	0110011000										
103	1110011000										
104	0001011000										
105	1001011000										
106	0101011000										
107	1101011000										
108	0011011000										
109	1011011000										
110	0111011000										
111	1111011000										
112	0000111000										
113	1000111000										
114	0100111000										
115	1100111000										
116	0010111000										

Current data

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
117	1010111000										
118	0110111000										
119	1110111000										
120	0001111000										
121	1001111000										
122	0101111000										
123	1101111000										
124	0011111000										
125	1011111000										
126	0111111000										
127	1111111000										
128	0000000100										
129	1000000100										
130	0100000100										
131	1100000100										
132	0010000100										
133	1010000100										
134	0110000100										
135	1110000100										
136	0001000100										
137	1001000100										
138	0101000100										
139	1101000100										
140	0011000100										
141	1011000100										
142	0111000100										
143	1111000100										
144	0000100100										
145	1000100100										

Current data

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
146	0100100100										
147	1100100100										
148	0010100100										
149	1010100100										
150	0110100100										
151	1110100100										
152	0001100100										
153	1001100100										
154	0101100100										
155	1101100100										
156	0011100100										
157	1011100100										
158	0111100100										
159	1111100100										
160	0000010100										
161	1000010100										
162	0100010100										
163	1100010100										
164	0010010100										
165	1010010100										
166	0110010100										
167	1110010100										
168	0001010100										
169	1001010100										
170	0101010100										
171	1101010100										
172	0011010100										
173	1011010100										
174	0111010100										

Current data

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
175	1111010100										
176	0000110100										
177	1000110100										

Error history

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
178	0100110100	Error history 1									Address and error codes highlighted If no errors are detected, "---- " appears on the display.
179	1100110100	Error details of inverter	Error details of inverter (0001-0120)								
180	0010110100	Error history 2	0000 to 9999								
181	1010110100	Error details of inverter	Error details of inverter (0001-0120)								
182	0110110100	Error history 3	0000 to 9999								
183	1110110100	Error details of inverter	Error details of inverter (0001-0120)								
184	0001110100	Error history 4	0000 to 9999								
185	1001110100	Error details of inverter	Error details of inverter (0001-0120)								
186	0101110100	Error history 5	0000 to 9999								
187	1101110100	Error details of inverter	Error details of inverter (0001-0120)								
188	0011110100	Error history 6	0000 to 9999								
189	1011110100	Error details of inverter	Error details of inverter (0001-0120)								
190	0111110100	Error history 7	0000 to 9999								
191	1111110100	Error details of inverter	Error details of inverter (0001-0120)								
192	0000001100	Error history 8	0000 to 9999								
193	1000001100	Error details of inverter	Error details of inverter (0001-0120)								
194	0100001100	Error history 9	0000 to 9999								
195	1100001100	Error details of inverter	Error details of inverter (0001-0120)								
196	0010001100	Error history 10	0000 to 9999								
197	1010001100	Error details of inverter	Error details of inverter (0001-0120)								
198	0110001100	Error history of inverter (At the time of last data backup before error)	0000 to 9999								
199	1110001100	Error details of inverter	Error details of inverter (0001-0120)								
200	0001001100										

Data before error

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
201	1001001100	Operation status	BC operation signal		3-minutes re-start mode	Compressor in operation	Preliminary error	Error	3-minutes re-start after instantaneous power failure	Preliminary low pressure error	Items No. 201 through No. 255 indicate abnormal unit stoppage or preliminary error data.
202	0101001100										
203	1101001100	Operation mode	Cooling ON	Cooling OFF	Heating ON	Heating OFF				Stop	
204	0011001100		Hot Water	Heating	Heating ECO	Anti-freeze	Cooling				
205	1011001100	BC controller operation mode	Permit	Standby	Prohibit	Defrost					
206	0111001100										
207	1111001100										
208	0000101100	Control mode	Stop		Abnormal stop	Scheduled control		Defrost	High frequency oil recovery	Low frequency oil recovery	
209	1000101100			Refrigerant recovery	Anti-freez	Power failure	Test-run mode				
210	0100101100										
211	1100101100	Relay output display 1 Lighting	Comp in operation		SV1		52C (PWFY-P100VM-E-BU only)		BU	Always lit	
212	0010101100										
213	1010101100										
214	0110101100										
215	1110101100	Preset temperature	-99.9 to 999.9								
216	0001101100	TH11	-99.9 to 999.9								The unit is [°C]
217	1001101100	TH13/TH23	-99.9 to 999.9								
218	0101101100	TH22	-99.9 to 999.9								
219	1101101100	TH6	-99.9 to 999.9								
220	0011101100	TH8	-99.9 to 999.9								
221	1011101100										
222	0111101100										
223	1111101100										

Data before error

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
224	0000011100	THHS1	-99.9 to 999.9								
225	1000011100										
226	0100011100	High-pressure sensor data	-99.9 to 999.9								The unit is [kgf/cm^2]
227	1100011100	Low-pressure sensor data	-99.9 to 999.9								
228	0010011100										
229	1010011100	LEV1	0000 to 9999								
230	0110011100	LEV2	0 to 480								LEV opening (Fully open : 480)
231	1110011100										
232	0001011100										
233	1001011100	COMP control frequency	0000 to 9999								The unit is [rps]
234	0101011100	COMP output frequency	0000 to 9999								Compressor operating frequency The unit is [rps]
235	1101011100	COMP 1 primary current	-99.9 to 999.9								The unit is [Arms]
236	0011011100	COMP operating current	-99.9 to 999.9								The unit is [Arms]
237	1011011100	COMP bus voltage	0000 to 9999								The unit is [V]
23	0111011100										
239	1111011100										
240	0000111100										
241	1000111100										
242	0100111100	Tc	-99.9 to 999.9								
243	1100111100	Te	-99.9 to 999.9								
244	0010111100										
245	1010111100	Target SH	-99.9 to 999.9								The unit is [°C]
246	0110111100	Target SC	-99.9 to 999.9								
247	1110111100	SH	-99.9 to 999.9								

Data before error

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
248	0001111100	SC	-99.9 to 999.9								
249	1001111100										
250	0101111100	Upper 4 digits of COMP operation time	0000 to 9999								The unit is [h]
251	1101111100	Lower 4 digits of COMP operation time	0000 to 9999								
252	0011111100	Upper 4 digits of the number of COMP start-stops	0000 to 9999								
253	1011111100	Lower 4 digits of the number of COMP start-stops	0000 to 9999								
254	0111111100										
255	1111111100										
256	0000000010	Unit address	The unit displays its own address and the model code alternately.								
257	1000000010										
258	0100000010	RC address	Count-up display of number of connected units								
259	1100000010	BC address	BC controller address								
260	0010000010										
261	1010000010	Version / capacity	S/W version -> Refrigerant type -> Model and capacity -> Communication address display								
262	0110000010	OC address	OC address								
263	1110000010										
264	0001000010										
265	1001000010	INV version 1	0.00 to 99.99								
266	0101000010										
267	1101000010										
268	0011000010										
269	1011000010										
270	0111000010										
271	1111000010										
272	0000100010										

Data before error

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
273	1000100010										
274	0100100010										
275	1100100010										
276	0010100010										
277	1010100010										
278	0110100010										
279	1110100010										
280	0001100010										
281	1001100010										
282	0101100010										
283	1101100010										
284	0011100010										
285	1011100010										
286	0111100010										
287	1111100010										
288	0000010010										
289	1000010010										
290	0100010010										
291	1100010010										
292	0010010010										
293	1010010010										
294	0110010010										
295	1110010010										
296	0001010010										
297	1001010010										
298	0101010010										
299	1101010010										
300	0011010010										

Current data

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
301	1011010010										
302	0111010010										
303	1111010010										
304	0000110010										
305	1000110010										
306	0100110010										
307	1100110010										
308	0010110010										
309	1010110010										
310	0110110010										
311	1110110010										
312	0001110010										
313	1001110010										
314	0101110010										
315	1101110010										
316	0011110010										
317	1011110010										
318	0111110010										
319	1111110010										
320	0000001010										
321	1000001010										
322	0100001010										
323	1100001010										
324	0010001010										
325	1010001010										
326	0110001010										
327	1110001010										
328	0001001010										
329	1001001010										

Current data

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
330	0101001010										
331	1101001010										
332	0011001010										
333	1011001010										
334	0111001010										
335	1111001010										
336	0000101010										
337	1000101010										
338	0100101010										
339	1100101010										
340	0010101010										
341	1010101010										
342	0110101010										
343	1110101010										
344	0001101010										
345	1001101010										
346	0101101010										
347	1101101010										
348	0011101010										
349	1011101010										
350	0111101010										

Data on indoor unit system

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
351	1111101010										
352	0000011010										
353	1000011010										
354	0100011010										
355	1100011010										
356	0010011010										
357	1010011010										
358	0110011010										
359	1110011010										
360	0001011010										
361	1001011010										
362	0101011010										
36	1101011010										
364	0011011010										
365	1011011010										
366	0111011010										
367	1111011010										
368	0000111010										
369	1000111010										
370	0100111010										
371	1100111010										
372	0010111010										
373	1010111010										
374	0110111010										
375	1110111010										
376	0001111010										
377	1001111010										
378	0101111010										

Data on indoor unit system

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
379	1101111010										
380	0011111010										
381	1011111010										
382	0111111010										
383	1111111010										
384	0000000110										
385	1000000110										
386	0100000110										
387	1100000110										
388	0010000110										
389	1010000110										
390	0110000110										
391	1110000110										
392	0001000110										
393	1001000110										
394	0101000110										
395	1101000110										
396	0011000110										
397	1011000110										
398	0111000110										
399	1111000110										
400	0000100110										
401	1000100110										
402	0100100110										
403	1100100110										
404	0010100110										
405	1010100110										
406	0110100110										
407	1110100110										

Data on indoor unit system

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
408	0001100110										
409	1001100110										
410	0101100110										
411	1101100110										
412	0011100110										
413	1011100110										
414	0111100110										
415	1111100110										
416	0000010110										
417	1000010110										
418	0100010110										
419	1100010110										
420	0010010110										
42	1010010110										
422	0110010110										
423	1110010110										
424	0001010110										
425	1001010110										
426	0101010110										
427	1101010110										
428	0011010110										
429	1011010110										
430	0111010110										
431	1111010110										
432	0000110110	Current time	00:00 to 23:59								Hour: minute
433	1000110110	Current time -2	00.00 to 99.12/1 to 31								Year and month, and date alternate display
434	0100110110	Time of error detection 1	00:00 to 23:59								Hour: minute

Data on indoor unit system

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
435	1100110110	Time of error detection 1-2	00.00 to 99.12/1 to 31								Year and month, and date alternate display
436	0010110110	Time of error detection 2	00:00 to 23:59								Hour: minute
437	1010110110	Time of error detection 2-2	00.00 to 99.12/1 to 31								Year and month, and date alternate display
438	0110110110	Time of error detection 3	00:00 to 23:59								Hour: minute
439	1110110110	Time of error detection 3-2	00.00 to 99.12/1 to 31								Year and month, and date alternate display
440	0001110110	Time of error detection 4	00:00 to 23:59								Hour: minute
441	1001110110	Time of error detection 4-2	00.00 to 99.12/1 to 31								Year and month, and date alternate display
442	0101110110	Time of error detection 5	00:00 to 23:59								Hour: minute
443	1101110110	Time of error detection 5-2	00.00 to 99.12/1 to 31								Year and month, and date alternate display
444	0011110110	Time of error detection 6	00:00 to 23:59								Hour: minute
445	1011110110	Time of error detection 6-2	00.00 to 99.12/1 to 31								Year and month, and date alternate display
446	0111110110	Time of error detection 7	00:00 to 23:59								Hour: minute
447	1111110110	Time of error detection 7-2	00.00 to 99.12/1 to 31								Year and month, and date alternate display
448	0000001110	Time of error detection 8	00:00 to 23:59								Hour: minute
449	1000001110	Time of error detection 8-2	00.00 to 99.12/1 to 31								Year and month, and date alternate display
450	0100001110	Time of error detection 9	00:00 to 23:59								Hour: minute
451	1100001110	Time of error detection 9-2	00.00 to 99.12/1 to 31								Year and month, and date alternate display
452	0010001110	Time of error detection 10	00:00 to 23:59								Hour: minute
453	1010001110	Time of error detection 10-2	00.00 to 99.12/1 to 31								Year and month, and date alternate display
454	0110001110	Time of last data backup before error	00:00 to 23:59								Hour: minute
455	1110001110	Time of last data backup before error -2	00.00 to 99.12/1 to 31								Year and month, and date alternate display
456	0001001110										

Data on indoor unit system

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
457	1001001110										
458	0101001110										
459	1101001110										
460	0011001110										
461	1011001110										
462	0111001110										
463	1111001110										
464	0000101110										
465	1000101110										
466	0100101110										
467	1100101110										
468	0010101110										
469	1010101110										
470	0110101110										
471	1110101110										
472	0001101110										
473	1001101110										
474	0101101110										
475	1101101110										
476	0011101110										
477	1011101110										
478	0111101110										
479	1111101110										
480	0000011110										
481	1000011110										
482	0100011110										
483	1100011110										
484	0010011110										
485	1010011110										

Data on indoor unit system

No.	SW2	Item	Display								Remarks
	1234567890		LD1	LD2	LD3	LD4	LD5	LD6	LD7	LD8	
486	0110011110										
487	1110011110	Control board WDT Reset counter	0 to 254								
488	0001011110	INV board 1 WDT Reset counter	0 to 254								
489	1001011110										
490	0101011110										
491	1101011110										
492	0011011110										
493	1011011110										
494	0111011110										
495	1111011110										
496	0000111110										
497	1000111110										
498	0100111110										
499	1100111110										
500	0010111110										
501	1010111110										
502	0110111110										
503	1110111110										
504	0001111110										
505	1001111110										
506	0101111110										
507	1101111110										
508	0011111110										
509	1011111110										
510	0111111110										
511	1111111110										

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HWE0805E

New publication effective Nov. 2023
Specifications subject to change without notice