

AIR CONDITIONING SYSTEMS

# CITY MULTI



## DATA BOOK

MODEL

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**PQHY-P200-900Y(S)LM-A1**

**PQRY-P200-900Y(S)LM-A1**

**-For ground source application**



DATA BOOK describes the technical specifications of MITSUBISHI ELECTRIC Corp.'s CITY MULTI air conditioning system products.

In this DATA BOOK for ground source application, the information on water-cooled heat source unit PQHY-P-Y(S)LM-A1/PQRY-P-Y(S)LM-A1 with the connection of standard CITY MULTI indoor unit series is specified.

For capacity tables with indoor units, refer to the DATA BOOK for standard CITY MULTI units.

We recommend DATA BOOK users to read carefully and take advantage of all the contents inside to design the CITY MULTI air conditioning system and/or to prepare documents for promotions.

Along with the DATA BOOK, MITSUBISHI ELECTRIC provides a Design-Tool software to ensure the users to design the system correctly and simplify the calculations.

Please contact your local distributor for this software.

Please be notified that specifications are subject to change without notice due to continual improvements of the product.

For any inquiries, please contact your local distributor.

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# CITY MULTI

## Databook for ground source application

### HEAT SOURCE UNITS

BRINE INFORMATION

GENERAL LINE-UP

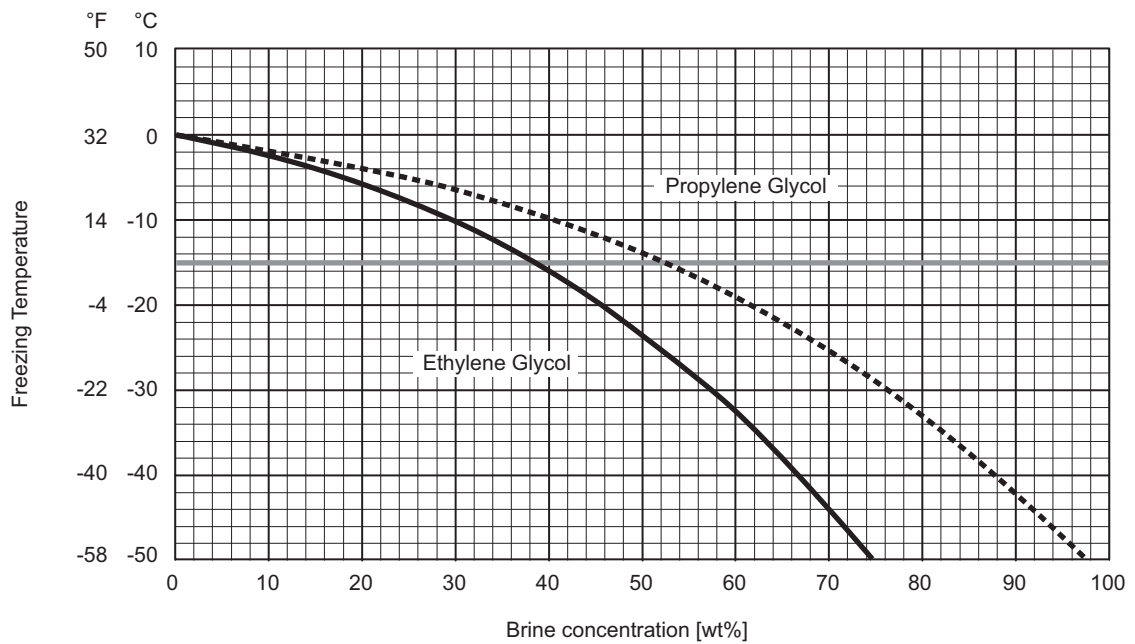
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### SYSTEM DESIGN

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## Brine freezing temperature

Brine concentration is decided by the freezing temperature. First, it is necessary to decide the freezing temperature and find out brine concentration which will correspond to the freezing temperature.



### Note

The graph was referred from chemical company data.

But Freezing Temperature condition will be slightly different based on each company.

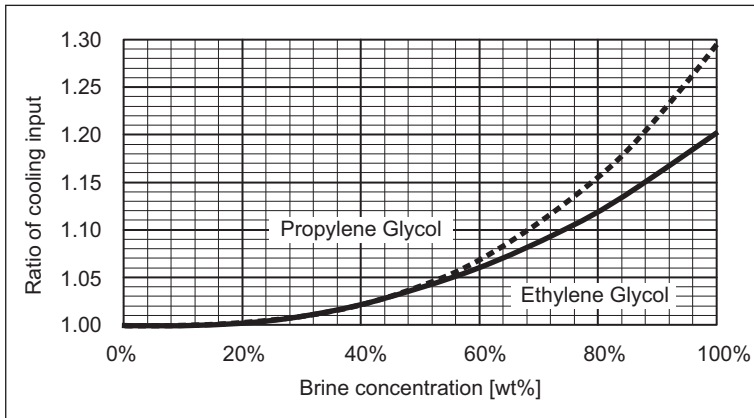
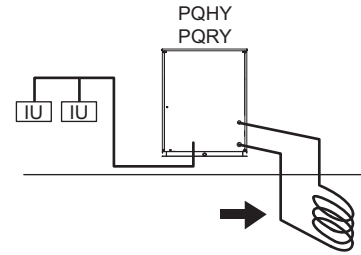
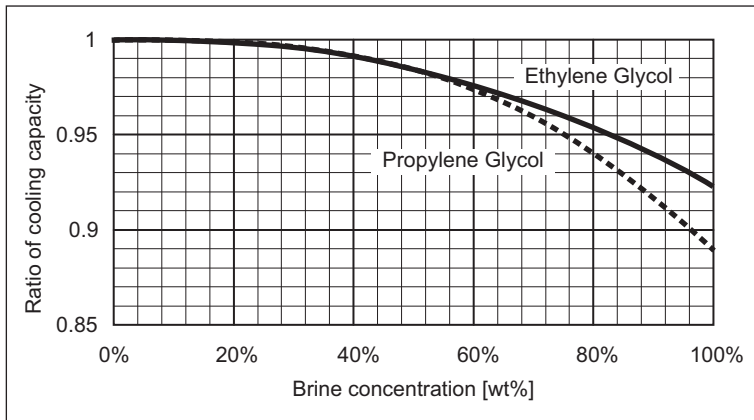
Please confirm detail data to the chemical company directly.

It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.

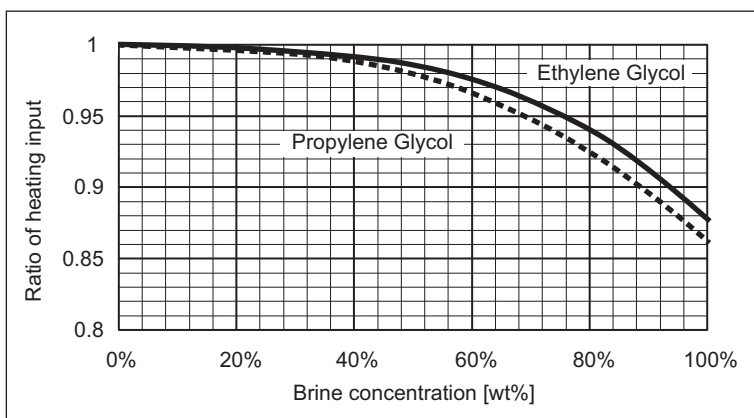
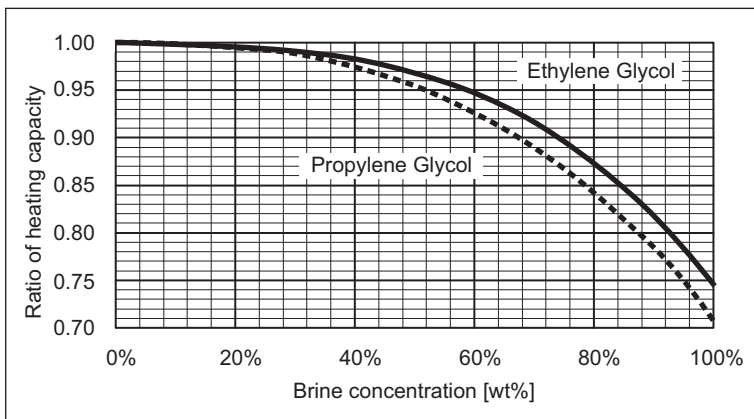
**Capacity correction by brine concentration (For heat source unit)**

Depending on the freezing temperature and brine concentration, the ratio of unit capacity will change. As shown in the line diagram, higher the brine concentration, the lower the ratio of capacity becomes.

**Cooling**



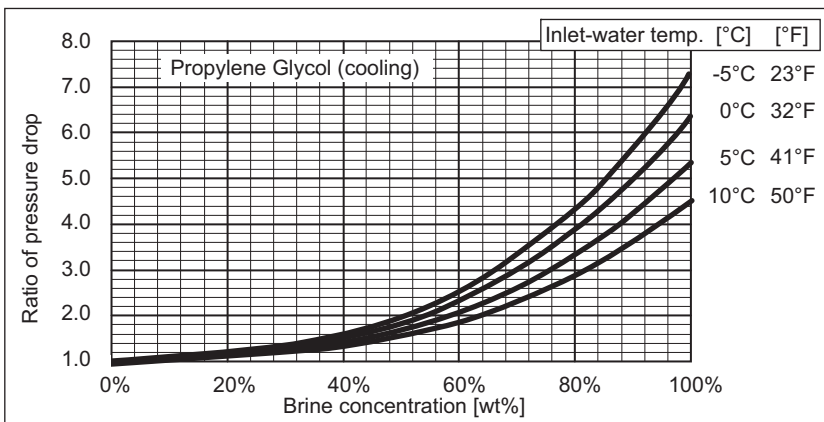
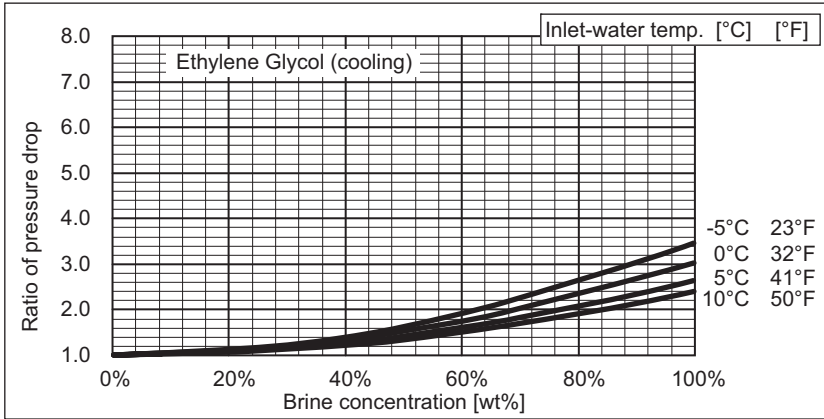
**Heating**



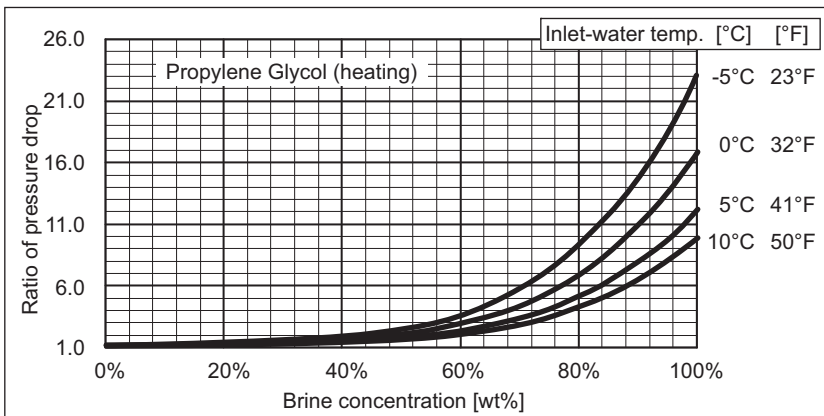
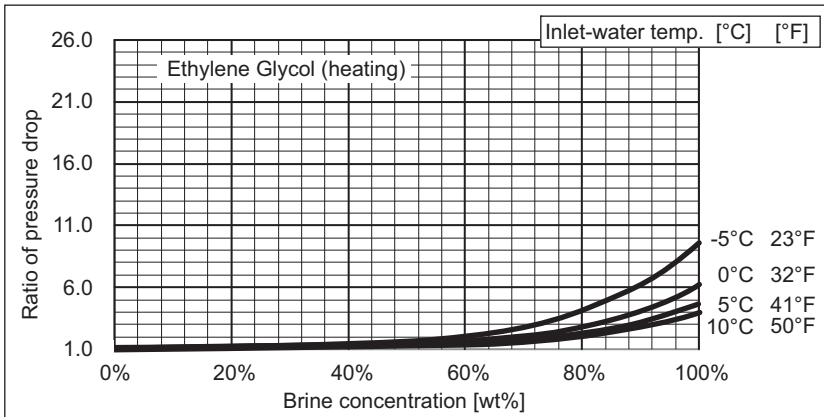
**Pressure drop correction by brine concentration (For heat source unit)**

Also, water pump is selected by the ratio of pressure drop of depending on the brine concentration.

**Cooling**



**Heating**



\* Please supply strainer on site.

Heat Pump WY-Series



PQHY-P200YLM-A1  
PQHY-P300YLM-A1

PQHY-P250YLM-A1

**8, 10, 12HP**



PQHY-P350YLM-A1  
PQHY-P450YLM-A1  
PQHY-P550YLM-A1

PQHY-P400YLM-A1  
PQHY-P500YLM-A1  
PQHY-P600YLM-A1

**14, 16, 18, 20, 22, 24HP**



PQHY-P400YSLM-A1  
PQHY-P500YSLM-A1  
PQHY-P600YSLM-A1

PQHY-P450YSLM-A1  
PQHY-P550YSLM-A1

**16, 18, 20, 22, 24HP**



PQHY-P700YSLM-A1  
PQHY-P800YSLM-A1  
PQHY-P900YSLM-A1

PQHY-P750YSLM-A1  
PQHY-P850YSLM-A1

**28, 30, 32, 34, 36HP**

Heat Recovery WR2-Series



PQRY-P200YLM-A1  
PQRY-P300YLM-A1

PQRY-P250YLM-A1

**8, 10, 12HP**



PQRY-P350YLM-A1  
PQRY-P450YLM-A1  
PQRY-P550YLM-A1

PQRY-P400YLM-A1  
PQRY-P500YLM-A1  
PQRY-P600YLM-A1

**14, 16, 18, 20, 22, 24HP**



PQRY-P400YSLM-A1  
PQRY-P500YSLM-A1  
PQRY-P600YSLM-A1

PQRY-P450YSLM-A1  
PQRY-P550YSLM-A1

**16, 18, 20, 22, 24HP**



PQRY-P700YSLM-A1  
PQRY-P800YSLM-A1  
PQRY-P900YSLM-A1

PQRY-P750YSLM-A1  
PQRY-P850YSLM-A1

**28, 30, 32, 34, 36HP**

## PQHY-P-Y(S)LM-A1

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# 1. SPECIFICATIONS

WY-Series

PQHY-P-Y(S)LM-A1

| Model  |  | PQHY-P200YLM-A1 < For Ground source >                            |                               |
|--|--|--|-------------------------------|
| Power source                                     |  | 3-phase 4-wire 380-400-415 V 50/60 Hz                            |                               |
| Cooling capacity<br>(Nominal)                    | *1, 2  | kW   | 22.4                          |
|  |  | BTU/h  | 76,400                        |
|  | Power input  | kW   | 3.71                          |
|  | Current input  | A  | 6.2-5.9-5.7                   |
|  | EER  | kW/kW  | 6.03                          |
| Temp. range of cooling                           | Indoor   | W.B.   | 15.0~24.0°C (59~75°F)         |
|  | Inlet water  | °C   | -5.0~45.0°C (23~113°F)        |
| Heating capacity<br>(Nominal)                    | *3, 4  | kW   | 25.0                          |
|  |  | BTU/h  | 85,300                        |
|  | Power input  | kW   | 3.97                          |
|  | Current input  | A  | 6.7-6.3-6.1                   |
|  | COP  | kW/kW  | 6.29                          |
| Temp. range of heating                           | Indoor   | D.B.   | 15.0~27.0°C (59~81°F)         |
|  | Inlet water  | °C   | -5.0~45.0°C (23~113°F)        |
| Indoor unit connectable                          | Total capacity   | 50~130% of heat source unit capacity                             |                               |
|  | Model/Quantity   | P10~P250, M20~M140/1~20  |                               |
| Sound pressure level (measured in anechoic room) |  | dB <A>   |                               |
|  |  | 46   |                               |
| Sound power level (measured in anechoic room)    |  | dB <A>   |                               |
|  |  | 60   |                               |
| Refrigerant piping diameter                      | Liquid pipe  | mm (in.)   | 9.52 (3/8) Brazed             |
|  | Gas pipe   | mm (in.)   | 19.05 (3/4) Brazed            |
| Circulating water                                | Water flow rate  | m³/h   | 5.76                          |
|  |  | L/min  | 96                            |
|  |  | cfm  | 3.4                           |
|  | Pressure drop  | kPa  | 24                            |
|  | Operating volume range   | m³/h   | 3.0 ~ 7.2                     |
| Compressor                                       | Type   | Inverter scroll hermetic compressor                              |                               |
|  | Starting method  | Inverter   |                               |
|  | Motor output   | kW   | 4.8                           |
|  | Case heater  | kW   | -                             |
|  | Lubricant  | MEL32  |                               |
| External finish                                  |  | Galvanized steel sheets  |                               |
| External dimension H x W x D                     |  | mm   | 1,100 x 880 x 550             |
|  |  | in.  | 43-5/16 x 34-11/16 x 21-11/16 |
| Protection devices                               | High pressure protection   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |                               |
|  | Inverter circuit (COMP.)   | Over-heat protection, Over-current protection                    |                               |
|  | Compressor   | Over-heat protection   |                               |
| Refrigerant                                      | Type x original charge   | R410A x 5.0 kg (12 lbs)  |                               |
|  | Control  | LEV and HIC circuit  |                               |
| Net weight                                       | kg (lbs)   | 170 (375)  |                               |
| Heat exchanger                                   |  |  | plate type                    |
|  | Water volume in plate  | l  | 5.0                           |
|  | Water pressure Max.  | MPa  | 2.0                           |
| HIC circuit (HIC: Heat Inter-Changer)            |  | Copper pipe, tube-in-tube structure                              |                               |
| Drawing  | External   | KL94C201   |                               |
|  | Wiring   | KE94G420   |                               |
| Standard attachment                              | Document   | Installation Manual  |                               |
|  | Accessory  | Refrigerant conn. pipe   |                               |
| Optional parts                                   | Joint: CMY-Y102SS/LS-G2<br>Header: CMY-Y104, 108, 1010-G   |  |                               |
| Remarks  | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |                               |

| Notes:  | Unit converter  |
|---|---|
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m³/min x 35.31   |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

|  |                          |                   |  |             |  |  |
|--|--------------------------|-------------------|--|-------------|--|--|
| Model  |                          |                   | <b>PQHY-P250YLM-A1 &lt; For Ground source &gt;</b>   |             |  |  |
| Power source                                     |                          |                   | 3-phase 4-wire 380-400-415 V 50/60 Hz  |             |  |  |
| Cooling capacity<br>(Nominal)                    | *1, 2                    | kW                | 28.0   |             |  |  |
|  |                          | BTU/h             | 95,500   |             |  |  |
|  | Power input              | kW                | 4.90   |             |  |  |
|  |                          | Current input     | A  | 8.2-7.8-7.5 |  |  |
|  |                          | EER               | kW/kW  | 5.71        |  |  |
| Temp. range of<br>cooling                        | Indoor                   | W.B.              | 15.0~24.0°C (59~75°F)  |             |  |  |
|  | Inlet water              | °C                | -5.0~45.0°C (23~113°F)   |             |  |  |
| Heating capacity<br>(Nominal)                    | *3, 4                    | kW                | 31.5   |             |  |  |
|  |                          | BTU/h             | 107,500  |             |  |  |
|  | Power input              | kW                | 5.08   |             |  |  |
|  |                          | Current input     | A  | 8.5-8.1-7.8 |  |  |
|  |                          | COP               | kW/kW  | 6.20        |  |  |
| Temp. range of<br>heating                        | Indoor                   | D.B.              | 15.0~27.0°C (59~81°F)  |             |  |  |
|  | Inlet water              | °C                | -5.0~45.0°C (23~113°F)   |             |  |  |
| Indoor unit<br>connectable                       | Total capacity           |                   | 50~130% of heat source unit capacity   |             |  |  |
|  | Model/Quantity           |                   | P10~P250, M20~M140/1~25  |             |  |  |
| Sound pressure level (measured in anechoic room) |                          | dB <A>            | 48   |             |  |  |
| Sound power level (measured in anechoic room)    |                          | dB <A>            | 62   |             |  |  |
| Refrigerant<br>piping diameter                   | Liquid pipe              | mm (in.)          | 9.52 (3/8) Brazed (12.7 (1/2) Brazed, farthest length >= 90 m)   |             |  |  |
|  | Gas pipe                 | mm (in.)          | 22.2 (7/8) Brazed  |             |  |  |
| Circulating<br>water                             | Water flow rate          | m <sup>3</sup> /h | 5.76   |             |  |  |
|  |                          | L/min             | 96   |             |  |  |
|  |                          | cfm               | 3.4  |             |  |  |
|  | Pressure drop            | kPa               | 24   |             |  |  |
|  | Operating volume range   | m <sup>3</sup> /h | 3.0 ~ 7.2  |             |  |  |
| Compressor                                       | Type                     |                   | Inverter scroll hermetic compressor  |             |  |  |
|  | Starting method          |                   | Inverter   |             |  |  |
|  | Motor output             | kW                | 6.2  |             |  |  |
|  | Case heater              | kW                | -  |             |  |  |
|  | Lubricant                |                   | MEL32  |             |  |  |
| External finish                                  |                          |                   | Galvanized steel sheets  |             |  |  |
| External dimension H x W x D                     |                          | mm                | 1,100 x 880 x 550  |             |  |  |
|  |                          | in.               | 43-5/16 x 34-11/16 x 21-11/16  |             |  |  |
| Protection<br>devices                            | High pressure protection |                   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)   |             |  |  |
|  | Inverter circuit (COMP.) |                   | Over-heat protection, Over-current protection  |             |  |  |
|  | Compressor               |                   | Over-heat protection   |             |  |  |
| Refrigerant                                      | Type x original charge   |                   | R410A x 5.0 kg (12 lbs)  |             |  |  |
|  | Control                  |                   | LEV and HIC circuit  |             |  |  |
| Net weight                                       | kg (lbs)                 | 170 (375)         |  |             |  |  |
| Heat exchanger                                   |                          |                   | plate type   |             |  |  |
|  | Water volume in plate    | l                 | 5.0  |             |  |  |
|  | Water pressure Max.      | MPa               | 2.0  |             |  |  |
| HIC circuit (HIC: Heat Inter-Changer)            |                          |                   | Copper pipe, tube-in-tube structure  |             |  |  |
| Drawing  | External                 |                   | KL94C201   |             |  |  |
|  | Wiring                   |                   | KE94G420   |             |  |  |
| Standard attachment                              | Document                 |                   | Installation Manual  |             |  |  |
|  | Accessory                |                   | Refrigerant conn. pipe   |             |  |  |
| Optional parts                                   |                          |                   | Joint: CMY-Y102SS/LS-G2<br>Header: CMY-Y104, 108, 1010-G   |             |  |  |
| Remarks  |                          |                   | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |             |  |  |

|  |  |  |
|--|--|--|
| Notes:   |  | Unit converter   |
| <p>1.Nominal cooling conditions (subject to JIS B8615-2)<br/>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br/>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)</p> <p>2.Brine concentration 0%</p> <p>3.Nominal heating conditions (subject to JIS B8615-2)<br/>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br/>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)</p> <p>4.Brine concentration 0%</p> |  | <p>BTU/h =kW x 3,412</p> <p>cfm =m<sup>3</sup>/min x 35.31</p> <p>lbs =kg/0.4536</p> |
|  |  | *Above specification data is subject to rounding variation.                          |

# 1. SPECIFICATIONS

WY-Series

PQHY-P-Y(S)LM-A1

| Model  |  | PQHY-P300YLM-A1 < For Ground source >                            |  |
|--|--|--|--|
| Power source                                     |  | 3-phase 4-wire 380-400-415 V 50/60 Hz                            |  |
| Cooling capacity<br>(Nominal)                    | *1, 2  | kW   | 33.5   |
|  |  | BTU/h  | 114,300  |
|  | Power input  | kW   | 6.04   |
|  | Current input  | A  | 10.1-9.6-9.3   |
|  | EER  | kW/kW  | 5.54   |
| Temp. range of cooling                           | Indoor   | W.B.   | 15.0~24.0°C (59~75°F)  |
|  | Inlet water  | °C   | -5.0~45.0°C (23~113°F)   |
| Heating capacity<br>(Nominal)                    | *3, 4  | kW   | 37.5   |
|  |  | BTU/h  | 128,000  |
|  | Power input  | kW   | 6.25   |
|  | Current input  | A  | 10.5-10.0-9.6  |
|  | COP  | kW/kW  | 6.00   |
| Temp. range of heating                           | Indoor   | D.B.   | 15.0~27.0°C (59~81°F)  |
|  | Inlet water  | °C   | -5.0~45.0°C (23~113°F)   |
| Indoor unit connectable                          | Total capacity   | 50~130% of heat source unit capacity                             |  |
|  | Model/Quantity   | P10~P300, M20~M140/1~30  |  |
| Sound pressure level (measured in anechoic room) |  | dB <A>   | 54   |
| Sound power level (measured in anechoic room)    |  | dB <A>   | 68   |
| Refrigerant piping diameter                      | Liquid pipe  | mm (in.)   | 9.52 (3/8) Brazed (12.7 (1/2) Brazed, farthest length >= 40 m) |
|  | Gas pipe   | mm (in.)   | 22.2 (7/8) Brazed  |
| Circulating water                                | Water flow rate  | m³/h   | 5.76   |
|  |  | L/min  | 96   |
|  |  | cfm  | 3.4  |
|  | Pressure drop  | kPa  | 24   |
|  | Operating volume range   | m³/h   | 3.0 ~ 7.2  |
| Compressor                                       | Type   | Inverter scroll hermetic compressor                              |  |
|  | Starting method  | Inverter   |  |
|  | Motor output   | kW   | 7.7  |
|  | Case heater  | kW   | -  |
|  | Lubricant  | MEL32  |  |
| External finish                                  |  | Galvanized steel sheets  |  |
| External dimension H x W x D                     |  | mm   | 1,100 x 880 x 550  |
|  |  | in.  | 43-5/16 x 34-11/16 x 21-11/16                                  |
| Protection devices                               | High pressure protection   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |
|  | Inverter circuit (COMP.)   | Over-heat protection, Over-current protection                    |  |
|  | Compressor   | Over-heat protection   |  |
| Refrigerant                                      | Type x original charge   | R410A x 5.0 kg (12 lbs)  |  |
|  | Control  | LEV and HIC circuit  |  |
| Net weight                                       | kg (lbs)   | 170 (375)  |  |
| Heat exchanger                                   |  |  | plate type   |
|  | Water volume in plate  | l  | 5.0  |
|  | Water pressure Max.  | MPa  | 2.0  |
| HIC circuit (HIC: Heat Inter-Changer)            |  | Copper pipe, tube-in-tube structure                              |  |
| Drawing  | External   | KL94C201   |  |
|  | Wiring   | KE94G420   |  |
| Standard attachment                              | Document   | Installation Manual  |  |
|  | Accessory  | Refrigerant conn. pipe   |  |
| Optional parts                                   | Joint: CMY-Y102SS/LS-G2<br>Header: CMY-Y104, 108, 1010-G   |  |  |
| Remarks  | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |  |

| Notes:  | Unit converter  |
|---|---|
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m³/min x 35.31   |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

| Model   |                          |                   | PQHY-P350YLM-A1 < For Ground source >  |     |     |  |
|---|--------------------------|-------------------|--|-----|-----|--|
| Power source  |                          |                   | 3-phase 4-wire 380-400-415 V 50/60 Hz  |     |     |  |
| Cooling capacity<br>(Nominal)   | *1, 2                    | kW                | 40.0   |     |     |  |
|   |                          | BTU/h             | 136,500  |     |     |  |
|   | Power input              | kW                | 7.14   |     |     |  |
|   | Current input            | A                 | 12.0-11.4-11.0   |     |     |  |
|   | EER                      | kW/kW             | 5.60   |     |     |  |
| Temp. range of<br>cooling   | Indoor                   | W.B.              | 15.0~24.0°C (59~75°F)  |     |     |  |
|   | Inlet water              | °C                | -5.0~45.0°C (23~113°F)   |     |     |  |
| Heating capacity<br>(Nominal)   | *3, 4                    | kW                | 45.0   |     |     |  |
|   |                          | BTU/h             | 153,500  |     |     |  |
|   | Power input              | kW                | 7.53   |     |     |  |
|   | Current input            | A                 | 12.7-12.0-11.6   |     |     |  |
|   | COP                      | kW/kW             | 5.97   |     |     |  |
| Temp. range of<br>heating   | Indoor                   | D.B.              | 15.0~27.0°C (59~81°F)  |     |     |  |
|   | Inlet water              | °C                | -5.0~45.0°C (23~113°F)   |     |     |  |
| Indoor unit<br>connectable  | Total capacity           |                   | 50~130% of heat source unit capacity   |     |     |  |
|   | Model/Quantity           |                   | P10~P300, M20~M140/1~35  |     |     |  |
| Sound pressure level (measured in anechoic room)  |                          | dB <A>            | 52   |     |     |  |
| Sound power level (measured in anechoic room)   |                          | dB <A>            | 66   |     |     |  |
| Refrigerant<br>piping diameter  | Liquid pipe              | mm (in.)          | 12.7 (1/2) Brazed  |     |     |  |
|   | Gas pipe                 | mm (in.)          | 28.58 (1-1/8) Brazed   |     |     |  |
| Circulating<br>water  | Water flow rate          | m <sup>3</sup> /h | 7.20   |     |     |  |
|   |                          | L/min             | 120  |     |     |  |
|   |                          | cfm               | 4.2  |     |     |  |
|   | Pressure drop            | kPa               | 44   |     |     |  |
|   | Operating volume range   | m <sup>3</sup> /h | 4.5 ~ 11.6   |     |     |  |
| Compressor  | Type                     |                   | Inverter scroll hermetic compressor  |     |     |  |
|   | Starting method          |                   | Inverter   |     |     |  |
|   | Motor output             | kW                | 9.5  |     |     |  |
|   | Case heater              | kW                | -  |     |     |  |
|   | Lubricant                |                   | MEL32  |     |     |  |
| External finish   |                          |                   | Galvanized steel sheets  |     |     |  |
| External dimension H x W x D  |                          | mm                | 1,450 x 880 x 550  |     |     |  |
|   |                          | in.               | 57-1/8 x 34-11/16 x 21-11/16   |     |     |  |
| Protection<br>devices   | High pressure protection |                   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)   |     |     |  |
|   | Inverter circuit (COMP.) |                   | Over-heat protection, Over-current protection  |     |     |  |
|   | Compressor               |                   | Over-heat protection   |     |     |  |
| Refrigerant   | Type x original charge   |                   | R410A x 6.0 kg (14 lbs)  |     |     |  |
|   | Control                  |                   | LEV and HIC circuit  |     |     |  |
| Net weight  |                          | kg (lbs)          | 214 (472)  |     |     |  |
| Heat exchanger  |                          |                   | plate type   |     |     |  |
|   |                          |                   | Water volume in plate  | l   | 5.0 |  |
|   |                          |                   | Water pressure Max.  | MPa | 2.0 |  |
| HIC circuit (HIC: Heat Inter-Changer)   |                          |                   | Copper pipe, tube-in-tube structure  |     |     |  |
| Drawing   | External                 |                   | KL94C202   |     |     |  |
|   | Wiring                   |                   | KE94G420   |     |     |  |
| Standard attachment   | Document                 |                   | Installation Manual  |     |     |  |
|   | Accessory                |                   | Refrigerant conn. pipe   |     |     |  |
| Optional parts  |                          |                   | Joint: CMY-Y102SS/LS-G2, CMY-Y202S-G2<br>Header: CMY-Y104, 108, 1010-G   |     |     |  |
| Remarks   |                          |                   | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |     |     |  |
| Notes:  |                          |                   | Unit converter   |     |     |  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) |                          |                   | BTU/h =kW x 3,412  |     |     |  |
| 2.Brine concentration 0%  |                          |                   | cfm =m <sup>3</sup> /min x 35.31   |     |     |  |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                |                          |                   | lbs =kg/0.4536   |     |     |  |
| 4.Brine concentration 0%  |                          |                   | *Above specification data is subject to rounding variation.  |     |     |  |

# 1. SPECIFICATIONS

WY-Series

PQHY-P-Y(S)LM-A1

| Model  |  | PQHY-P400YLM-A1 < For Ground source >                                  |                              |
|--|--|--|------------------------------|
| Power source                                     |  | 3-phase 4-wire 380-400-415 V 50/60 Hz                                  |                              |
| Cooling capacity<br>(Nominal)                    | *1, 2  | kW   | 45.0                         |
|  |  | BTU/h  | 153,500                      |
|  | Power input  | kW   | 8.03                         |
|  | Current input  | A  | 13.5-12.8-12.4               |
|  | EER  | kW/kW  | 5.60                         |
| Temp. range of cooling                           | Indoor   | W.B.   | 15.0~24.0°C (59~75°F)        |
|  | Inlet water  | °C   | -5.0~45.0°C (23~113°F)       |
| Heating capacity<br>(Nominal)                    | *3, 4  | kW   | 50.0                         |
|  |  | BTU/h  | 170,600                      |
|  | Power input  | kW   | 8.37                         |
|  | Current input  | A  | 14.1-13.4-12.9               |
|  | COP  | kW/kW  | 5.97                         |
| Temp. range of heating                           | Indoor   | D.B.   | 15.0~27.0°C (59~81°F)        |
|  | Inlet water  | °C   | -5.0~45.0°C (23~113°F)       |
| Indoor unit connectable                          | Total capacity   | 50~130% of heat source unit capacity                                   |                              |
|  | Model/Quantity   | P10~P400, M20~M140/1~40  |                              |
| Sound pressure level (measured in anechoic room) |  | dB <A>   | 52                           |
| Sound power level (measured in anechoic room)    |  | dB <A>   | 66                           |
| Refrigerant piping diameter                      | Liquid pipe  | mm (in.)   | 15.88 (5/8) Brazed           |
|  | Gas pipe   | mm (in.)   | 28.58 (1-1/8) Brazed         |
| Circulating water                                | Water flow rate  | m³/h   | 7.20                         |
|  |  | L/min  | 120                          |
|  |  | cfm  | 4.2                          |
|  | Pressure drop  | kPa  | 44                           |
|  | Operating volume range   | m³/h   | 4.5 ~ 11.6                   |
| Compressor                                       | Type   | Inverter scroll hermetic compressor                                    |                              |
|  | Starting method  | Inverter   |                              |
|  | Motor output   | kW   | 10.7                         |
|  | Case heater  | kW   | -                            |
|  | Lubricant  | MEL32  |                              |
| External finish                                  |  | Galvanized steel sheets  |                              |
| External dimension H x W x D                     |  | mm   | 1,450 x 880 x 550            |
|  |  | in.  | 57-1/8 x 34-11/16 x 21-11/16 |
| Protection devices                               | High pressure protection   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)       |                              |
|  | Inverter circuit (COMP.)   | Over-heat protection, Over-current protection                          |                              |
|  | Compressor   | Over-heat protection   |                              |
| Refrigerant                                      | Type x original charge   | R410A x 6.0 kg (14 lbs)  |                              |
|  | Control  | LEV and HIC circuit  |                              |
| Net weight                                       | kg (lbs)   | 214 (472)  |                              |
| Heat exchanger                                   |  |  | plate type                   |
|  | Water volume in plate  | l  | 5.0                          |
|  | Water pressure Max.  | MPa  | 2.0                          |
| HIC circuit (HIC: Heat Inter-Changer)            |  | Copper pipe, tube-in-tube structure                                    |                              |
| Drawing  | External   | KL94C202   |                              |
|  | Wiring   | KE94G420   |                              |
| Standard attachment                              | Document   | Installation Manual  |                              |
|  | Accessory  | Refrigerant conn. pipe   |                              |
| Optional parts                                   |  | Joint: CMY-Y102SS/LS-G2, CMY-Y202S-G2<br>Header: CMY-Y104, 108, 1010-G |                              |
| Remarks  | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |                              |

| Notes:  | Unit converter  |
|---|---|
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m³/min x 35.31   |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

| Model   |                          |                   | PQHY-P450YLM-A1 < For Ground source >  |  |
|---|--------------------------|-------------------|--|--|
| Power source  |                          |                   | 3-phase 4-wire 380-400-415 V 50/60 Hz  |  |
| Cooling capacity<br>(Nominal)   | *1, 2                    | kW                | 50.0   |  |
|   |                          | BTU/h             | 170,600  |  |
|   | Power input              | kW                | 9.29   |  |
|   | Current input            | A                 | 15.6-14.8-14.3   |  |
|   | EER                      | kW/kW             | 5.38   |  |
| Temp. range of<br>cooling   | Indoor                   | W.B.              | 15.0~24.0°C (59~75°F)  |  |
|   | Inlet water              | °C                | -5.0~45.0°C (23~113°F)   |  |
| Heating capacity<br>(Nominal)   | *3, 4                    | kW                | 56.0   |  |
|   |                          | BTU/h             | 191,100  |  |
|   | Power input              | kW                | 9.79   |  |
|   | Current input            | A                 | 16.5-15.7-15.1   |  |
|   | COP                      | kW/kW             | 5.72   |  |
| Temp. range of<br>heating   | Indoor                   | D.B.              | 15.0~27.0°C (59~81°F)  |  |
|   | Inlet water              | °C                | -5.0~45.0°C (23~113°F)   |  |
| Indoor unit<br>connectable  | Total capacity           |                   | 50~130% of heat source unit capacity   |  |
|   | Model/Quantity           |                   | P10~P400, M20~M140/1~45  |  |
| Sound pressure level (measured in anechoic room)  |                          | dB <A>            | 54   |  |
| Sound power level (measured in anechoic room)   |                          | dB <A>            | 70   |  |
| Refrigerant<br>piping diameter  | Liquid pipe              | mm (in.)          | 15.88 (5/8) Brazed   |  |
|   | Gas pipe                 | mm (in.)          | 28.58 (1-1/8) Brazed   |  |
| Circulating<br>water  | Water flow rate          | m <sup>3</sup> /h | 7.20   |  |
|   |                          | L/min             | 120  |  |
|   |                          | cfm               | 4.2  |  |
|   | Pressure drop            | kPa               | 44   |  |
|   | Operating volume range   | m <sup>3</sup> /h | 4.5 ~ 11.6   |  |
| Compressor  | Type                     |                   | Inverter scroll hermetic compressor  |  |
|   | Starting method          |                   | Inverter   |  |
|   | Motor output             | kW                | 11.6   |  |
|   | Case heater              | kW                | -  |  |
|   | Lubricant                |                   | MEL32  |  |
| External finish   |                          |                   | Galvanized steel sheets  |  |
| External dimension H x W x D  |                          | mm                | 1,450 x 880 x 550  |  |
|   |                          | in.               | 57-1/8 x 34-11/16 x 21-11/16   |  |
| Protection<br>devices   | High pressure protection |                   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)   |  |
|   | Inverter circuit (COMP.) |                   | Over-heat protection, Over-current protection  |  |
|   | Compressor               |                   | Over-heat protection   |  |
| Refrigerant   | Type x original charge   |                   | R410A x 6.0 kg (14 lbs)  |  |
|   | Control                  |                   | LEV and HIC circuit  |  |
| Net weight  | kg (lbs)                 | 214 (472)         |  |  |
| Heat exchanger  |                          |                   | plate type   |  |
|   | Water volume in plate    | l                 | 5.0  |  |
|   | Water pressure Max.      | MPa               | 2.0  |  |
| HIC circuit (HIC: Heat Inter-Changer)   |                          |                   | Copper pipe, tube-in-tube structure  |  |
| Drawing   | External                 |                   | KL94C202   |  |
|   | Wiring                   |                   | KE94G420   |  |
| Standard attachment   | Document                 |                   | Installation Manual  |  |
|   | Accessory                |                   | Refrigerant conn. pipe   |  |
| Optional parts  |                          |                   | Joint: CMY-Y102SS/LS-G2, CMY-Y202S-G2<br>Header: CMY-Y104, 108, 1010-G   |  |
| Remarks   |                          |                   | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |
| Notes:  |                          |                   | Unit converter   |  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) |                          |                   | BTU/h =kW x 3,412  |  |
| 2.Brine concentration 0%  |                          |                   | cfm =m <sup>3</sup> /min x 35.31   |  |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                |                          |                   | lbs =kg/0.4536   |  |
| 4.Brine concentration 0%  |                          |                   | *Above specification data is subject to rounding variation.  |  |

# 1. SPECIFICATIONS

WY-Series

PQHY-P-Y(S)LM-A1

| Model  |  | PQHY-P500YLM-A1 < For Ground source >                            |                              |
|--|--|--|------------------------------|
| Power source                                     |  | 3-phase 4-wire 380-400-415 V 50/60 Hz                            |                              |
| Cooling capacity<br>(Nominal)                    | *1, 2  | kW   | 56.0                         |
|  |  | BTU/h  | 191,100                      |
|  | Power input  | kW   | 11.17                        |
|  | Current input  | A  | 18.8-17.9-17.2               |
|  | EER  | kW/kW  | 5.01                         |
| Temp. range of cooling                           | Indoor   | W.B.   | 15.0~24.0°C (59~75°F)        |
|  | Inlet water  | °C   | -5.0~45.0°C (23~113°F)       |
| Heating capacity<br>(Nominal)                    | *3, 4  | kW   | 63.0                         |
|  |  | BTU/h  | 215,000                      |
|  | Power input  | kW   | 11.43                        |
|  | Current input  | A  | 19.2-18.3-17.6               |
|  | COP  | kW/kW  | 5.51                         |
| Temp. range of heating                           | Indoor   | D.B.   | 15.0~27.0°C (59~81°F)        |
|  | Inlet water  | °C   | -5.0~45.0°C (23~113°F)       |
| Indoor unit connectable                          | Total capacity   | 50~130% of heat source unit capacity                             |                              |
|  | Model/Quantity   | P10~P500, M20~M140/1~50  |                              |
| Sound pressure level (measured in anechoic room) |  | dB <A>   | 54                           |
| Sound power level (measured in anechoic room)    |  | dB <A>   | 70.5                         |
| Refrigerant piping diameter                      | Liquid pipe  | mm (in.)   | 15.88 (5/8) Brazed           |
|  | Gas pipe   | mm (in.)   | 28.58 (1-1/8) Brazed         |
| Circulating water                                | Water flow rate  | m³/h   | 7.20                         |
|  |  | L/min  | 120                          |
|  |  | cfm  | 4.2                          |
|  | Pressure drop  | kPa  | 44                           |
|  | Operating volume range   | m³/h   | 4.5 ~ 11.6                   |
| Compressor                                       | Type   | Inverter scroll hermetic compressor                              |                              |
|  | Starting method  | Inverter   |                              |
|  | Motor output   | kW   | 13.0                         |
|  | Case heater  | kW   | -                            |
|  | Lubricant  | MEL32  |                              |
| External finish                                  |  | Galvanized steel sheets  |                              |
| External dimension H x W x D                     |  | mm   | 1,450 x 880 x 550            |
|  |  | in.  | 57-1/8 x 34-11/16 x 21-11/16 |
| Protection devices                               | High pressure protection   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |                              |
|  | Inverter circuit (COMP.)   | Over-heat protection, Over-current protection                    |                              |
|  | Compressor   | Over-heat protection   |                              |
| Refrigerant                                      | Type x original charge   | R410A x 6.0 kg (14 lbs)  |                              |
|  | Control  | LEV and HIC circuit  |                              |
| Net weight                                       | kg (lbs)   | 214 (472)  |                              |
| Heat exchanger                                   |  |  | plate type                   |
|  | Water volume in plate  | l  | 5.0                          |
|  | Water pressure Max.  | MPa  | 2.0                          |
| HIC circuit (HIC: Heat Inter-Changer)            |  | Copper pipe, tube-in-tube structure                              |                              |
| Drawing  | External   | KL94C202   |                              |
|  | Wiring   | KE94G420   |                              |
| Standard attachment                              | Document   | Installation Manual  |                              |
|  | Accessory  | Refrigerant conn. pipe   |                              |
| Optional parts                                   | Joint: CMY-Y102SS/LS-G2, CMY-Y202S-G2<br>Header: CMY-Y104, 108, 1010-G   |  |                              |
| Remarks  | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |                              |

| Notes:  | Unit converter  |
|---|---|
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m³/min x 35.31   |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

|  |                          |                   |  |     |  |  |
|--|--------------------------|-------------------|--|-----|--|--|
| Model  |                          |                   | <b>PQHY-P550YLM-A1 &lt; For Ground source &gt;</b>   |     |  |  |
| Power source                                     |                          |                   | 3-phase 4-wire 380-400-415 V 50/60 Hz  |     |  |  |
| Cooling capacity<br>(Nominal)                    | *1, 2                    | kW                | 63.0   |     |  |  |
|  |                          | BTU/h             | 215,000  |     |  |  |
|  | Power input              | kW                | 12.54  |     |  |  |
|  | Current input            | A                 | 21.1-20.1-19.3   |     |  |  |
|  | EER                      | kW/kW             | 5.02   |     |  |  |
| Temp. range of<br>cooling                        | Indoor                   | W.B.              | 15.0~24.0°C (59~75°F)  |     |  |  |
|  | Inlet water              | °C                | -5.0~45.0°C (23~113°F)   |     |  |  |
| Heating capacity<br>(Nominal)                    | *3, 4                    | kW                | 69.0   |     |  |  |
|  |                          | BTU/h             | 235,400  |     |  |  |
|  | Power input              | kW                | 12.27  |     |  |  |
|  | Current input            | A                 | 20.7-19.6-18.9   |     |  |  |
|  | COP                      | kW/kW             | 5.62   |     |  |  |
| Temp. range of<br>heating                        | Indoor                   | D.B.              | 15.0~27.0°C (59~81°F)  |     |  |  |
|  | Inlet water              | °C                | -5.0~45.0°C (23~113°F)   |     |  |  |
| Indoor unit<br>connectable                       | Total capacity           |                   | 50~130% of heat source unit capacity   |     |  |  |
|  | Model/Quantity           |                   | P10~P500, M20~M140/1~50  |     |  |  |
| Sound pressure level (measured in anechoic room) |                          | dB <A>            | 56.5   |     |  |  |
| Sound power level (measured in anechoic room)    |                          | dB <A>            | 71.5   |     |  |  |
| Refrigerant<br>piping diameter                   | Liquid pipe              | mm (in.)          | 15.88 (5/8) Brazed   |     |  |  |
|  | Gas pipe                 | mm (in.)          | 28.58 (1-1/8) Brazed   |     |  |  |
| Circulating<br>water                             | Water flow rate          | m <sup>3</sup> /h | 11.52  |     |  |  |
|  |                          | L/min             | 192  |     |  |  |
|  |                          | cfm               | 6.8  |     |  |  |
|  | Pressure drop            | kPa               | 45   |     |  |  |
|  | Operating volume range   | m <sup>3</sup> /h | 6.0 ~ 14.4   |     |  |  |
| Compressor                                       | Type                     |                   | Inverter scroll hermetic compressor  |     |  |  |
|  | Starting method          |                   | Inverter   |     |  |  |
|  | Motor output             | kW                | 15.0   |     |  |  |
|  | Case heater              | kW                | 0.045 (240 V)  |     |  |  |
|  | Lubricant                |                   | MEL32  |     |  |  |
| External finish                                  |                          |                   | Galvanized steel sheets  |     |  |  |
| External dimension H x W x D                     |                          | mm                | 1,450 x 880 x 550  |     |  |  |
|  |                          | in.               | 57-1/8 x 34-11/16 x 21-11/16   |     |  |  |
| Protection<br>devices                            | High pressure protection |                   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)   |     |  |  |
|  | Inverter circuit (COMP.) |                   | Over-heat protection, Over-current protection  |     |  |  |
|  | Compressor               |                   | Over-heat protection   |     |  |  |
| Refrigerant                                      | Type x original charge   |                   | R410A x 11.7 kg (26 lbs)   |     |  |  |
|  | Control                  |                   | LEV and HIC circuit  |     |  |  |
| Net weight                                       |                          | kg (lbs)          | 243 (536)  |     |  |  |
| Heat exchanger                                   |                          |                   | plate type   |     |  |  |
|  |                          |                   | Water volume in plate  | l   |  |  |
|  |                          |                   | Water pressure Max.  | MPa |  |  |
| HIC circuit (HIC: Heat Inter-Changer)            |                          |                   | Copper pipe, tube-in-tube structure  |     |  |  |
| Drawing  | External                 |                   | KL94C203   |     |  |  |
|  | Wiring                   |                   | KE94G420   |     |  |  |
| Standard attachment                              | Document                 |                   | Installation Manual  |     |  |  |
|  | Accessory                |                   | Refrigerant conn. pipe   |     |  |  |
| Optional parts                                   |                          |                   | Joint: CMY-Y102SS/LS-G2, CMY-Y202S-G2<br>Header: CMY-Y104, 108, 1010-G   |     |  |  |
| Remarks  |                          |                   | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |     |  |  |

|   |  |   |
|---|--|---|
| Notes:  |  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) |  | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  |  | cfm =m <sup>3</sup> /min x 35.31                            |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                |  | lbs =kg/0.4536  |
| 4.Brine concentration 0%  |  | *Above specification data is subject to rounding variation. |



# 1. SPECIFICATIONS

WY-Series

PQHY-P-Y(S)LM-A1

| Model  |                          | PQHY-P600YLM-A1 < For Ground source >  |                              |
|--|--------------------------|--|------------------------------|
| Power source                                     |                          | 3-phase 4-wire 380-400-415 V 50/60 Hz  |                              |
| Cooling capacity<br>(Nominal)                    | *1, 2                    | kW   | 69.0                         |
|  |                          | BTU/h  | 235,400                      |
|  | Power input              | kW   | 14.49                        |
|  | Current input            | A  | 24.4-23.2-22.3               |
|  | EER                      | kW/kW  | 4.76                         |
| Temp. range of cooling                           | Indoor                   | W.B.   | 15.0~24.0°C (59~75°F)        |
|  | Inlet water              | °C   | -5.0~45.0°C (23~113°F)       |
| Heating capacity<br>(Nominal)                    | *3, 4                    | kW   | 76.5                         |
|  |                          | BTU/h  | 261,000                      |
|  | Power input              | kW   | 14.51                        |
|  | Current input            | A  | 24.4-23.2-22.4               |
|  | COP                      | kW/kW  | 5.27                         |
| Temp. range of heating                           | Indoor                   | D.B.   | 15.0~27.0°C (59~81°F)        |
|  | Inlet water              | °C   | -5.0~45.0°C (23~113°F)       |
| Indoor unit connectable                          | Total capacity           | 50~130% of heat source unit capacity   |                              |
|  | Model/Quantity           | P10~P600, M20~M140/1~50  |                              |
| Sound pressure level (measured in anechoic room) |                          | dB <A>   | 56.5                         |
| Sound power level (measured in anechoic room)    |                          | dB <A>   | 73                           |
| Refrigerant piping diameter                      | Liquid pipe              | mm (in.)   | 15.88 (5/8) Brazed           |
|  | Gas pipe                 | mm (in.)   | 28.58 (1-1/8) Brazed         |
| Circulating water                                | Water flow rate          | m³/h   | 11.52                        |
|  |                          | L/min  | 192                          |
|  |                          | cfm  | 6.8                          |
|  | Pressure drop            | kPa  | 45                           |
|  | Operating volume range   | m³/h   | 6.0 ~ 14.4                   |
| Compressor                                       | Type                     | Inverter scroll hermetic compressor  |                              |
|  | Starting method          | Inverter   |                              |
|  | Motor output             | kW   | 16.1                         |
|  | Case heater              | kW   | 0.045 (240 V)                |
|  | Lubricant                | MEL32  |                              |
| External finish                                  |                          | Galvanized steel sheets  |                              |
| External dimension H x W x D                     |                          | mm   | 1,450 x 880 x 550            |
|  |                          | in.  | 57-1/8 x 34-11/16 x 21-11/16 |
| Protection devices                               | High pressure protection | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)   |                              |
|  | Inverter circuit (COMP.) | Over-heat protection, Over-current protection  |                              |
|  | Compressor               | Over-heat protection   |                              |
| Refrigerant                                      | Type x original charge   | R410A x 11.7 kg (26 lbs)   |                              |
|  | Control                  | LEV and HIC circuit  |                              |
| Net weight                                       | kg (lbs)                 | 243 (536)  |                              |
| Heat exchanger                                   |                          |  | plate type                   |
|  | Water volume in plate    | l  | 10.0                         |
|  | Water pressure Max.      | MPa  | 2.0                          |
| HIC circuit (HIC: Heat Inter-Changer)            |                          | Copper pipe, tube-in-tube structure  |                              |
| Drawing  | External                 | KL94C203   |                              |
|  | Wiring                   | KE94G420   |                              |
| Standard attachment                              | Document                 | Installation Manual  |                              |
|  | Accessory                | Refrigerant conn. pipe   |                              |
| Optional parts                                   |                          | Joint: CMY-Y102SS/LS-G2, CMY-Y202S-G2<br>Header: CMY-Y104, 108, 1010-G   |                              |
| Remarks  |                          | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |                              |

| Notes:  | Unit converter  |
|---|---|
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m³/min x 35.31   |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

| Model  |                |               | PQHY-P400YSLM-A1 < For Ground source > |  |
|--|----------------|---------------|--|--|
| Power source                                     |                |               | 3-phase 4-wire 380-400-415 V 50/60 Hz  |  |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW            | 45.0                                   |  |
|  |                | BTU/h         | 153,500                                |  |
|  | Power input    | kW            | 7.70                                   |  |
|  |                | Current input | A                                      |  |
|  |                | EER           | kW/kW                                  |  |
| Temp. range of<br>cooling                        | Indoor         | W.B.          | 15.0~24.0°C (59~75°F)                  |  |
|  | Inlet water    | °C            | -5.0~45.0°C (23~113°F)                 |  |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW            | 50.0                                   |  |
|  |                | BTU/h         | 170,600                                |  |
|  | Power input    | kW            | 7.94                                   |  |
|  |                | Current input | A                                      |  |
|  |                | COP           | kW/kW                                  |  |
| Temp. range of<br>heating                        | Indoor         | D.B.          | 15.0~27.0°C (59~81°F)                  |  |
|  | Inlet water    | °C            | -5.0~45.0°C (23~113°F)                 |  |
| Indoor unit<br>connectable                       | Total capacity |               | 50~130% of heat source unit capacity   |  |
|  | Model/Quantity |               | P10~P400, M20~M140/1~40                |  |
| Sound pressure level (measured in anechoic room) |                | dB <A>        | 49                                     |  |
| Sound power level (measured in anechoic room)    |                | dB <A>        | 63                                     |  |
| Refrigerant<br>piping diameter                   | Liquid pipe    |               | mm (in.)                               |  |
|  | Gas pipe       |               | mm (in.)                               |  |

| Set Model                             |                          |  | PQHY-P200YLM-A1 < For Ground source >                            |                                     | PQHY-P200YLM-A1 < For Ground source >                            |  |
|---------------------------------------|--------------------------|--|--|-------------------------------------|--|--|
| Circulating<br>water                  | Water flow rate          | m <sup>3</sup> /h  | 5.76 + 5.76  |                                     | 96 + 96  |  |
|                                       |                          | L/min  | 3.4 + 3.4  |                                     | 24   |  |
|                                       |                          | cfm  | 24   |                                     | 3.0 + 3.0 ~ 7.2 + 7.2  |  |
|                                       | Pressure drop            | kPa  | 24   |                                     | 24   |  |
|                                       | Operating volume range   | m <sup>3</sup> /h  | 3.0 + 3.0 ~ 7.2 + 7.2  |                                     |  |  |
| Compressor                            | Type                     |  | Inverter scroll hermetic compressor                              |                                     | Inverter scroll hermetic compressor                              |  |
|                                       | Starting method          |  | Inverter   |                                     | Inverter   |  |
|                                       | Motor output             | kW   | 4.8  |                                     | 4.8  |  |
|                                       | Case heater              | kW   | -  |                                     | -  |  |
|                                       | Lubricant                |  | MEL32  |                                     | MEL32  |  |
| External finish                       |                          | Galvanized steel sheets  |  | Galvanized steel sheets             |  |  |
| External dimension H x W x D          |                          | mm   | 1,100 x 880 x 550  |                                     | 1,100 x 880 x 550  |  |
|                                       |                          | in.  | 43-5/16 x 34-11/16 x 21-11/16                                    |                                     | 43-5/16 x 34-11/16 x 21-11/16                                    |  |
| Protection<br>devices                 | High pressure protection |  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |                                     | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |
|                                       | Inverter circuit (COMP.) |  | Over-heat protection, Over-current protection                    |                                     | Over-heat protection, Over-current protection                    |  |
|                                       | Compressor               |  | Over-heat protection   |                                     | Over-heat protection   |  |
| Refrigerant                           | Type x original charge   |  | R410A x 5.0 kg (12 lbs)  |                                     | R410A x 5.0 kg (12 lbs)  |  |
|                                       | Control                  |  | LEV and HIC circuit  |                                     |  |  |
| Net weight                            |                          | kg (lbs)   | 170 (375)  |                                     | 170 (375)  |  |
| Heat exchanger                        |                          |  | plate type   |                                     | plate type   |  |
|                                       | Water volume in plate    | l  | 5.0  |                                     | 5.0  |  |
|                                       | Water pressure Max.      | MPa  | 2.0  |                                     | 2.0  |  |
| HIC circuit (HIC: Heat Inter-Changer) |                          | Copper pipe, tube-in-tube structure  |  | Copper pipe, tube-in-tube structure |  |  |
| Pipe between unit and<br>distributor  | Liquid pipe              | mm (in.)   | 9.52 (3/8) Brazed  |                                     | 9.52 (3/8) Brazed  |  |
|                                       | Gas pipe                 | mm (in.)   | 19.05 (3/4) Brazed   |                                     | 19.05 (3/4) Brazed   |  |
| Drawing                               | External                 |  | KL94C241   |                                     |  |  |
|                                       | Wiring                   |  | KE94G420   |                                     | KE94G420   |  |
| Standard attachment                   | Document                 |  | Installation Manual  |                                     |  |  |
|                                       | Accessory                |  | Refrigerant conn. pipe   |                                     |  |  |
| Optional parts                        |                          | Heat Source Twinning kit: CMY-Y100VBK3<br>Joint: CMY-Y102SS/LS-G2, CMY-Y202S-G2<br>Header: CMY-Y104, 108, 1010-G   |  |                                     |  |  |
| Remarks                               |                          | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |                                     |  |  |

| Notes:  | Unit converter  |
|---|---|
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m <sup>3</sup> /min x 35.31                            |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

PQHY-P-Y(S)LM-A1

|  |                |          |   |  |  |
|--|----------------|----------|---|--|--|
| Model  |                |          | <b>PQHY-P450YSLM-A1 &lt; For Ground source &gt;</b> |  |  |
| Power source                                     |                |          | 3-phase 4-wire 380-400-415 V 50/60 Hz               |  |  |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW       | 50.0  |  |  |
|  |                | BTU/h    | 170,600   |  |  |
|  | Power input    | kW       | 8.78  |  |  |
|  |                | A        | 14.8-14.0-13.5                                      |  |  |
| EER  |                | kW/kW    | 5.69  |  |  |
| Temp. range of cooling                           | Indoor         | W.B.     | 15.0~24.0°C (59~75°F)                               |  |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |  |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW       | 56.0  |  |  |
|  |                | BTU/h    | 191,100   |  |  |
|  | Power input    | kW       | 8.97  |  |  |
|  |                | A        | 15.1-14.3-13.8                                      |  |  |
| COP  |                | kW/kW    | 6.24  |  |  |
| Temp. range of heating                           | Indoor         | D.B.     | 15.0~27.0°C (59~81°F)                               |  |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |  |
| Indoor unit connectable                          | Total capacity |          | 50~130% of heat source unit capacity                |  |  |
|  | Model/Quantity |          | P10~P400, M20~M140/1~45                             |  |  |
| Sound pressure level (measured in anechoic room) |                | dB <A>   | 50  |  |  |
| Sound power level (measured in anechoic room)    |                | dB <A>   | 64  |  |  |
| Refrigerant piping diameter                      | Liquid pipe    | mm (in.) | 15.88 (5/8) Brazed                                  |  |  |
|  | Gas pipe       | mm (in.) | 28.58 (1-1/8) Brazed                                |  |  |

|                                       |                          |  |  |  |                                     |  |  |  |
|---------------------------------------|--------------------------|--|--|--|-------------------------------------|--|--|--|
| Set Model                             |                          |  | <b>PQHY-P250YLM-A1 &lt; For Ground source &gt;</b>               |  |                                     | <b>PQHY-P200YLM-A1 &lt; For Ground source &gt;</b>               |  |  |
| Circulating water                     | Water flow rate          | m <sup>3</sup> /h  | 5.76 + 5.76  |  |                                     |  |  |  |
|                                       |                          | L/min  | 96 + 96  |  |                                     |  |  |  |
|                                       |                          | cfm  | 3.4 + 3.4  |  |                                     |  |  |  |
|                                       | Pressure drop            | kPa  | 24   |  |                                     | 24   |  |  |
| Operating volume range                |                          | m <sup>3</sup> /h  | 3.0 + 3.0 ~ 7.2 + 7.2  |  |                                     |  |  |  |
| Compressor                            | Type                     |  | Inverter scroll hermetic compressor                              |  |                                     | Inverter scroll hermetic compressor                              |  |  |
|                                       | Starting method          |  | Inverter   |  |                                     | Inverter   |  |  |
|                                       | Motor output             | kW   | 6.2  |  |                                     | 4.8  |  |  |
|                                       | Case heater              | kW   | -  |  |                                     | -  |  |  |
| Lubricant                             |                          | MEL32  |  |  | MEL32                               |  |  |  |
| External finish                       |                          | Galvanized steel sheets  |  |  | Galvanized steel sheets             |  |  |  |
| External dimension H x W x D          |                          | mm   | 1,100 x 880 x 550  |  |                                     | 1,100 x 880 x 550  |  |  |
|                                       |                          | in.  | 43-5/16 x 34-11/16 x 21-11/16                                    |  |                                     | 43-5/16 x 34-11/16 x 21-11/16                                    |  |  |
| Protection devices                    | High pressure protection |  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |                                     | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |  |
|                                       | Inverter circuit (COMP.) |  | Over-heat protection, Over-current protection                    |  |                                     | Over-heat protection, Over-current protection                    |  |  |
|                                       | Compressor               |  | Over-heat protection   |  |                                     | Over-heat protection   |  |  |
| Refrigerant                           | Type x original charge   |  | R410A x 5.0 kg (12 lbs)  |  |                                     | R410A x 5.0 kg (12 lbs)  |  |  |
|                                       | Control                  |  | LEV and HIC circuit  |  |                                     |  |  |  |
| Net weight                            |                          | kg (lbs)   | 170 (375)  |  |                                     | 170 (375)  |  |  |
| Heat exchanger                        | Water volume in plate    |  | plate type   |  |                                     | plate type   |  |  |
|                                       | Water pressure Max.      | MPa  | 5.0  |  |                                     | 5.0  |  |  |
| HIC circuit (HIC: Heat Inter-Changer) |                          | Copper pipe, tube-in-tube structure  |  |  | Copper pipe, tube-in-tube structure |  |  |  |
| Pipe between unit and distributor     | Liquid pipe              | mm (in.)   | 9.52 (3/8) Brazed  |  |                                     | 9.52 (3/8) Brazed  |  |  |
|                                       | Gas pipe                 | mm (in.)   | 22.2 (7/8) Brazed  |  |                                     | 22.2 (7/8) Brazed  |  |  |
| Drawing                               | External                 |  | KL94C241   |  |                                     |  |  |  |
|                                       | Wiring                   |  | KE94G420   |  |                                     | KE94G420   |  |  |
| Standard attachment                   | Document                 |  | Installation Manual  |  |                                     |  |  |  |
|                                       | Accessory                |  | Refrigerant conn. pipe   |  |                                     |  |  |  |
| Optional parts                        |                          | Heat Source Twinning kit: CMY-Y100VBK3<br>Joint: CMY-Y102SS/LS-G2, CMY-Y202S-G2<br>Header: CMY-Y104, 108, 1010-G   |  |  |                                     |  |  |  |
| Remarks                               |                          | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |  |                                     |  |  |  |

|   |   |
|---|---|
| Notes:  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m <sup>3</sup> /min x 35.31                            |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

|  |                |          |   |  |
|--|----------------|----------|---|--|
| Model  |                |          | <b>PQHY-P500YSLM-A1 &lt; For Ground source &gt;</b> |  |
| Power source                                     |                |          | 3-phase 4-wire 380-400-415 V 50/60 Hz               |  |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW       | 56.0  |  |
|  |                | BTU/h    | 191,100   |  |
|  | Power input    | kW       | 10.12   |  |
|  |                | A        | 17.0-16.2-15.6                                      |  |
| EER  |                | kW/kW    | 5.53  |  |
| Temp. range of<br>cooling                        | Indoor         | W.B.     | 15.0~24.0°C (59~75°F)                               |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW       | 63.0  |  |
|  |                | BTU/h    | 215,000   |  |
|  | Power input    | kW       | 10.16   |  |
|  |                | A        | 17.1-16.2-15.7                                      |  |
| COP  |                | kW/kW    | 6.20  |  |
| Temp. range of<br>heating                        | Indoor         | D.B.     | 15.0~27.0°C (59~81°F)                               |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |
| Indoor unit<br>connectable                       | Total capacity |          | 50~130% of heat source unit capacity                |  |
|  | Model/Quantity |          | P10~P500, M20~M140/1~50                             |  |
| Sound pressure level (measured in anechoic room) |                | dB <A>   | 51  |  |
| Sound power level (measured in anechoic room)    |                | dB <A>   | 65  |  |
| Refrigerant<br>piping diameter                   | Liquid pipe    | mm (in.) | 15.88 (5/8) Brazed                                  |  |
|  | Gas pipe       | mm (in.) | 28.58 (1-1/8) Brazed                                |  |

Set Model

|                                       |                          |                   |  |  |  |  |
|---------------------------------------|--------------------------|-------------------|--|--|--|--|
| Model                                 |                          |                   | <b>PQHY-P250YLM-A1 &lt; For Ground source &gt;</b>   |  | <b>PQHY-P250YLM-A1 &lt; For Ground source &gt;</b>               |  |
| Circulating<br>water                  | Water flow rate          | m <sup>3</sup> /h | 5.76 + 5.76  |  |  |  |
|                                       |                          | L/min             | 96 + 96  |  |  |  |
|                                       |                          | cfm               | 3.4 + 3.4  |  |  |  |
|                                       | Pressure drop            | kPa               | 24   |  | 24   |  |
| Operating volume range                |                          | m <sup>3</sup> /h | 3.0 + 3.0 ~ 7.2 + 7.2  |  |  |  |
| Compressor                            | Type                     |                   | Inverter scroll hermetic compressor  |  | Inverter scroll hermetic compressor                              |  |
|                                       | Starting method          |                   | Inverter   |  | Inverter   |  |
|                                       | Motor output             | kW                | 6.2  |  | 6.2  |  |
|                                       | Case heater              | kW                | -  |  | -  |  |
|                                       | Lubricant                |                   | MEL32  |  | MEL32  |  |
| External finish                       |                          |                   | Galvanized steel sheets  |  | Galvanized steel sheets  |  |
| External dimension H x W x D          |                          | mm                | 1,100 x 880 x 550  |  | 1,100 x 880 x 550  |  |
|                                       |                          | in.               | 43-5/16 x 34-11/16 x 21-11/16  |  | 43-5/16 x 34-11/16 x 21-11/16                                    |  |
| Protection<br>devices                 | High pressure protection |                   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)   |  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |
|                                       | Inverter circuit (COMP.) |                   | Over-heat protection, Over-current protection  |  | Over-heat protection, Over-current protection                    |  |
|                                       | Compressor               |                   | Over-heat protection   |  | Over-heat protection   |  |
| Refrigerant                           | Type x original charge   |                   | R410A x 5.0 kg (12 lbs)  |  | R410A x 5.0 kg (12 lbs)  |  |
|                                       | Control                  |                   | LEV and HIC circuit  |  |  |  |
| Net weight                            |                          | kg (lbs)          | 170 (375)  |  | 170 (375)  |  |
| Heat exchanger                        |                          |                   | plate type   |  | plate type   |  |
|                                       | Water volume in plate    | l                 | 5.0  |  | 5.0  |  |
|                                       | Water pressure Max.      | MPa               | 2.0  |  | 2.0  |  |
| HIC circuit (HIC: Heat Inter-Changer) |                          |                   | Copper pipe, tube-in-tube structure  |  | Copper pipe, tube-in-tube structure                              |  |
| Pipe between unit and<br>distributor  | Liquid pipe              | mm (in.)          | 9.52 (3/8) Brazed  |  | 9.52 (3/8) Brazed  |  |
|                                       | Gas pipe                 | mm (in.)          | 22.2 (7/8) Brazed  |  | 22.2 (7/8) Brazed  |  |
| Drawing                               | External                 |                   | KL94C241   |  |  |  |
|                                       | Wiring                   |                   | KE94G420   |  | KE94G420   |  |
| Standard attachment                   | Document                 |                   | Installation Manual  |  |  |  |
|                                       | Accessory                |                   | Refrigerant conn. pipe   |  |  |  |
| Optional parts                        |                          |                   | Heat Source Twinning kit: CMY-Y100VBK3<br>Joint: CMY-Y102SS/LS-G2, CMY-Y202S-G2<br>Header: CMY-Y104, 108, 1010-G   |  |  |  |
| Remarks                               |                          |                   | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |  |  |

Notes:

- Nominal cooling conditions (subject to JIS B8615-2)  
Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)  
Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)
- Brine concentration 0%
- Nominal heating conditions (subject to JIS B8615-2)  
Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)  
Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)
- Brine concentration 0%

|   |                              |
|---|------------------------------|
| Unit converter  |                              |
| BTU/h   | =kW x 3,412                  |
| cfm   | =m <sup>3</sup> /min x 35.31 |
| lbs   | =kg/0.4536                   |
| *Above specification data is subject to rounding variation. |                              |

# 1. SPECIFICATIONS

WY-Series

PQHY-P-Y(S)LM-A1

|  |                |          |   |  |  |
|--|----------------|----------|---|--|--|
| Model  |                |          | <b>PQHY-P550YSLM-A1 &lt; For Ground source &gt;</b> |  |  |
| Power source                                     |                |          | 3-phase 4-wire 380-400-415 V 50/60 Hz               |  |  |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW       | 63.0  |  |  |
|  |                | BTU/h    | 215,000   |  |  |
|  | Power input    | kW       | 11.55   |  |  |
|  |                | A        | 19.4-18.5-17.8                                      |  |  |
| EER  |                | kW/kW    | 5.45  |  |  |
| Temp. range of cooling                           | Indoor         | W.B.     | 15.0~24.0°C (59~75°F)                               |  |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |  |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW       | 69.0  |  |  |
|  |                | BTU/h    | 235,400   |  |  |
|  | Power input    | kW       | 11.31   |  |  |
|  |                | A        | 19.0-18.1-17.4                                      |  |  |
| COP  |                | kW/kW    | 6.10  |  |  |
| Temp. range of heating                           | Indoor         | D.B.     | 15.0~27.0°C (59~81°F)                               |  |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |  |
| Indoor unit connectable                          | Total capacity |          | 50~130% of heat source unit capacity                |  |  |
|  | Model/Quantity |          | P10~P500, M20~M140/1~50                             |  |  |
| Sound pressure level (measured in anechoic room) |                | dB <A>   | 55  |  |  |
| Sound power level (measured in anechoic room)    |                | dB <A>   | 69  |  |  |
| Refrigerant piping diameter                      | Liquid pipe    | mm (in.) | 15.88 (5/8) Brazed                                  |  |  |
|  | Gas pipe       | mm (in.) | 28.58 (1-1/8) Brazed                                |  |  |

|                                       |                          |  |  |  |                                     |  |  |  |
|---------------------------------------|--------------------------|--|--|--|-------------------------------------|--|--|--|
| Set Model                             |                          |  | <b>PQHY-P300YLM-A1 &lt; For Ground source &gt;</b>               |  |                                     | <b>PQHY-P250YLM-A1 &lt; For Ground source &gt;</b>               |  |  |
| Circulating water                     | Water flow rate          | m <sup>3</sup> /h  | 5.76 + 5.76  |  |                                     |  |  |  |
|                                       |                          | L/min  | 96 + 96  |  |                                     |  |  |  |
|                                       |                          | cfm  | 3.4 + 3.4  |  |                                     |  |  |  |
|                                       | Pressure drop            | kPa  | 24   |  |                                     | 24   |  |  |
| Operating volume range                |                          | m <sup>3</sup> /h  | 3.0 + 3.0 ~ 7.2 + 7.2  |  |                                     |  |  |  |
| Compressor                            | Type                     |  | Inverter scroll hermetic compressor                              |  |                                     | Inverter scroll hermetic compressor                              |  |  |
|                                       | Starting method          |  | Inverter   |  |                                     | Inverter   |  |  |
|                                       | Motor output             | kW   | 7.7  |  |                                     | 6.2  |  |  |
|                                       | Case heater              | kW   | -  |  |                                     | -  |  |  |
| Lubricant                             |                          | MEL32  |  |  | MEL32                               |  |  |  |
| External finish                       |                          | Galvanized steel sheets  |  |  | Galvanized steel sheets             |  |  |  |
| External dimension H x W x D          |                          | mm   | 1,100 x 880 x 550  |  |                                     | 1,100 x 880 x 550  |  |  |
|                                       |                          | in.  | 43-5/16 x 34-11/16 x 21-11/16                                    |  |                                     | 43-5/16 x 34-11/16 x 21-11/16                                    |  |  |
| Protection devices                    | High pressure protection |  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |                                     | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |  |
|                                       | Inverter circuit (COMP.) |  | Over-heat protection, Over-current protection                    |  |                                     | Over-heat protection, Over-current protection                    |  |  |
|                                       | Compressor               |  | Over-heat protection   |  |                                     | Over-heat protection   |  |  |
| Refrigerant                           | Type x original charge   |  | R410A x 5.0 kg (12 lbs)  |  |                                     | R410A x 5.0 kg (12 lbs)  |  |  |
|                                       | Control                  |  | LEV and HIC circuit  |  |                                     |  |  |  |
| Net weight                            |                          | kg (lbs)   | 170 (375)  |  |                                     | 170 (375)  |  |  |
| Heat exchanger                        |                          |  | plate type   |  |                                     | plate type   |  |  |
|                                       | Water volume in plate    | l  | 5.0  |  |                                     | 5.0  |  |  |
| Water pressure Max.                   |                          | MPa  | 2.0  |  |                                     | 2.0  |  |  |
| HIC circuit (HIC: Heat Inter-Changer) |                          | Copper pipe, tube-in-tube structure  |  |  | Copper pipe, tube-in-tube structure |  |  |  |
| Pipe between unit and distributor     | Liquid pipe              | mm (in.)   | 12.7 (1/2) Brazed  |  |                                     | 12.7 (1/2) Brazed  |  |  |
|                                       | Gas pipe                 | mm (in.)   | 22.2 (7/8) Brazed  |  |                                     | 22.2 (7/8) Brazed  |  |  |
| Drawing                               | External                 |  | KL94C241   |  |                                     |  |  |  |
|                                       | Wiring                   |  | KE94G420   |  |                                     | KE94G420   |  |  |
| Standard attachment                   | Document                 |  | Installation Manual  |  |                                     |  |  |  |
|                                       | Accessory                |  | Refrigerant conn. pipe   |  |                                     |  |  |  |
| Optional parts                        |                          | Heat Source Twinning kit: CMY-Y100VBK3<br>Joint: CMY-Y102SS/LS-G2, CMY-Y202S-G2<br>Header: CMY-Y104, 108, 1010-G   |  |  |                                     |  |  |  |
| Remarks                               |                          | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |  |                                     |  |  |  |

|   |   |
|---|---|
| Notes:  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3.412   |
| 2.Brine concentration 0%  | cfm =m <sup>3</sup> /min x 35.31                            |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

|  |                |          |   |  |
|--|----------------|----------|---|--|
| Model  |                |          | <b>PQHY-P600YSLM-A1 &lt; For Ground source &gt;</b> |  |
| Power source                                     |                |          | 3-phase 4-wire 380-400-415 V 50/60 Hz               |  |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW       | 69.0  |  |
|  |                | BTU/h    | 235,400   |  |
|  | Power input    | kW       | 12.84   |  |
|  |                | A        | 21.6-20.5-19.8                                      |  |
| EER  |                | kW/kW    | 5.37  |  |
| Temp. range of<br>cooling                        | Indoor         | W.B.     | 15.0~24.0°C (59~75°F)                               |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW       | 76.5  |  |
|  |                | BTU/h    | 261,000   |  |
|  | Power input    | kW       | 12.75   |  |
|  |                | A        | 21.5-20.4-19.7                                      |  |
| COP  |                | kW/kW    | 6.00  |  |
| Temp. range of<br>heating                        | Indoor         | D.B.     | 15.0~27.0°C (59~81°F)                               |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |
| Indoor unit<br>connectable                       | Total capacity |          | 50~130% of heat source unit capacity                |  |
|  | Model/Quantity |          | P10~P600, M20~M140/1~50                             |  |
| Sound pressure level (measured in anechoic room) |                | dB <A>   | 57  |  |
| Sound power level (measured in anechoic room)    |                | dB <A>   | 71  |  |
| Refrigerant<br>piping diameter                   | Liquid pipe    | mm (in.) | 15.88 (5/8) Brazed                                  |  |
|  | Gas pipe       | mm (in.) | 28.58 (1-1/8) Brazed                                |  |

Set Model

|                                       |                          |                   |  |  |  |  |
|---------------------------------------|--------------------------|-------------------|--|--|--|--|
| Model                                 |                          |                   | <b>PQHY-P300YLM-A1 &lt; For Ground source &gt;</b>   |  | <b>PQHY-P300YLM-A1 &lt; For Ground source &gt;</b>               |  |
| Circulating<br>water                  | Water flow rate          | m <sup>3</sup> /h | 5.76 + 5.76  |  |  |  |
|                                       |                          | L/min             | 96 + 96  |  |  |  |
|                                       |                          | cfm               | 3.4 + 3.4  |  |  |  |
|                                       | Pressure drop            | kPa               | 24   |  | 24   |  |
| Operating volume range                |                          | m <sup>3</sup> /h | 3.0 + 3.0 ~ 7.2 + 7.2  |  |  |  |
| Compressor                            | Type                     |                   | Inverter scroll hermetic compressor  |  | Inverter scroll hermetic compressor                              |  |
|                                       | Starting method          |                   | Inverter   |  | Inverter   |  |
|                                       | Motor output             | kW                | 7.7  |  | 7.7  |  |
|                                       | Case heater              | kW                | -  |  | -  |  |
|                                       | Lubricant                |                   | MEL32  |  | MEL32  |  |
| External finish                       |                          |                   | Galvanized steel sheets  |  | Galvanized steel sheets  |  |
| External dimension H x W x D          |                          | mm                | 1,100 x 880 x 550  |  | 1,100 x 880 x 550  |  |
|                                       |                          | in.               | 43-5/16 x 34-11/16 x 21-11/16  |  | 43-5/16 x 34-11/16 x 21-11/16                                    |  |
| Protection<br>devices                 | High pressure protection |                   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)   |  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |
|                                       | Inverter circuit (COMP.) |                   | Over-heat protection, Over-current protection  |  | Over-heat protection, Over-current protection                    |  |
|                                       | Compressor               |                   | Over-heat protection   |  | Over-heat protection   |  |
| Refrigerant                           | Type x original charge   |                   | R410A x 5.0 kg (12 lbs)  |  | R410A x 5.0 kg (12 lbs)  |  |
|                                       | Control                  |                   | LEV and HIC circuit  |  |  |  |
| Net weight                            |                          | kg (lbs)          | 170 (375)  |  | 170 (375)  |  |
| Heat exchanger                        |                          |                   | plate type   |  | plate type   |  |
|                                       | Water volume in plate    | l                 | 5.0  |  | 5.0  |  |
|                                       | Water pressure Max.      | MPa               | 2.0  |  | 2.0  |  |
| HIC circuit (HIC: Heat Inter-Changer) |                          |                   | Copper pipe, tube-in-tube structure  |  | Copper pipe, tube-in-tube structure                              |  |
| Pipe between unit and<br>distributor  | Liquid pipe              | mm (in.)          | 12.7 (1/2) Brazed  |  | 12.7 (1/2) Brazed  |  |
|                                       | Gas pipe                 | mm (in.)          | 22.2 (7/8) Brazed  |  | 22.2 (7/8) Brazed  |  |
| Drawing                               | External                 |                   | KL94C241   |  |  |  |
|                                       | Wiring                   |                   | KE94G420   |  | KE94G420   |  |
| Standard attachment                   | Document                 |                   | Installation Manual  |  |  |  |
|                                       | Accessory                |                   | Refrigerant conn. pipe   |  |  |  |
| Optional parts                        |                          |                   | Heat Source Twinning kit: CMY-Y100VBK3<br>Joint: CMY-Y102SS/LS-G2, CMY-Y202S-G2<br>Header: CMY-Y104, 108, 1010-G   |  |  |  |
| Remarks                               |                          |                   | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |  |  |

Notes:

|  |   |
|--|---|
| <p>1.Nominal cooling conditions (subject to JIS B8615-2)<br/>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br/>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)</p> <p>2.Brine concentration 0%</p> <p>3.Nominal heating conditions (subject to JIS B8615-2)<br/>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br/>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)</p> <p>4.Brine concentration 0%</p> | <p>Unit converter</p> <p>BTU/h =kW x 3,412</p> <p>cfm =m<sup>3</sup>/min x 35.31</p> <p>lbs =kg/0.4536</p> <p>*Above specification data is subject to rounding variation.</p> |
|--|---|

# 1. SPECIFICATIONS

WY-Series

PQHY-P-Y(S)LM-A1

|  |                |          |   |  |  |
|--|----------------|----------|---|--|--|
| Model  |                |          | <b>PQHY-P700YSLM-A1 &lt; For Ground source &gt;</b> |  |  |
| Power source                                     |                |          | 3-phase 4-wire 380-400-415 V 50/60 Hz               |  |  |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW       | 80.0  |  |  |
|  |                | BTU/h    | 273,000   |  |  |
|  | Power input    | kW       | 14.73   |  |  |
|  |                | A        | 24.8-23.6-22.7                                      |  |  |
| EER  |                | kW/kW    | 5.43  |  |  |
| Temp. range of cooling                           | Indoor         | W.B.     | 15.0~24.0°C (59~75°F)                               |  |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |  |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW       | 88.0  |  |  |
|  |                | BTU/h    | 300,300   |  |  |
|  | Power input    | kW       | 14.73   |  |  |
|  |                | A        | 24.8-23.6-22.7                                      |  |  |
| COP  |                | kW/kW    | 5.97  |  |  |
| Temp. range of heating                           | Indoor         | D.B.     | 15.0~27.0°C (59~81°F)                               |  |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |  |
| Indoor unit connectable                          | Total capacity |          | 50~130% of heat source unit capacity                |  |  |
|  | Model/Quantity |          | P10~P600, M20~M140/1~50                             |  |  |
| Sound pressure level (measured in anechoic room) |                | dB <A>   | 55  |  |  |
| Sound power level (measured in anechoic room)    |                | dB <A>   | 69  |  |  |
| Refrigerant piping diameter                      | Liquid pipe    | mm (in.) | 19.05 (3/4) Brazed                                  |  |  |
|  | Gas pipe       | mm (in.) | 34.93 (1-3/8) Brazed                                |  |  |

|                                       |                          |  |  |  |                                     |  |  |  |
|---------------------------------------|--------------------------|--|--|--|-------------------------------------|--|--|--|
| Set Model                             |                          |  | <b>PQHY-P350YLM-A1 &lt; For Ground source &gt;</b>               |  |                                     | <b>PQHY-P350YLM-A1 &lt; For Ground source &gt;</b>               |  |  |
| Circulating water                     | Water flow rate          | m <sup>3</sup> /h  | 7.20 + 7.20  |  |                                     |  |  |  |
|                                       |                          | L/min  | 120 + 120  |  |                                     |  |  |  |
|                                       |                          | cfm  | 4.2 + 4.2  |  |                                     |  |  |  |
|                                       | Pressure drop            | kPa  | 44   |  |                                     | 44   |  |  |
| Operating volume range                |                          | m <sup>3</sup> /h  | 4.5 + 4.5 ~ 11.6 + 11.6  |  |                                     |  |  |  |
| Compressor                            | Type                     |  | Inverter scroll hermetic compressor                              |  |                                     | Inverter scroll hermetic compressor                              |  |  |
|                                       | Starting method          |  | Inverter   |  |                                     | Inverter   |  |  |
|                                       | Motor output             | kW   | 9.5  |  |                                     | 9.5  |  |  |
|                                       | Case heater              | kW   | -  |  |                                     | -  |  |  |
| Lubricant                             |                          | MEL32  |  |  | MEL32                               |  |  |  |
| External finish                       |                          | Galvanized steel sheets  |  |  | Galvanized steel sheets             |  |  |  |
| External dimension H x W x D          |                          | mm   | 1,450 x 880 x 550  |  |                                     | 1,450 x 880 x 550  |  |  |
|                                       |                          | in.  | 57-1/8 x 34-11/16 x 21-11/16                                     |  |                                     | 57-1/8 x 34-11/16 x 21-11/16                                     |  |  |
| Protection devices                    | High pressure protection |  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |                                     | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |  |
|                                       | Inverter circuit (COMP.) |  | Over-heat protection, Over-current protection                    |  |                                     | Over-heat protection, Over-current protection                    |  |  |
|                                       | Compressor               |  | Over-heat protection   |  |                                     | Over-heat protection   |  |  |
| Refrigerant                           | Type x original charge   |  | R410A x 6.0 kg (14 lbs)  |  |                                     | R410A x 6.0 kg (14 lbs)  |  |  |
|                                       | Control                  |  | LEV and HIC circuit  |  |                                     |  |  |  |
| Net weight                            |                          | kg (lbs)   | 214 (472)  |  |                                     | 214 (472)  |  |  |
| Heat exchanger                        |                          |  | plate type   |  |                                     | plate type   |  |  |
|                                       | Water volume in plate    | l  | 5.0  |  |                                     | 5.0  |  |  |
| Water pressure Max.                   |                          | MPa  | 2.0  |  |                                     | 2.0  |  |  |
| HIC circuit (HIC: Heat Inter-Changer) |                          | Copper pipe, tube-in-tube structure  |  |  | Copper pipe, tube-in-tube structure |  |  |  |
| Pipe between unit and distributor     | Liquid pipe              | mm (in.)   | 12.7 (1/2) Brazed  |  |                                     | 12.7 (1/2) Brazed  |  |  |
|                                       | Gas pipe                 | mm (in.)   | 28.58 (1-1/8) Brazed   |  |                                     | 28.58 (1-1/8) Brazed   |  |  |
| Drawing                               | External                 |  | KL94C242   |  |                                     |  |  |  |
|                                       | Wiring                   |  | KE94G420   |  |                                     | KE94G420   |  |  |
| Standard attachment                   | Document                 |  | Installation Manual  |  |                                     |  |  |  |
|                                       | Accessory                |  | Refrigerant conn. pipe   |  |                                     |  |  |  |
| Optional parts                        |                          | Heat Source Twinning kit: CMY-Y200VBK2<br>Joint: CMY-Y102SS/LS-G2, CMY-Y202, 302S-G2<br>Header: CMY-Y104, 108, 1010-G  |  |  |                                     |  |  |  |
| Remarks                               |                          | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |  |                                     |  |  |  |

|   |   |
|---|---|
| Notes:  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m <sup>3</sup> /min x 35.31                            |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

|  |                |          |   |  |
|--|----------------|----------|---|--|
| Model  |                |          | <b>PQHY-P750YSLM-A1 &lt; For Ground source &gt;</b> |  |
| Power source                                     |                |          | 3-phase 4-wire 380-400-415 V 50/60 Hz               |  |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW       | 85.0  |  |
|  |                | BTU/h    | 290,000   |  |
|  | Power input    | kW       | 15.64   |  |
|  |                | A        | 26.4-25.0-24.1                                      |  |
| EER  |                | kW/kW    | 5.43  |  |
| Temp. range of<br>cooling                        | Indoor         | W.B.     | 15.0~24.0°C (59~75°F)                               |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW       | 95.0  |  |
|  |                | BTU/h    | 324,100   |  |
|  | Power input    | kW       | 15.90   |  |
|  |                | A        | 26.8-25.4-24.5                                      |  |
| COP  |                | kW/kW    | 5.97  |  |
| Temp. range of<br>heating                        | Indoor         | D.B.     | 15.0~27.0°C (59~81°F)                               |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |
| Indoor unit<br>connectable                       | Total capacity |          | 50~130% of heat source unit capacity                |  |
|  | Model/Quantity |          | P10~P600, M20~M140/1~50                             |  |
| Sound pressure level (measured in anechoic room) |                | dB <A>   | 55  |  |
| Sound power level (measured in anechoic room)    |                | dB <A>   | 69  |  |
| Refrigerant<br>piping diameter                   | Liquid pipe    | mm (in.) | 19.05 (3/4) Brazed                                  |  |
|  | Gas pipe       | mm (in.) | 34.93 (1-3/8) Brazed                                |  |

Set Model

|                                       |                          |                   |  |  |  |  |
|---------------------------------------|--------------------------|-------------------|--|--|--|--|
| Model                                 |                          |                   | <b>PQHY-P400YLM-A1 &lt; For Ground source &gt;</b>   |  | <b>PQHY-P350YLM-A1 &lt; For Ground source &gt;</b>               |  |
| Circulating<br>water                  | Water flow rate          | m <sup>3</sup> /h | 7.20 + 7.20  |  |  |  |
|                                       |                          | L/min             | 120 + 120  |  |  |  |
|                                       |                          | cfm               | 4.2 + 4.2  |  |  |  |
|                                       | Pressure drop            | kPa               | 44   |  | 44   |  |
| Operating volume range                |                          | m <sup>3</sup> /h | 4.5 + 4.5 ~ 11.6 + 11.6  |  |  |  |
| Compressor                            | Type                     |                   | Inverter scroll hermetic compressor  |  | Inverter scroll hermetic compressor                              |  |
|                                       | Starting method          |                   | Inverter   |  | Inverter   |  |
|                                       | Motor output             | kW                | 10.7   |  | 9.5  |  |
|                                       | Case heater              | kW                | -  |  | -  |  |
|                                       | Lubricant                |                   | MEL32  |  | MEL32  |  |
| External finish                       |                          |                   | Galvanized steel sheets  |  | Galvanized steel sheets  |  |
| External dimension H x W x D          |                          | mm                | 1,450 x 880 x 550  |  | 1,450 x 880 x 550  |  |
|                                       |                          | in.               | 57-1/8 x 34-11/16 x 21-11/16   |  | 57-1/8 x 34-11/16 x 21-11/16                                     |  |
| Protection<br>devices                 | High pressure protection |                   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)   |  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |
|                                       | Inverter circuit (COMP.) |                   | Over-heat protection, Over-current protection  |  | Over-heat protection, Over-current protection                    |  |
|                                       | Compressor               |                   | Over-heat protection   |  | Over-heat protection   |  |
| Refrigerant                           | Type x original charge   |                   | R410A x 6.0 kg (14 lbs)  |  | R410A x 6.0 kg (14 lbs)  |  |
|                                       | Control                  |                   | LEV and HIC circuit  |  |  |  |
| Net weight                            |                          | kg (lbs)          | 214 (472)  |  | 214 (472)  |  |
| Heat exchanger                        |                          |                   | plate type   |  | plate type   |  |
|                                       | Water volume in plate    | l                 | 5.0  |  | 5.0  |  |
|                                       | Water pressure Max.      | MPa               | 2.0  |  | 2.0  |  |
| HIC circuit (HIC: Heat Inter-Changer) |                          |                   | Copper pipe, tube-in-tube structure  |  | Copper pipe, tube-in-tube structure                              |  |
| Pipe between unit and<br>distributor  | Liquid pipe              | mm (in.)          | 15.88 (5/8) Brazed   |  | 15.88 (5/8) Brazed   |  |
|                                       | Gas pipe                 | mm (in.)          | 28.58 (1-1/8) Brazed   |  | 28.58 (1-1/8) Brazed   |  |
| Drawing                               | External                 |                   | KL94C242   |  |  |  |
|                                       | Wiring                   |                   | KE94G420   |  | KE94G420   |  |
| Standard attachment                   | Document                 |                   | Installation Manual  |  |  |  |
|                                       | Accessory                |                   | Refrigerant conn. pipe   |  |  |  |
| Optional parts                        |                          |                   | Heat Source Twinning kit: CMY-Y200VBK2<br>Joint: CMY-Y102SS/LS-G2, CMY-Y202, 302S-G2<br>Header: CMY-Y104, 108, 1010-G  |  |  |  |
| Remarks                               |                          |                   | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |  |  |

Notes:

- Nominal cooling conditions (subject to JIS B8615-2)  
Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)  
Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)
- Brine concentration 0%
- Nominal heating conditions (subject to JIS B8615-2)  
Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)  
Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)
- Brine concentration 0%

|   |                              |
|---|------------------------------|
| Unit converter  |                              |
| BTU/h   | =kW x 3,412                  |
| cfm   | =m <sup>3</sup> /min x 35.31 |
| lbs   | =kg/0.4536                   |
| *Above specification data is subject to rounding variation. |                              |



# 1. SPECIFICATIONS

WY-Series

PQHY-P-Y(S)LM-A1

|  |                |          |   |  |  |
|--|----------------|----------|---|--|--|
| Model  |                |          | <b>PQHY-P800YSLM-A1 &lt; For Ground source &gt;</b> |  |  |
| Power source                                     |                |          | 3-phase 4-wire 380-400-415 V 50/60 Hz               |  |  |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW       | 90.0  |  |  |
|  |                | BTU/h    | 307,100   |  |  |
|  | Power input    | kW       | 16.57   |  |  |
|  |                | A        | 27.9-26.5-25.6                                      |  |  |
| EER  | kW/kW          | 5.43     |   |  |  |
| Temp. range of cooling                           | Indoor         | W.B.     | 15.0~24.0°C (59~75°F)                               |  |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |  |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW       | 100.0   |  |  |
|  |                | BTU/h    | 341,200   |  |  |
|  | Power input    | kW       | 16.75   |  |  |
|  |                | A        | 28.2-26.8-25.8                                      |  |  |
| COP  | kW/kW          | 5.97     |   |  |  |
| Temp. range of heating                           | Indoor         | D.B.     | 15.0~27.0°C (59~81°F)                               |  |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |  |
| Indoor unit connectable                          | Total capacity |          | 50~130% of heat source unit capacity                |  |  |
|  | Model/Quantity |          | P10~P600, M20~M140/1~50                             |  |  |
| Sound pressure level (measured in anechoic room) |                | dB <A>   | 55  |  |  |
| Sound power level (measured in anechoic room)    |                | dB <A>   | 69  |  |  |
| Refrigerant piping diameter                      | Liquid pipe    | mm (in.) | 19.05 (3/4) Brazed                                  |  |  |
|  | Gas pipe       | mm (in.) | 34.93 (1-3/8) Brazed                                |  |  |

|                                       |                          |  |  |                                     |  |  |
|---------------------------------------|--------------------------|--|--|-------------------------------------|--|--|
| Set Model                             |                          |  | <b>PQHY-P400YLM-A1 &lt; For Ground source &gt;</b>               |                                     | <b>PQHY-P400YLM-A1 &lt; For Ground source &gt;</b>               |  |
| Circulating water                     | Water flow rate          | m <sup>3</sup> /h  | 7.20 + 7.20  |                                     |  |  |
|                                       |                          | L/min  | 120 + 120  |                                     |  |  |
|                                       |                          | cfm  | 4.2 + 4.2  |                                     |  |  |
|                                       | Pressure drop            | kPa  | 44   |                                     | 44   |  |
| Operating volume range                |                          | m <sup>3</sup> /h  | 4.5 + 4.5 ~ 11.6 + 11.6  |                                     |  |  |
| Compressor                            | Type                     |  | Inverter scroll hermetic compressor                              |                                     | Inverter scroll hermetic compressor                              |  |
|                                       | Starting method          |  | Inverter   |                                     | Inverter   |  |
|                                       | Motor output             | kW   | 10.7   |                                     | 10.7   |  |
|                                       | Case heater              | kW   | -  |                                     | -  |  |
| Lubricant                             |                          | MEL32  |  | MEL32                               |  |  |
| External finish                       |                          | Galvanized steel sheets  |  | Galvanized steel sheets             |  |  |
| External dimension H x W x D          |                          | mm   | 1,450 x 880 x 550  |                                     | 1,450 x 880 x 550  |  |
|                                       |                          | in.  | 57-1/8 x 34-11/16 x 21-11/16                                     |                                     | 57-1/8 x 34-11/16 x 21-11/16                                     |  |
| Protection devices                    | High pressure protection |  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |                                     | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |
|                                       | Inverter circuit (COMP.) |  | Over-heat protection, Over-current protection                    |                                     | Over-heat protection, Over-current protection                    |  |
|                                       | Compressor               |  | Over-heat protection   |                                     | Over-heat protection   |  |
| Refrigerant                           | Type x original charge   |  | R410A x 6.0 kg (14 lbs)  |                                     | R410A x 6.0 kg (14 lbs)  |  |
|                                       | Control                  |  | LEV and HIC circuit  |                                     |  |  |
| Net weight                            |                          | kg (lbs)   | 214 (472)  |                                     | 214 (472)  |  |
| Heat exchanger                        |                          |  | plate type   |                                     | plate type   |  |
|                                       | Water volume in plate    | l  | 5.0  |                                     | 5.0  |  |
|                                       | Water pressure Max.      | MPa  | 2.0  |                                     | 2.0  |  |
| HIC circuit (HIC: Heat Inter-Changer) |                          | Copper pipe, tube-in-tube structure  |  | Copper pipe, tube-in-tube structure |  |  |
| Pipe between unit and distributor     | Liquid pipe              | mm (in.)   | 15.88 (5/8) Brazed   |                                     | 15.88 (5/8) Brazed   |  |
|                                       | Gas pipe                 | mm (in.)   | 28.58 (1-1/8) Brazed   |                                     | 28.58 (1-1/8) Brazed   |  |
| Drawing                               | External                 |  | KL94C242   |                                     |  |  |
|                                       | Wiring                   |  | KE94G420   |                                     | KE94G420   |  |
| Standard attachment                   | Document                 |  | Installation Manual  |                                     |  |  |
|                                       | Accessory                |  | Refrigerant conn. pipe   |                                     |  |  |
| Optional parts                        |                          | Heat Source Twinning kit: CMY-Y200VBK2<br>Joint: CMY-Y102SS/LS-G2, CMY-Y202, 302S-G2<br>Header: CMY-Y104, 108, 1010-G  |  |                                     |  |  |
| Remarks                               |                          | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |                                     |  |  |

|   |   |
|---|---|
| Notes:  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m <sup>3</sup> /min x 35.31                            |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

|  |                |          |   |  |
|--|----------------|----------|---|--|
| Model  |                |          | <b>PQHY-P850YSLM-A1 &lt; For Ground source &gt;</b> |  |
| Power source                                     |                |          | 3-phase 4-wire 380-400-415 V 50/60 Hz               |  |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW       | 96.0  |  |
|  |                | BTU/h    | 327,600   |  |
|  | Power input    | kW       | 18.03   |  |
|  |                | A        | 30.4-28.9-27.8                                      |  |
| EER  |                | kW/kW    | 5.32  |  |
| Temp. range of<br>cooling                        | Indoor         | W.B.     | 15.0~24.0°C (59~75°F)                               |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW       | 108.0   |  |
|  |                | BTU/h    | 368,500   |  |
|  | Power input    | kW       | 18.49   |  |
|  |                | A        | 31.2-29.6-28.5                                      |  |
| COP  |                | kW/kW    | 5.84  |  |
| Temp. range of<br>heating                        | Indoor         | D.B.     | 15.0~27.0°C (59~81°F)                               |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |
| Indoor unit<br>connectable                       | Total capacity |          | 50~130% of heat source unit capacity                |  |
|  | Model/Quantity |          | P10~P600, M20~M140/1~50                             |  |
| Sound pressure level (measured in anechoic room) |                | dB <A>   | 56  |  |
| Sound power level (measured in anechoic room)    |                | dB <A>   | 71.5  |  |
| Refrigerant<br>piping diameter                   | Liquid pipe    | mm (in.) | 19.05 (3/4) Brazed                                  |  |
|  | Gas pipe       | mm (in.) | 41.28 (1-5/8) Brazed                                |  |

Set Model

|                                       |                          |                   |  |  |  |  |
|---------------------------------------|--------------------------|-------------------|--|--|--|--|
| Model                                 |                          |                   | <b>PQHY-P450YLM-A1 &lt; For Ground source &gt;</b>   |  | <b>PQHY-P400YLM-A1 &lt; For Ground source &gt;</b>               |  |
| Circulating<br>water                  | Water flow rate          | m <sup>3</sup> /h | 7.20 + 7.20  |  |  |  |
|                                       |                          | L/min             | 120 + 120  |  |  |  |
|                                       |                          | cfm               | 4.2 + 4.2  |  |  |  |
|                                       | Pressure drop            | kPa               | 44   |  | 44   |  |
| Operating volume range                |                          | m <sup>3</sup> /h | 4.5 + 4.5 ~ 11.6 + 11.6  |  |  |  |
| Compressor                            | Type                     |                   | Inverter scroll hermetic compressor  |  | Inverter scroll hermetic compressor                              |  |
|                                       | Starting method          |                   | Inverter   |  | Inverter   |  |
|                                       | Motor output             | kW                | 11.6   |  | 10.7   |  |
|                                       | Case heater              | kW                | -  |  | -  |  |
|                                       | Lubricant                |                   | MEL32  |  | MEL32  |  |
| External finish                       |                          |                   | Galvanized steel sheets  |  | Galvanized steel sheets  |  |
| External dimension H x W x D          |                          | mm                | 1,450 x 880 x 550  |  | 1,450 x 880 x 550  |  |
|                                       |                          | in.               | 57-1/8 x 34-11/16 x 21-11/16   |  | 57-1/8 x 34-11/16 x 21-11/16                                     |  |
| Protection<br>devices                 | High pressure protection |                   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)   |  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |
|                                       | Inverter circuit (COMP.) |                   | Over-heat protection, Over-current protection  |  | Over-heat protection, Over-current protection                    |  |
|                                       | Compressor               |                   | Over-heat protection   |  | Over-heat protection   |  |
| Refrigerant                           | Type x original charge   |                   | R410A x 6.0 kg (14 lbs)  |  | R410A x 6.0 kg (14 lbs)  |  |
|                                       | Control                  |                   | LEV and HIC circuit  |  |  |  |
| Net weight                            |                          | kg (lbs)          | 214 (472)  |  | 214 (472)  |  |
| Heat exchanger                        |                          |                   | plate type   |  | plate type   |  |
|                                       | Water volume in plate    | l                 | 5.0  |  | 5.0  |  |
| Water pressure Max.                   |                          | MPa               | 2.0  |  | 2.0  |  |
| HIC circuit (HIC: Heat Inter-Changer) |                          |                   | Copper pipe, tube-in-tube structure  |  | Copper pipe, tube-in-tube structure                              |  |
| Pipe between unit and<br>distributor  | Liquid pipe              | mm (in.)          | 15.88 (5/8) Brazed   |  | 15.88 (5/8) Brazed   |  |
|                                       | Gas pipe                 | mm (in.)          | 28.58 (1-1/8) Brazed   |  | 28.58 (1-1/8) Brazed   |  |
| Drawing                               | External                 |                   | KL94C242   |  |  |  |
|                                       | Wiring                   |                   | KE94G420   |  | KE94G420   |  |
| Standard attachment                   | Document                 |                   | Installation Manual  |  |  |  |
|                                       | Accessory                |                   | Refrigerant conn. pipe   |  |  |  |
| Optional parts                        |                          |                   | Heat Source Twinning kit: CMY-Y200VBK2<br>Joint: CMY-Y102SS/LS-G2, CMY-Y202, 302S-G2<br>Header: CMY-Y104, 108, 1010-G  |  |  |  |
| Remarks                               |                          |                   | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |  |  |

Notes:

- Nominal cooling conditions (subject to JIS B8615-2)  
Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)  
Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)
- Brine concentration 0%
- Nominal heating conditions (subject to JIS B8615-2)  
Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)  
Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)
- Brine concentration 0%

|   |                              |
|---|------------------------------|
| Unit converter  |                              |
| BTU/h   | =kW x 3,412                  |
| cfm   | =m <sup>3</sup> /min x 35.31 |
| lbs   | =kg/0.4536                   |
| *Above specification data is subject to rounding variation. |                              |

# 1. SPECIFICATIONS

WY-Series

PQHY-P-Y(S)LSLM-A1

|  |                |          |   |  |  |
|--|----------------|----------|---|--|--|
| Model  |                |          | <b>PQHY-P900YSLM-A1 &lt; For Ground source &gt;</b> |  |  |
| Power source                                     |                |          | 3-phase 4-wire 380-400-415 V 50/60 Hz               |  |  |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW       | 101.0   |  |  |
|  |                | BTU/h    | 344,600   |  |  |
|  | Power input    | kW       | 19.38   |  |  |
|  |                | A        | 32.7-31.0-29.9                                      |  |  |
| EER  | kW/kW          | 5.21     |   |  |  |
| Temp. range of<br>cooling                        | Indoor         | W.B.     | 15.0~24.0°C (59~75°F)                               |  |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |  |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW       | 113.0   |  |  |
|  |                | BTU/h    | 385,600   |  |  |
|  | Power input    | kW       | 19.74   |  |  |
|  |                | A        | 33.3-31.6-30.5                                      |  |  |
| COP  | kW/kW          | 5.72     |   |  |  |
| Temp. range of<br>heating                        | Indoor         | D.B.     | 15.0~27.0°C (59~81°F)                               |  |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |  |
| Indoor unit<br>connectable                       | Total capacity |          | 50~130% of heat source unit capacity                |  |  |
|  | Model/Quantity |          | P10~P600, M20~M140/1~50                             |  |  |
| Sound pressure level (measured in anechoic room) |                | dB <A>   | 57  |  |  |
| Sound power level (measured in anechoic room)    |                | dB <A>   | 73  |  |  |
| Refrigerant<br>piping diameter                   | Liquid pipe    | mm (in.) | 19.05 (3/4) Brazed                                  |  |  |
|  | Gas pipe       | mm (in.) | 41.28 (1-5/8) Brazed                                |  |  |

|                                       |                          |  |  |  |                                     |  |  |  |
|---------------------------------------|--------------------------|--|--|--|-------------------------------------|--|--|--|
| Set Model                             |                          |  | <b>PQHY-P450YLM-A1 &lt; For Ground source &gt;</b>               |  |                                     | <b>PQHY-P450YLM-A1 &lt; For Ground source &gt;</b>               |  |  |
| Circulating<br>water                  | Water flow rate          | m <sup>3</sup> /h  | 7.20 + 7.20  |  |                                     |  |  |  |
|                                       |                          | L/min  | 120 + 120  |  |                                     |  |  |  |
|                                       |                          | cfm  | 4.2 + 4.2  |  |                                     |  |  |  |
|                                       | Pressure drop            | kPa  | 44   |  |                                     | 44   |  |  |
| Operating volume range                |                          | m <sup>3</sup> /h  | 4.5 + 4.5 ~ 11.6 + 11.6  |  |                                     |  |  |  |
| Compressor                            | Type                     |  | Inverter scroll hermetic compressor                              |  |                                     | Inverter scroll hermetic compressor                              |  |  |
|                                       | Starting method          |  | Inverter   |  |                                     | Inverter   |  |  |
|                                       | Motor output             | kW   | 11.6   |  |                                     | 11.6   |  |  |
|                                       | Case heater              | kW   | -  |  |                                     | -  |  |  |
| Lubricant                             |                          | MEL32  |  |  | MEL32                               |  |  |  |
| External finish                       |                          | Galvanized steel sheets  |  |  | Galvanized steel sheets             |  |  |  |
| External dimension H x W x D          |                          | mm   | 1,450 x 880 x 550  |  |                                     | 1,450 x 880 x 550  |  |  |
|                                       |                          | in.  | 57-1/8 x 34-11/16 x 21-11/16                                     |  |                                     | 57-1/8 x 34-11/16 x 21-11/16                                     |  |  |
| Protection<br>devices                 | High pressure protection |  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |                                     | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |  |
|                                       | Inverter circuit (COMP.) |  | Over-heat protection, Over-current protection                    |  |                                     | Over-heat protection, Over-current protection                    |  |  |
|                                       | Compressor               |  | Over-heat protection   |  |                                     | Over-heat protection   |  |  |
| Refrigerant                           | Type x original charge   |  | R410A x 6.0 kg (14 lbs)  |  |                                     | R410A x 6.0 kg (14 lbs)  |  |  |
|                                       | Control                  |  | LEV and HIC circuit  |  |                                     |  |  |  |
| Net weight                            |                          | kg (lbs)   | 214 (472)  |  |                                     | 214 (472)  |  |  |
| Heat exchanger                        |                          |  | plate type   |  |                                     | plate type   |  |  |
|                                       | Water volume in plate    | l  | 5.0  |  |                                     | 5.0  |  |  |
|                                       | Water pressure Max.      | MPa  | 2.0  |  |                                     | 2.0  |  |  |
| HIC circuit (HIC: Heat Inter-Changer) |                          | Copper pipe, tube-in-tube structure  |  |  | Copper pipe, tube-in-tube structure |  |  |  |
| Pipe between unit and<br>distributor  | Liquid pipe              | mm (in.)   | 15.88 (5/8) Brazed   |  |                                     | 15.88 (5/8) Brazed   |  |  |
|                                       | Gas pipe                 | mm (in.)   | 28.58 (1-1/8) Brazed   |  |                                     | 28.58 (1-1/8) Brazed   |  |  |
| Drawing                               | External                 |  | KL94C242   |  |                                     |  |  |  |
|                                       | Wiring                   |  | KE94G420   |  |                                     | KE94G420   |  |  |
| Standard attachment                   | Document                 |  | Installation Manual  |  |                                     |  |  |  |
|                                       | Accessory                |  | Refrigerant conn. pipe   |  |                                     |  |  |  |
| Optional parts                        |                          | Heat Source Twinning kit: CMY-Y200VBK2<br>Joint: CMY-Y102SS/LS-G2, CMY-Y202, 302S-G2<br>Header: CMY-Y104, 108, 1010-G  |  |  |                                     |  |  |  |
| Remarks                               |                          | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |  |                                     |  |  |  |

|   |   |
|---|---|
| Notes:  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m <sup>3</sup> /min x 35.31                            |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

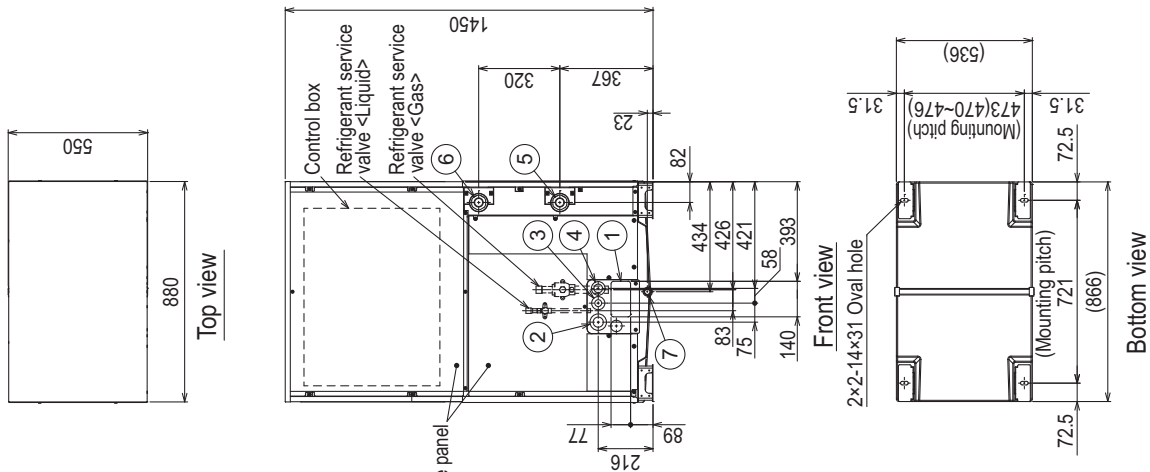


PQHY-P350, 400, 450, 500YLM-A1

Unit: mm

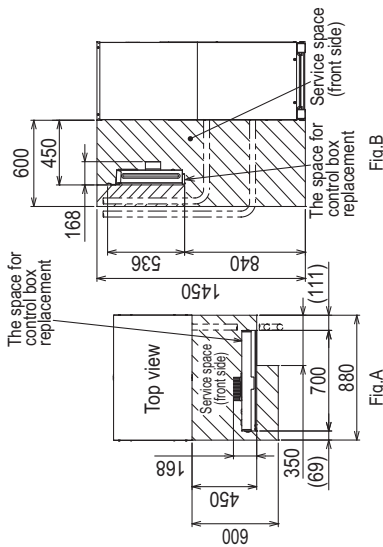
PQHY-P-Y(S)LM-A1

- <Accessories>
- Refrigerant (Liquid) conn. pipe.....1pc. (P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Refrigerant (Gas) conn. elbow.....1pc. (P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Water stopper(Liquid,Gas).....1pc. each (P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Sealing material for water stopper (Liquid,Gas).....1pc. each (P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Sealing material for field piping (Liquid,Gas).....1pc. each (P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Sealing material for drain socket.....1pc. (P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Pipe cover for gas.....1pc. (P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Sealing material for base leg (two types).....4pcs each (P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Sealing material for panel.....1pc. (P350/P400/P450/P500 ; Packaged in the accessory kit)



| NO. | Usage                   | Specifications                              |
|-----|-------------------------|---|
| ①   | For pipes               | Front through hole 140 x 77 Knockout hole   |
| ②   | For wires               | Front through hole ø65 or ø40 Knockout hole |
| ③   | For transmission cables | Front through hole ø52 or ø27 Knockout hole |
| ④   | Water pipe inlet        | ø34 Knockout hole                           |
| ⑤   | Water pipe outlet       | Rc1-1/2 Screw                               |
| ⑥   | Drain pipe              | Rc1-1/2 Screw                               |
| ⑦   |                         | Rc3/4 Screw                                 |

- Note1. Close a hole of the water piping, the refrigerant piping, the power supply, and the control wiring and unused knockout holes with the putty etc. so as not to infiltrate rain water etc.(field erection work)
- Note2. At the time of product shipment, the front side piping specification serves as the local drainage connection. When connecting on the rear side, please remove the rear side plug sealing corks, and attach a front side. Ensure there is no leak after the attachment has been fitted.
- Note3. Take notice of service space as Fig.A. (In case of single installation, 600mm or more of back space as front space makes easier access when servicing the unit from rear side.)
- Note4. If water pipes or refrigerant pipes stretch upward, required space for service and maintenance due to replacement of control box is shown in Fig.B.
- Note5. Environmental condition for installation; -20~40°C(DB) as indoor installation.
- Note6. In case the temperature around the heat source unit has possibility to drop under 0°C or the inlet-water temp. drops under 10°C, be careful for the following point to prevent the pipe burst by the water pipe freeze-up.
- Add brine to water circuit.
  - Circulate the water all the time even if the heat source unit is not in operation.
  - Drain the water from inside of the heat source unit when the heat source unit will not operate for a long term.
- Note7. Ensure that the drain piping is downward with a pitch of more than 1/100.
- Note8. At brazing of pipes, wrap the refrigerant service valve with wet cloth and keep the temperature of refrigerant service valve under 120°C.



Connecting pipe specifications

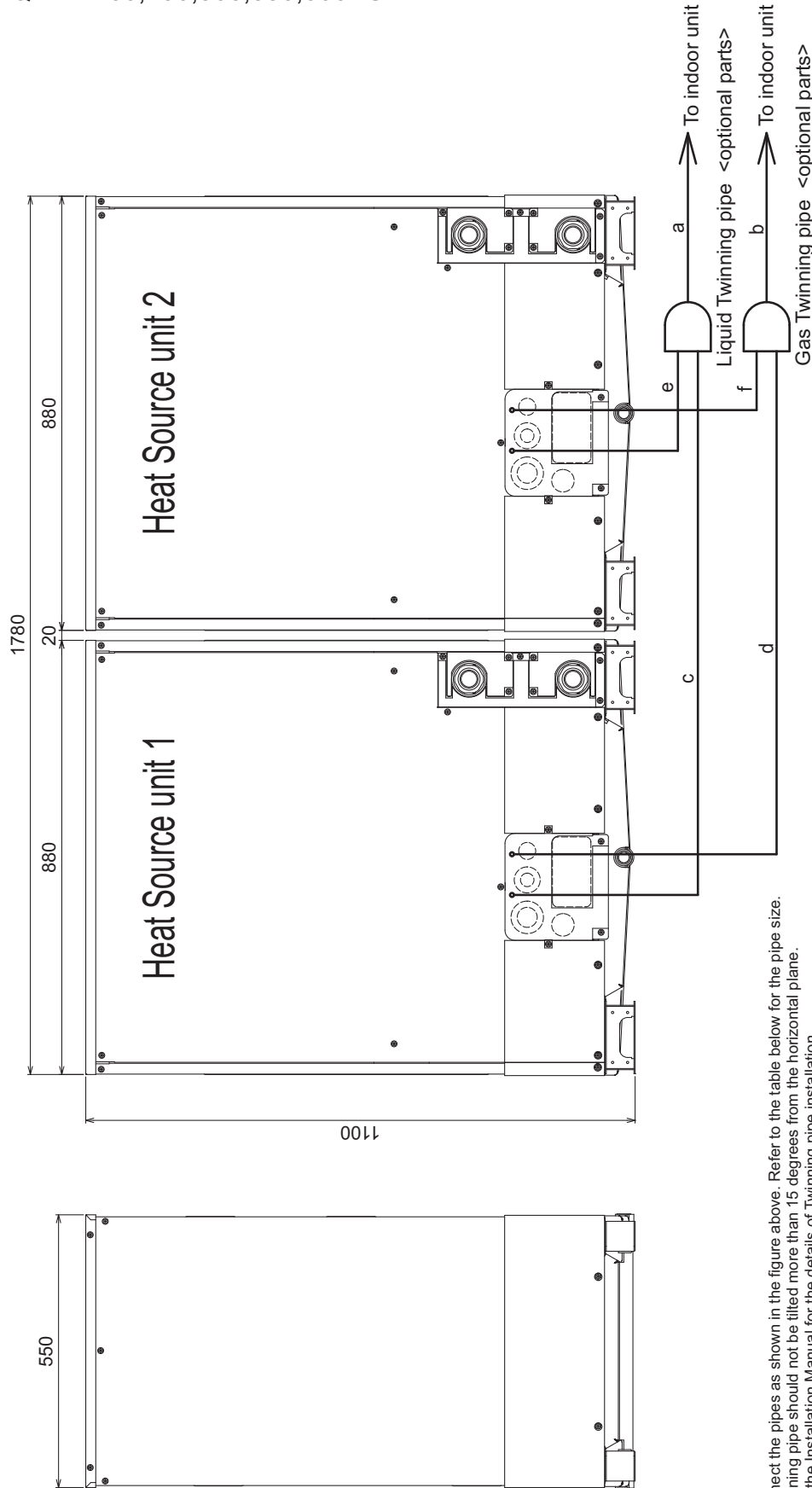
| Model           | Refrigerant pipe   |                  | Service valve |            |
|-----------------|--------------------|------------------|---------------|------------|
|                 | Liquid             | Gas              | Liquid        | Gas        |
| PQHY-P350YLM-A1 | ø12.7 Brazed *1 *2 |                  |               | Gas ø28.58 |
| PQHY-P400YLM-A1 |                    | ø28.58 Brazed *1 | ø15.88        |            |
| PQHY-P450YLM-A1 | ø15.88 Brazed *1   |                  |               |            |
| PQHY-P500YLM-A1 |                    |                  |               |            |

\*1. Connect by using the connecting pipes and elbow that are supplied.  
 \*2. Use the pipe joint(field supply) and connect to the refrigerant service valve piping.



PQHY-P400,450,500,550,600YSLM-A1

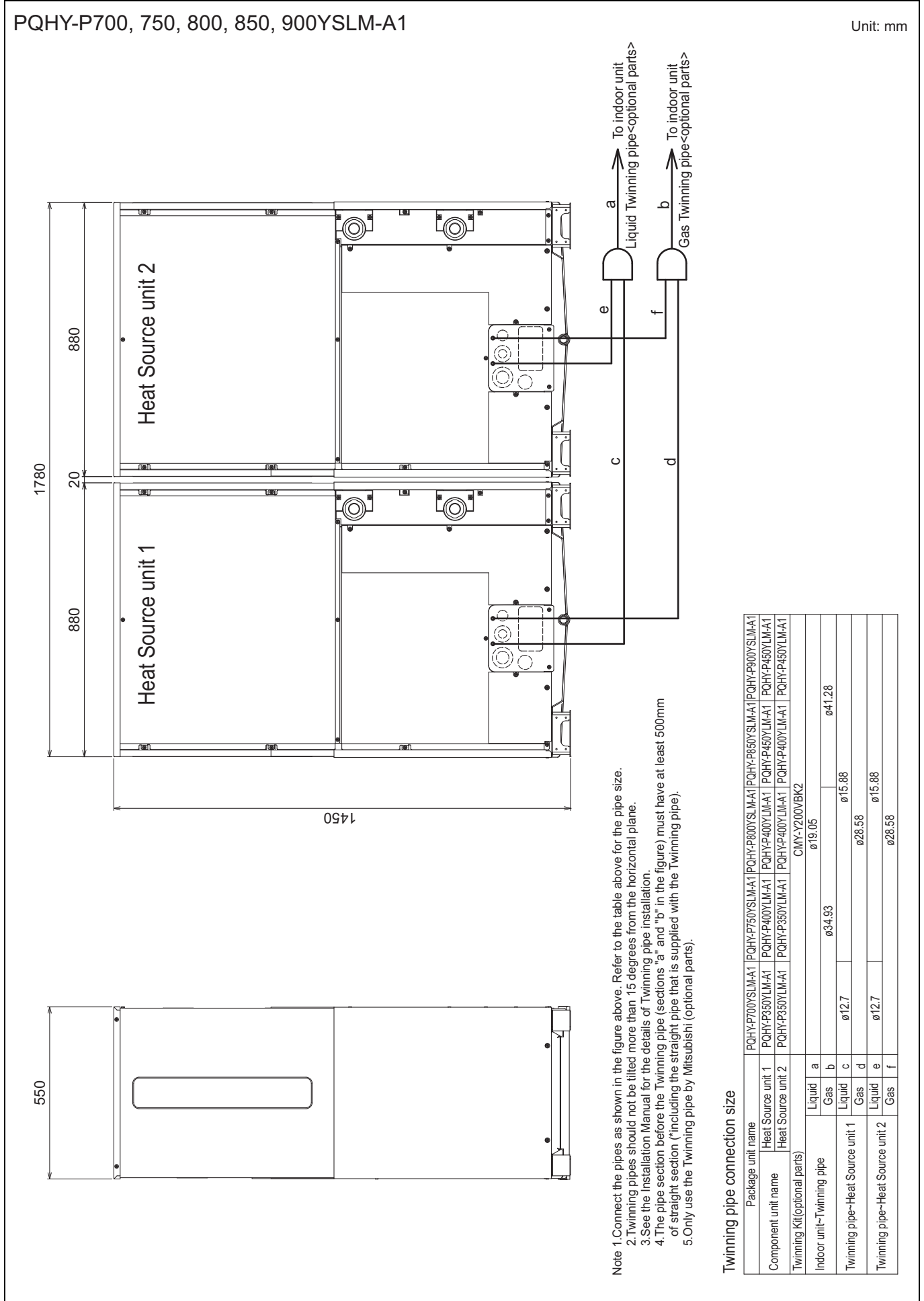
Unit: mm



- Note 1. Connect the pipes as shown in the figure above. Refer to the table below for the pipe size.  
 2. Twinning pipe should not be tilted more than 15 degrees from the horizontal plane.  
 3. See the Installation Manual for the details of Twinning pipe installation.  
 4. The pipe section before the Twinning pipe (sections "a" and "b" in the figure) must have at least 500mm of straight section (\*including the straight pipe that is supplied with the Twinning pipe).  
 5. Only use the Twinning pipe by Mitsubishi (optional parts).

Twinning pipe connection size

| Package unit name                 | PQHY-P400YSLM-A1 | PQHY-P450YSLM-A1 | PQHY-P500YSLM-A1 | PQHY-P550YSLM-A1 | PQHY-P600YSLM-A1 |
|-----------------------------------|------------------|------------------|------------------|------------------|------------------|
| Heat Source unit 1                | PQHY-P200YLM-A1  | PQHY-P250YLM-A1  | PQHY-P250YLM-A1  | PQHY-P300YLM-A1  | PQHY-P300YLM-A1  |
| Heat Source unit 2                | PQHY-P200YLM-A1  | PQHY-P200YLM-A1  | PQHY-P250YLM-A1  | PQHY-P250YLM-A1  | PQHY-P300YLM-A1  |
| Twinning pipe Kit(optional parts) | CMY-Y100VBK3     |                  |                  |                  |                  |
| Indoor unit-Twinning pipe         | Liquid a         | ø15.88           |                  |                  |                  |
|                                   | Gas b            | ø28.58           |                  |                  |                  |
| Twinning pipe-Heat Source unit 1  | Liquid c         | ø9.52            | ø12.7            |                  |                  |
|                                   | Gas d            | ø22.2            |                  |                  |                  |
| Twinning pipe-Heat Source unit 2  | Liquid e         | ø9.52            | ø12.7            |                  |                  |
|                                   | Gas f            | ø22.2            |                  |                  |                  |

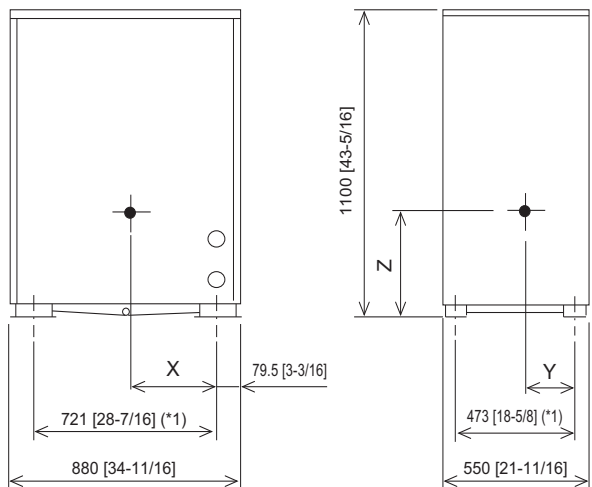




PQHY-P-Y(S)LM-A1

PQHY-P200, 250, 300YLM-A1

Unit: mm [in.]

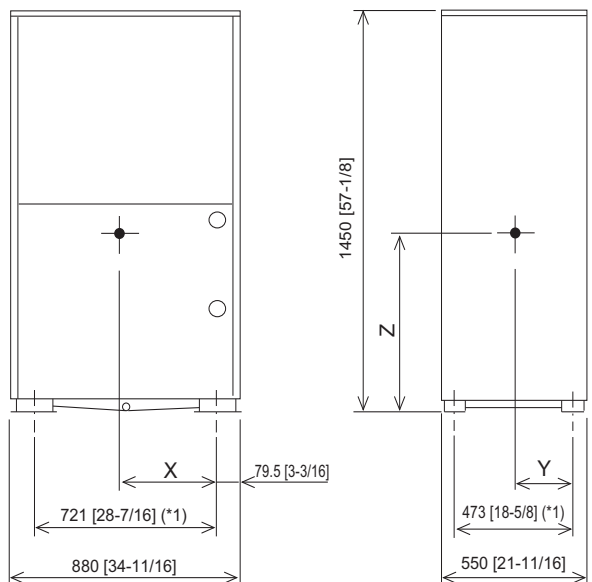


| Model           | X            | Y           | Z           |
|-----------------|--------------|-------------|-------------|
| PQHY-P200YLM-A1 | 359[14-3/16] | 236[9-5/16] | 437[17-1/4] |
| PQHY-P250YLM-A1 | 359[14-3/16] | 236[9-5/16] | 437[17-1/4] |
| PQHY-P300YLM-A1 | 359[14-3/16] | 236[9-5/16] | 437[17-1/4] |

\*1 Mounting Pitch

PQHY-P350, 400, 450, 500, 550, 600YLM-A1

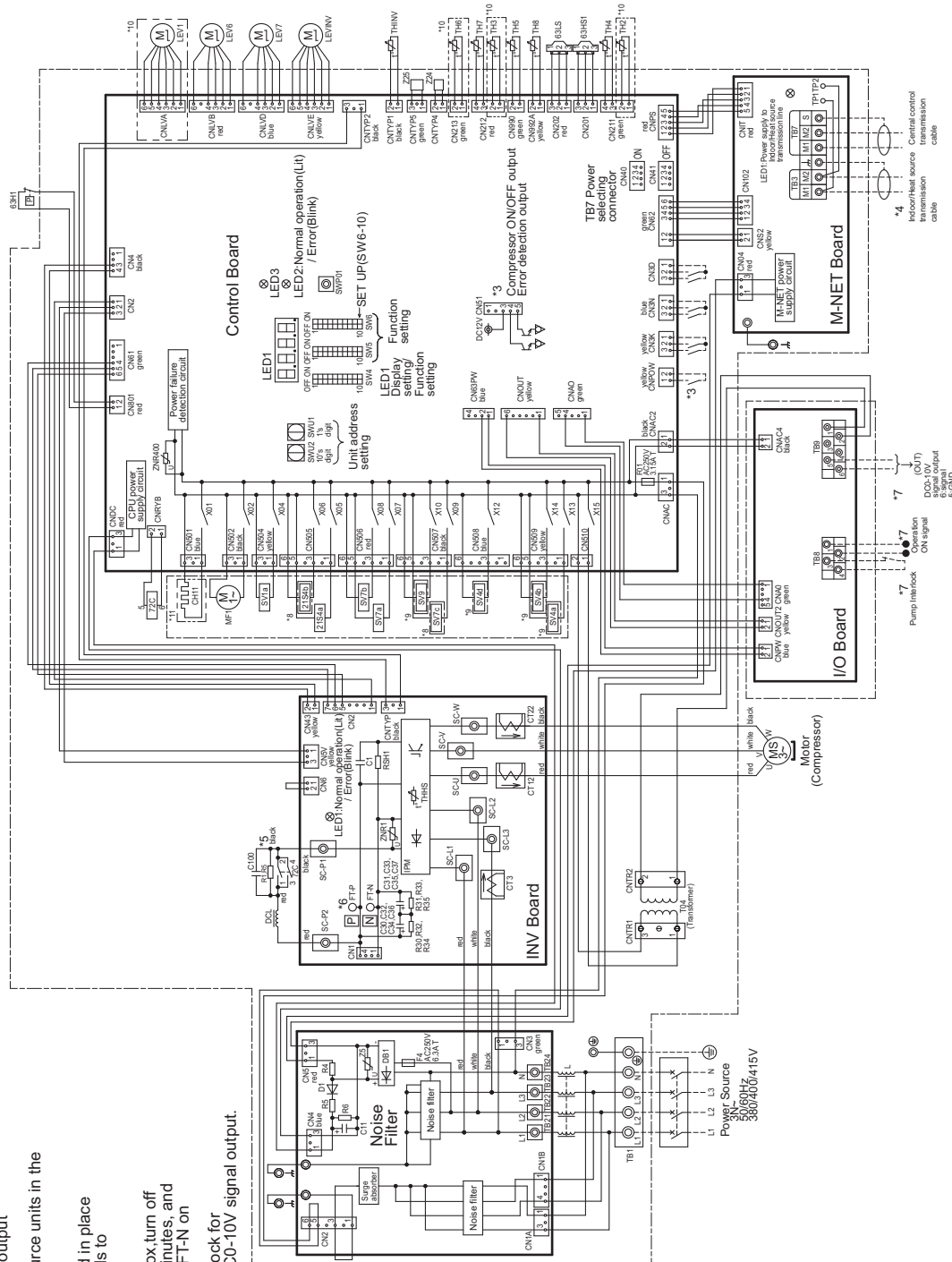
Unit: mm [in.]



| Model           | X             | Y           | Z             |
|-----------------|---------------|-------------|---------------|
| PQHY-P350YLM-A1 | 373[14-11/16] | 237[9-3/8]  | 630[24-13/16] |
| PQHY-P400YLM-A1 | 373[14-11/16] | 237[9-3/8]  | 630[24-13/16] |
| PQHY-P450YLM-A1 | 373[14-11/16] | 237[9-3/8]  | 630[24-13/16] |
| PQHY-P500YLM-A1 | 373[14-11/16] | 237[9-3/8]  | 630[24-13/16] |
| PQHY-P550YLM-A1 | 346[13-5/8]   | 229[9-1/16] | 655[25-13/16] |
| PQHY-P600YLM-A1 | 346[13-5/8]   | 229[9-1/16] | 655[25-13/16] |

\*1 Mounting Pitch

PQHY-P200, 250, 300, 350, 400, 450, 500, 550, 600YLM-A1



- \*1. Single-dotted lines indicate wiring not supplied with the unit.
- \*2. Dot-dash lines indicate the control box boundaries.
- \*3. Refer to the Data book for connecting input/output signal connectors.
- \*4. Daisy-chain terminals (TB3) on the heat source units in the same refrigerant system together.
- \*5. Faston terminals have a locking function. Make sure the terminals are securely locked in place after insertion. Press the tab on the terminals to removed them.
- \*6. Control box houses high-voltage parts. Before inspecting the inside of the control box, turn off the power, keep the unit off for at least 10 minutes, and confirm that the voltage between FT-P and FT-N on INV Board has dropped to DC20V or less.
- \*7. Refer to the Data book for wiring terminal block for Pump Interlock, Operation ON signal and DC0-10V signal output.
- \*8. Difference of appliance.

| Model name               | Appliance       |
|--------------------------|-----------------|
| P200/250/300             | *8 do not exist |
| P350/400/450/500/550/600 | *8 exist        |

| Model name | Appliance       |
|------------|-----------------|
| PQHY       | *9 do not exist |
| PQRY       | *9 exist        |

| Model name | Appliance        |
|------------|------------------|
| POHY       | *10 exist        |
| PQRY       | *10 do not exist |

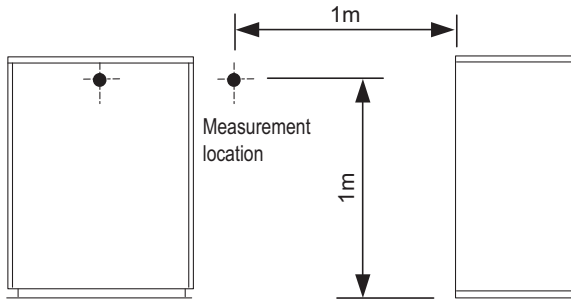
| Symbol     | Explanation   |
|------------|---|
| 21SA/B     | 4-way valve   |
| 21SA0      | Heat exchanger capacity control                     |
| 63H1       | High pressure protection for the heat source unit   |
| 63H-S1     | Pressure  |
| 63L-S      | Pressure  |
| ZC         | Low pressure  |
| C30-C37    | Magnetic relay (inverter main circuit)              |
| CH11       | Capacitor (inverter main circuit)                   |
| CH12, 22.3 | Crankcase heater (for heating the compressor)       |
| DCL        | DC reactor (for high frequency noise reduction)     |
| LEV1       | Linear expansion valve                              |
| LEV6       | HIC bypass Controls refrigerant flow in HIC circuit |
| LEV7       | Heat exchanger capacity control valve               |
| LEV/VV     | Heat exchanger capacity control                     |
| MF1        | Heat exchanger for inverter                         |
| RT-5       | Fan motor (Radiator panel)                          |
| RSH1       | Resistor  |
| SV1a       | For inrush current prevention                       |
| SV4a,b,d   | For opening/closing the bypass expansion valve      |
| SV7a,b,c   | Heat exchanger capacity control                     |
| SV9        | Heat exchanger capacity control circuit             |
| TB1        | Terminal block                                      |
| TB3        | Indoor/Heat source transmission cable               |
| TB7        | Central control transmission cable                  |
| TB8        | Operation ON signal, Pump Interlock signal output   |
| TB9        | For variable water flow valve                       |
| TH2        | Thermistor  |
| TH3        | Subcool bypass outlet temperature                   |
| TH4        | Pipe temperature                                    |
| TH5        | Discharge pipe temperature                          |
| TH6        | ACC inlet pipe temperature                          |
| TH7        | Subcooled liquid refrigerant temperature            |
| TH8        | Water inlet temperature                             |
| TH9        | Water outlet temperature                            |
| TH10       | Outlet temp. detect of heat exchanger               |
| TH15       | IPM temperature                                     |
| Z24, 25    | Function setting connector                          |

\*11. Difference of appliance.

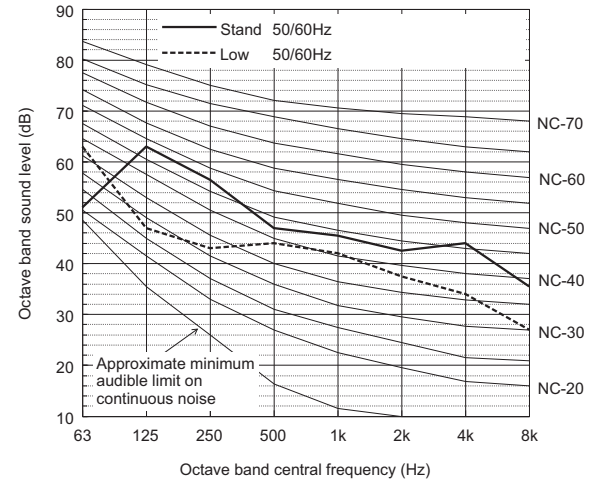
| Model name                   | Appliance        |
|------------------------------|------------------|
| P200/250/300/350/400/450/500 | *11 do not exist |
| P550/600                     | *11 exist        |

PQHY-P-Y(S)LM-A1

**Measurement condition**  
PQHY-P200, 250, 300YLM-A1



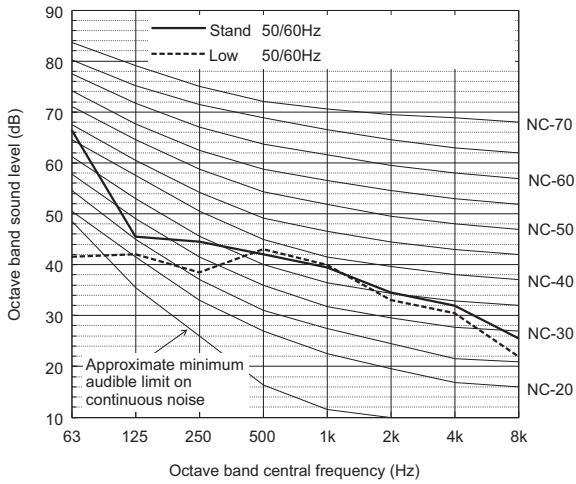
**Sound level of PQHY-P300YLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 51.0 | 63.0 | 56.5 | 47.0 | 45.5 | 42.5 | 44.0 | 35.5 | 54.0  |
| Low noise mode | 50/60Hz | 63.0 | 47.0 | 43.0 | 44.0 | 42.0 | 37.5 | 34.0 | 27.0 | 47.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

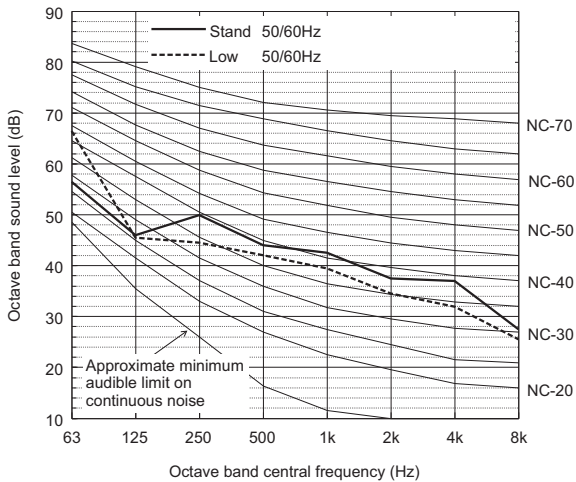
**Sound level of PQHY-P200YLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 66.5 | 45.5 | 44.5 | 42.0 | 39.5 | 34.5 | 32.0 | 25.5 | 46.0  |
| Low noise mode | 50/60Hz | 41.5 | 42.0 | 38.5 | 43.0 | 40.0 | 33.0 | 30.5 | 22.0 | 44.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

**Sound level of PQHY-P250YLM-A1**

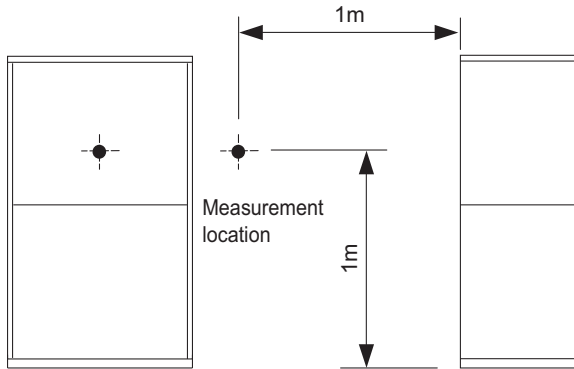


|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 56.5 | 46.0 | 50.0 | 44.0 | 42.5 | 37.5 | 37.0 | 27.5 | 48.0  |
| Low noise mode | 50/60Hz | 66.5 | 45.5 | 44.5 | 42.0 | 39.5 | 34.5 | 32.0 | 25.5 | 46.0  |

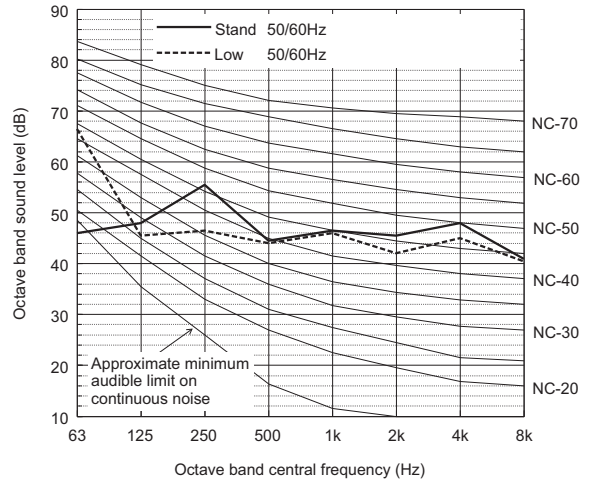
When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

♦ Depending on the operation conditions, the unit generates noise caused by valve actuation, refrigerant flow, and pressure changes when operating normally. Please consider to avoid location where quietness is required.

**Measurement condition**  
PQHY-P350, 400, 450, 500, 550, 600YLM-A1



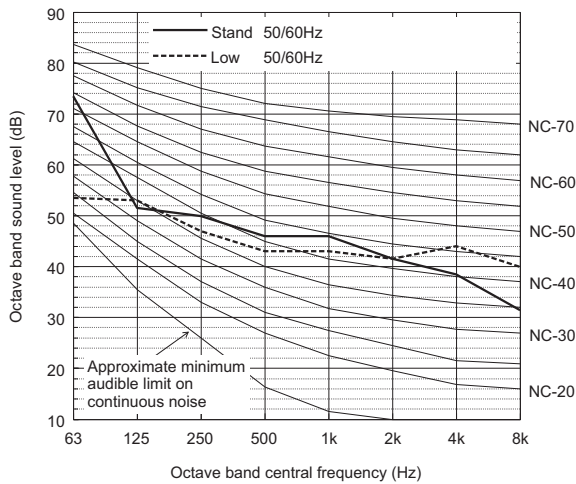
**Sound level of PQHY-P450YLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 46.0 | 48.0 | 55.5 | 44.5 | 46.5 | 45.5 | 48.0 | 41.0 | 54.0  |
| Low noise mode | 50/60Hz | 66.5 | 45.5 | 46.5 | 44.0 | 46.0 | 42.0 | 45.0 | 40.5 | 51.5  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

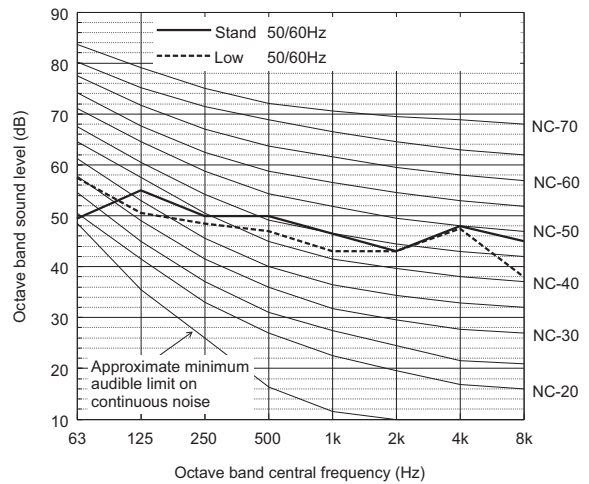
**Sound level of PQHY-P350YLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 73.5 | 51.5 | 50.0 | 46.0 | 46.0 | 41.5 | 38.5 | 31.5 | 52.0  |
| Low noise mode | 50/60Hz | 53.5 | 53.0 | 47.0 | 43.0 | 43.0 | 41.5 | 44.0 | 40.0 | 50.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

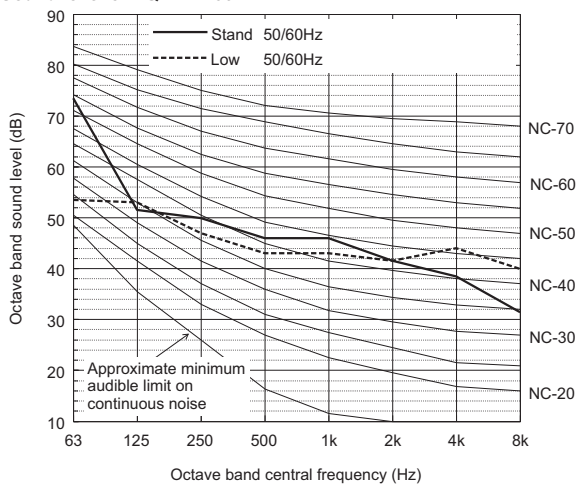
**Sound level of PQHY-P500YLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 49.5 | 55.0 | 50.0 | 50.0 | 46.5 | 43.0 | 48.0 | 45.0 | 54.0  |
| Low noise mode | 50/60Hz | 57.5 | 50.5 | 48.5 | 47.0 | 43.0 | 43.0 | 47.5 | 38.0 | 52.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

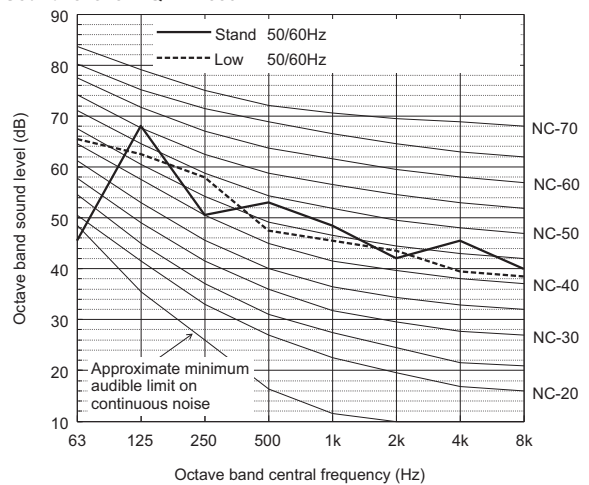
**Sound level of PQHY-P400YLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 73.5 | 51.5 | 50.0 | 46.0 | 46.0 | 41.5 | 38.5 | 31.5 | 52.0  |
| Low noise mode | 50/60Hz | 53.5 | 53.0 | 47.0 | 43.0 | 43.0 | 41.5 | 44.0 | 40.0 | 50.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

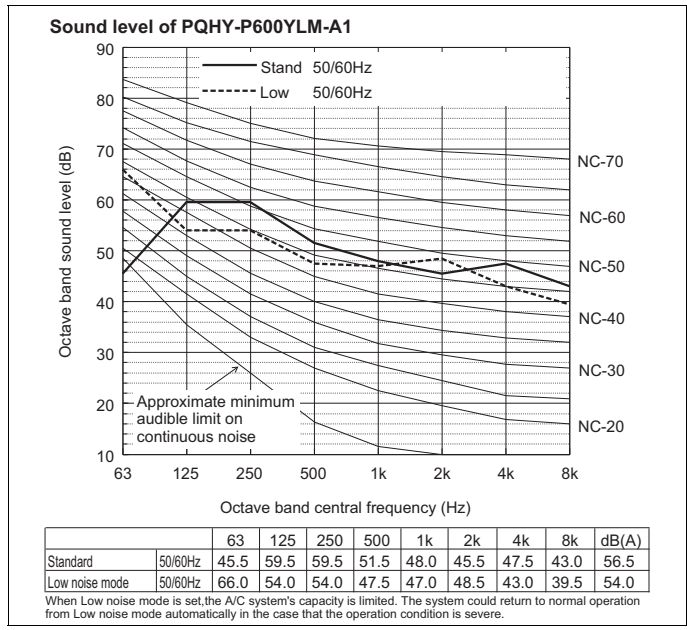
**Sound level of PQHY-P550YLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 45.5 | 68.0 | 50.5 | 53.0 | 48.5 | 42.0 | 45.5 | 40.0 | 56.5  |
| Low noise mode | 50/60Hz | 65.5 | 62.5 | 58.0 | 47.5 | 45.5 | 43.5 | 39.5 | 38.5 | 54.0  |

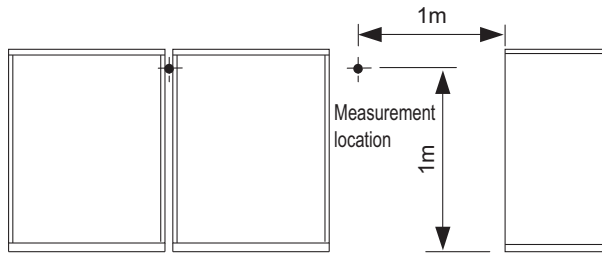
When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

♦ Depending on the operation conditions, the unit generates noise caused by valve actuation, refrigerant flow, and pressure changes when operating normally. Please consider to avoid location where quietness is required.

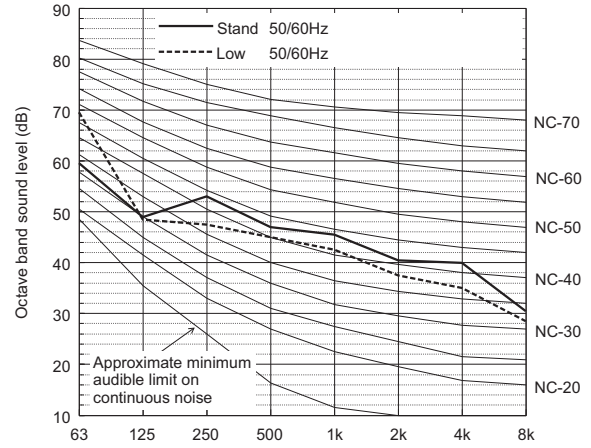


♦ Depending on the operation conditions, the unit generates noise caused by valve actuation, refrigerant flow, and pressure changes when operating normally. Please consider to avoid location where quietness is required.

**Measurement condition**  
PQHY-P400, 450, 500, 550, 600YSLM-A1



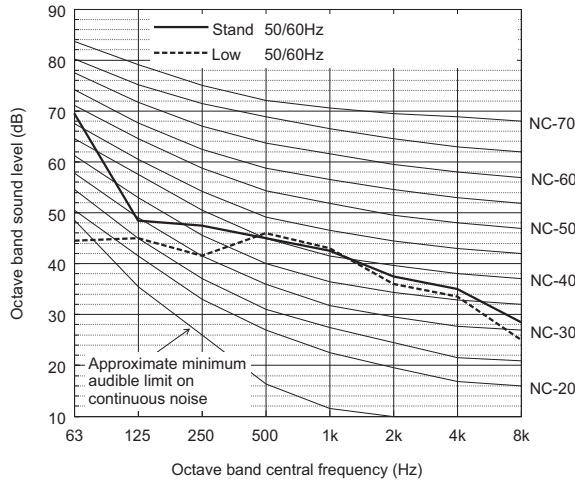
**Sound level of PQHY-P500YSLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 59.5 | 49.0 | 53.0 | 47.0 | 45.5 | 40.5 | 40.0 | 30.5 | 51.0  |
| Low noise mode | 50/60Hz | 69.5 | 48.5 | 47.5 | 45.0 | 42.5 | 37.5 | 35.0 | 28.5 | 49.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

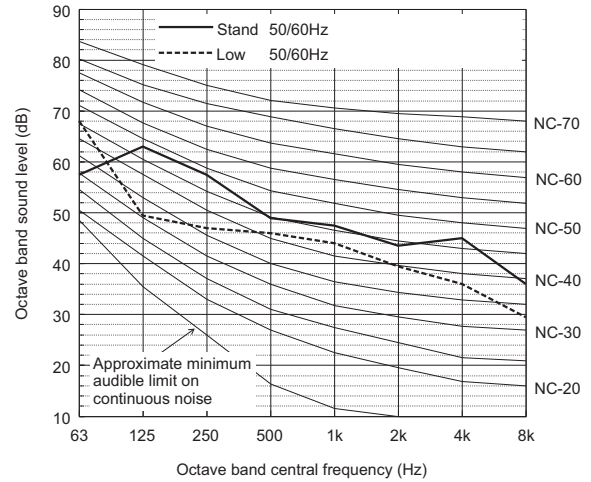
**Sound level of PQHY-P400YSLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 69.5 | 48.5 | 47.5 | 45.0 | 42.5 | 37.5 | 35.0 | 28.5 | 49.0  |
| Low noise mode | 50/60Hz | 44.5 | 45.0 | 41.5 | 46.0 | 43.0 | 36.0 | 33.5 | 25.0 | 47.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

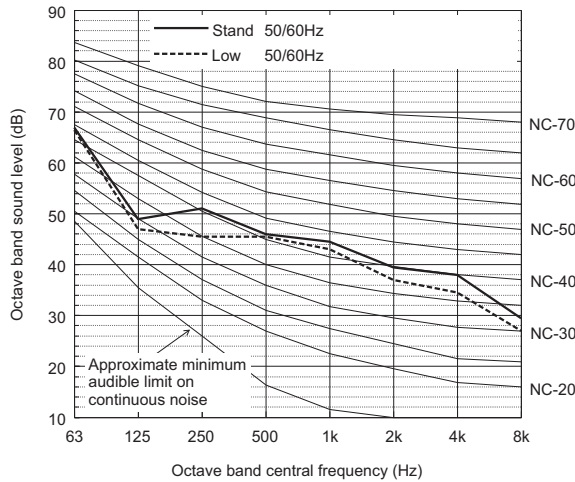
**Sound level of PQHY-P550YSLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 57.5 | 63.0 | 57.5 | 49.0 | 47.5 | 43.5 | 45.0 | 36.0 | 55.0  |
| Low noise mode | 50/60Hz | 68.0 | 49.5 | 47.0 | 46.0 | 44.0 | 39.5 | 36.0 | 29.5 | 49.5  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

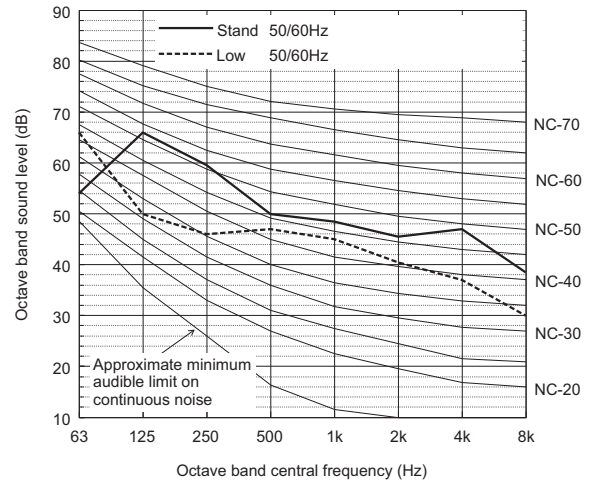
**Sound level of PQHY-P450YSLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 67.0 | 49.0 | 51.0 | 46.0 | 44.5 | 39.5 | 38.0 | 29.5 | 50.0  |
| Low noise mode | 50/60Hz | 66.5 | 47.0 | 45.5 | 45.5 | 43.0 | 37.0 | 34.5 | 27.0 | 48.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

**Sound level of PQHY-P600YSLM-A1**



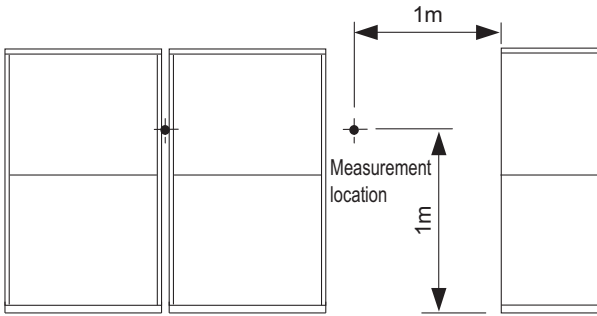
|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 54.0 | 66.0 | 59.5 | 50.0 | 48.5 | 45.5 | 47.0 | 38.5 | 57.0  |
| Low noise mode | 50/60Hz | 66.0 | 50.0 | 46.0 | 47.0 | 45.0 | 40.5 | 37.0 | 30.0 | 50.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

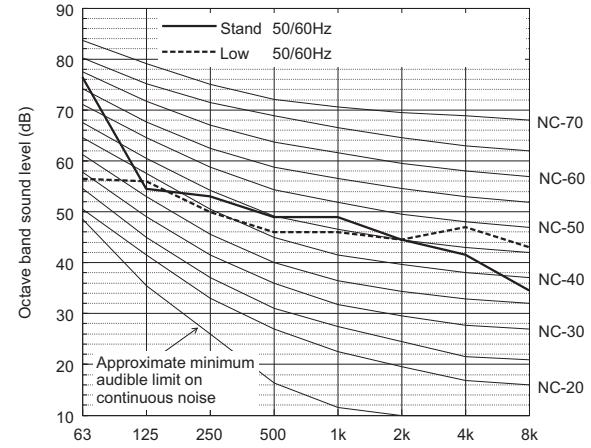
• Depending on the operation conditions, the unit generates noise caused by valve actuation, refrigerant flow, and pressure changes when operating normally. Please consider to avoid location where quietness is required.

PQHY-P-Y(S)SLM-A1

Measurement condition  
PQHY-P700, 750, 800, 850, 900YSLM-A1



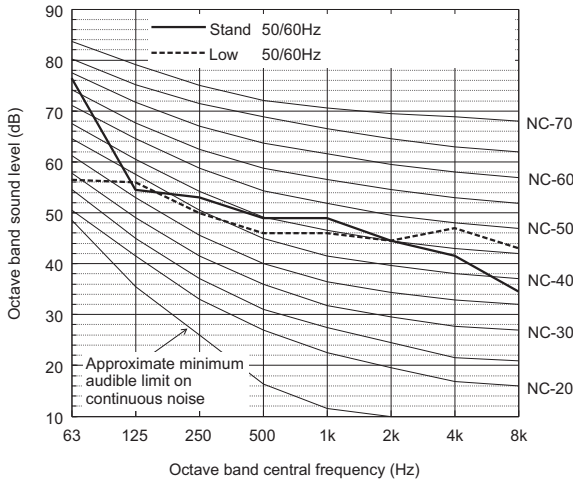
Sound level of PQHY-P800YSLM-A1



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 76.5 | 54.5 | 53.0 | 49.0 | 49.0 | 44.5 | 41.5 | 34.5 | 55.0  |
| Low noise mode | 50/60Hz | 56.5 | 56.0 | 50.0 | 46.0 | 46.0 | 44.5 | 47.0 | 43.0 | 53.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

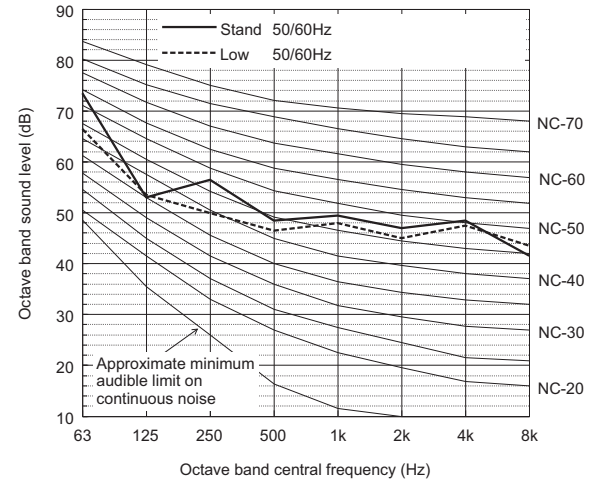
Sound level of PQHY-P700YSLM-A1



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 76.5 | 54.5 | 53.0 | 49.0 | 49.0 | 44.5 | 41.5 | 34.5 | 55.0  |
| Low noise mode | 50/60Hz | 56.5 | 56.0 | 50.0 | 46.0 | 46.0 | 44.5 | 47.0 | 43.0 | 53.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

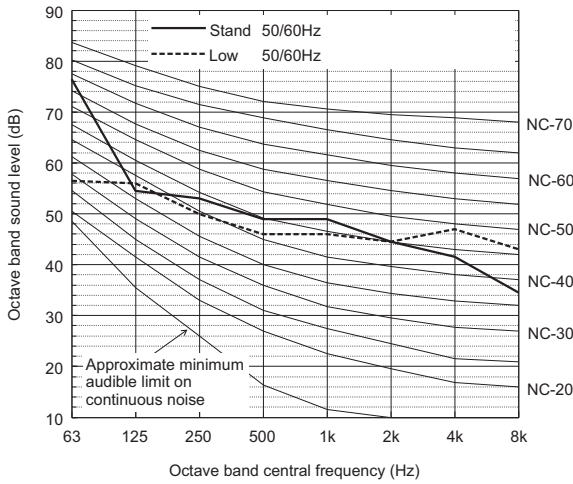
Sound level of PQHY-P850YSLM-A1



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 73.5 | 53.0 | 56.5 | 48.5 | 49.5 | 47.0 | 48.5 | 41.5 | 56.0  |
| Low noise mode | 50/60Hz | 66.5 | 53.5 | 50.0 | 46.5 | 48.0 | 45.0 | 47.5 | 43.5 | 54.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

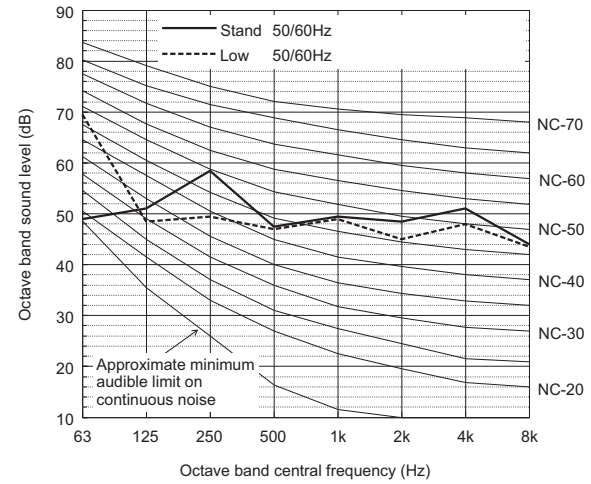
Sound level of PQHY-P750YSLM-A1



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 76.5 | 54.5 | 53.0 | 49.0 | 49.0 | 44.5 | 41.5 | 34.5 | 55.0  |
| Low noise mode | 50/60Hz | 56.5 | 56.0 | 50.0 | 46.0 | 46.0 | 44.5 | 47.0 | 43.0 | 53.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

Sound level of PQHY-P900YSLM-A1

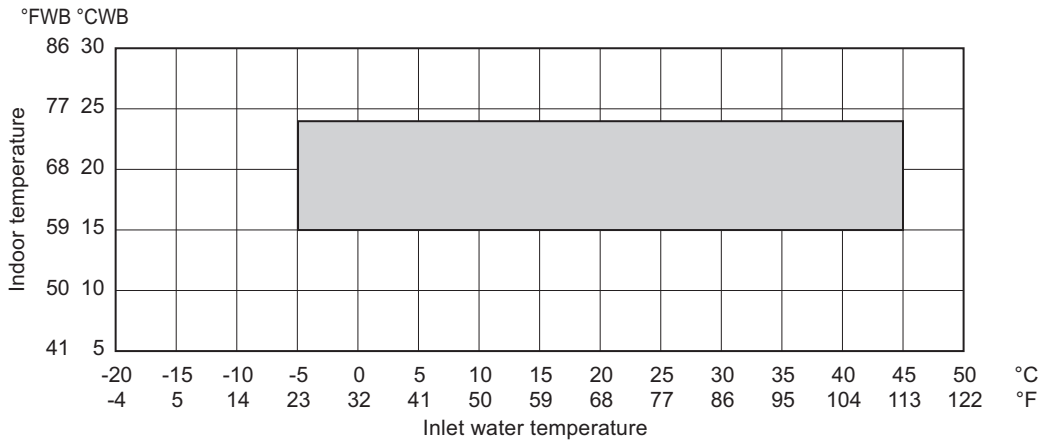


|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 49.0 | 51.0 | 58.5 | 47.5 | 49.5 | 48.5 | 51.0 | 44.0 | 57.0  |
| Low noise mode | 50/60Hz | 69.5 | 48.5 | 49.5 | 47.0 | 49.0 | 45.0 | 48.0 | 43.5 | 54.5  |

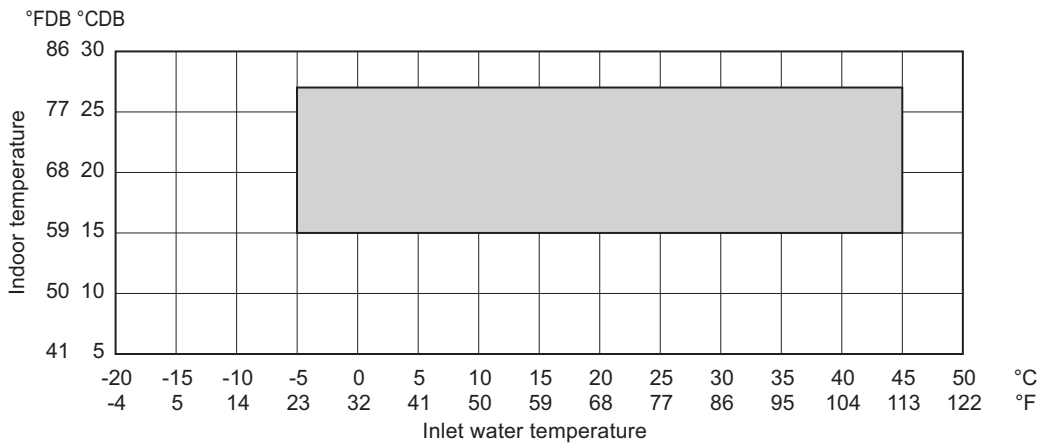
When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

• Depending on the operation conditions, the unit generates noise caused by valve actuation, refrigerant flow, and pressure changes when operating normally. Please consider to avoid location where quietness is required.

**Cooling**



**Heating**



\* The upper limit of the outlet water temperature is approximately 70°C (158°F) when the circulating-water flow rate is within the normal range.  
 If the circulating-water flow rate goes outside the normal range, the outlet water temperature may exceed the above limit.

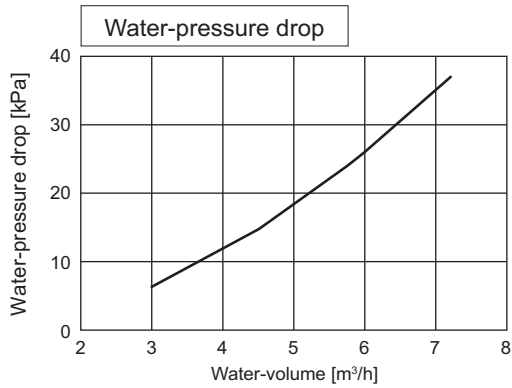
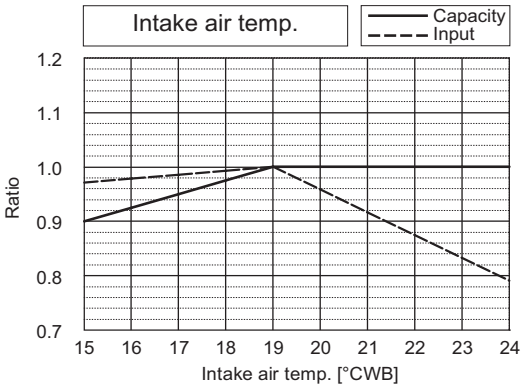
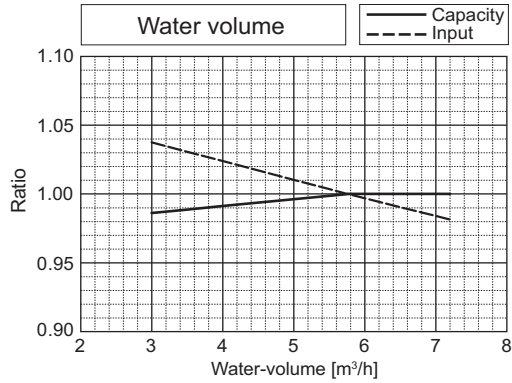
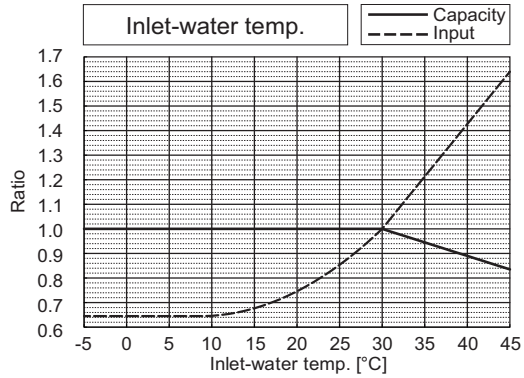


7-1. Correction by temperature

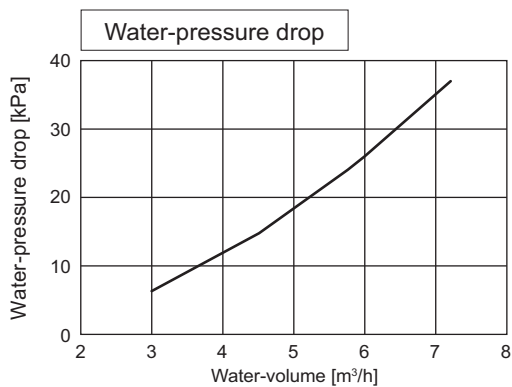
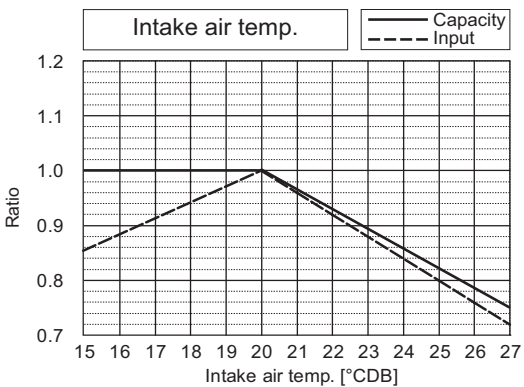
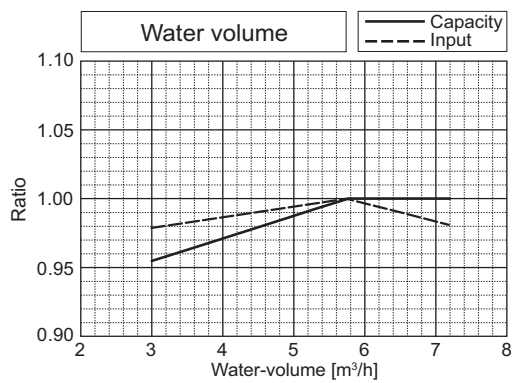
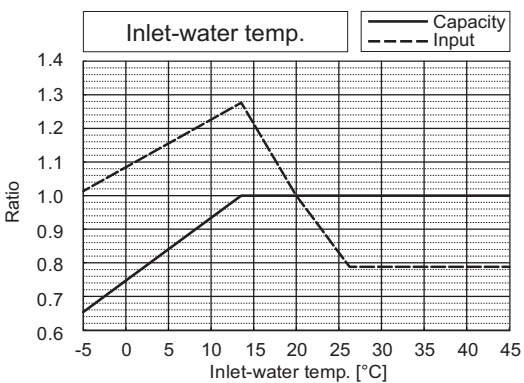
CITY MULTI could have varied capacity at different designing temperature. Using the nominal cooling/heating capacity value and the ratio below, the capacity can be observed at various temperature.

PQHY-P-Y(S)LM-A1

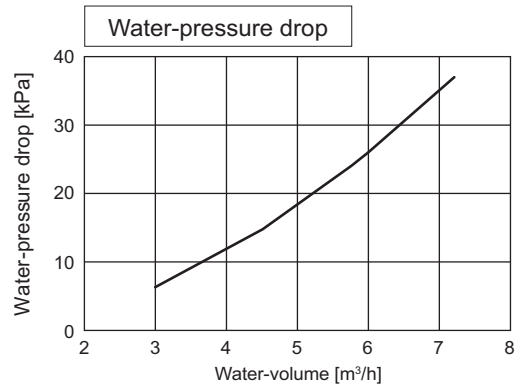
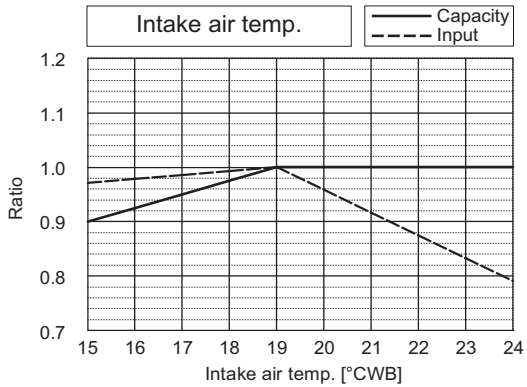
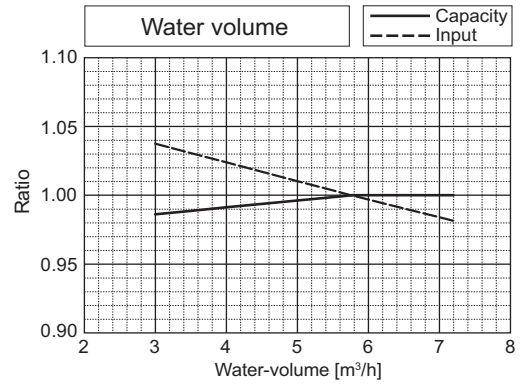
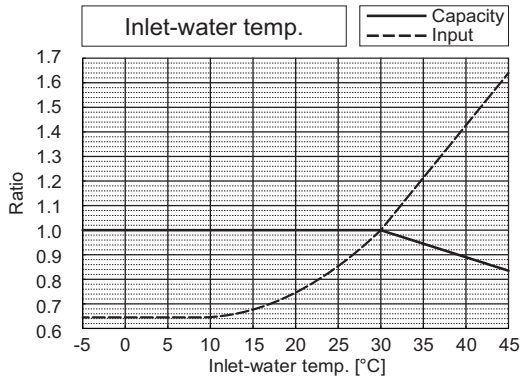
|                          |       | PQHY-P200YLM-A1 | PQRY-P200YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 22.4            | 22.4            |
|                          | BTU/h | 76,400          | 76,400          |
| Input                    | kW    | 3.71            | 3.71            |



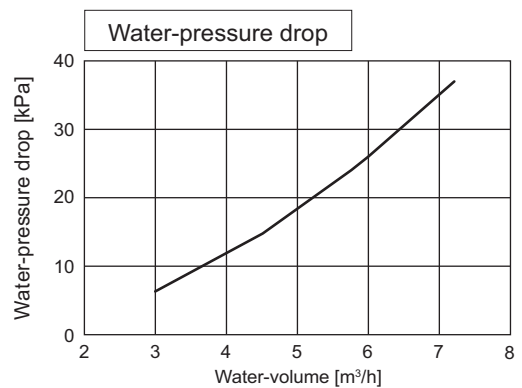
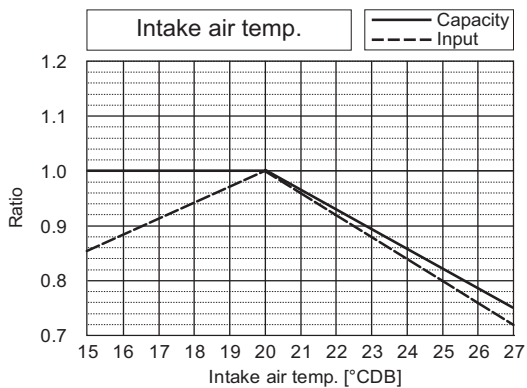
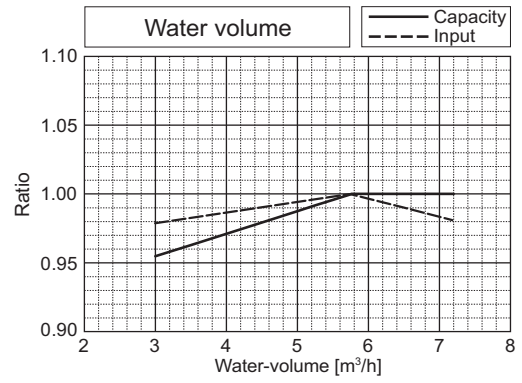
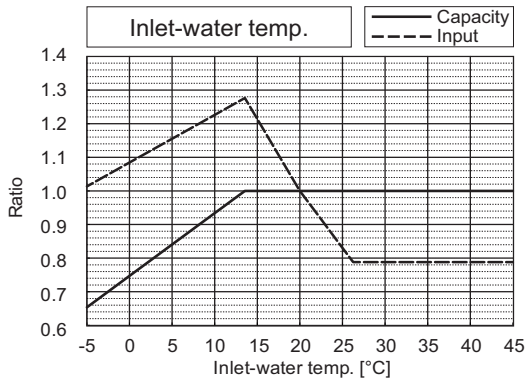
|                          |       | PQHY-P200YLM-A1 | PQRY-P200YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 25.0            | 25.0            |
|                          | BTU/h | 85,300          | 85,300          |
| Input                    | kW    | 3.97            | 3.97            |



|                          |       | PQHY-P250YLM-A1 | PQRY-P250YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 28.0            | 28.0            |
|                          | BTU/h | 95,500          | 95,500          |
| Input                    | kW    | 4.90            | 4.90            |



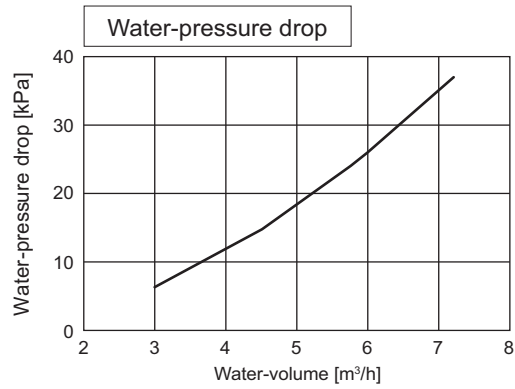
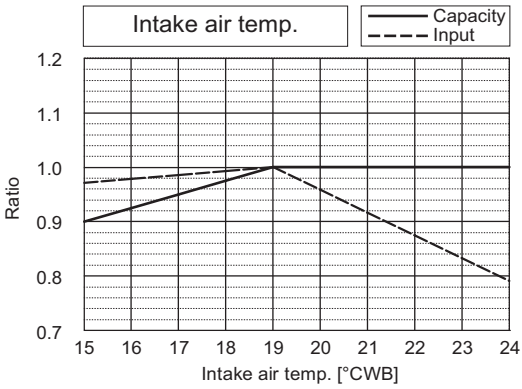
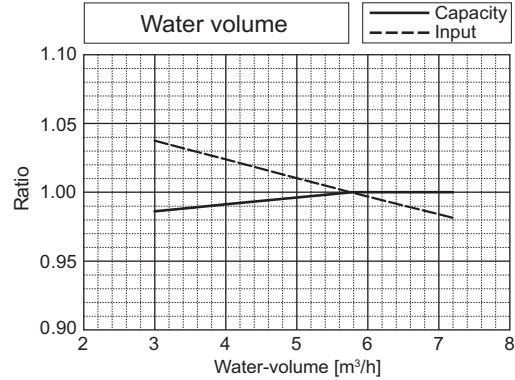
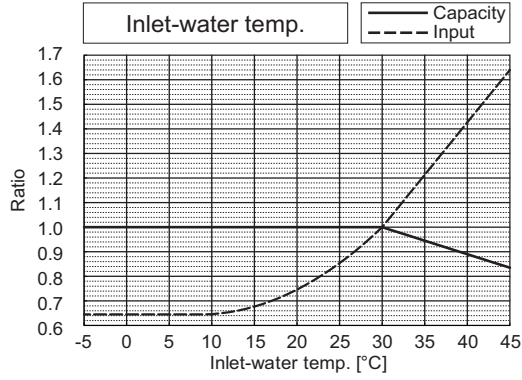
|                          |       | PQHY-P250YLM-A1 | PQRY-P250YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 31.5            | 31.5            |
|                          | BTU/h | 107,500         | 107,500         |
| Input                    | kW    | 5.08            | 5.08            |



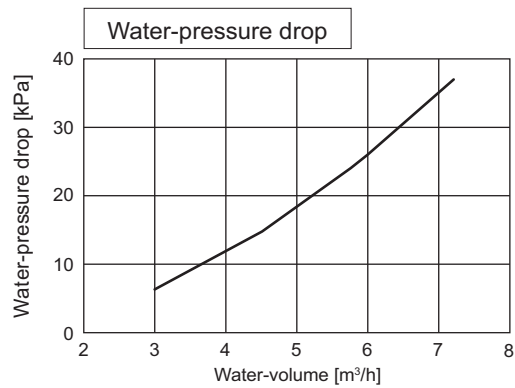
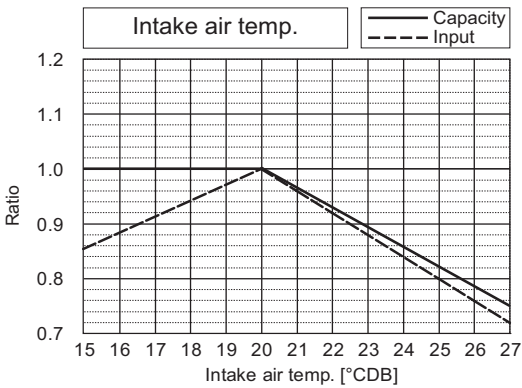
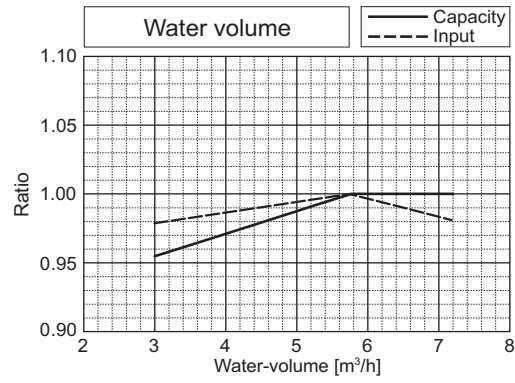
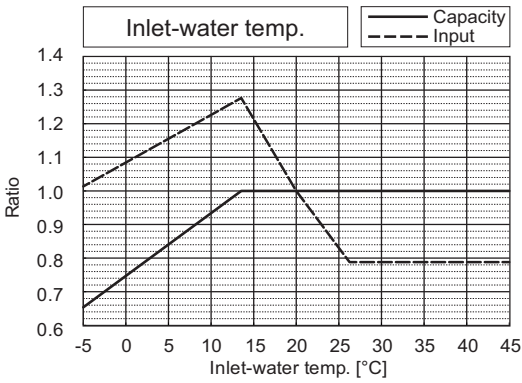
# 7. CAPACITY TABLES

PQHY-P-Y(S)LM-A1

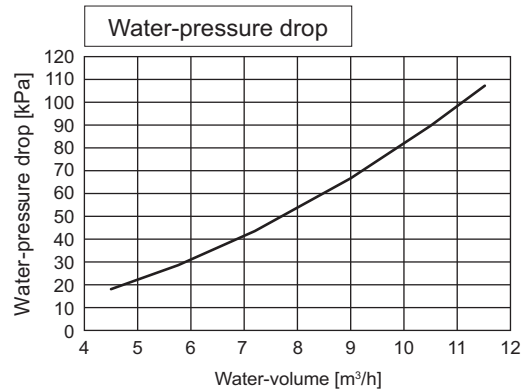
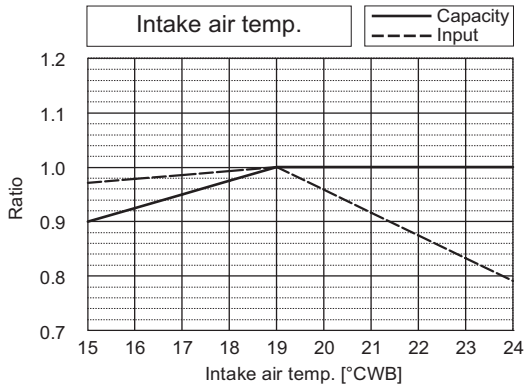
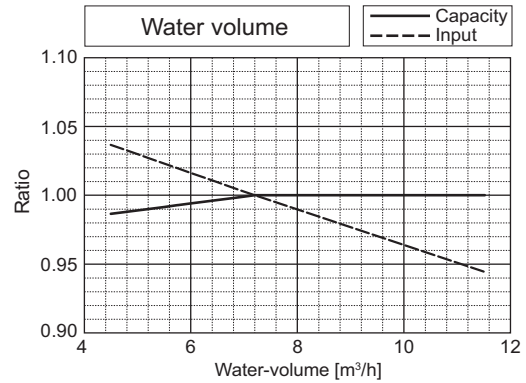
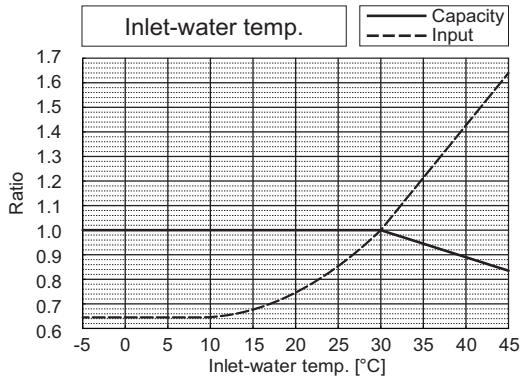
|                          |       | PQHY-P300YLM-A1 | PQRY-P300YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 33.5            | 33.5            |
|                          | BTU/h | 114,300         | 114,300         |
| Input                    | kW    | 6.04            | 6.04            |



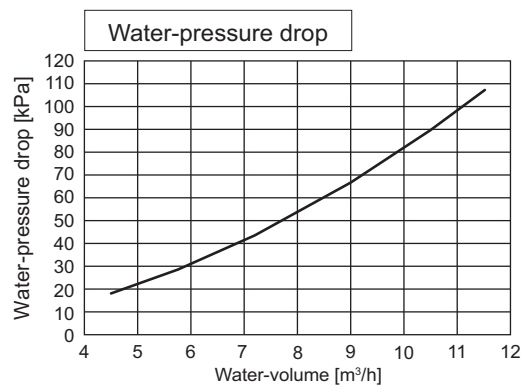
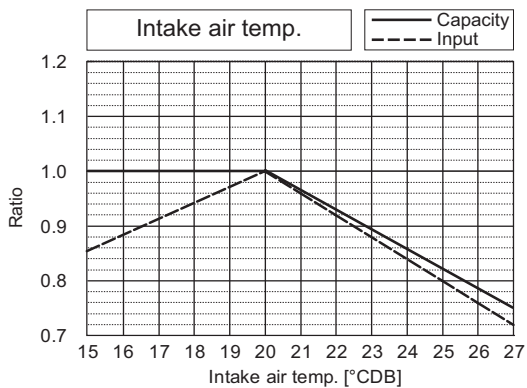
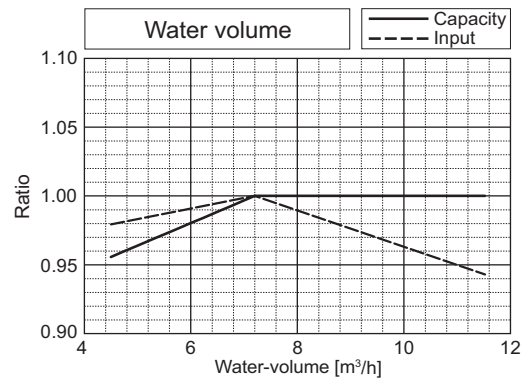
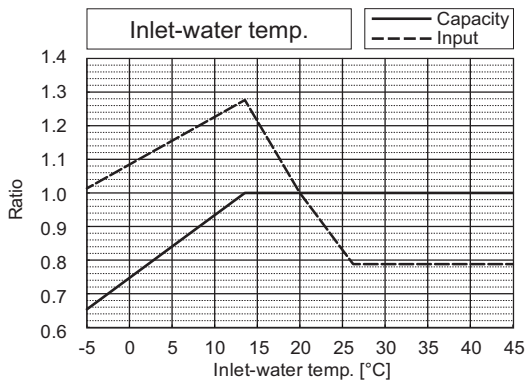
|                          |       | PQHY-P300YLM-A1 | PQRY-P300YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 37.5            | 37.5            |
|                          | BTU/h | 128,000         | 128,000         |
| Input                    | kW    | 6.25            | 6.25            |



|                          |       | PQHY-P350YLM-A1 | PQRY-P350YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 40.0            | 40.0            |
|                          | BTU/h | 136,500         | 136,500         |
| Input                    | kW    | 7.14            | 7.14            |

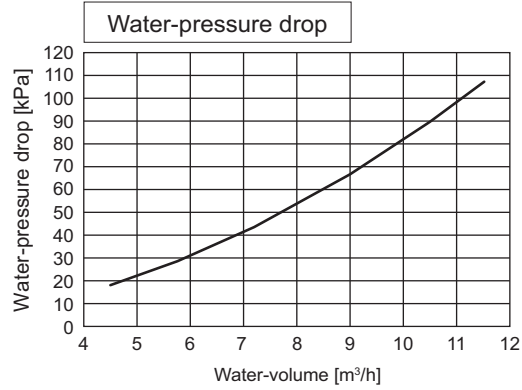
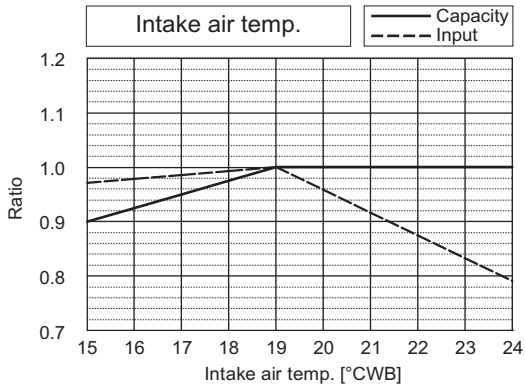
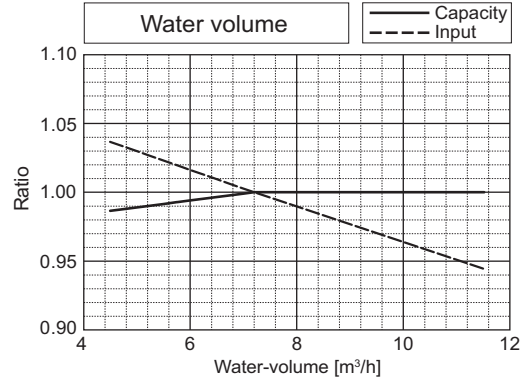
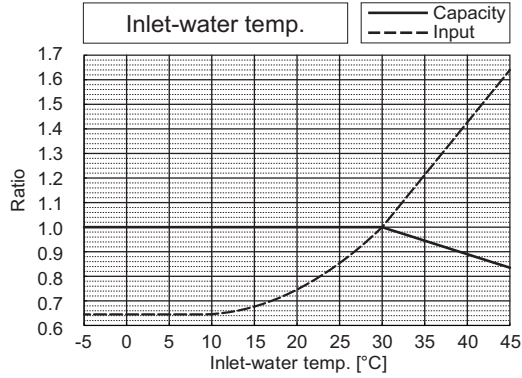


|                          |       | PQHY-P350YLM-A1 | PQRY-P350YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 45.0            | 45.0            |
|                          | BTU/h | 153,500         | 153,500         |
| Input                    | kW    | 7.53            | 7.53            |

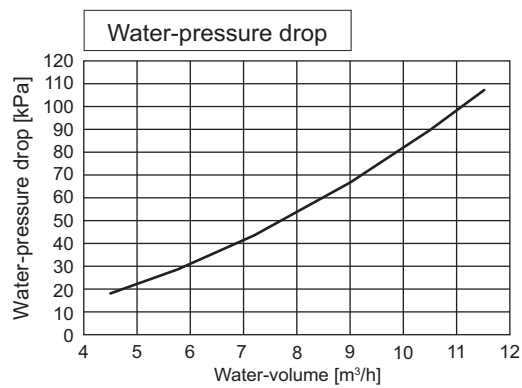
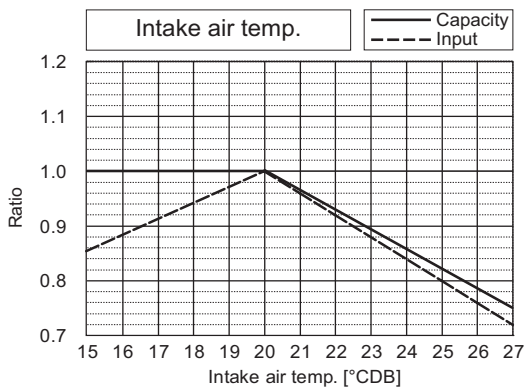
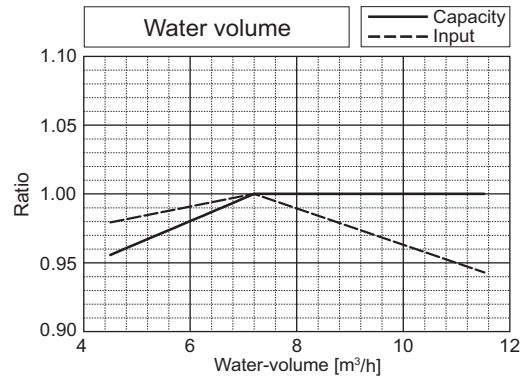
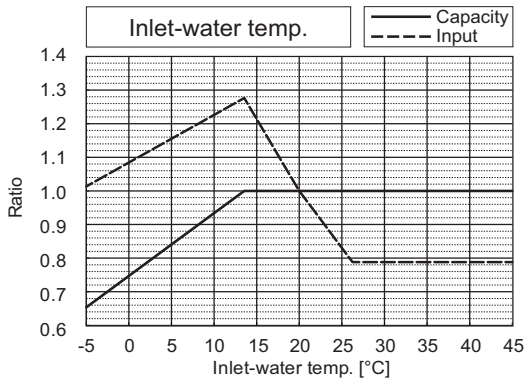


PQHY-P-Y(S)LM-A1

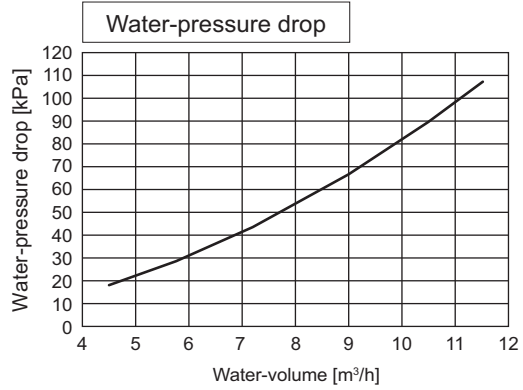
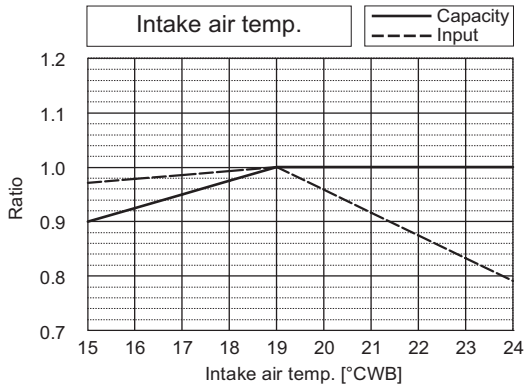
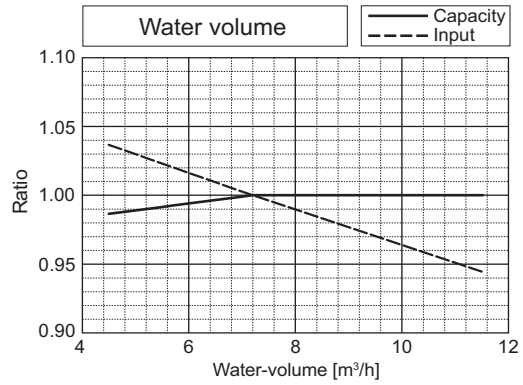
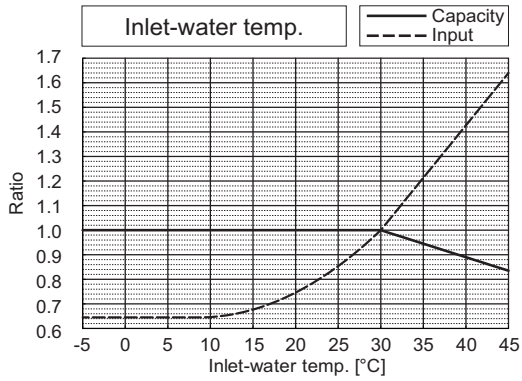
|                          |       | PQHY-P400YLM-A1 | PQRY-P400YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 45.0            | 45.0            |
|                          | BTU/h | 153,500         | 153,500         |
| Input                    | kW    | 8.03            | 8.03            |



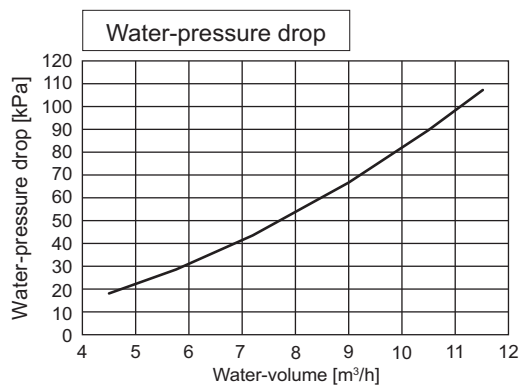
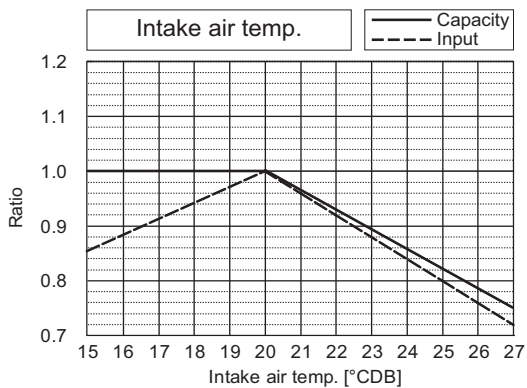
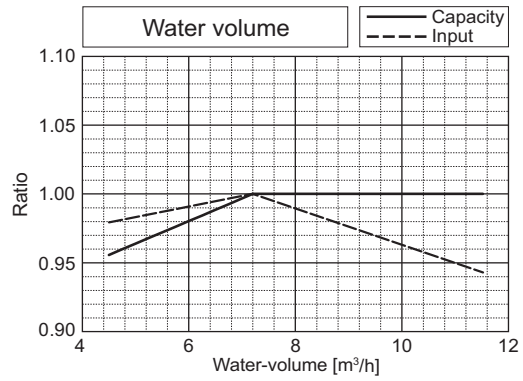
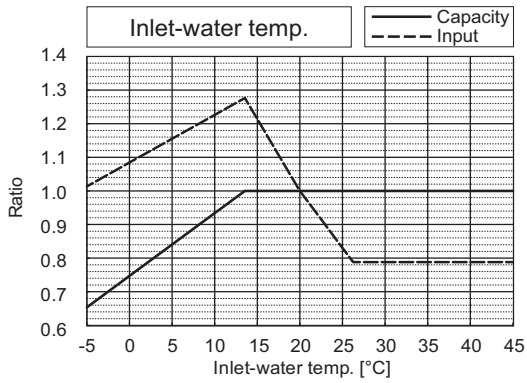
|                          |       | PQHY-P400YLM-A1 | PQRY-P400YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 50.0            | 50.0            |
|                          | BTU/h | 170,600         | 170,600         |
| Input                    | kW    | 8.37            | 8.37            |



|                          |       | PQHY-P450YLM-A1 | PQRY-P450YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 50.0            | 50.0            |
|                          | BTU/h | 170,600         | 170,600         |
| Input                    | kW    | 9.29            | 9.29            |

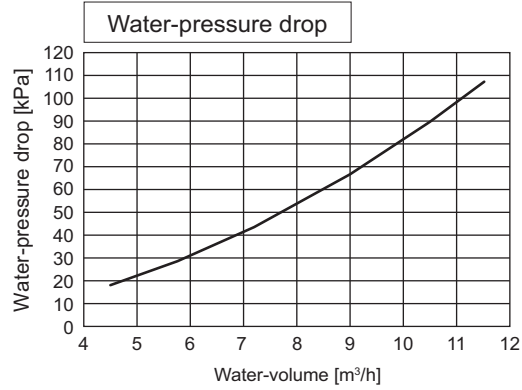
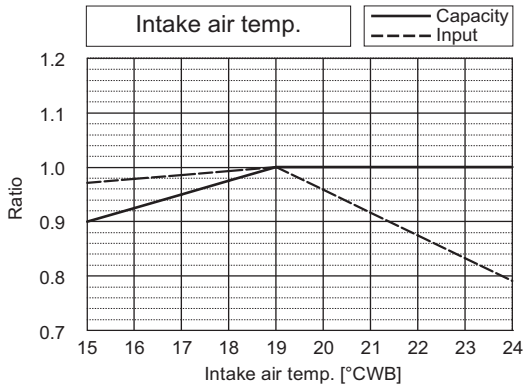
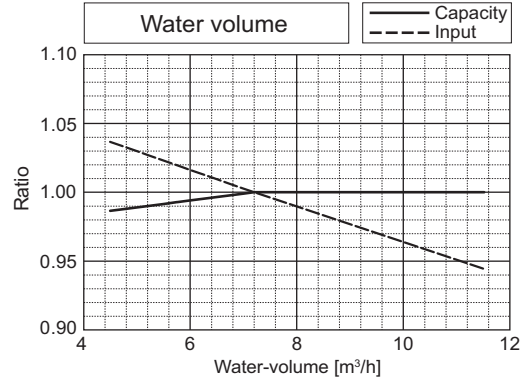
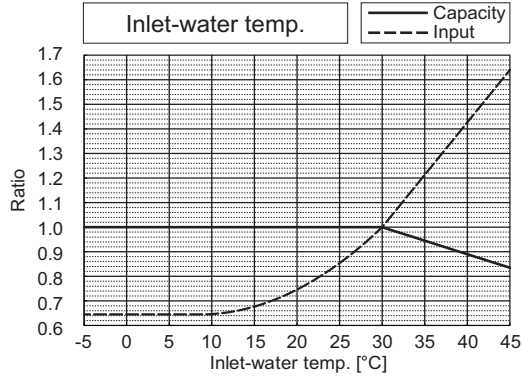


|                          |       | PQHY-P450YLM-A1 | PQRY-P450YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 56.0            | 56.0            |
|                          | BTU/h | 191,100         | 191,100         |
| Input                    | kW    | 9.79            | 9.79            |

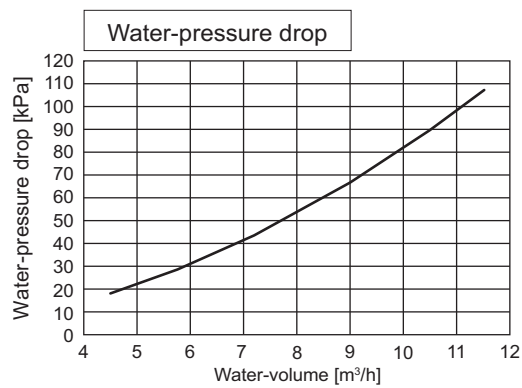
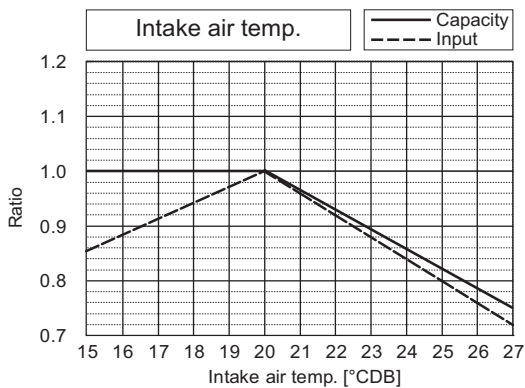
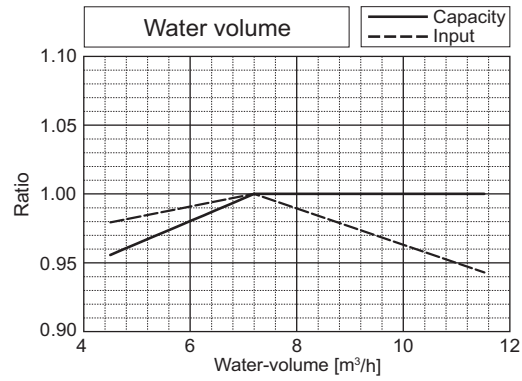
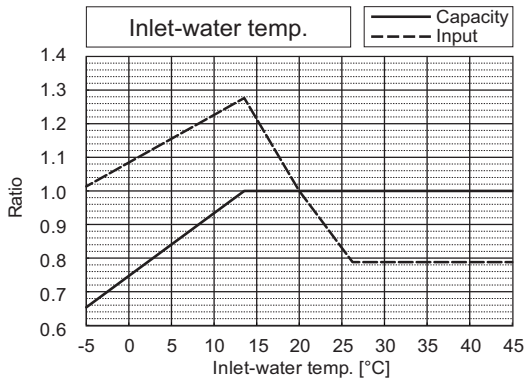


PQHY-P-Y(S)LM-A1

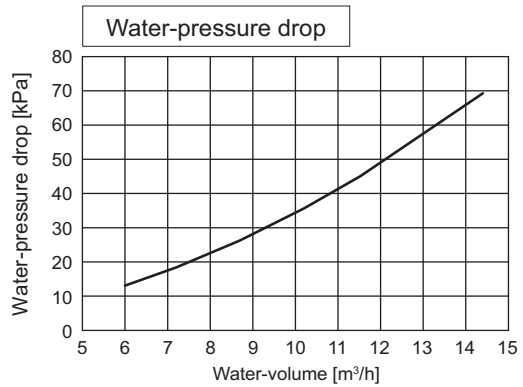
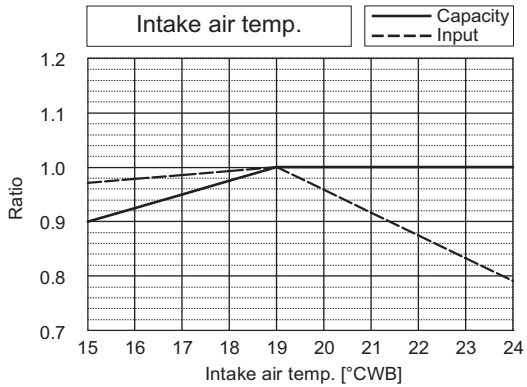
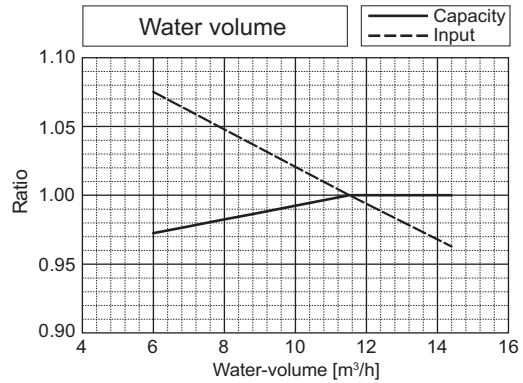
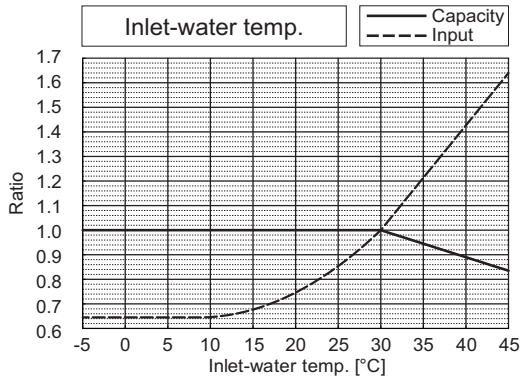
|                          |       | PQHY-P500YLM-A1 | PQRY-P500YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 56.0            | 56.0            |
|                          | BTU/h | 191,100         | 191,100         |
| Input                    | kW    | 11.17           | 11.17           |



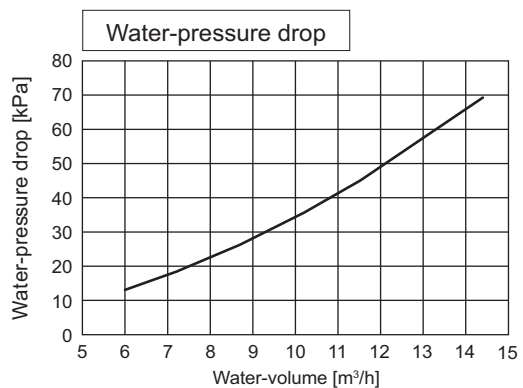
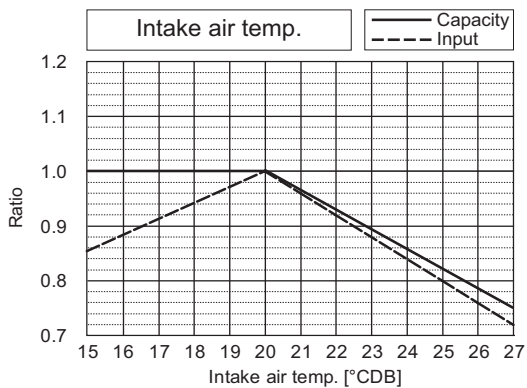
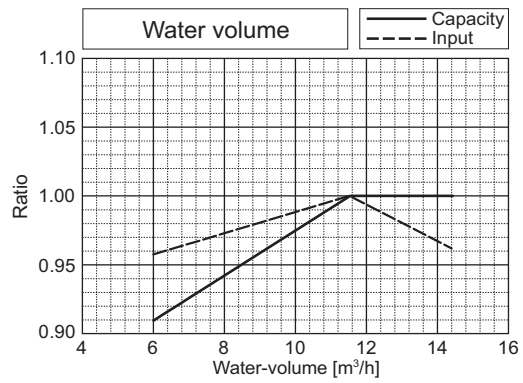
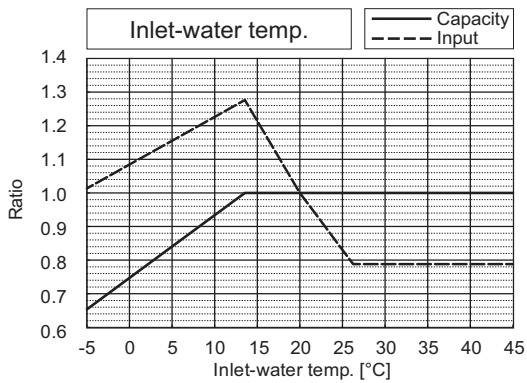
|                          |       | PQHY-P500YLM-A1 | PQRY-P500YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 63.0            | 63.0            |
|                          | BTU/h | 215,000         | 215,000         |
| Input                    | kW    | 11.43           | 11.43           |



|                          |       | PQHY-P550YLM-A1 | PQRY-P550YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 63.0            | 63.0            |
|                          | BTU/h | 215,000         | 215,000         |
| Input                    | kW    | 12.54           | 12.54           |



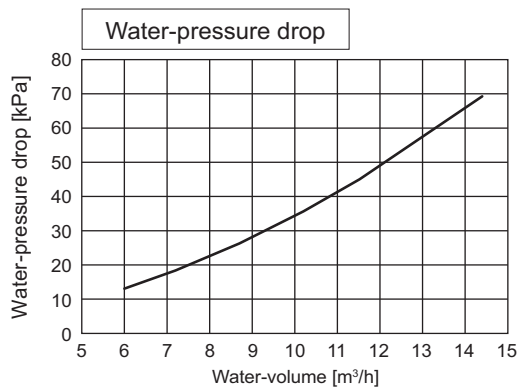
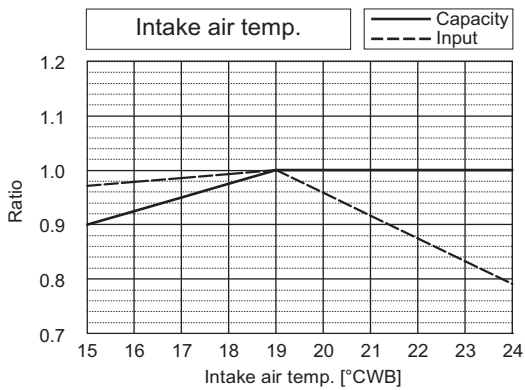
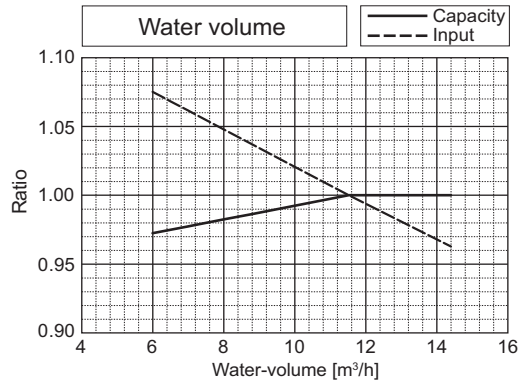
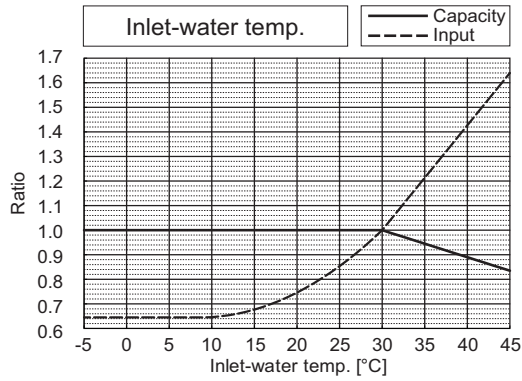
|                          |       | PQHY-P550YLM-A1 | PQRY-P550YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 69.0            | 69.0            |
|                          | BTU/h | 235,400         | 235,400         |
| Input                    | kW    | 12.27           | 12.27           |



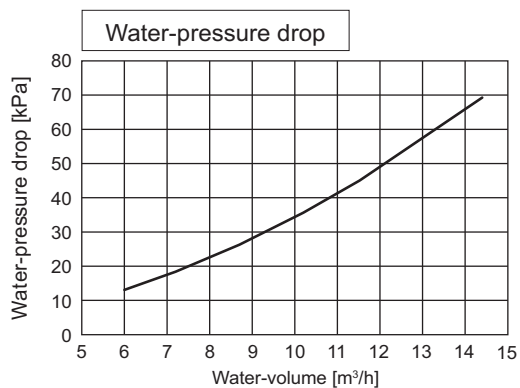
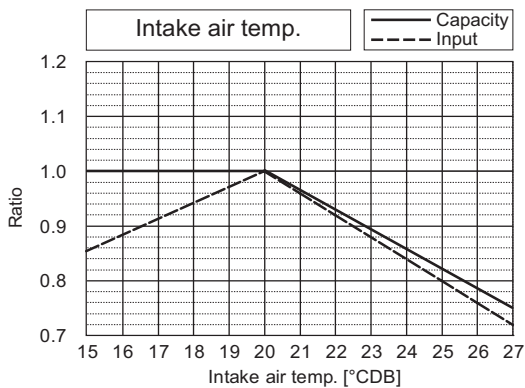
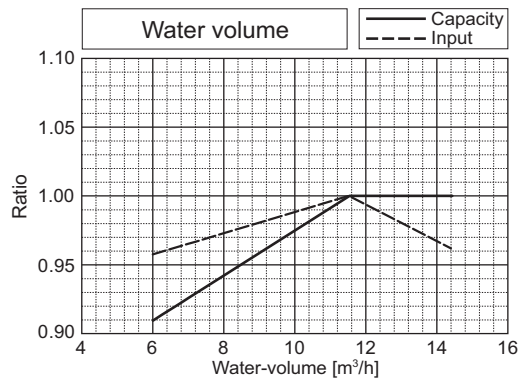
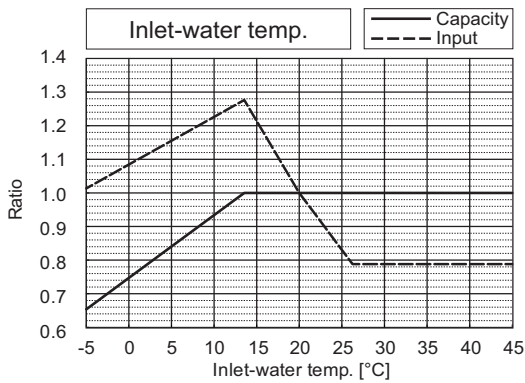


PQHY-P-Y(S)LM-A1

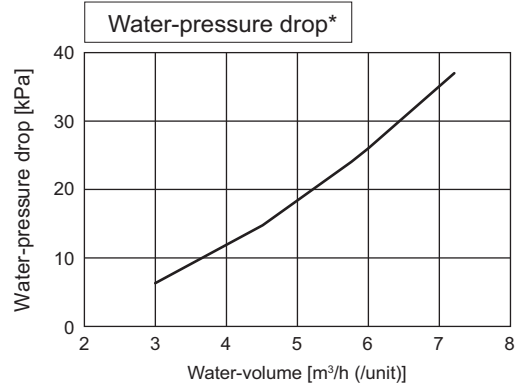
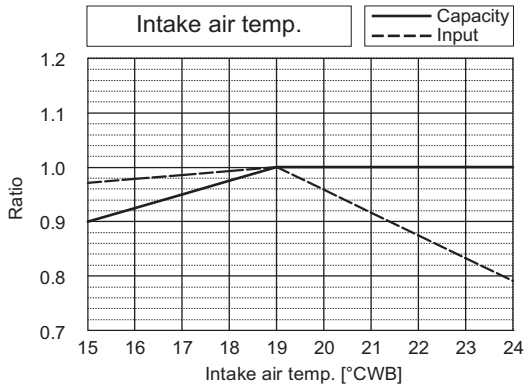
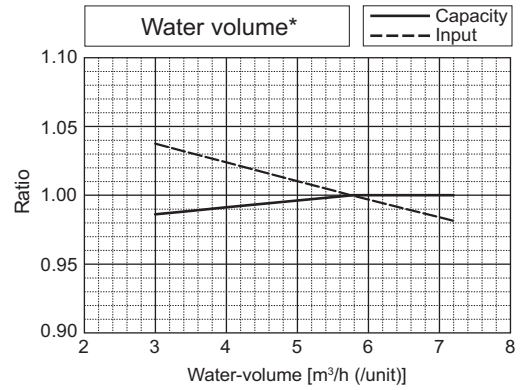
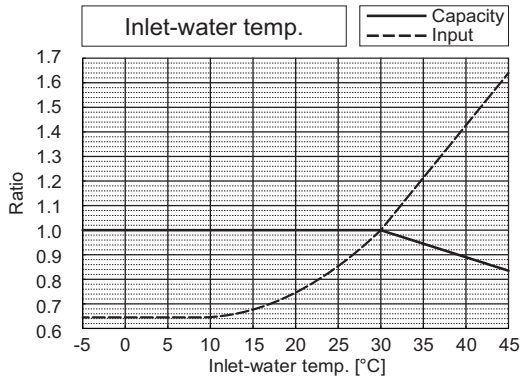
|                          |       | PQHY-P600YLM-A1 | PQRY-P600YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 69.0            | 69.0            |
|                          | BTU/h | 235,400         | 235,400         |
| Input                    | kW    | 14.49           | 14.49           |



|                          |       | PQHY-P600YLM-A1 | PQRY-P600YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 76.5            | 76.5            |
|                          | BTU/h | 261,000         | 261,000         |
| Input                    | kW    | 14.51           | 14.51           |

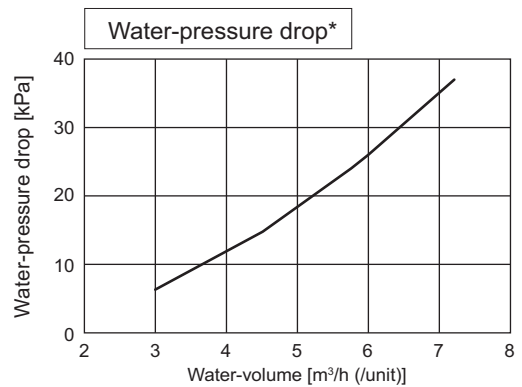
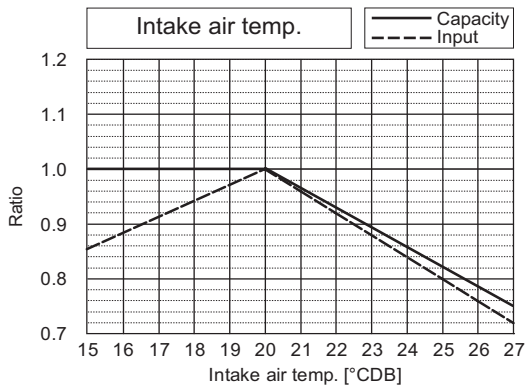
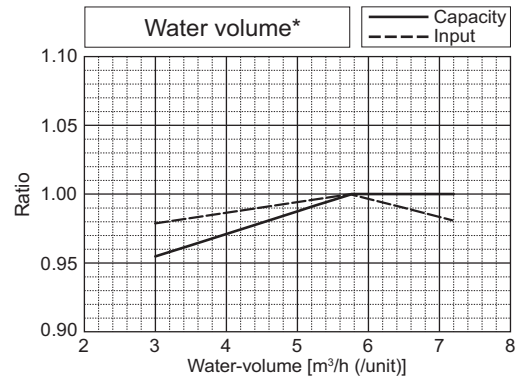
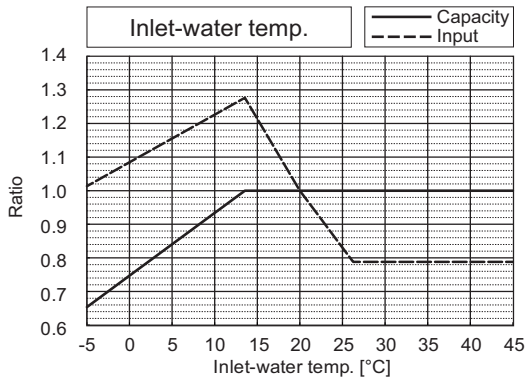


|                          |       | PQHY-P400YSLM-A1 | PQRY-P400YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 45.0             | 45.0             |
|                          | BTU/h | 153,500          | 153,500          |
| Input                    | kW    | 7.70             | 7.70             |



\*The drawing indicates characteristic per unit.

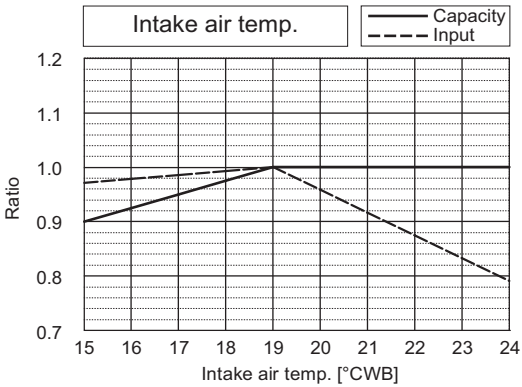
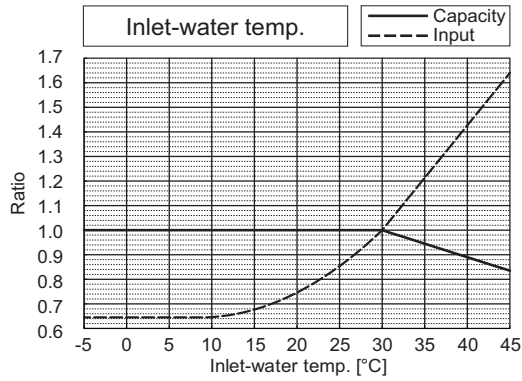
|                          |       | PQHY-P400YSLM-A1 | PQRY-P400YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 50.0             | 50.0             |
|                          | BTU/h | 170,600          | 170,600          |
| Input                    | kW    | 7.94             | 7.94             |



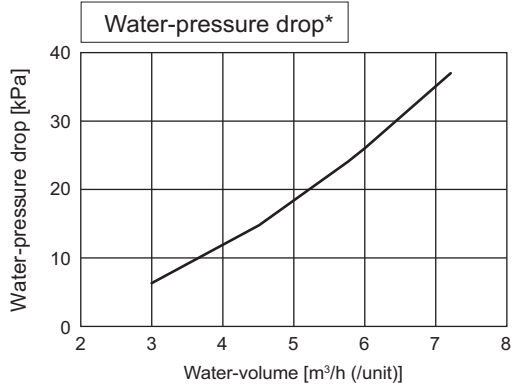
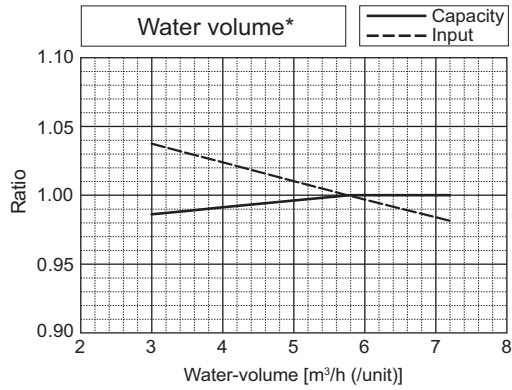
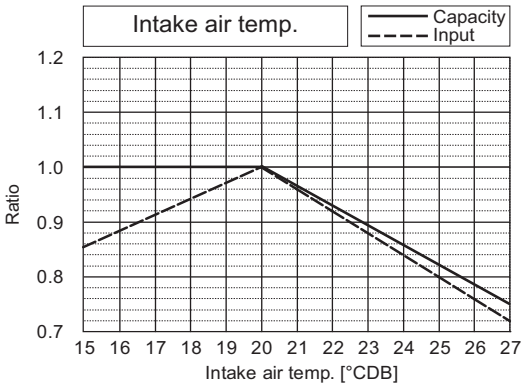
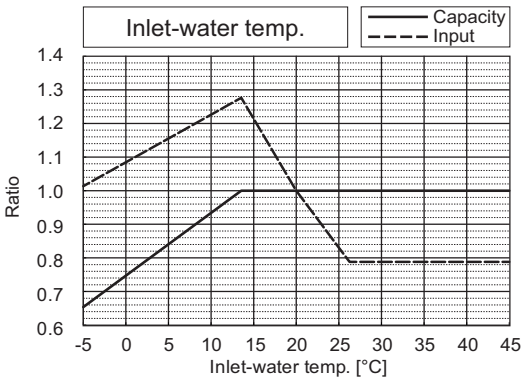
\*The drawing indicates characteristic per unit.

PQHY-P-Y(S)LM-A1

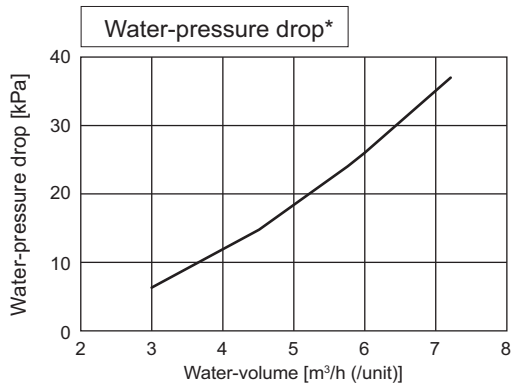
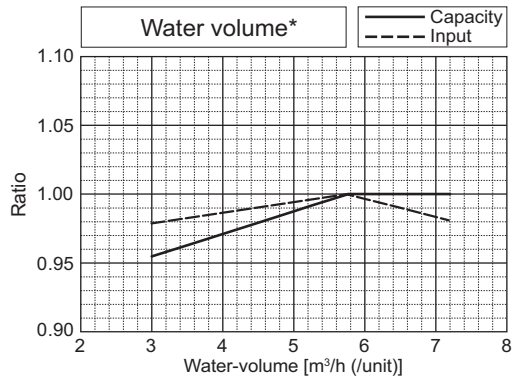
|                          |       | PQHY-P450YSLM-A1 | PQRY-P450YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 50.0             | 50.0             |
|                          | BTU/h | 170,600          | 170,600          |
| Input                    | kW    | 8.78             | 8.78             |



|                          |       | PQHY-P450YSLM-A1 | PQRY-P450YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 56.0             | 56.0             |
|                          | BTU/h | 191,100          | 191,100          |
| Input                    | kW    | 8.97             | 8.97             |

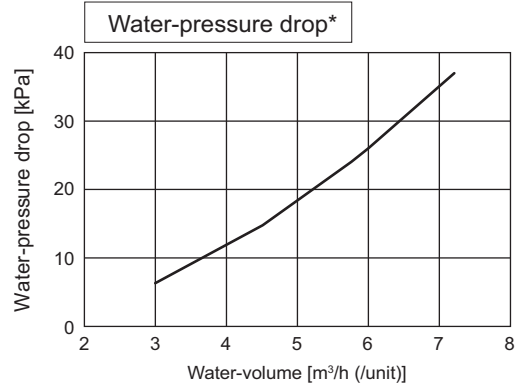
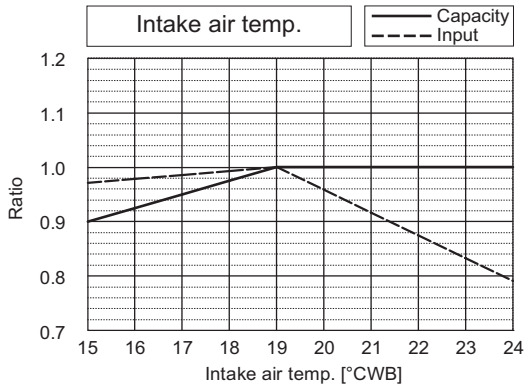
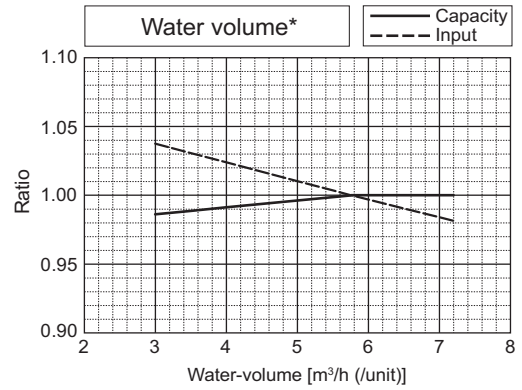
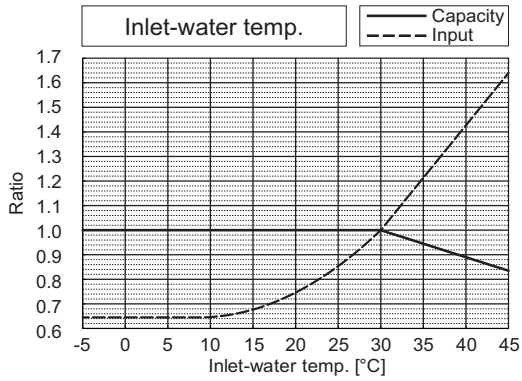


\*The drawing indicates characteristic per unit.



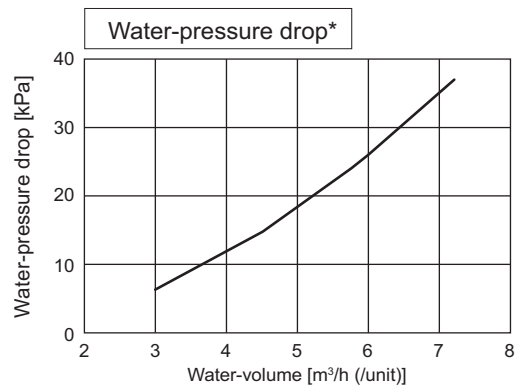
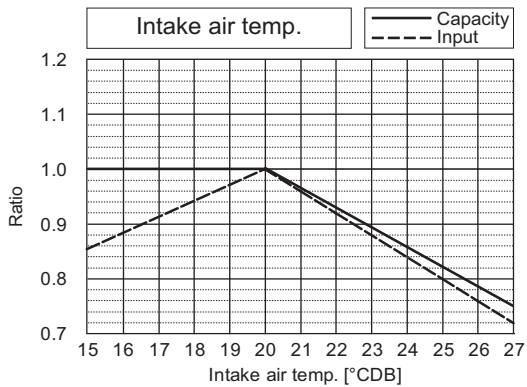
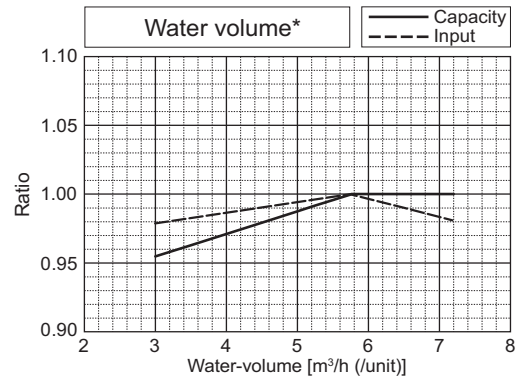
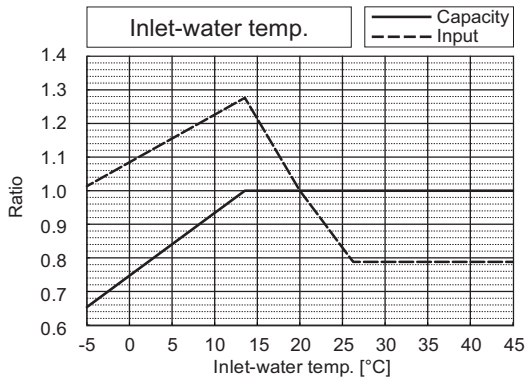
\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P500YSLM-A1 | PQRY-P500YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 56.0             | 56.0             |
|                          | BTU/h | 191,100          | 191,100          |
| Input                    | kW    | 10.12            | 10.12            |



\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P500YSLM-A1 | PQRY-P500YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 63.0             | 63.0             |
|                          | BTU/h | 215,000          | 215,000          |
| Input                    | kW    | 10.16            | 10.16            |

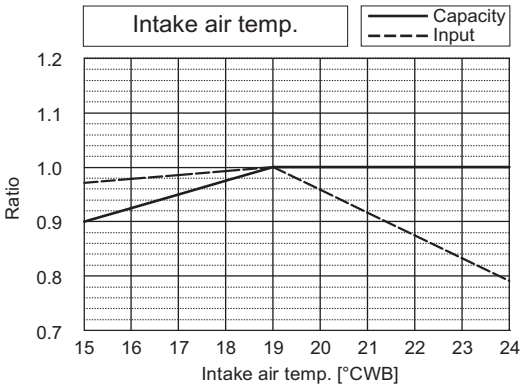
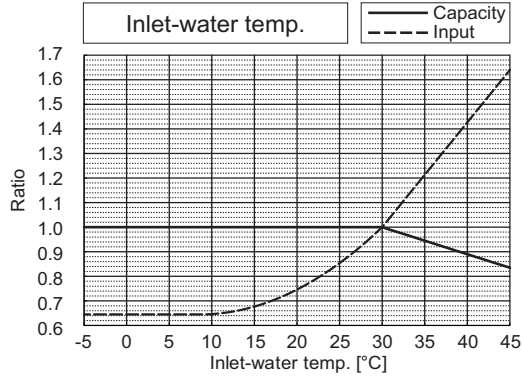


\*The drawing indicates characteristic per unit.

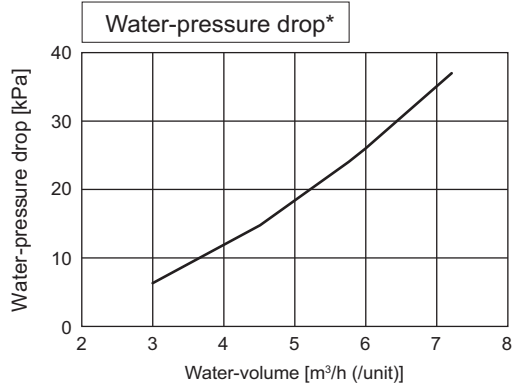
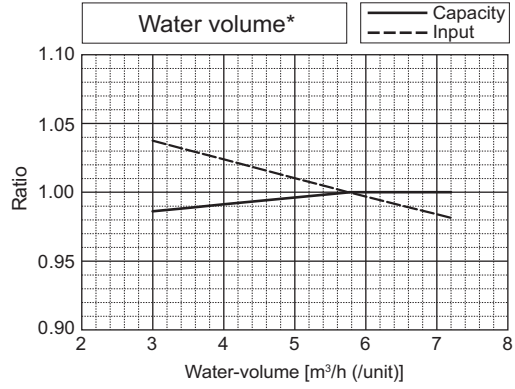
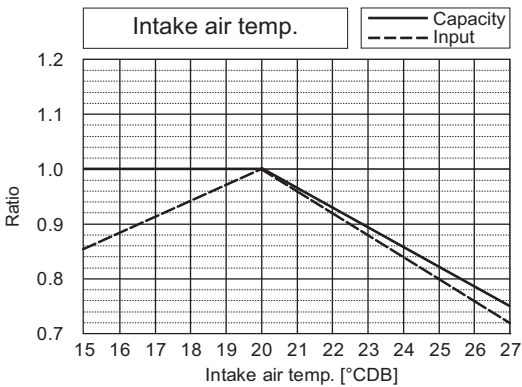
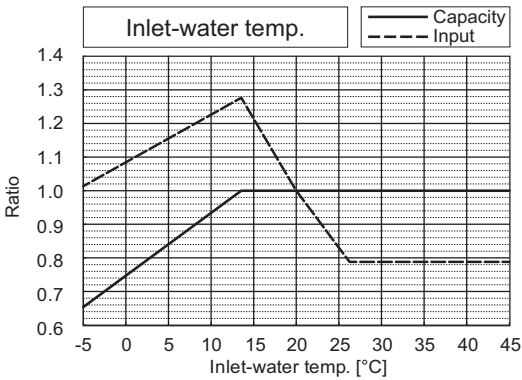
# 7. CAPACITY TABLES

PQHY-P-Y(S)LM-A1

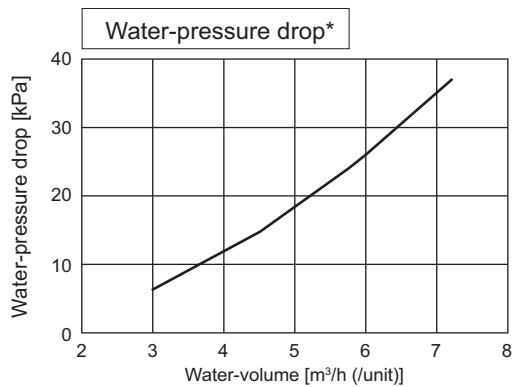
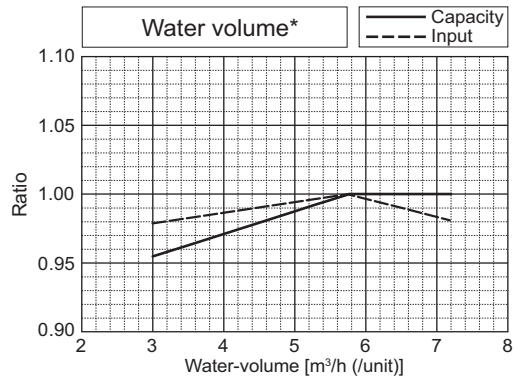
|                          |       | PQHY-P550YSLM-A1 | PQRY-P550YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 63.0             | 63.0             |
|                          | BTU/h | 215,000          | 215,000          |
| Input                    | kW    | 11.55            | 11.55            |



|                          |       | PQHY-P550YSLM-A1 | PQRY-P550YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 69.0             | 69.0             |
|                          | BTU/h | 235,400          | 235,400          |
| Input                    | kW    | 11.31            | 11.31            |

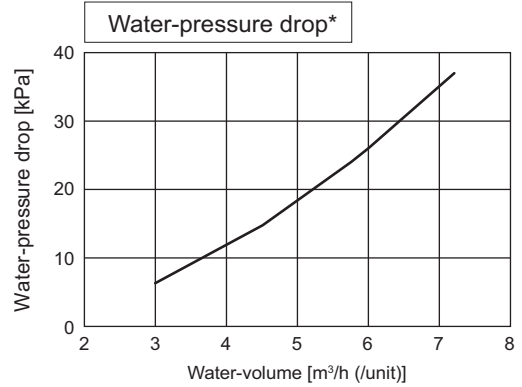
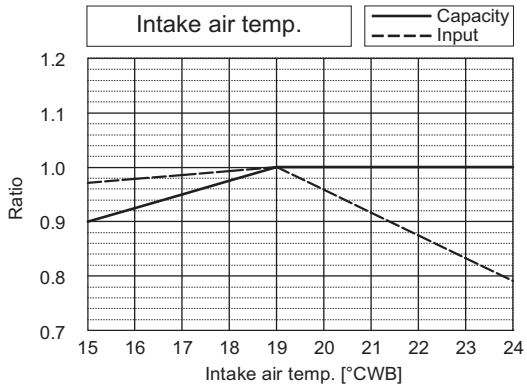
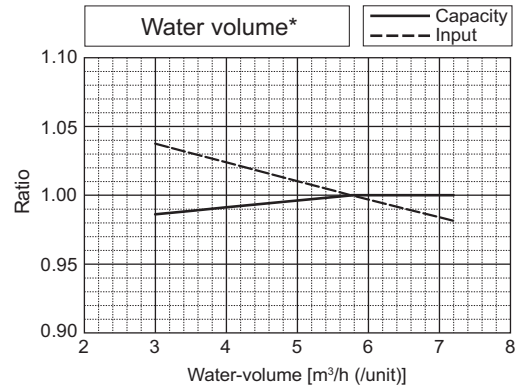
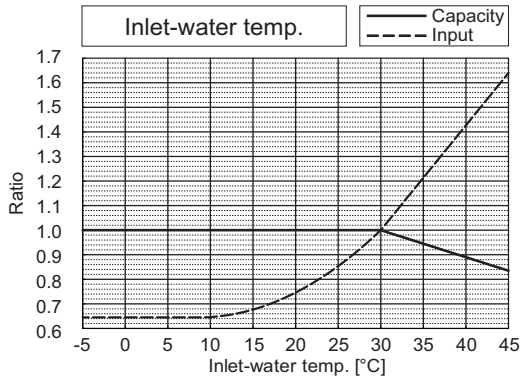


\*The drawing indicates characteristic per unit.



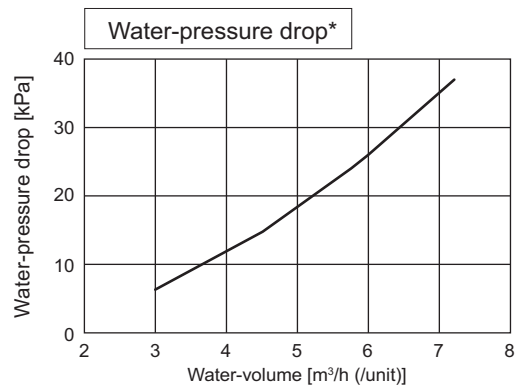
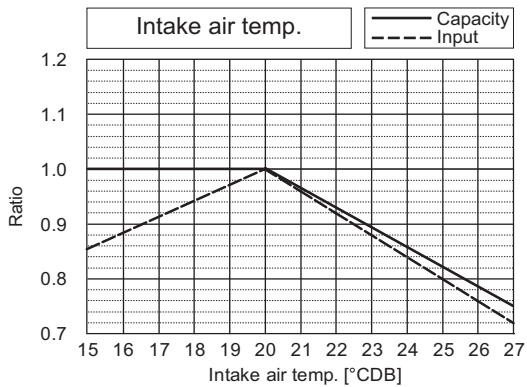
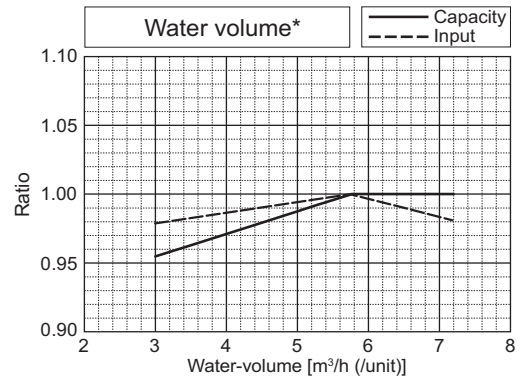
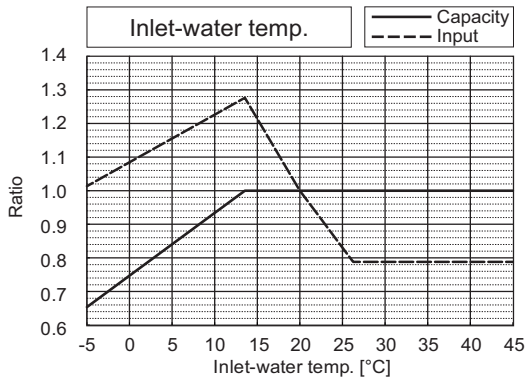
\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P600YSLM-A1 | PQRY-P600YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 69.0             | 69.0             |
|                          | BTU/h | 235,400          | 235,400          |
| Input                    | kW    | 12.84            | 12.84            |



\*The drawing indicates characteristic per unit.

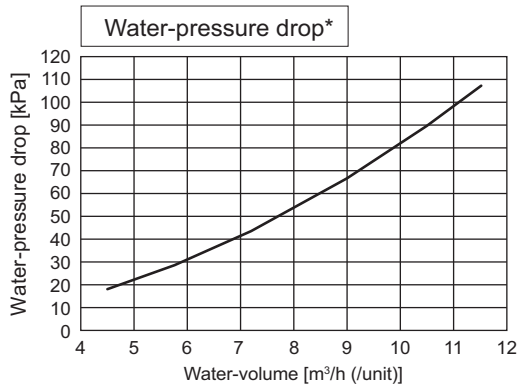
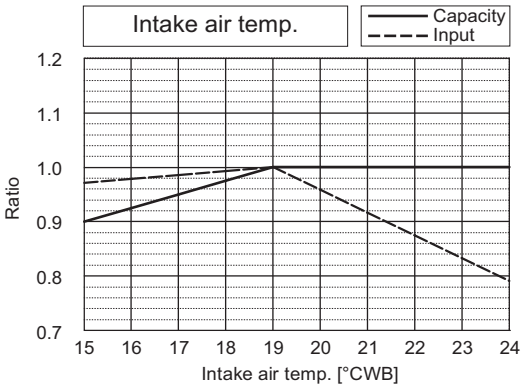
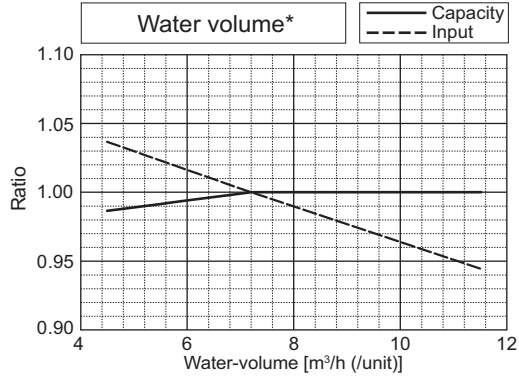
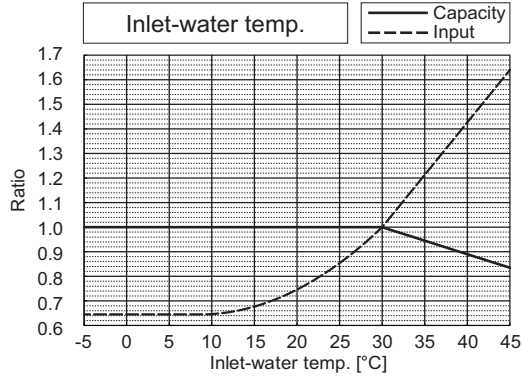
|                          |       | PQHY-P600YSLM-A1 | PQRY-P600YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 76.5             | 76.5             |
|                          | BTU/h | 261,000          | 261,000          |
| Input                    | kW    | 12.75            | 12.75            |



\*The drawing indicates characteristic per unit.

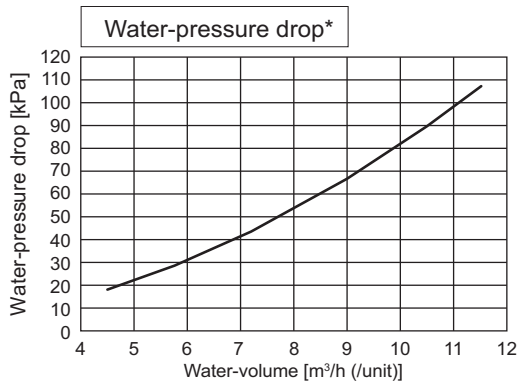
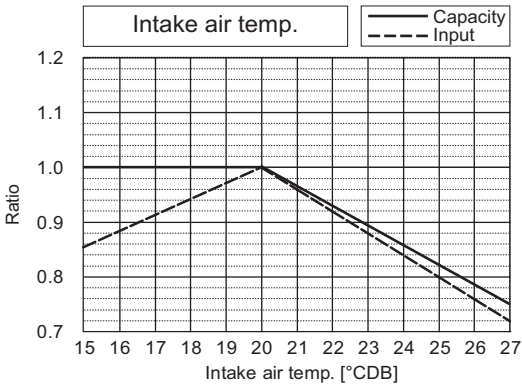
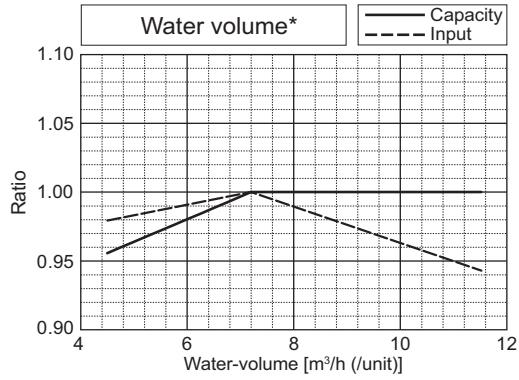
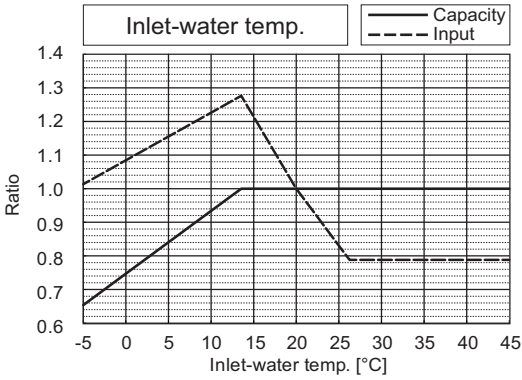
PQHY-P-Y(S)LM-A1

|                          |       | PQHY-P700YSLM-A1 | PQRY-P700YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 80.0             | 80.0             |
|                          | BTU/h | 273,000          | 273,000          |
| Input                    | kW    | 14.73            | 14.73            |



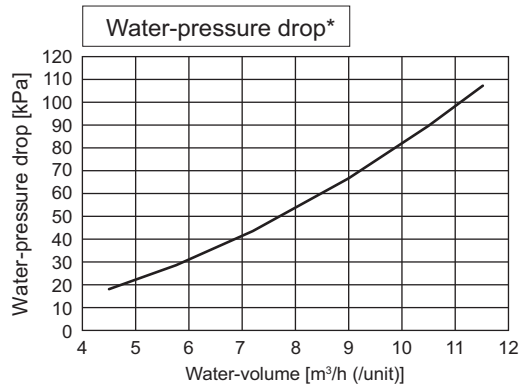
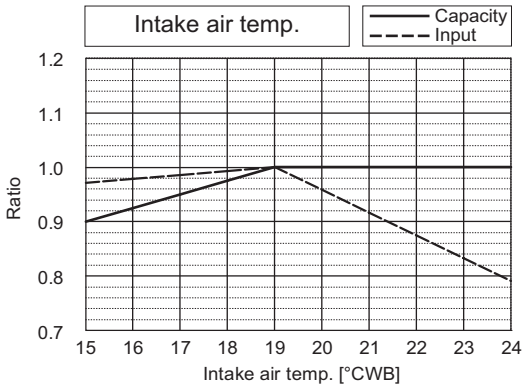
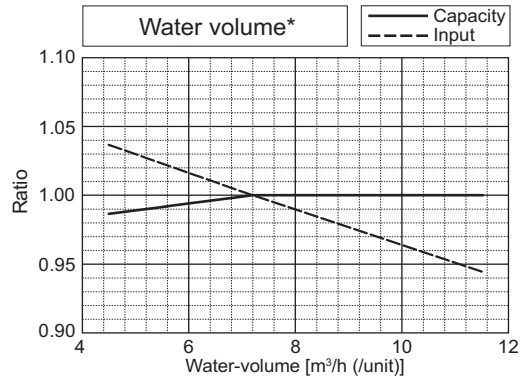
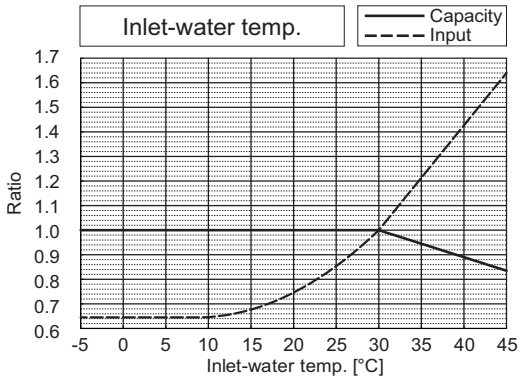
\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P700YSLM-A1 | PQRY-P700YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 88.0             | 88.0             |
|                          | BTU/h | 300,300          | 300,300          |
| Input                    | kW    | 14.73            | 14.73            |



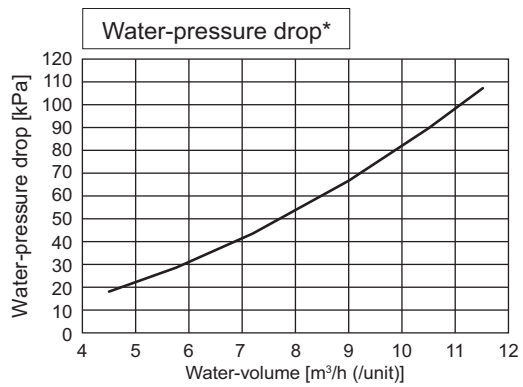
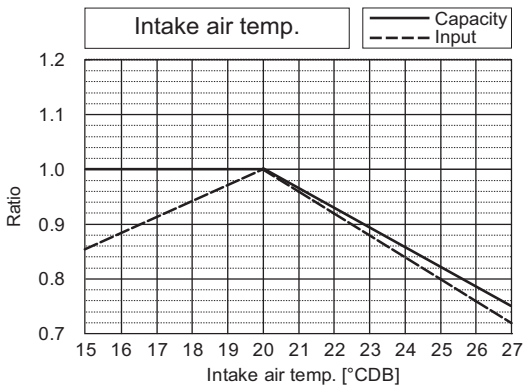
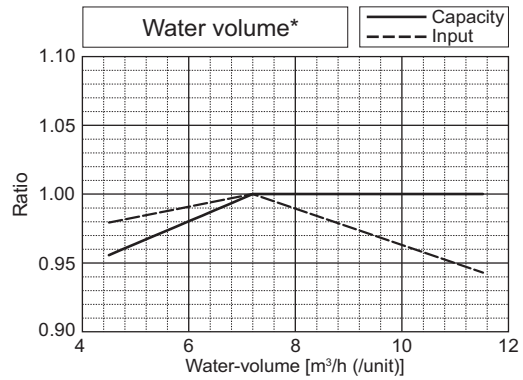
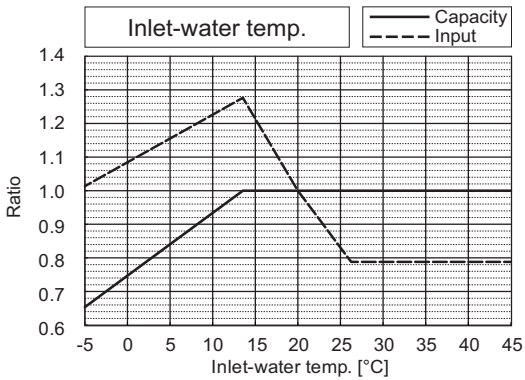
\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P750YSLM-A1 | PQRY-P750YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 85.0             | 85.0             |
|                          | BTU/h | 290,000          | 290,000          |
| Input                    | kW    | 15.64            | 15.64            |



\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P750YSLM-A1 | PQRY-P750YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 95.0             | 95.0             |
|                          | BTU/h | 324,100          | 324,100          |
| Input                    | kW    | 15.90            | 15.90            |



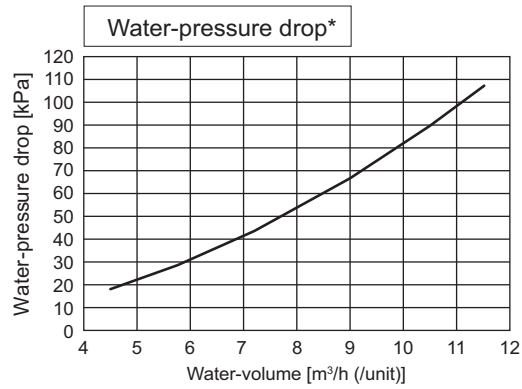
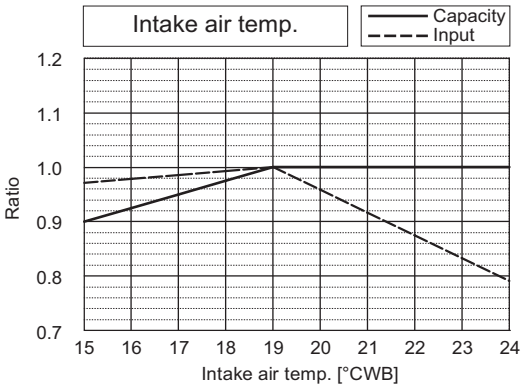
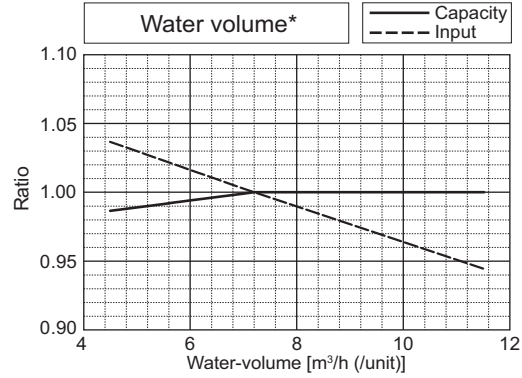
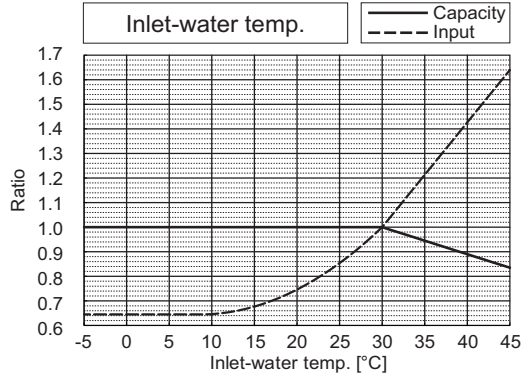
\*The drawing indicates characteristic per unit.



# 7. CAPACITY TABLES

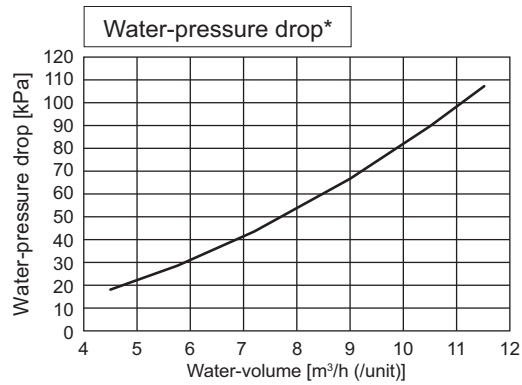
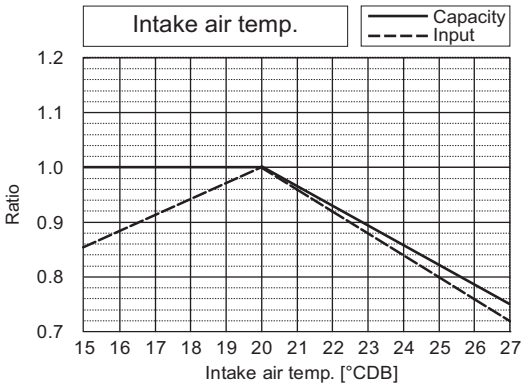
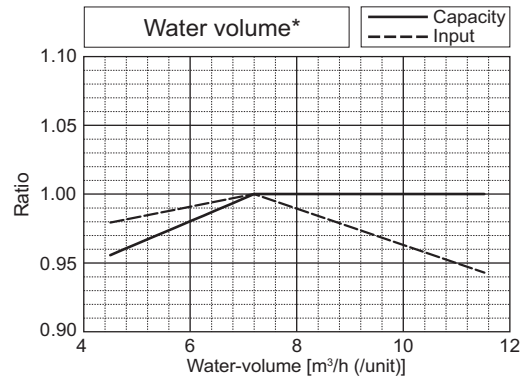
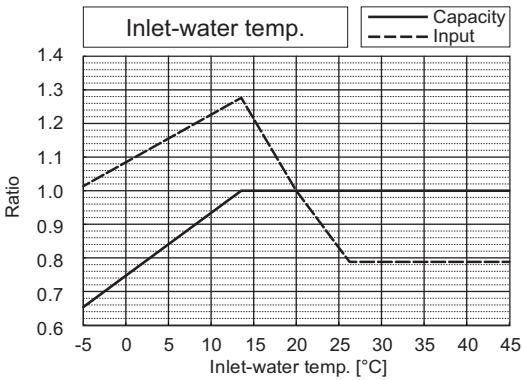
PQHY-P-Y(S)LM-A1

|                          |       | PQHY-P800YSLM-A1 | PQRY-P800YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 90.0             | 90.0             |
|                          | BTU/h | 307,100          | 307,100          |
| Input                    | kW    | 16.57            | 16.57            |



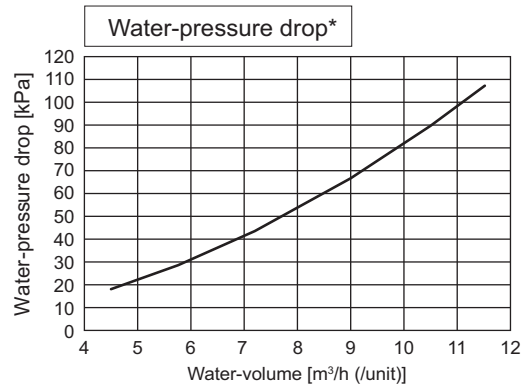
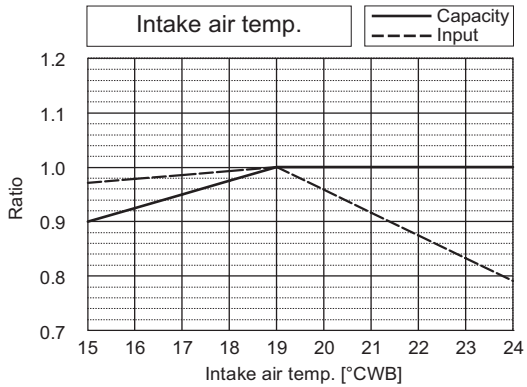
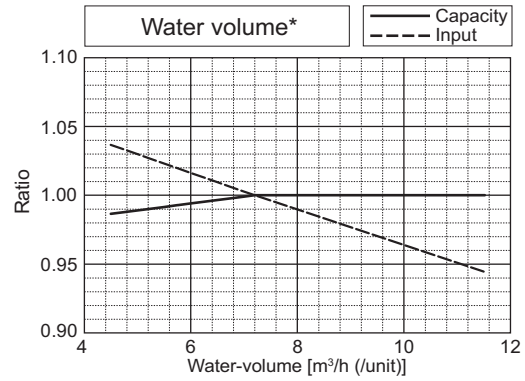
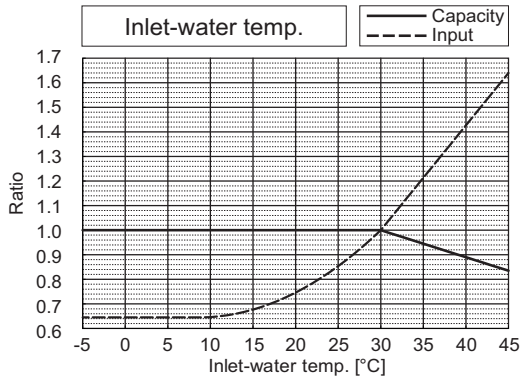
\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P800YSLM-A1 | PQRY-P800YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 100.0            | 100.0            |
|                          | BTU/h | 341,200          | 341,200          |
| Input                    | kW    | 16.75            | 16.75            |



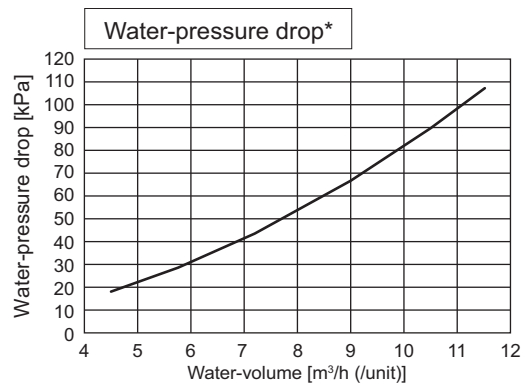
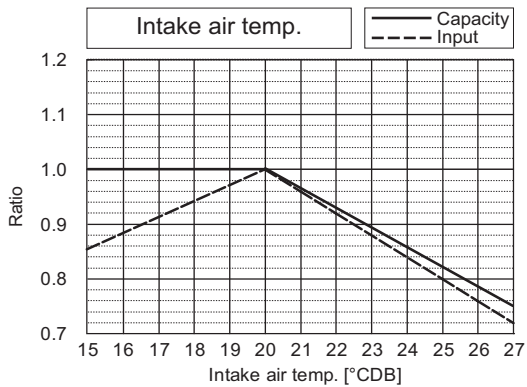
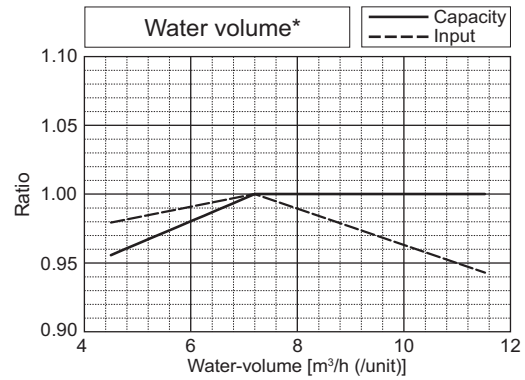
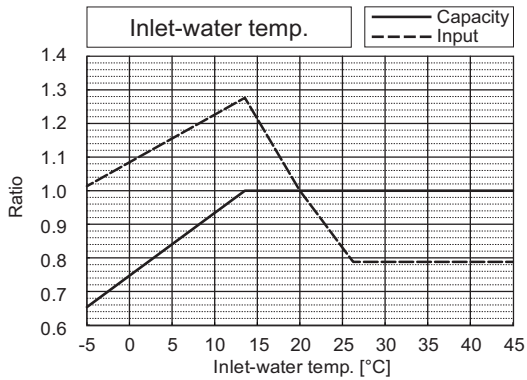
\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P850YSLM-A1 | PQRY-P850YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 96.0             | 96.0             |
|                          | BTU/h | 327,600          | 327,600          |
| Input                    | kW    | 18.03            | 18.03            |



\*The drawing indicates characteristic per unit.

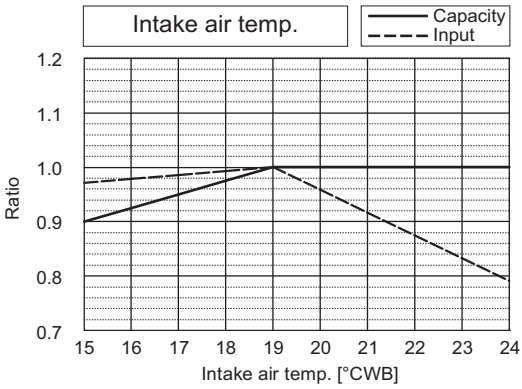
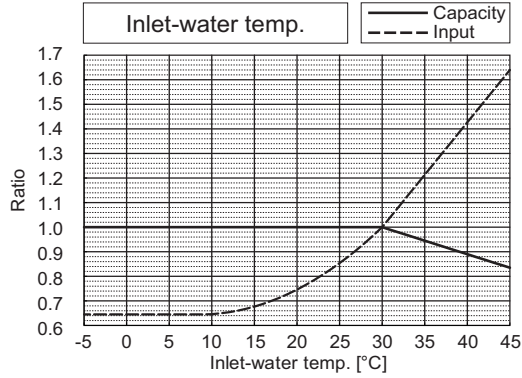
|                          |       | PQHY-P850YSLM-A1 | PQRY-P850YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 108.0            | 108.0            |
|                          | BTU/h | 368,500          | 368,500          |
| Input                    | kW    | 18.49            | 18.49            |



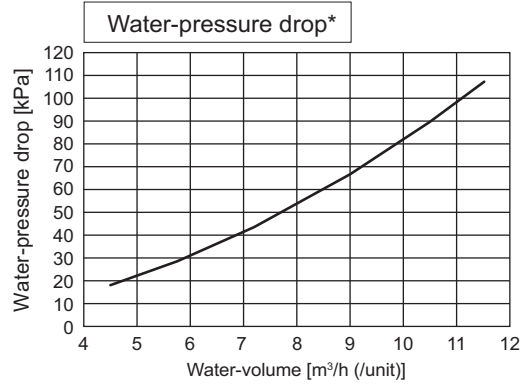
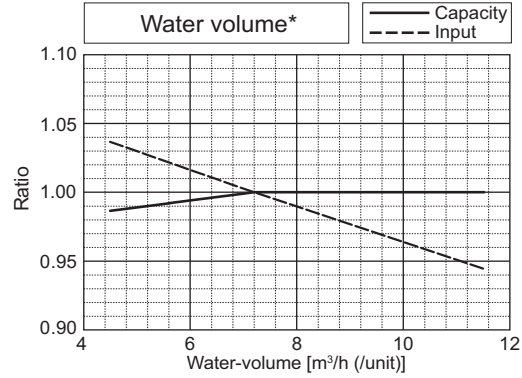
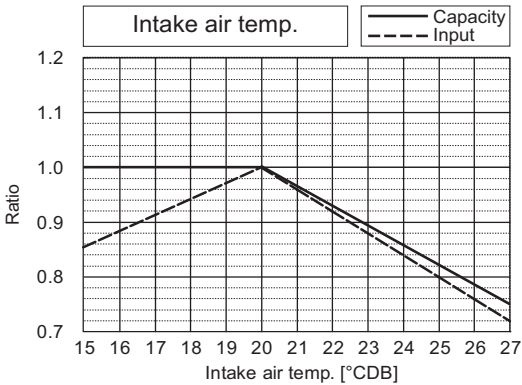
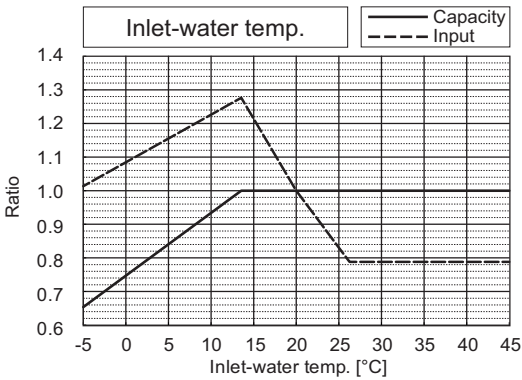
\*The drawing indicates characteristic per unit.

PQHY-P-Y(S)LM-A1

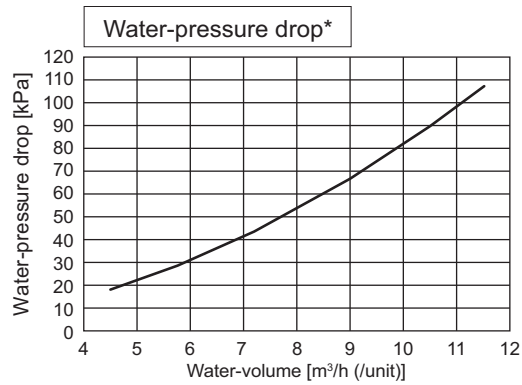
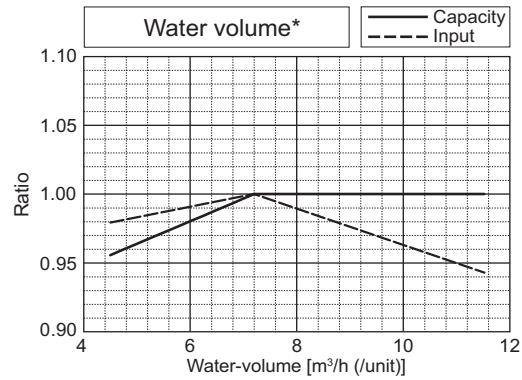
|                          |       | PQHY-P900YSLM-A1 | PQRY-P900YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 101.0            | 101.0            |
|                          | BTU/h | 344,600          | 344,600          |
| Input                    | kW    | 19.38            | 19.38            |



|                          |       | PQHY-P900YSLM-A1 | PQRY-P900YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 113.0            | 113.0            |
|                          | BTU/h | 385,600          | 385,600          |
| Input                    | kW    | 19.74            | 19.74            |



\*The drawing indicates characteristic per unit.



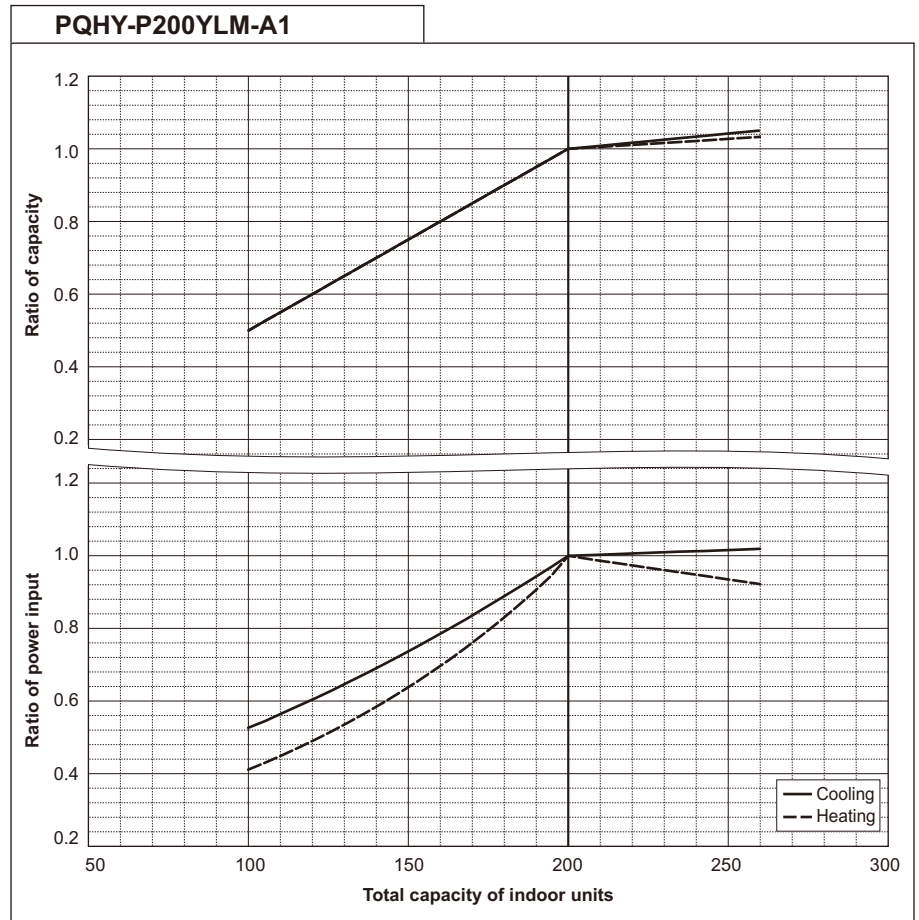
\*The drawing indicates characteristic per unit.

7-2. Correction by total indoor

CITY MULTI system have different capacities and inputs when many combinations of indoor units with different total capacities are connected. Using following tables, the maximum capacity can be found to ensure the system is installed with enough capacity for a particular application.

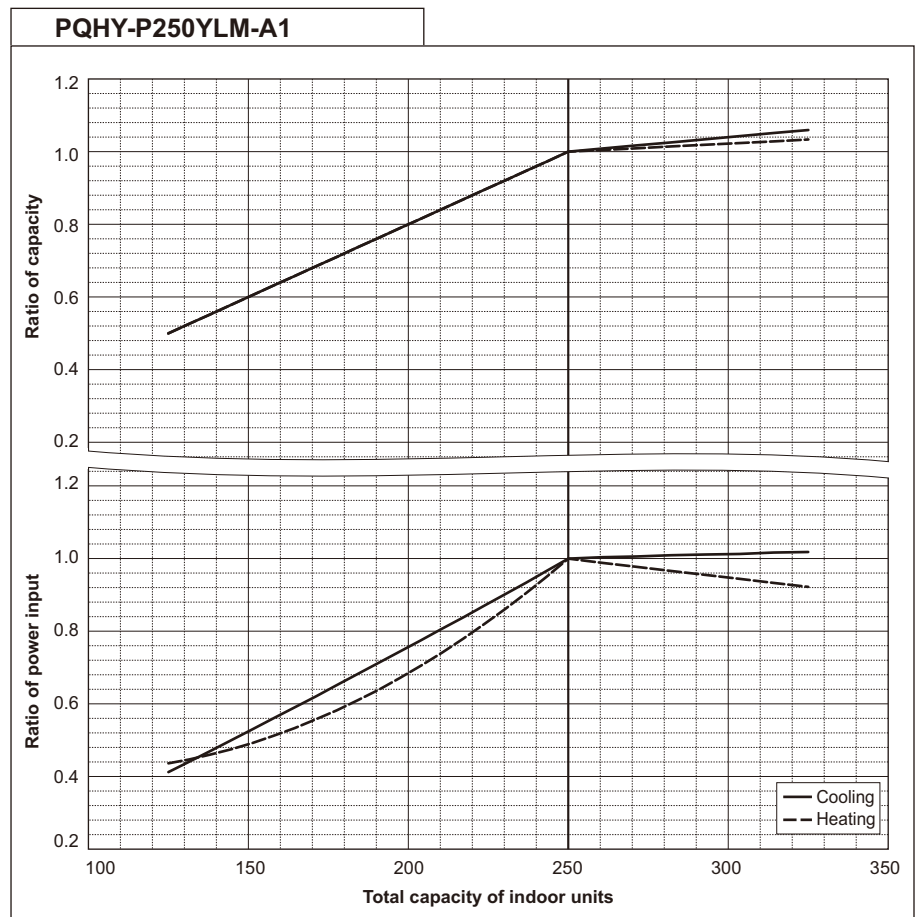
| PQHY-P200YLM-A1          |       |        |
|--------------------------|-------|--------|
| Nominal Cooling Capacity | kW    | 22.4   |
|                          | BTU/h | 76,400 |
| Input                    | kW    | 3.71   |

| PQHY-P200YLM-A1          |       |        |
|--------------------------|-------|--------|
| Nominal Heating Capacity | kW    | 25.0   |
|                          | BTU/h | 85,300 |
| Input                    | kW    | 3.97   |



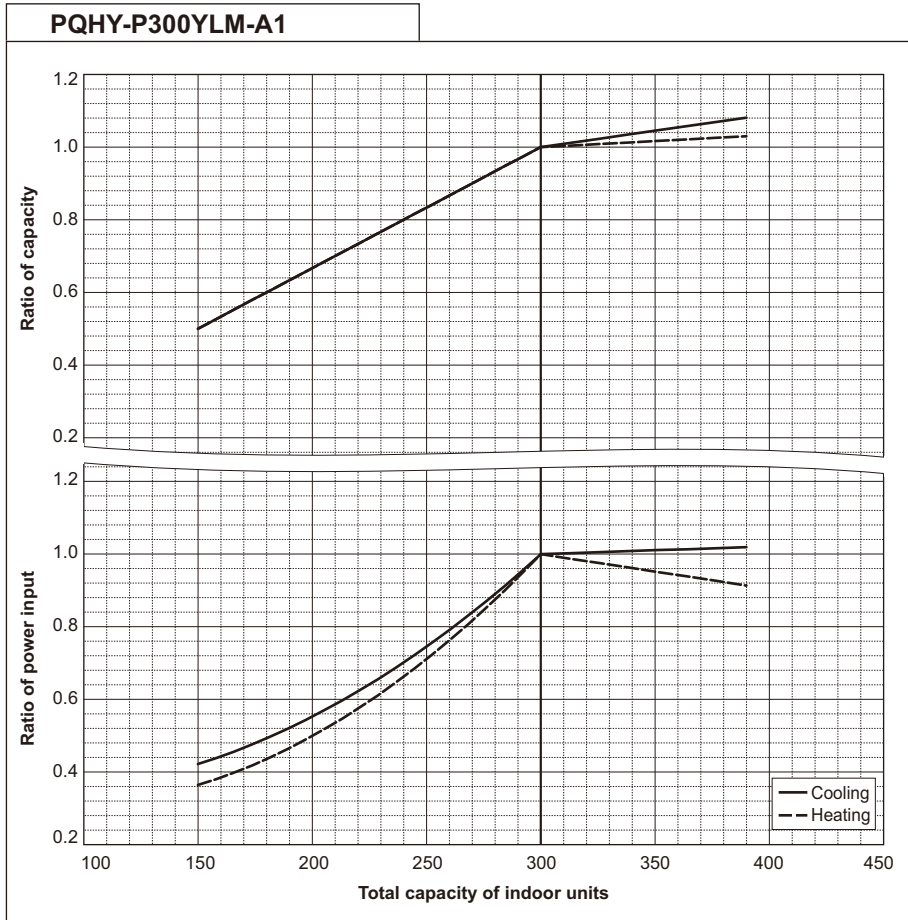
| PQHY-P250YLM-A1          |       |        |
|--------------------------|-------|--------|
| Nominal Cooling Capacity | kW    | 28.0   |
|                          | BTU/h | 95,500 |
| Input                    | kW    | 4.90   |

| PQHY-P250YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 31.5    |
|                          | BTU/h | 107,500 |
| Input                    | kW    | 5.08    |



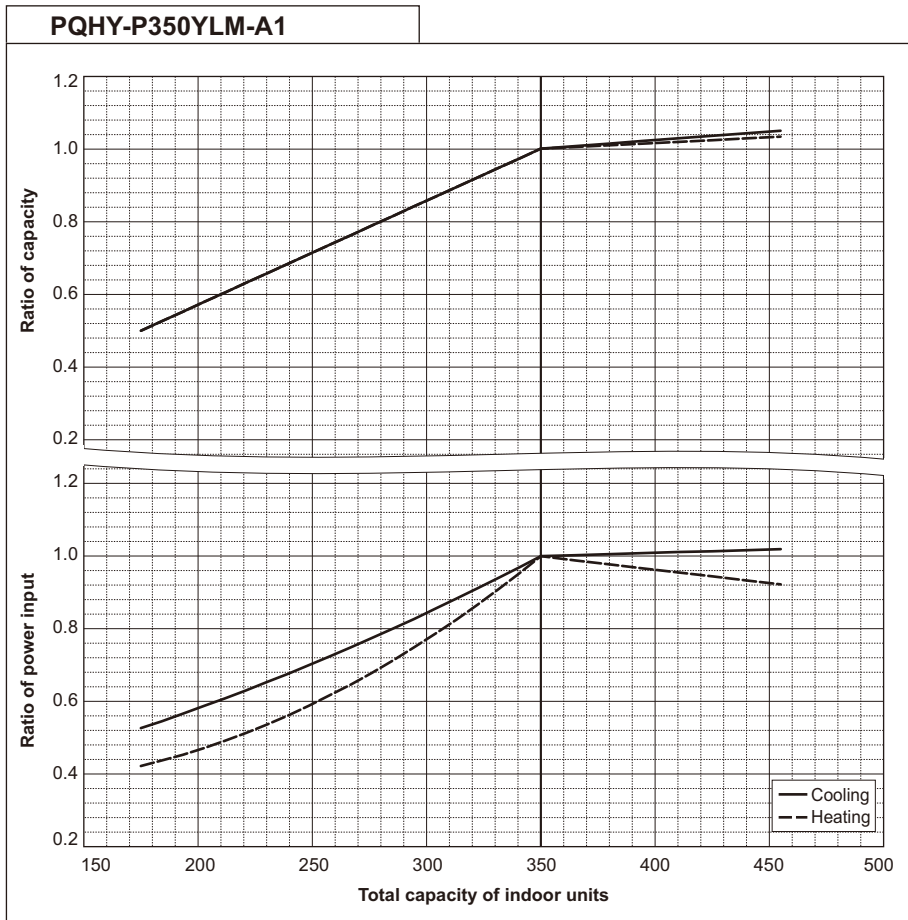
| PQHY-P300YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 33.5    |
|                          | BTU/h | 114,300 |
| Input                    | kW    | 6.04    |

| PQHY-P300YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 37.5    |
|                          | BTU/h | 128,000 |
| Input                    | kW    | 6.25    |



| PQHY-P350YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 40.0    |
|                          | BTU/h | 136,500 |
| Input                    | kW    | 7.14    |

| PQHY-P350YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 45.0    |
|                          | BTU/h | 153,500 |
| Input                    | kW    | 7.53    |

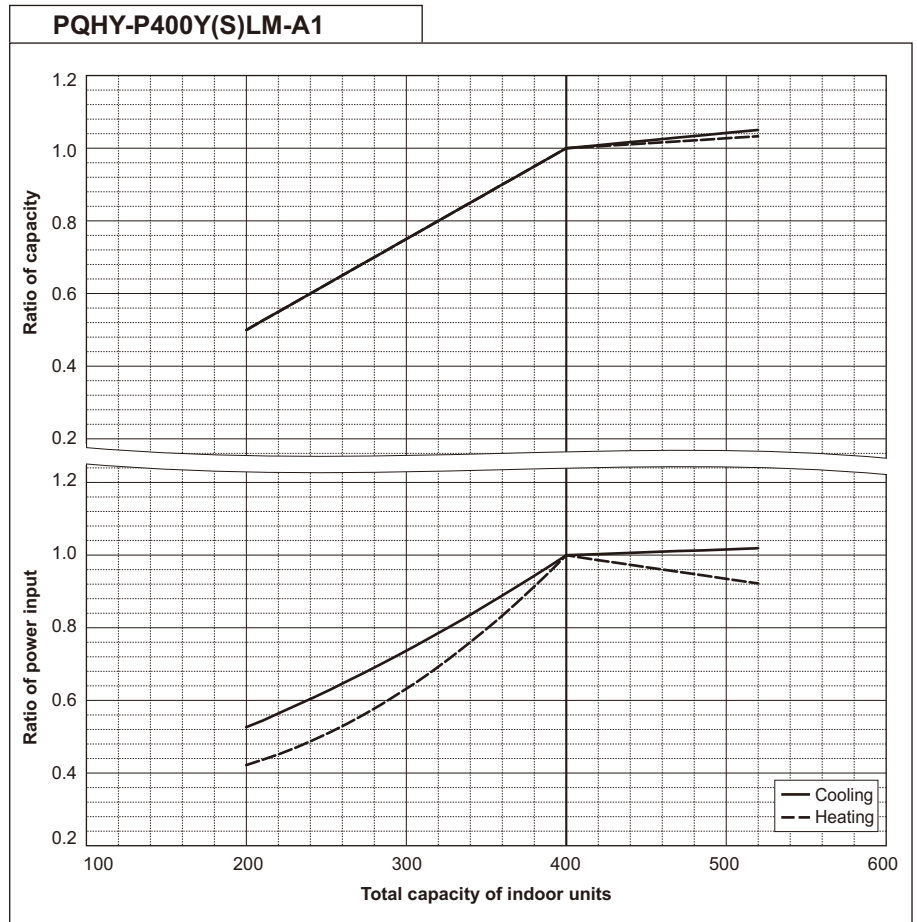


| PQHY-P400YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 45.0    |
|                          | BTU/h | 153,500 |
| Input                    | kW    | 8.03    |

| PQHY-P400YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 50.0    |
|                          | BTU/h | 170,600 |
| Input                    | kW    | 8.37    |

| PQHY-P400YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 45.0    |
|                          | BTU/h | 153,500 |
| Input                    | kW    | 7.70    |

| PQHY-P400YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 50.0    |
|                          | BTU/h | 170,600 |
| Input                    | kW    | 7.94    |

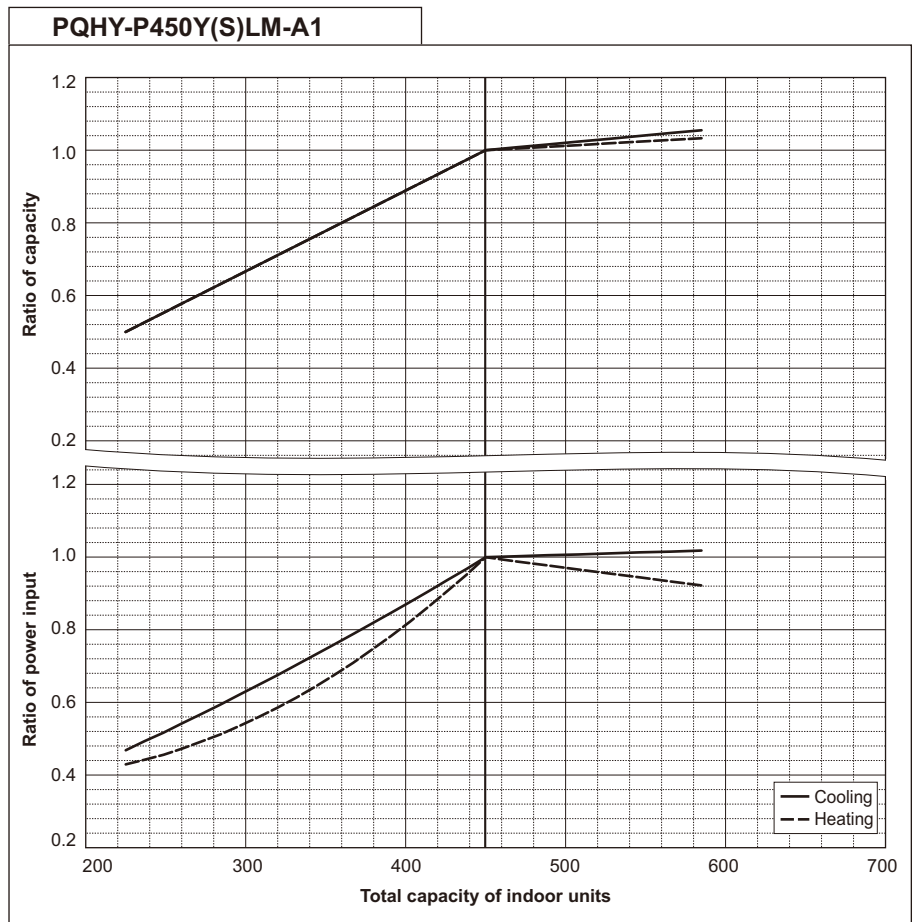


| PQHY-P450YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 50.0    |
|                          | BTU/h | 170,600 |
| Input                    | kW    | 9.29    |

| PQHY-P450YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 56.0    |
|                          | BTU/h | 191,100 |
| Input                    | kW    | 9.79    |

| PQHY-P450YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 50.0    |
|                          | BTU/h | 170,600 |
| Input                    | kW    | 8.78    |

| PQHY-P450YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 56.0    |
|                          | BTU/h | 191,100 |
| Input                    | kW    | 8.97    |

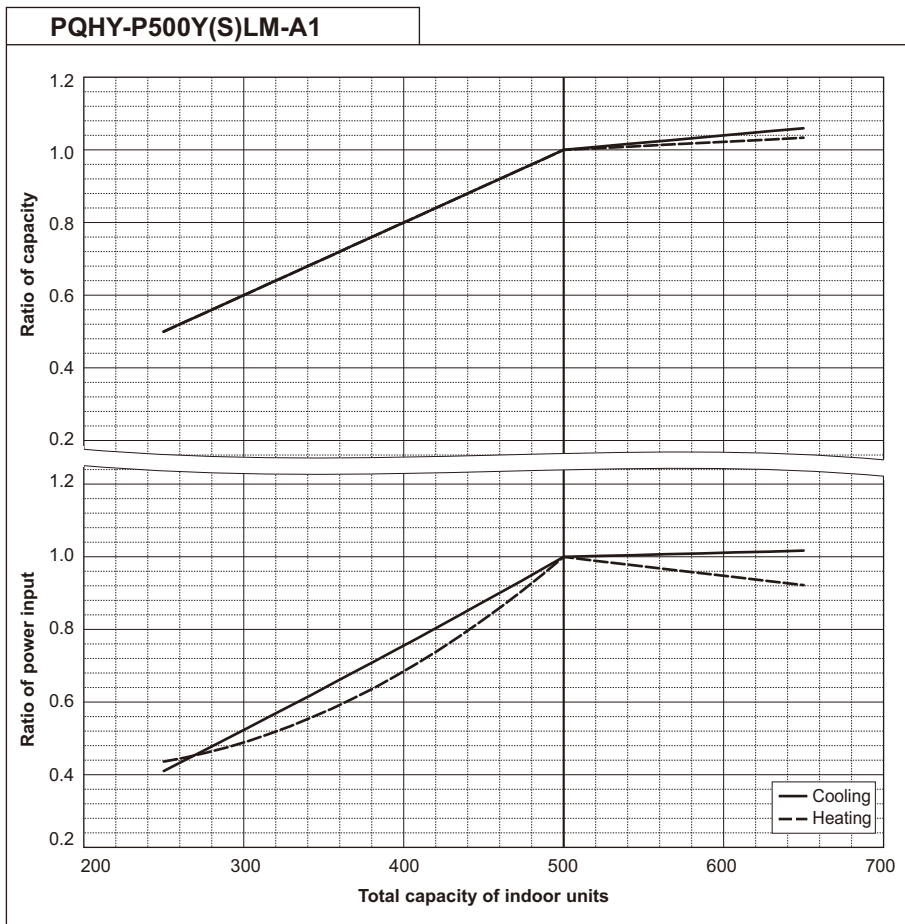


| PQHY-P500YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 56.0    |
|                          | BTU/h | 191,100 |
| Input                    | kW    | 11.17   |

| PQHY-P500YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 63.0    |
|                          | BTU/h | 215,000 |
| Input                    | kW    | 11.43   |

| PQHY-P500YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 56.0    |
|                          | BTU/h | 191,100 |
| Input                    | kW    | 10.12   |

| PQHY-P500YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 63.0    |
|                          | BTU/h | 215,000 |
| Input                    | kW    | 10.16   |

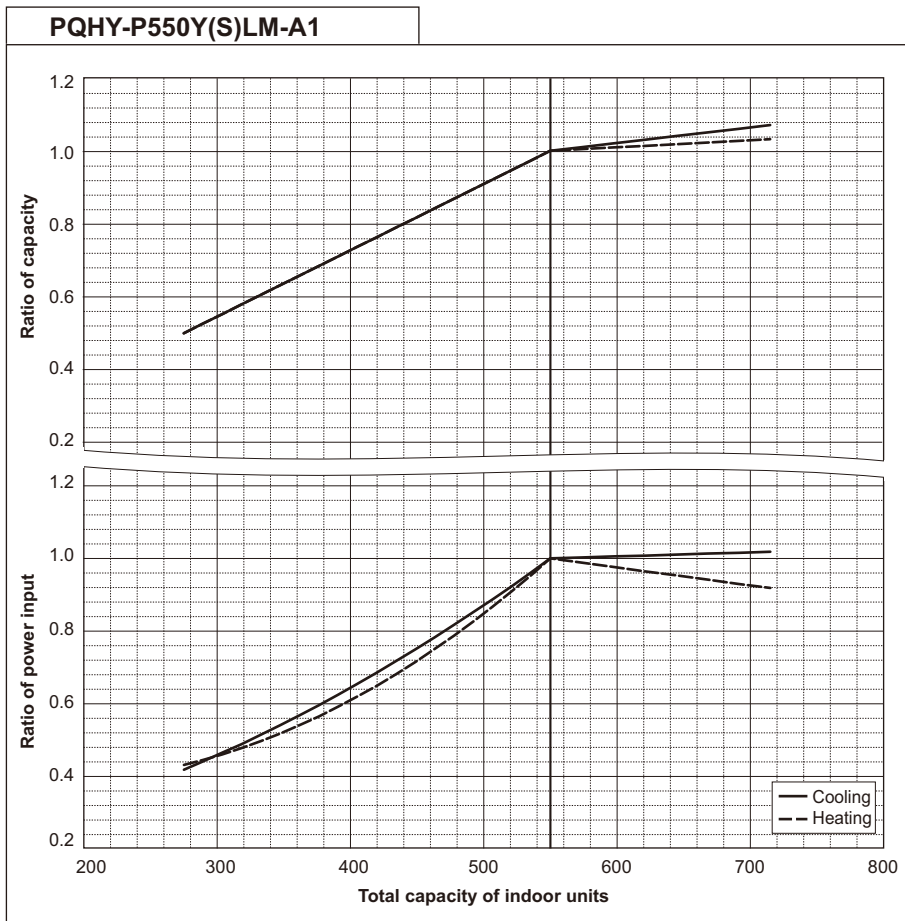


| PQHY-P550YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 63.0    |
|                          | BTU/h | 215,000 |
| Input                    | kW    | 12.54   |

| PQHY-P550YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 69.0    |
|                          | BTU/h | 235,400 |
| Input                    | kW    | 12.27   |

| PQHY-P550YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 63.0    |
|                          | BTU/h | 215,000 |
| Input                    | kW    | 11.55   |

| PQHY-P550YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 69.0    |
|                          | BTU/h | 235,400 |
| Input                    | kW    | 11.31   |



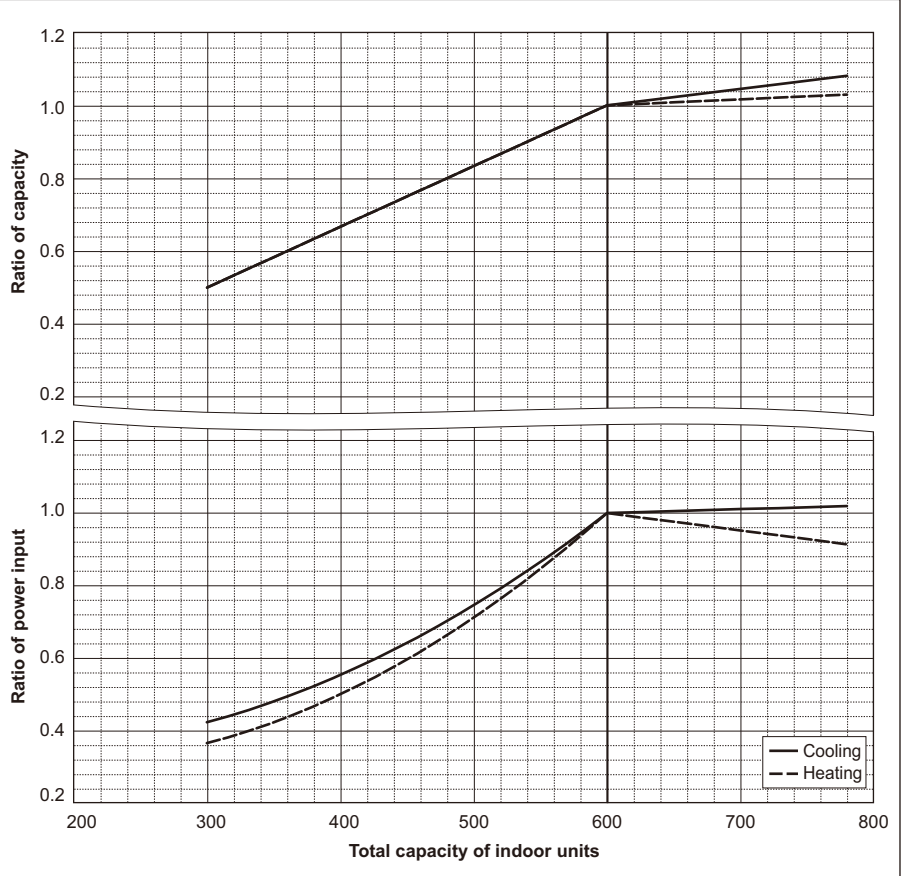
| PQHY-P600YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 69.0    |
|                          | BTU/h | 235,400 |
| Input                    | kW    | 14.49   |

| PQHY-P600YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 76.5    |
|                          | BTU/h | 261,000 |
| Input                    | kW    | 14.51   |

| PQHY-P600YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 69.0    |
|                          | BTU/h | 235,400 |
| Input                    | kW    | 12.84   |

| PQHY-P600YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 76.5    |
|                          | BTU/h | 261,000 |
| Input                    | kW    | 12.75   |

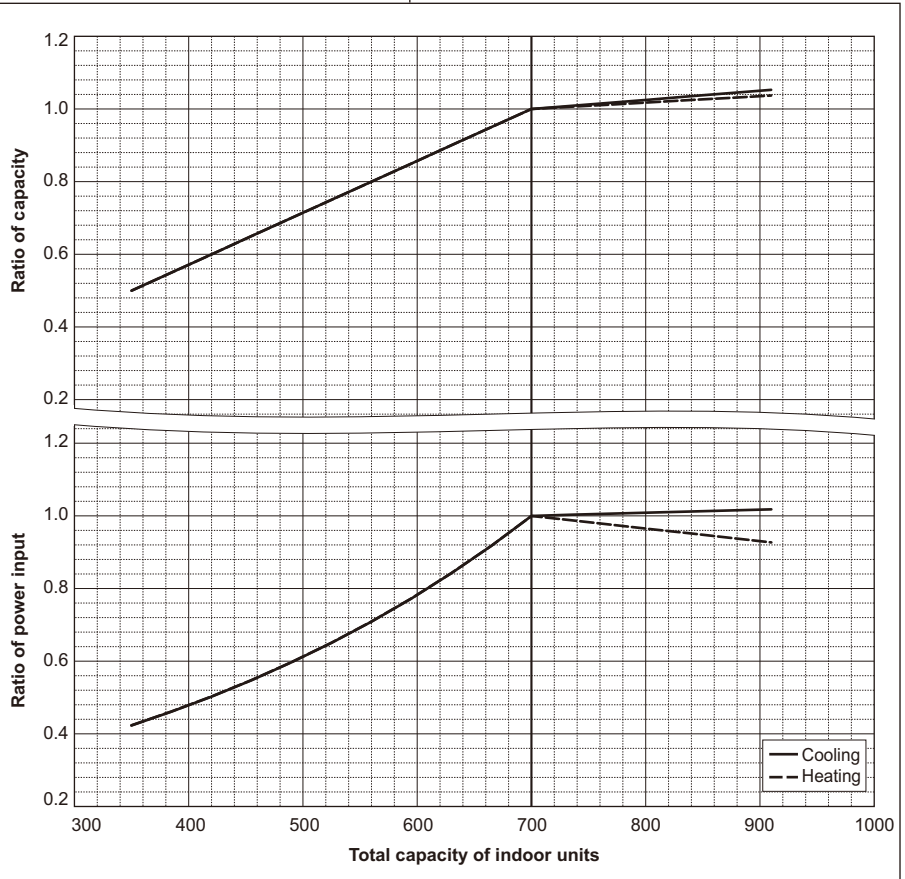
PQHY-P600Y(S)LM-A1



| PQHY-P700YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 80.0    |
|                          | BTU/h | 273,000 |
| Input                    | kW    | 14.73   |

| PQHY-P700YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 88.0    |
|                          | BTU/h | 300,300 |
| Input                    | kW    | 14.73   |

PQHY-P700YSLM-A1

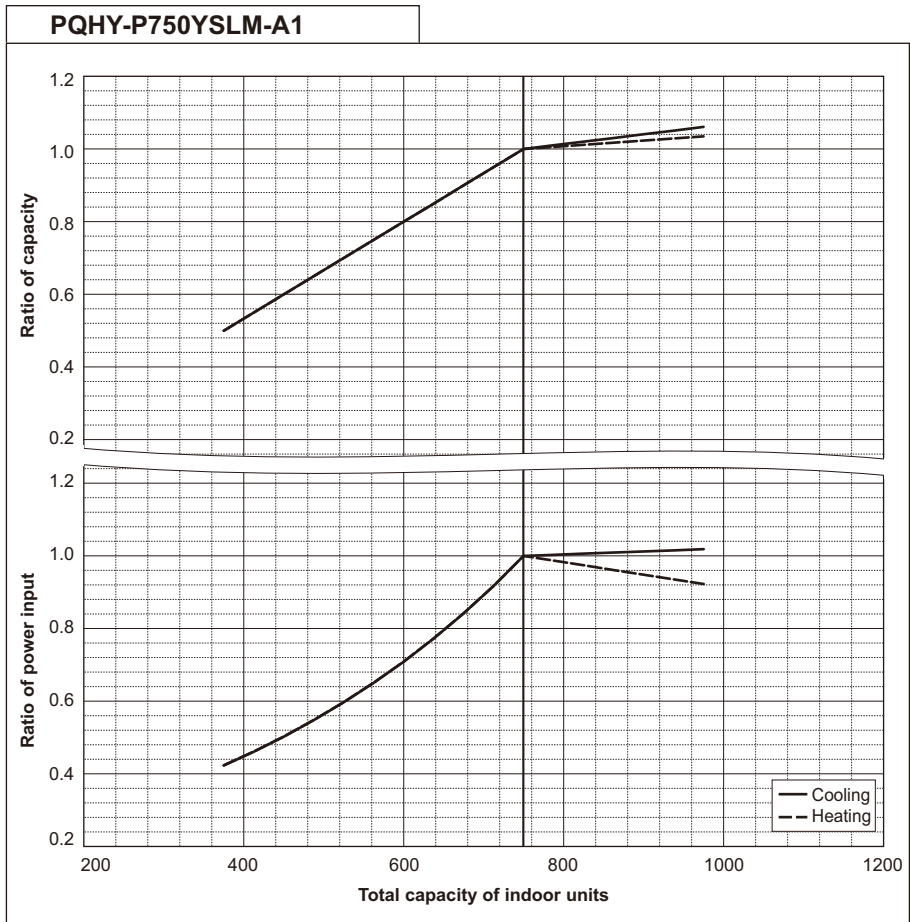


PQHY-P-Y(S)LM-A1



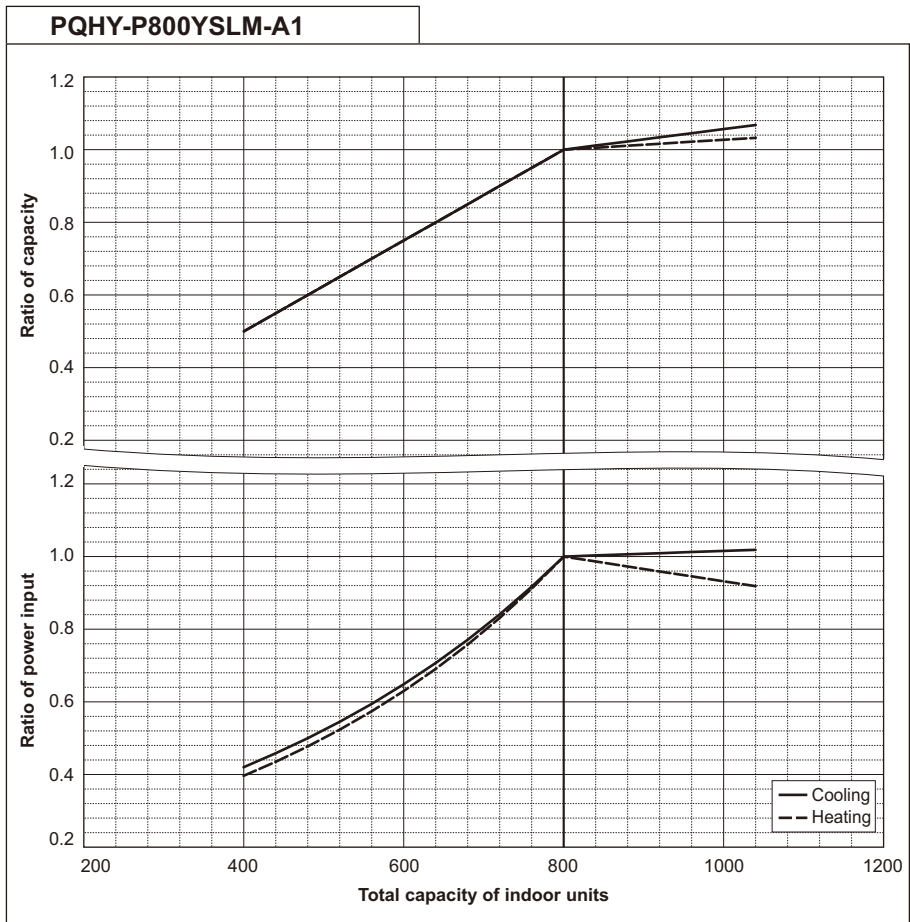
| PQHY-P750YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 85.0    |
|                          | BTU/h | 290,000 |
| Input                    | kW    | 15.64   |

| PQHY-P750YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 95.0    |
|                          | BTU/h | 324,100 |
| Input                    | kW    | 15.90   |



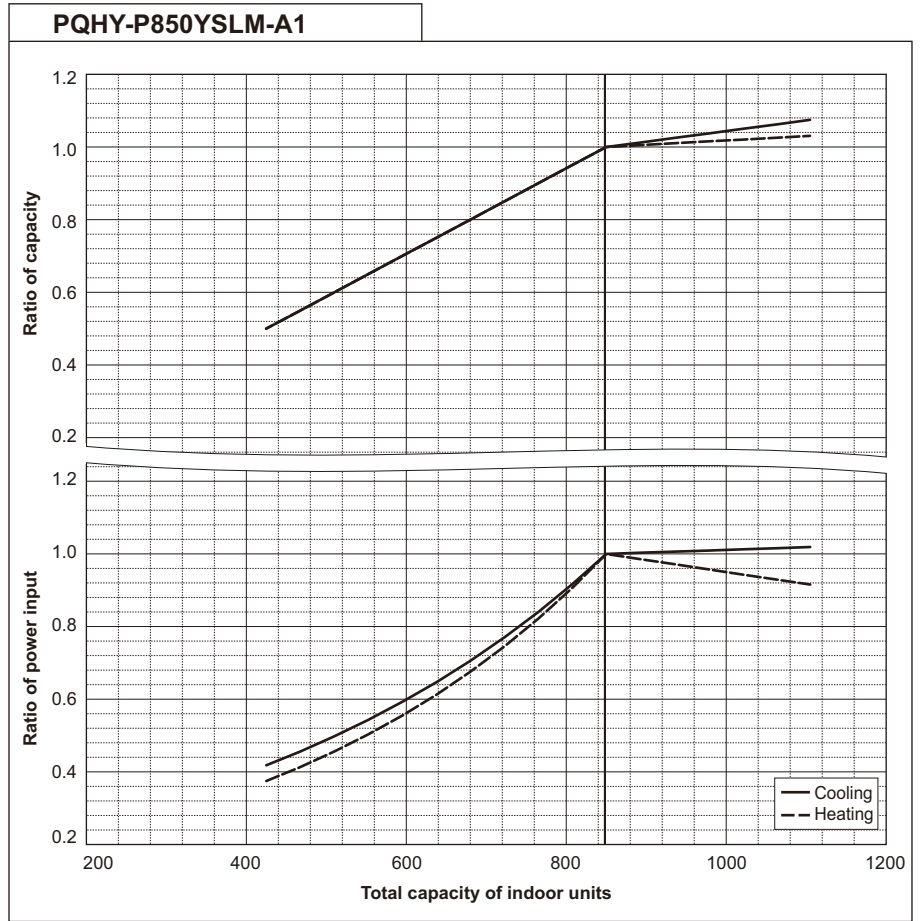
| PQHY-P800YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 90.0    |
|                          | BTU/h | 307,100 |
| Input                    | kW    | 16.57   |

| PQHY-P800YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 100.0   |
|                          | BTU/h | 341,200 |
| Input                    | kW    | 16.75   |



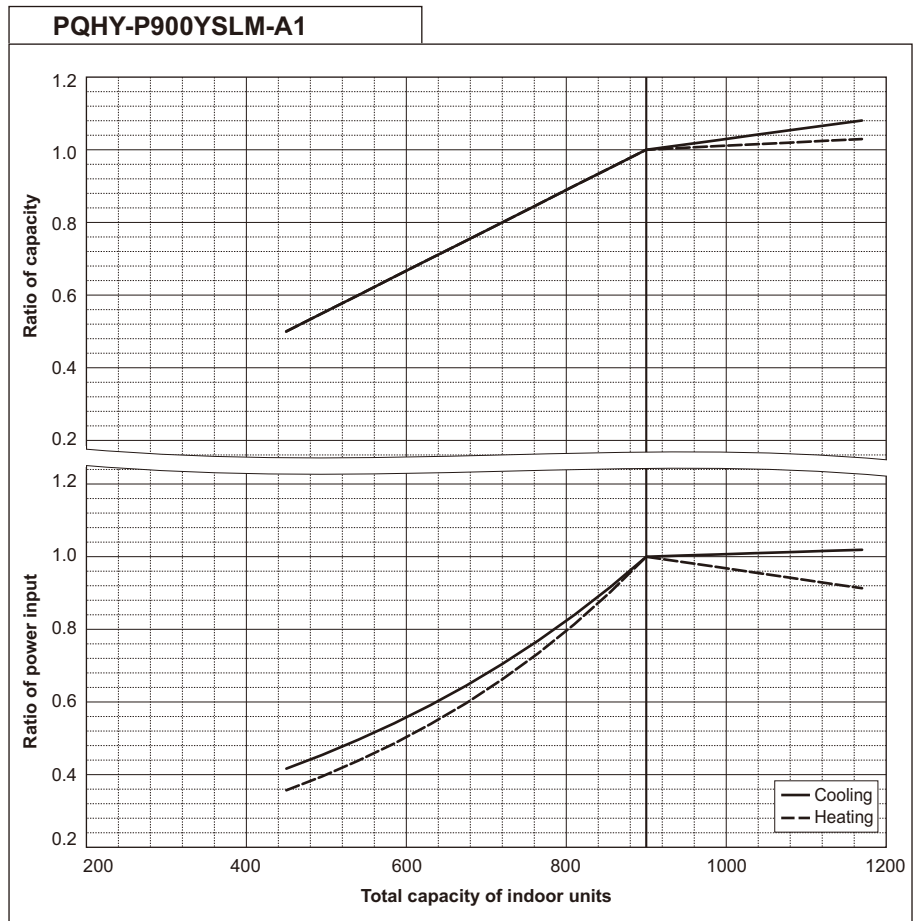
| PQHY-P850YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 96.0    |
|                          | BTU/h | 327,600 |
| Input                    | kW    | 18.03   |

| PQHY-P850YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 108.0   |
|                          | BTU/h | 368,500 |
| Input                    | kW    | 18.49   |



| PQHY-P900YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 101.0   |
|                          | BTU/h | 344,600 |
| Input                    | kW    | 19.38   |

| PQHY-P900YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 113.0   |
|                          | BTU/h | 385,600 |
| Input                    | kW    | 19.74   |

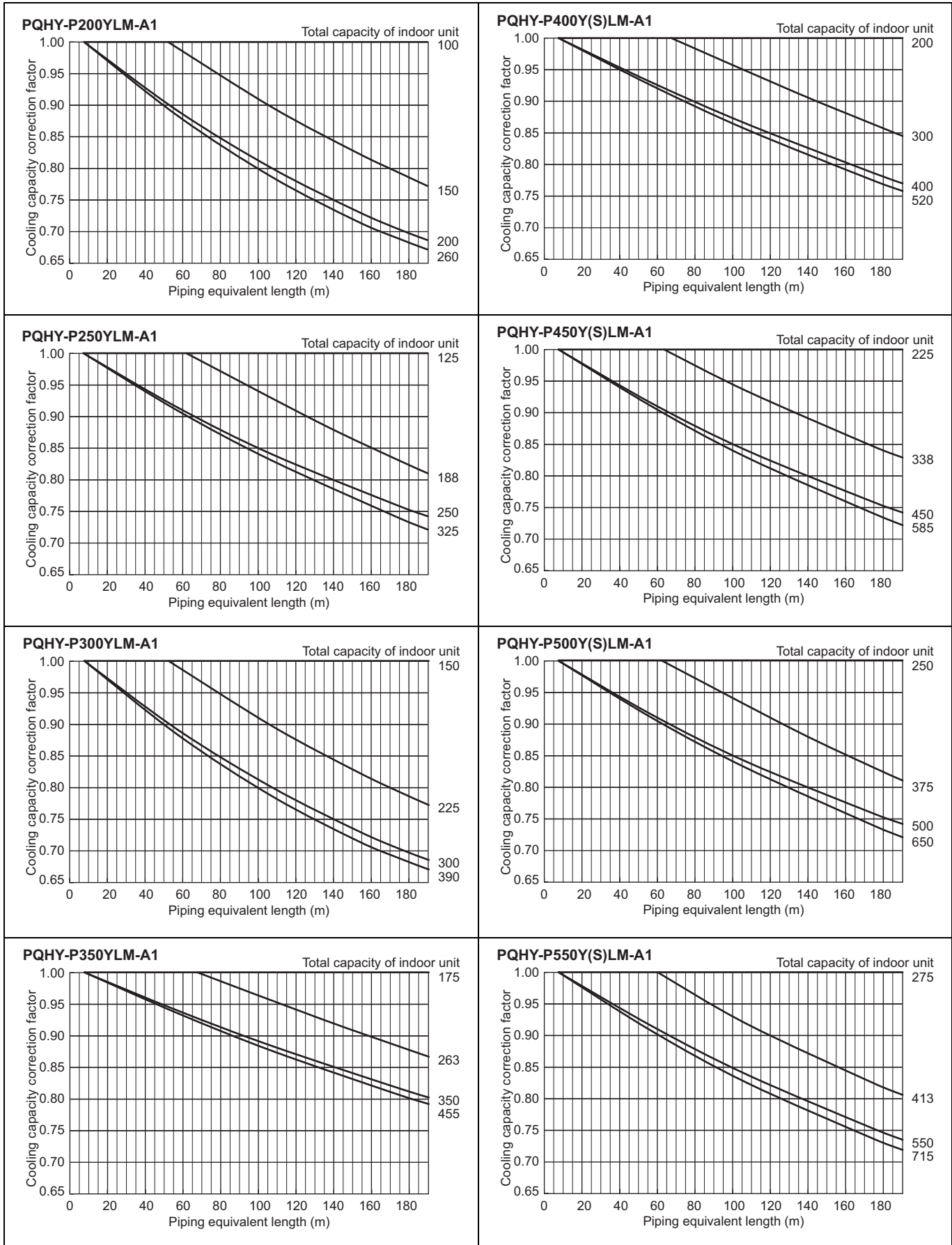


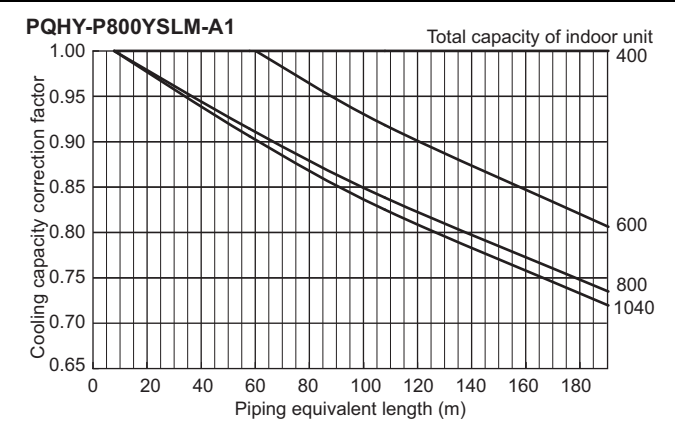
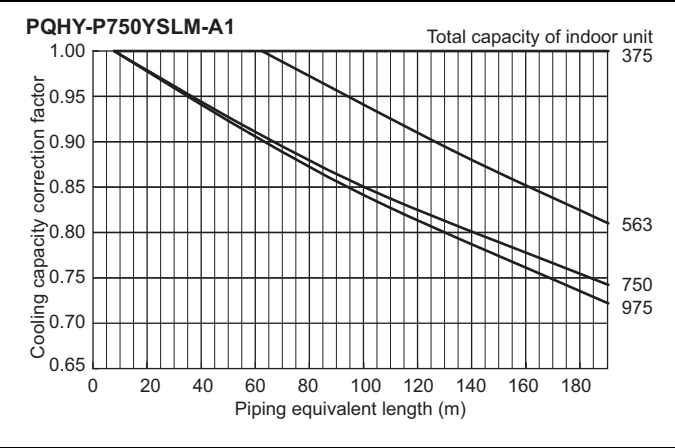
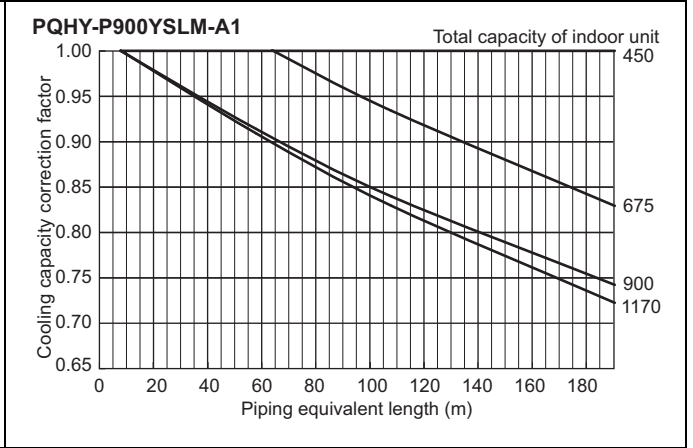
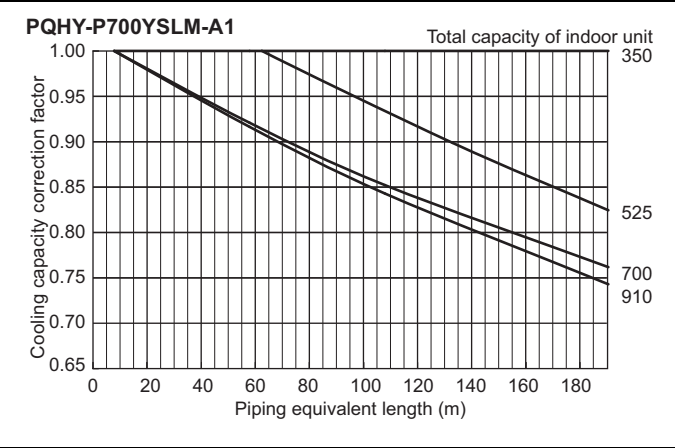
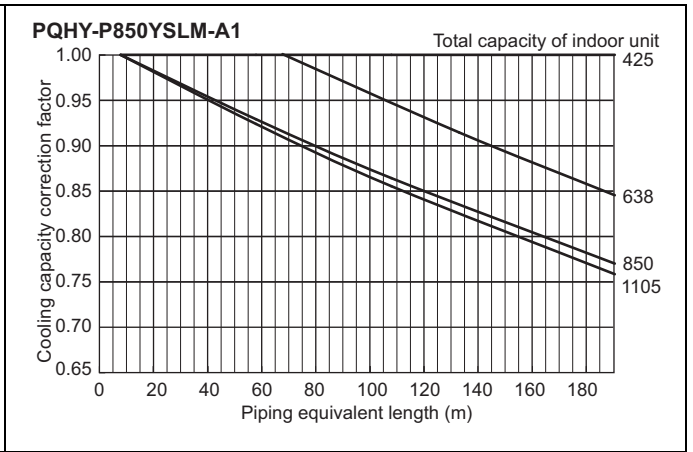
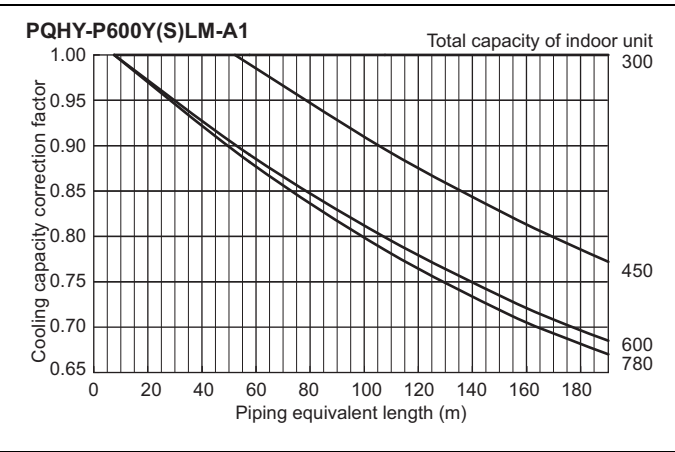
7-3. Correction by refrigerant piping length

CITY MULTI system can extend the piping flexibly within its limitation for the actual situation. However, a decrease of cooling/heating capacity could happen correspondently. Using following correction factor according to the equivalent length of the piping shown at 7-3-1 and 7-3-2, the capacity can be observed. 7-3-3 shows how to obtain the equivalent length of piping.

7-3-1. Cooling capacity correction

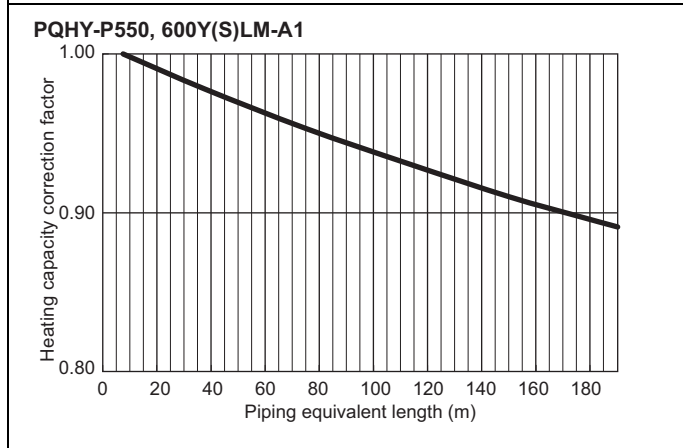
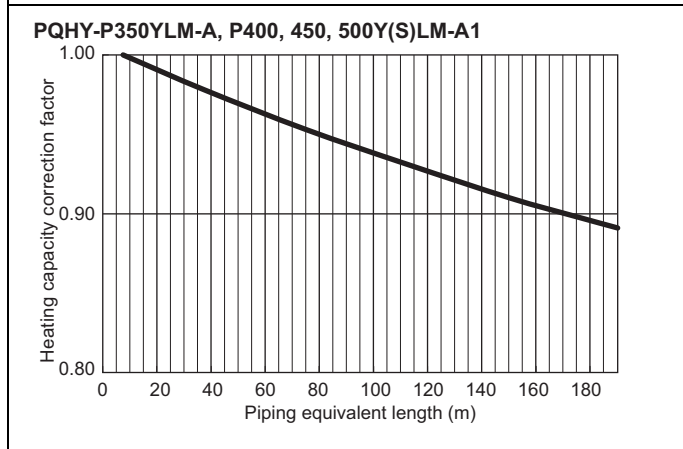
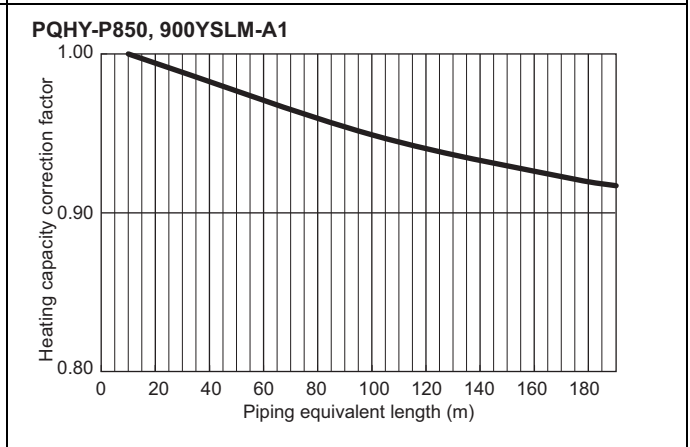
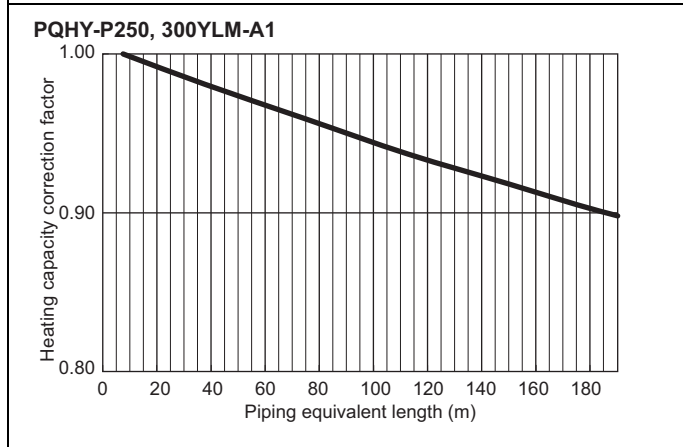
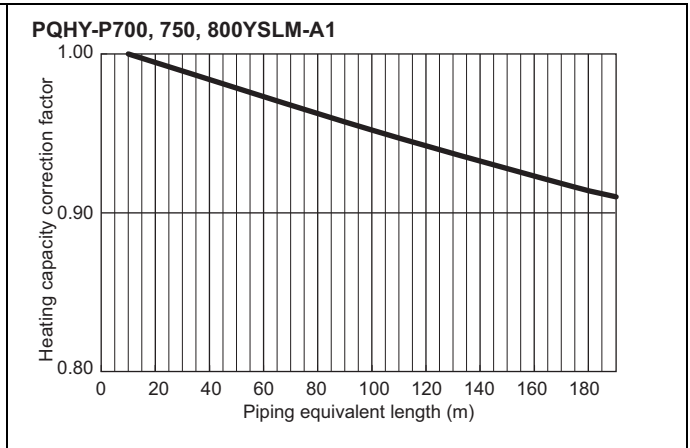
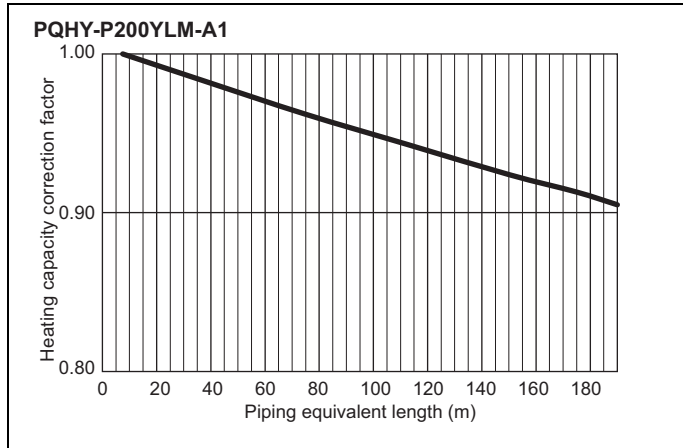
PQHY-P-Y(S)LM-A1





7-3-2. Heating capacity correction

PQHY-P-Y(S)LM-A1



**7-3-3. How to obtain the equivalent piping length****1 PQHY-P200YLM**

Equivalent length = (Actual piping length to the farthest indoor unit) + (0.35 × number of bends in the piping) m

**2 PQHY-P250, 300YLM**

Equivalent length = (Actual piping length to the farthest indoor unit) + (0.42 × number of bends in the piping) m

**3 PQHY-P350, 400, 450, 500, 550, 600Y(S)LM**

Equivalent length = (Actual piping length to the farthest indoor unit) + (0.50 × number of bends in the piping) m

**4 PQHY-P700, 750, 800YSLM**

Equivalent length = (Actual piping length to the farthest indoor unit) + (0.70 × number of bends in the piping) m

**5 PQHY-P850, 900YSLM**

Equivalent length = (Actual piping length to the farthest indoor unit) + (0.80 × number of bends in the piping) m



**PQRY-P-Y(S)LM-A1**

|   |     |
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# 1. SPECIFICATIONS

PQRY-P-Y(S)/LM-A1

|  |   |  |                               |
|--|---|--|-------------------------------|
| Model  |   | <b>PQRY-P200YLM-A1 &lt; For Ground source &gt;</b>               |                               |
| Power source                                     |   | 3-phase 4-wire 380-400-415 V 50/60 Hz                            |                               |
| Cooling capacity<br>(Nominal)                    | *1, 2   | kW   | 22.4                          |
|  |   | BTU/h  | 76,400                        |
|  | Power input   | kW   | 3.71                          |
|  | Current input   | A  | 6.2-5.9-5.7                   |
|  | EER   | kW/kW  | 6.03                          |
| Temp. range of cooling                           | Indoor  | W.B.   | 15.0~24.0°C (59~75°F)         |
|  | Inlet water   | °C   | -5.0~45.0°C (23~113°F)        |
| Heating capacity<br>(Nominal)                    | *3, 4   | kW   | 25.0                          |
|  |   | BTU/h  | 85,300                        |
|  | Power input   | kW   | 3.97                          |
|  | Current input   | A  | 6.7-6.3-6.1                   |
|  | COP   | kW/kW  | 6.29                          |
| Temp. range of heating                           | Indoor  | D.B.   | 15.0~27.0°C (59~81°F)         |
|  | Inlet water   | °C   | -5.0~45.0°C (23~113°F)        |
| Indoor unit connectable                          | Total capacity  | 50~150% of heat source unit capacity                             |                               |
|  | Model/Quantity  | P10~P250, M20~M140/1~20  |                               |
| Sound pressure level (measured in anechoic room) |   | dB <A>   | 46                            |
| Sound power level (measured in anechoic room)    |   | dB <A>   | 60                            |
| Refrigerant piping diameter                      | High pressure   | mm (in.)   | 15.88 (5/8) Brazed            |
|  | Low pressure  | mm (in.)   | 19.05 (3/4) Brazed            |
| Circulating water                                | Water flow rate   | m³/h   | 5.76                          |
|  |   | L/min  | 96                            |
|  |   | cfm  | 3.4                           |
|  | Pressure drop   | kPa  | 24                            |
| Operating volume range                           | m³/h  | 3.0 ~ 7.2  |                               |
| Compressor                                       | Type  | Inverter scroll hermetic compressor                              |                               |
|  | Starting method   | Inverter   |                               |
|  | Motor output  | kW   | 4.8                           |
|  | Case heater   | kW   | -                             |
|  | Lubricant   | MEL32  |                               |
| External finish                                  |   | Galvanized steel sheets  |                               |
| External dimension H x W x D                     |   | mm   | 1,100 x 880 x 550             |
|  |   | in.  | 43-5/16 x 34-11/16 x 21-11/16 |
| Protection devices                               | High pressure protection  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |                               |
|  | Inverter circuit (COMP.)  | Over-heat protection, Over-current protection                    |                               |
|  | Compressor  | Over-heat protection   |                               |
| Refrigerant                                      | Type x original charge  | R410A x 5.0 kg (12 lbs)  |                               |
|  | Control   | Indoor LEV and BC controller                                     |                               |
| Net weight                                       | kg (lbs)  | 173 (382)  |                               |
| Heat exchanger                                   |   |  | plate type                    |
|  | Water volume in plate   | l  | 5.0                           |
|  | Water pressure Max.   | MPa  | 2.0                           |
| HIC circuit (HIC: Heat Inter-Changer)            |   | -  |                               |
| Drawing  | External  | KL94C189   |                               |
|  | Wiring  | KE94G420   |                               |
| Standard attachment                              | Document  | Installation Manual  |                               |
|  | Accessory   | Refrigerant conn. pipe   |                               |
| Optional parts                                   | Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>BC controller: CMB-P104, 106, 108, 1012, 1016V-J/CMB-M104, 106, 108, 1012, 1016V-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1   |  |                               |
| Remarks  | Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.<br>Due to continuing improvement, above specifications may be subject to change without notice.<br>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.<br>The ambient relative humidity of the heat source unit needs to be kept below 80%.<br>The heat source unit should not be installed at outdoor.<br>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.<br>Be sure to provide interlocking for the unit operation and water circuit.<br>Install the supplied insulation material to the unused drain-socket.<br>When installing insulation material around both water and refrigerant piping, follow the installation manual.<br>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).<br>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.<br>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less. |  |                               |

|   |   |
|---|---|
| Notes:  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m³/min x 35.31   |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

| Model  |                          |                   | PQRY-P250YLM-A1 < For Ground source >   |  |
|--|--------------------------|-------------------|---|--|
| Power source                                     |                          |                   | 3-phase 4-wire 380-400-415 V 50/60 Hz   |  |
| Cooling capacity<br>(Nominal)                    | *1, 2                    | kW                | 28.0  |  |
|  |                          | BTU/h             | 95,500  |  |
|  | Power input              | kW                | 4.90  |  |
|  |                          | Current input     | A   |  |
|  |                          | EER               | kW/kW   |  |
| Temp. range of<br>cooling                        | Indoor                   | W.B.              | 15.0~24.0°C (59~75°F)   |  |
|  | Inlet water              | °C                | -5.0~45.0°C (23~113°F)  |  |
|  |                          | °C                |   |  |
| Heating capacity<br>(Nominal)                    | *3, 4                    | kW                | 31.5  |  |
|  |                          | BTU/h             | 107,500   |  |
|  | Power input              | kW                | 5.08  |  |
|  |                          | Current input     | A   |  |
|  |                          | COP               | kW/kW   |  |
| Temp. range of<br>heating                        | Indoor                   | D.B.              | 15.0~27.0°C (59~81°F)   |  |
|  | Inlet water              | °C                | -5.0~45.0°C (23~113°F)  |  |
|  |                          | °C                |   |  |
| Indoor unit<br>connectable                       | Total capacity           |                   | 50~150% of heat source unit capacity  |  |
|  | Model/Quantity           |                   | P10~P250, M20~M140/1~25   |  |
| Sound pressure level (measured in anechoic room) |                          | dB <A>            | 48  |  |
| Sound power level (measured in anechoic room)    |                          | dB <A>            | 62  |  |
| Refrigerant<br>piping diameter                   | High pressure            | mm (in.)          | 19.05 (3/4) Brazed  |  |
|  | Low pressure             | mm (in.)          | 22.2 (7/8) Brazed   |  |
| Circulating<br>water                             | Water flow rate          | m <sup>3</sup> /h | 5.76  |  |
|  |                          | L/min             | 96  |  |
|  |                          | cfm               | 3.4   |  |
|  | Pressure drop            | kPa               | 24  |  |
|  | Operating volume range   | m <sup>3</sup> /h | 3.0 ~ 7.2   |  |
| Compressor                                       | Type                     |                   | Inverter scroll hermetic compressor   |  |
|  | Starting method          |                   | Inverter  |  |
|  | Motor output             | kW                | 6.2   |  |
|  | Case heater              | kW                | -   |  |
|  | Lubricant                |                   | MEL32   |  |
| External finish                                  |                          |                   | Galvanized steel sheets   |  |
| External dimension H x W x D                     |                          | mm                | 1,100 x 880 x 550   |  |
|  |                          | in.               | 43-5/16 x 34-11/16 x 21-11/16   |  |
| Protection<br>devices                            | High pressure protection |                   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)  |  |
|  | Inverter circuit (COMP.) |                   | Over-heat protection, Over-current protection   |  |
|  | Compressor               |                   | Over-heat protection  |  |
| Refrigerant                                      | Type x original charge   |                   | R410A x 5.0 kg (12 lbs)   |  |
|  | Control                  |                   | Indoor LEV and BC controller  |  |
| Net weight                                       | kg (lbs)                 | 173 (382)         |   |  |
| Heat exchanger                                   |                          |                   | plate type  |  |
|  | Water volume in plate    | l                 | 5.0   |  |
|  | Water pressure Max.      | MPa               | 2.0   |  |
| HIC circuit (HIC: Heat Inter-Changer)            |                          |                   | -   |  |
| Drawing  | External                 |                   | KL94C189  |  |
|  | Wiring                   |                   | KE94G420  |  |
| Standard attachment                              | Document                 |                   | Installation Manual   |  |
|  | Accessory                |                   | Refrigerant conn. pipe  |  |
| Optional parts                                   |                          |                   | Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>BC controller: CMB-P104, 106, 108, 1012, 1016V-J/CMB-M104, 106, 108, 1012, 1016V-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1   |  |
| Remarks  |                          |                   | Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.<br>Due to continuing improvement, above specifications may be subject to change without notice.<br>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.<br>The ambient relative humidity of the heat source unit needs to be kept below 80%.<br>The heat source unit should not be installed at outdoor.<br>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.<br>Be sure to provide interlocking for the unit operation and water circuit.<br>Install the supplied insulation material to the unused drain-socket.<br>When installing insulation material around both water and refrigerant piping, follow the installation manual.<br>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).<br>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.<br>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less. |  |

| Notes:   | Unit converter  |
|--|---|
| 1. Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2. Brine concentration 0%  | cfm =m <sup>3</sup> /min x 35.31                            |
| 3. Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4. Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

PQRY-P-Y(S)/LM-A1

|  |   |  |                               |
|--|---|--|-------------------------------|
| Model  |   | <b>PQRY-P300YLM-A1 &lt; For Ground source &gt;</b>               |                               |
| Power source                                     |   | 3-phase 4-wire 380-400-415 V 50/60 Hz                            |                               |
| Cooling capacity<br>(Nominal)                    | *1, 2   | kW   | 33.5                          |
|  |   | BTU/h  | 114,300                       |
|  | Power input   | kW   | 6.04                          |
|  | Current input   | A  | 10.1-9.6-9.3                  |
|  | EER   | kW/kW  | 5.54                          |
| Temp. range of cooling                           | Indoor  | W.B.   | 15.0~24.0°C (59~75°F)         |
|  | Inlet water   | °C   | -5.0~45.0°C (23~113°F)        |
| Heating capacity<br>(Nominal)                    | *3, 4   | kW   | 37.5                          |
|  |   | BTU/h  | 128,000                       |
|  | Power input   | kW   | 6.25                          |
|  | Current input   | A  | 10.5-10.0-9.6                 |
|  | COP   | kW/kW  | 6.00                          |
| Temp. range of heating                           | Indoor  | D.B.   | 15.0~27.0°C (59~81°F)         |
|  | Inlet water   | °C   | -5.0~45.0°C (23~113°F)        |
| Indoor unit connectable                          | Total capacity  | 50~150% of heat source unit capacity                             |                               |
|  | Model/Quantity  | P10~P250, M20~M140/1~30  |                               |
| Sound pressure level (measured in anechoic room) |   | dB <A>   | 54                            |
| Sound power level (measured in anechoic room)    |   | dB <A>   | 68                            |
| Refrigerant piping diameter                      | High pressure   | mm (in.)   | 19.05 (3/4) Brazed            |
|  | Low pressure  | mm (in.)   | 22.2 (7/8) Brazed             |
| Circulating water                                | Water flow rate   | m³/h   | 5.76                          |
|  |   | L/min  | 96                            |
|  |   | cfm  | 3.4                           |
|  | Pressure drop   | kPa  | 24                            |
|  | Operating volume range  | m³/h   | 3.0 ~ 7.2                     |
| Compressor                                       | Type  | Inverter scroll hermetic compressor                              |                               |
|  | Starting method   | Inverter   |                               |
|  | Motor output  | kW   | 7.7                           |
|  | Case heater   | kW   | -                             |
|  | Lubricant   | MEL32  |                               |
| External finish                                  |   | Galvanized steel sheets  |                               |
| External dimension H x W x D                     |   | mm   | 1,100 x 880 x 550             |
|  |   | in.  | 43-5/16 x 34-11/16 x 21-11/16 |
| Protection devices                               | High pressure protection  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |                               |
|  | Inverter circuit (COMP.)  | Over-heat protection, Over-current protection                    |                               |
|  | Compressor  | Over-heat protection   |                               |
| Refrigerant                                      | Type x original charge  | R410A x 5.0 kg (12 lbs)  |                               |
|  | Control   | Indoor LEV and BC controller                                     |                               |
| Net weight                                       | kg (lbs)  | 173 (382)  |                               |
| Heat exchanger                                   |   |  | plate type                    |
|  | Water volume in plate   | l  | 5.0                           |
|  | Water pressure Max.   | MPa  | 2.0                           |
| HIC circuit (HIC: Heat Inter-Changer)            |   | -  |                               |
| Drawing  | External  | KL94C189   |                               |
|  | Wiring  | KE94G420   |                               |
| Standard attachment                              | Document  | Installation Manual  |                               |
|  | Accessory   | Refrigerant conn. pipe   |                               |
| Optional parts                                   | Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>BC controller: CMB-P104, 106, 108, 1012, 1016V-J/CMB-M104, 106, 108, 1012, 1016V-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1   |  |                               |
| Remarks  | Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.<br>Due to continuing improvement, above specifications may be subject to change without notice.<br>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.<br>The ambient relative humidity of the heat source unit needs to be kept below 80%.<br>The heat source unit should not be installed at outdoor.<br>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.<br>Be sure to provide interlocking for the unit operation and water circuit.<br>Install the supplied insulation material to the unused drain-socket.<br>When installing insulation material around both water and refrigerant piping, follow the installation manual.<br>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).<br>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.<br>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less. |  |                               |

|   |   |
|---|---|
| Notes:  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m³/min x 35.31   |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

WR2-Series

| Model  |                          |                   | PQRY-P350YLM-A1 < For Ground source >   |  |
|--|--------------------------|-------------------|---|--|
| Power source                                     |                          |                   | 3-phase 4-wire 380-400-415 V 50/60 Hz   |  |
| Cooling capacity<br>(Nominal)                    | *1, 2                    | kW                | 40.0  |  |
|  |                          | BTU/h             | 136,500   |  |
|  | Power input              | kW                | 7.14  |  |
|  |                          | A                 | 12.0-11.4-11.0  |  |
| EER  | kW/kW                    |                   | 5.60  |  |
|  |                          |                   |   |  |
| Temp. range of<br>cooling                        | Indoor                   | W.B.              | 15.0~24.0°C (59~75°F)   |  |
|  | Inlet water              | °C                | -5.0~45.0°C (23~113°F)  |  |
| Heating capacity<br>(Nominal)                    | *3, 4                    | kW                | 45.0  |  |
|  |                          | BTU/h             | 153,500   |  |
|  | Power input              | kW                | 7.53  |  |
|  |                          | A                 | 12.7-12.0-11.6  |  |
| COP  | kW/kW                    |                   | 5.97  |  |
|  |                          |                   |   |  |
| Temp. range of<br>heating                        | Indoor                   | D.B.              | 15.0~27.0°C (59~81°F)   |  |
|  | Inlet water              | °C                | -5.0~45.0°C (23~113°F)  |  |
| Indoor unit<br>connectable                       | Total capacity           |                   | 50~150% of heat source unit capacity  |  |
|  | Model/Quantity           |                   | P10~P250, M20~M140/1~35   |  |
| Sound pressure level (measured in anechoic room) |                          | dB <A>            | 52  |  |
| Sound power level (measured in anechoic room)    |                          | dB <A>            | 66  |  |
| Refrigerant<br>piping diameter                   | High pressure            | mm (in.)          | 22.2 (7/8) Brazed   |  |
|  | Low pressure             | mm (in.)          | 28.58 (1-1/8) Brazed  |  |
| Circulating<br>water                             | Water flow rate          | m <sup>3</sup> /h | 7.20  |  |
|  |                          | L/min             | 120   |  |
|  |                          | cfm               | 4.2   |  |
|  | Pressure drop            | kPa               | 44  |  |
| Operating volume range                           | m <sup>3</sup> /h        | 4.5 ~ 11.6        |   |  |
| Compressor                                       | Type                     |                   | Inverter scroll hermetic compressor   |  |
|  | Starting method          |                   | Inverter  |  |
|  | Motor output             | kW                | 9.5   |  |
|  | Case heater              | kW                | -   |  |
|  | Lubricant                |                   | MEL32   |  |
| External finish                                  |                          |                   | Galvanized steel sheets   |  |
| External dimension H x W x D                     |                          | mm                | 1,450 x 880 x 550   |  |
|  |                          | in.               | 57-1/8 x 34-11/16 x 21-11/16  |  |
| Protection<br>devices                            | High pressure protection |                   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)  |  |
|  | Inverter circuit (COMP.) |                   | Over-heat protection, Over-current protection   |  |
|  | Compressor               |                   | Over-heat protection  |  |
| Refrigerant                                      | Type x original charge   |                   | R410A x 6.0 kg (14 lbs)   |  |
|  | Control                  |                   | Indoor LEV and BC controller  |  |
| Net weight                                       | kg (lbs)                 | 217 (479)         |   |  |
| Heat exchanger                                   |                          |                   | plate type  |  |
|  | Water volume in plate    | l                 | 5.0   |  |
|  | Water pressure Max.      | MPa               | 2.0   |  |
| HIC circuit (HIC: Heat Inter-Changer)            |                          |                   | -   |  |
| Drawing  | External                 |                   | KL94C190  |  |
|  | Wiring                   |                   | KE94G420  |  |
| Standard attachment                              | Document                 |                   | Installation Manual   |  |
|  | Accessory                |                   | Refrigerant conn. pipe  |  |
| Optional parts                                   |                          |                   | Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>BC controller: CMB-P104, 106, 108, 1012, 1016V-J/CMB-M104, 106, 108, 1012, 1016V-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1   |  |
| Remarks  |                          |                   | Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.<br>Due to continuing improvement, above specifications may be subject to change without notice.<br>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.<br>The ambient relative humidity of the heat source unit needs to be kept below 80%.<br>The heat source unit should not be installed at outdoor.<br>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.<br>Be sure to provide interlocking for the unit operation and water circuit.<br>Install the supplied insulation material to the unused drain-socket.<br>When installing insulation material around both water and refrigerant piping, follow the installation manual.<br>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).<br>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.<br>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less. |  |

| Notes:   | Unit converter  |
|--|---|
| 1. Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2. Brine concentration 0%  | cfm =m <sup>3</sup> /min x 35.31                            |
| 3. Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4. Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

PQRY-P-Y(S)/LM-A1

|  |   |  |                              |
|--|---|--|------------------------------|
| Model  |   | <b>PQRY-P400YLM-A1 &lt; For Ground source &gt;</b>   |                              |
| Power source                                     |   | 3-phase 4-wire 380-400-415 V 50/60 Hz  |                              |
| Cooling capacity<br>(Nominal)                    | *1, 2   | kW   | 45.0                         |
|  |   | BTU/h  | 153,500                      |
|  | Power input   | kW   | 8.03                         |
|  | Current input   | A  | 13.5-12.8-12.4               |
|  | EER   | kW/kW  | 5.60                         |
| Temp. range of cooling                           | Indoor  | W.B.   | 15.0~24.0°C (59~75°F)        |
|  | Inlet water   | °C   | -5.0~45.0°C (23~113°F)       |
| Heating capacity<br>(Nominal)                    | *3, 4   | kW   | 50.0                         |
|  |   | BTU/h  | 170,600                      |
|  | Power input   | kW   | 8.37                         |
|  | Current input   | A  | 14.1-13.4-12.9               |
|  | COP   | kW/kW  | 5.97                         |
| Temp. range of heating                           | Indoor  | D.B.   | 15.0~27.0°C (59~81°F)        |
|  | Inlet water   | °C   | -5.0~45.0°C (23~113°F)       |
| Indoor unit connectable                          | Total capacity  | 50~150% of heat source unit capacity   |                              |
|  | Model/Quantity  | P10~P250, M20~M140/1~40  |                              |
| Sound pressure level (measured in anechoic room) |   | dB <A>   | 52                           |
| Sound power level (measured in anechoic room)    |   | dB <A>   | 66                           |
| Refrigerant piping diameter                      | High pressure   | mm (in.)   | 22.2 (7/8) Brazed            |
|  | Low pressure  | mm (in.)   | 28.58 (1-1/8) Brazed         |
| Circulating water                                | Water flow rate   | m³/h   | 7.20                         |
|  |   | L/min  | 120                          |
|  |   | cfm  | 4.2                          |
|  | Pressure drop   | kPa  | 44                           |
| Operating volume range                           | m³/h  | 4.5 ~ 11.6   |                              |
| Compressor                                       | Type  | Inverter scroll hermetic compressor  |                              |
|  | Starting method   | Inverter   |                              |
|  | Motor output  | kW   | 10.7                         |
|  | Case heater   | kW   | -                            |
|  | Lubricant   | MEL32  |                              |
| External finish                                  |   | Galvanized steel sheets  |                              |
| External dimension H x W x D                     |   | mm   | 1,450 x 880 x 550            |
|  |   | in.  | 57-1/8 x 34-11/16 x 21-11/16 |
| Protection devices                               | High pressure protection  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)   |                              |
|  | Inverter circuit (COMP.)  | Over-heat protection, Over-current protection  |                              |
|  | Compressor  | Over-heat protection   |                              |
| Refrigerant                                      | Type x original charge  | R410A x 6.0 kg (14 lbs)  |                              |
|  | Control   | Indoor LEV and BC controller   |                              |
| Net weight                                       | kg (lbs)  | 217 (479)  |                              |
| Heat exchanger                                   |   |  | plate type                   |
|  | Water volume in plate   | l  | 5.0                          |
|  | Water pressure Max.   | MPa  | 2.0                          |
| HIC circuit (HIC: Heat Inter-Changer)            |   | -  |                              |
| Drawing  | External  | KL94C190   |                              |
|  | Wiring  | KE94G420   |                              |
| Standard attachment                              | Document  | Installation Manual  |                              |
|  | Accessory   | Refrigerant conn. pipe   |                              |
| Optional parts                                   |   | Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1 |                              |
| Remarks  | Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.<br>Due to continuing improvement, above specifications may be subject to change without notice.<br>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.<br>The ambient relative humidity of the heat source unit needs to be kept below 80%.<br>The heat source unit should not be installed at outdoor.<br>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.<br>Be sure to provide interlocking for the unit operation and water circuit.<br>Install the supplied insulation material to the unused drain-socket.<br>When installing insulation material around both water and refrigerant piping, follow the installation manual.<br>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).<br>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.<br>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less. |  |                              |

|   |   |
|---|---|
| Notes:  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m³/min x 35.31   |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

| Model  |                          |                   | PQRY-P450YLM-A1 < For Ground source >   |                        |     |  |
|--|--------------------------|-------------------|---|------------------------|-----|--|
| Power source                                     |                          |                   | 3-phase 4-wire 380-400-415 V 50/60 Hz   |                        |     |  |
| Cooling capacity<br>(Nominal)                    | *1, 2                    | kW                | 50.0  |                        |     |  |
|  |                          | BTU/h             | 170,600   |                        |     |  |
|  | Power input              | kW                | 9.29  |                        |     |  |
|  |                          | A                 | 15.6-14.8-14.3  |                        |     |  |
| Temp. range of<br>cooling                        | Indoor                   | W.B.              | 15.0~24.0°C (59~75°F)   |                        |     |  |
|  |                          | Inlet water       | °C  | -5.0~45.0°C (23~113°F) |     |  |
| Heating capacity<br>(Nominal)                    | *3, 4                    | kW                | 56.0  |                        |     |  |
|  |                          | BTU/h             | 191,100   |                        |     |  |
|  | Power input              | kW                | 9.79  |                        |     |  |
|  |                          | A                 | 16.5-15.7-15.1  |                        |     |  |
| Temp. range of<br>heating                        | Indoor                   | D.B.              | 15.0~27.0°C (59~81°F)   |                        |     |  |
|  |                          | Inlet water       | °C  | -5.0~45.0°C (23~113°F) |     |  |
| Indoor unit<br>connectable                       | Total capacity           |                   | 50~150% of heat source unit capacity  |                        |     |  |
|  | Model/Quantity           |                   | P10~P250, M20~M140/1~45   |                        |     |  |
| Sound pressure level (measured in anechoic room) |                          | dB <A>            | 54  |                        |     |  |
| Sound power level (measured in anechoic room)    |                          | dB <A>            | 70  |                        |     |  |
| Refrigerant<br>piping diameter                   | High pressure            | mm (in.)          | 22.2 (7/8) Brazed   |                        |     |  |
|  | Low pressure             | mm (in.)          | 28.58 (1-1/8) Brazed  |                        |     |  |
| Circulating<br>water                             | Water flow rate          | m <sup>3</sup> /h | 7.20  |                        |     |  |
|  |                          | L/min             | 120   |                        |     |  |
|  |                          | cfm               | 4.2   |                        |     |  |
|  | Pressure drop            | kPa               | 44  |                        |     |  |
| Operating volume range                           |                          | m <sup>3</sup> /h | 4.5 ~ 11.6  |                        |     |  |
| Compressor                                       | Type                     |                   | Inverter scroll hermetic compressor   |                        |     |  |
|  | Starting method          |                   | Inverter  |                        |     |  |
|  | Motor output             | kW                | 11.6  |                        |     |  |
|  | Case heater              | kW                | -   |                        |     |  |
|  | Lubricant                |                   | MEL32   |                        |     |  |
| External finish                                  |                          |                   | Galvanized steel sheets   |                        |     |  |
| External dimension H x W x D                     |                          | mm                | 1,450 x 880 x 550   |                        |     |  |
|  |                          | in.               | 57-1/8 x 34-11/16 x 21-11/16  |                        |     |  |
| Protection<br>devices                            | High pressure protection |                   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)  |                        |     |  |
|  | Inverter circuit (COMP.) |                   | Over-heat protection, Over-current protection   |                        |     |  |
|  | Compressor               |                   | Over-heat protection  |                        |     |  |
| Refrigerant                                      | Type x original charge   |                   | R410A x 6.0 kg (14 lbs)   |                        |     |  |
|  | Control                  |                   | Indoor LEV and BC controller  |                        |     |  |
| Net weight                                       |                          | kg (lbs)          | 217 (479)   |                        |     |  |
| Heat exchanger                                   |                          |                   | plate type  |                        |     |  |
|  |                          |                   | Water volume in plate   | l                      | 5.0 |  |
|  |                          |                   | Water pressure Max.   | MPa                    | 2.0 |  |
| HIC circuit (HIC: Heat Inter-Changer)            |                          |                   | -   |                        |     |  |
| Drawing  | External                 |                   | KL94C190  |                        |     |  |
|  | Wiring                   |                   | KE94G420  |                        |     |  |
| Standard attachment                              | Document                 |                   | Installation Manual   |                        |     |  |
|  | Accessory                |                   | Refrigerant conn. pipe  |                        |     |  |
| Optional parts                                   |                          |                   | Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1  |                        |     |  |
| Remarks  |                          |                   | Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.<br>Due to continuing improvement, above specifications may be subject to change without notice.<br>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.<br>The ambient relative humidity of the heat source unit needs to be kept below 80%.<br>The heat source unit should not be installed at outdoor.<br>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.<br>Be sure to provide interlocking for the unit operation and water circuit.<br>Install the supplied insulation material to the unused drain-socket.<br>When installing insulation material around both water and refrigerant piping, follow the installation manual.<br>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).<br>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.<br>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less. |                        |     |  |

| Notes:   | Unit converter  |
|--|---|
| 1. Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h = kW x 3,412  |
| 2. Brine concentration 0%  | cfm = m <sup>3</sup> /min x 35.31                           |
| 3. Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs = kg/0.4536   |
| 4. Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

PQRY-P-Y(S)/LM-A1

|  |   |  |                              |
|--|---|--|------------------------------|
| Model  |   | <b>PQRY-P500YLM-A1 &lt; For Ground source &gt;</b>   |                              |
| Power source                                     |   | 3-phase 4-wire 380-400-415 V 50/60 Hz  |                              |
| Cooling capacity<br>(Nominal)                    | *1, 2   | kW   | 56.0                         |
|  |   | BTU/h  | 191,100                      |
|  | Power input   | kW   | 11.17                        |
|  | Current input   | A  | 18.8-17.9-17.2               |
|  | EER   | kW/kW  | 5.01                         |
| Temp. range of cooling                           | Indoor  | W.B.   | 15.0~24.0°C (59~75°F)        |
|  | Inlet water   | °C   | -5.0~45.0°C (23~113°F)       |
| Heating capacity<br>(Nominal)                    | *3, 4   | kW   | 63.0                         |
|  |   | BTU/h  | 215,000                      |
|  | Power input   | kW   | 11.43                        |
|  | Current input   | A  | 19.2-18.3-17.6               |
|  | COP   | kW/kW  | 5.51                         |
| Temp. range of heating                           | Indoor  | D.B.   | 15.0~27.0°C (59~81°F)        |
|  | Inlet water   | °C   | -5.0~45.0°C (23~113°F)       |
| Indoor unit connectable                          | Total capacity  | 50~150% of heat source unit capacity   |                              |
|  | Model/Quantity  | P10~P250, M20~M140/1~50  |                              |
| Sound pressure level (measured in anechoic room) |   | dB <A>   | 54                           |
| Sound power level (measured in anechoic room)    |   | dB <A>   | 70.5                         |
| Refrigerant piping diameter                      | High pressure   | mm (in.)   | 22.2 (7/8) Brazed            |
|  | Low pressure  | mm (in.)   | 28.58 (1-1/8) Brazed         |
| Circulating water                                | Water flow rate   | m³/h   | 7.20                         |
|  |   | L/min  | 120                          |
|  |   | cfm  | 4.2                          |
|  | Pressure drop   | kPa  | 44                           |
|  | Operating volume range  | m³/h   | 4.5 ~ 11.6                   |
| Compressor                                       | Type  | Inverter scroll hermetic compressor  |                              |
|  | Starting method   | Inverter   |                              |
|  | Motor output  | kW   | 13.0                         |
|  | Case heater   | kW   | -                            |
|  | Lubricant   | MEL32  |                              |
| External finish                                  |   | Galvanized steel sheets  |                              |
| External dimension H x W x D                     |   | mm   | 1,450 x 880 x 550            |
|  |   | in.  | 57-1/8 x 34-11/16 x 21-11/16 |
| Protection devices                               | High pressure protection  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)   |                              |
|  | Inverter circuit (COMP.)  | Over-heat protection, Over-current protection  |                              |
|  | Compressor  | Over-heat protection   |                              |
| Refrigerant                                      | Type x original charge  | R410A x 6.0 kg (14 lbs)  |                              |
|  | Control   | Indoor LEV and BC controller   |                              |
| Net weight                                       | kg (lbs)  | 217 (479)  |                              |
| Heat exchanger                                   |   |  | plate type                   |
|  | Water volume in plate   | l  | 5.0                          |
|  | Water pressure Max.   | MPa  | 2.0                          |
| HIC circuit (HIC: Heat Inter-Changer)            |   | -  |                              |
| Drawing  | External  | KL94C190   |                              |
|  | Wiring  | KE94G420   |                              |
| Standard attachment                              | Document  | Installation Manual  |                              |
|  | Accessory   | Refrigerant conn. pipe   |                              |
| Optional parts                                   |   | Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1 |                              |
| Remarks  | Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.<br>Due to continuing improvement, above specifications may be subject to change without notice.<br>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.<br>The ambient relative humidity of the heat source unit needs to be kept below 80%.<br>The heat source unit should not be installed at outdoor.<br>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.<br>Be sure to provide interlocking for the unit operation and water circuit.<br>Install the supplied insulation material to the unused drain-socket.<br>When installing insulation material around both water and refrigerant piping, follow the installation manual.<br>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).<br>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.<br>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less. |  |                              |

|   |   |
|---|---|
| Notes:  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m³/min x 35.31   |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

WR2-Series

| Model   |                          |                   | PQRY-P550YLM-A1 < For Ground source >   |     |     |  |
|---|--------------------------|-------------------|---|-----|-----|--|
| Power source  |                          |                   | 3-phase 4-wire 380-400-415 V 50/60 Hz   |     |     |  |
| Cooling capacity<br>(Nominal)   | *1, 2                    | kW                | 63.0  |     |     |  |
|   |                          | BTU/h             | 215,000   |     |     |  |
|   | Power input              | kW                | 12.54   |     |     |  |
|   |                          | A                 | 21.1-20.1-19.3  |     |     |  |
| Temp. range of<br>cooling   | Indoor                   | W.B.              | 15.0~24.0°C (59~75°F)   |     |     |  |
|   | Inlet water              | °C                | -5.0~45.0°C (23~113°F)  |     |     |  |
| Heating capacity<br>(Nominal)   | *3, 4                    | kW                | 69.0  |     |     |  |
|   |                          | BTU/h             | 235,400   |     |     |  |
|   | Power input              | kW                | 12.27   |     |     |  |
|   |                          | A                 | 20.7-19.6-18.9  |     |     |  |
| Temp. range of<br>heating   | Indoor                   | D.B.              | 15.0~27.0°C (59~81°F)   |     |     |  |
|   | Inlet water              | °C                | -5.0~45.0°C (23~113°F)  |     |     |  |
| Indoor unit<br>connectable  | Total capacity           |                   | 50~150% of heat source unit capacity  |     |     |  |
|   | Model/Quantity           |                   | P10~P250, M20~M140/2~50   |     |     |  |
| Sound pressure level (measured in anechoic room)  |                          | dB <A>            | 56.5  |     |     |  |
| Sound power level (measured in anechoic room)   |                          | dB <A>            | 71.5  |     |     |  |
| Refrigerant<br>piping diameter  | High pressure            | mm (in.)          | 22.2 (7/8) Brazed (1-1/8 (28.58) Brazed for the part that exceeds 65 m)   |     |     |  |
|   | Low pressure             | mm (in.)          | 28.58 (1-1/8) Brazed  |     |     |  |
| Circulating<br>water  | Water flow rate          | m <sup>3</sup> /h | 11.52   |     |     |  |
|   |                          | L/min             | 192   |     |     |  |
|   |                          | cfm               | 6.8   |     |     |  |
|   | Pressure drop            | kPa               | 45  |     |     |  |
| Operating volume range  |                          | m <sup>3</sup> /h | 6.0 ~ 14.4  |     |     |  |
| Compressor  | Type                     |                   | Inverter scroll hermetic compressor   |     |     |  |
|   | Starting method          |                   | Inverter  |     |     |  |
|   | Motor output             | kW                | 15.0  |     |     |  |
|   | Case heater              | kW                | 0.045 (240 V)   |     |     |  |
|   | Lubricant                |                   | MEL32   |     |     |  |
| External finish   |                          |                   | Galvanized steel sheets   |     |     |  |
| External dimension H x W x D  |                          | mm                | 1,450 x 880 x 550   |     |     |  |
|   |                          | in.               | 57-1/8 x 34-11/16 x 21-11/16  |     |     |  |
| Protection<br>devices   | High pressure protection |                   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)  |     |     |  |
|   | Inverter circuit (COMP.) |                   | Over-heat protection, Over-current protection   |     |     |  |
|   | Compressor               |                   | Over-heat protection  |     |     |  |
| Refrigerant   | Type x original charge   |                   | R410A x 11.7 kg (26 lbs)  |     |     |  |
|   | Control                  |                   | Indoor LEV and BC controller  |     |     |  |
| Net weight  |                          | kg (lbs)          | 247 (545)   |     |     |  |
| Heat exchanger  |                          |                   | plate type  |     |     |  |
|   |                          |                   | Water volume in plate   | l   | 5.0 |  |
|   |                          |                   | Water pressure Max.   | MPa | 2.0 |  |
| HIC circuit (HIC: Heat Inter-Changer)   |                          |                   | -   |     |     |  |
| Drawing   | External                 |                   | KL94C191  |     |     |  |
|   | Wiring                   |                   | KE94G420  |     |     |  |
| Standard attachment   | Document                 |                   | Installation Manual   |     |     |  |
|   | Accessory                |                   | Refrigerant conn. pipe  |     |     |  |
| Optional parts  |                          |                   | Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1  |     |     |  |
| Remarks   |                          |                   | Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.<br>Due to continuing improvement, above specifications may be subject to change without notice.<br>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.<br>The ambient relative humidity of the heat source unit needs to be kept below 80%.<br>The heat source unit should not be installed at outdoor.<br>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.<br>Be sure to provide interlocking for the unit operation and water circuit.<br>Install the supplied insulation material to the unused drain-socket.<br>When installing insulation material around both water and refrigerant piping, follow the installation manual.<br>When the high pressure piping length is 65 m or less, use 7/8 (22.2) pipe. When the high pressure piping length exceeds 65 m, use 1-1/8 (28.58) pipe for the part that exceeds 65 m.<br>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).<br>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.<br>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less. |     |     |  |
| Notes:  |                          |                   | Unit converter  |     |     |  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)<br>2.Brine concentration 0%<br>3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)<br>4.Brine concentration 0% |                          |                   | BTU/h =kW x 3,412<br>cfm =m <sup>3</sup> /min x 35.31<br>lbs =kg/0.4536   |     |     |  |
|   |                          |                   | *Above specification data is subject to rounding variation.   |     |     |  |



# 1. SPECIFICATIONS

PQRY-P-Y(S)/LM-A1

|  |                          |   |   |
|--|--------------------------|---|---|
| Model  |                          | <b>PQRY-P600YLM-A1 &lt; For Ground source &gt;</b>  |   |
| Power source                                     |                          | 3-phase 4-wire 380-400-415 V 50/60 Hz   |   |
| Cooling capacity<br>(Nominal)                    | *1, 2                    | kW  | 69.0  |
|  |                          | BTU/h   | 235,400   |
|  | Power input              | kW  | 14.49   |
|  | Current input            | A   | 24.4-23.2-22.3  |
|  | EER                      | kW/kW   | 4.76  |
| Temp. range of cooling                           | Indoor                   | W.B.  | 15.0~24.0°C (59~75°F)   |
|  | Inlet water              | °C  | -5.0~45.0°C (23~113°F)  |
| Heating capacity<br>(Nominal)                    | *3, 4                    | kW  | 76.5  |
|  |                          | BTU/h   | 261,000   |
|  | Power input              | kW  | 14.51   |
|  | Current input            | A   | 24.4-23.2-22.4  |
|  | COP                      | kW/kW   | 5.27  |
| Temp. range of heating                           | Indoor                   | D.B.  | 15.0~27.0°C (59~81°F)   |
|  | Inlet water              | °C  | -5.0~45.0°C (23~113°F)  |
| Indoor unit connectable                          | Total capacity           | 50~150% of heat source unit capacity  |   |
|  | Model/Quantity           | P10~P250, M20~M140/2~50   |   |
| Sound pressure level (measured in anechoic room) |                          | dB <A>  | 56.5  |
| Sound power level (measured in anechoic room)    |                          | dB <A>  | 73  |
| Refrigerant piping diameter                      | High pressure            | mm (in.)  | 22.2 (7/8) Brazed (1-1/8 (28.58) Brazed for the part that exceeds 65 m) |
|  | Low pressure             | mm (in.)  | 34.93 (1-3/8) Brazed  |
| Circulating water                                | Water flow rate          | m <sup>3</sup> /h   | 11.52   |
|  |                          | L/min   | 192   |
|  |                          | cfm   | 6.8   |
|  | Pressure drop            | kPa   | 45  |
|  | Operating volume range   | m <sup>3</sup> /h   | 6.0 ~ 14.4  |
| Compressor                                       | Type                     | Inverter scroll hermetic compressor   |   |
|  | Starting method          | Inverter  |   |
|  | Motor output             | kW  | 16.1  |
|  | Case heater              | kW  | 0.045 (240 V)   |
|  | Lubricant                | MEL32   |   |
| External finish                                  |                          | Galvanized steel sheets   |   |
| External dimension H x W x D                     |                          | mm  | 1,450 x 880 x 550   |
|  |                          | in.   | 57-1/8 x 34-11/16 x 21-11/16  |
| Protection devices                               | High pressure protection | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)  |   |
|  | Inverter circuit (COMP.) | Over-heat protection, Over-current protection   |   |
|  | Compressor               | Over-heat protection  |   |
| Refrigerant                                      | Type x original charge   | R410A x 11.7 kg (26 lbs)  |   |
|  | Control                  | Indoor LEV and BC controller  |   |
| Net weight                                       | kg (lbs)                 | 247 (545)   |   |
| Heat exchanger                                   |                          |   | plate type  |
|  | Water volume in plate    | l   | 5.0   |
|  | Water pressure Max.      | MPa   | 2.0   |
| HIC circuit (HIC: Heat Inter-Changer)            |                          | -   |   |
| Drawing  | External                 | KL94C191  |   |
|  | Wiring                   | KE94G420  |   |
| Standard attachment                              | Document                 | Installation Manual   |   |
|  | Accessory                | Refrigerant conn. pipe  |   |
| Optional parts                                   |                          | Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1  |   |
| Remarks  |                          | Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.<br>Due to continuing improvement, above specifications may be subject to change without notice.<br>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.<br>The ambient relative humidity of the heat source unit needs to be kept below 80%.<br>The heat source unit should not be installed at outdoor.<br>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.<br>Be sure to provide interlocking for the unit operation and water circuit.<br>Install the supplied insulation material to the unused drain-socket.<br>When installing insulation material around both water and refrigerant piping, follow the installation manual.<br>When the high pressure piping length is 65 m or less, use 7/8 (22.2) pipe. When the high pressure piping length exceeds 65 m, use 1-1/8 (28.58) pipe for the part that exceeds 65 m.<br>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).<br>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.<br>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less. |   |

|   |   |
|---|---|
| Notes:  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m <sup>3</sup> /min x 35.31                            |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

|  |                |                                      |   |  |
|--|----------------|--------------------------------------|---|--|
| Model  |                |                                      | <b>PQRY-P400YSLM-A1 &lt; For Ground source &gt;</b> |  |
| Power source                                     |                |                                      | 3-phase 4-wire 380-400-415 V 50/60 Hz               |  |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW                                   | 45.0  |  |
|  |                | BTU/h                                | 153,500   |  |
|  | Power input    | kW                                   | 7.70  |  |
|  | Current input  | A                                    | 12.9-12.3-11.9                                      |  |
|  | EER            | kW/kW                                | 5.84  |  |
| Temp. range of<br>cooling                        | Indoor         | W.B.                                 | 15.0~24.0°C (59~75°F)                               |  |
|  | Inlet water    | °C                                   | -5.0~45.0°C (23~113°F)                              |  |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW                                   | 50.0  |  |
|  |                | BTU/h                                | 170,600   |  |
|  | Power input    | kW                                   | 7.94  |  |
|  | Current input  | A                                    | 13.4-12.7-12.2                                      |  |
|  | COP            | kW/kW                                | 6.29  |  |
| Temp. range of<br>heating                        | Indoor         | D.B.                                 | 15.0~27.0°C (59~81°F)                               |  |
|  | Inlet water    | °C                                   | -5.0~45.0°C (23~113°F)                              |  |
| Indoor unit<br>connectable                       | Total capacity | 50~150% of heat source unit capacity |   |  |
|  | Model/Quantity | P10~P250, M20~M140/1~40              |   |  |
| Sound pressure level (measured in anechoic room) |                | dB <A>                               | 49  |  |
| Sound power level (measured in anechoic room)    |                | dB <A>                               | 63  |  |
| Refrigerant<br>piping diameter                   | High pressure  | mm (in.)                             | 22.2 (7/8) Brazed                                   |  |
|  | Low pressure   | mm (in.)                             | 28.58 (1-1/8) Brazed                                |  |

|                                       |                          |                                     |   |                                     |  |                               |     |  |
|---------------------------------------|--------------------------|-------------------------------------|---|-------------------------------------|--|-------------------------------|-----|--|
| Set Model                             |                          |                                     | <b>PQRY-P200YLM-A1 &lt; For Ground source &gt;</b>  |                                     | <b>PQRY-P200YLM-A1 &lt; For Ground source &gt;</b>               |                               |     |  |
| Circulating<br>water                  | Water flow rate          | m <sup>3</sup> /h                   | 5.76 + 5.76   |                                     |  |                               |     |  |
|                                       |                          | L/min                               | 96 + 96   |                                     |  |                               |     |  |
|                                       |                          | cfm                                 | 3.4 + 3.4   |                                     |  |                               |     |  |
|                                       | Pressure drop            | kPa                                 | 24  |                                     | 24   |                               |     |  |
|                                       | Operating volume range   | m <sup>3</sup> /h                   | 3.0 + 3.0 ~ 7.2 + 7.2   |                                     |  |                               |     |  |
| Compressor                            | Type                     | Inverter scroll hermetic compressor |   | Inverter scroll hermetic compressor |  |                               |     |  |
|                                       | Starting method          | Inverter                            |   | Inverter                            |  |                               |     |  |
|                                       | Motor output             | kW                                  | 4.8   |                                     | 4.8  |                               |     |  |
|                                       | Case heater              | kW                                  | -   |                                     | -  |                               |     |  |
|                                       | Lubricant                | MEL32                               |   | MEL32                               |  |                               |     |  |
| External finish                       |                          |                                     | Galvanized steel sheets   |                                     | Galvanized steel sheets  |                               |     |  |
| External dimension H x W x D          |                          |                                     | mm  | 1,100 x 880 x 550                   |  | 1,100 x 880 x 550             |     |  |
|                                       |                          |                                     | in.   | 43-5/16 x 34-11/16 x 21-11/16       |  | 43-5/16 x 34-11/16 x 21-11/16 |     |  |
| Protection<br>devices                 | High pressure protection |                                     | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)  |                                     | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |                               |     |  |
|                                       | Inverter circuit (COMP.) |                                     | Over-heat protection, Over-current protection   |                                     | Over-heat protection, Over-current protection                    |                               |     |  |
|                                       | Compressor               |                                     | Over-heat protection  |                                     | Over-heat protection   |                               |     |  |
| Refrigerant                           | Type x original charge   |                                     | R410A x 5.0 kg (12 lbs)   |                                     | R410A x 5.0 kg (12 lbs)  |                               |     |  |
|                                       | Control                  |                                     | Indoor LEV and BC controller  |                                     |  |                               |     |  |
| Net weight                            |                          |                                     | kg (lbs)  | 173 (382)                           |  | 173 (382)                     |     |  |
| Heat exchanger                        |                          |                                     | plate type  |                                     |  |                               |     |  |
|                                       |                          |                                     | Water volume in plate   | l                                   | 5.0  |                               | 5.0 |  |
|                                       |                          |                                     | Water pressure Max.   | MPa                                 | 2.0  |                               | 2.0 |  |
| HIC circuit (HIC: Heat Inter-Changer) |                          |                                     | -   |                                     |  |                               |     |  |
| Pipe between unit and<br>distributor  | High pressure            |                                     | mm (in.)  | 15.88 (5/8) Brazed                  |  | 15.88 (5/8) Brazed            |     |  |
|                                       | Low pressure             |                                     | mm (in.)  | 19.05 (3/4) Brazed                  |  | 19.05 (3/4) Brazed            |     |  |
| Drawing                               | External                 |                                     | KL94C239  |                                     |  |                               |     |  |
|                                       | Wiring                   |                                     | KE94G420  |                                     | KE94G420   |                               |     |  |
| Standard attachment                   | Document                 |                                     | Installation Manual   |                                     |  |                               |     |  |
|                                       | Accessory                |                                     | Refrigerant conn. pipe  |                                     |  |                               |     |  |
| Optional parts                        |                          |                                     | Heat Source Twinning kit: CMY-Q100CBK2<br>Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1  |                                     |  |                               |     |  |
| Remarks                               |                          |                                     | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>The heat source twinning kit (low pressure) should be connected to the low pressure side of the heat source unit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |                                     |  |                               |     |  |

|        |   |  |
|--------|---|--|
| Notes: | 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | Unit converter<br>BTU/h =kW x 3,412<br>cfm =m <sup>3</sup> /min x 35.31<br>lbs =kg/0.4536<br><br>*Above specification data is subject to rounding variation. |
|        | 2.Brine concentration 0%  |  |
|        | 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                |  |
|        | 4.Brine concentration 0%  |  |
|        |   |  |

# 1. SPECIFICATIONS

PQR-P-Y(S)/LM-A1

|  |                |  |                        |
|--|----------------|--|------------------------|
| Model  |                | <b>PQR-P450YSLM-A1 &lt; For Ground source &gt;</b> |                        |
| Power source                                     |                | 3-phase 4-wire 380-400-415 V 50/60 Hz              |                        |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW   | 50.0                   |
|  |                | BTU/h  | 170,600                |
|  |                | Power input  | 8.78                   |
|  |                | Current input                                      | 14.8-14.0-13.5         |
|  |                | EER  | 5.69                   |
| Temp. range of<br>cooling                        | Indoor         | W.B.   | 15.0~24.0°C (59~75°F)  |
|  | Inlet water    | °C   | -5.0~45.0°C (23~113°F) |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW   | 56.0                   |
|  |                | BTU/h  | 191,100                |
|  |                | Power input  | 8.97                   |
|  |                | Current input                                      | 15.1-14.3-13.8         |
|  |                | COP  | 6.24                   |
| Temp. range of<br>heating                        | Indoor         | D.B.   | 15.0~27.0°C (59~81°F)  |
|  | Inlet water    | °C   | -5.0~45.0°C (23~113°F) |
| Indoor unit<br>connectable                       | Total capacity | 50~150% of heat source unit capacity               |                        |
|  | Model/Quantity | P10~P250, M20~M140/1~45                            |                        |
| Sound pressure level (measured in anechoic room) |                | dB <A>   | 50                     |
| Sound power level (measured in anechoic room)    |                | dB <A>   | 64                     |
| Refrigerant<br>piping diameter                   | High pressure  | mm (in.)   | 22.2 (7/8) Brazed      |
|  | Low pressure   | mm (in.)   | 28.58 (1-1/8) Brazed   |

|                                       |   |  |                               |  |                               |  |
|---------------------------------------|---|--|-------------------------------|--|-------------------------------|--|
| Set Model                             |   |  |                               |  |                               |  |
| Model                                 |   | <b>PQR-P250YLM-A1 &lt; For Ground source &gt;</b>                |                               | <b>PQR-P200YLM-A1 &lt; For Ground source &gt;</b>                |                               |  |
| Circulating<br>water                  | Water flow rate   | m <sup>3</sup> /h  | 5.76 + 5.76                   |  |                               |  |
|                                       |   | L/min  | 96 + 96                       |  |                               |  |
|                                       |   | cfm  | 3.4 + 3.4                     |  |                               |  |
|                                       | Pressure drop   | kPa  | 24                            | 24   |                               |  |
| Operating volume range                | m <sup>3</sup> /h   | 3.0 + 3.0 ~ 7.2 + 7.2  |                               |  |                               |  |
| Compressor                            | Type  | Inverter scroll hermetic compressor                              |                               | Inverter scroll hermetic compressor                              |                               |  |
|                                       | Starting method   | Inverter   |                               | Inverter   |                               |  |
|                                       | Motor output  | kW   | 6.2                           | 4.8  |                               |  |
|                                       | Case heater   | kW   | -                             | -  |                               |  |
|                                       | Lubricant   | MEL32  |                               | MEL32  |                               |  |
| External finish                       |   | Galvanized steel sheets  |                               | Galvanized steel sheets  |                               |  |
| External dimension H x W x D          |   | mm   | 1,100 x 880 x 550             |  | 1,100 x 880 x 550             |  |
|                                       |   | in.  | 43-5/16 x 34-11/16 x 21-11/16 |  | 43-5/16 x 34-11/16 x 21-11/16 |  |
| Protection<br>devices                 | High pressure protection  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |                               | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |                               |  |
|                                       | Inverter circuit (COMP.)  | Over-heat protection, Over-current protection                    |                               | Over-heat protection, Over-current protection                    |                               |  |
|                                       | Compressor  | Over-heat protection   |                               | Over-heat protection   |                               |  |
| Refrigerant                           | Type x original charge  | R410A x 5.0 kg (12 lbs)  |                               | R410A x 5.0 kg (12 lbs)  |                               |  |
|                                       | Control   | Indoor LEV and BC controller                                     |                               |  |                               |  |
| Net weight                            | kg (lbs)  | 173 (382)  |                               | 173 (382)  |                               |  |
| Heat exchanger                        |   |  | plate type                    |  | plate type                    |  |
|                                       | Water volume in plate   | l  | 5.0                           |  | 5.0                           |  |
|                                       | Water pressure Max.   | MPa  | 2.0                           |  | 2.0                           |  |
| HIC circuit (HIC: Heat Inter-Changer) |   |  |                               |  |                               |  |
| Pipe between unit and<br>distributor  | High pressure   | mm (in.)   | 19.05 (3/4) Brazed            |  | 19.05 (3/4) Brazed            |  |
|                                       | Low pressure  | mm (in.)   | 22.2 (7/8) Brazed             |  | 22.2 (7/8) Brazed             |  |
| Drawing                               | External  | KL94C239   |                               |  |                               |  |
|                                       | Wiring  | KE94G420   |                               | KE94G420   |                               |  |
| Standard attachment                   | Document  | Installation Manual  |                               |  |                               |  |
|                                       | Accessory   | Refrigerant conn. pipe   |                               |  |                               |  |
| Optional parts                        | Heat Source Twinning kit: CMY-Q100CBK2<br>Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1  |  |                               |  |                               |  |
| Remarks                               | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>The heat source twinning kit (low pressure) should be connected to the low pressure side of the heat source unit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |                               |  |                               |  |

|   |   |
|---|---|
| Notes:  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m <sup>3</sup> /min x 35.31                            |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

|  |                |                                      |   |  |  |
|--|----------------|--------------------------------------|---|--|--|
| Model  |                |                                      | <b>PQRY-P500YSLM-A1 &lt; For Ground source &gt;</b> |  |  |
| Power source                                     |                |                                      | 3-phase 4-wire 380-400-415 V 50/60 Hz               |  |  |
| Cooling capacity (Nominal)                       | *1, 2          | kW                                   | 56.0  |  |  |
|  |                | BTU/h                                | 191,100   |  |  |
|  |                | Power input kW                       | 10.12   |  |  |
|  |                | Current input A                      | 17.0-16.2-15.6                                      |  |  |
|  |                | EER                                  | 5.53  |  |  |
| Temp. range of cooling                           | Indoor         | W.B.                                 | 15.0~24.0°C (59~75°F)                               |  |  |
|  | Inlet water    | °C                                   | -5.0~45.0°C (23~113°F)                              |  |  |
| Heating capacity (Nominal)                       | *3, 4          | kW                                   | 63.0  |  |  |
|  |                | BTU/h                                | 215,000   |  |  |
|  |                | Power input kW                       | 10.16   |  |  |
|  |                | Current input A                      | 17.1-16.2-15.7                                      |  |  |
|  |                | COP                                  | 6.20  |  |  |
| Temp. range of heating                           | Indoor         | D.B.                                 | 15.0~27.0°C (59~81°F)                               |  |  |
|  | Inlet water    | °C                                   | -5.0~45.0°C (23~113°F)                              |  |  |
| Indoor unit connectable                          | Total capacity | 50~150% of heat source unit capacity |   |  |  |
|  | Model/Quantity | P10~P250, M20~M140/1~50              |   |  |  |
| Sound pressure level (measured in anechoic room) |                | dB <A>                               | 51  |  |  |
| Sound power level (measured in anechoic room)    |                | dB <A>                               | 65  |  |  |
| Refrigerant piping diameter                      | High pressure  | mm (in.)                             | 22.2 (7/8) Brazed                                   |  |  |
|  | Low pressure   | mm (in.)                             | 28.58 (1-1/8) Brazed                                |  |  |

Set Model

| Model                                 |                          |                   | <b>PQRY-P250YLM-A1 &lt; For Ground source &gt;</b>  |  |  | <b>PQRY-P250YLM-A1 &lt; For Ground source &gt;</b>               |  |  |
|---------------------------------------|--------------------------|-------------------|---|--|--|--|--|--|
| Circulating water                     | Water flow rate          | m <sup>3</sup> /h | 5.76 + 5.76   |  |  |  |  |  |
|                                       |                          | L/min             | 96 + 96   |  |  |  |  |  |
|                                       |                          | cfm               | 3.4 + 3.4   |  |  |  |  |  |
|                                       | Pressure drop            | kPa               | 24  |  |  | 24   |  |  |
|                                       | Operating volume range   | m <sup>3</sup> /h | 3.0 + 3.0 ~ 7.2 + 7.2   |  |  |  |  |  |
| Compressor                            | Type                     |                   | Inverter scroll hermetic compressor   |  |  | Inverter scroll hermetic compressor                              |  |  |
|                                       | Starting method          |                   | Inverter  |  |  | Inverter   |  |  |
|                                       | Motor output             | kW                | 6.2   |  |  | 6.2  |  |  |
|                                       | Case heater              | kW                | -   |  |  | -  |  |  |
|                                       | Lubricant                |                   | MEL32   |  |  | MEL32  |  |  |
| External finish                       |                          |                   | Galvanized steel sheets   |  |  | Galvanized steel sheets  |  |  |
| External dimension H x W x D          | mm                       |                   | 1,100 x 880 x 550   |  |  | 1,100 x 880 x 550  |  |  |
|                                       | in.                      |                   | 43-5/16 x 34-11/16 x 21-11/16   |  |  | 43-5/16 x 34-11/16 x 21-11/16                                    |  |  |
| Protection devices                    | High pressure protection |                   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)  |  |  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |  |
|                                       | Inverter circuit (COMP.) |                   | Over-heat protection, Over-current protection   |  |  | Over-heat protection, Over-current protection                    |  |  |
|                                       | Compressor               |                   | Over-heat protection  |  |  | Over-heat protection   |  |  |
| Refrigerant                           | Type x original charge   |                   | R410A x 5.0 kg (12 lbs)   |  |  | R410A x 5.0 kg (12 lbs)  |  |  |
|                                       | Control                  |                   | Indoor LEV and BC controller  |  |  |  |  |  |
| Net weight                            |                          | kg (lbs)          | 173 (382)   |  |  | 173 (382)  |  |  |
| Heat exchanger                        |                          |                   | plate type  |  |  | plate type   |  |  |
|                                       | Water volume in plate    | l                 | 5.0   |  |  | 5.0  |  |  |
|                                       | Water pressure Max.      | MPa               | 2.0   |  |  | 2.0  |  |  |
| HIC circuit (HIC: Heat Inter-Changer) |                          |                   | -   |  |  | -  |  |  |
| Pipe between unit and distributor     | High pressure            | mm (in.)          | 19.05 (3/4) Brazed  |  |  | 19.05 (3/4) Brazed   |  |  |
|                                       | Low pressure             | mm (in.)          | 22.2 (7/8) Brazed   |  |  | 22.2 (7/8) Brazed  |  |  |
| Drawing                               | External                 |                   | KL94C239  |  |  |  |  |  |
|                                       | Wiring                   |                   | KE94G420  |  |  | KE94G420   |  |  |
| Standard attachment                   | Document                 |                   | Installation Manual   |  |  |  |  |  |
|                                       | Accessory                |                   | Refrigerant conn. pipe  |  |  |  |  |  |
| Optional parts                        |                          |                   | Heat Source Twinning kit: CMY-Q100CBK2<br>Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1  |  |  |  |  |  |
| Remarks                               |                          |                   | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>The heat source twinning kit (low pressure) should be connected to the low pressure side of the heat source unit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |  |  |  |  |

Notes:

|  |   |
|--|---|
| <p>1.Nominal cooling conditions (subject to JIS B8615-2)<br/>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br/>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)</p> <p>2.Brine concentration 0%</p> <p>3.Nominal heating conditions (subject to JIS B8615-2)<br/>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br/>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)</p> <p>4.Brine concentration 0%</p> | <p>Unit converter</p> <p>BTU/h =kW x 3,412</p> <p>cfm =m<sup>3</sup>/min x 35.31</p> <p>lbs =kg/0.4536</p> <p>*Above specification data is subject to rounding variation.</p> |
|--|---|

# 1. SPECIFICATIONS

WR2-Series

PQR-Y(S)/LM-A1

|  |                 |   |  |
|--|-----------------|---|--|
| Model  |                 | <b>PQR-Y-P550YSLM-A1 &lt; For Ground source &gt;</b>                    |  |
| Power source                                     |                 | 3-phase 4-wire 380-400-415 V 50/60 Hz                                   |  |
| Cooling capacity (Nominal)                       | *1, 2 kW        | 63.0  |  |
|  | BTU/h           | 215,000   |  |
|  | Power input kW  | 11.55   |  |
|  | Current input A | 19.4-18.5-17.8  |  |
| Temp. range of cooling                           | EER             | 5.45  |  |
|  | Indoor W.B.     | 15.0~24.0°C (59~75°F)   |  |
|  | Inlet water °C  | -5.0~45.0°C (23~113°F)  |  |
| Heating capacity (Nominal)                       | *3, 4 kW        | 69.0  |  |
|  | BTU/h           | 235,400   |  |
|  | Power input kW  | 11.31   |  |
|  | Current input A | 19.0-18.1-17.4  |  |
|  | COP             | 6.10  |  |
| Temp. range of heating                           | Indoor D.B.     | 15.0~27.0°C (59~81°F)   |  |
|  | Inlet water °C  | -5.0~45.0°C (23~113°F)  |  |
| Indoor unit connectable                          | Total capacity  | 50~150% of heat source unit capacity                                    |  |
|  | Model/Quantity  | P10~P250, M20~M140/2~50   |  |
| Sound pressure level (measured in anechoic room) | dB <A>          | 55  |  |
| Sound power level (measured in anechoic room)    | dB <A>          | 69  |  |
| Refrigerant                                      | High pressure   | 22.2 (7/8) Brazed (1-1/8 (28.58) Brazed for the part that exceeds 65 m) |  |
| piping diameter                                  | Low pressure    | 28.58 (1-1/8) Brazed  |  |

|                                       |                          |   |  |
|---------------------------------------|--------------------------|---|--|
| Set Model                             |                          |   |  |
| Model                                 |                          | <b>PQR-Y-P300YLM-A1 &lt; For Ground source &gt;</b>   | <b>PQR-Y-P250YLM-A1 &lt; For Ground source &gt;</b>              |
| Circulating water                     | Water flow rate          | m <sup>3</sup> /h   | 5.76 + 5.76  |
|                                       |                          | L/min   | 96 + 96  |
|                                       |                          | cfm   | 3.4 + 3.4  |
|                                       | Pressure drop            | kPa   | 24   |
| Operating volume range                | m <sup>3</sup> /h        | 3.0 + 3.0 ~ 7.2 + 7.2   |  |
| Compressor                            | Type                     | Inverter scroll hermetic compressor   |  |
|                                       | Starting method          | Inverter  |  |
|                                       | Motor output             | kW  | 7.7  |
|                                       | Case heater              | kW  | -  |
|                                       | Lubricant                |   | MEL32  |
| External finish                       |                          | Galvanized steel sheets   | Galvanized steel sheets  |
| External dimension H x W x D          | mm                       | 1,100 x 880 x 550   | 1,100 x 880 x 550  |
|                                       | in.                      | 43-5/16 x 34-11/16 x 21-11/16   | 43-5/16 x 34-11/16 x 21-11/16                                    |
| Protection devices                    | High pressure protection | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |
|                                       | Inverter circuit (COMP.) | Over-heat protection, Over-current protection   |  |
|                                       | Compressor               | Over-heat protection  |  |
| Refrigerant                           | Type x original charge   | R410A x 5.0 kg (12 lbs)   | R410A x 5.0 kg (12 lbs)  |
|                                       | Control                  | Indoor LEV and BC controller  |  |
| Net weight                            | kg (lbs)                 | 173 (382)   | 173 (382)  |
| Heat exchanger                        |                          | plate type  | plate type   |
|                                       | Water volume in plate    | l   | 5.0  |
|                                       | Water pressure Max.      | MPa   | 2.0  |
| HIC circuit (HIC: Heat Inter-Changer) |                          | -   | -  |
| Pipe between unit and distributor     | High pressure            | mm (in.)  | 19.05 (3/4) Brazed   |
|                                       | Low pressure             | mm (in.)  | 22.2 (7/8) Brazed  |
| Drawing                               | External                 | KL94C239  |  |
|                                       | Wiring                   | KE94G420  | KE94G420   |
| Standard attachment                   | Document                 | Installation Manual   |  |
|                                       | Accessory                | Refrigerant conn. pipe  |  |
| Optional parts                        |                          | Heat Source Twinning kit: CMY-Q100CBK2<br>Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1  |  |
| Remarks                               |                          | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>The heat source twinning kit (low pressure) should be connected to the low pressure side of the heat source unit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>When the high pressure piping length is 65 m or less, use 7/8 (22.2) pipe. When the high pressure piping length exceeds 65 m, use 7/8 (22.2) pipe until 65 m, use 1-1/8 (28.58) pipe for the part that exceeds 65 m.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |

|   |   |
|---|---|
| Notes:  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m <sup>3</sup> /min x 35.31                            |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

|  |                        |               |   |                       |  |
|--|------------------------|---------------|---|-----------------------|--|
| Model  |                        |               | <b>PQR-Y-P600YSLM-A1 &lt; For Ground source &gt;</b>                    |                       |  |
| Power source                                     |                        |               | 3-phase 4-wire 380-400-415 V 50/60 Hz                                   |                       |  |
| Cooling capacity (Nominal)                       | *1, 2                  | kW            | 69.0  |                       |  |
|  |                        | BTU/h         | 235,400   |                       |  |
|  | Power input            | kW            | 12.84   |                       |  |
|  |                        | Current input | A   | 21.6-20.5-19.8        |  |
| EER  | kW/kW                  |               | 5.37  |                       |  |
|  | Temp. range of cooling | Indoor        | W.B.  | 15.0~24.0°C (59~75°F) |  |
| Inlet water                                      |                        | °C            | -5.0~45.0°C (23~113°F)  |                       |  |
| Heating capacity (Nominal)                       | *3, 4                  | kW            | 76.5  |                       |  |
|  |                        | BTU/h         | 261,000   |                       |  |
|  | Power input            | kW            | 12.75   |                       |  |
|  |                        | Current input | A   | 21.5-20.4-19.7        |  |
| COP  |                        | kW/kW         |   | 6.00                  |  |
| Temp. range of heating                           | Indoor                 | D.B.          | 15.0~27.0°C (59~81°F)   |                       |  |
|  | Inlet water            | °C            | -5.0~45.0°C (23~113°F)  |                       |  |
| Indoor unit connectable                          | Total capacity         |               | 50~150% of heat source unit capacity                                    |                       |  |
|  | Model/Quantity         |               | P10~P250, M20~M140/2~50   |                       |  |
| Sound pressure level (measured in anechoic room) |                        | dB <A>        | 57  |                       |  |
| Sound power level (measured in anechoic room)    |                        | dB <A>        | 71  |                       |  |
| Refrigerant piping diameter                      | High pressure          | mm (in.)      | 22.2 (7/8) Brazed (1-1/8 (28.58) Brazed for the part that exceeds 65 m) |                       |  |
|  | Low pressure           | mm (in.)      | 34.93 (1-3/8) Brazed  |                       |  |

|                                       |                          |   |  |   |  |
|---------------------------------------|--------------------------|---|--|---|--|
| Set Model                             |                          |   |  |   |  |
| Model                                 |                          | <b>PQR-Y-P300YLM-A1 &lt; For Ground source &gt;</b>   |  | <b>PQR-Y-P300YLM-A1 &lt; For Ground source &gt;</b> |  |
| Circulating water                     | Water flow rate          | m <sup>3</sup> /h   | 5.76 + 5.76  |   |  |
|                                       |                          | L/min   | 96 + 96  |   |  |
|                                       | Pressure drop            | cfm   | 3.4 + 3.4  |   |  |
|                                       |                          | kPa   | 24   |   | 24   |
| Operating volume range                |                          | m <sup>3</sup> /h   | 3.0 + 3.0 ~ 7.2 + 7.2  |   |  |
| Compressor                            | Type                     |   | Inverter scroll hermetic compressor                              |   | Inverter scroll hermetic compressor                              |
|                                       | Starting method          |   | Inverter   |   | Inverter   |
|                                       | Motor output             | kW  | 7.7  |   | 7.7  |
|                                       | Case heater              | kW  | -  |   | -  |
|                                       | Lubricant                |   | MEL32  |   | MEL32  |
| External finish                       |                          | Galvanized steel sheets   |  | Galvanized steel sheets                             |  |
| External dimension H x W x D          |                          | mm  | 1,100 x 880 x 550  |   | 1,100 x 880 x 550  |
|                                       |                          | in.   | 43-5/16 x 34-11/16 x 21-11/16                                    |   | 43-5/16 x 34-11/16 x 21-11/16                                    |
| Protection devices                    | High pressure protection |   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |
|                                       | Inverter circuit (COMP.) |   | Over-heat protection, Over-current protection                    |   | Over-heat protection, Over-current protection                    |
|                                       | Compressor               |   | Over-heat protection   |   | Over-heat protection   |
| Refrigerant                           | Type x original charge   |   | R410A x 5.0 kg (12 lbs)  |   | R410A x 5.0 kg (12 lbs)  |
|                                       | Control                  |   | Indoor LEV and BC controller                                     |   |  |
| Net weight                            |                          | kg (lbs)  | 173 (382)  |   | 173 (382)  |
| Heat exchanger                        | Water volume in plate    |   | plate type   |   | plate type   |
|                                       | Water pressure Max.      | MPa   | 2.0  |   | 2.0  |
| HIC circuit (HIC: Heat Inter-Changer) |                          | -   |  |   |  |
| Pipe between unit and distributor     | High pressure            | mm (in.)  | 19.05 (3/4) Brazed   |   | 19.05 (3/4) Brazed   |
|                                       | Low pressure             | mm (in.)  | 22.2 (7/8) Brazed  |   | 22.2 (7/8) Brazed  |
| Drawing                               | External                 |   | KL94C239   |   |  |
|                                       | Wiring                   |   | KE94G420   |   | KE94G420   |
| Standard attachment                   | Document                 |   | Installation Manual  |   |  |
|                                       | Accessory                |   | Refrigerant conn. pipe   |   |  |
| Optional parts                        |                          | Heat Source Twinning kit: CMY-Q100CBK2<br>Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1  |  |   |  |
| Remarks                               |                          | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>The heat source twinning kit (low pressure) should be connected to the low pressure side of the heat source unit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>When the high pressure piping length is 65 m or less, use 7/8 (22.2) pipe. When the high pressure piping length exceeds 65 m, use 7/8 (22.2) pipe until 65 m, use 1-1/8 (28.58) pipe for the part that exceeds 65 m.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |   |  |

|  |  |   |                              |
|--|--|---|------------------------------|
| Notes:   |  | Unit converter  |                              |
| 1. Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) |  | BTU/h   | =kW x 3,412                  |
| 2. Brine concentration 0%  |  | cfm   | =m <sup>3</sup> /min x 35.31 |
| 3. Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                |  | lbs   | =kg/0.4536                   |
| 4. Brine concentration 0%  |  | *Above specification data is subject to rounding variation. |                              |

# 1. SPECIFICATIONS

WR2-Series

PQR-Y(S)/LM-A1

|  |                |  |                        |
|--|----------------|--|------------------------|
| Model  |                | <b>PQR-Y-P700YSLM-A1 &lt; For Ground source &gt;</b> |                        |
| Power source                                     |                | 3-phase 4-wire 380-400-415 V 50/60 Hz                |                        |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW   | 80.0                   |
|  |                | BTU/h  | 273,000                |
|  |                | Power input  | 14.73                  |
|  |                | Current input  | 24.8-23.6-22.7         |
|  |                | EER  | 5.43                   |
| Temp. range of<br>cooling                        | Indoor         | W.B.   | 15.0~24.0°C (59~75°F)  |
|  | Inlet water    | °C   | -5.0~45.0°C (23~113°F) |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW   | 88.0                   |
|  |                | BTU/h  | 300,300                |
|  |                | Power input  | 14.73                  |
|  |                | Current input  | 24.8-23.6-22.7         |
|  |                | COP  | 5.97                   |
| Temp. range of<br>heating                        | Indoor         | D.B.   | 15.0~27.0°C (59~81°F)  |
|  | Inlet water    | °C   | -5.0~45.0°C (23~113°F) |
| Indoor unit<br>connectable                       | Total capacity | 50~150% of heat source unit capacity                 |                        |
|  | Model/Quantity | P10~P250, M20~M140/2~50                              |                        |
| Sound pressure level (measured in anechoic room) | dB <A>         | 55   |                        |
| Sound power level (measured in anechoic room)    | dB <A>         | 69   |                        |
| Refrigerant<br>piping diameter                   | High pressure  | mm (in.)   | 28.58 (1-1/8) Brazed   |
|  | Low pressure   | mm (in.)   | 34.93 (1-3/8) Brazed   |

|                                       |                          |   |                              |  |                              |
|---------------------------------------|--------------------------|---|------------------------------|--|------------------------------|
| Set Model                             |                          | <b>PQR-Y-P350YLM-A1 &lt; For Ground source &gt;</b>   |                              | <b>PQR-Y-P350YLM-A1 &lt; For Ground source &gt;</b>              |                              |
| Circulating<br>water                  | Water flow rate          | m <sup>3</sup> /h   | 7.20 + 7.20                  |  |                              |
|                                       |                          | L/min   | 120 + 120                    |  |                              |
|                                       |                          | cfm   | 4.2 + 4.2                    |  |                              |
|                                       | Pressure drop            | kPa   | 44                           |  | 44                           |
|                                       | Operating volume range   | m <sup>3</sup> /h   | 4.5 + 4.5 ~ 11.6 + 11.6      |  |                              |
| Compressor                            | Type                     | Inverter scroll hermetic compressor   |                              | Inverter scroll hermetic compressor                              |                              |
|                                       | Starting method          | Inverter  |                              | Inverter   |                              |
|                                       | Motor output             | kW  | 9.5                          |  | 9.5                          |
|                                       | Case heater              | kW  | -                            |  | -                            |
|                                       | Lubricant                | MEL32   |                              | MEL32  |                              |
| External finish                       |                          | Galvanized steel sheets   |                              | Galvanized steel sheets  |                              |
| External dimension H x W x D          |                          | mm  | 1,450 x 880 x 550            |  | 1,450 x 880 x 550            |
|                                       |                          | in.   | 57-1/8 x 34-11/16 x 21-11/16 |  | 57-1/8 x 34-11/16 x 21-11/16 |
| Protection<br>devices                 | High pressure protection | High pressure sensor, High pressure switch at 4.15 MPa (601 psi)  |                              | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |                              |
|                                       | Inverter circuit (COMP.) | Over-heat protection, Over-current protection   |                              | Over-heat protection, Over-current protection                    |                              |
|                                       | Compressor               | Over-heat protection  |                              | Over-heat protection   |                              |
| Refrigerant                           | Type x original charge   | R410A x 6.0 kg (14 lbs)   |                              | R410A x 6.0 kg (14 lbs)  |                              |
|                                       | Control                  | Indoor LEV and BC controller  |                              |  |                              |
| Net weight                            |                          | kg (lbs)  | 217 (479)                    |  | 217 (479)                    |
| Heat exchanger                        |                          |   | plate type                   |  | plate type                   |
|                                       | Water volume in plate    | l   | 5.0                          |  | 5.0                          |
|                                       | Water pressure Max.      | MPa   | 2.0                          |  | 2.0                          |
| HIC circuit (HIC: Heat Inter-Changer) |                          |   |                              |  |                              |
| Pipe between unit and<br>distributor  | High pressure            | mm (in.)  | 22.2 (7/8) Brazed            |  | 22.2 (7/8) Brazed            |
|                                       | Low pressure             | mm (in.)  | 28.58 (1-1/8) Brazed         |  | 28.58 (1-1/8) Brazed         |
| Drawing                               | External                 | KL94C240  |                              |  |                              |
|                                       | Wiring                   | KE94G420  |                              | KE94G420   |                              |
| Standard attachment                   | Document                 | Installation Manual   |                              |  |                              |
|                                       | Accessory                | Refrigerant conn. pipe  |                              |  |                              |
| Optional parts                        |                          | Heat Source Twinning kit: CMY-Q200CBK<br>Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1   |                              |  |                              |
| Remarks                               |                          | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>The heat source twinning kit (low pressure) should be connected to the low pressure side of the heat source unit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |                              |  |                              |

|   |   |
|---|---|
| Notes:  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m <sup>3</sup> /min x 35.31                            |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

# 1. SPECIFICATIONS

PQRY-P-Y(S)LM-A1

|  |                |          |   |  |  |
|--|----------------|----------|---|--|--|
| Model  |                |          | <b>PQRY-P750YSLM-A1 &lt; For Ground source &gt;</b> |  |  |
| Power source                                     |                |          | 3-phase 4-wire 380-400-415 V 50/60 Hz               |  |  |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW       | 85.0  |  |  |
|  |                | BTU/h    | 290,000   |  |  |
|  | Power input    | kW       | 15.64   |  |  |
|  |                | A        | 26.4-25.0-24.1                                      |  |  |
|  |                | EER      | 5.43  |  |  |
| Temp. range of<br>cooling                        | Indoor         | W.B.     | 15.0~24.0°C (59~75°F)                               |  |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |  |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW       | 95.0  |  |  |
|  |                | BTU/h    | 324,100   |  |  |
|  | Power input    | kW       | 15.90   |  |  |
|  |                | A        | 26.8-25.4-24.5                                      |  |  |
|  |                | COP      | 5.97  |  |  |
| Temp. range of<br>heating                        | Indoor         | D.B.     | 15.0~27.0°C (59~81°F)                               |  |  |
|  | Inlet water    | °C       | -5.0~45.0°C (23~113°F)                              |  |  |
| Indoor unit<br>connectable                       | Total capacity |          | 50~150% of heat source unit capacity                |  |  |
|  | Model/Quantity |          | P10~P250, M20~M140/2~50                             |  |  |
| Sound pressure level (measured in anechoic room) |                | dB <A>   | 55  |  |  |
| Sound power level (measured in anechoic room)    |                | dB <A>   | 69  |  |  |
| Refrigerant<br>piping diameter                   | High pressure  | mm (in.) | 28.58 (1-1/8) Brazed                                |  |  |
|  | Low pressure   | mm (in.) | 34.93 (1-3/8) Brazed                                |  |  |

**Set Model**

| Model                                 |                          |   | <b>PQRY-P400YLM-A1 &lt; For Ground source &gt;</b>               |  |  | <b>PQRY-P350YLM-A1 &lt; For Ground source &gt;</b>               |  |  |
|---------------------------------------|--------------------------|---|--|--|--|--|--|--|
| Circulating<br>water                  | Water flow rate          | m <sup>3</sup> /h   | 7.20 + 7.20  |  |  | 120 + 120  |  |  |
|                                       |                          | L/min   | 4.2 + 4.2  |  |  | -  |  |  |
|                                       |                          | cfm   | -  |  |  | -  |  |  |
|                                       | Pressure drop            | kPa   | 44   |  |  | 44   |  |  |
| Operating volume range                |                          | m <sup>3</sup> /h   | 4.5 + 4.5 ~ 11.6 + 11.6  |  |  | -  |  |  |
| Compressor                            | Type                     |   | Inverter scroll hermetic compressor                              |  |  | Inverter scroll hermetic compressor                              |  |  |
|                                       | Starting method          |   | Inverter   |  |  | Inverter   |  |  |
|                                       | Motor output             | kW  | 10.7   |  |  | 9.5  |  |  |
|                                       | Case heater              | kW  | -  |  |  | -  |  |  |
|                                       | Lubricant                |   | MEL32  |  |  | MEL32  |  |  |
| External finish                       |                          |   | Galvanized steel sheets  |  |  | Galvanized steel sheets  |  |  |
| External dimension H x W x D          |                          | mm  | 1,450 x 880 x 550  |  |  | 1,450 x 880 x 550  |  |  |
|                                       |                          | in.   | 57-1/8 x 34-11/16 x 21-11/16                                     |  |  | 57-1/8 x 34-11/16 x 21-11/16                                     |  |  |
| Protection<br>devices                 | High pressure protection |   | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |  |
|                                       | Inverter circuit (COMP.) |   | Over-heat protection, Over-current protection                    |  |  | Over-heat protection, Over-current protection                    |  |  |
|                                       | Compressor               |   | Over-heat protection   |  |  | Over-heat protection   |  |  |
| Refrigerant                           | Type x original charge   |   | R410A x 6.0 kg (14 lbs)  |  |  | R410A x 6.0 kg (14 lbs)  |  |  |
|                                       | Control                  |   | Indoor LEV and BC controller                                     |  |  |  |  |  |
| Net weight                            |                          | kg (lbs)  | 217 (479)  |  |  | 217 (479)  |  |  |
| Heat exchanger                        |                          |   | plate type   |  |  | plate type   |  |  |
|                                       | Water volume in plate    | l   | 5.0  |  |  | 5.0  |  |  |
|                                       | Water pressure Max.      | MPa   | 2.0  |  |  | 2.0  |  |  |
| HIC circuit (HIC: Heat Inter-Changer) |                          |   | -  |  |  | -  |  |  |
| Pipe between unit and<br>distributor  | High pressure            | mm (in.)  | 22.2 (7/8) Brazed  |  |  | 22.2 (7/8) Brazed  |  |  |
|                                       | Low pressure             | mm (in.)  | 28.58 (1-1/8) Brazed   |  |  | 28.58 (1-1/8) Brazed   |  |  |
| Drawing                               | External                 |   | KL94C240   |  |  | KL94C240   |  |  |
|                                       | Wiring                   |   | KE94G420   |  |  | KE94G420   |  |  |
| Standard attachment                   | Document                 |   | Installation Manual  |  |  |  |  |  |
|                                       | Accessory                |   | Refrigerant conn. pipe   |  |  |  |  |  |
| Optional parts                        |                          | Heat Source Twinning kit: CMY-Q200CBK<br>Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1   |  |  |  |  |  |  |
| Remarks                               |                          | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>The heat source twinning kit (low pressure) should be connected to the low pressure side of the heat source unit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |  |  |  |  |  |

**Notes:**

|  |   |
|--|---|
| <p>1.Nominal cooling conditions (subject to JIS B8615-2)<br/>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br/>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)</p> <p>2.Brine concentration 0%</p> <p>3.Nominal heating conditions (subject to JIS B8615-2)<br/>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br/>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)</p> <p>4.Brine concentration 0%</p> | <p>Unit converter</p> <p>BTU/h =kW x 3,412</p> <p>cfm =m<sup>3</sup>/min x 35.31</p> <p>lbs =kg/0.4536</p> <p>*Above specification data is subject to rounding variation.</p> |
|--|---|



# 1. SPECIFICATIONS

PQR-Y(S)/LM-A1

|  |                |  |                        |
|--|----------------|--|------------------------|
| Model  |                | <b>PQR-Y-P800YSLM-A1 &lt; For Ground source &gt;</b> |                        |
| Power source                                     |                | 3-phase 4-wire 380-400-415 V 50/60 Hz                |                        |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW   | 90.0                   |
|  |                | BTU/h  | 307,100                |
|  |                | Power input  | 16.57                  |
|  |                | Current input  | 27.9-26.5-25.6         |
|  |                | EER  | 5.43                   |
| Temp. range of<br>cooling                        | Indoor         | W.B.   | 15.0~24.0°C (59~75°F)  |
|  | Inlet water    | °C   | -5.0~45.0°C (23~113°F) |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW   | 100.0                  |
|  |                | BTU/h  | 341,200                |
|  |                | Power input  | 16.75                  |
|  |                | Current input  | 28.2-26.8-25.8         |
|  |                | COP  | 5.97                   |
| Temp. range of<br>heating                        | Indoor         | D.B.   | 15.0~27.0°C (59~81°F)  |
|  | Inlet water    | °C   | -5.0~45.0°C (23~113°F) |
| Indoor unit<br>connectable                       | Total capacity | 50~150% of heat source unit capacity                 |                        |
|  | Model/Quantity | P10~P250, M20~M140/2~50                              |                        |
| Sound pressure level (measured in anechoic room) |                | dB <A>   | 55                     |
| Sound power level (measured in anechoic room)    |                | dB <A>   | 69                     |
| Refrigerant<br>piping diameter                   | High pressure  | mm (in.)   | 28.58 (1-1/8) Brazed   |
|  | Low pressure   | mm (in.)   | 34.93 (1-3/8) Brazed   |

|                                       |   |  |                              |  |                              |  |
|---------------------------------------|---|--|------------------------------|--|------------------------------|--|
| Set Model                             |   |  |                              |  |                              |  |
| Model                                 |   | <b>PQR-Y-P400YLM-A1 &lt; For Ground source &gt;</b>              |                              | <b>PQR-Y-P400YLM-A1 &lt; For Ground source &gt;</b>              |                              |  |
| Circulating<br>water                  | Water flow rate   | m <sup>3</sup> /h  | 7.20 + 7.20                  |  |                              |  |
|                                       |   | L/min  | 120 + 120                    |  |                              |  |
|                                       |   | cfm  | 4.2 + 4.2                    |  |                              |  |
|                                       | Pressure drop   | kPa  | 44                           | 44   |                              |  |
| Operating volume range                | m <sup>3</sup> /h   | 4.5 + 4.5 ~ 11.6 + 11.6  |                              |  |                              |  |
| Compressor                            | Type  | Inverter scroll hermetic compressor                              |                              | Inverter scroll hermetic compressor                              |                              |  |
|                                       | Starting method   | Inverter   |                              | Inverter   |                              |  |
|                                       | Motor output  | kW   | 10.7                         | 10.7   |                              |  |
|                                       | Case heater   | kW   | -                            | -  |                              |  |
|                                       | Lubricant   | MEL32  |                              | MEL32  |                              |  |
| External finish                       |   | Galvanized steel sheets  |                              | Galvanized steel sheets  |                              |  |
| External dimension H x W x D          |   | mm   | 1,450 x 880 x 550            |  | 1,450 x 880 x 550            |  |
|                                       |   | in.  | 57-1/8 x 34-11/16 x 21-11/16 |  | 57-1/8 x 34-11/16 x 21-11/16 |  |
| Protection<br>devices                 | High pressure protection  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |                              | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |                              |  |
|                                       | Inverter circuit (COMP.)  | Over-heat protection, Over-current protection                    |                              | Over-heat protection, Over-current protection                    |                              |  |
|                                       | Compressor  | Over-heat protection   |                              | Over-heat protection   |                              |  |
| Refrigerant                           | Type x original charge  | R410A x 6.0 kg (14 lbs)  |                              | R410A x 6.0 kg (14 lbs)  |                              |  |
|                                       | Control   | Indoor LEV and BC controller                                     |                              |  |                              |  |
| Net weight                            | kg (lbs)  | 217 (479)  |                              | 217 (479)  |                              |  |
| Heat exchanger                        |   |  | plate type                   |  | plate type                   |  |
|                                       | Water volume in plate   | l  | 5.0                          |  | 5.0                          |  |
|                                       | Water pressure Max.   | MPa  | 2.0                          |  | 2.0                          |  |
| HIC circuit (HIC: Heat Inter-Changer) |   |  |                              |  |                              |  |
| Pipe between unit and<br>distributor  | High pressure   | mm (in.)   | 22.2 (7/8) Brazed            |  | 22.2 (7/8) Brazed            |  |
|                                       | Low pressure  | mm (in.)   | 28.58 (1-1/8) Brazed         |  | 28.58 (1-1/8) Brazed         |  |
| Drawing                               | External  | KL94C240   |                              |  |                              |  |
|                                       | Wiring  | KE94G420   |                              | KE94G420   |                              |  |
| Standard attachment                   | Document  | Installation Manual  |                              |  |                              |  |
|                                       | Accessory   | Refrigerant conn. pipe   |                              |  |                              |  |
| Optional parts                        | Heat Source Twinning Kit: CMY-Q200CBK<br>Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1   |  |                              |  |                              |  |
| Remarks                               | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>The heat source twinning kit (low pressure) should be connected to the low pressure side of the heat source unit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |                              |  |                              |  |

|   |   |
|---|---|
| Notes:  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m <sup>3</sup> /min x 35.31                            |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

|  |                |                                      |   |  |  |
|--|----------------|--------------------------------------|---|--|--|
| Model  |                |                                      | <b>PQRY-P850YSLM-A1 &lt; For Ground source &gt;</b> |  |  |
| Power source                                     |                |                                      | 3-phase 4-wire 380-400-415 V 50/60 Hz               |  |  |
| Cooling capacity<br>(Nominal)                    | *1, 2          | kW                                   | 96.0  |  |  |
|  |                | BTU/h                                | 327,600   |  |  |
|  | Power input    | kW                                   | 18.03   |  |  |
|  | Current input  | A                                    | 30.4-28.9-27.8                                      |  |  |
|  | EER            | kW/kW                                | 5.32  |  |  |
| Temp. range of<br>cooling                        | Indoor         | W.B.                                 | 15.0~24.0°C (59~75°F)                               |  |  |
|  | Inlet water    | °C                                   | -5.0~45.0°C (23~113°F)                              |  |  |
| Heating capacity<br>(Nominal)                    | *3, 4          | kW                                   | 108.0   |  |  |
|  |                | BTU/h                                | 368,500   |  |  |
|  | Power input    | kW                                   | 18.49   |  |  |
|  | Current input  | A                                    | 31.2-29.6-28.5                                      |  |  |
|  | COP            | kW/kW                                | 5.84  |  |  |
| Temp. range of<br>heating                        | Indoor         | D.B.                                 | 15.0~27.0°C (59~81°F)                               |  |  |
|  | Inlet water    | °C                                   | -5.0~45.0°C (23~113°F)                              |  |  |
| Indoor unit<br>connectable                       | Total capacity | 50~150% of heat source unit capacity |   |  |  |
|  | Model/Quantity | P10~P250, M20~M140/2~50              |   |  |  |
| Sound pressure level (measured in anechoic room) |                | dB <A>                               | 56  |  |  |
| Sound power level (measured in anechoic room)    |                | dB <A>                               | 71.5  |  |  |
| Refrigerant<br>piping diameter                   | High pressure  | mm (in.)                             | 28.58 (1-1/8) Brazed                                |  |  |
|  | Low pressure   | mm (in.)                             | 41.28 (1-5/8) Brazed                                |  |  |

Set Model

| Model                                 |   |  | <b>PQRY-P450YLM-A1 &lt; For Ground source &gt;</b> |                         |  | <b>PQRY-P400YLM-A1 &lt; For Ground source &gt;</b> |  |  |
|---------------------------------------|---|--|--|-------------------------|--|--|--|--|
| Circulating<br>water                  | Water flow rate   | m <sup>3</sup> /h  | 7.20 + 7.20  |                         |  | 120 + 120  |  |  |
|                                       |   | L/min  | 4.2 + 4.2  |                         |  | -  |  |  |
|                                       |   | cfm  | 44   |                         |  | 44   |  |  |
|                                       | Pressure drop   | kPa  | 4.5 + 4.5 ~ 11.6 + 11.6                            |                         |  | -  |  |  |
| Operating volume range                | m <sup>3</sup> /h   | -  |  |                         | -  |  |  |  |
| Compressor                            | Type  | Inverter scroll hermetic compressor                              |  |                         | Inverter scroll hermetic compressor                              |  |  |  |
|                                       | Starting method   | Inverter   |  |                         | Inverter   |  |  |  |
|                                       | Motor output  | kW   | 11.6   |                         |  | 10.7   |  |  |
|                                       | Case heater   | kW   | -  |                         |  | -  |  |  |
|                                       | Lubricant   | MEL32  |  |                         | MEL32  |  |  |  |
| External finish                       | Galvanized steel sheets   |  |  | Galvanized steel sheets |  |  |  |  |
| External dimension H x W x D          | mm  | 1,450 x 880 x 550  |  |                         | 1,450 x 880 x 550  |  |  |  |
|                                       |   | in.  | 57-1/8 x 34-11/16 x 21-11/16                       |                         |  | 57-1/8 x 34-11/16 x 21-11/16                       |  |  |
| Protection<br>devices                 | High pressure protection  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |                         | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |  |  |  |
|                                       | Inverter circuit (COMP.)  | Over-heat protection, Over-current protection                    |  |                         | Over-heat protection, Over-current protection                    |  |  |  |
|                                       | Compressor  | Over-heat protection   |  |                         | Over-heat protection   |  |  |  |
| Refrigerant                           | Type x original charge  | R410A x 6.0 kg (14 lbs)  |  |                         | R410A x 6.0 kg (14 lbs)  |  |  |  |
|                                       | Control   | Indoor LEV and BC controller                                     |  |                         |  |  |  |  |
| Net weight                            | kg (lbs)  | 217 (479)  |  |                         | 217 (479)  |  |  |  |
| Heat exchanger                        | Water volume in plate   | l  | plate type   |                         |  | plate type   |  |  |
|                                       | Water pressure Max.   | MPa  | 5.0  |                         |  | 5.0  |  |  |
| HIC circuit (HIC: Heat Inter-Changer) | -   |  |  | -                       |  |  |  |  |
| Pipe between unit and distributor     | High pressure   | mm (in.)   | 22.2 (7/8) Brazed                                  |                         |  | 22.2 (7/8) Brazed                                  |  |  |
|                                       | Low pressure  | mm (in.)   | 28.58 (1-1/8) Brazed                               |                         |  | 28.58 (1-1/8) Brazed                               |  |  |
| Drawing                               | External  | KL94C240   |  |                         | KL94C240   |  |  |  |
|                                       | Wiring  | KE94G420   |  |                         | KE94G420   |  |  |  |
| Standard attachment                   | Document  | Installation Manual  |  |                         |  |  |  |  |
|                                       | Accessory   | Refrigerant conn. pipe   |  |                         |  |  |  |  |
| Optional parts                        | Heat Source Twinning kit: CMY-Q200CBK<br>Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1   |  |  |                         |  |  |  |  |
| Remarks                               | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>The heat source twinning kit (low pressure) should be connected to the low pressure side of the heat source unit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |  |                         |  |  |  |  |

|  |   |   |                                  |
|--|---|---|----------------------------------|
| Notes:   | 1.Nominal cooling conditions (subject to JIS B8615-2)                                   | Unit converter  |                                  |
|  | Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F) |   | BTU/h =kW x 3,412                |
|  | Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                         |   | cfm =m <sup>3</sup> /min x 35.31 |
|  | 2.Brine concentration 0%  |   | lbs =kg/0.4536                   |
| 3.Nominal heating conditions (subject to JIS B8615-2)                    |   |   |                                  |
| Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.) |   |   |                                  |
| Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)          |   |   |                                  |
| 4.Brine concentration 0%   |   |   |                                  |
|  |   | *Above specification data is subject to rounding variation. |                                  |

# 1. SPECIFICATIONS

PQR-Y(S)/LM-A1

|  |                 |  |                        |
|--|-----------------|--|------------------------|
| Model  |                 | <b>PQR-Y-P900YSLM-A1 &lt; For Ground source &gt;</b> |                        |
| Power source                                     |                 | 3-phase 4-wire 380-400-415 V 50/60 Hz                |                        |
| Cooling capacity<br>(Nominal)                    | *1, 2 kW        | 101.0  |                        |
|  | BTU/h           | 344,600  |                        |
|  | Power input kW  | 19.38  |                        |
|  | Current input A | 32.7-31.0-29.9                                       |                        |
|  | EER             | 5.21   |                        |
| Temp. range of cooling                           | Indoor          | W.B.   | 15.0~24.0°C (59~75°F)  |
|  | Inlet water     | °C   | -5.0~45.0°C (23~113°F) |
| Heating capacity<br>(Nominal)                    | *3, 4 kW        | 113.0  |                        |
|  | BTU/h           | 385,600  |                        |
|  | Power input kW  | 19.74  |                        |
|  | Current input A | 33.3-31.6-30.5                                       |                        |
|  | COP             | 5.72   |                        |
| Temp. range of heating                           | Indoor          | D.B.   | 15.0~27.0°C (59~81°F)  |
|  | Inlet water     | °C   | -5.0~45.0°C (23~113°F) |
| Indoor unit connectable                          | Total capacity  | 50~150% of heat source unit capacity                 |                        |
|  | Model/Quantity  | P10~P250, M20~M140/2~50                              |                        |
| Sound pressure level (measured in anechoic room) | dB <A>          | 57   |                        |
| Sound power level (measured in anechoic room)    | dB <A>          | 73   |                        |
| Refrigerant piping diameter                      | High pressure   | mm (in.)   | 28.58 (1-1/8) Brazed   |
|  | Low pressure    | mm (in.)   | 41.28 (1-5/8) Brazed   |

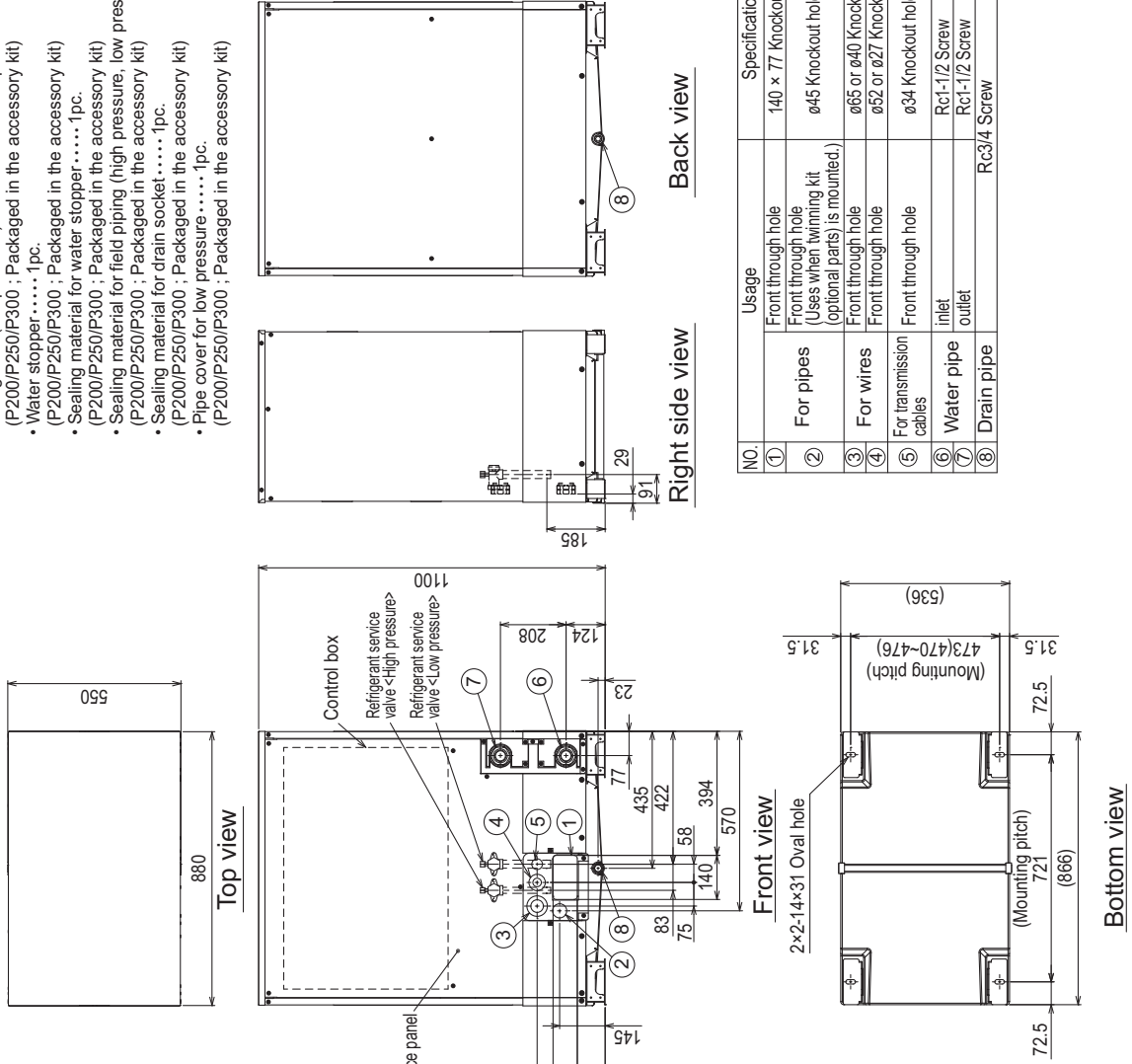
|                                       |   |  |                              |  |                              |  |
|---------------------------------------|---|--|------------------------------|--|------------------------------|--|
| Set Model                             |   |  |                              |  |                              |  |
| Model                                 |   | <b>PQR-Y-P450YLM-A1 &lt; For Ground source &gt;</b>              |                              | <b>PQR-Y-P450YLM-A1 &lt; For Ground source &gt;</b>              |                              |  |
| Circulating water                     | Water flow rate   | m <sup>3</sup> /h  | 7.20 + 7.20                  |  |                              |  |
|                                       |   | L/min  | 120 + 120                    |  |                              |  |
|                                       |   | cfm  | 4.2 + 4.2                    |  |                              |  |
|                                       | Pressure drop   | kPa  | 44                           |  |                              |  |
|                                       | Operating volume range  | m <sup>3</sup> /h  | 4.5 + 4.5 ~ 11.6 + 11.6      |  |                              |  |
| Compressor                            | Type  | Inverter scroll hermetic compressor                              |                              | Inverter scroll hermetic compressor                              |                              |  |
|                                       | Starting method   | Inverter   |                              | Inverter   |                              |  |
|                                       | Motor output  | kW   | 11.6                         |  | 11.6                         |  |
|                                       | Case heater   | kW   | -                            |  | -                            |  |
|                                       | Lubricant   | MEL32  |                              | MEL32  |                              |  |
| External finish                       | Galvanized steel sheets   |  | Galvanized steel sheets      |  |                              |  |
| External dimension H x W x D          | mm  | 1,450 x 880 x 550  |                              | 1,450 x 880 x 550  |                              |  |
|                                       |   | in.  | 57-1/8 x 34-11/16 x 21-11/16 |  | 57-1/8 x 34-11/16 x 21-11/16 |  |
| Protection devices                    | High pressure protection  | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |                              | High pressure sensor, High pressure switch at 4.15 MPa (601 psi) |                              |  |
|                                       | Inverter circuit (COMP.)  | Over-heat protection, Over-current protection                    |                              | Over-heat protection, Over-current protection                    |                              |  |
|                                       | Compressor  | Over-heat protection   |                              | Over-heat protection   |                              |  |
| Refrigerant                           | Type x original charge  | R410A x 6.0 kg (14 lbs)  |                              | R410A x 6.0 kg (14 lbs)  |                              |  |
|                                       | Control   | Indoor LEV and BC controller                                     |                              |  |                              |  |
| Net weight                            | kg (lbs)  | 217 (479)  |                              | 217 (479)  |                              |  |
| Heat exchanger                        | Water volume in plate   | l  | plate type                   |  | plate type                   |  |
|                                       |   | MPa  | 5.0                          |  | 5.0                          |  |
|                                       |   | MPa  | 2.0                          |  | 2.0                          |  |
| HIC circuit (HIC: Heat Inter-Changer) | -   |  | -                            |  |                              |  |
| Pipe between unit and distributor     | High pressure   | mm (in.)   | 22.2 (7/8) Brazed            |  | 22.2 (7/8) Brazed            |  |
|                                       | Low pressure  | mm (in.)   | 28.58 (1-1/8) Brazed         |  | 28.58 (1-1/8) Brazed         |  |
| Drawing                               | External  | KL94C240   |                              |  |                              |  |
|                                       | Wiring  | KE94G420   |                              | KE94G420   |                              |  |
| Standard attachment                   | Document  | Installation Manual  |                              |  |                              |  |
|                                       | Accessory   | Refrigerant conn. pipe   |                              |  |                              |  |
| Optional parts                        | Heat Source Twinning Kit: CMY-Q200CBK<br>Joint: CMY-Y102SS/LS-G2, CMY-R160-J1<br>Main BC controller: CMB-P108, 1012, 1016V-JA/CMB-P1016V-KA/CMB-M108, 1012, 1016V-JA1/CMB-P1016V-KA1<br>Sub BC controller: CMB-P104, 108V-KB/CMB-M104, 108V-KB1   |  |                              |  |                              |  |
| Remarks                               | <p>Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.</p> <p>Due to continuing improvement, above specifications may be subject to change without notice.</p> <p>The ambient temperature of the heat source unit needs to be kept below 40°C D.B.</p> <p>The ambient relative humidity of the heat source unit needs to be kept below 80%.</p> <p>The heat source unit should not be installed at outdoor.</p> <p>Be sure to mount a strainer (more than 50 meshes) at the water inlet piping of the unit.</p> <p>Be sure to provide interlocking for the unit operation and water circuit.</p> <p>The heat source twinning kit (low pressure) should be connected to the low pressure side of the heat source unit.</p> <p>Install the supplied insulation material to the unused drain-socket.</p> <p>When installing insulation material around both water and refrigerant piping, follow the installation manual.</p> <p>The cooling tower and the water circuit must be a closed circuit (water is not exposed to the atmosphere).</p> <p>Add brine to circulating water when a unit is operating at water temperature below 10°C (50°F), and turn DipSW4 (773) ON before power ON. An HBC is not connectable to a heat source unit with brine added to it.</p> <p>It is recommended to set the brine concentration to a percentage that will keep the freezing temperature at -15°C or less.</p> |  |                              |  |                              |  |

|   |   |
|---|---|
| Notes:  | Unit converter  |
| 1.Nominal cooling conditions (subject to JIS B8615-2)<br>Indoor: 27°C D.B./19°C W.B. (81°F D.B./66°F W.B.), Inlet water temperature: 30°C (86°F)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.) | BTU/h =kW x 3,412   |
| 2.Brine concentration 0%  | cfm =m <sup>3</sup> /min x 35.31                            |
| 3.Nominal heating conditions (subject to JIS B8615-2)<br>Indoor: 20°C D.B. (68°F D.B.), Inlet water temperature: 20°C (68°F D.B.)<br>Pipe length: 7.5 m (24-9/16 ft.), Level difference: 0 m (0 ft.)                | lbs =kg/0.4536  |
| 4.Brine concentration 0%  | *Above specification data is subject to rounding variation. |

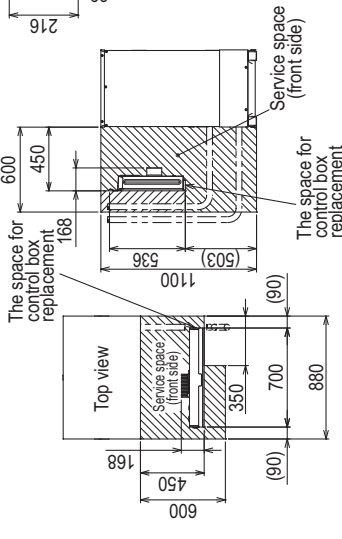
PQRV-P200, 250, 300YLM-A1

Unit: mm

- <Accessories>
- Refrigerant (high pressure) conn. pipe .....1pc. (P200/P250/P300 ; Packaged in the accessory kit)
  - Refrigerant (low pressure) conn. elbow .....1pc. (P200/P250/P300 ; Packaged in the accessory kit)
  - Water stopper ..... 1pc. (P200/P250/P300 ; Packaged in the accessory kit)
  - Sealing material for water stopper ..... 1pc. (P200/P250/P300 ; Packaged in the accessory kit)
  - Sealing material for field piping (high pressure, low pressure) ..... 1pc. each (P200/P250/P300 ; Packaged in the accessory kit)
  - Sealing material for drain socket ..... 1pc. (P200/P250/P300 ; Packaged in the accessory kit)
  - Pipe cover for low pressure ..... 1pc. (P200/P250/P300 ; Packaged in the accessory kit)



- Note1. Close a hole of the water piping, the refrigerant piping, the power supply, and the control wiring and unused knockout holes with the putty etc. so as not to infiltrate rain water etc.(field erection work)
- Note2. At the time of product shipment, the front side piping specification serves as the local drainage connection. When connecting on the rear side, please remove the rear side plug sealing corks, and attach a front side. Ensure there is no leak after the attachment has been fitted.
- Note3. Take notice of service space as Fig.A. (In case of single installation, 600mm or more of back space as front space makes easier access when servicing the unit from rear side.)
- Note4. If water pipes or refrigerant pipes stretch upward, required space for service and maintenance due to replacement of control box is shown in Fig.B.
- Note5. Environmental condition for installation: -20~40°C(DB) as indoor installation.
- Note6. In case the temperature around the heat source unit has possibility to drop under 0°C or the inlet-water temp. drops under 10°C, be careful for the following point to prevent the pipe burst by the water-pipe freeze-up.
- Add brine to water circuit
  - Circulate the water all the time even if the heat source unit is not in operation.
  - Drain the water from inside of the heat source unit when the heat source unit will not operate for a long term.
- Note7. Ensure that the drain piping is downward with a pitch of more than 1/100.
- Note8. At brazing of pipes, wrap the refrigerant service valve with wet cloth and keep the temperature of refrigerant service valve under 120°C.



Connecting pipe specifications

| Model           | Refrigerant pipe |               | Service valve |              |
|-----------------|------------------|---------------|---------------|--------------|
|                 | High pressure    | Low pressure  | High pressure | Low pressure |
| PQRV-P200YLM-A1 | ø15.88 Brazed    | ø19.05 Brazed | ø19.05        | ø25.4        |
| PQRV-P250YLM-A1 | *1 *2            | *1 *2         |               |              |
| PQRV-P300YLM-A1 | *1               | ø22.2 Brazed  |               |              |

| NO. | Usage  | Specifications           |
|-----|--|--------------------------|
| ①   | Front through hole   | 140 x 77 Knockout hole   |
| ②   | Front through hole (Uses when wiring kit (optional parts) is mounted.) | ø45 Knockout hole        |
| ③   | Front through hole   | ø65 or ø40 Knockout hole |
| ④   | Front through hole   | ø52 or ø27 Knockout hole |
| ⑤   | For transmission cables  | ø34 Knockout hole        |
| ⑥   | Water pipe inlet   | Rc1-1/2 Screw            |
| ⑦   | Water pipe outlet  | Rc1-1/2 Screw            |
| ⑧   | Drain pipe   | Rc3/4 Screw              |

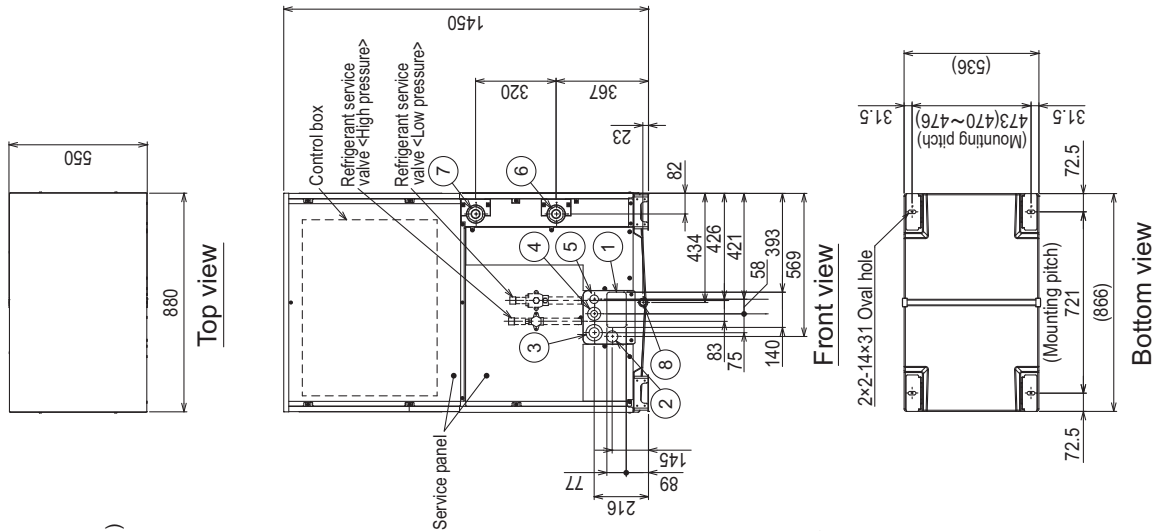
\*1. Connect by using the connecting pipes and elbow that are supplied.  
 \*2. Use the pipe joint(field supply) and connect to the refrigerant service valve piping.

PQRY-P350, 400, 450, 500YLM-A1

Unit: mm

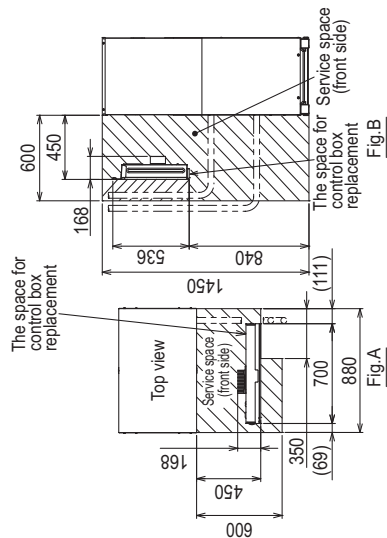
PQRY-P-Y(S)LM-A1

- <Accessories>
- Refrigerant (high pressure) conn. pipe .....1pc.  
(P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Refrigerant (low pressure) conn. pipe .....1pc.  
(P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Water stopper .....1pc.  
(P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Sealing material for water stopper .....1pc.  
(P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Sealing material for field piping (high pressure, low pressure) .....1pc. each  
(P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Sealing material for drain socket .....1pc.  
(P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Pipe cover for low pressure .....1pc.  
(P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Sealing material for base leg (two types) .....4pcs. each  
(P350/P400/P450/P500 ; Packaged in the accessory kit)
  - Sealing material for panel .....1pc.  
(P350/P400/P450/P500 ; Packaged in the accessory kit)



| NO. | Usage  | Specifications           |
|-----|--|--------------------------|
| ①   | Front through hole   | 140 × 77 Knockout hole   |
| ②   | For pipes<br>(Uses when twinning kit (optional parts) is mounted.) | ø45 Knockout hole        |
| ③   | For wires  | ø65 or ø40 Knockout hole |
| ④   | Front through hole   | ø52 or ø27 Knockout hole |
| ⑤   | For transmission cables  | ø34 Knockout hole        |
| ⑥   | Water pipe inlet   | Rc1-1/2 Screw            |
| ⑦   | Water pipe outlet  | Rc1-1/2 Screw            |
| ⑧   | Drain pipe   | Rc3/4 Screw              |

- Note 1. Close a hole of the water piping, the refrigerant piping, the power supply, and the control wiring and unused knockout holes with the putty etc. so as not to infiltrate rain water etc. (field erection work)
- Note 2. At the time of product shipment, the front side piping specification serves as the local drainage connection. When connecting on the rear side, please remove the rear side plug sealing corks, and attach a front side. Ensure there is no leak after the attachment has been fitted.
- Note 3. Take notice of service space as Fig. A. (In case of single installation, 600mm or more of back space as front space makes easier access when servicing the unit from rear side.)
- Note 4. If water pipes or refrigerant pipes stretch upward, required space for service and maintenance due to replacement of control box is shown in Fig. B.
- Note 5. Environmental condition for installation: -20~40°C (DB) as indoor installation.
- Note 6. In case the temperature around the heat source unit has possibility to drop under 0°C or the inlet-water temp. drops under 10°C, be careful for the following point to prevent the pipe burst by the water pipe freeze-up.
- Add brine to water circuit.
  - Circulate the water all the time even if the heat source unit is not in operation.
  - Drain the water from inside of the heat source unit when the heat source unit will not operate for a long term.
- Note 7. Ensure that the drain piping is downward with a pitch of more than 1/100.
- Note 8. At brazing of pipes, wrap the refrigerant service valve with wet cloth and keep the temperature of refrigerant service valve under 120°C.



Connecting pipe specifications

| Model           | Refrigerant pipe |               | Service valve |              |
|-----------------|------------------|---------------|---------------|--------------|
|                 | High pressure    | Low pressure  | High pressure | Low pressure |
| PQRY-P350YLM-A1 | ø22.2 Brazed     | ø28-58 Brazed | ø25.4         | ø28.58       |
| PQRY-P400YLM-A1 | *1               | *1            |               |              |
| PQRY-P450YLM-A1 |                  |               |               |              |
| PQRY-P500YLM-A1 |                  |               |               |              |

\*1. Connect by using the connecting pipes that are supplied.

PQRY-P550, 600YLM-A1

Unit: mm

<Accessories>

- Refrigerant (high pressure) conn. pipe .....1pc. (P550/P600 ; Packaged in the accessory kit)
- Refrigerant (low pressure) conn. pipe .....1pc. (P550/P600 ; Packaged in the accessory kit)
- Water stopper .....1pc. (P550/P600 ; Packaged in the accessory kit)
- Sealing material for water stopper .....1pc. (P550/P600 ; Packaged in the accessory kit)
- Sealing material for field piping (high pressure, low pressure) .....1pc. each (P550/P600 ; Packaged in the accessory kit)
- Sealing material for drain socket .....1pc. (P550/P600 ; Packaged in the accessory kit)
- Pipe cover for low pressure .....1pc. (P550/P600 ; Packaged in the accessory kit)
- Sealing material for base leg (two types) .....4pcs. each (P550/P600 ; Packaged in the accessory kit)
- Sealing material for panel .....1pc. (P550/P600 ; Packaged in the accessory kit)

**Top view**

Note1. Close a hole of the water piping, the refrigerant piping, the power supply, and the control wiring and unused knockout holes with the putty etc. so as not to infiltrate rain water etc.(field erection work)

Note2. At the time of product shipment, the front side piping specification serves as the local drainage connection. When connecting on the rear side, please remove the rear side plug sealing corks, and attach a front side. Ensure there is no leak after the attachment has been fitted.

Note3. Take notice of service space as Fig.A. (In case of single installation, 600mm or more of back space as front space makes easier access when servicing the unit from rear side.)

Note4. If water pipes or refrigerant pipes stretch upward, required space for service and maintenance due to replacement of control box is shown in Fig.B.

Note5. Environmental condition for installation: -20~40°C (DB) as indoor installation.

Note6. In case the temperature around the heat source unit has possibility to drop under 0°C or the inlet-water temp. drops under 10°C, be careful for the following point to prevent the pipe burst by the water pipe freeze-up.

- Add brine to water circuit.
- Circulate the water all the time even if the heat source unit is not in operation.
- Drain the water from inside of the heat source unit when the heat source unit will not operate for a long term.

Note7. Ensure that the drain piping is downward with a pitch of more than 1/100.

Note8. At brazing of pipes, wrap the refrigerant service valve with wet cloth and keep the temperature of refrigerant service valve under 120°C.

**Front view**

Fig.A

The space for control box replacement

Fig.B

The space for control box replacement

| Model           | Refrigerant pipe |               | Service valve |              |
|-----------------|------------------|---------------|---------------|--------------|
|                 | High pressure    | Low pressure  | High pressure | Low pressure |
| PQRY-P550YLM-A1 | ø22.2 Brazed     | ø28.58 Brazed | ø25.4         | ø28.58       |
| PQRY-P600YLM-A1 | *1 *2            | ø34.93 Brazed | *1 *3         |              |

Connecting pipe specifications

\*1. Connect by using the connecting pipes and that are supplied.  
 \*2. When the piping length is 65 m or longer, use the ø28.58 pipe for the part that exceeds 65 m.  
 \*3. Use the pipe joint(field supply) and connect to the refrigerant service valve piping.

Right side view

Back view

Bottom view

| NO | Usage  | Specifications           |
|----|--|--------------------------|
| ①  | Front through hole   | 140 x 77 Knockout hole   |
| ②  | Front through hole (Uses when twinning kit (optional parts) is mounted.) | ø45 Knockout hole        |
| ③  | Front through hole   | ø65 or ø40 Knockout hole |
| ④  | Front through hole   | ø52 or ø27 Knockout hole |
| ⑤  | Front through hole   | ø34 Knockout hole        |
| ⑥  | Water pipe inlet   | Rc1-1/2 Screw            |
| ⑦  | Water pipe outlet  | Rc1-1/2 Screw            |
| ⑧  | Drain pipe   | Rc3/4 Screw              |

PQRY-P-Y(S)LM-A1

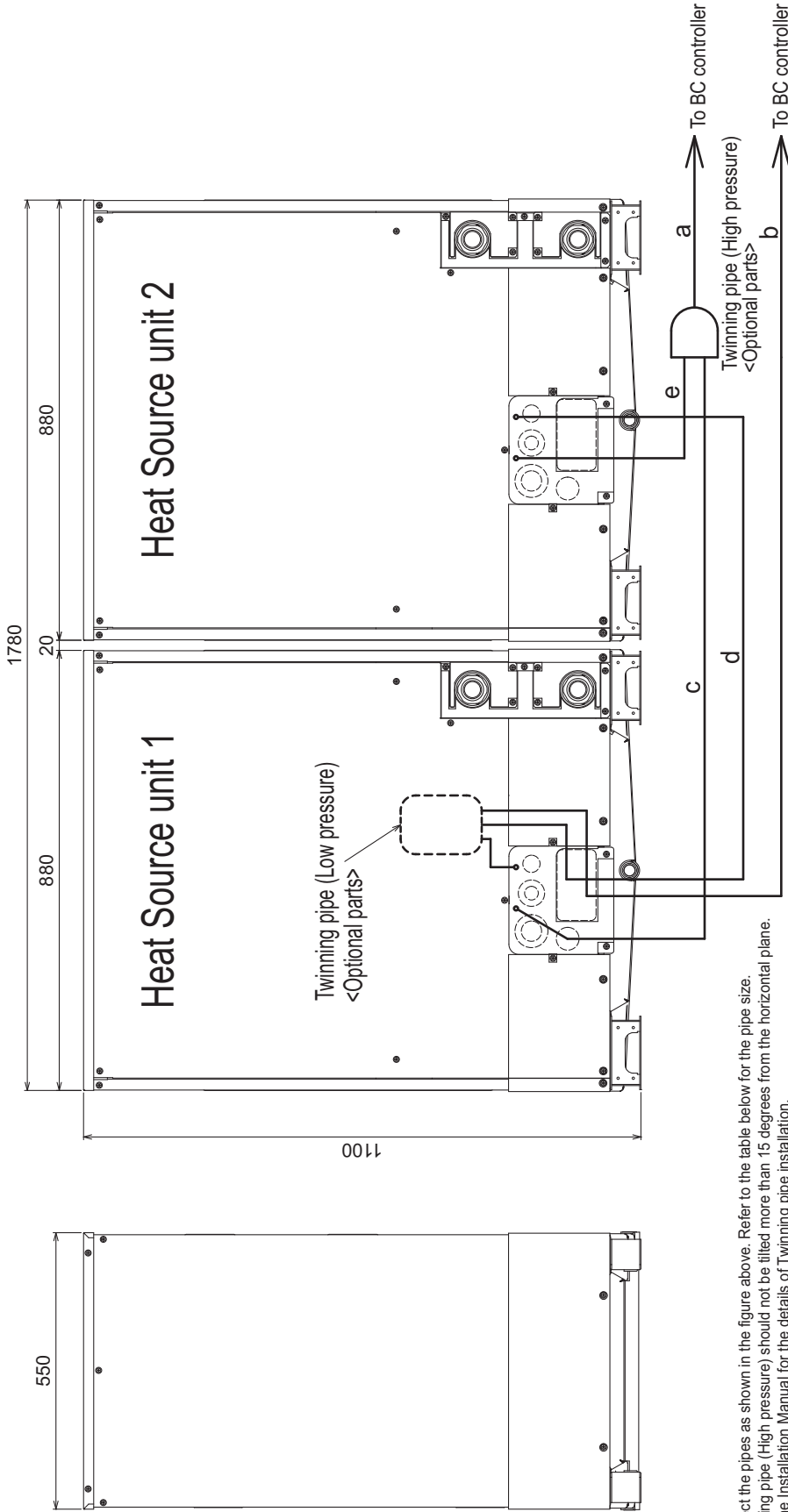
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MITSUBISHI ELECTRIC CORPORATION

87

PQRY-P400, 450, 500, 550, 600YSLM-A1

Unit: mm



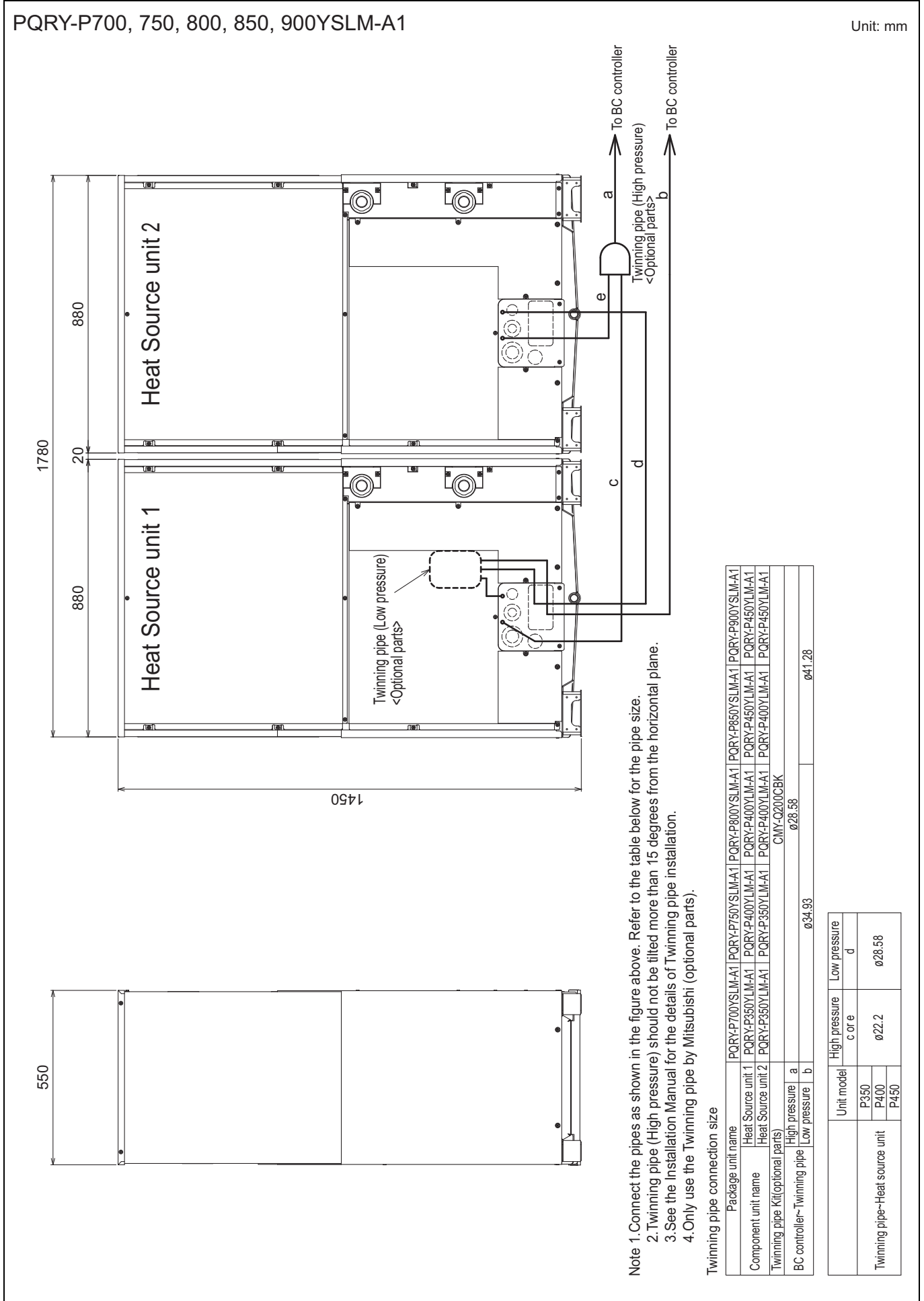
- Note 1. Connect the pipes as shown in the figure above. Refer to the table below for the pipe size.
- 2. Twinning pipe (High pressure) should not be filled more than 15 degrees from the horizontal plane.
- 3. See the Installation Manual for the details of Twinning pipe installation.
- 4. Only use the Twinning pipe by Mitsubishi (optional parts).

Twinning pipe connection size

|                                    |                    |                  |                  |                  |                  |
|------------------------------------|--------------------|------------------|------------------|------------------|------------------|
| Package unit name                  | PQRY-P400YSLM-A1   | PQRY-P450YSLM-A1 | PQRY-P500YSLM-A1 | PQRY-P550YSLM-A1 | PQRY-P600YSLM-A1 |
| Component unit name                | Heat Source unit 1 | PQRY-P200YLM-A1  | PQRY-P250YLM-A1  | PQRY-P300YLM-A1  | PQRY-P300YLM-A1  |
| Twinning pipe Kit (optional parts) | PQRY-P200YLM-A1    | PQRY-P200YLM-A1  | PQRY-P250YLM-A1  | PQRY-P250YLM-A1  | PQRY-P300YLM-A1  |
| BC controller~ Twinning pipe       |                    |                  |                  |                  |                  |
| High pressure                      | a                  | ø22.2            | ø28.58           | ø22.2 *1         | ø34.93           |
| Low pressure                       | b                  |                  |                  |                  |                  |

|                                 |            |                    |                |
|---------------------------------|------------|--------------------|----------------|
| Twinning pipe~ Heat source unit | Unit model | High pressure core | Low pressure d |
|                                 | P200       | ø15.88 *2          | ø19.05 *2      |
|                                 | P250       | ø19.05             | ø22.2          |
| P300                            |            |                    |                |

\*1. When the piping length is 65 m or longer, use the ø28.58 pipe for the part that exceeds 65 m.  
 \*2. When the package unit name "PQRY-P450YSLM-A1", use the ø19.05 pipe for high pressure and the ø22.2 pipe for low pressure.

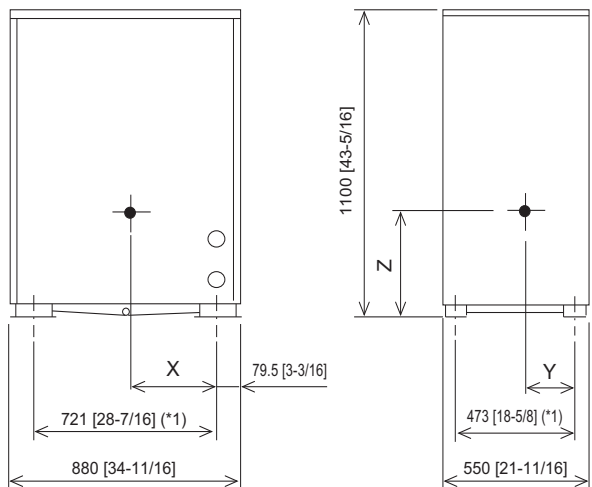




PQRY-P-Y(S)LM-A1

PQRY-P200, 250, 300YLM-A1

Unit: mm [in.]

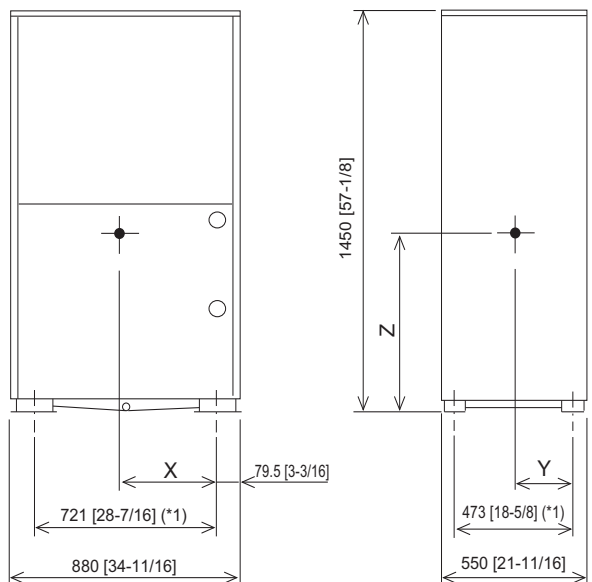


| Model           | X             | Y          | Z           |
|-----------------|---------------|------------|-------------|
| PQRY-P200YLM-A1 | 347[13-11/16] | 234[9-1/4] | 438[17-1/4] |
| PQRY-P250YLM-A1 | 347[13-11/16] | 234[9-1/4] | 438[17-1/4] |
| PQRY-P300YLM-A1 | 347[13-11/16] | 234[9-1/4] | 438[17-1/4] |

\*1 Mounting Pitch

PQRY-P350, 400, 450, 500, 550, 600YLM-A1

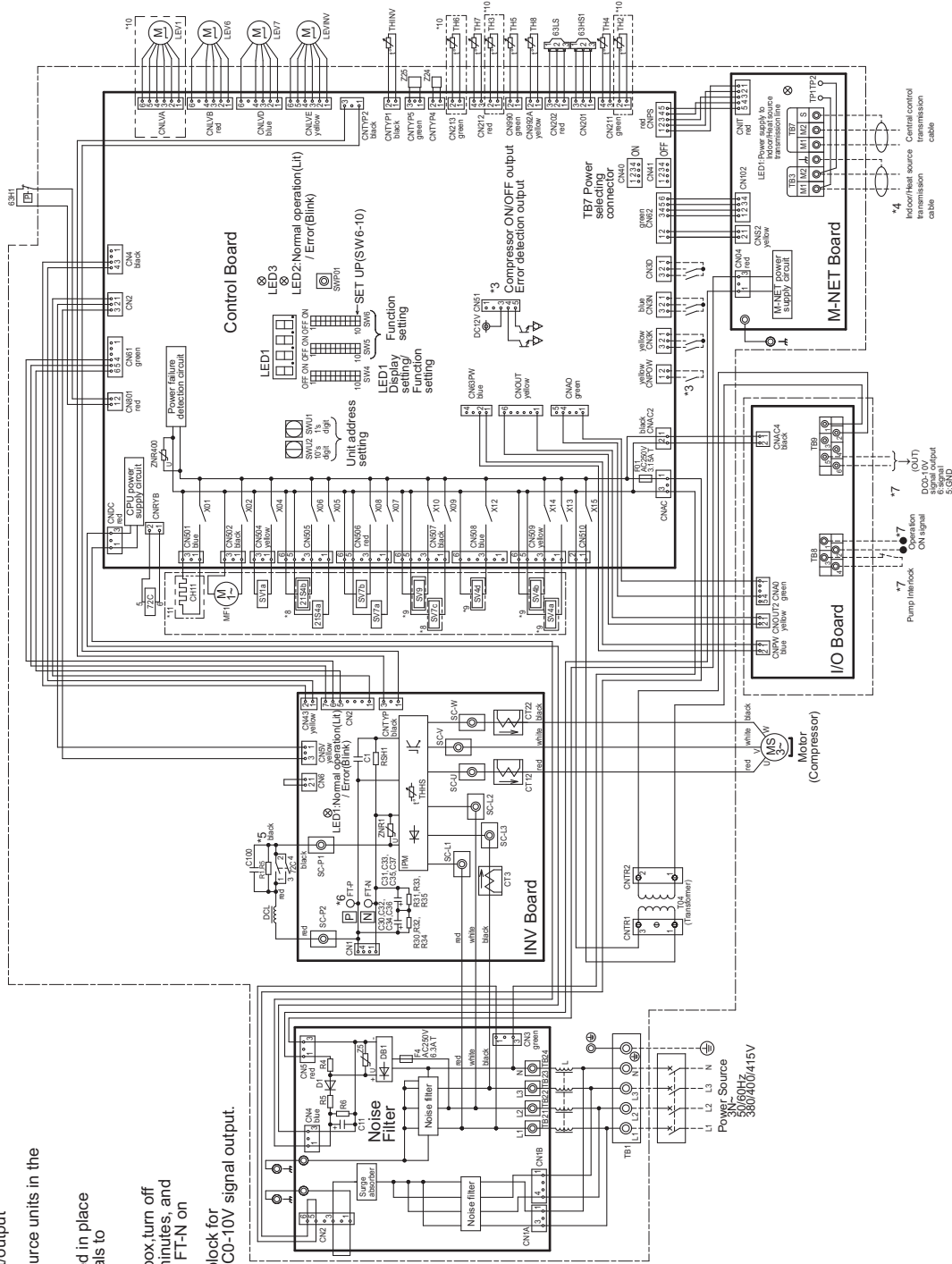
Unit: mm [in.]



| Model           | X             | Y           | Z           |
|-----------------|---------------|-------------|-------------|
| PQRY-P350YLM-A1 | 379[14-15/16] | 235[9-5/16] | 631[24-7/8] |
| PQRY-P400YLM-A1 | 379[14-15/16] | 235[9-5/16] | 631[24-7/8] |
| PQRY-P450YLM-A1 | 379[14-15/16] | 235[9-5/16] | 631[24-7/8] |
| PQRY-P500YLM-A1 | 379[14-15/16] | 235[9-5/16] | 631[24-7/8] |
| PQRY-P550YLM-A1 | 366[14-7/16]  | 230[9-1/16] | 672[26-1/2] |
| PQRY-P600YLM-A1 | 366[14-7/16]  | 230[9-1/16] | 672[26-1/2] |

\*1 Mounting Pitch

PQRY-P200, 250, 300, 350, 400, 450, 500, 550, 600YLM-A1



- \*1. Single-dotted lines indicate wiring not supplied with the unit.
- \*2. Dot-dash lines indicate the control box boundaries.
- \*3. Refer to the Data book for connecting input/output signal connectors.
- \*4. Daisy-chain terminals (TB3) on the heat source units in the same refrigerant system together.
- \*5. Faston terminals have a locking function. Make sure the terminals are securely locked in place after insertion. Press the tab on the terminals to removed them.
- \*6. Control box houses high-voltage parts. Before inspecting the inside of the control box, turn off the power, keep the unit off for at least 10 minutes, and confirm that the voltage between FT-P and FT-N on INV Board has dropped to DC20V or less.
- \*7. Refer to the Data book for wiring terminal block for Pump Interlock, Operation ON signal and DC0-10V signal output.
- \*8. Difference of appliance.

| Model name               | Appliance       |
|--------------------------|-----------------|
| P200/250/300             | *8 do not exist |
| P350/400/450/500/550/600 | *8 exist        |

| Model name | Appliance       |
|------------|-----------------|
| PQRY       | *9 do not exist |
| PQRY       | *9 exist        |

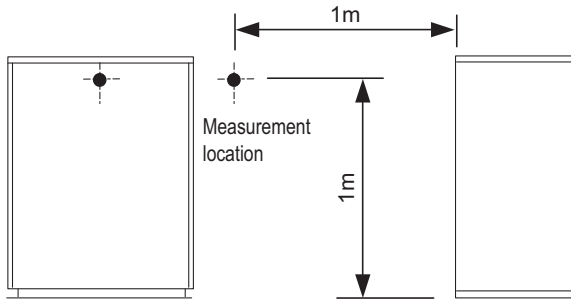
| Model name | Appliance        |
|------------|------------------|
| POHY       | *10 exist        |
| PQRY       | *10 do not exist |

<Symbol explanation>

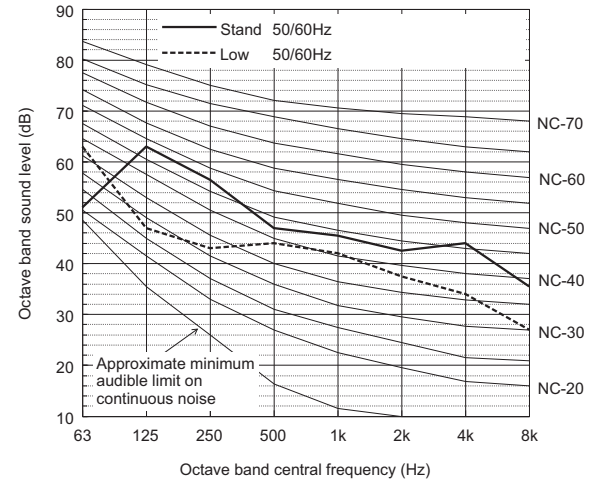
| Symbol     | Explanation   |
|------------|---|
| 21SA/B     | 4-way valve   |
| 21SA/6     | Cooling/heating switching                           |
| 63H1       | Heat exchanger capacity control                     |
| CNA        | High pressure protection for the heat source unit   |
| 63H-S1     | Pressure  |
| 63L-S      | Pressure  |
| Z/C        | High pressure                                       |
| C30-C37    | Magnetic relay (inverter main circuit)              |
| CH11       | Capacitor (inverter main circuit)                   |
| CH12, 22.3 | Crankcase heater (for heating the compressor)       |
| DCL        | DC reactor (for high frequency noise reduction)     |
| LEV1       | Linear expansion valve                              |
| LEV6       | HIC bypass Controls refrigerant flow in HIC circuit |
| LEV7       | Heat exchanger capacity control valve               |
| LEV/RV     | Heat exchanger capacity control                     |
| MF1        | Heat exchanger for inverter                         |
| RT-5       | Fan motor (Radiator panel)                          |
| RSH1       | Resistor  |
| SV1a       | For intrusion current prevention                    |
| SV4a,b,d   | Solenoid  |
| SV7a,b,c   | Valve   |
| SV9        | For opening/closing the bypass circuit              |
| TB1        | Terminal block                                      |
| TB3        | Indoor/Heat source transmission cable               |
| TB7        | Central control transmission cable                  |
| TB8        | Operation ON signal, Pump Interlock signal output   |
| TB9        | For variable water flow valve                       |
| TH2        | Thermistor  |
| TH3        | Subcool bypass outlet temperature                   |
| TH4        | Pipe temperature                                    |
| TH5        | Discharge pipe temperature                          |
| TH6        | ACC inlet pipe temperature                          |
| TH7        | Subcooled liquid refrigerant temperature            |
| TH8        | Water inlet temperature                             |
| TH8V       | Water outlet temperature                            |
| TH8V       | Outlet temp. detect of heat exchanger water         |
| TH8S       | IPM temperature                                     |
| Z24, 25    | Function setting connector                          |

- \*11. Difference of appliance.
- | Model name                   | Appliance        |
|------------------------------|------------------|
| P200/250/300/350/400/450/500 | *11 do not exist |
| P550/600                     | *11 exist        |

**Measurement condition**  
PQRY-P200, 250, 300YLM-A1



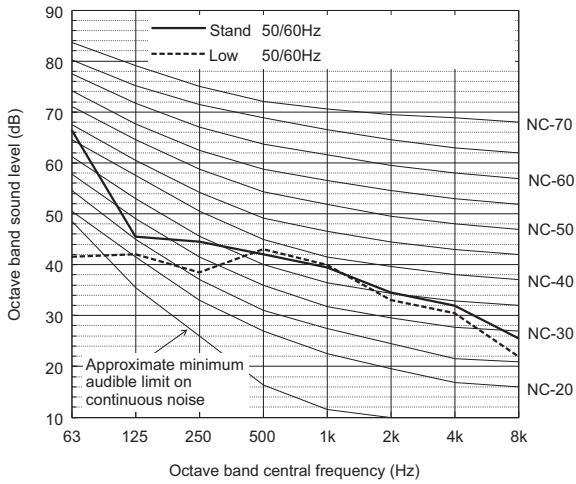
**Sound level of PQRY-P300YLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 51.0 | 63.0 | 56.5 | 47.0 | 45.5 | 42.5 | 44.0 | 35.5 | 54.0  |
| Low noise mode | 50/60Hz | 63.0 | 47.0 | 43.0 | 44.0 | 42.0 | 37.5 | 34.0 | 27.0 | 47.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

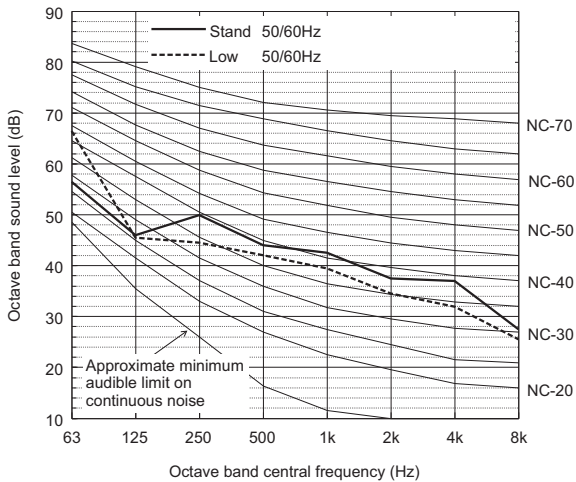
**Sound level of PQRY-P200YLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 66.5 | 45.5 | 44.5 | 42.0 | 39.5 | 34.5 | 32.0 | 25.5 | 46.0  |
| Low noise mode | 50/60Hz | 41.5 | 42.0 | 38.5 | 43.0 | 40.0 | 33.0 | 30.5 | 22.0 | 44.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

**Sound level of PQRY-P250YLM-A1**

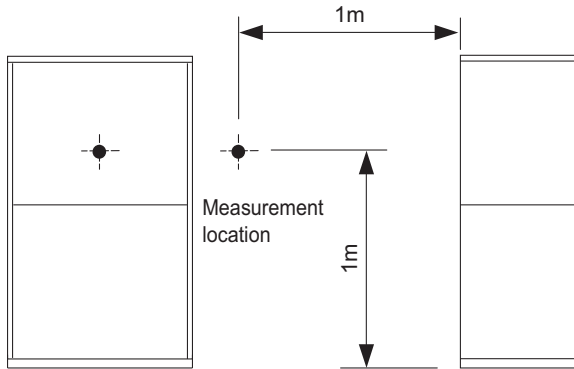


|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 56.5 | 46.0 | 50.0 | 44.0 | 42.5 | 37.5 | 37.0 | 27.5 | 48.0  |
| Low noise mode | 50/60Hz | 66.5 | 45.5 | 44.5 | 42.0 | 39.5 | 34.5 | 32.0 | 25.5 | 46.0  |

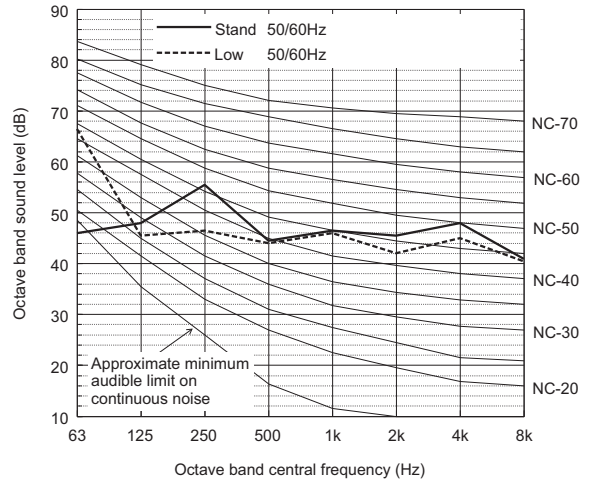
When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

- Depending on the operation conditions, the unit generates noise caused by valve actuation, refrigerant flow, and pressure changes when operating normally. Please consider to avoid location where quietness is required. For BC controller, it is recommended to be installed in places such as ceilings of corridor, rest rooms and plant rooms.

**Measurement condition**  
PQRY-P350, 400, 450, 500, 550, 600YLM-A1



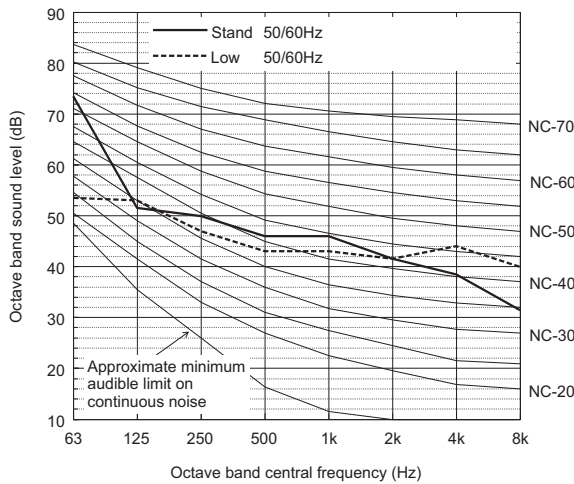
**Sound level of PQRY-P450YLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 46.0 | 48.0 | 55.5 | 44.5 | 46.5 | 45.5 | 48.0 | 41.0 | 54.0  |
| Low noise mode | 50/60Hz | 66.5 | 45.5 | 46.5 | 44.0 | 46.0 | 42.0 | 45.0 | 40.5 | 51.5  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

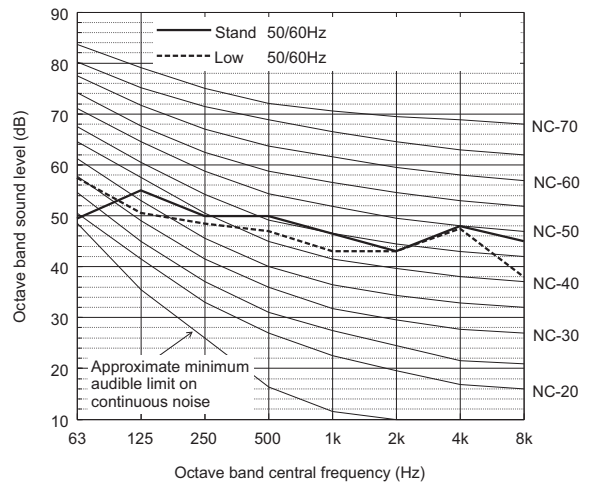
**Sound level of PQRY-P350YLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 73.5 | 51.5 | 50.0 | 46.0 | 46.0 | 41.5 | 38.5 | 31.5 | 52.0  |
| Low noise mode | 50/60Hz | 53.5 | 53.0 | 47.0 | 43.0 | 43.0 | 41.5 | 44.0 | 40.0 | 50.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

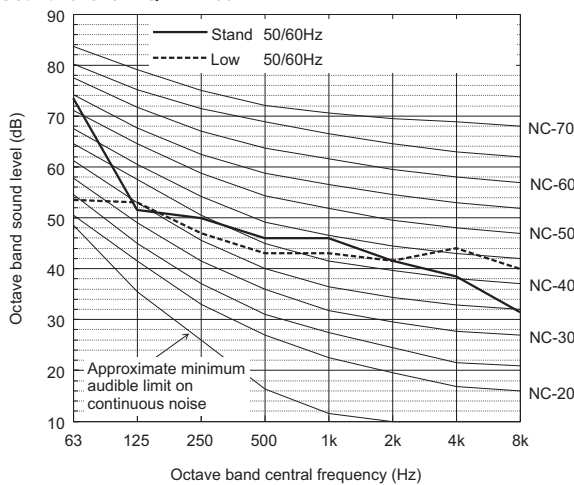
**Sound level of PQRY-P500YLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 49.5 | 55.0 | 50.0 | 50.0 | 46.5 | 43.0 | 48.0 | 45.0 | 54.0  |
| Low noise mode | 50/60Hz | 57.5 | 50.5 | 48.5 | 47.0 | 43.0 | 43.0 | 47.5 | 38.0 | 52.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

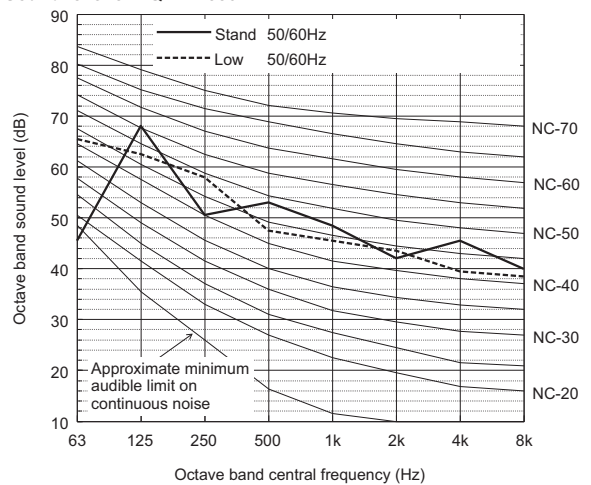
**Sound level of PQRY-P400YLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 73.5 | 51.5 | 50.0 | 46.0 | 46.0 | 41.5 | 38.5 | 31.5 | 52.0  |
| Low noise mode | 50/60Hz | 53.5 | 53.0 | 47.0 | 43.0 | 43.0 | 41.5 | 44.0 | 40.0 | 50.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

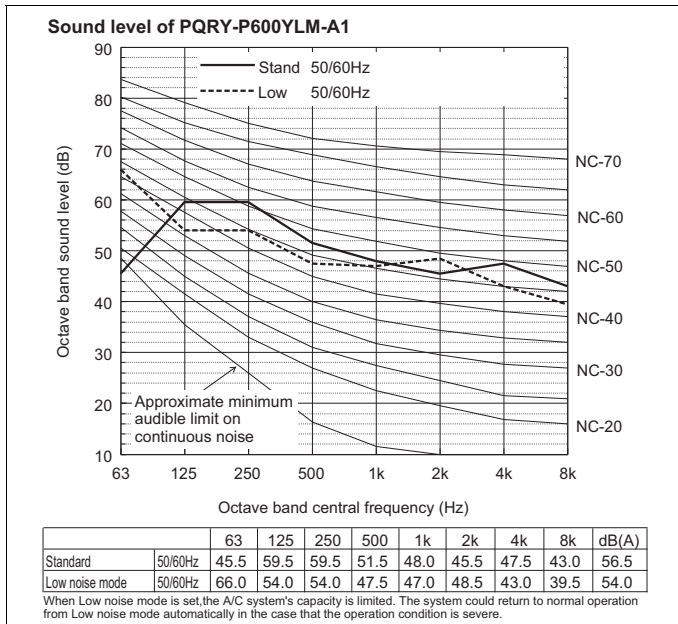
**Sound level of PQRY-P550YLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 45.5 | 68.0 | 50.5 | 53.0 | 48.5 | 42.0 | 45.5 | 40.0 | 56.5  |
| Low noise mode | 50/60Hz | 65.5 | 62.5 | 58.0 | 47.5 | 45.5 | 43.5 | 39.5 | 38.5 | 54.0  |

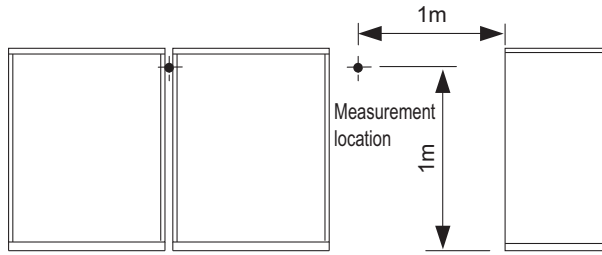
When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

- ◆ Depending on the operation conditions, the unit generates noise caused by valve actuation, refrigerant flow, and pressure changes when operating normally. Please consider to avoid location where quietness is required. For BC controller, it is recommended to be installed in places such as ceilings of corridor, rest rooms and plant rooms.

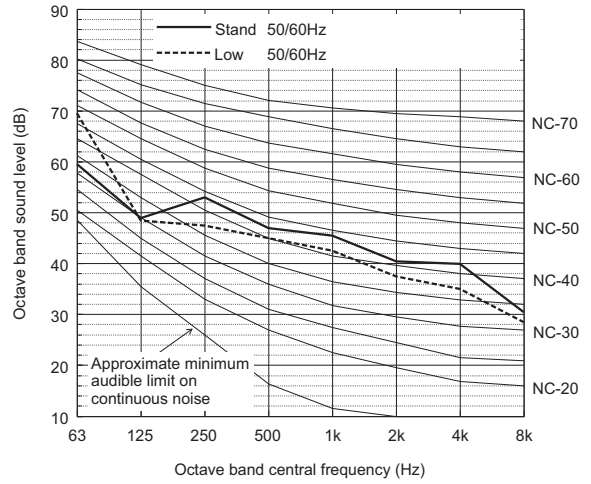


- ♦ Depending on the operation conditions, the unit generates noise caused by valve actuation, refrigerant flow, and pressure changes when operating normally. Please consider to avoid location where quietness is required. For BC controller, it is recommended to be installed in places such as ceilings of corridor, rest rooms and plant rooms.

**Measurement condition**  
PQRY-P400, 450, 500, 550, 600YSLM-A1



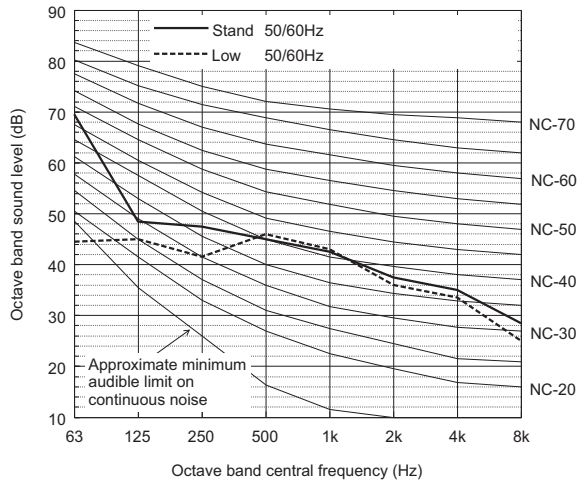
**Sound level of PQRY-P500YSLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 59.5 | 49.0 | 53.0 | 47.0 | 45.5 | 40.5 | 40.0 | 30.5 | 51.0  |
| Low noise mode | 50/60Hz | 69.5 | 48.5 | 47.5 | 45.0 | 42.5 | 37.5 | 35.0 | 28.5 | 49.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

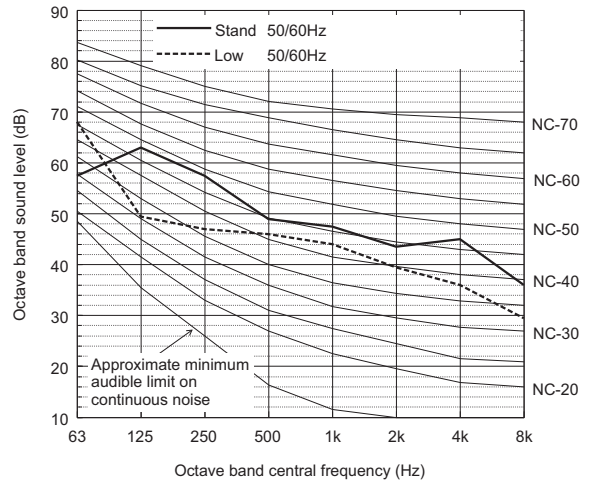
**Sound level of PQRY-P400YSLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 69.5 | 48.5 | 47.5 | 45.0 | 42.5 | 37.5 | 35.0 | 28.5 | 49.0  |
| Low noise mode | 50/60Hz | 44.5 | 45.0 | 41.5 | 46.0 | 43.0 | 36.0 | 33.5 | 25.0 | 47.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

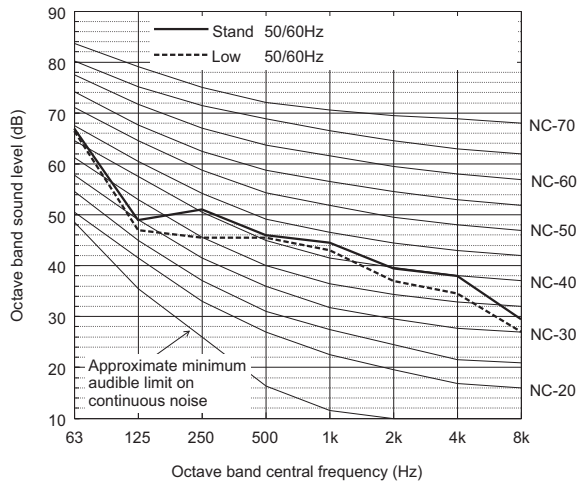
**Sound level of PQRY-P550YSLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 57.5 | 63.0 | 57.5 | 49.0 | 47.5 | 43.5 | 45.0 | 36.0 | 55.0  |
| Low noise mode | 50/60Hz | 68.0 | 49.5 | 47.0 | 46.0 | 44.0 | 39.5 | 36.0 | 29.5 | 49.5  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

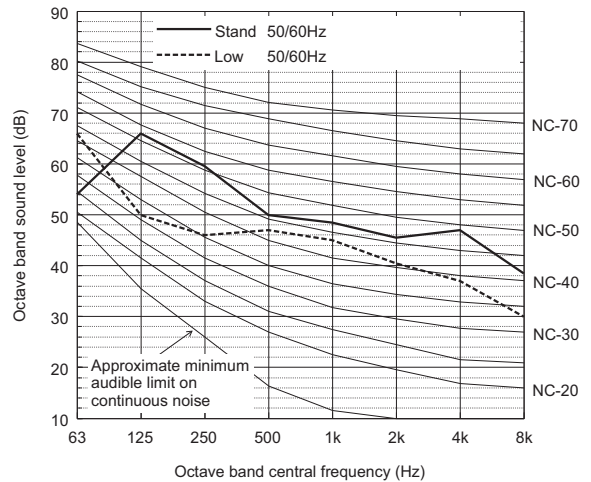
**Sound level of PQRY-P450YSLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 67.0 | 49.0 | 51.0 | 46.0 | 44.5 | 39.5 | 38.0 | 29.5 | 50.0  |
| Low noise mode | 50/60Hz | 66.5 | 47.0 | 45.5 | 45.5 | 43.0 | 37.0 | 34.5 | 27.0 | 48.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

**Sound level of PQRY-P600YSLM-A1**

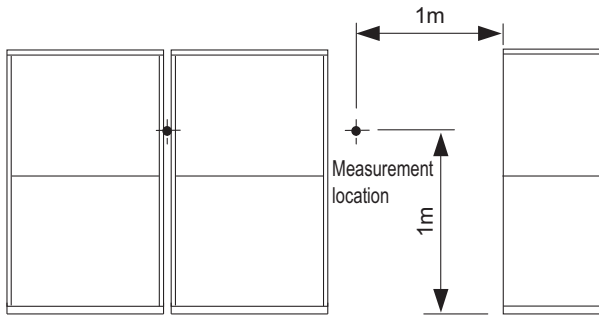


|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 54.0 | 66.0 | 59.5 | 50.0 | 48.5 | 45.5 | 47.0 | 38.5 | 57.0  |
| Low noise mode | 50/60Hz | 66.0 | 50.0 | 46.0 | 47.0 | 45.0 | 40.5 | 37.0 | 30.0 | 50.0  |

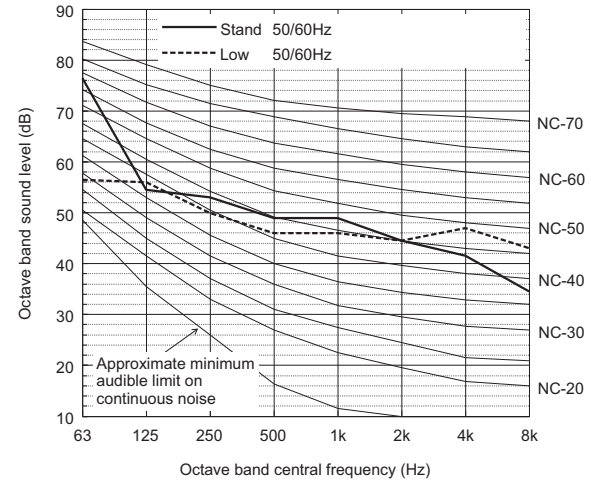
When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

- Depending on the operation conditions, the unit generates noise caused by valve actuation, refrigerant flow, and pressure changes when operating normally. Please consider to avoid location where quietness is required. For BC controller, it is recommended to be installed in places such as ceilings of corridor, rest rooms and plant rooms.

**Measurement condition**  
PQRY-P700, 750, 800, 850, 900YSLM-A1



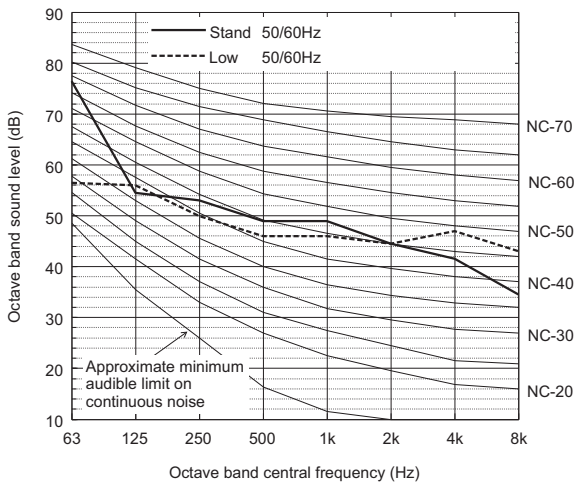
**Sound level of PQRY-P800YSLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 76.5 | 54.5 | 53.0 | 49.0 | 49.0 | 44.5 | 41.5 | 34.5 | 55.0  |
| Low noise mode | 50/60Hz | 56.5 | 56.0 | 50.0 | 46.0 | 46.0 | 44.5 | 47.0 | 43.0 | 53.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

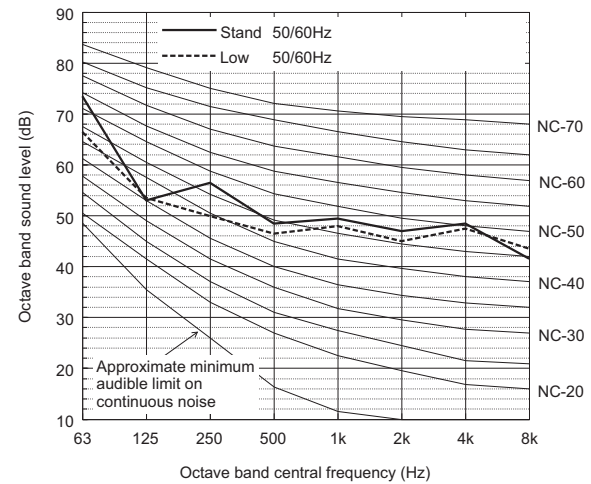
**Sound level of PQRY-P700YSLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 76.5 | 54.5 | 53.0 | 49.0 | 49.0 | 44.5 | 41.5 | 34.5 | 55.0  |
| Low noise mode | 50/60Hz | 56.5 | 56.0 | 50.0 | 46.0 | 46.0 | 44.5 | 47.0 | 43.0 | 53.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

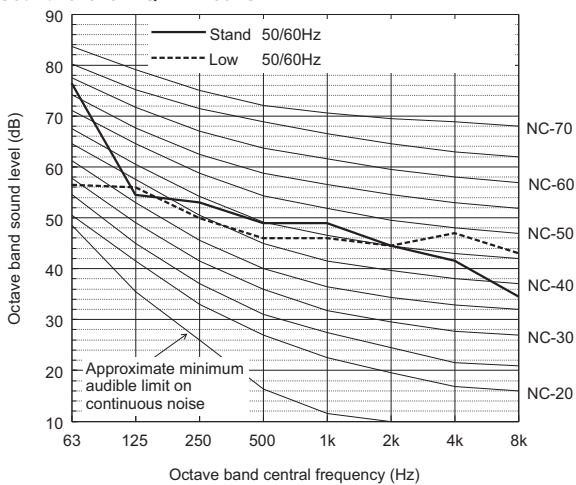
**Sound level of PQRY-P850YSLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 73.5 | 53.0 | 56.5 | 48.5 | 49.5 | 47.0 | 48.5 | 41.5 | 56.0  |
| Low noise mode | 50/60Hz | 66.5 | 53.5 | 50.0 | 46.5 | 48.0 | 45.0 | 47.5 | 43.5 | 54.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

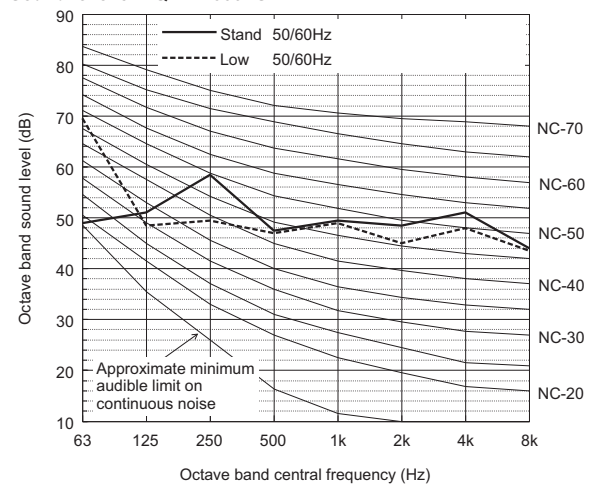
**Sound level of PQRY-P750YSLM-A1**



|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 76.5 | 54.5 | 53.0 | 49.0 | 49.0 | 44.5 | 41.5 | 34.5 | 55.0  |
| Low noise mode | 50/60Hz | 56.5 | 56.0 | 50.0 | 46.0 | 46.0 | 44.5 | 47.0 | 43.0 | 53.0  |

When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

**Sound level of PQRY-P900YSLM-A1**

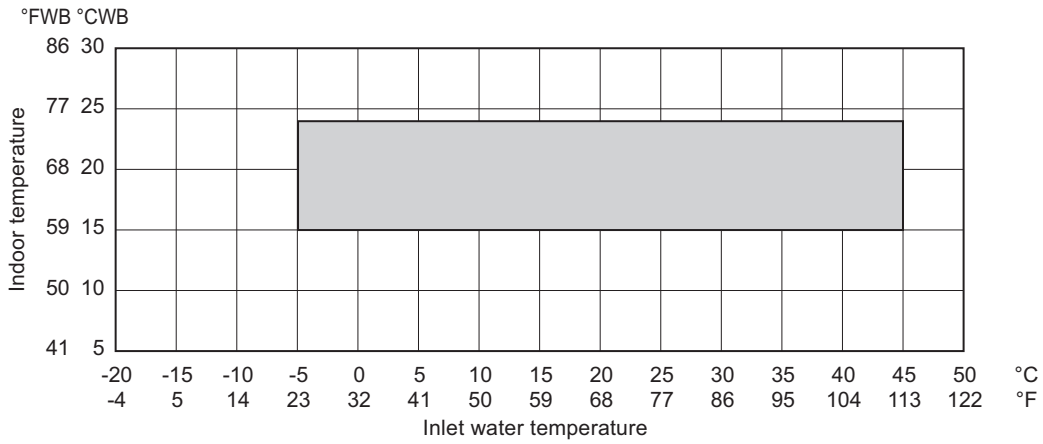


|                |         | 63   | 125  | 250  | 500  | 1k   | 2k   | 4k   | 8k   | dB(A) |
|----------------|---------|------|------|------|------|------|------|------|------|-------|
| Standard       | 50/60Hz | 49.0 | 51.0 | 58.5 | 47.5 | 49.5 | 48.5 | 51.0 | 44.0 | 57.0  |
| Low noise mode | 50/60Hz | 69.5 | 48.5 | 49.5 | 47.0 | 49.0 | 45.0 | 48.0 | 43.5 | 54.5  |

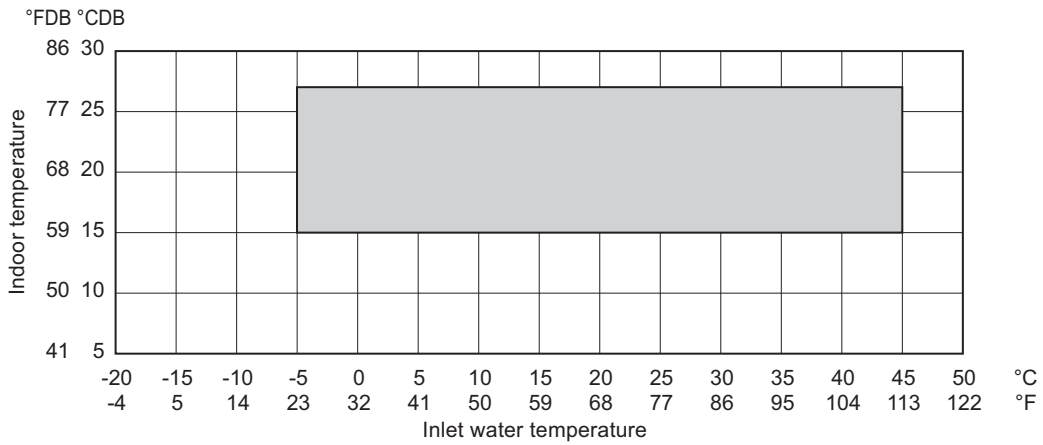
When Low noise mode is set, the A/C system's capacity is limited. The system could return to normal operation from Low noise mode automatically in the case that the operation condition is severe.

♦ Depending on the operation conditions, the unit generates noise caused by valve actuation, refrigerant flow, and pressure changes when operating normally. Please consider to avoid location where quietness is required.  
For BC controller, it is recommended to be installed in places such as ceilings of corridor, rest rooms and plant rooms.

**Cooling**



**Heating**



**Combination of cooling/heating operation (Cooling main or Heating main)**

| Inlet water temperature  | Indoor temperature          |                             |
|--------------------------|-----------------------------|-----------------------------|
|                          | Cooling                     | Heating                     |
| -5 to 45°C (23 to 113°F) | 15 to 24°CWB (59 to 75°FWB) | 15 to 27°CDB (59 to 81°FDB) |

\* The upper limit of the outlet water temperature is approximately 70°C (158°F) when the circulating-water flow rate is within the normal range.  
 If the circulating-water flow rate goes outside the normal range, the outlet water temperature may exceed the above limit.

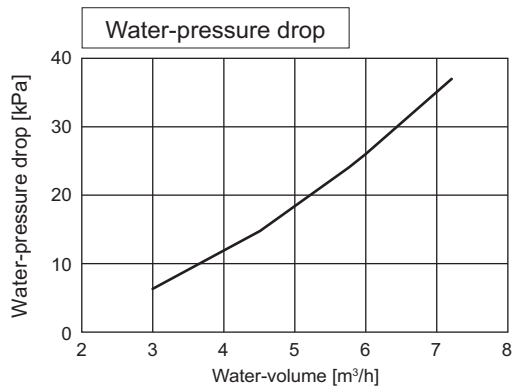
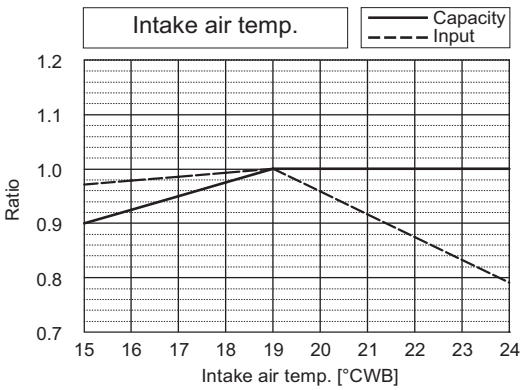
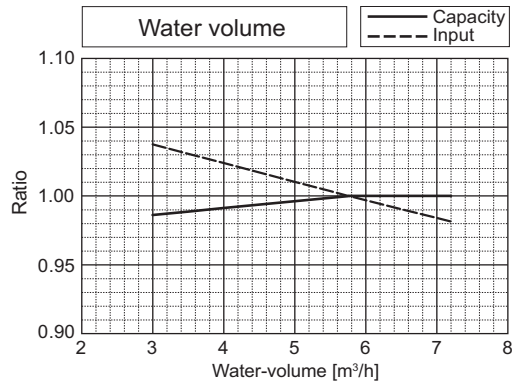
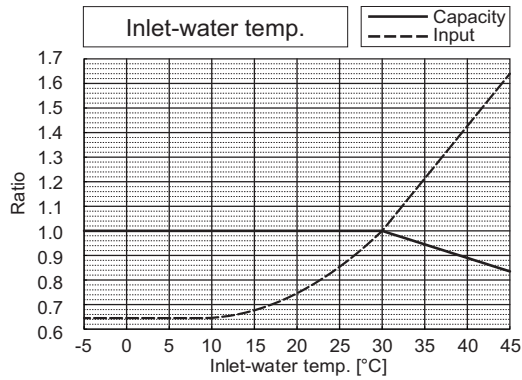


7-1. Correction by temperature

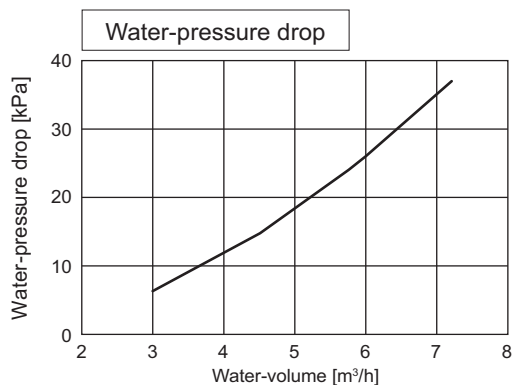
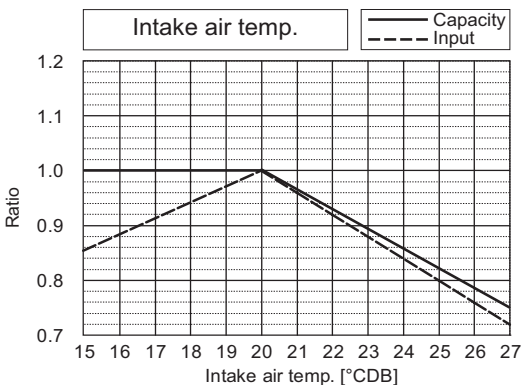
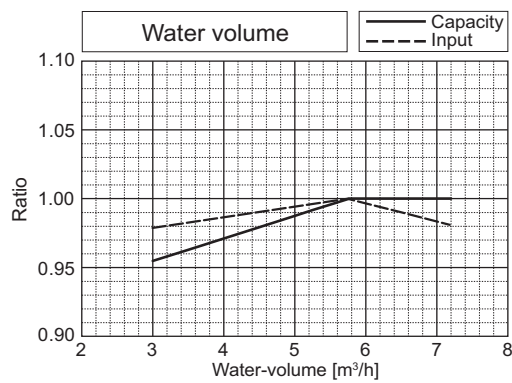
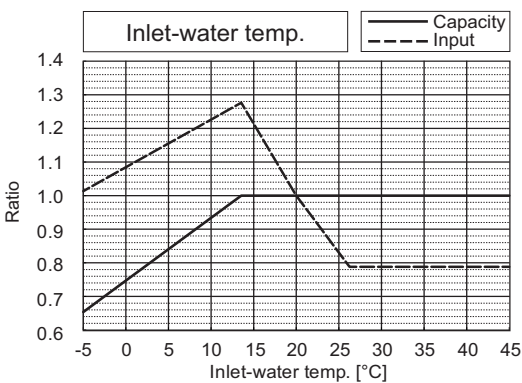
CITY MULTI could have varied capacity at different designing temperature. Using the nominal cooling/heating capacity value and the ratio below, the capacity can be observed at various temperature.

PQRY-P-Y(S)LLM-A1

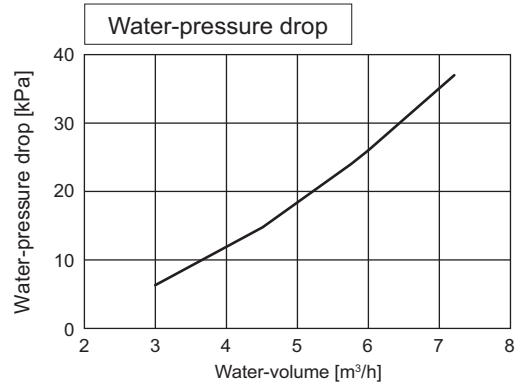
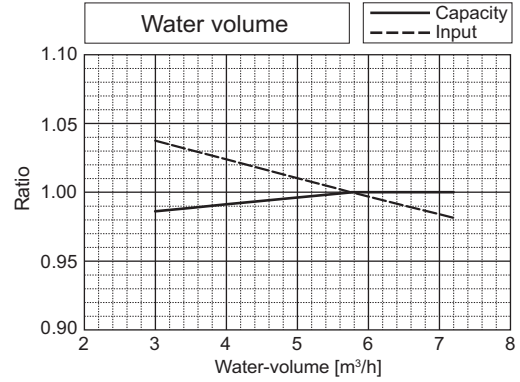
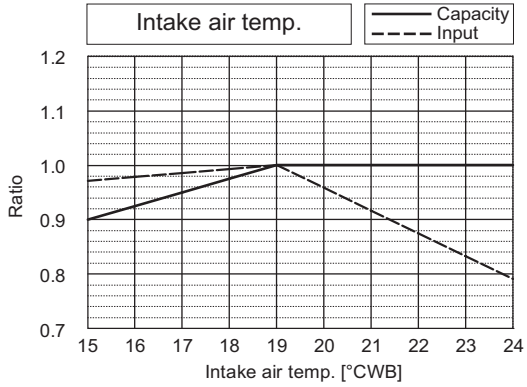
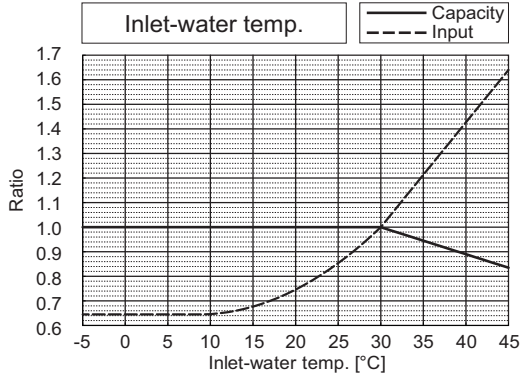
|                          |       | PQHY-P200YLM-A1 | PQRY-P200YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 22.4            | 22.4            |
|                          | BTU/h | 76,400          | 76,400          |
| Input                    | kW    | 3.71            | 3.71            |



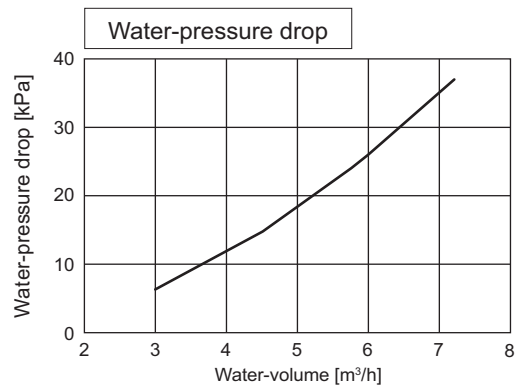
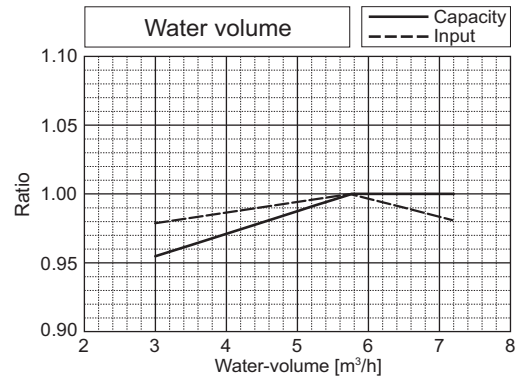
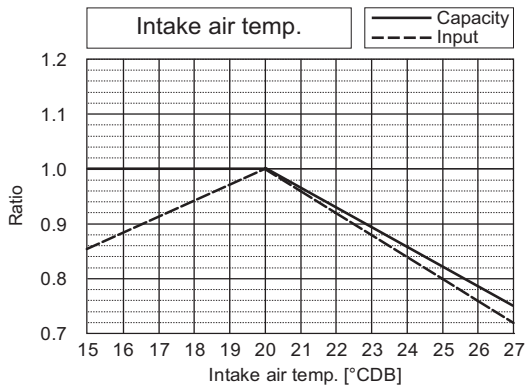
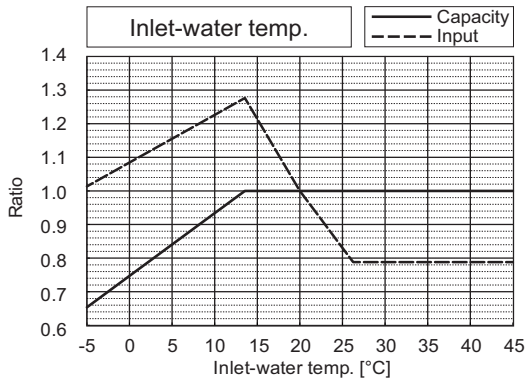
|                          |       | PQHY-P200YLM-A1 | PQRY-P200YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 25.0            | 25.0            |
|                          | BTU/h | 85,300          | 85,300          |
| Input                    | kW    | 3.97            | 3.97            |



|                          |       | PQHY-P250YLM-A1 | PQRY-P250YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 28.0            | 28.0            |
|                          | BTU/h | 95,500          | 95,500          |
| Input                    | kW    | 4.90            | 4.90            |



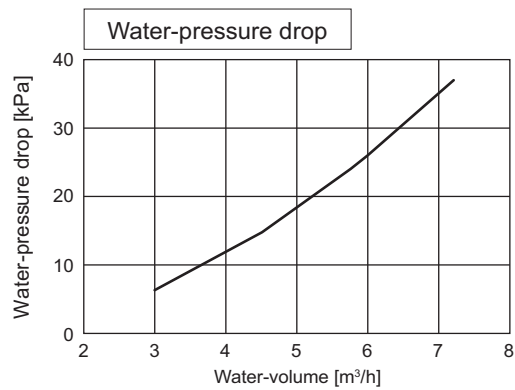
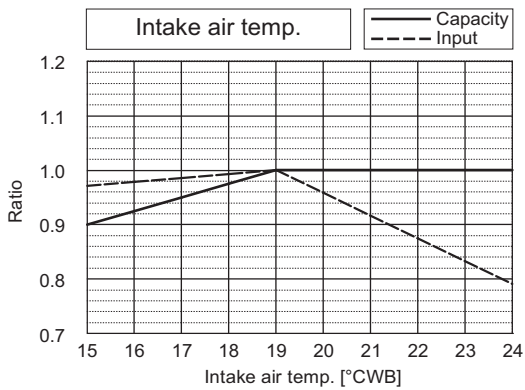
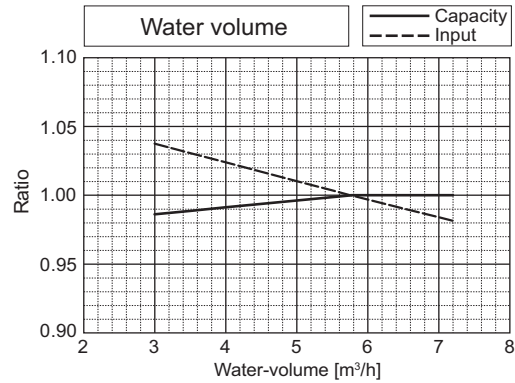
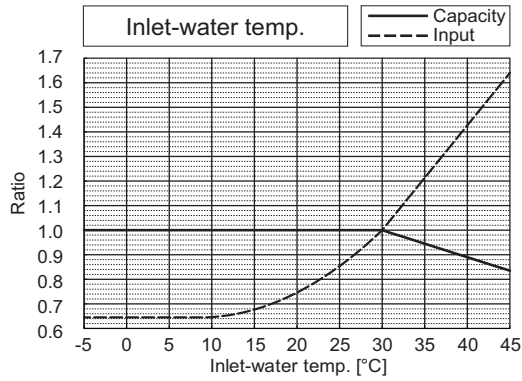
|                          |       | PQHY-P250YLM-A1 | PQRY-P250YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 31.5            | 31.5            |
|                          | BTU/h | 107,500         | 107,500         |
| Input                    | kW    | 5.08            | 5.08            |



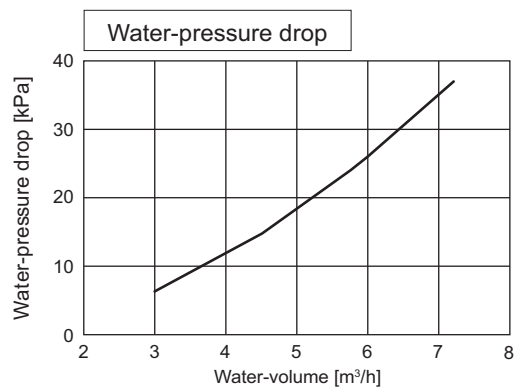
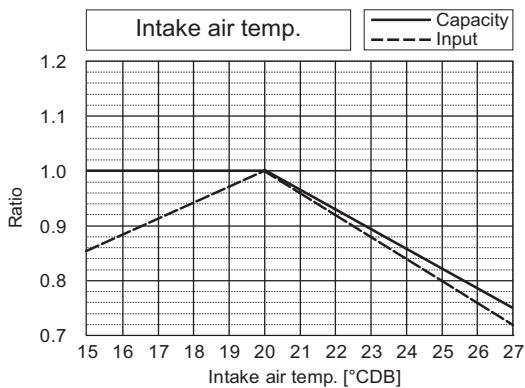
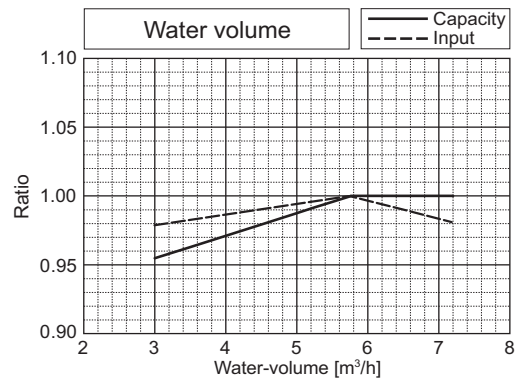
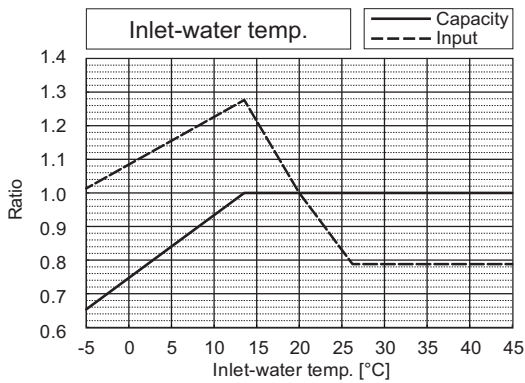
PQRY-P-Y(S)LM-A1

PQRY-P-Y(S)LM-A1

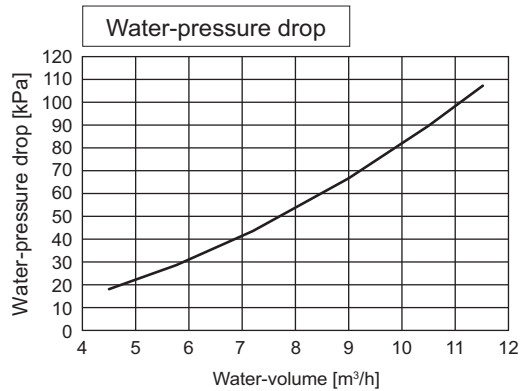
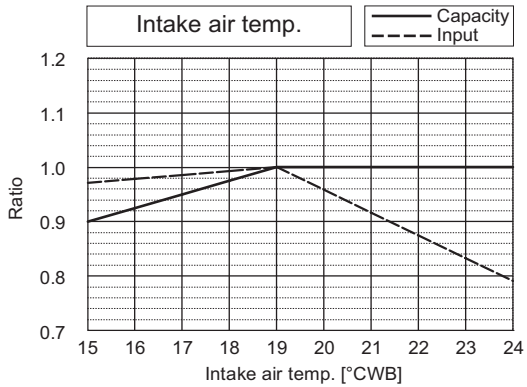
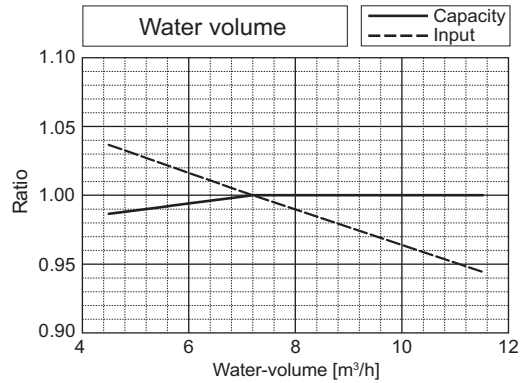
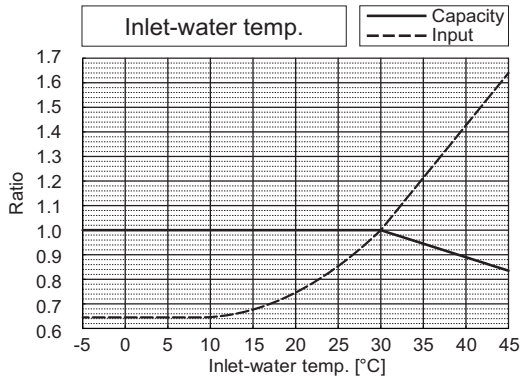
|                          |       | PQHY-P300YLM-A1 | PQRY-P300YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 33.5            | 33.5            |
|                          | BTU/h | 114,300         | 114,300         |
| Input                    | kW    | 6.04            | 6.04            |



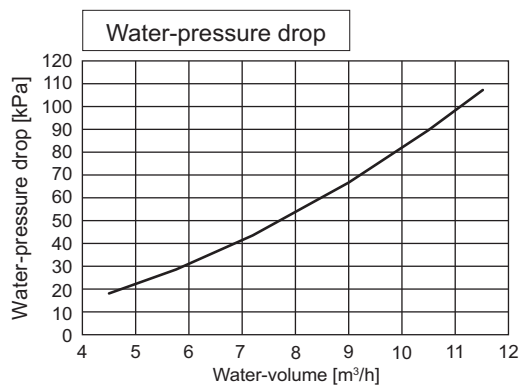
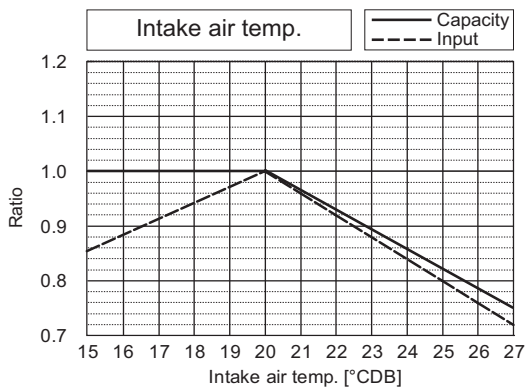
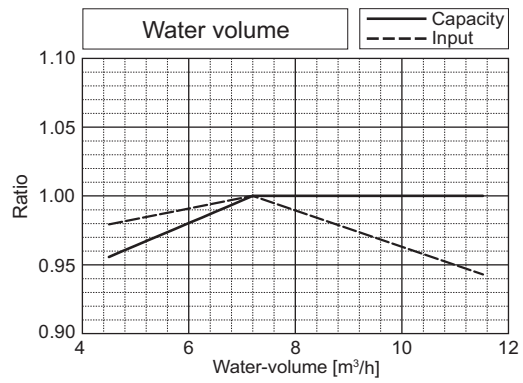
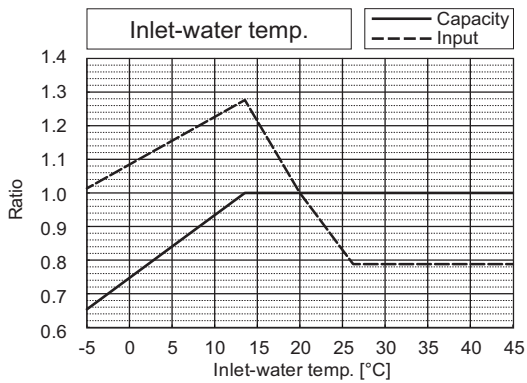
|                          |       | PQHY-P300YLM-A1 | PQRY-P300YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 37.5            | 37.5            |
|                          | BTU/h | 128,000         | 128,000         |
| Input                    | kW    | 6.25            | 6.25            |



|                          |       | PQHY-P350YLM-A1 | PQRY-P350YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 40.0            | 40.0            |
|                          | BTU/h | 136,500         | 136,500         |
| Input                    | kW    | 7.14            | 7.14            |



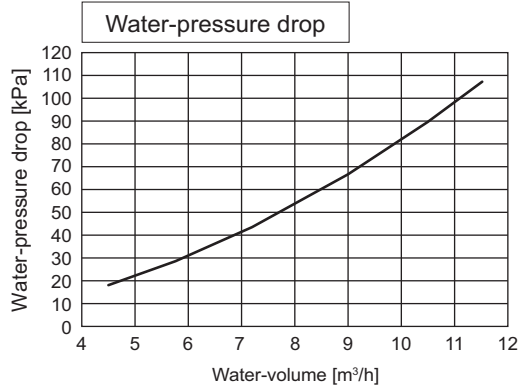
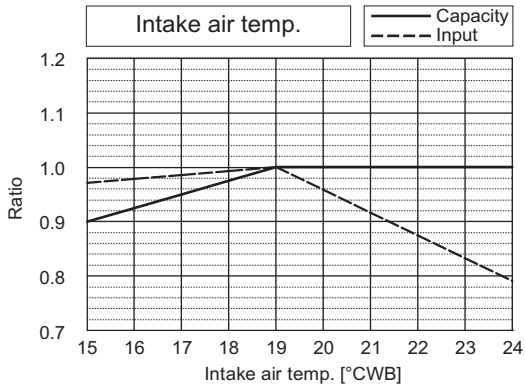
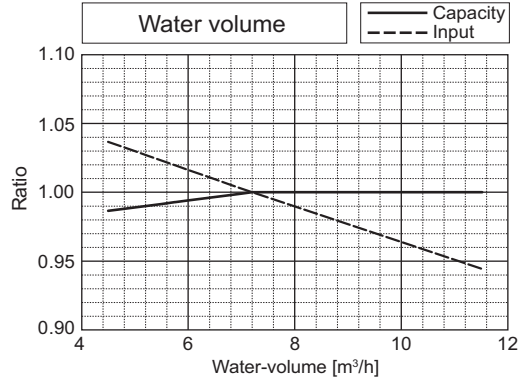
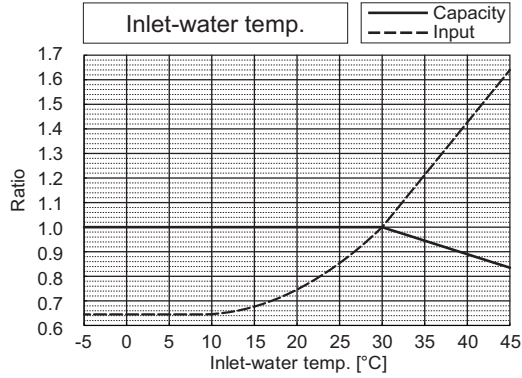
|                          |       | PQHY-P350YLM-A1 | PQRY-P350YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 45.0            | 45.0            |
|                          | BTU/h | 153,500         | 153,500         |
| Input                    | kW    | 7.53            | 7.53            |



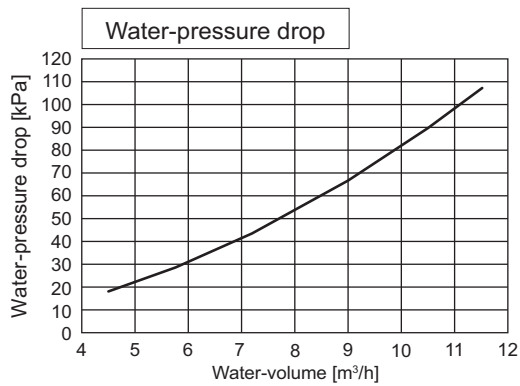
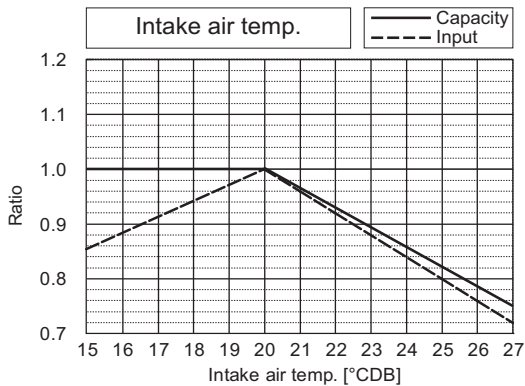
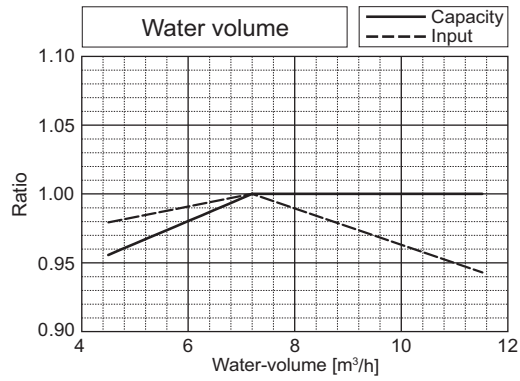
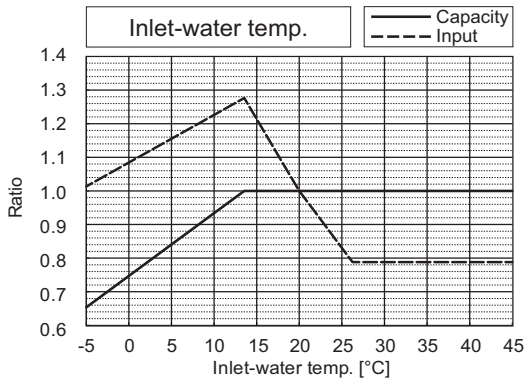
PQRY-P-Y(S)LM-A1

PQRY-P-Y(S)LM-A1

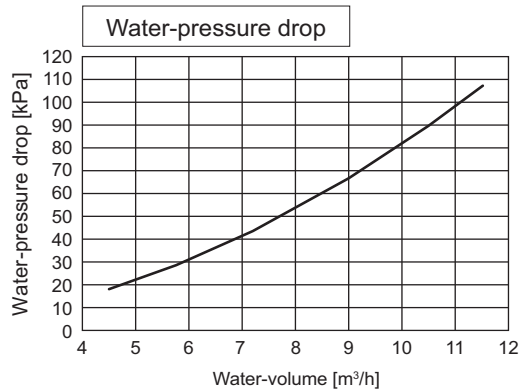
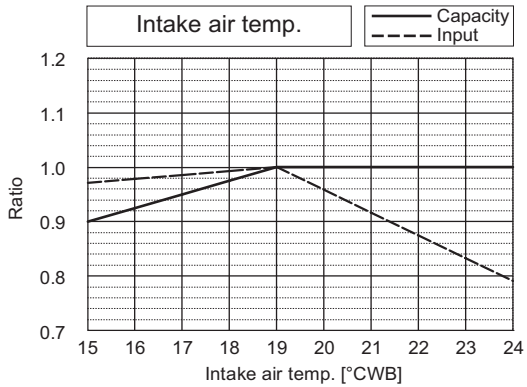
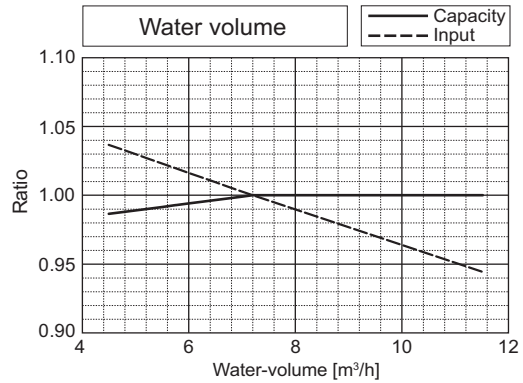
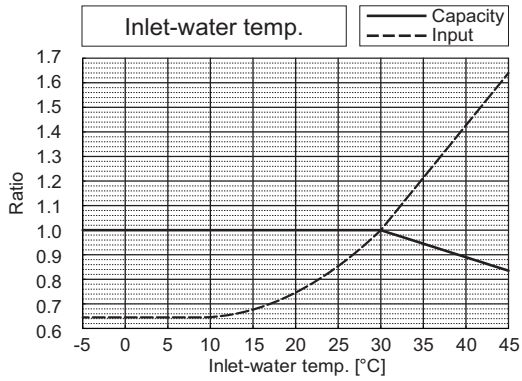
|                          |       | PQHY-P400YLM-A1 | PQRY-P400YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 45.0            | 45.0            |
|                          | BTU/h | 153,500         | 153,500         |
| Input                    | kW    | 8.03            | 8.03            |



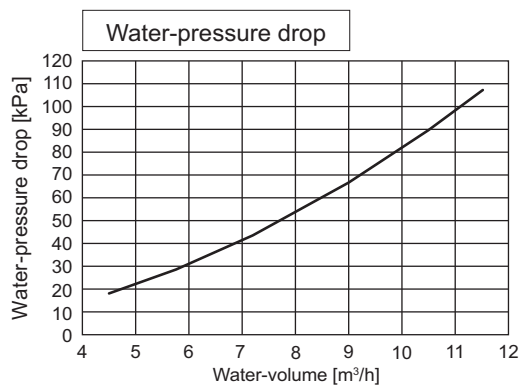
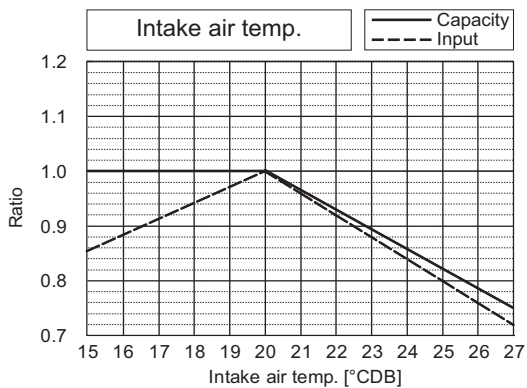
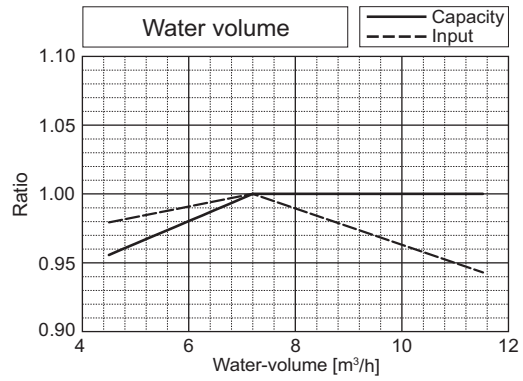
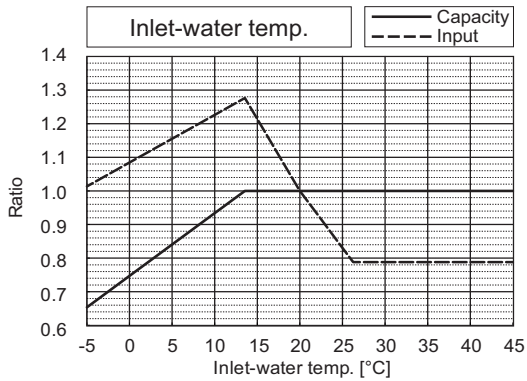
|                          |       | PQHY-P400YLM-A1 | PQRY-P400YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 50.0            | 50.0            |
|                          | BTU/h | 170,600         | 170,600         |
| Input                    | kW    | 8.37            | 8.37            |



|                          |       | PQHY-P450YLM-A1 | PQRY-P450YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 50.0            | 50.0            |
|                          | BTU/h | 170,600         | 170,600         |
| Input                    | kW    | 9.29            | 9.29            |



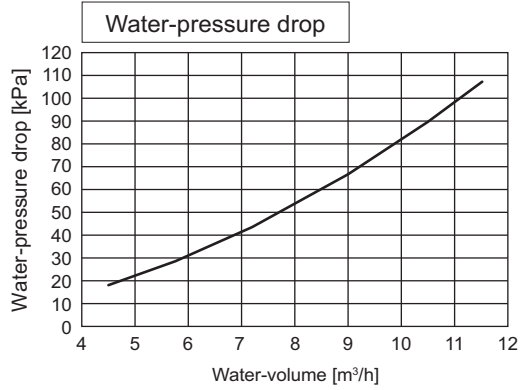
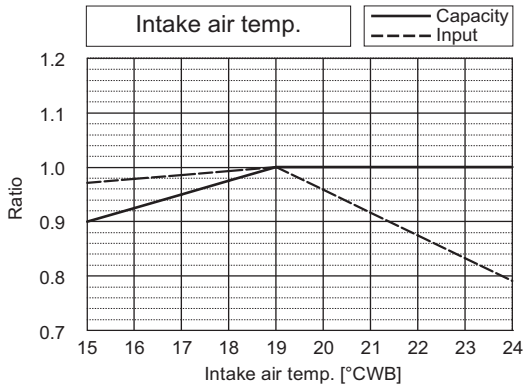
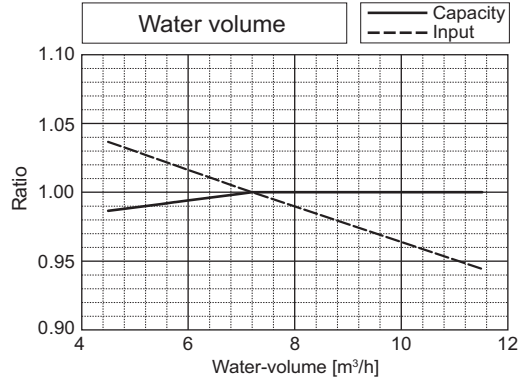
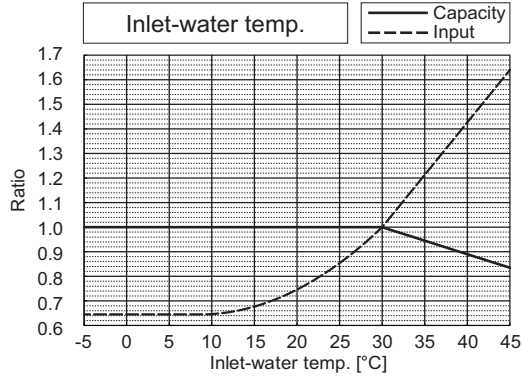
|                          |       | PQHY-P450YLM-A1 | PQRY-P450YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 56.0            | 56.0            |
|                          | BTU/h | 191,100         | 191,100         |
| Input                    | kW    | 9.79            | 9.79            |



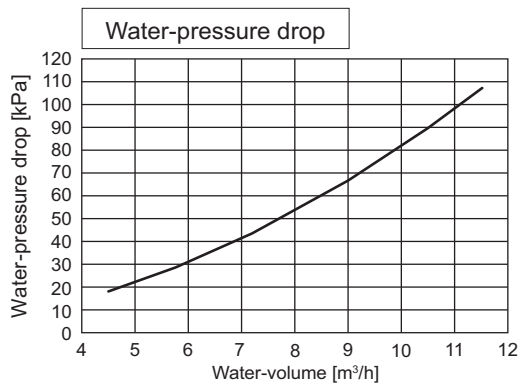
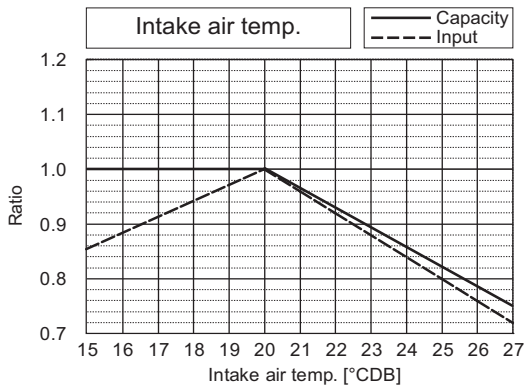
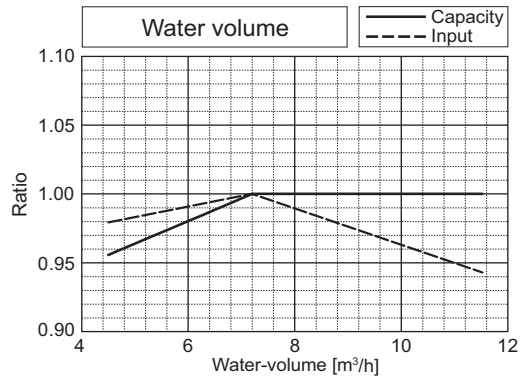
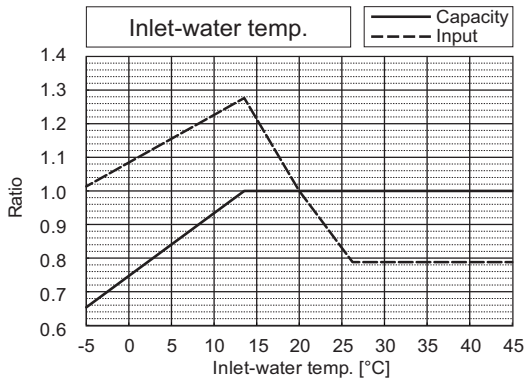
PQRY-P-Y(S)LM-A1

PQRY-P-Y(S)LM-A1

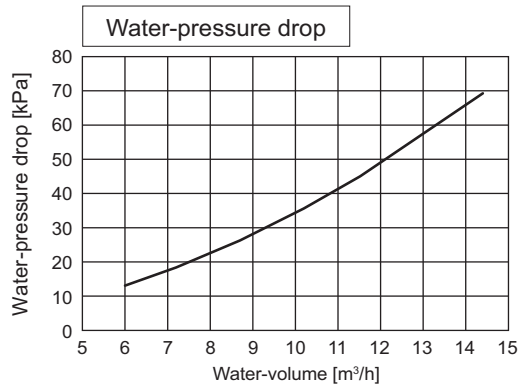
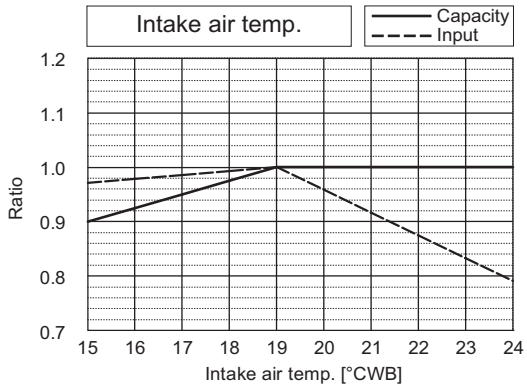
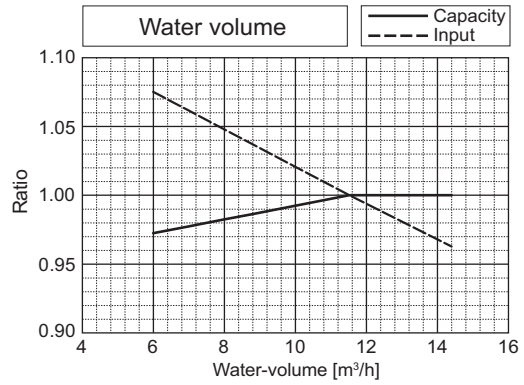
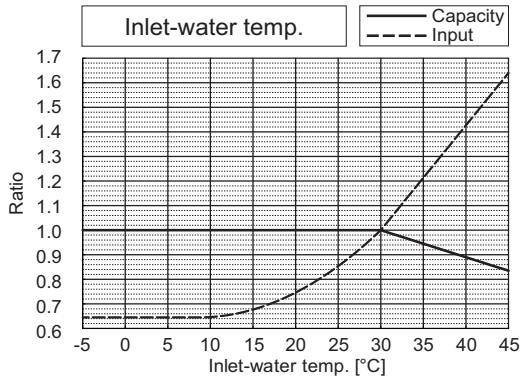
|                          |       | PQHY-P500YLM-A1 | PQRY-P500YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 56.0            | 56.0            |
|                          | BTU/h | 191,100         | 191,100         |
| Input                    | kW    | 11.17           | 11.17           |



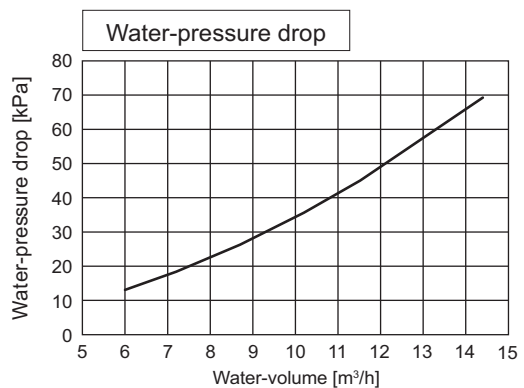
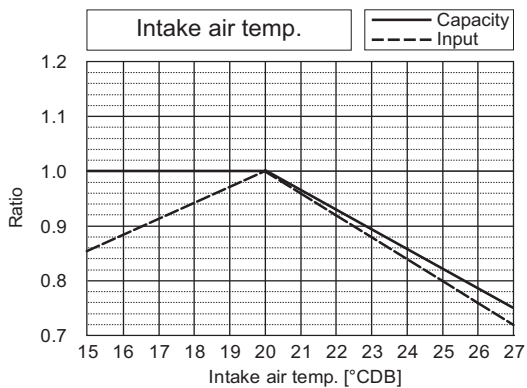
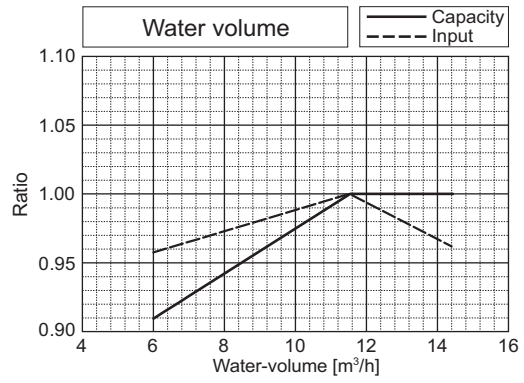
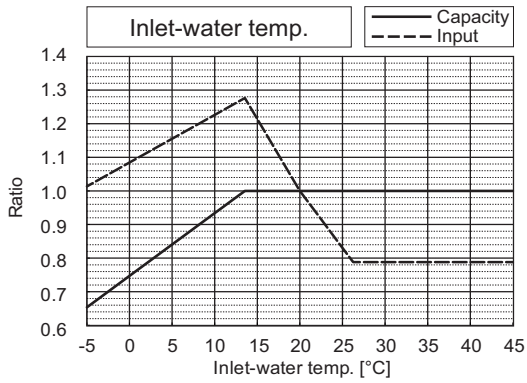
|                          |       | PQHY-P500YLM-A1 | PQRY-P500YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 63.0            | 63.0            |
|                          | BTU/h | 215,000         | 215,000         |
| Input                    | kW    | 11.43           | 11.43           |



|                          |       | PQHY-P550YLM-A1 | PQRY-P550YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 63.0            | 63.0            |
|                          | BTU/h | 215,000         | 215,000         |
| Input                    | kW    | 12.54           | 12.54           |



|                          |       | PQHY-P550YLM-A1 | PQRY-P550YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 69.0            | 69.0            |
|                          | BTU/h | 235,400         | 235,400         |
| Input                    | kW    | 12.27           | 12.27           |

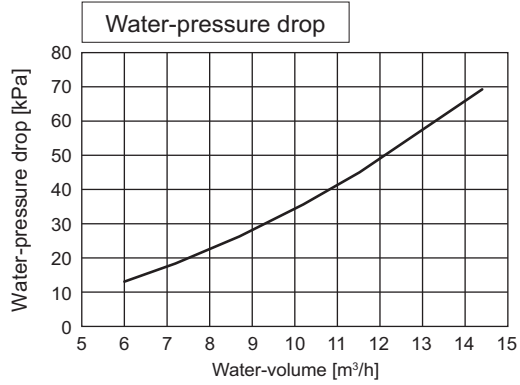
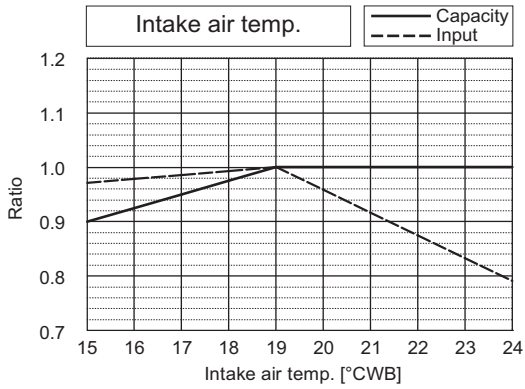
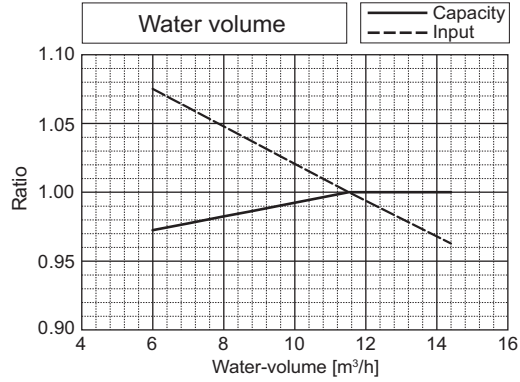
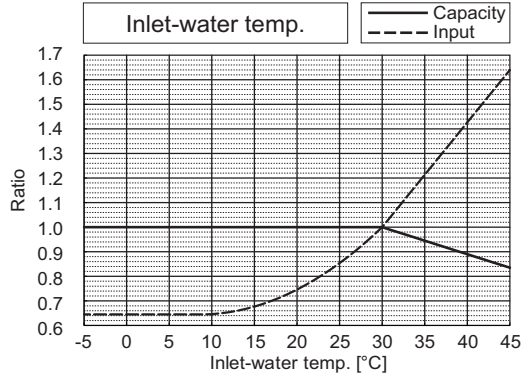


PQRY-P-Y(S)LM-A1

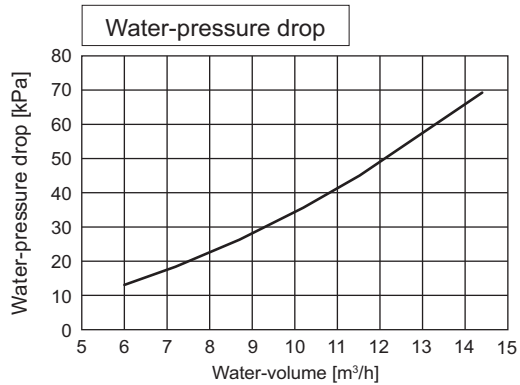
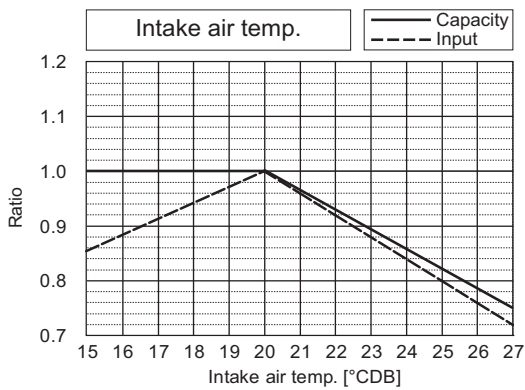
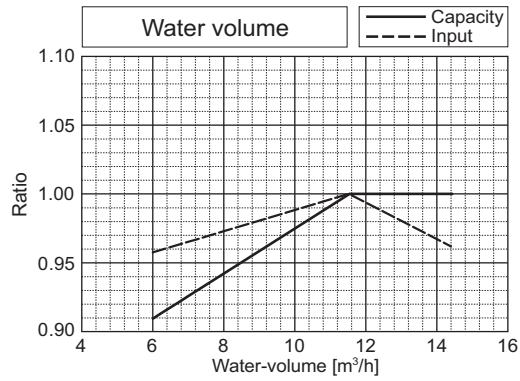
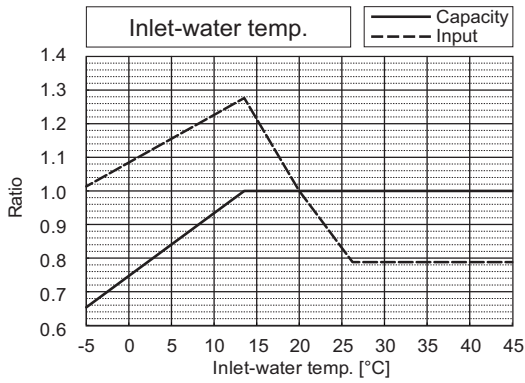


PQRY-P-Y(S)LM-A1

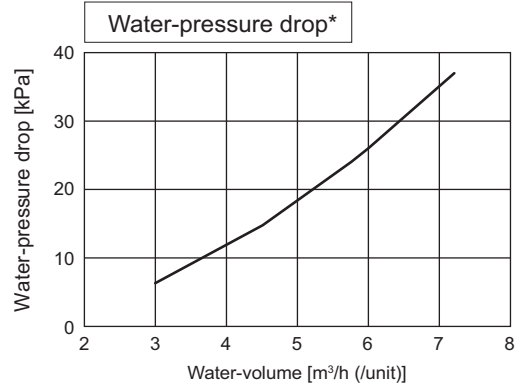
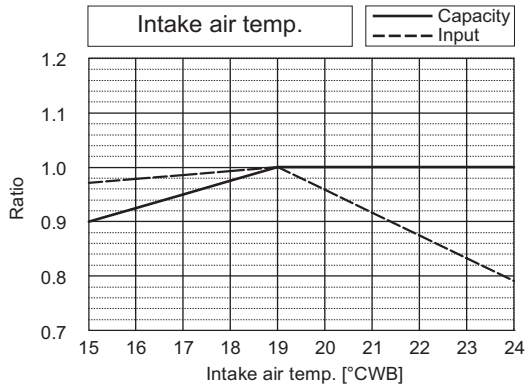
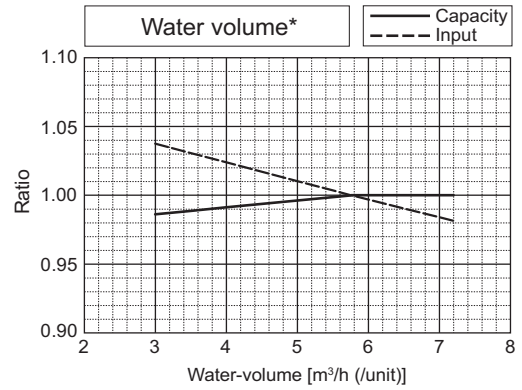
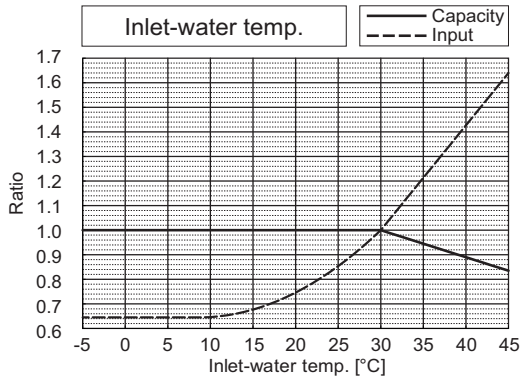
|                          |       | PQHY-P600YLM-A1 | PQRY-P600YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Cooling Capacity | kW    | 69.0            | 69.0            |
|                          | BTU/h | 235,400         | 235,400         |
| Input                    | kW    | 14.49           | 14.49           |



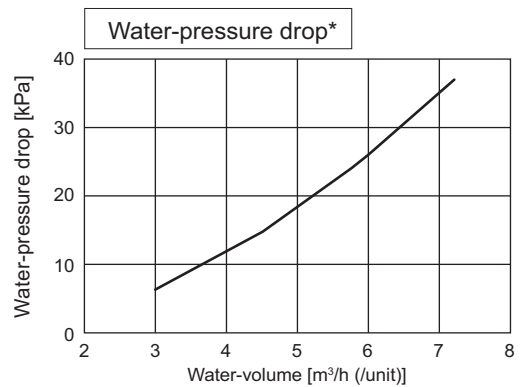
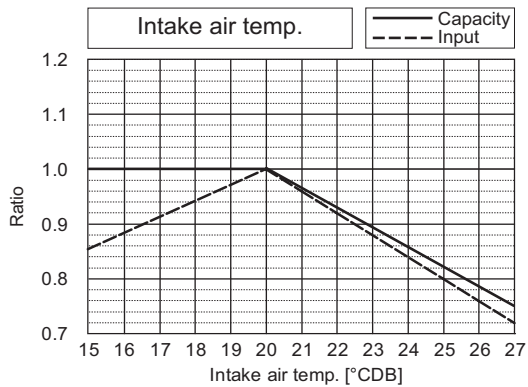
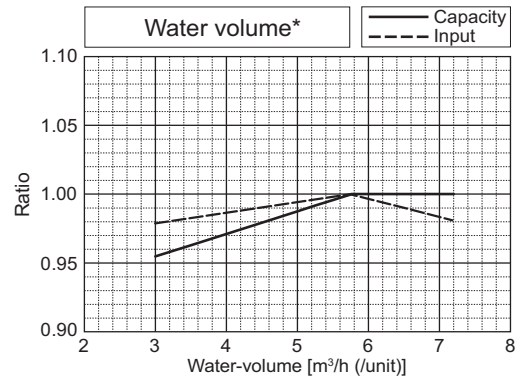
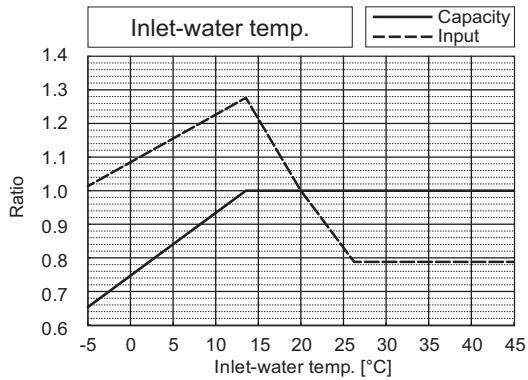
|                          |       | PQHY-P600YLM-A1 | PQRY-P600YLM-A1 |
|--------------------------|-------|-----------------|-----------------|
| Nominal Heating Capacity | kW    | 76.5            | 76.5            |
|                          | BTU/h | 261,000         | 261,000         |
| Input                    | kW    | 14.51           | 14.51           |



|                          |       | PQHY-P400YSLM-A1 | PQRY-P400YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 45.0             | 45.0             |
|                          | BTU/h | 153,500          | 153,500          |
| Input                    | kW    | 7.70             | 7.70             |

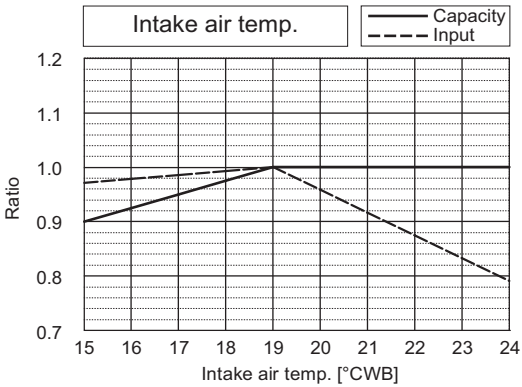
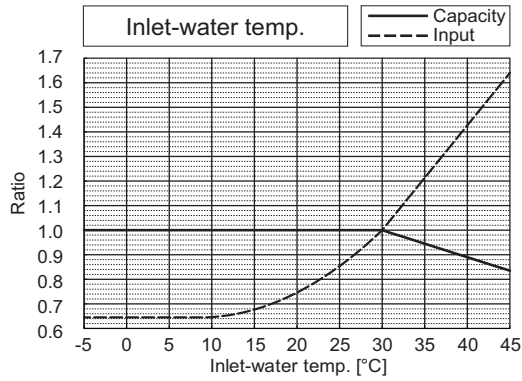


|                          |       | PQHY-P400YSLM-A1 | PQRY-P400YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 50.0             | 50.0             |
|                          | BTU/h | 170,600          | 170,600          |
| Input                    | kW    | 7.94             | 7.94             |

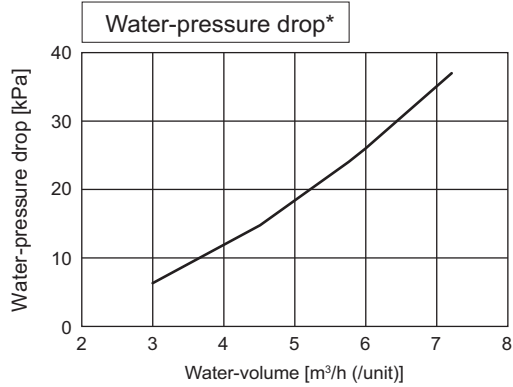
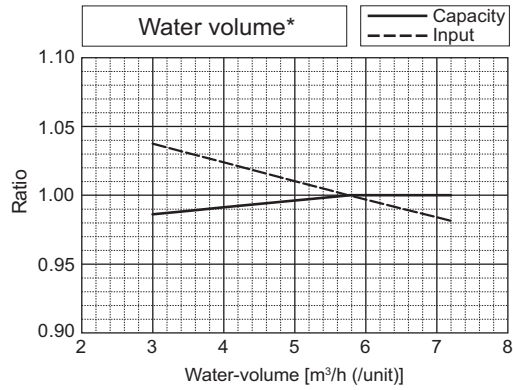
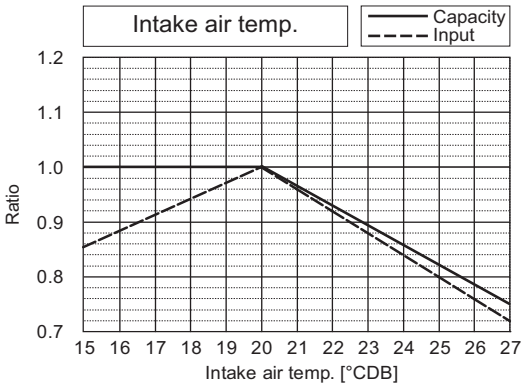
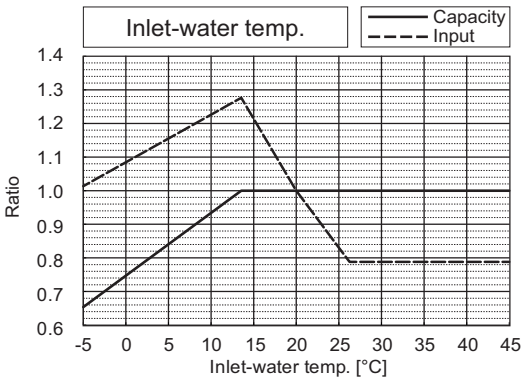


PQRY-P-Y(S)LM-A1

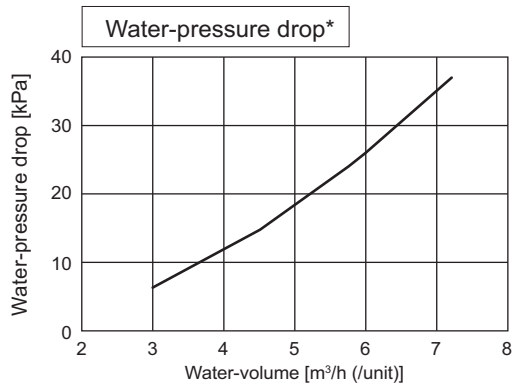
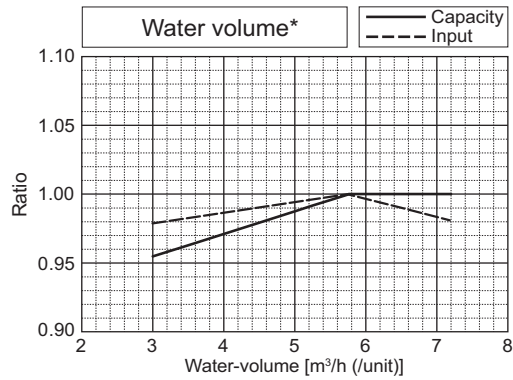
|                          |       | PQHY-P450YSLM-A1 | PQRY-P450YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 50.0             | 50.0             |
|                          | BTU/h | 170,600          | 170,600          |
| Input                    | kW    | 8.78             | 8.78             |



|                          |       | PQHY-P450YSLM-A1 | PQRY-P450YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 56.0             | 56.0             |
|                          | BTU/h | 191,100          | 191,100          |
| Input                    | kW    | 8.97             | 8.97             |

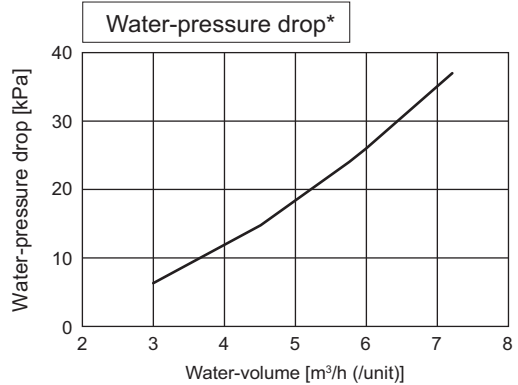
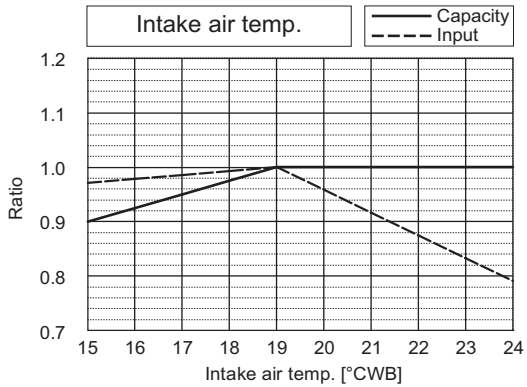
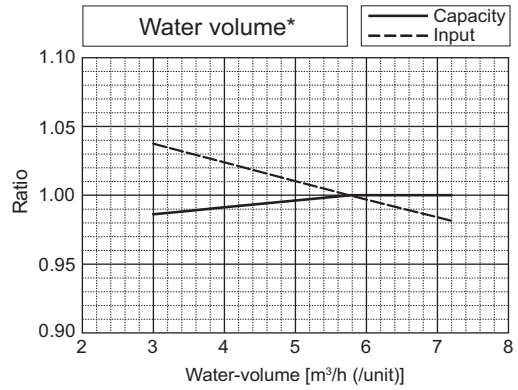
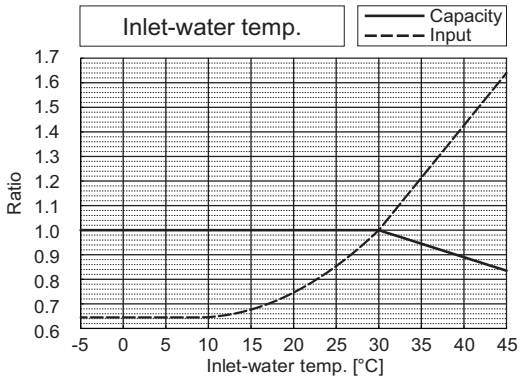


\*The drawing indicates characteristic per unit.



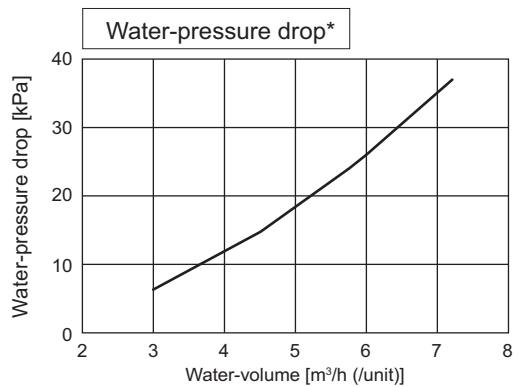
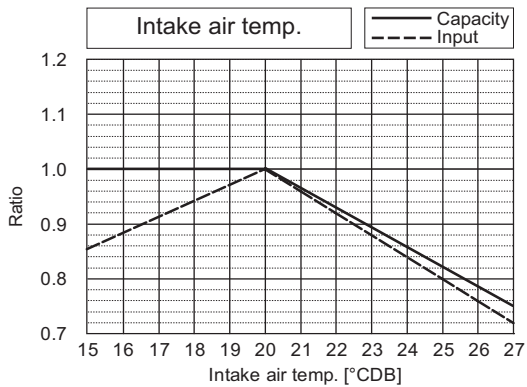
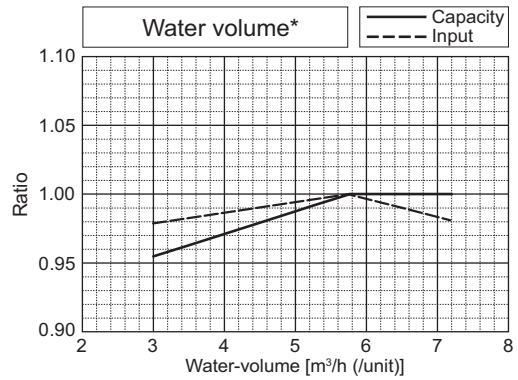
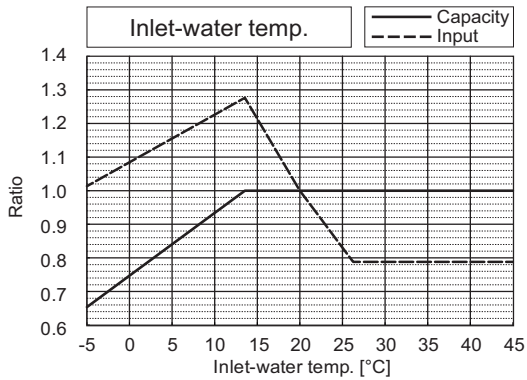
\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P500YSLM-A1 | PQRY-P500YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 56.0             | 56.0             |
|                          | BTU/h | 191,100          | 191,100          |
| Input                    | kW    | 10.12            | 10.12            |



\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P500YSLM-A1 | PQRY-P500YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 63.0             | 63.0             |
|                          | BTU/h | 215,000          | 215,000          |
| Input                    | kW    | 10.16            | 10.16            |

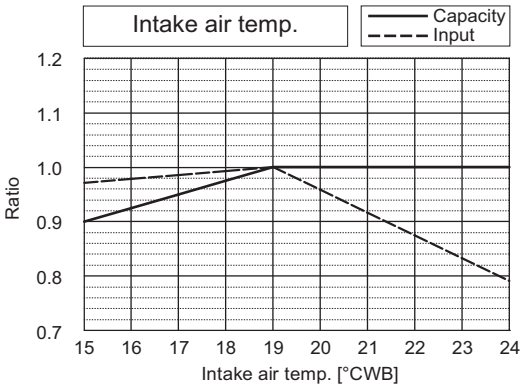
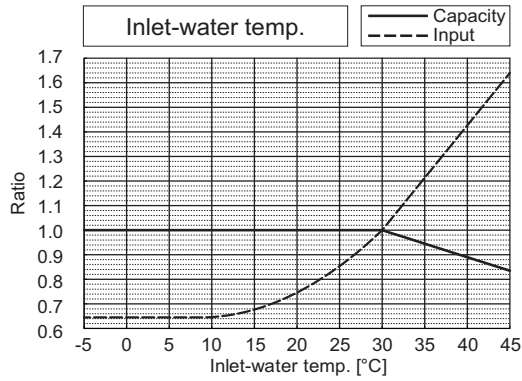


\*The drawing indicates characteristic per unit.

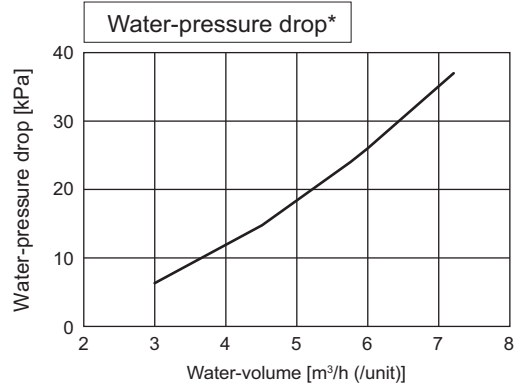
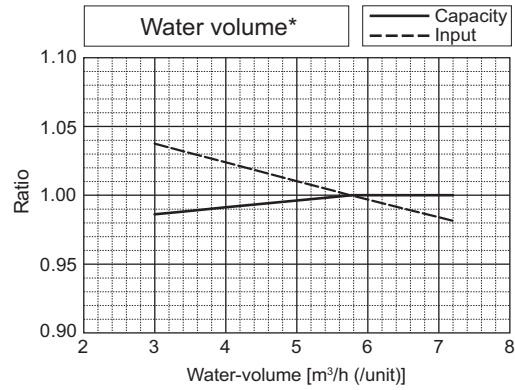
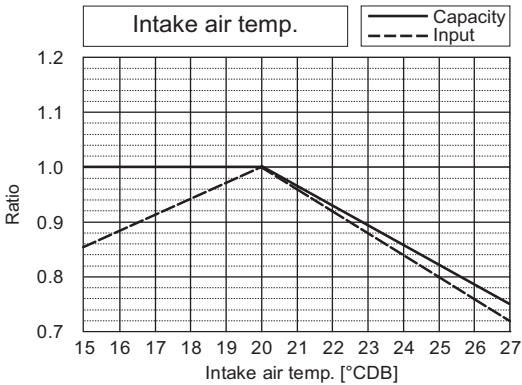
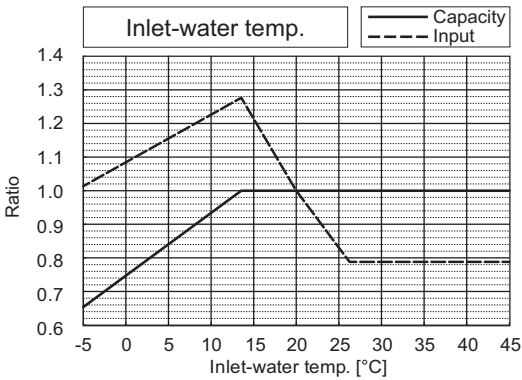
PQRY-P-Y(S)LM-A1

PQRY-P-Y(S)LM-A1

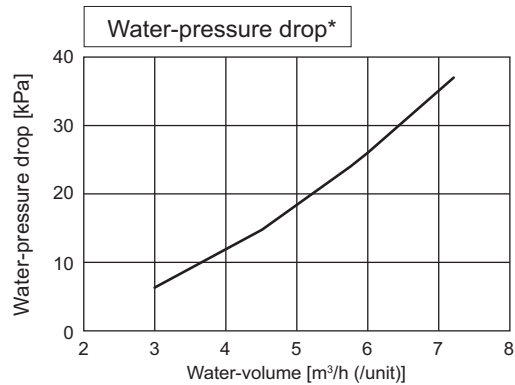
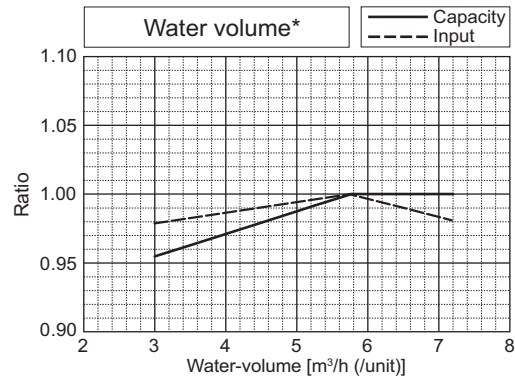
|                          |       | PQHY-P550YSLM-A1 | PQRY-P550YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 63.0             | 63.0             |
|                          | BTU/h | 215,000          | 215,000          |
| Input                    | kW    | 11.55            | 11.55            |



|                          |       | PQHY-P550YSLM-A1 | PQRY-P550YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 69.0             | 69.0             |
|                          | BTU/h | 235,400          | 235,400          |
| Input                    | kW    | 11.31            | 11.31            |

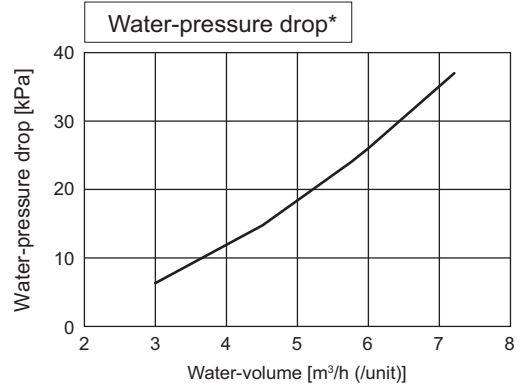
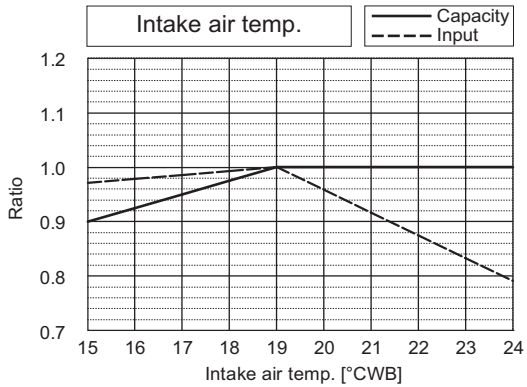
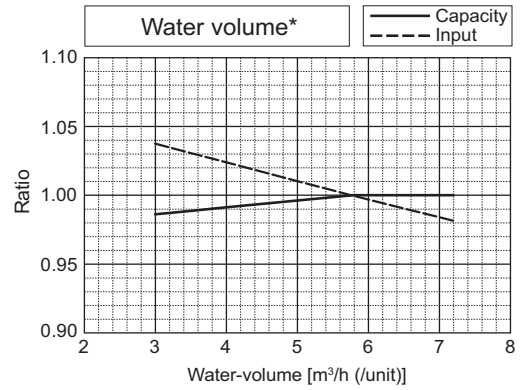
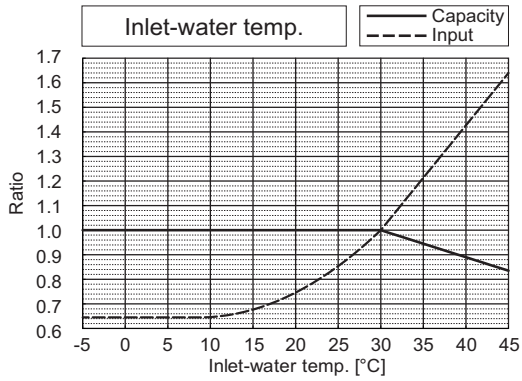


\*The drawing indicates characteristic per unit.



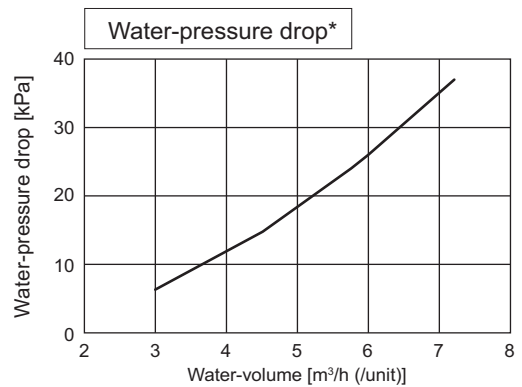
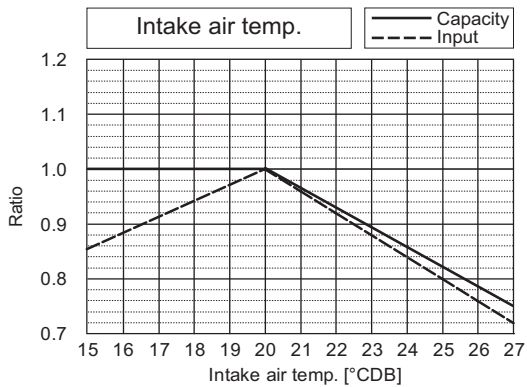
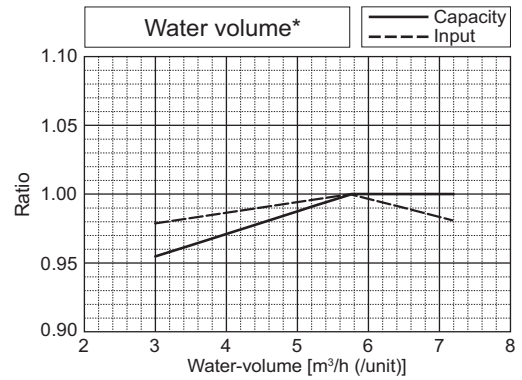
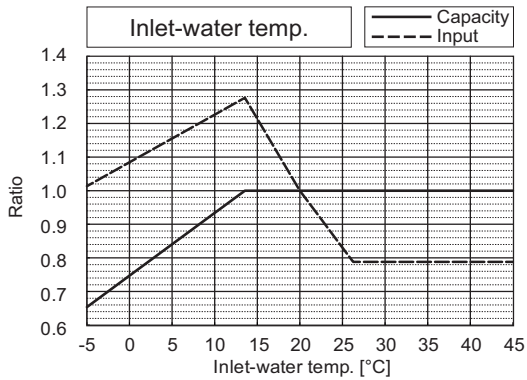
\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P600YSLM-A1 | PQRY-P600YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 69.0             | 69.0             |
|                          | BTU/h | 235,400          | 235,400          |
| Input                    | kW    | 12.84            | 12.84            |



\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P600YSLM-A1 | PQRY-P600YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 76.5             | 76.5             |
|                          | BTU/h | 261,000          | 261,000          |
| Input                    | kW    | 12.75            | 12.75            |

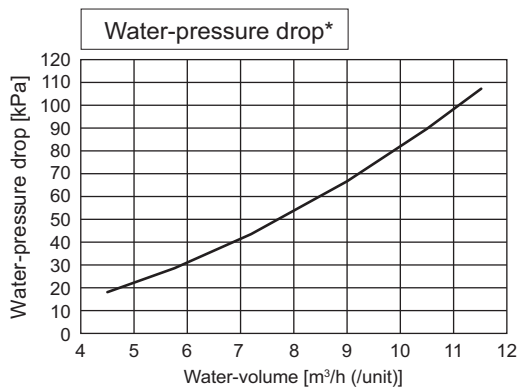
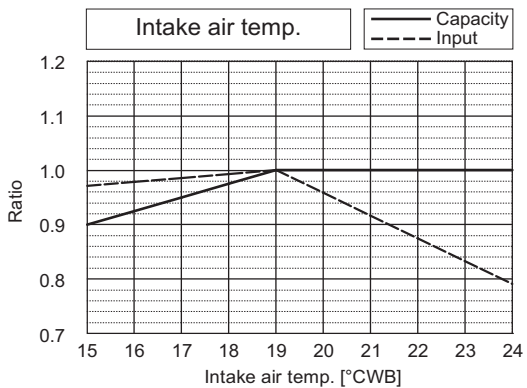
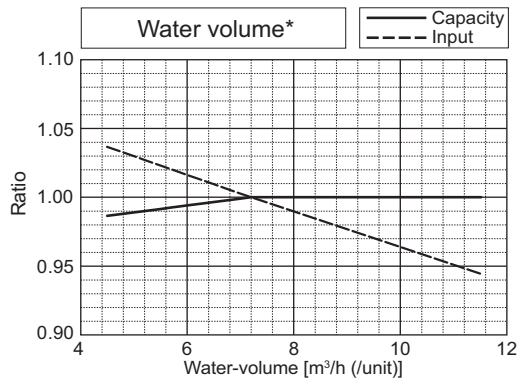
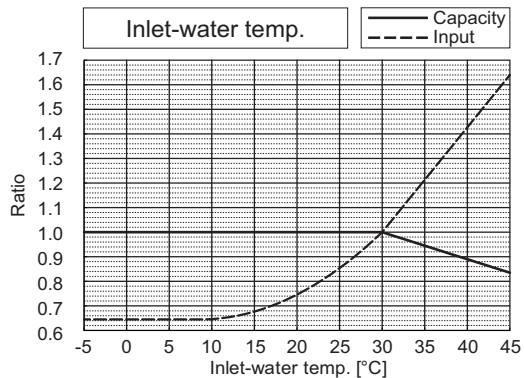


\*The drawing indicates characteristic per unit.

PQRY-P-Y(S)LM-A1

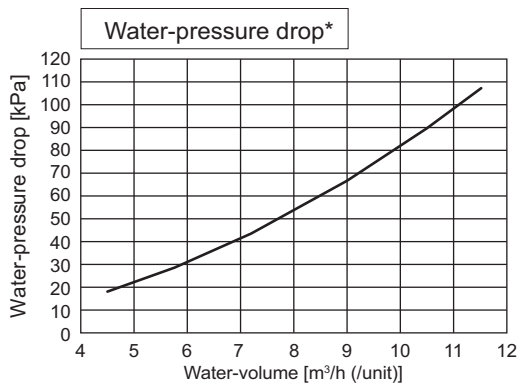
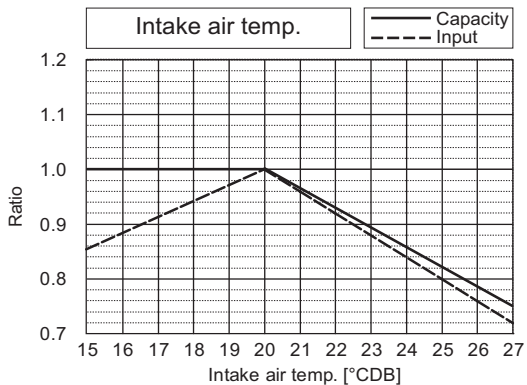
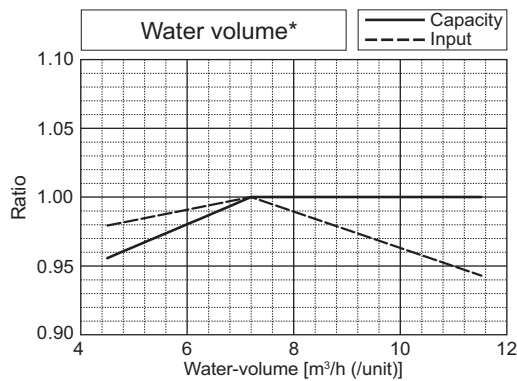
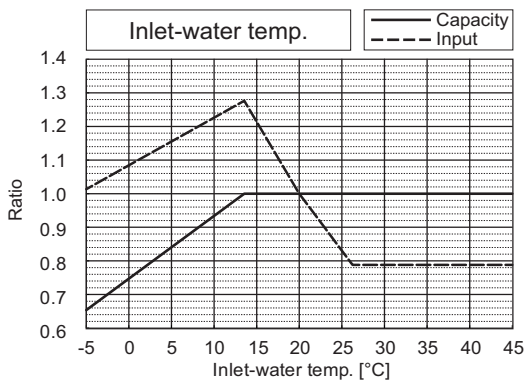
PQRY-P-Y(S)LM-A1

|                          |       | PQHY-P700YSLM-A1 | PQRY-P700YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 80.0             | 80.0             |
|                          | BTU/h | 273,000          | 273,000          |
| Input                    | kW    | 14.73            | 14.73            |



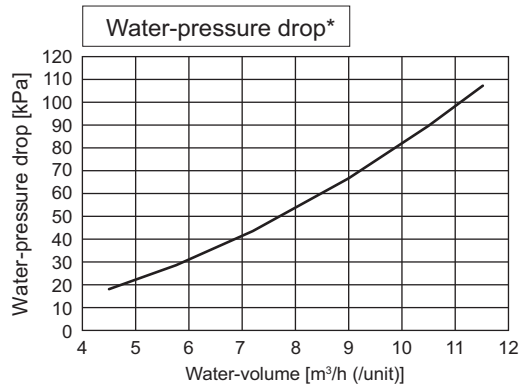
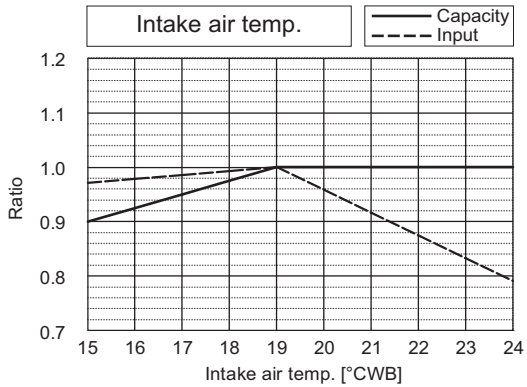
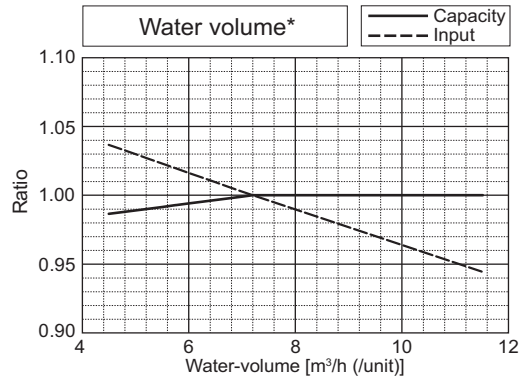
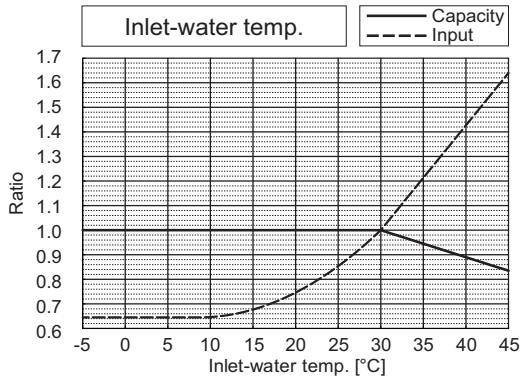
\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P700YSLM-A1 | PQRY-P700YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 88.0             | 88.0             |
|                          | BTU/h | 300,300          | 300,300          |
| Input                    | kW    | 14.73            | 14.73            |



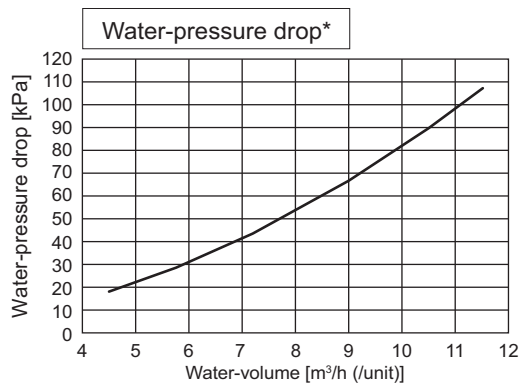
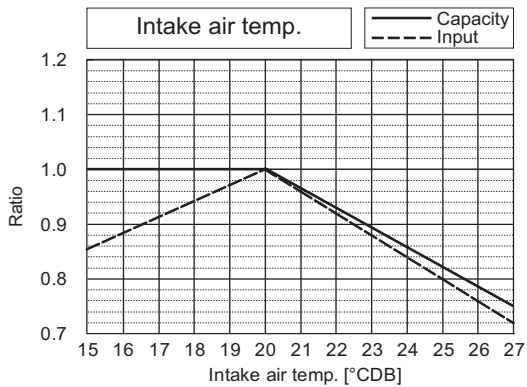
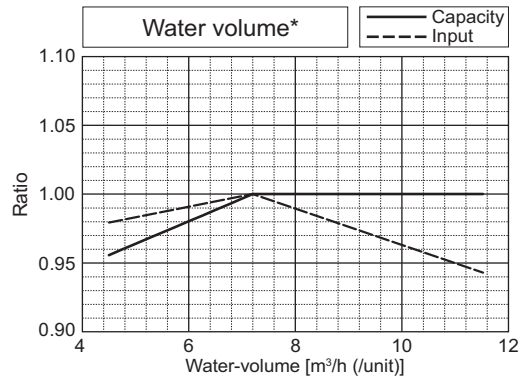
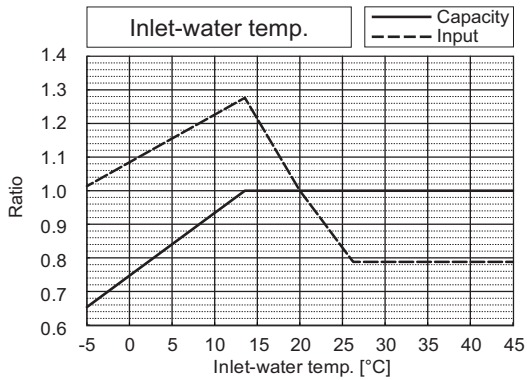
\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P750YSLM-A1 | PQRY-P750YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 85.0             | 85.0             |
|                          | BTU/h | 290,000          | 290,000          |
| Input                    | kW    | 15.64            | 15.64            |



\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P750YSLM-A1 | PQRY-P750YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 95.0             | 95.0             |
|                          | BTU/h | 324,100          | 324,100          |
| Input                    | kW    | 15.90            | 15.90            |

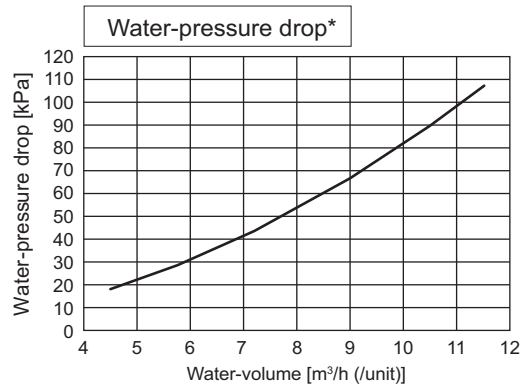
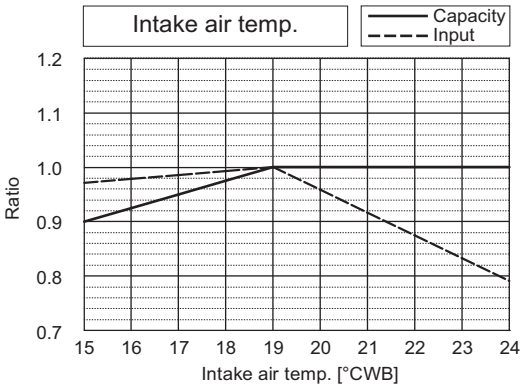
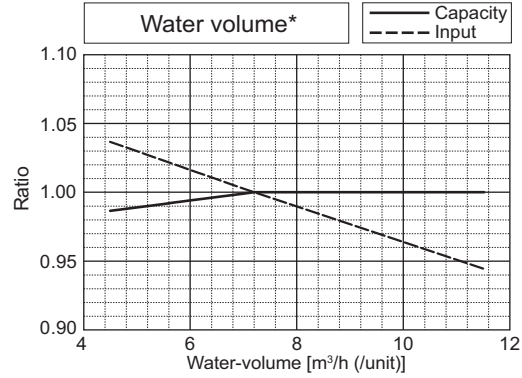
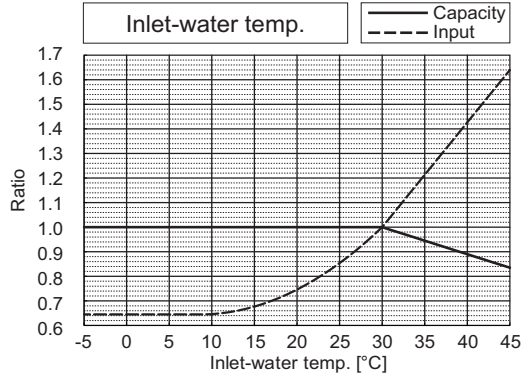


\*The drawing indicates characteristic per unit.

PQRY-P-Y(S)LM-A1

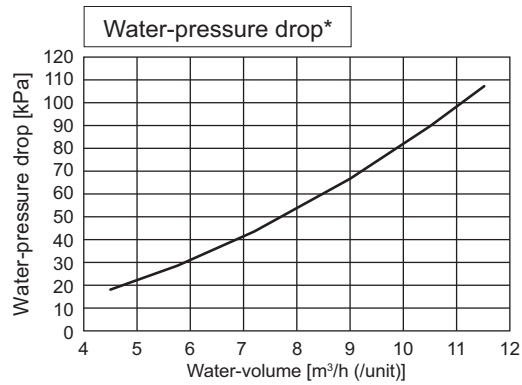
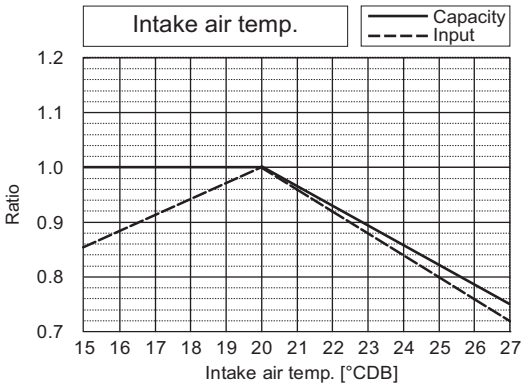
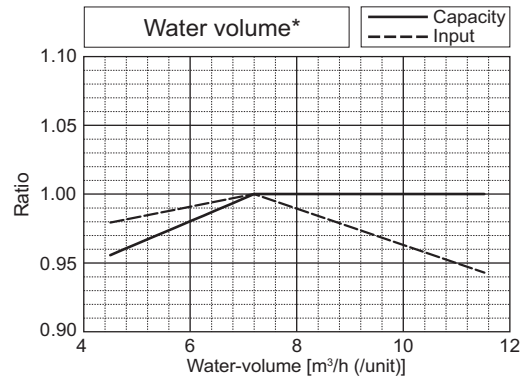
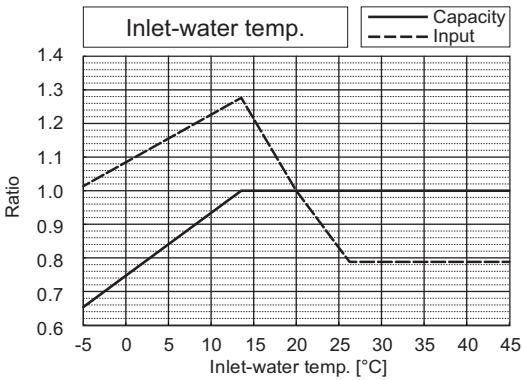


|                          |       | PQHY-P800YSLM-A1 | PQRY-P800YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 90.0             | 90.0             |
|                          | BTU/h | 307,100          | 307,100          |
| Input                    | kW    | 16.57            | 16.57            |



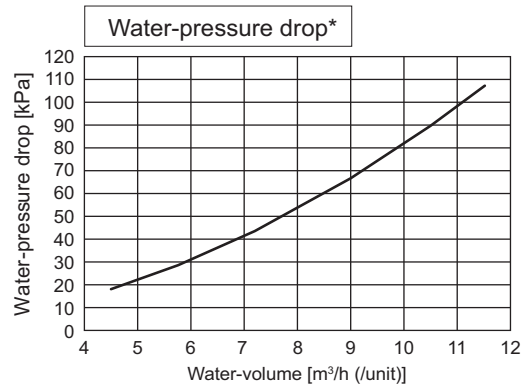
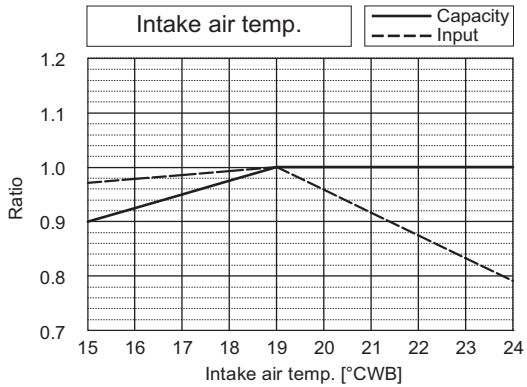
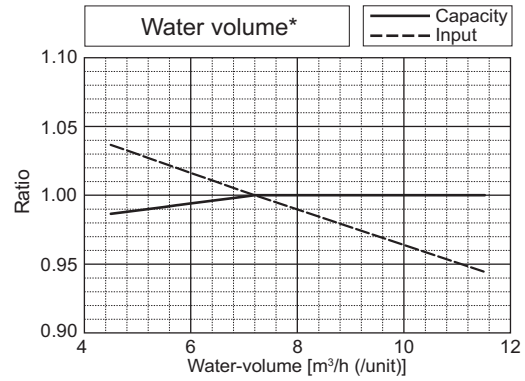
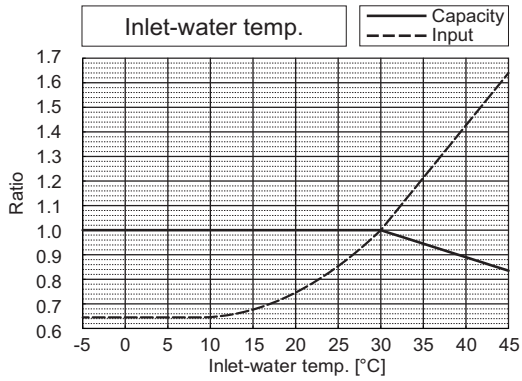
\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P800YSLM-A1 | PQRY-P800YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 100.0            | 100.0            |
|                          | BTU/h | 341,200          | 341,200          |
| Input                    | kW    | 16.75            | 16.75            |



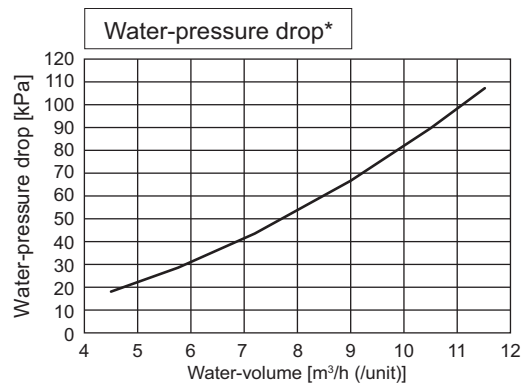
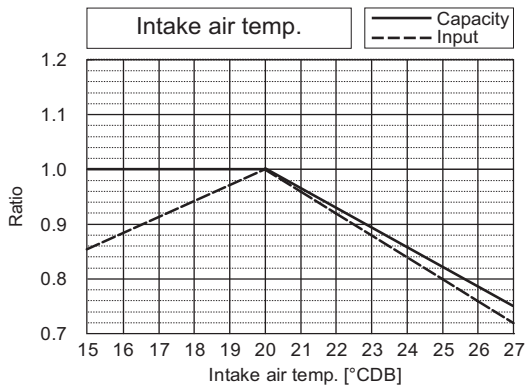
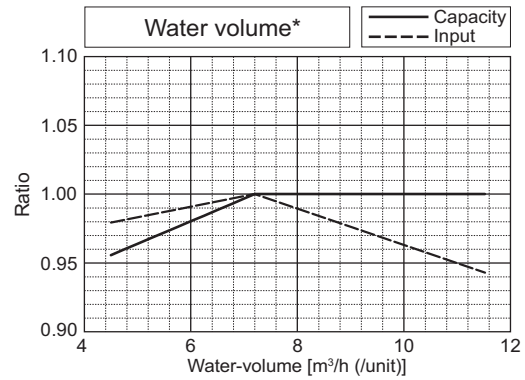
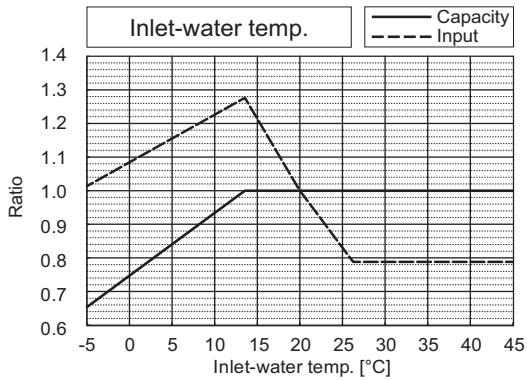
\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P850YSLM-A1 | PQRY-P850YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 96.0             | 96.0             |
|                          | BTU/h | 327,600          | 327,600          |
| Input                    | kW    | 18.03            | 18.03            |



\*The drawing indicates characteristic per unit.

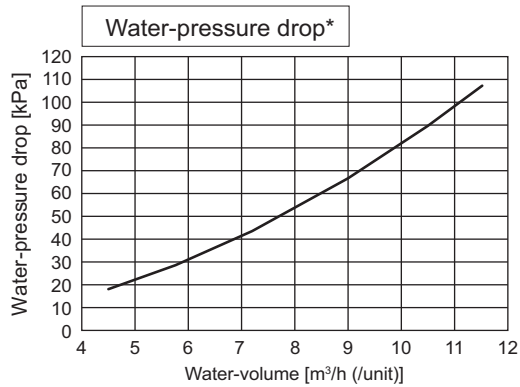
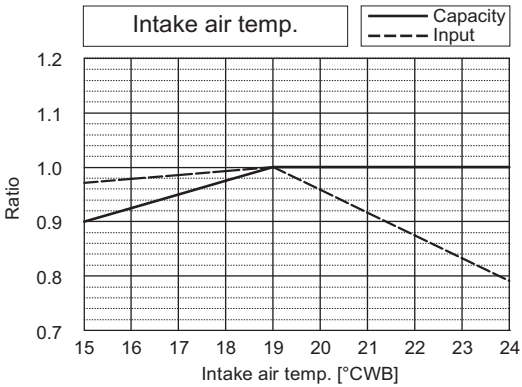
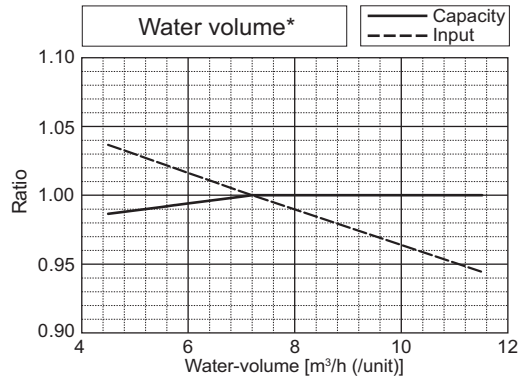
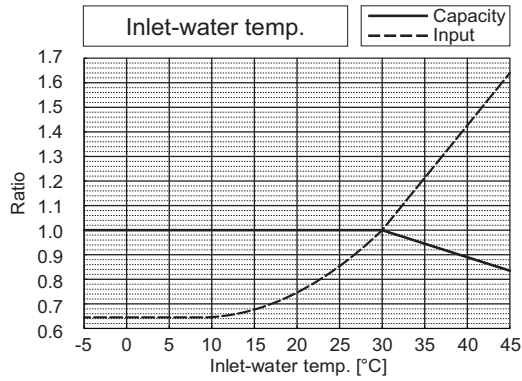
|                          |       | PQHY-P850YSLM-A1 | PQRY-P850YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 108.0            | 108.0            |
|                          | BTU/h | 368,500          | 368,500          |
| Input                    | kW    | 18.49            | 18.49            |



\*The drawing indicates characteristic per unit.

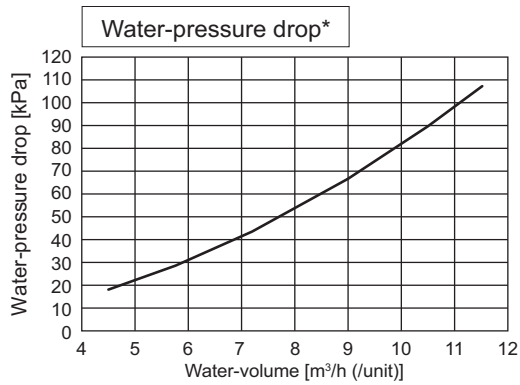
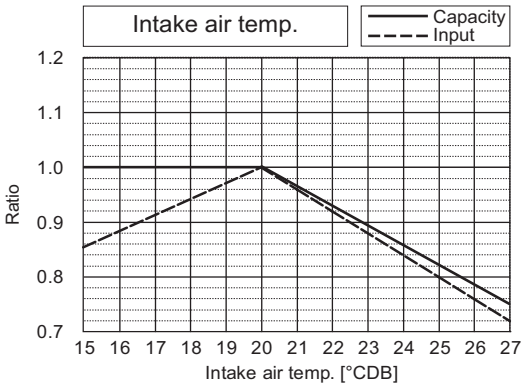
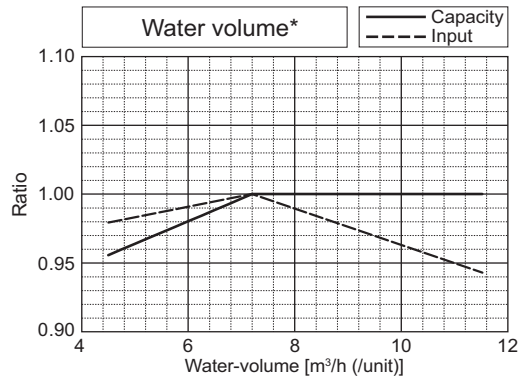
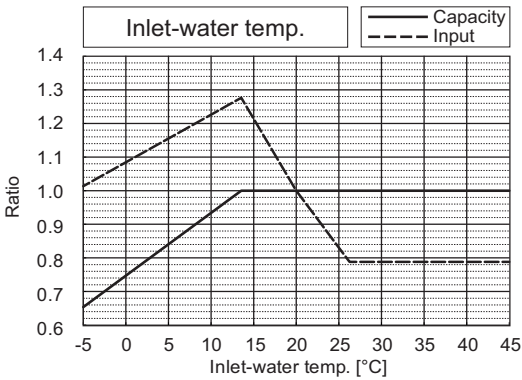
PQRY-P-Y(S)LM-A1

|                          |       | PQHY-P900YSLM-A1 | PQRY-P900YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Cooling Capacity | kW    | 101.0            | 101.0            |
|                          | BTU/h | 344,600          | 344,600          |
| Input                    | kW    | 19.38            | 19.38            |



\*The drawing indicates characteristic per unit.

|                          |       | PQHY-P900YSLM-A1 | PQRY-P900YSLM-A1 |
|--------------------------|-------|------------------|------------------|
| Nominal Heating Capacity | kW    | 113.0            | 113.0            |
|                          | BTU/h | 385,600          | 385,600          |
| Input                    | kW    | 19.74            | 19.74            |



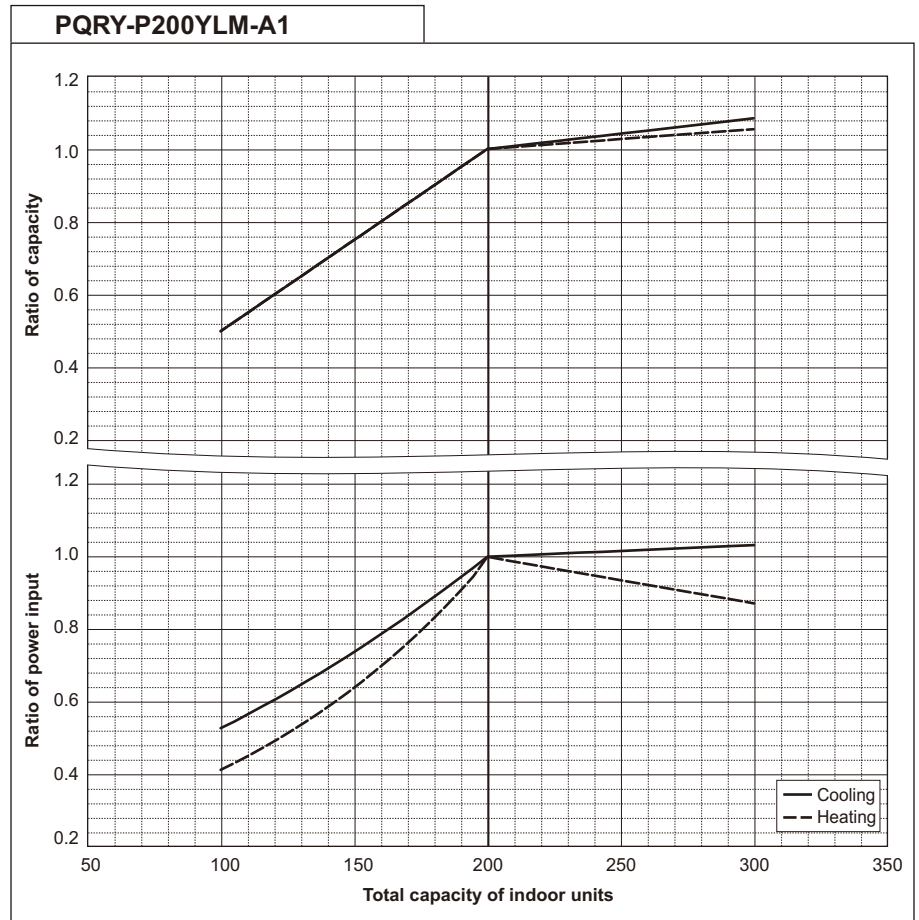
\*The drawing indicates characteristic per unit.

7-2. Correction by total indoor

CITY MULTI system have different capacities and inputs when many combinations of indoor units with different total capacities are connected. Using following tables, the maximum capacity can be found to ensure the system is installed with enough capacity for a particular application.

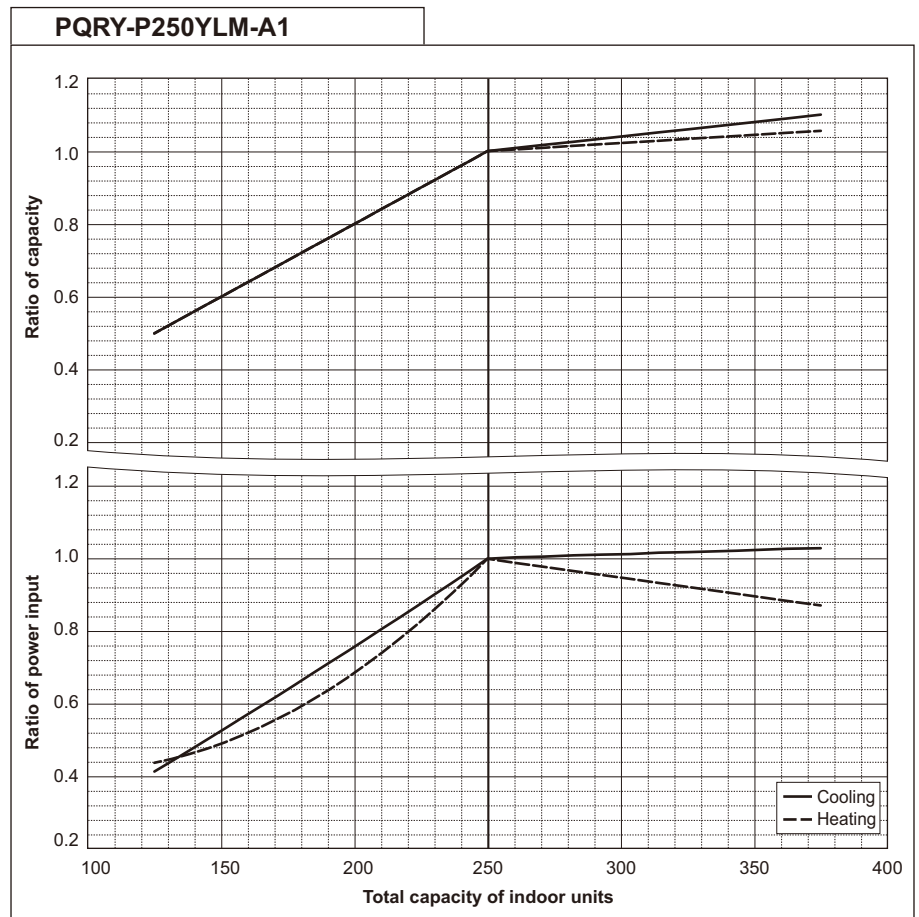
| PQRY-P200YLM-A1          |       |        |
|--------------------------|-------|--------|
| Nominal Cooling Capacity | kW    | 22.4   |
|                          | BTU/h | 76,400 |
| Input                    | kW    | 3.71   |

| PQRY-P200YLM-A1          |       |        |
|--------------------------|-------|--------|
| Nominal Heating Capacity | kW    | 25.0   |
|                          | BTU/h | 85,300 |
| Input                    | kW    | 3.97   |



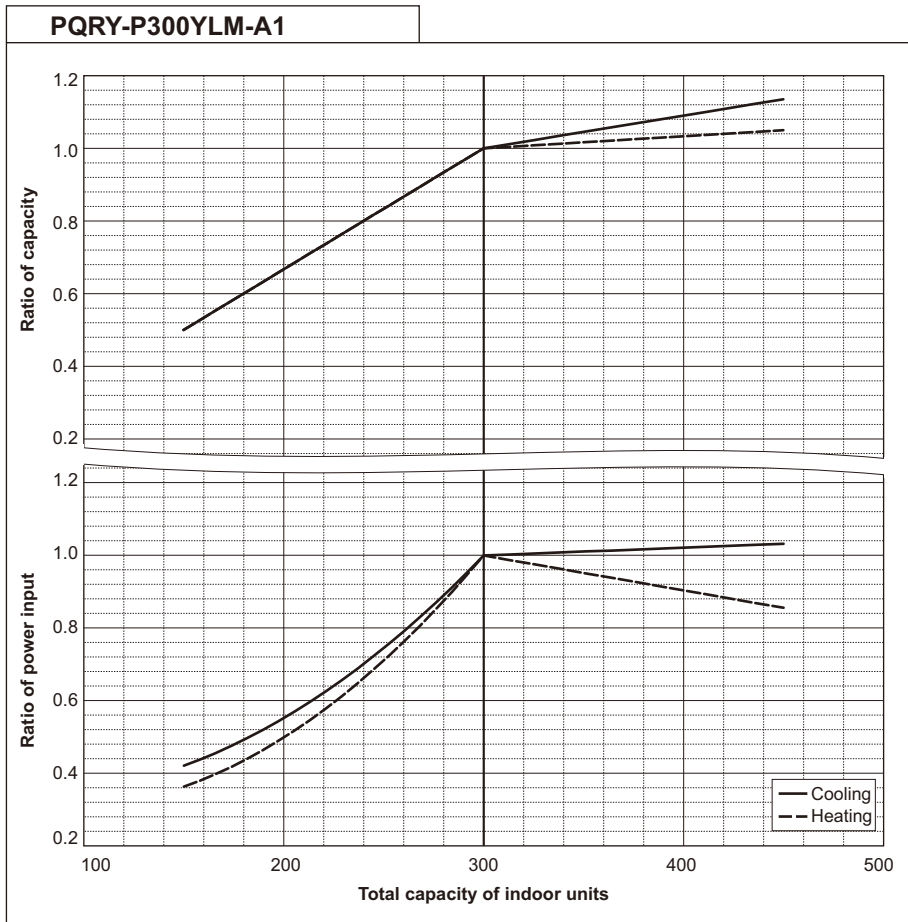
| PQRY-P250YLM-A1          |       |        |
|--------------------------|-------|--------|
| Nominal Cooling Capacity | kW    | 28.0   |
|                          | BTU/h | 95,500 |
| Input                    | kW    | 4.90   |

| PQRY-P250YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 31.5    |
|                          | BTU/h | 107,500 |
| Input                    | kW    | 5.08    |



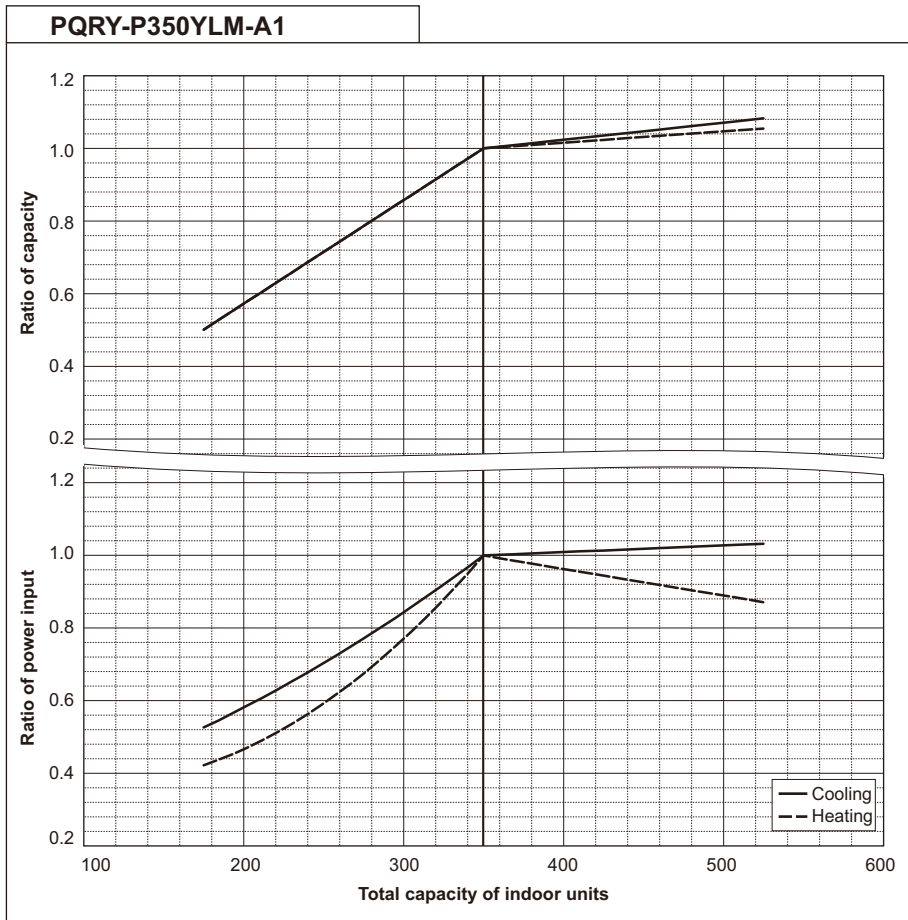
| PQRY-P300YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 33.5    |
|                          | BTU/h | 114,300 |
| Input                    | kW    | 6.04    |

| PQRY-P300YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 37.5    |
|                          | BTU/h | 128,000 |
| Input                    | kW    | 6.25    |



| PQRY-P350YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 40.0    |
|                          | BTU/h | 136,500 |
| Input                    | kW    | 7.14    |

| PQRY-P350YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 45.0    |
|                          | BTU/h | 153,500 |
| Input                    | kW    | 7.53    |



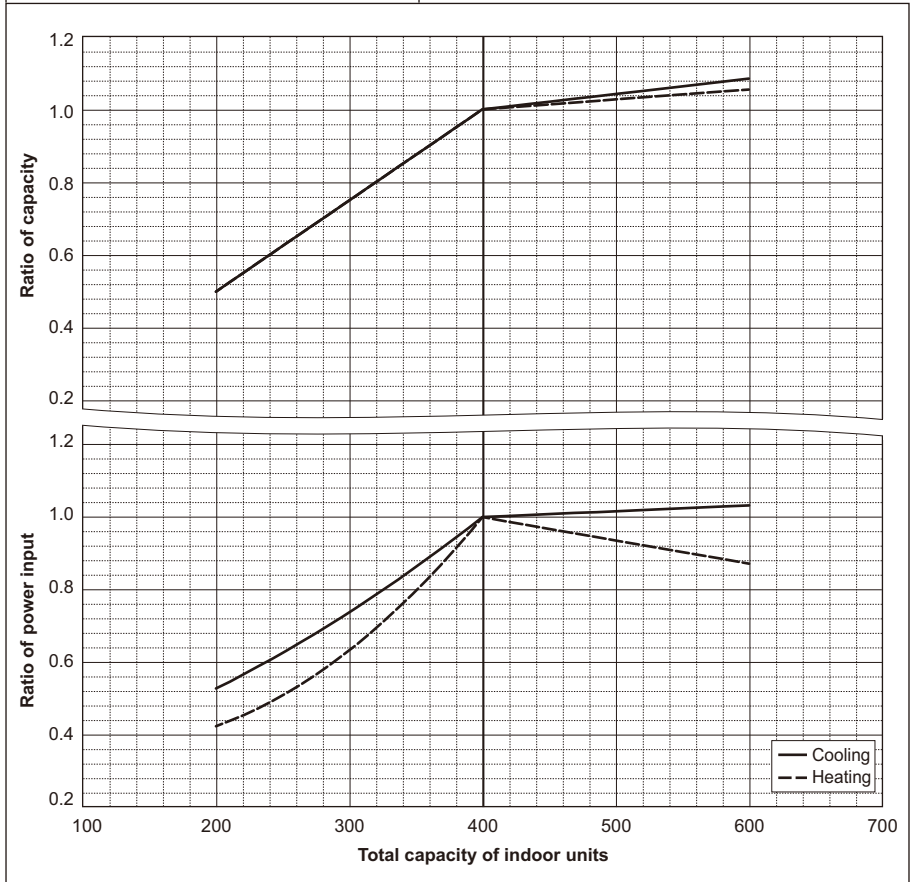
| PQRY-P400YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 45.0    |
|                          | BTU/h | 153,500 |
| Input                    | kW    | 8.03    |

| PQRY-P400YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 50.0    |
|                          | BTU/h | 170,600 |
| Input                    | kW    | 8.37    |

| PQRY-P400YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 45.0    |
|                          | BTU/h | 153,500 |
| Input                    | kW    | 7.70    |

| PQRY-P400YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 50.0    |
|                          | BTU/h | 170,600 |
| Input                    | kW    | 7.94    |

PQRY-P400Y(S)LM-A1



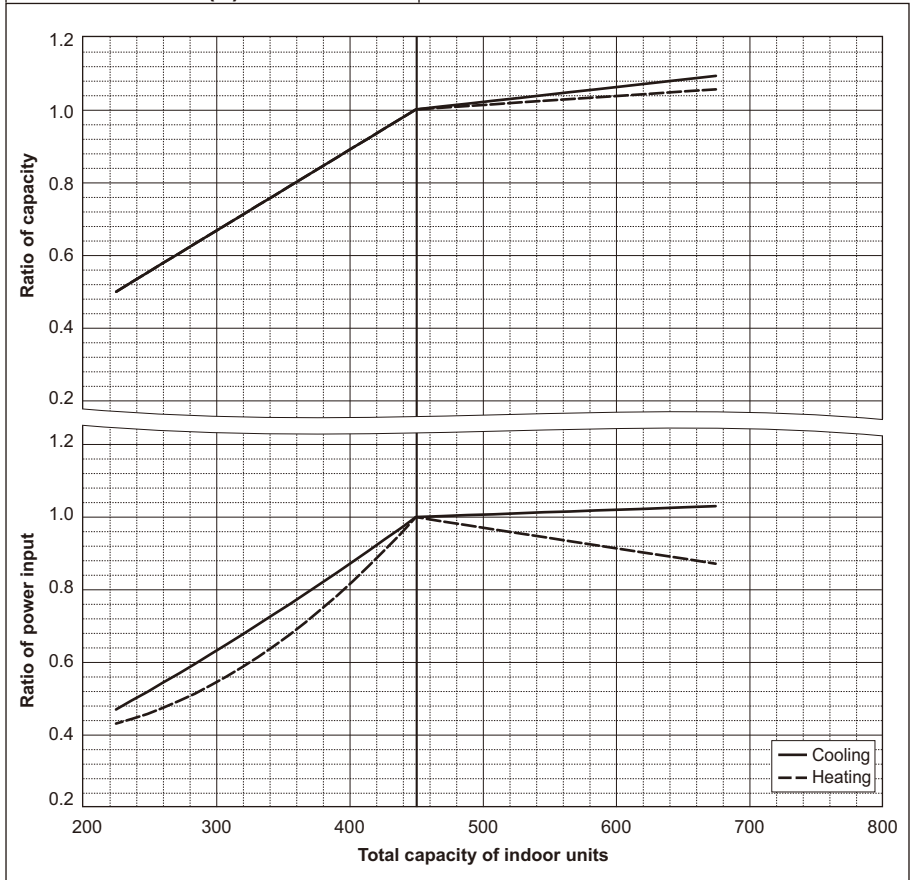
| PQRY-P450YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 50.0    |
|                          | BTU/h | 170,600 |
| Input                    | kW    | 9.29    |

| PQRY-P450YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 56.0    |
|                          | BTU/h | 191,100 |
| Input                    | kW    | 9.79    |

| PQRY-P450YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 50.0    |
|                          | BTU/h | 170,600 |
| Input                    | kW    | 8.78    |

| PQRY-P450YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 56.0    |
|                          | BTU/h | 191,100 |
| Input                    | kW    | 8.97    |

PQRY-P450Y(S)LM-A1



PQRY-P-Y(S)LM-A1

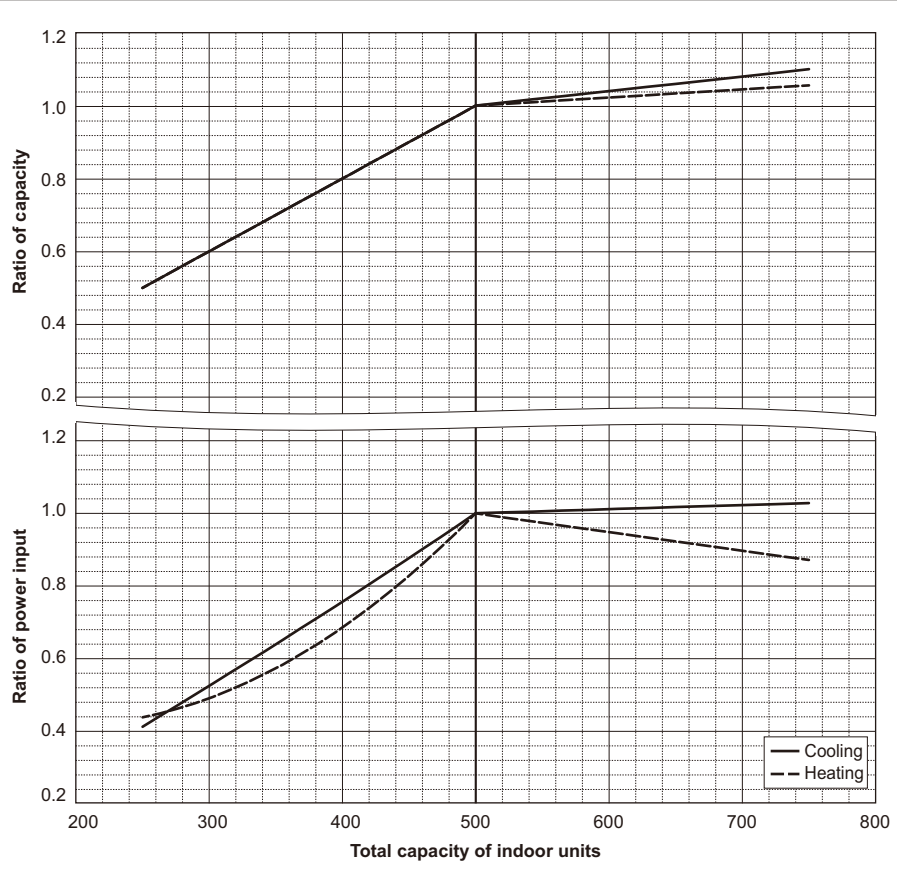
| PQRY-P500YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 56.0    |
|                          | BTU/h | 191,100 |
| Input                    | kW    | 11.17   |

| PQRY-P500YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 63.0    |
|                          | BTU/h | 215,000 |
| Input                    | kW    | 11.43   |

| PQRY-P500YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 56.0    |
|                          | BTU/h | 191,100 |
| Input                    | kW    | 10.12   |

| PQRY-P500YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 63.0    |
|                          | BTU/h | 215,000 |
| Input                    | kW    | 10.16   |

PQRY-P500Y(S)LM-A1



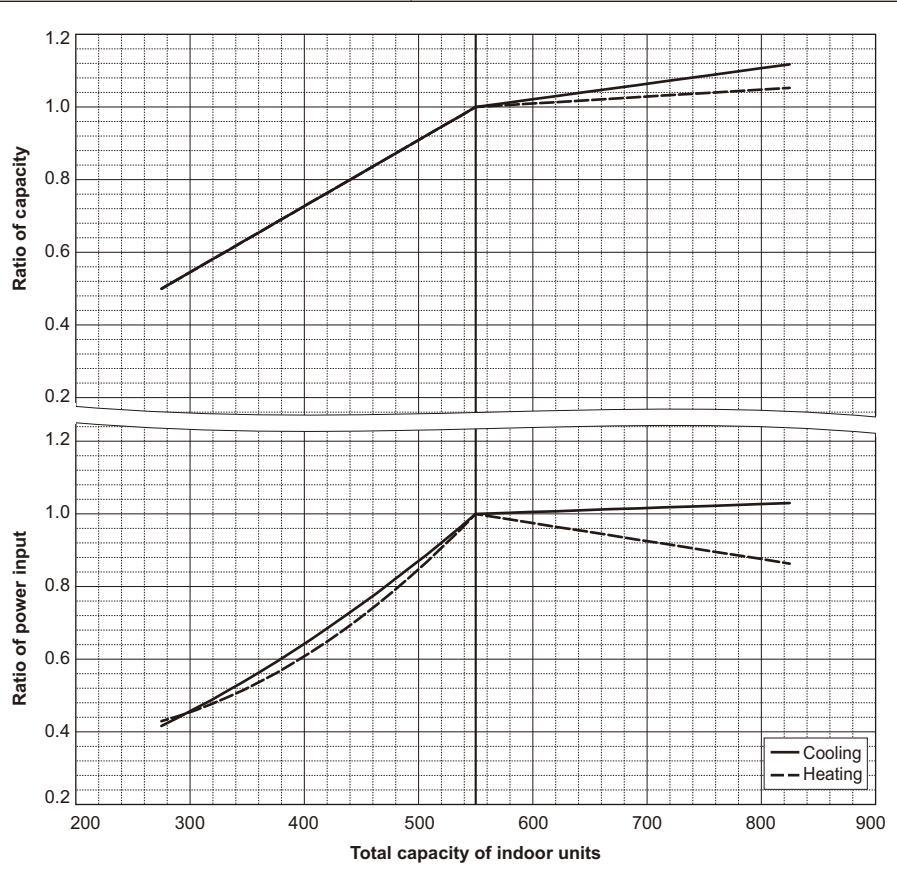
| PQRY-P550YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 63.0    |
|                          | BTU/h | 215,000 |
| Input                    | kW    | 12.54   |

| PQRY-P550YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 69.0    |
|                          | BTU/h | 235,400 |
| Input                    | kW    | 12.27   |

| PQRY-P550YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 63.0    |
|                          | BTU/h | 215,000 |
| Input                    | kW    | 11.55   |

| PQRY-P550YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 69.0    |
|                          | BTU/h | 235,400 |
| Input                    | kW    | 11.31   |

PQRY-P550Y(S)LM-A1



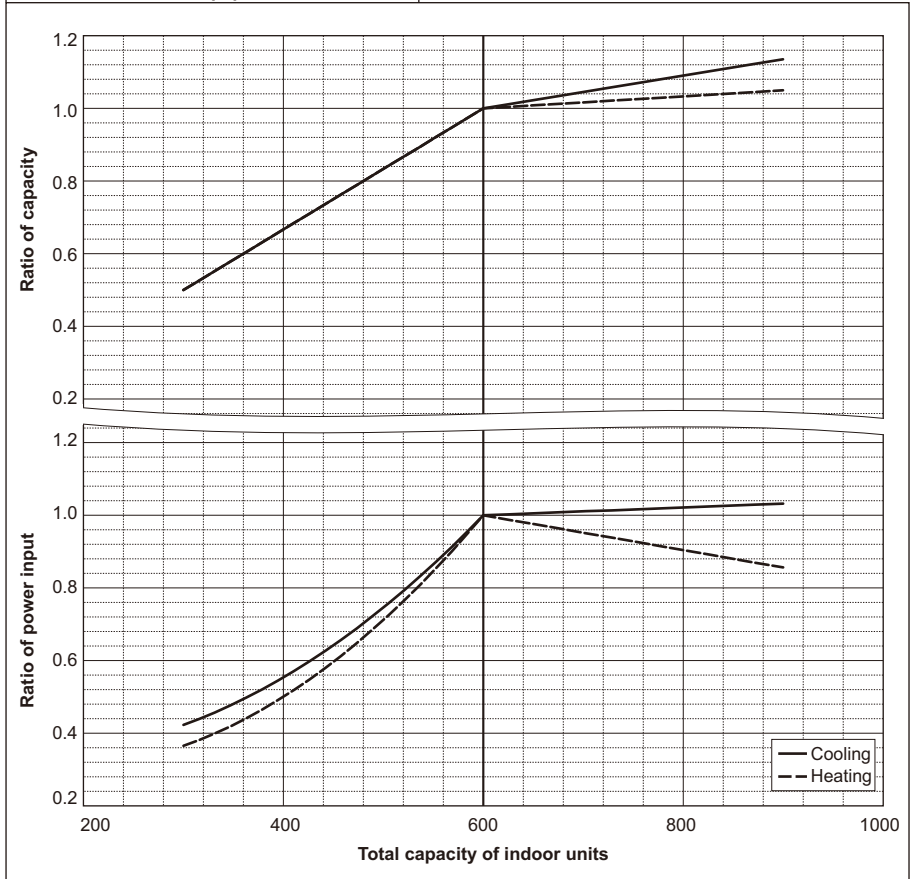
| PQRY-P600YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 69.0    |
|                          | BTU/h | 235,400 |
| Input                    | kW    | 14.49   |

| PQRY-P600YLM-A1          |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 76.5    |
|                          | BTU/h | 261,000 |
| Input                    | kW    | 14.51   |

| PQRY-P600YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 69.0    |
|                          | BTU/h | 235,400 |
| Input                    | kW    | 12.84   |

| PQRY-P600YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 76.5    |
|                          | BTU/h | 261,000 |
| Input                    | kW    | 12.75   |

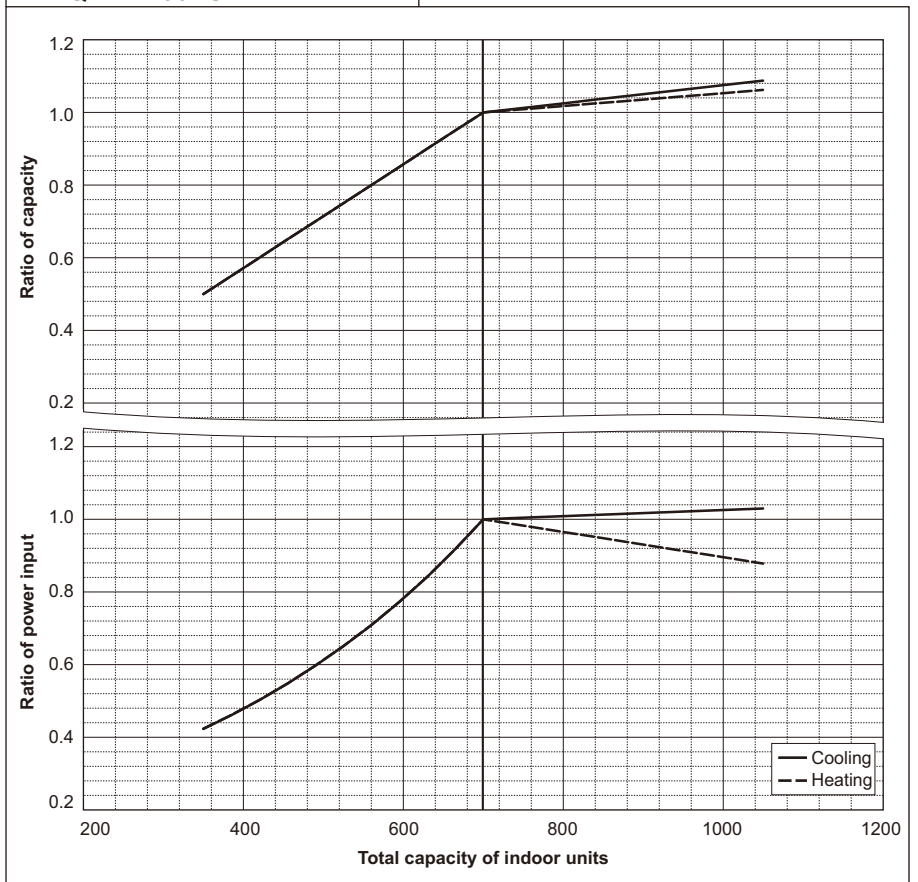
PQRY-P600Y(S)LM-A1



| PQRY-P700YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 80.0    |
|                          | BTU/h | 273,000 |
| Input                    | kW    | 14.73   |

| PQRY-P700YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 88.0    |
|                          | BTU/h | 300,300 |
| Input                    | kW    | 14.73   |

PQRY-P700YSLM-A1

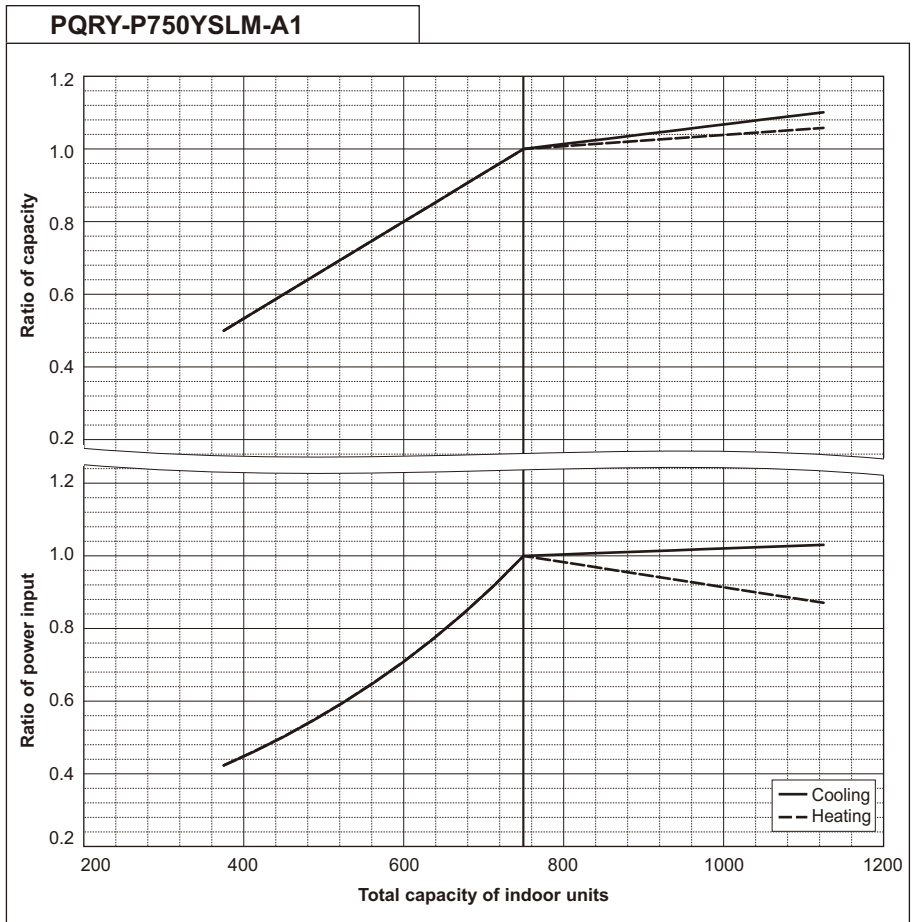


PQRY-P-Y(S)LM-A1



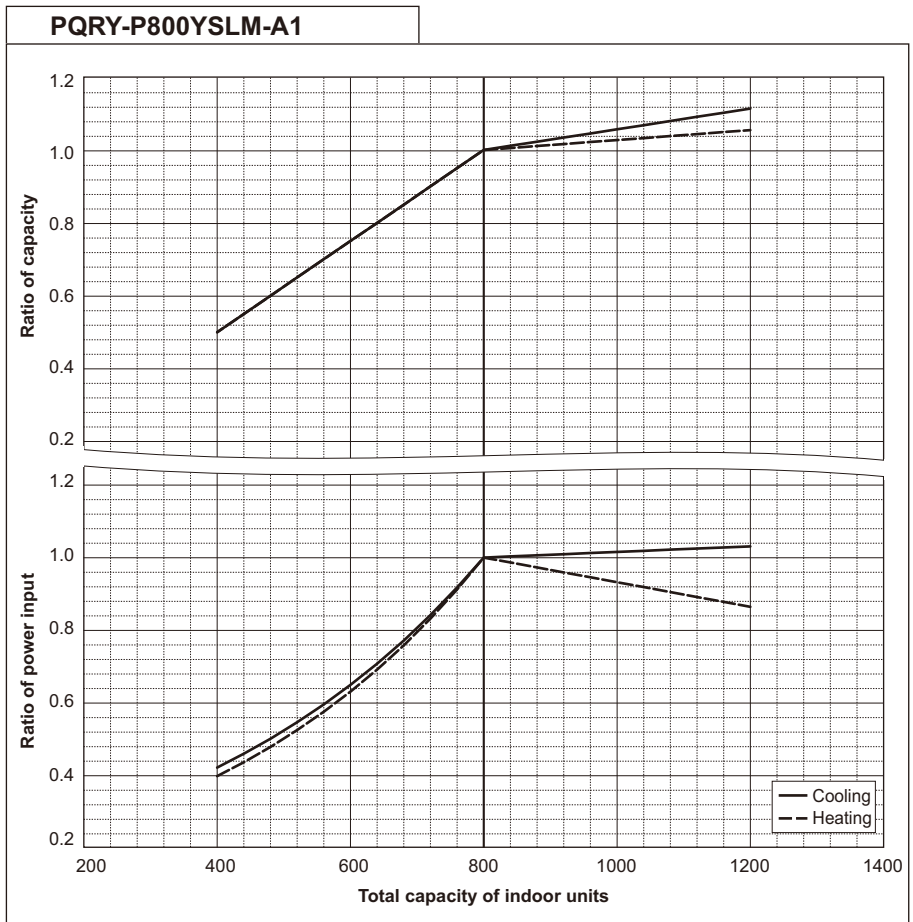
| PQRY-P750YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 85.0    |
|                          | BTU/h | 290,000 |
| Input                    | kW    | 15.64   |

| PQRY-P750YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 95.0    |
|                          | BTU/h | 324,100 |
| Input                    | kW    | 15.90   |



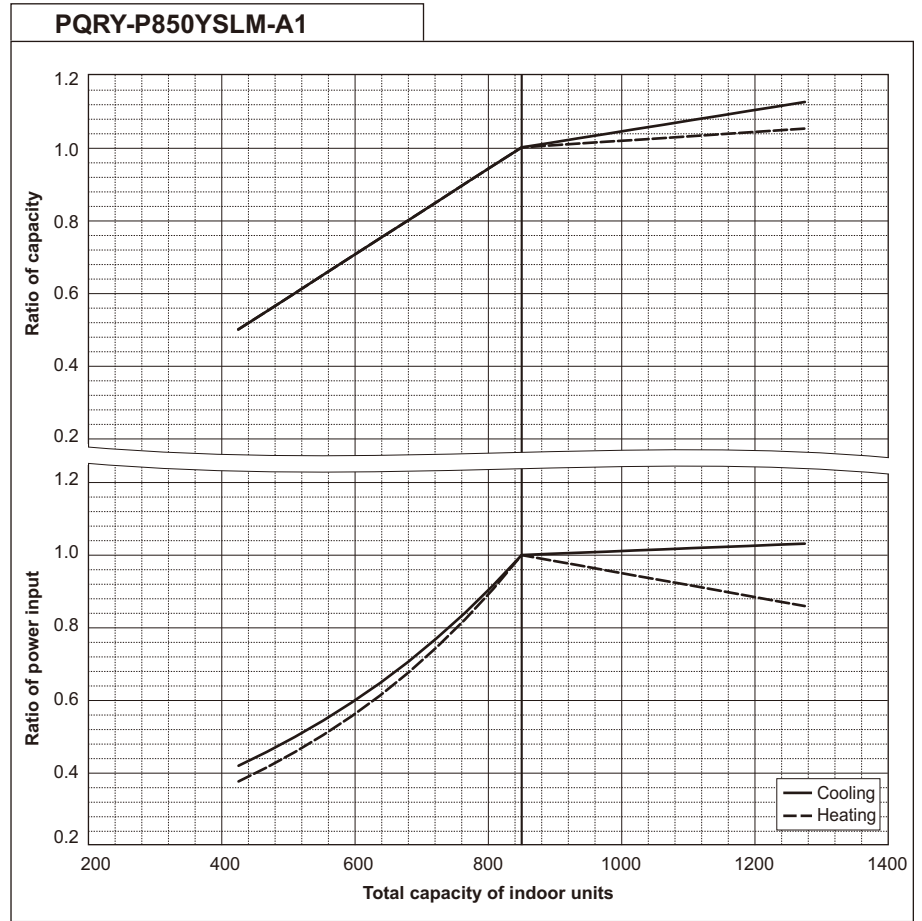
| PQRY-P800YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 90.0    |
|                          | BTU/h | 307,100 |
| Input                    | kW    | 16.57   |

| PQRY-P800YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 100.0   |
|                          | BTU/h | 341,200 |
| Input                    | kW    | 16.75   |



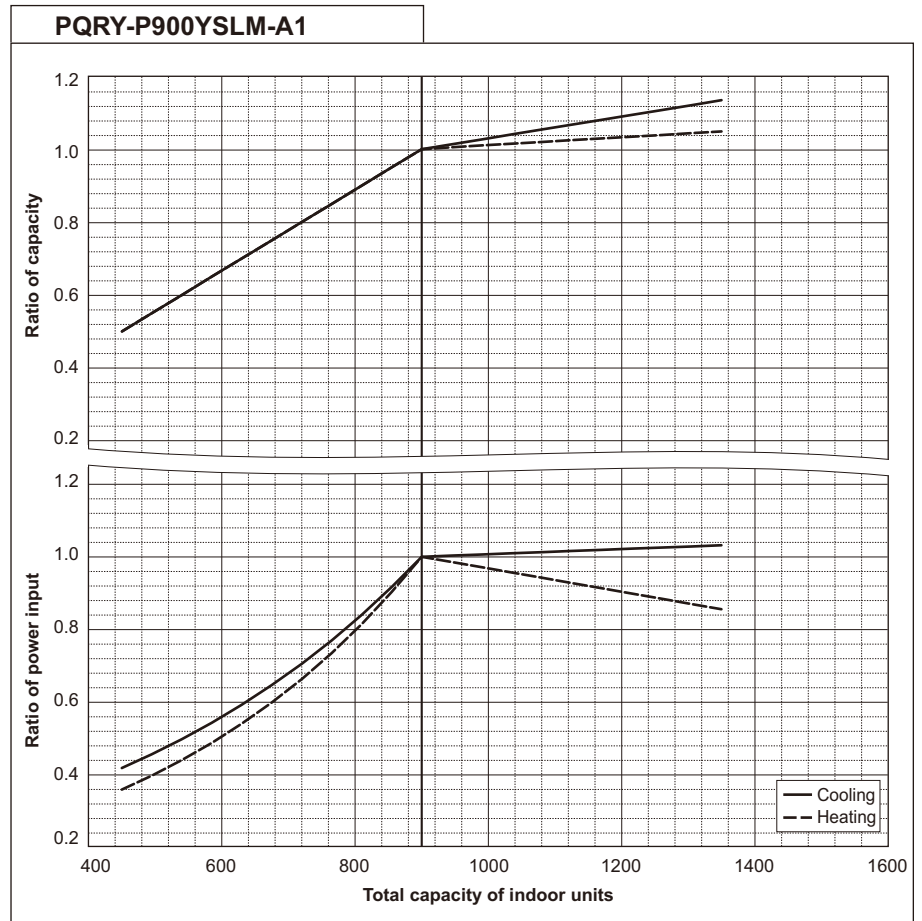
| PQRY-P850YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 96.0    |
|                          | BTU/h | 327,600 |
| Input                    | kW    | 18.03   |

| PQRY-P850YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 108.0   |
|                          | BTU/h | 368,500 |
| Input                    | kW    | 18.49   |



| PQRY-P900YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Cooling Capacity | kW    | 101.0   |
|                          | BTU/h | 344,600 |
| Input                    | kW    | 19.38   |

| PQRY-P900YSLM-A1         |       |         |
|--------------------------|-------|---------|
| Nominal Heating Capacity | kW    | 113.0   |
|                          | BTU/h | 385,600 |
| Input                    | kW    | 19.74   |



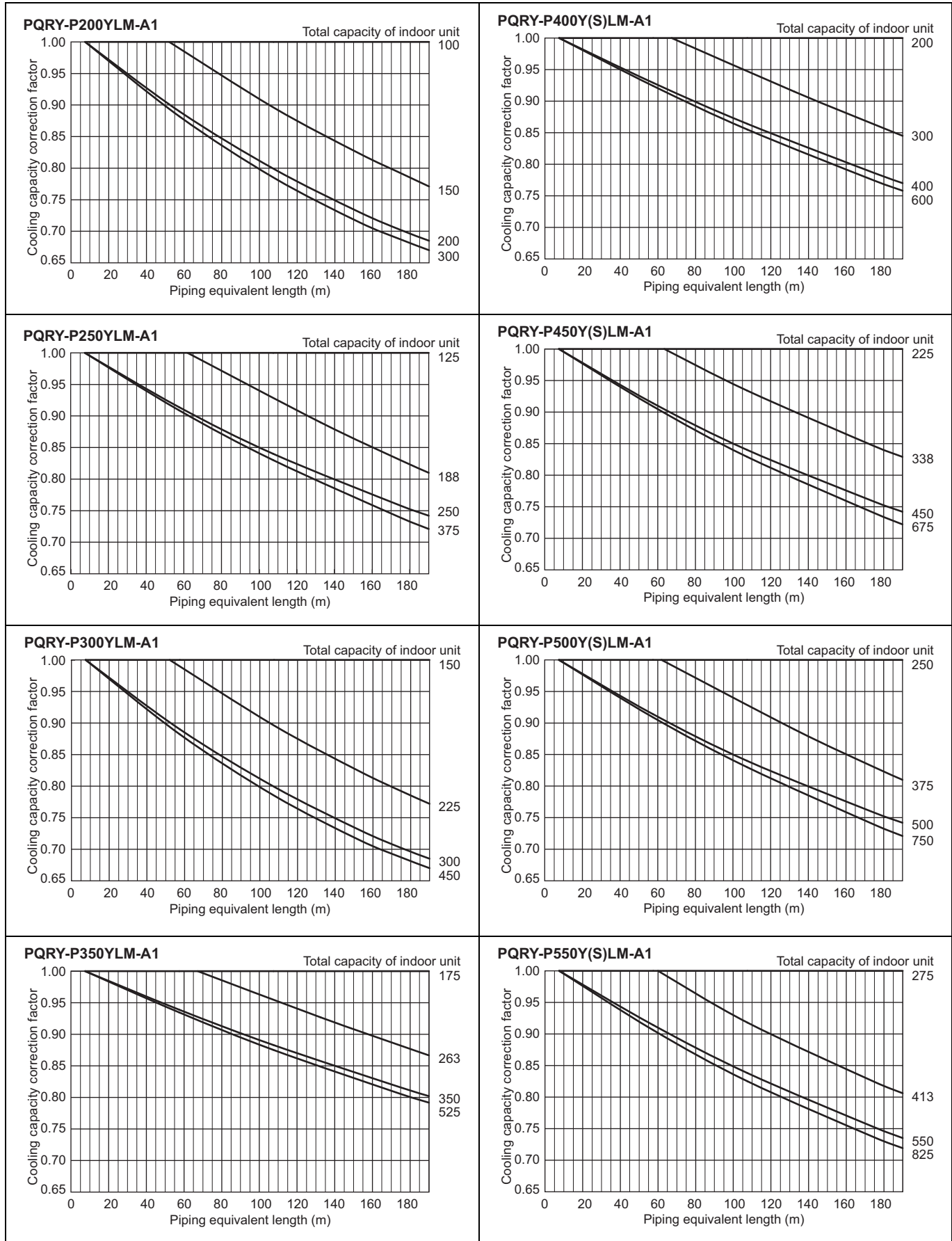
PQRY-P-Y(S)LM-A1

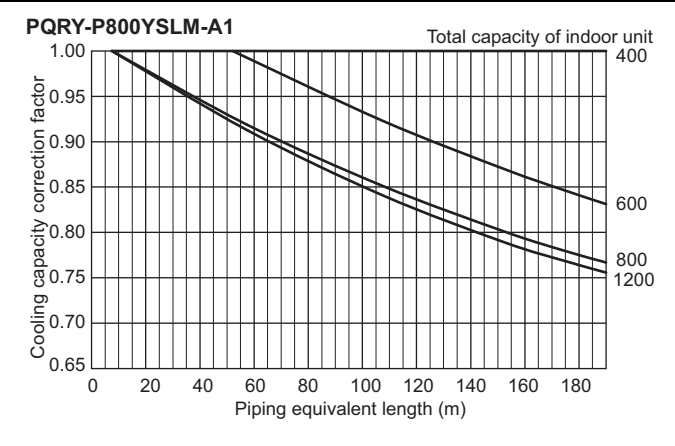
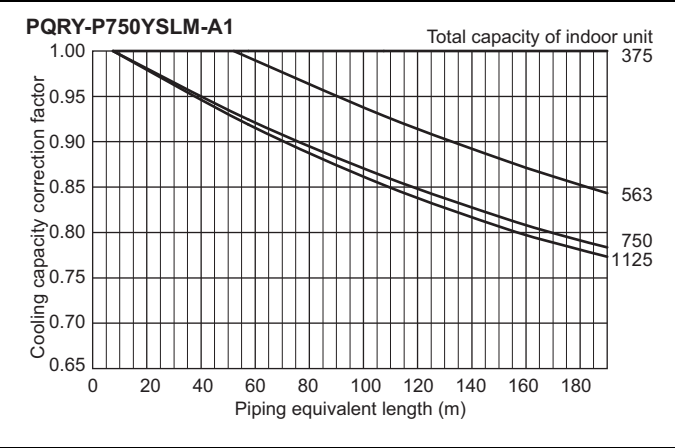
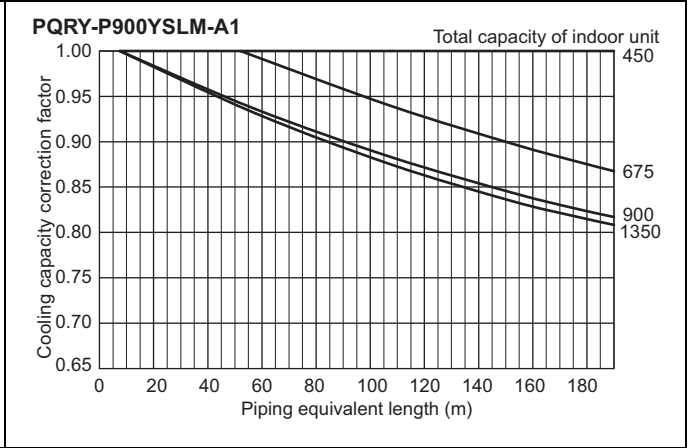
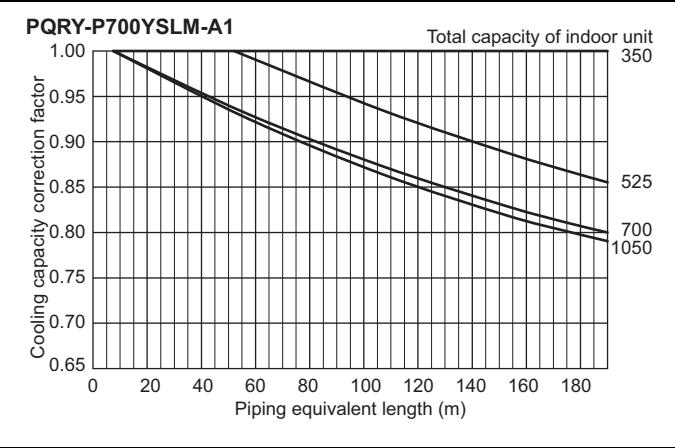
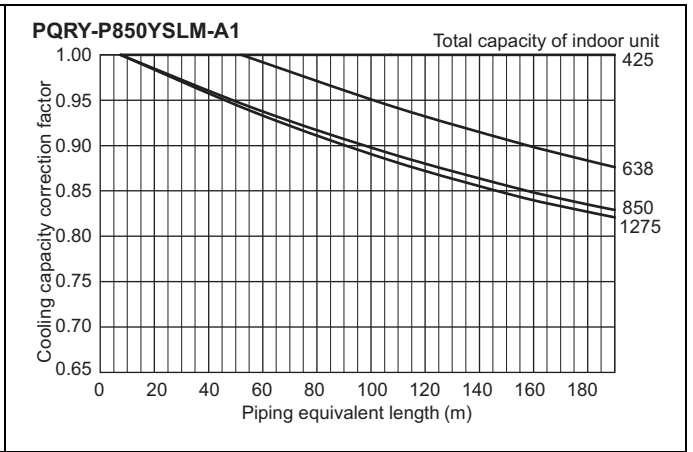
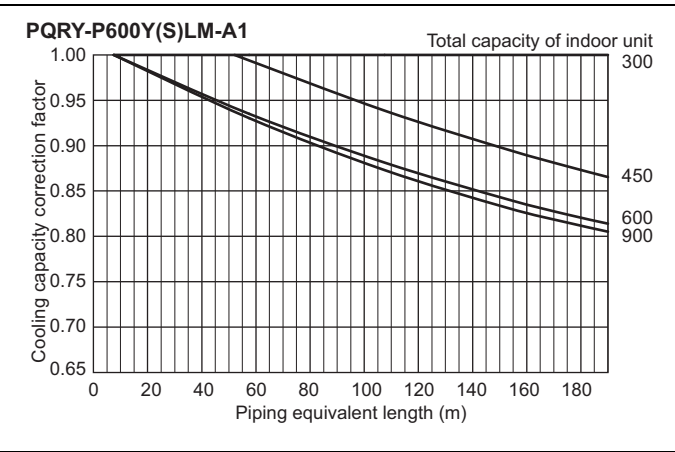
### 7-3. Correction by refrigerant piping length

CITY MULTI system can extend the piping flexibly within its limitation for the actual situation. However, a decrease of cooling/heating capacity could happen correspondently. Using following correction factor according to the equivalent length of the piping shown at 7-3-1 and 7-3-2, the capacity can be observed. 7-3-3 shows how to obtain the equivalent length of piping.

#### 7-3-1. Cooling capacity correction

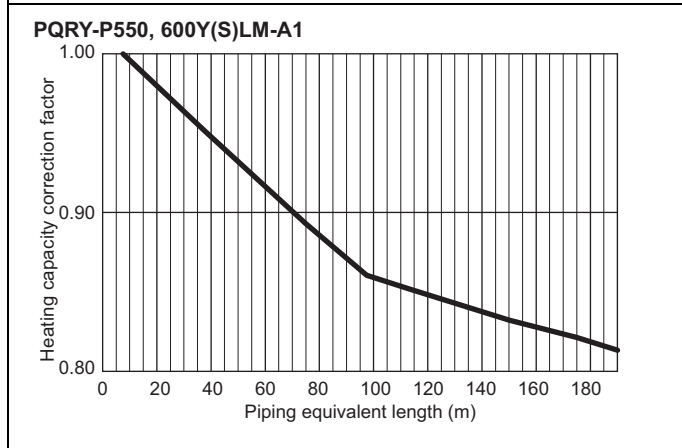
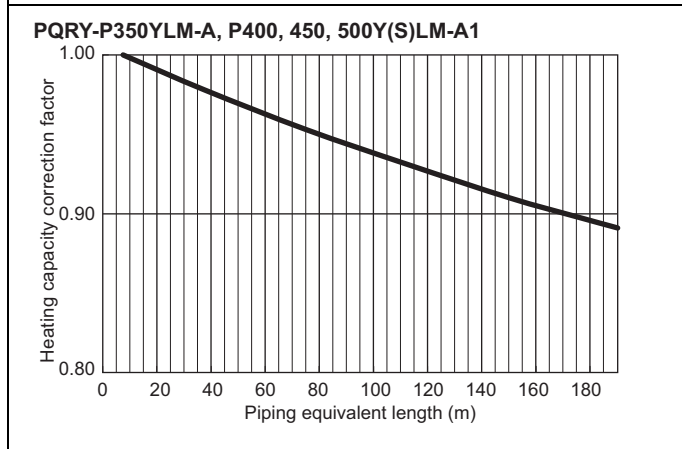
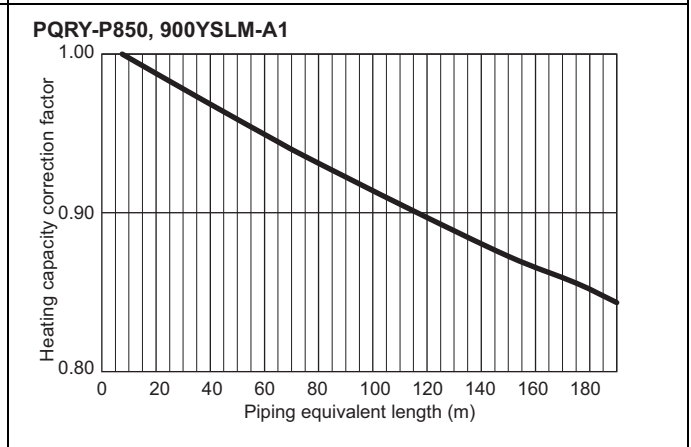
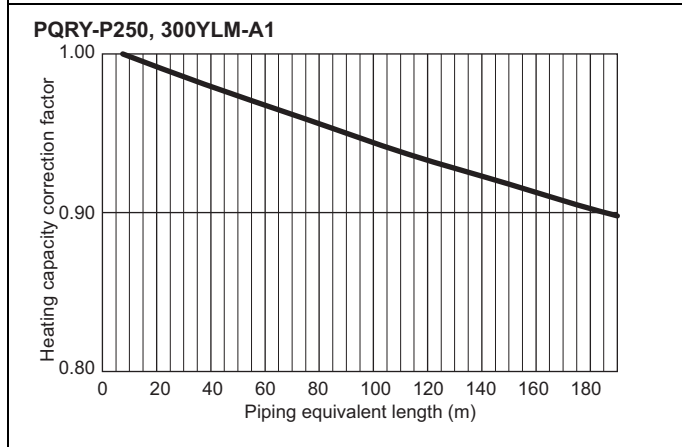
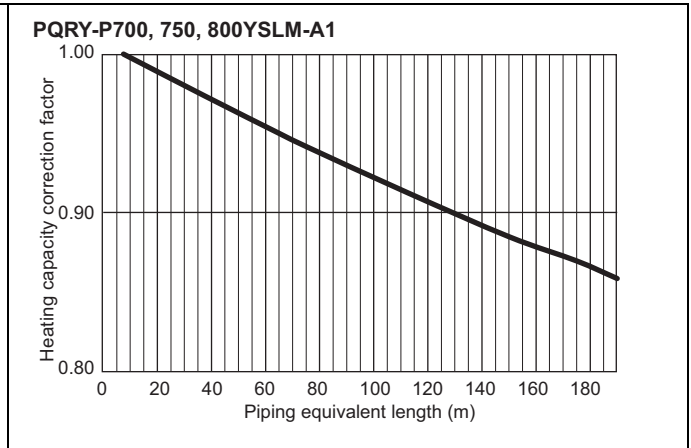
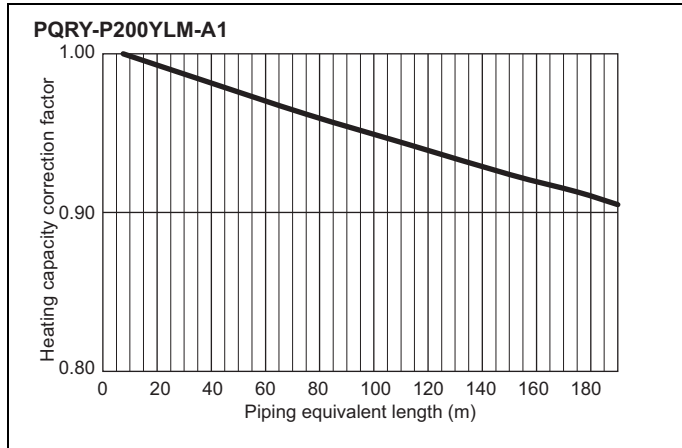
PQRY-P-Y(S)LM-A1





7-3-2. Heating capacity correction

PQRY-P-Y(S)LM-A1



### 7-3-3. How to obtain the equivalent piping length

**1 PQRYP200YLM**

Equivalent length = (Actual piping length to the farthest indoor unit) + (0.35 × number of bends in the piping) m

**2 PQRYP250, 300YLM**

Equivalent length = (Actual piping length to the farthest indoor unit) + (0.42 × number of bends in the piping) m

**3 PQRYP350, 400, 450, 500, 550, 600Y(S)LM**

Equivalent length = (Actual piping length to the farthest indoor unit) + (0.50 × number of bends in the piping) m

**4 PQRYP700, 750, 800YSLM**

Equivalent length = (Actual piping length to the farthest indoor unit) + (0.70 × number of bends in the piping) m

**5 PQRYP850, 900YSLM**

Equivalent length = (Actual piping length to the farthest indoor unit) + (0.80 × number of bends in the piping) m

### 7-4. Correction by port counts of the BC controller

Indoor unit sizes P200 and P250 must be connected to 2 ports on the BC controller.

Indoor unit sizes from P/M100 to P/M140 should normally be connected to 2 ports on the BC controller (set BC controller DIP-SW 4-6 to its ON position).

In cases whereby indoor unit sizes from P/M100 to P/M140 are connected to only 1port on the BC controller (set BC controller DIP-SW 4-6 to its OFF position), the cooling capacity of the outdoor/heat source unit should be multiplied by a correction factor of **0.97**.



# CITY MULTI SYSTEM DESIGN WY-Series

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# 1. Piping Design

## 1-1. R410A Piping material

Refrigerant pipe for CITY MULTI shall be made of phosphorus deoxidized copper, and has two types.

A. Type-O: Soft copper pipe (annealed copper pipe), can be easily bent with human's hand.

B. Type-1/2H pipe: Hard copper pipe (Straight pipe), being stronger than Type-O pipe of the same radical thickness.

The maximum operation pressure of R410A air conditioner is 4.30 MPa [623psi]. The refrigerant piping should ensure the safety under the maximum operation pressure. MITSUBISHI ELECTRIC recommends pipe size as Table1, or You shall follow the local industrial standard. Pipes of radical thickness 0.7mm or less shall not be used.

Table 1. Copper pipe size and radial thickness for R410A CITY MULTI.

| Size (mm) | Size (inch) | Radial thickness (mm) | Radial thickness (mil) | Pipe type      |
|-----------|-------------|-----------------------|------------------------|----------------|
| ø6.35     | ø1/4"       | 0.8                   | [32]                   | Type-O         |
| ø9.52     | ø3/8"       | 0.8                   | [32]                   | Type-O         |
| ø12.7     | ø1/2"       | 0.8                   | [32]                   | Type-O         |
| ø15.88    | ø5/8"       | 1.0                   | [40]                   | Type-O         |
| ø19.05    | ø3/4"       | 1.2                   | [48]                   | Type-O         |
| ø19.05    | ø3/4"       | 1.0                   | [40]                   | Type-1/2H or H |
| ø22.2     | ø7/8"       | 1.0                   | [40]                   | Type-1/2H or H |
| ø25.4     | ø1"         | 1.0                   | [40]                   | Type-1/2H or H |
| ø28.58    | ø1-1/8"     | 1.0                   | [40]                   | Type-1/2H or H |
| ø31.75    | ø1-1/4"     | 1.1                   | [44]                   | Type-1/2H or H |
| ø34.93    | ø1-3/8"     | 1.2                   | [48]                   | Type-1/2H or H |
| ø41.28    | ø1-5/8"     | 1.4                   | [56]                   | Type-1/2H or H |

\* For pipe sized ø19.05 (3/4") for R410A air conditioner, choice of pipe type is up to you.

\* The figures in the radial thickness column are based on the Japanese standards and provided only as a reference. Use pipes that meet the local standards.

### Flare

Due to the relative higher operation pressure of R410A compared to R22, the flare connection should follow dimensions mentioned below so as to achieve enough the air-tightness.

| Flare pipe  | Pipe size     | A (For R410A) (mm[in.]) | Flare nut   | Pipe size     | B (For R410A) (mm[in.]) |
|---|---------------|-------------------------|---|---------------|-------------------------|
|  | ø6.35 [1/4"]  | 9.1                     |  | ø6.35 [1/4"]  | 17.0                    |
|   | ø9.52 [3/8"]  | 13.2                    |   | ø9.52 [3/8"]  | 22.0                    |
|   | ø12.70 [1/2"] | 16.6                    |   | ø12.70 [1/2"] | 26.0                    |
|   | ø15.88 [5/8"] | 19.7                    |   | ø15.88 [5/8"] | 29.0                    |
|   | ø19.05 [3/4"] | 24.0                    |   | ø19.05 [3/4"] | 36.0                    |

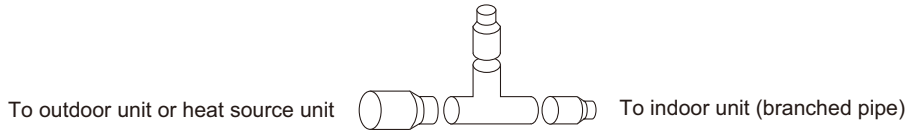
# 1. Piping Design

## Procedures for installing the branched pipes

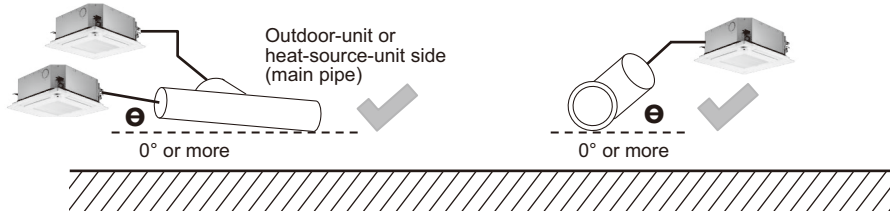
Refer to the instructions that came with the branched pipe kit (separately sold) for details.

### [1] Branches on the indoor-unit side

#### ■Joint



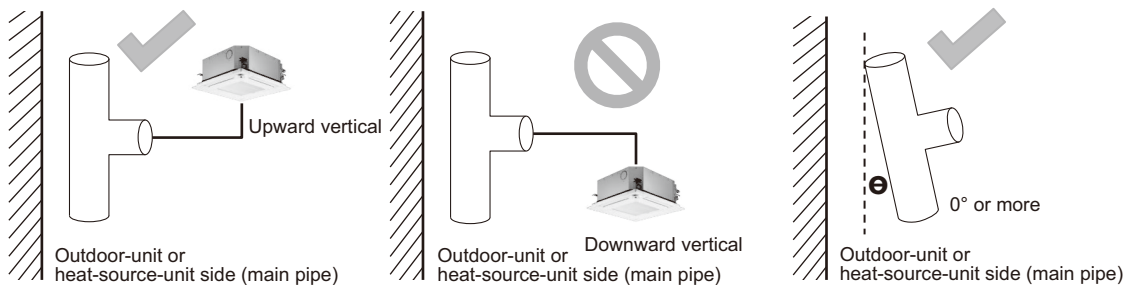
#### Horizontal installation



#### Be careful on return oil.

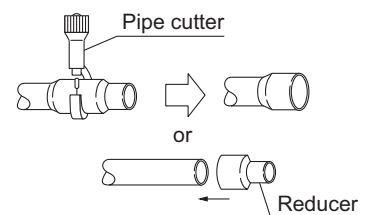
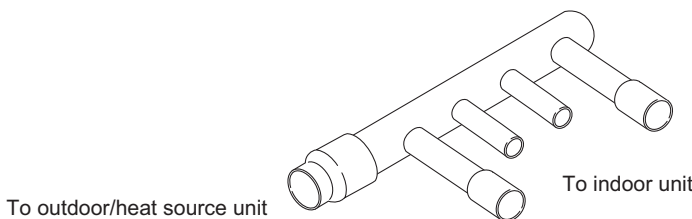


#### Vertical installation



- Restrictions described here apply to the joint in the gas line.
- CMY-Y202S-G2 or CMY-Y302S-G2 in the gas line must be installed horizontally (see figure above) or with the branched pipes facing up.
- If the size of the refrigerant pipe that is selected by following the instructions under “Piping Design” section does not match the size of the joint, use a reducer to connect them. A reducer is included in the kit.

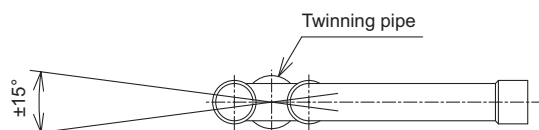
#### ■Header



- No restrictions apply to the installation of the header.
- If the size of the refrigerant pipe that is selected by following the instructions under “Piping Design” section does not match the size of the header, cut the pipe to an appropriate size using a pipe cutter, or use a reducer to connect them.
- If the number of header branches exceeds the number of pipes to be connected, cap the unused header branches. Caps are included in the kit.

### [2] Branches on the outdoor/heat source-unit side

Note. Refer to the figure below for the installation position of the twinning pipe.



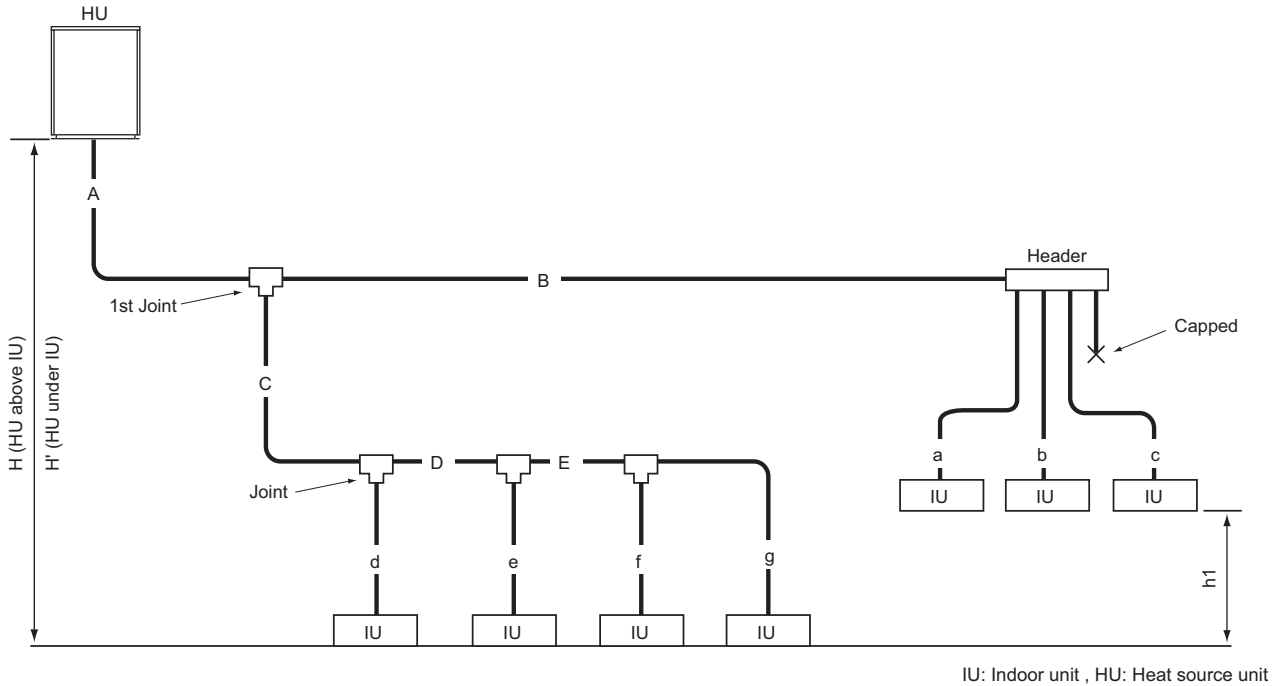
Slope of the twinning pipes are at an angle within  $\pm 15^\circ$  to the horizontal plane.

- Inclination of the twinning pipes  
The inclination of the twinning pipes must be  $\pm 15^\circ$  or less against the horizontal plane. Excessive inclination of the twinning pipes may damage the unit.
- Minimum length of the straight section of the pipe before the twinning pipes  
Always use the pipes supplied in the twinning pipe kit, and make sure the straight section of the pipe immediately before it connects to the twinning pipe is at least 500 mm (19-11/16 in.). Failure to do so may damage the unit.

# 1. Piping Design

## 1-2. Piping Design

### Rule for piping size selection



#### 1. Selecting joints

Select joints from Table 4-1 [Selection criteria for joints] based on the total capacity of indoor units on the downstream side. When selecting the first joint for the system to which the heat source unit listed in Table 4-2 [See the table below for the first joint of the heat source unit described below.] is connected, select the first joint from Table 4-2.

#### 2. Selecting headers

Select headers from Table 5 [Header selection rule] based on the number of indoor units to be connected. Refer to Table 5, which shows the total capacity limits, for the indoor units to be connected on the downstream side. When connecting a header directly to the heat source unit, select the header by referring to the notes in Table 5. \*The piping cannot be branched on the downstream of the header.

#### 3. Selecting refrigerant pipe sizes

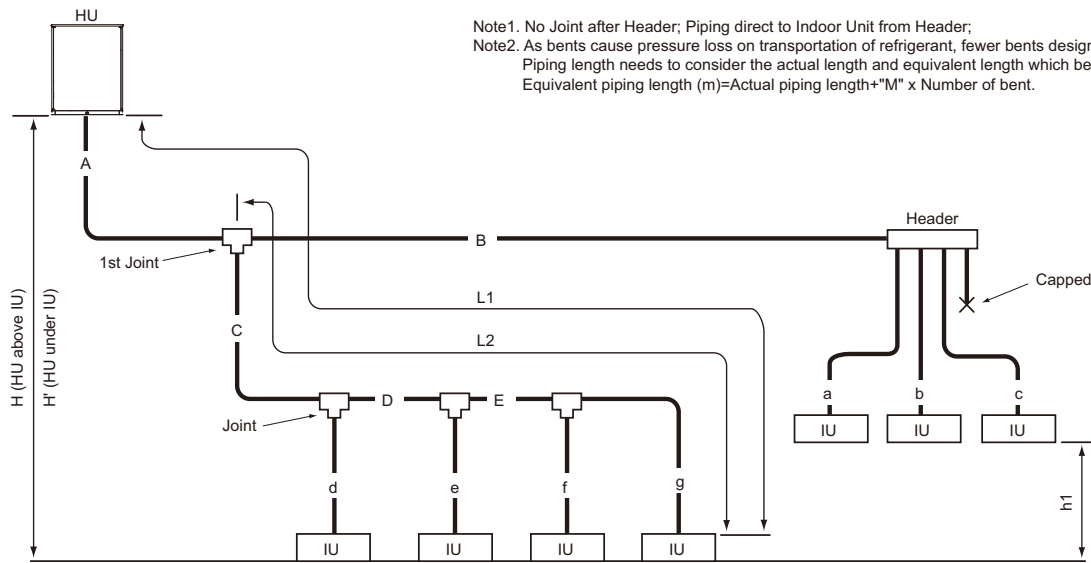
- (1) Between heat source unit and the 1st joint [A]  
Select the appropriate size pipes for the selected heat source unit from Table 1 [Piping "A" size selection rule].
- (2) Between joints [B, C, D, and E]  
Select the appropriate size pipes from Table 2 [Piping "B", "C", "D", ... size selection rule] based on the total capacity of indoor units on the downstream side.
- (3) Between joints and indoor units [a, b, c, d, e, f, and g]  
Select the appropriate size pipes from Table 3 [Piping "a", "b", "c", "d", ... size selection rule] based on the capacity of indoor units.
- (4) After selecting the pipe sizes in accordance with steps (1) through (3) above, if the size of the pipes on the downstream is larger than that on the upstream, it is not necessary to be bigger than the upstream one.

#### 4. Checking the refrigerant charge

Calculate the amount of refrigerant to be added based on the pipe sizes selected in Items 1 through 3 above, and make sure that the total amount of the initial charge and the additional charge combined will not exceed the maximum allowable refrigerant charge amount. If this amount exceeds the maximum allowable amount, redesign the system (i.e., piping length) so that the total refrigerant charge will not exceed the maximum allowable amount.

# 1. Piping Design

## 1-2-1. PQHY-P200-600YLM Piping



Note1. No Joint after Header; Piping direct to Indoor Unit from Header;  
 Note2. As bents cause pressure loss on transportation of refrigerant, fewer bents design is better;  
 Piping length needs to consider the actual length and equivalent length which bents are counted.  
 Equivalent piping length (m)=Actual piping length+"M" x Number of bent.

IU: Indoor unit, HU: Heat source unit

| Piping length                          |                         |              |                        | Bent equivalent length "M" |                       |
|--|-------------------------|--------------|------------------------|----------------------------|-----------------------|
| Item                                   | Piping in the figure    | Max. length  | Max. equivalent length | Heat source Model          | M (m/bent [ft./bent]) |
| Total piping length                    | A+B+C+D+E+a+b+c+d+e+f+g | *1           | -                      | PQHY-P200YLM               | 0.35 [1.15]           |
| Farthest IU from HU (L1)               | A+C+D+E+g / A+B+c       | 165 [541']   | 190 [623']             | PQHY-P250YLM               | 0.42 [1.38]           |
| Farthest IU from first Joint (L2)      | C+D+E+g / B+c           | 40 [131'] *2 | 40 [131']              | PQHY-P300YLM               | 0.42 [1.38]           |
| Height between HU and IU (HU above IU) | H                       | 50 [164']    | -                      | PQHY-P350YLM               | 0.50 [1.64]           |
| Height between HU and IU (HU under IU) | H'                      | 40 [131']    | -                      | PQHY-P400YLM               | 0.50 [1.64]           |
| Height between IU and IU               | h1                      | 15 [49']     | -                      | PQHY-P450YLM               | 0.50 [1.64]           |
|  |                         |              |                        | PQHY-P500YLM               | 0.50 [1.64]           |
|  |                         |              |                        | PQHY-P550YLM               | 0.50 [1.64]           |
|  |                         |              |                        | PQHY-P600YLM               | 0.50 [1.64]           |

HU: Heat source Unit, IU: Indoor Unit

\*1 300 [984] for PQHY-P200-300YLM, 500 [1640] for PQHY-P350-600YLM

\*2 90 m is available. When the piping length exceeds 40 m, use one size larger liquid pipe starting with the section of piping where 40 m is exceeded and all piping after that point.

In the figure above, if the piping labeled "E" exceeds 40 m (but does not exceed 90 m), increase the size of the liquid piping labeled E, f, and g by one size.

**Table 1 Piping "A" size selection rule** (mm [in.])

| Heat source unit | Pipe(Liquid)   | Pipe(Gas)       |
|------------------|----------------|-----------------|
| PQHY-P200YLM     | ø9.52 [3/8"]   | ø19.05 [3/4"]   |
| PQHY-P250YLM     | ø9.52 [3/8"]*1 | ø22.20 [7/8"]   |
| PQHY-P300YLM     | ø9.52 [3/8"]*2 | ø22.20 [7/8"]   |
| PQHY-P350YLM     | ø12.70 [1/2"]  | ø28.58 [1-1/8"] |
| PQHY-P400-600YLM | ø15.88 [5/8"]  | ø28.58 [1-1/8"] |

\*1. L1>=90m [295ft.], ø12.70mm [1/2in.]; L1<90m [295ft.], ø9.52mm [3/8in.]

\*2. L1>=40m [131ft.], ø12.70mm [1/2in.]; L1<40m [131ft.], ø9.52mm [3/8in.]

**Table 2 Piping "B", "C", "D", "E" size selection rule** (mm [in.])

| Total down-stream Indoor capacity | Pipe(Liquid)  | Pipe(Gas)       |
|-----------------------------------|---------------|-----------------|
| ~ P/M140                          | ø9.52 [3/8"]  | ø15.88 [5/8"]   |
| P/M141 ~ P/M200                   | ø9.52 [3/8"]  | ø19.05 [3/4"]   |
| P/M201 ~ P/M300                   | ø9.52 [3/8"]  | ø22.20 [7/8"]   |
| P/M301 ~ P/M400                   | ø12.70 [1/2"] | ø28.58 [1-1/8"] |
| P/M401 ~ P/M650                   | ø15.88 [5/8"] | ø28.58 [1-1/8"] |
| P/M651 ~ P/M800                   | ø19.05 [3/4"] | ø34.93 [1-3/8"] |
| P/M801 ~                          | ø19.05 [3/4"] | ø41.28 [1-5/8"] |

**Table 3 Piping "a", "b", "c", "d", "e", "f", "g" size selection rule** (mm [in.])

| Indoor Unit size                       | Pipe(Liquid)  | Pipe(Gas)        |
|--|---------------|------------------|
| P10 to P50, M20 to M50, GUF-50RD(H)    | ø6.35 [1/4"]  | ø12.70 [1/2"]    |
| P63 to P140, M63 to M140, GUF-100RD(H) | ø9.52 [3/8"]  | ø15.88 [5/8"]    |
| P200                                   | ø9.52 [3/8"]  | ø19.05 [3/4"] *1 |
| P250                                   | ø9.52 [3/8"]  | ø22.20 [7/8"]    |
| P300                                   | ø9.52 [3/8"]  | ø22.20 [7/8"]    |
| P400                                   | ø12.70 [1/2"] | ø28.58 [1-1/8"]  |
| P500                                   | ø15.88 [5/8"] | ø28.58 [1-1/8"]  |
| P600                                   | ø15.88 [5/8"] | ø28.58 [1-1/8"]  |

\*1. ø22.20 [7/8"]; PFFY-P200YM(H)-E

**Table 4-1 Selection criteria for joints**

| Total down-stream Indoor capacity | Joint         |
|-----------------------------------|---------------|
| ~ P/M200                          | CMY-Y102SS-G2 |
| P/M201 ~ P/M400                   | CMY-Y102LS-G2 |
| P/M401 ~ P/M650                   | CMY-Y202S-G2  |
| P/M651 ~                          | CMY-Y302S-G2  |

\*Concerning detailed usage of Joint parts, refer to its Installation Manual.

**Table 4-2**

See the table below for the first joint of the heat source unit described below.

| Heat source unit model | Joint model   |
|------------------------|---------------|
| P250 to P300           | CMY-Y102LS-G2 |
| P350 to P600           | CMY-Y202S-G2  |

**Table 5 Header selection rule**

|                                   | 4-branch Header | 8-branch Header | 10-branch Header |
|-----------------------------------|-----------------|-----------------|------------------|
|                                   | CMY-Y104-G      | CMY-Y108-G      | CMY-Y1010-G      |
| Total down-stream Indoor capacity | <=P/M200        | <=P/M350        | <=P/M600         |

\* CMY-Y104-G can directly connect PQHY-P200YLM, but can NOT directly connect PQHY-P250YLM or above;  
 \* CMY-Y108-G can directly connect PQHY-P200-350YLM, but can NOT directly connect PQHY-P400Y(S)LM or above;

\* CMY-Y1010-G can directly connect PQHY-P200-600Y(S)LM;

\* CMY-Y104-G can NOT connect P200,P250 Indoor, but CMY-Y108, Y1010-G can do;

\* Concerning detailed usage of Header parts, refer to its Installation Manual.

Note3. Indoor capacity is described as its model size;

For example, PEFY-P32VMA-E, its capacity is P32;

Note4. Total down-stream Indoor capacity is the summary of the model size of Indoors downstream.

For example, PEFY-P25VMA-E+PEFY-P32VMA-E: Total Indoor capacity=P25+P32=P57

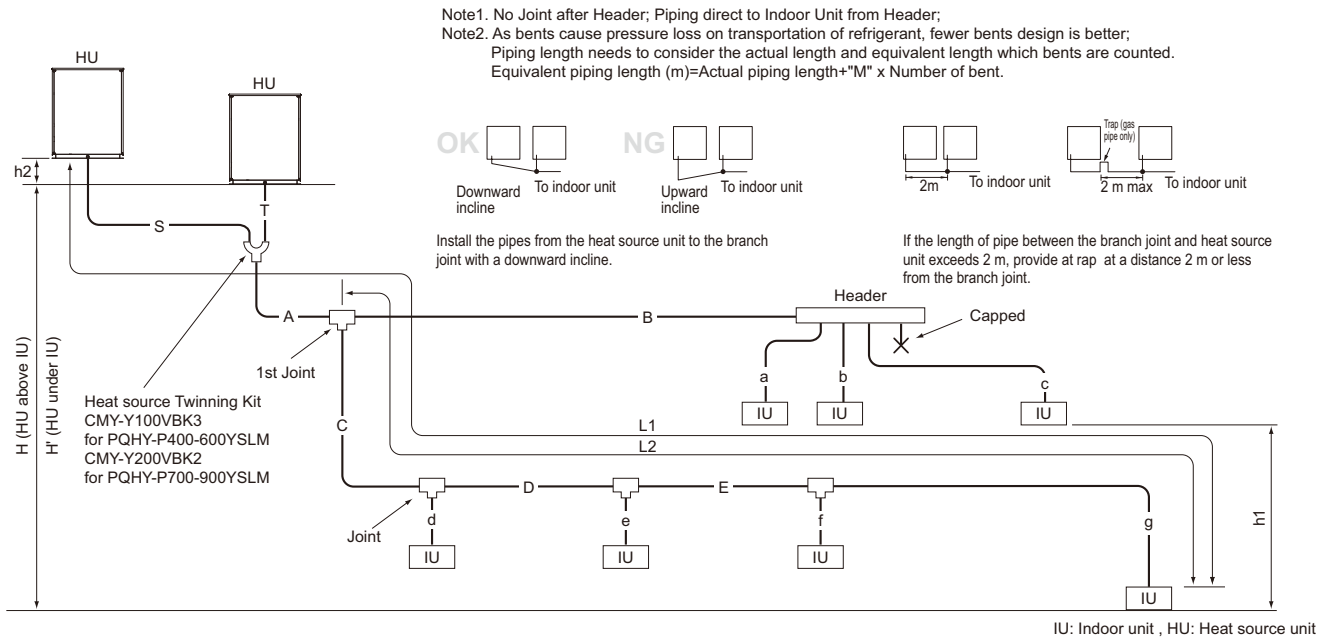
Note5. Piping sized determined by the Total down-stream indoor capacity is NOT necessary to be bigger than the up-stream one.

i.e. A>=B; A>C>=D

# 1. Piping Design

PQHY-P-Y(S)LM-A1

## 1-2-2. PQHY-P400-900YSLM Piping



### Piping length

| Item                                   | Piping in the figure        | Max. length | Max. equivalent length |
|--|-----------------------------|-------------|------------------------|
| Total piping length                    | S+T+A+B+C+D+E+a+b+c+d+e+f+g | 500 [1640"] | -                      |
| Distance between HU and HU             | S+T                         | 10 [32"]    | -                      |
| Height between HU and HU               | h2                          | 0.1 [0.3']  | -                      |
| Farthest IU from HU (L1)               | S(T)+A+C+D+E+g / S(T)+A+B+c | 165 [541"]  | 190 [623"]             |
| Farthest IU from the first Joint (L2)  | C+D+E+g / B+c               | 40 [131"]*1 | 40 [131"]              |
| Height between HU and IU (HU above IU) | H                           | 50 [164"]   | -                      |
| Height between HU and IU (HU under IU) | H'                          | 40 [131"]   | -                      |
| Height between IU and IU               | h1                          | 15 [49"]    | -                      |

### Bent equivalent length "M"

| Heat source Model | M (m/bent [ft./bent]) |
|-------------------|-----------------------|
| PQHY-P400YSLM     | 0.50 [1.64]           |
| PQHY-P450YSLM     | 0.50 [1.64]           |
| PQHY-P500YSLM     | 0.50 [1.64]           |
| PQHY-P550YSLM     | 0.50 [1.64]           |
| PQHY-P600YSLM     | 0.50 [1.64]           |
| PQHY-P700YSLM     | 0.70 [2.29]           |
| PQHY-P750YSLM     | 0.70 [2.29]           |
| PQHY-P800YSLM     | 0.70 [2.29]           |
| PQHY-P850YSLM     | 0.80 [2.62]           |
| PQHY-P900YSLM     | 0.80 [2.62]           |

HU: Heat source Unit, IU: Indoor Unit

\*1 90 m is available. When the piping length exceeds 40 m, use one size larger liquid pipe starting with the section of piping where 40 m is exceeded and all piping after that point.

In the figure above, if the piping labeled "E" exceeds 40 m (but does not exceed 90 m), increase the size of the liquid piping labeled E, f, and g by one size.

Table 1 Piping "A" size selection rule

| Heat source unit  | Pipe(Liquid)  | Pipe(Gas)       |
|-------------------|---------------|-----------------|
| PQHY-P400-600YSLM | ø15.88 [5/8"] | ø28.58 [1-1/8"] |
| PQHY-P700-800YSLM | ø19.05 [3/4"] | ø34.93 [1-3/8"] |
| PQHY-P850-900YSLM | ø19.05 [3/4"] | ø41.28 [1-5/8"] |

For Piping size "S", "T", please refer to specification of the Twinning kit CMY-Y100VBK3, CMY-Y200VBK2 at the Heat source unit's external drawing.

Table 2 Piping "B", "C", "D", "E" size selection rule

| Total down-stream Indoor capacity | Pipe(Liquid)  | Pipe(Gas)       |
|-----------------------------------|---------------|-----------------|
| ~ P/M140                          | ø9.52 [3/8"]  | ø15.88 [5/8"]   |
| P/M141 ~ P/M200                   | ø9.52 [3/8"]  | ø19.05 [3/4"]   |
| P/M201 ~ P/M300                   | ø9.52 [3/8"]  | ø22.20 [7/8"]   |
| P/M301 ~ P/M400                   | ø12.70 [1/2"] | ø28.58 [1-1/8"] |
| P/M401 ~ P/M650                   | ø15.88 [5/8"] | ø28.58 [1-1/8"] |
| P/M651 ~ P/M800                   | ø19.05 [3/4"] | ø34.93 [1-3/8"] |
| P/M801 ~                          | ø19.05 [3/4"] | ø41.28 [1-5/8"] |

Table 3 Piping "a", "b", "c", "d", "e", "f", "g" size selection rule

| Indoor Unit size                       | Pipe(Liquid)  | Pipe(Gas)        |
|--|---------------|------------------|
| P10 to P50, M20 to M50, GUF-50RD(H)    | ø6.35 [1/4"]  | ø12.70 [1/2"]    |
| P63 to P140, M63 to M140, GUF-100RD(H) | ø9.52 [3/8"]  | ø15.88 [5/8"]    |
| P200                                   | ø9.52 [3/8"]  | ø19.05 [3/4"] *1 |
| P250                                   | ø9.52 [3/8"]  | ø22.20 [7/8"]    |
| P300                                   | ø9.52 [3/8"]  | ø22.20 [7/8"]    |
| P400                                   | ø12.70 [1/2"] | ø28.58 [1-1/8"]  |
| P500                                   | ø15.88 [5/8"] | ø28.58 [1-1/8"]  |
| P600                                   | ø15.88 [5/8"] | ø28.58 [1-1/8"]  |

\*1. ø22.20 [7/8"]; PFFY-P200Y(M)(H)-E

Table 4-1 Selection criteria for joints

| Total down-stream Indoor capacity | Joint         |
|-----------------------------------|---------------|
| ~ P/M200                          | CMY-Y102SS-G2 |
| P/M201 ~ P/M400                   | CMY-Y102LS-G2 |
| P/M401 ~ P/M650                   | CMY-Y202S-G2  |
| P/M651 ~                          | CMY-Y302S-G2  |

\*Concerning detailed usage of joint parts, refer to its Installation Manual.

\*The total capacity of the units in the downstream of the branch joint on at least one of the piping lines that are connected to the branch joint should be 650 or below.

If the total capacity of the units in the downstream of the branch joints on both lines is 650 or above use two branch joints (CMY-Y302S-G2).

Table 4-2

See the table below for the first joint of the heat source unit described below.

| Heat source unit model | Joint model  |
|------------------------|--------------|
| P400 to P600           | CMY-Y202S-G2 |
| P700 to P900           | CMY-Y302S-G2 |

Table 5 Header selection rule

|                                   | 4-branch Header | 8-branch Header | 10-branch Header |
|-----------------------------------|-----------------|-----------------|------------------|
|                                   | CMY-Y104-G      | CMY-Y108-G      | CMY-Y1010-G      |
| Total down-stream Indoor capacity | <=P/M200        | <=P/M350        | <=P/M600         |

\* CMY-Y104-G can directly connect PQHY-P200YLM, but can NOT directly connect PQHY-P250YLM or above;  
 \* CMY-Y108-G can directly connect PQHY-P200-350YLM, but can NOT directly connect PQHY-P400Y(S)LM or above;

\* CMY-Y1010-G can directly connect PQHY-P200-600Y(S)LM;

\* CMY-Y104-G can NOT connect P200, P250 Indoor, but CMY-Y108, Y1010-G can do;

\* Concerning detailed usage of Header parts, refer to its Installation Manual.

Note3. Indoor capacity is described as its model size;

For example, PEFY-P32VMA-E, its capacity is P32;

Note4. Total down-stream Indoor capacity is the summary of the model size of Indoors downstream.

For example, PEFY-P25VMA-E+PEFY-P32VMA-E: Total Indoor capacity=P25+P32=P57

Note5. Piping sized determined by the Total down-stream indoor capacity is NOT necessary to be bigger than the up-stream one.

i.e. A>=B; A>=C>=D

# 1. Piping Design

## 1-3. Refrigerant charging calculation

At the time of shipping, the heat source unit is charged with the refrigerant. As this charge does not include the amount needed for extended piping, additional charging for each refrigerant line will be required on site. In order that future servicing may be properly provided, always keep a record of the size and length of each refrigerant line and the amount of additional charge by writing it in the space provided on the heat source unit.

### (1) Calculation of additional refrigerant charge

- Calculate the amount of additional charge based on the length of the piping extension and the size of the refrigerant line.
- Use the table below as a guide to calculate the amount of additional charging and charge the system accordingly.
- If the calculation results in a fraction of less than 0.1kg, round up to the next 0.1kg. For example, if the result of the calculation was 12.33kg, round the result up to 12.4kg.

<Additional Charge>

Units "m" and "kg"

<Formula>

- When the piping length from the heat source unit to the farthest indoor unit is 30.5 m (100 ft) or shorter

$$\text{Amount of additional charge (kg)} = \begin{matrix} \boxed{\varnothing 19.05 \text{ total length} \times 0.29 \text{ (kg/m)}} & + & \boxed{\varnothing 15.88 \text{ total length} \times 0.2 \text{ (kg/m)}} & + & \boxed{\varnothing 12.7 \text{ total length} \times 0.12 \text{ (kg/m)}} & + & \boxed{\varnothing 9.52 \text{ total length} \times 0.06 \text{ (kg/m)}} & + & \boxed{\varnothing 6.35 \text{ total length} \times 0.024 \text{ (kg/m)}} \end{matrix}$$

| Heat source unit model | Amount (kg) | Total capacity of connected indoor units | Amount (kg) |
|------------------------|-------------|--|-------------|
| P200                   | 0           | 80 or below                              | 2.0         |
| P250                   | 0           | 81 to 160                                | 2.5         |
| P300                   | 0           | 161 to 330                               | 3.0         |
| P350                   | 0           | 331 to 390                               | 3.5         |
| P400                   | 0           | 391 to 480                               | 4.5         |
| P450                   | 0           | 481 to 630                               | 5.0         |
| P500                   | 0           | 631 to 710                               | 6.0         |
| P550                   | 1           | 711 to 800                               | 8.0         |
| P600                   | 1           | 801 to 890                               | 9.0         |
|                        |             | 891 to 1070                              | 10.0        |
|                        |             | 1071 to 1250                             | 12.0        |
|                        |             | 1251 or above                            | 14.0        |

- \* When connecting PEFY-P20VMA3-E units, add 0.54 kg of refrigerant for each of these units.
- \* When connecting PEFY-P25/32/40VMA3-E units, add 0.74 kg of refrigerant for each of these units.
- \* When connecting PEFY-P50/63/71/80/100/125VMA3-E units, add 1.16 kg of refrigerant for each of these units.
- \* When connecting PEFY-P50/63/71/80/100VMHS2-E units, add 2.7 kg of refrigerant for each of these units.
- \* When connecting PEFY-M50/63/71/80/100/125VMA2-A units, add 1.45 kg of refrigerant for each of these units.
- \* When connecting LEV kit (PAC-LV11M-J), refer to the installation manual of the LEV kit.
- \* When connecting PLFY-EP50/63/80VEM-E units, add 0.5 kg of refrigerant for each of these units.
- \* When connecting PEFY-M50/63VMA(L)-A1 units, add 0.6 kg of refrigerant for each of these units.
- \* When connecting PEFY-M71/80VMA(L)-A1 units, add 0.8 kg of refrigerant for each of these units.
- \* When connecting PLFY-M50/63VEM6-E units, add 0.4 kg of refrigerant for each of these units.
- \* When connecting PLFY-M71/80VEM6-E units, add 0.58 kg of refrigerant for each of these units.

- When the piping length from the heat source unit to the farthest indoor unit is longer than 30.5 m (100 ft)

$$\text{Amount of additional charge (kg)} = \begin{matrix} \boxed{\varnothing 19.05 \text{ total length} \times 0.26 \text{ (kg/m)}} & + & \boxed{\varnothing 15.88 \text{ total length} \times 0.18 \text{ (kg/m)}} & + & \boxed{\varnothing 12.7 \text{ total length} \times 0.11 \text{ (kg/m)}} & + & \boxed{\varnothing 9.52 \text{ total length} \times 0.054 \text{ (kg/m)}} & + & \boxed{\varnothing 6.35 \text{ total length} \times 0.021 \text{ (kg/m)}} \end{matrix}$$

| Heat source unit model | Amount (kg) | Total capacity of connected indoor units | Amount (kg) |
|------------------------|-------------|--|-------------|
| P200                   | 0           | 80 or below                              | 2.0         |
| P250                   | 0           | 81 to 160                                | 2.5         |
| P300                   | 0           | 161 to 330                               | 3.0         |
| P350                   | 0           | 331 to 390                               | 3.5         |
| P400                   | 0           | 391 to 480                               | 4.5         |
| P450                   | 0           | 481 to 630                               | 5.0         |
| P500                   | 0           | 631 to 710                               | 6.0         |
| P550                   | 1           | 711 to 800                               | 8.0         |
| P600                   | 1           | 801 to 890                               | 9.0         |
|                        |             | 891 to 1070                              | 10.0        |
|                        |             | 1071 to 1250                             | 12.0        |
|                        |             | 1251 or above                            | 14.0        |

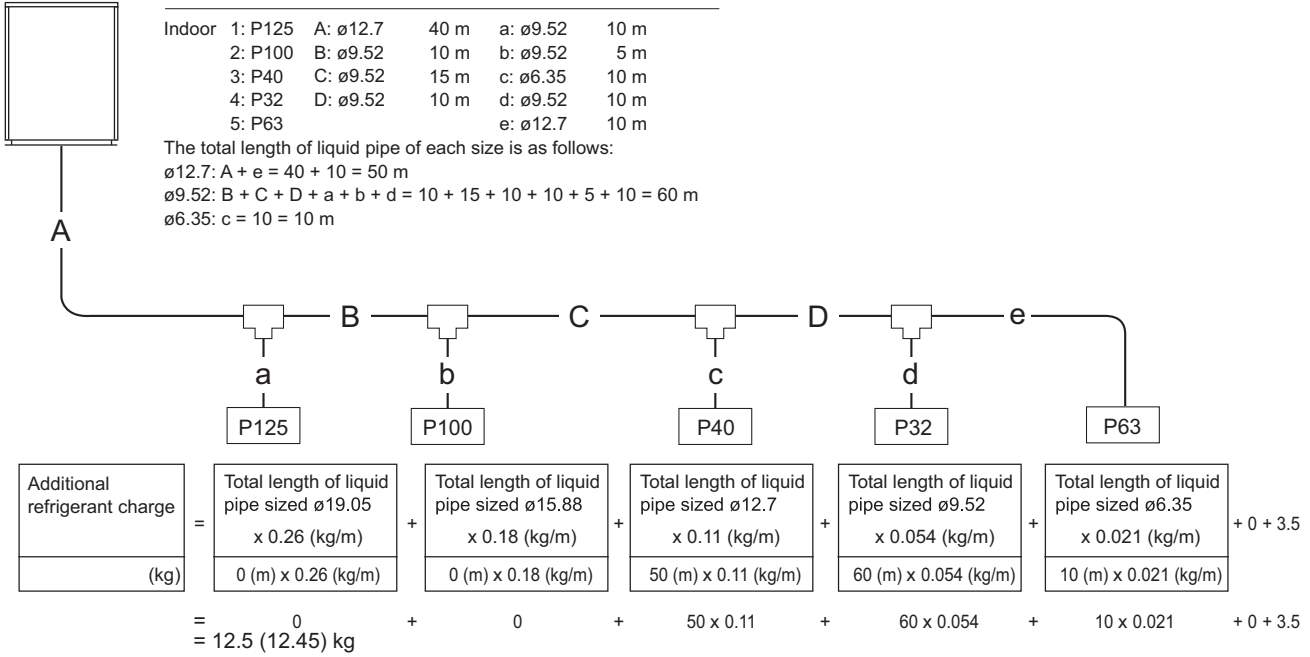
- \* When the piping length from the heat source unit to farthest indoor unit is longer than 30.5 m (100 ft), no refrigerant needs to be added to the indoor units with specific model names.
- \* When connecting LEV kit (PAC-LV11M-J), refer to the installation manual of the LEV kit.

# 1. Piping Design

## Example: PQHY-P350YLM

|        |         |          |      |          |      |
|--------|---------|----------|------|----------|------|
| Indoor | 1: P125 | A: ø12.7 | 40 m | a: ø9.52 | 10 m |
|        | 2: P100 | B: ø9.52 | 10 m | b: ø9.52 | 5 m  |
|        | 3: P40  | C: ø9.52 | 15 m | c: ø6.35 | 10 m |
|        | 4: P32  | D: ø9.52 | 10 m | d: ø9.52 | 10 m |
|        | 5: P63  |          |      | e: ø12.7 | 10 m |

The total length of liquid pipe of each size is as follows:  
 ø12.7: A + e = 40 + 10 = 50 m  
 ø9.52: B + C + D + a + b + d = 10 + 15 + 10 + 10 + 5 + 10 = 60 m  
 ø6.35: c = 10 = 10 m



### ■ Limitation of the amount of refrigerant to be charged

The above calculation result of the amount of refrigerant to be charged must become below the value in the table below.

| Total index of the heat source units |                  | P200 YLM | P250 YLM | P300 YLM | P350 YLM | P400 YLM | P450 YLM | P500 YLM | P550 YLM | P600 YLM | P400 YSLM | P450 YSLM | P500 YSLM | P550 YSLM | P600 YSLM |
|--------------------------------------|------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|-----------|-----------|-----------|-----------|-----------|
| Maximum refrigerant charge           | Factory charged  | 5.0kg    | 5.0kg    | 5.0kg    | 6.0kg    | 6.0kg    | 6.0kg    | 6.0kg    | 11.7kg   | 11.7kg   | 10.0kg    | 10.0kg    | 10.0kg    | 10.0kg    | 10.0kg    |
|                                      | Charged on site  | 21.0kg   | 28.0kg   | 29.5kg   | 41.5kg   | 50.0kg   | 51.5kg   | 53.5kg   | 55.5kg   | 57.0kg   | 50.0kg    | 51.5kg    | 53.5kg    | 54.5kg    | 55.5kg    |
|                                      | Total for system | 26.0kg   | 33.0kg   | 34.5kg   | 47.5kg   | 56.0kg   | 57.5kg   | 59.5kg   | 67.2kg   | 68.7kg   | 60.0kg    | 61.5kg    | 63.5kg    | 64.5kg    | 65.5kg    |

| Total index of the heat source units |                  | P700 YSLM | P750 YSLM | P800 YSLM | P850 YSLM | P900 YSLM |
|--------------------------------------|------------------|-----------|-----------|-----------|-----------|-----------|
| Maximum refrigerant charge           | Factory charged  | 12.0kg    | 12.0kg    | 12.0kg    | 12.0kg    | 12.0kg    |
|                                      | Charged on site  | 65.5kg    | 67.5kg    | 67.5kg    | 70.0kg    | 70.0kg    |
|                                      | Total for system | 77.5kg    | 79.5kg    | 79.5kg    | 82.0kg    | 82.0kg    |

# CITY MULTI SYSTEM DESIGN WR2-Series

|  |     |
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# 1. Piping Design

## 1-1. R410A Piping material

Refrigerant pipe for CITY MULTI shall be made of phosphorus deoxidized copper, and has two types.

A. Type-O: Soft copper pipe (annealed copper pipe), can be easily bent with human's hand.

B. Type-1/2H pipe: Hard copper pipe (Straight pipe), being stronger than Type-O pipe of the same radical thickness.

The maximum operation pressure of R410A air conditioner is 4.30 MPa [623psi]. The refrigerant piping should ensure the safety under the maximum operation pressure. MITSUBISHI ELECTRIC recommends pipe size as Table1, or You shall follow the local industrial standard. Pipes of radical thickness 0.7mm or less shall not be used.

Table 1. Copper pipe size and radial thickness for R410A CITY MULTI.

| Size (mm) | Size (inch) | Radial thickness (mm) | Radial thickness (mil) | Pipe type      |
|-----------|-------------|-----------------------|------------------------|----------------|
| ø6.35     | ø1/4"       | 0.8                   | [32]                   | Type-O         |
| ø9.52     | ø3/8"       | 0.8                   | [32]                   | Type-O         |
| ø12.7     | ø1/2"       | 0.8                   | [32]                   | Type-O         |
| ø15.88    | ø5/8"       | 1.0                   | [40]                   | Type-O         |
| ø19.05    | ø3/4"       | 1.2                   | [48]                   | Type-O         |
| ø19.05    | ø3/4"       | 1.0                   | [40]                   | Type-1/2H or H |
| ø22.2     | ø7/8"       | 1.0                   | [40]                   | Type-1/2H or H |
| ø25.4     | ø1"         | 1.0                   | [40]                   | Type-1/2H or H |
| ø28.58    | ø1-1/8"     | 1.0                   | [40]                   | Type-1/2H or H |
| ø31.75    | ø1-1/4"     | 1.1                   | [44]                   | Type-1/2H or H |
| ø34.93    | ø1-3/8"     | 1.2                   | [48]                   | Type-1/2H or H |
| ø41.28    | ø1-5/8"     | 1.4                   | [56]                   | Type-1/2H or H |

\* For pipe sized ø19.05 (3/4") for R410A air conditioner, choice of pipe type is up to you.

\* The figures in the radial thickness column are based on the Japanese standards and provided only as a reference. Use pipes that meet the local standards.

### Flare

Due to the relative higher operation pressure of R410A compared to R22, the flare connection should follow dimensions mentioned below so as to achieve enough the air-tightness.

| Flare pipe  | Pipe size     | A (For R410A) (mm[in.]) | Flare nut   | Pipe size     | B (For R410A) (mm[in.]) |
|---|---------------|-------------------------|---|---------------|-------------------------|
|  | ø6.35 [1/4"]  | 9.1                     |  | ø6.35 [1/4"]  | 17.0                    |
|   | ø9.52 [3/8"]  | 13.2                    |   | ø9.52 [3/8"]  | 22.0                    |
|   | ø12.70 [1/2"] | 16.6                    |   | ø12.70 [1/2"] | 26.0                    |
|   | ø15.88 [5/8"] | 19.7                    |   | ø15.88 [5/8"] | 29.0                    |
|   | ø19.05 [3/4"] | 24.0                    |   | ø19.05 [3/4"] | 36.0                    |

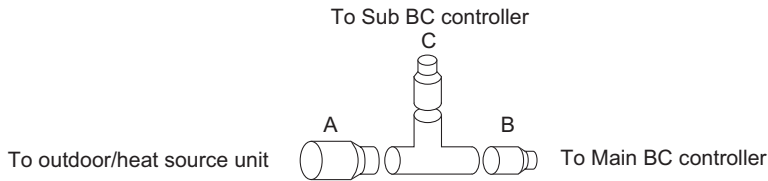
# 1. Piping Design

## Procedures for installing the branched pipes

Refer to the instructions that came with the branched pipe kit (separately sold) for details.

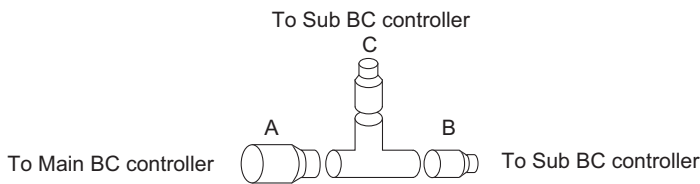
### [1] Branches on the indoor-unit side

- ◆Restriction on installing the low-pressure pipe joint between outdoor/heat source units and Sub BC (for P-J type, P-JA type, P-KA type, and P-KB type)



-Regarding the low-pressure pipe joint between outdoor/heat source units and Sub BC, A and B must be installed horizontally, and C must be installed upward higher than the horizontal plane of A and B.

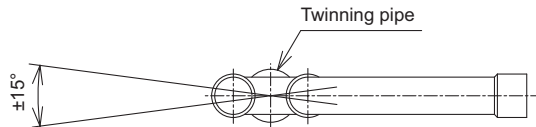
- ◆Restriction on installing the branch joint between Main BC and Sub BC on the high-pressure piping, low-pressure piping, and liquid piping.



-Regarding the branch joint between Main BC and Sub BC on the high-pressure/low-pressure/liquid piping, A and B must be installed horizontally, and C must be installed upward higher than the horizontal plane of A and B.

### [2] Branches on the outdoor/heat source-unit side

Note. Refer to the figure below for the installation position of the twinning pipe.



Slope of the twinning pipes are at an angle within  $\pm 15^\circ$  to the horizontal plane.

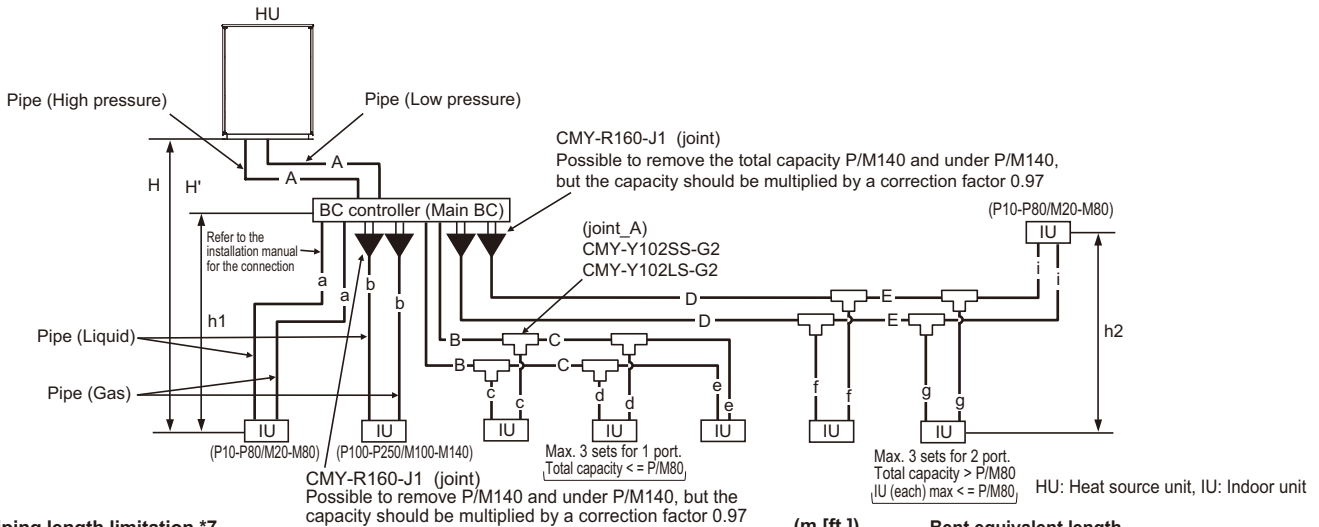
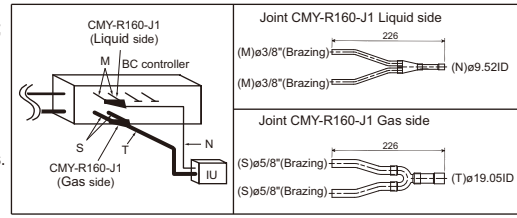
- ◆Inclination of the branched pipes  
The inclination of the branched pipes must be  $\pm 15^\circ$  or less against the horizontal plane.  
Excessive inclination of the branched pipes may damage the unit.
- ◆Minimum length of the straight section of the pipe before the branched pipes  
Always use the pipes supplied in the branched pipe kit, and make sure the straight section of the pipe immediately before it connects to the branched pipe is at least 500 mm (19-11/16 in.). Failure to do so may damage the unit.

1-2. Piping Design

1-2-1. IF 16 ports or less are in use, i.e., if only one BC controller is in use with no sub BC controller

"BC controller," "BC controller (Main)," and "BC controller (Sub)" that appear in this section refer to the P-J type, P-JA type, P-KA type, and P-KB type.

- Note1. No Header usable on PQR system.
- Note2. Indoor unit sized P100-P250/M100-M140 should be connected to BC controller via Y shape joint CMY-R160-J1 ; If the system consists only of PEFY-P50, 63, 71, 80, 100VMHS2-E models of indoor units, connect to the BC controller via Y-shape joint CMY-R160-J1.
- Note3. Indoor unit sized P100-P250/M100-M140 does NOT share BC controller ports with other Indoor units ;
- Note4. As bents cause pressure loss on transportation of refrigerant, fewer bents design is better ; Piping length needs to consider the actual length and equivalent length which bents are counted. Equivalent piping length (m)=Actual piping length+"M" x Number of bent.
- Note5. Set DIP-SW 4-6 to ON of BC controller, in case of connected Indoor unit sized P100-P250/M100-M140 with 2 ports. If the system consists only of PEFY-P50, 63, 71, 80, 100VMHS2-E models of indoor units, set the dipperswitches SW4-1 and SW4-6 on the BC controller to ON.
- Note6. It is also possible to connect indoor unit sized P/M100-P/M140 with 1 port (set DIP-SW 4-1 and 4-6 to OFF). PEFY-P50, 63, 71, 80, 100VMHS2-E models of indoor units can be connected to the system using a single port. However, the cooling capacity decreases a little (For details, refer to the chapter "Correction by port counts of the BC controller").
- Note7. Do not connect multiple indoor units to the same port when operating each of them in different mode (cooling, heating, stop, and thermo-off). In case of connecting multiple indoor units to the same port, connecting all indoor units to one remote controller and switching SW1-1 ON in the all connected indoor units (switch to thermostat built in the remote controller) are recommended.
- Note8. Indoor capacity is described as its model size. For example, PEFY-P63VML-E, its capacity is P63.
- Note9. Total down-stream Indoor capacity is the summary of the model size of Indoors down-stream. For example, PEFY-P63VML-E + PEFY-P32VML-E: Total Indoor capacity = P63 + P32 = P95.
- Note10. To connect the BC controller to the main pipe, use the reducer (CMY-R301S-G, CMY-R302S-G, or CMY-R304S-G).
- Note11. Install the pipes correctly referring to the section titled "Procedures for installing the branched pipes."



Piping length limitation \*7

| Item   | Piping in the figure      | Max. length            | Max. equivalent length |
|--|---------------------------|------------------------|------------------------|
| Total piping length (Total length of high pressure and liquid pipes) | A+B+C+D+E+a+b+c+d+e+f+g+i | *1                     | -                      |
| Farthest IU from HU  | A+D+E+i                   | 165 [541']             | 190 [623']             |
| Distance between HU and BC   | A                         | 110 [360'] *1          | 110 [360'] *1          |
| Farthest IU from BC controller                                       | D+E+i                     | 60 [197'] *2*3         | 60 [197'] *2*3         |
| Height between HU and IU (HU above IU)                               | H                         | 50 [164']              | -                      |
| Height between HU and IU (HU under IU)                               | H'                        | 40 [131']              | -                      |
| Height between IU and BC   | h1                        | 15 [49'] (10 [32']) *4 | -                      |
| Height between IU and IU   | h2                        | 30 [98'] (20 [65']) *5 | -                      |

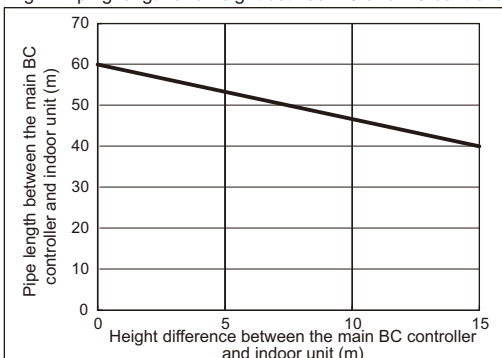
Equivalent length

| Heat source Model | Model M (m/bent [ft./bent]) |
|-------------------|-----------------------------|
| P200YLM           | 0.35 [1.15']                |
| P250YLM           | 0.42 [1.38']                |
| P300YLM           | 0.42 [1.38']                |
| P350YLM           | 0.50 [1.64']                |
| P400YLM           | 0.50 [1.64']                |
| P450YLM           | 0.50 [1.64']                |
| P500YLM           | 0.50 [1.64']                |
| P550YLM           | 0.50 [1.64']                |
| P600YLM           | 0.50 [1.64']                |

HU: Heat source Unit; IU: Indoor Unit; BC: BC controller

- \*1. Refer to the section "Total piping length restrictions".
- \*2. Details refer to Fig. 1.
- \*3. When the P200 or P250 model of indoor units are connected to the system, the maximum distance from the BC controller to the farthest indoor unit (indicated as "D + E + i" in the figure is 40 meters.)
- \*4. Distance of Indoor sized P200, P250 from BC must be less than 10 m, if any.
- \*5. Distance of Indoor sized P200, P250 from IU must be less than 20 m, if any.
- \*6. When the high pressure piping length is 65 m or less, use ø22.2 (ø7/8) pipe. When the high pressure piping length exceeds 65 m, use ø22.2 (ø7/8) pipe until 65 m, use ø28.58 (ø1-1/8) pipe for the part that exceeds 65 m.
- \*7. Total length of high-pressure pipes and liquid pipes

Fig. 1 Piping length and height between IU and BC controller



Piping "A" size selection rule (mm [in.])

| Heat source Model | Pipe(High pressure) | Pipe(Low pressure) |
|-------------------|---------------------|--------------------|
| P200YLM           | ø15.88 [5/8"]       | ø19.05 [3/4"]      |
| P250-300YLM       | ø19.05 [3/4"]       | ø22.20 [7/8"]      |
| P350-500YLM       | ø22.20 [7/8"]       | ø28.58 [1-1/8"]    |
| P550YLM           | ø22.20 [7/8"] *6    | ø28.58 [1-1/8"]    |
| P600YLM           | ø22.20 [7/8"] *6    | ø34.93 [1-3/8"]    |

Piping "B", "C", "D", "E" size selection rule (mm [in.])

| Total down-stream Indoor capacity | Pipe(Liquid) | Pipe(Gas)     |
|-----------------------------------|--------------|---------------|
| P/M140 or less                    | ø9.52 [3/8"] | ø15.88 [5/8"] |
| P/M141-P/M200                     | ø9.52 [3/8"] | ø19.05 [3/4"] |
| P/M201-P/M250                     | ø9.52 [3/8"] | ø22.20 [7/8"] |

Piping "a", "b", "c", "d", "e", "f", "g", "i" size selection rule (mm [in.])

| Indoor Unit size                       | Pipe(Liquid) | Pipe(Gas)     |
|--|--------------|---------------|
| P10 to P50, M20 to M50, GUF-50RD(H)    | ø6.35 [1/4"] | ø12.70 [1/2"] |
| P63 to P140, M63 to M140, GUF-100RD(H) | ø9.52 [3/8"] | ø15.88 [5/8"] |
| P200                                   | ø9.52 [3/8"] | ø19.05 [3/4"] |
| P250                                   | ø9.52 [3/8"] | ø22.20 [7/8"] |

Selection criteria for joints\_A

| Total down-stream Indoor capacity | Joint         |
|-----------------------------------|---------------|
| -P/M200                           | CMY-Y102SS-G2 |
| P/M201-P/M250                     | CMY-Y102LS-G2 |

# 1. Piping Design

## 1-2-2. IF more than 16 ports are in use, or if there is more than one BC controller in use for one Heat source unit

"BC controller," "BC controller (Main)," and "BC controller (Sub)" that appear in this section refer to the P-J type, P-JA type, P-KA type, and P-KB type.

Note1. No Header usable on PQRY system.

Note2. Indoor unit sized P100-P250/M100-M140 should be connected to BC controller via Y shape joint CMY-R160-J1 ; If the system consists only of PEFY-P50, 63, 71, 80, 100VMHS2-E models of indoor units, connect to the BC controller via Y-shape joint CMY-R160-J1.

Note3. Indoor unit sized P100-P250/M100-M140 does NOT share BC controller ports with other Indoor units ;

Note4. As bents cause pressure loss on transportation of refrigerant, fewer bents design is better ; Piping length needs to consider the actual length and equivalent length which bents are counted.

Equivalent piping length (m)=Actual piping length+"M" x Number of bent.

Note5. Set DIP-SW 4-6 to ON of BC controller, in case of connected Indoor unit sized P100-P250/M100-M140 with 2 ports. If the system consists only of PEFY-P50, 63, 71, 80, 100VMHS2-E models of indoor units, set the dipswitches SW4-1 and SW4-6 on the BC controller to ON.

Note6. It is also possible to connect Indoor unit sized P/M100-P/M140 with 1 port (set DIP-SW 4-1 and 4-6 to OFF).

PEFY-P50, 63, 71, 80, 100VMHS2-E models of indoor units can be connected to the system using a single port.

However, the cooling capacity decreases a little (For details, refer to the chapter "Correction by port counts of the BC controller").

Note7. Do not connect multiple indoor units to the same port when operating each of them in different mode (cooling, heating, stop, and thermo-off). In case of connecting multiple indoor units to the same port, connecting all indoor units to one remote controller and switching SW1-1 ON in the all connected indoor units (switch to thermostat built in the remote controller) are recommended.

Note8. The maximum total capacity of indoor units that can be connected to each sub BC controller CMB-P\*V-KB is 350.

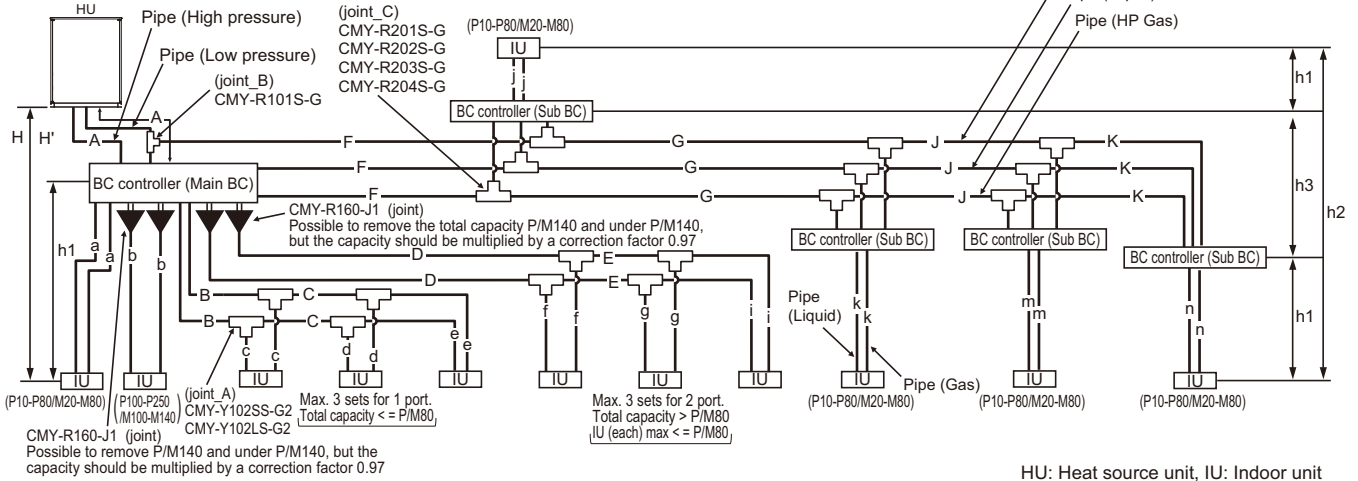
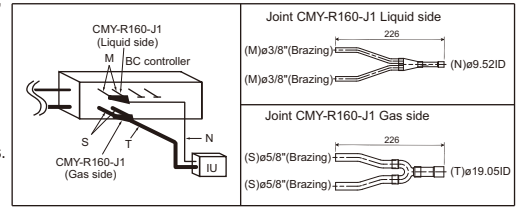
Note9. Indoor capacity is described as its model size. For example, PEFY-P63VML-E, its capacity is P63.

Note10. Total down-stream Indoor capacity is the summary of the model size of Indoors down-stream. For example, PEFY-P63VML-E + PEFY-P32VML-E : Total Indoor capacity = P63 + P32 = P95.

Note11. To connect the BC controller to the main pipe, use the reducer (CMY-R301S-G, CMY-R302S-G, or CMY-R304S-G).

Note12. To connect the sub BC controller to the main BC controller, use the reducer (CMY-R303S-G, CMY-R305S-G, or CMY-R306S-G).

Note13. Install the pipes correctly referring to the section titled "Procedures for installing the branched pipes."



### Piping length limitation \*9

(m [ft.])

| Item   | Piping in the figure                      | Max. length            | Max. equivalent length |
|--|---|------------------------|------------------------|
| Total piping length (Total length of high pressure and liquid pipes) | A+B+C+D+E+F+G+J+K+a+b+c+d+e+f+g+i+j+k+m+n | *1                     | -                      |
| Farthest IU from HU  | A+F+G+J+K+n                               | 165 [541']             | 190 [623']             |
| Distance between HU and BC   | A   | 110 [360']             | 110 [360'] *1          |
| Farthest IU from BC controller                                       | D+E+i                                     | 60 [197'] *2*3         | 60 [197'] *2*3         |
| Farthest IU from BC controller via Sub BC controller                 | F+G+J+K+n                                 | 90 [295'] *7           | 90 [295'] *7           |
| Height between HU and IU (HU above IU)                               | H   | 50 [164']              | -                      |
| Height between HU and IU (HU under IU)                               | H'  | 40 [131']              | -                      |
| Height between IU and BC   | h1  | 15 [49'] (10 [32']) *4 | -                      |
| Height between IU and IU   | h2  | 30 [98'] (20 [65']) *5 | -                      |
| Height between BC(Main or Sub) and BC(Sub)                           | h3  | 15 [49'] (10 [32']) *6 | -                      |

HU: Heat source Unit; IU: Indoor Unit; BC: BC controller

\*1. Refer to the section "Total piping length restrictions".

\*2. Details refer to Fig. 2.

\*3. When the P200 or P250 model of indoor units are connected to the system, the maximum distance from the BC controller to the farthest indoor unit (indicated as "D + E + i" in the figure is 40 meters.)

\*4. Distance of Indoor sized P200, P250 from BC must be less than 10 m, if any.

\*5. Distance of Indoor sized P200, P250 from IU must be less than 20 m, if any.

\*6. When using 2 Sub BC controllers, max. height "h3" should be considered.

\*7. When the piping length or the vertical separation exceeds the limit specified in Fig. 2, connect a sub BC to the system.

The restriction for a system with a sub BC connection is shown in Fig. 3.

When a given system configuration falls within the shaded area in Fig. 3, increase the

size of the high-pressure pipe and the liquid pipe between the main

BC and sub BC by one size. When using P/M32, P/M40, P/M50, P/M100, or P/M125 model of indoor units,

increase the size of the liquid branch pipe between the sub

BC and indoor unit by one size.

When using indoor models P/M140 or larger, the restrictions shown in Fig. 2 cannot be exceeded.

\*8. When the high pressure piping length is 65 m or less, use ø22.2 (ø7/8) pipe.

When the high pressure piping length exceeds 65 m, use ø22.2 (ø7/8) pipe until 65 m, use

ø28.58 (ø1-1/8) pipe for the part that exceeds 65 m.

\*9. Total length of high-pressure pipes and liquid pipes

### Bent equivalent length

| Heat source Model M (m/bent [ft./bent]) |              |
|---|--------------|
| P200YLM                                 | 0.35 [1.15'] |
| P250YLM                                 | 0.42 [1.38'] |
| P300YLM                                 | 0.42 [1.38'] |
| P350YLM                                 | 0.50 [1.64'] |
| P400YLM                                 | 0.50 [1.64'] |
| P450YLM                                 | 0.50 [1.64'] |
| P500YLM                                 | 0.50 [1.64'] |
| P550YLM                                 | 0.50 [1.64'] |
| P600YLM                                 | 0.50 [1.64'] |

# 1. Piping Design

Piping length and height between IU and BC controller

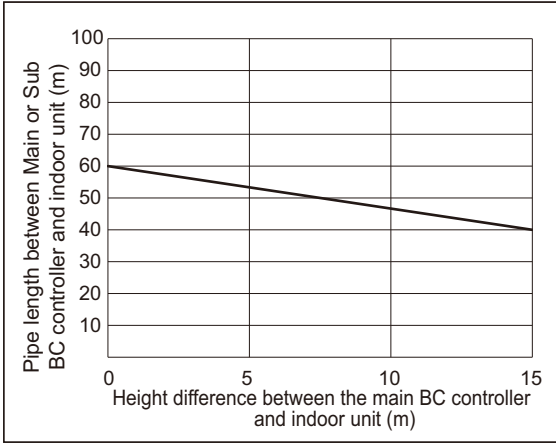


Fig. 2

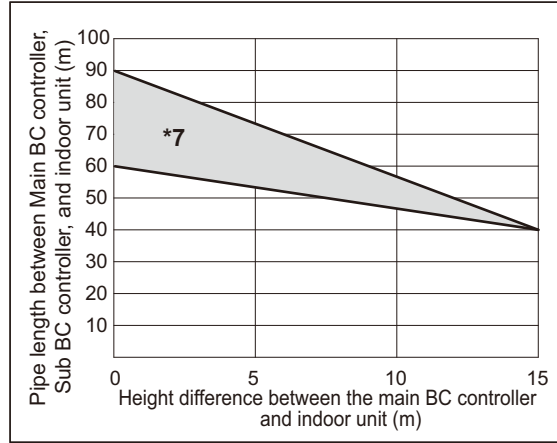
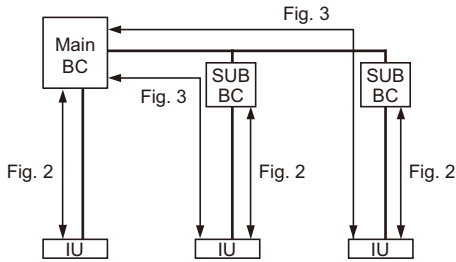


Fig. 3



\*7. When the piping length or the vertical separation exceeds the limit specified in Fig. 2, connect a sub BC to the system.

The restriction for a system with a sub BC connection is shown in Fig. 3.

When a given system configuration falls within the shaded area in Fig. 3, increase the size of the high-pressure pipe and the liquid pipe between the main BC and sub BC by one size.

When using P/M32, P/M40, P/M50, P/M100, or P/M125 model of indoor units, increase the size of the liquid branch pipe between the sub BC and indoor unit by one size.

When using indoor models P/M140 or larger, the restrictions shown in Fig. 2 cannot be exceeded.

## Piping "A" size selection rule (mm [in.])

| Heat source Model | Pipe(High pressure) | Pipe(Low pressure) |
|-------------------|---------------------|--------------------|
| P200YLM           | ø15.88 [5/8"]       | ø19.05 [3/4"]      |
| P250-300YLM       | ø19.05 [3/4"]       | ø22.20 [7/8"]      |
| P350-500YLM       | ø22.20 [7/8"]       | ø28.58 [1-1/8"]    |
| P550YLM           | ø22.20 [7/8"] *8    | ø28.58 [1-1/8"]    |
| P600YLM           | ø22.20 [7/8"] *8    | ø34.93 [1-3/8"]    |

## Selection criteria for joints\_A

| Total down-stream Indoor capacity | Joint         |
|-----------------------------------|---------------|
| -P/M200                           | CMY-Y102SS-G2 |
| P/M201-P/M250                     | CMY-Y102LS-G2 |

## Piping "B", "C", "D", "E" size selection rule (mm [in.])

| Total down-stream Indoor capacity | Pipe(Liquid) | Pipe(Gas)     |
|-----------------------------------|--------------|---------------|
| P/M140 or less                    | ø9.52 [3/8"] | ø15.88 [5/8"] |
| P/M141-P/M200                     | ø9.52 [3/8"] | ø19.05 [3/4"] |
| P/M201-P/M250                     | ø9.52 [3/8"] | ø22.20 [7/8"] |

## Selection criteria for joints\_B

| Heat source Model | Joint       |
|-------------------|-------------|
| P200-P550YLM      | CMY-R101S-G |
| P600YLM           | CMY-R102S-G |

## Selection criteria for joints\_C

| Total down-stream Indoor capacity | Joint       |
|-----------------------------------|-------------|
| -P/M350                           | CMY-R201S-G |
| P/M351-P/M600                     | CMY-R202S-G |
| P/M601-P/M650                     | CMY-R203S-G |
| P/M651-P/M900                     | CMY-R204S-G |

## Piping "a", "b", "c", "d", "e", "f", "g", "i", "j", "k", "m", "n" size selection rule (mm [in.])

| Indoor Unit size                       | Pipe(Liquid) | Pipe(Gas)     |
|--|--------------|---------------|
| P10 to P50, M20 to M50, GUF-50RD(H)    | ø6.35 [1/4"] | ø12.70 [1/2"] |
| P63 to P140, M63 to M140, GUF-100RD(H) | ø9.52 [3/8"] | ø15.88 [5/8"] |
| P200                                   | ø9.52 [3/8"] | ø19.05 [3/4"] |
| P250                                   | ø9.52 [3/8"] | ø22.20 [7/8"] |

## Piping "F", "G", "J", "K" size selection rule (mm [in.])

| Total down-stream Indoor capacity | Pipe(Liquid)  | Pipe(HP Gas)    | Pipe(LP Gas)    |
|-----------------------------------|---------------|-----------------|-----------------|
| P/M200 or less                    | ø9.52 [3/8"]  | ø15.88 [5/8"]   | ø19.05 [3/4"]   |
| P/M201 to P/M300                  | ø9.52 [3/8"]  | ø19.05 [3/4"]   | ø22.20 [7/8"]   |
| P/M301 to P/M350                  | ø12.70 [1/2"] | ø19.05 [3/4"]   | ø28.58 [1-1/8"] |
| P/M351 to P/M400                  | ø12.70 [1/2"] | ø22.20 [7/8"]   | ø28.58 [1-1/8"] |
| P/M401 to P/M600                  | ø15.88 [5/8"] | ø22.20 [7/8"]   | ø28.58 [1-1/8"] |
| P/M601 to P/M650                  | ø15.88 [5/8"] | ø28.58 [1-1/8"] | ø28.58 [1-1/8"] |
| P/M651 to P/M800                  | ø19.05 [3/4"] | ø28.58 [1-1/8"] | ø34.93 [1-3/8"] |
| P/M801 to P/M1000                 | ø19.05 [3/4"] | ø28.58 [1-1/8"] | ø41.28 [1-5/8"] |
| P/M1001 or above                  | ø19.05 [3/4"] | ø34.93 [1-3/8"] | ø41.28 [1-5/8"] |

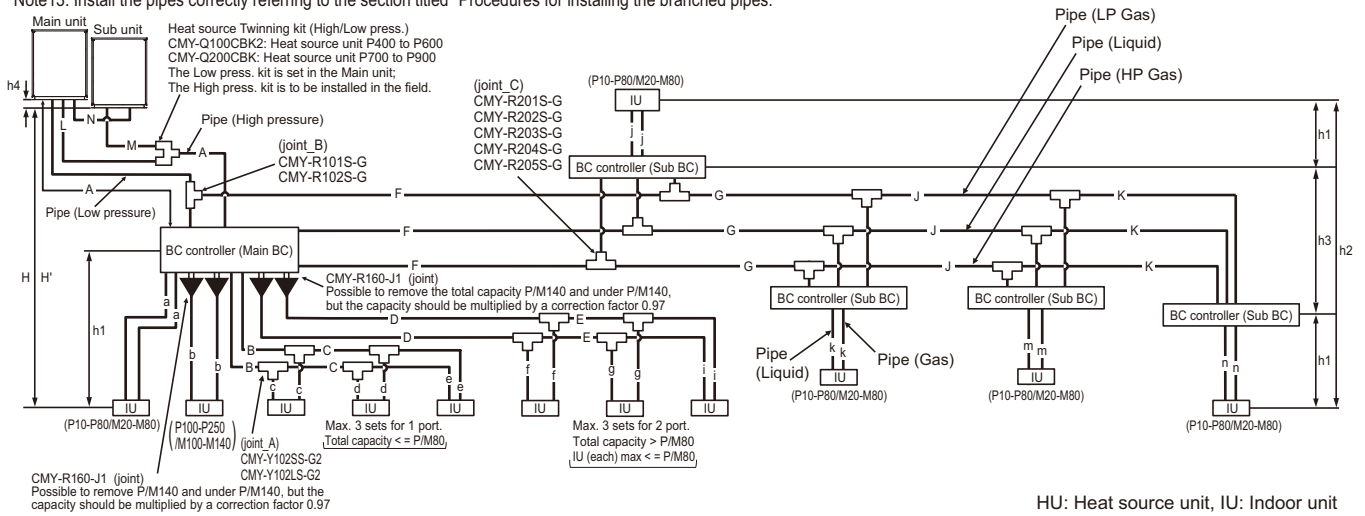
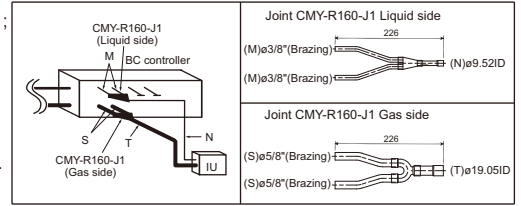
HP: High pressure, LP: Low pressure

# 1. Piping Design

## 1-2-3. IF more than 16 ports are in use, or if there is more than one BC controller in use for two Heat source units

"BC controller," "BC controller (Main)," and "BC controller (Sub)" that appear in this section refer to the P-J type, P-JA type, P-KA type, and P-KB type.

- Note1. No Header usable on PQR system.
- Note2. Indoor unit sized P100-P250/M100-M140 should be connected to BC controller via Y shape joint CMY-R160-J1 ; If the system consists only of PEFY-P50, 63, 71, 80, 100VMHS2-E models of indoor units, connect to the BC controller via Y-shape joint CMY-R160-J1.
- Note3. Indoor unit sized P100-P250/M100-M140 does NOT share BC controller ports with other Indoor units ;
- Note4. As bents cause pressure loss on transportation of refrigerant, fewer bents design is better ; Piping length needs to consider the actual length and equivalent length which bents are counted. Equivalent piping length (m)=Actual piping length+"M" x Number of bent.
- Note5. Set DIP-SW 4-6 to ON of BC controller, in case of connected Indoor unit sized P100-P250/M100-M140 with 2 ports. If the system consists only of PEFY-P50, 63, 71, 80, 100VMHS2-E models of indoor units, set the dipswitches SW4-1 and SW4-6 on the BC controller to ON.
- Note6. It is also possible to connect Indoor unit sized P/M100-P/M140 with 1 port (set DIP-SW 4-1 and 4-6 to OFF). PEFY-P50, 63, 71, 80, 100VMHS2-E models of indoor units can be connected to the system using a single port. However, the cooling capacity decreases a little (For details, refer to the chapter "Correction by port counts of the BC controller").
- Note7. Do not connect multiple indoor units to the same port when operating each of them in different mode (cooling, heating, stop, and thermo-off). In case of connecting multiple indoor units to the same port, connecting all indoor units to one remote controller and switching SW1-1 ON in the all connected indoor units (switch to thermostat built in the remote controller) are recommended.
- Note8. The maximum total capacity of indoor units that can be connected to each sub BC controller CMB-P-V-KB is 350.
- Note9. Indoor capacity is described as its model size. For example, PEFY-P63VML-E, its capacity is P63.
- Note10. Total down-stream Indoor capacity is the summary of the model size of Indoors down-stream. For example, PEFY-P63VML-E + PEFY-P32VML-E : Total Indoor capacity = P63 + P32 = P95.
- Note11. To connect the BC controller to the main pipe, use the reducer (CMY-R301S-G, CMY-R302S-G, or CMY-R304S-G).
- Note12. To connect the sub BC controller to the main BC controller, use the reducer (CMY-R303S-G, CMY-R305S-G, or CMY-R306S-G).
- Note13. Install the pipes correctly referring to the section titled "Procedures for installing the branched pipes."



### Piping length limitation \*9

| Item   | Piping in the figure                          | Max. length            | Max. equivalent length (m [ft.]) |
|--|---|------------------------|----------------------------------|
| Total piping length (Total length of high pressure and liquid pipes) | L+M+A+B+C+D+E+F+G+J+K+a+b+c+d+e+f+g+i+j+k+m+n | *1                     | -                                |
| Farthest IU from HU  | L(M)+A+F+G+J+K+n                              | 165 [541']             | 190 [623']                       |
| Distance between HU and BC   | L(M)+A  | 110 [360'] *1          | 110 [360'] *1                    |
| Farthest IU from BC controller                                       | D+E+i   | 60 [197'] *2 *3        | 60 [197'] *2 *3                  |
| Farthest IU from BC controller via Sub BC controller                 | F+G+J+K+n                                     | 90 [295'] *7           | 90 [295'] *7                     |
| Height between HU and IU (HU above IU)                               | H   | 50 [164']              | -                                |
| Height between HU and IU (HU under IU)                               | H'  | 40 [131']              | -                                |
| Height between IU and BC   | h1  | 15 [49'] (10 [32']) *4 | -                                |
| Height between IU and IU   | h2  | 30 [98'] (20 [65']) *5 | -                                |
| Height between BC(Main or Sub) and BC(Sub)                           | h3  | 15 [49'] (10 [32']) *6 | -                                |
| Distance between Main unit and Sub unit                              | L+M or N                                      | 5 [16']                | -                                |
| Height between Main unit and Sub unit                                | h4  | 0.1 [0.3']             | -                                |

HU: Heat source Unit; IU: Indoor Unit; BC: BC controller

\*1. Refer to the section "Total piping length restrictions".

\*2. Details refer to Fig. 2.

\*3. When the P200 or P250 model of indoor units are connected to the system, the maximum distance from the BC controller to the farthest indoor unit (indicated as "D + E + i" in the figure is 40 meters.)

\*4. Distance of Indoor sized P200, P250 from BC must be less than 10 m, if any.

\*5. Distance of Indoor sized P200, P250 from IU must be less than 20 m, if any.

\*6. When using 2 Sub BC controllers, max. height "h3" should be considered.

\*7. When the piping length or the vertical separation exceeds the limit specified in Fig. 2, connect a sub BC to the system.

The restriction for a system with a sub BC connection is shown in Fig. 3.

When a given system configuration falls within the shaded area in Fig. 3, increase the size of the high-pressure pipe and the liquid pipe between the main BC and sub BC by one size.

When using P/M32, P/M40, P/M50, P/M100, or P/M125 model of indoor units, increase the size of the liquid branch pipe between the sub BC and indoor unit by one size.

When using indoor models P/M140 or larger, the restrictions shown in Fig. 2 cannot be exceeded.

\*8. When the high pressure piping length is 65 m or less, use ø22.2 (ø7/8) pipe.

When the high pressure piping length exceeds 65 m, use ø22.2 (ø7/8) pipe until 65 m, use ø28.58 (ø1-1/8) pipe for the part that exceeds 65 m.

\*9. Total length of high-pressure pipes and liquid pipes

### Bent equivalent length

| Heat source Model | M (m/bent [ft./bent]) |
|-------------------|-----------------------|
| P400YSLM          | 0.50 [1.64']          |
| P450YSLM          | 0.50 [1.64']          |
| P500YSLM          | 0.50 [1.64']          |
| P550YSLM          | 0.50 [1.64']          |
| P600YSLM          | 0.50 [1.64']          |
| P700YSLM          | 0.70 [2.29']          |
| P750YSLM          | 0.70 [2.29']          |
| P800YSLM          | 0.70 [2.29']          |
| P850YSLM          | 0.80 [2.62']          |
| P900YSLM          | 0.80 [2.62']          |

# 1. Piping Design

Piping length and height between IU and BC controller

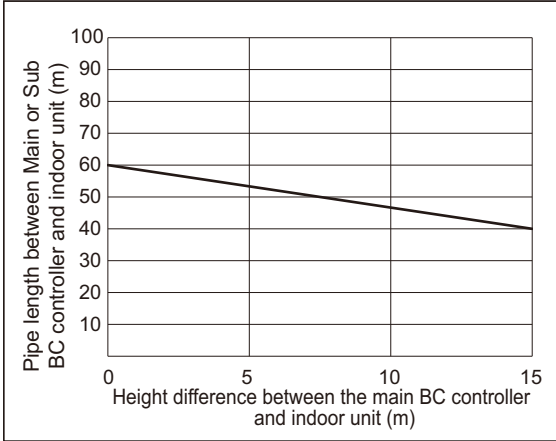


Fig. 2

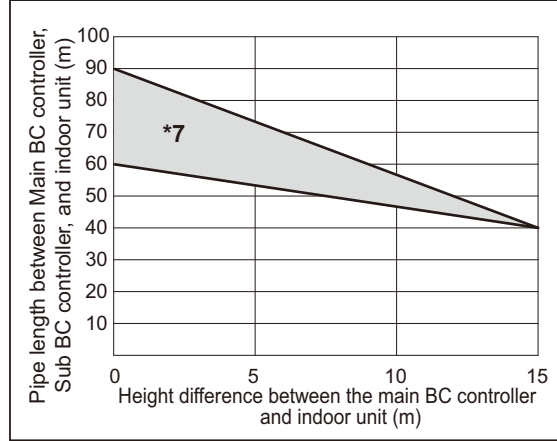
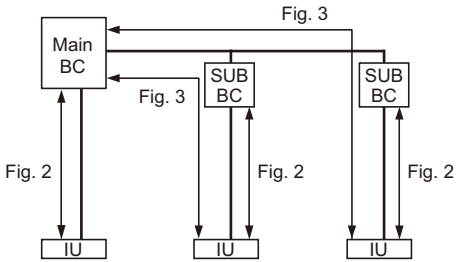


Fig. 3

\*7. When the piping length or the vertical separation exceeds the limit specified in Fig. 2, connect a sub BC to the system.  
 The restriction for a system with a sub BC connection is shown in Fig. 3.  
 When a given system configuration falls within the shaded area in Fig. 3, increase the size of the high-pressure pipe and the liquid pipe between the main BC and sub BC by one size.  
 When using P/M32, P/M40, P/M50, P/M100, or P/M125 model of indoor units, increase the size of the liquid branch pipe between the sub BC and indoor unit by one size.  
 When using indoor models P/M140 or larger, the restrictions shown in Fig. 2 cannot be exceeded.



## Piping "A" size selection rule (mm [in.])

| Heat source Model | Pipe(High pressure) | Pipe(Low pressure) |
|-------------------|---------------------|--------------------|
| P400-500YSLM      | ø22.20 [7/8"] *8    | ø28.58 [1-1/8"]    |
| P550YSLM          | ø22.20 [7/8"] *8    | ø28.58 [1-1/8"]    |
| P600YSLM          | ø22.20 [7/8"] *8    | ø34.93 [1-3/8"]    |
| P700-800YSLM      | ø28.58 [1-1/8"]     | ø34.93 [1-3/8"]    |
| P850-900YSLM      | ø28.58 [1-1/8"]     | ø41.28 [1-5/8"]    |

## Piping "L", "M", "N" size selection rule (mm [in.])

| Heat source Model | Pipe(High pressure) | Pipe(Low pressure) |
|-------------------|---------------------|--------------------|
| P400YSLM          | ø15.88 [5/8"]       | ø19.05 [3/4"]      |
| P450-600YSLM      | ø19.05 [3/4"]       | ø22.20 [7/8"]      |
| P700-900YSLM      | ø22.20 [7/8"]       | ø28.58 [1-1/8"]    |

## Piping "B", "C", "D", "E" size selection rule (mm [in.])

| Total down-stream Indoor capacity | Pipe(Liquid) | Pipe(Gas)     |
|-----------------------------------|--------------|---------------|
| P/M140 or less                    | ø9.52 [3/8"] | ø15.88 [5/8"] |
| P/M141-P/M200                     | ø9.52 [3/8"] | ø19.05 [3/4"] |
| P/M201-P/M250                     | ø9.52 [3/8"] | ø22.20 [7/8"] |

## Selection criteria for joints\_A

| Total down-stream Indoor capacity | Joint         |
|-----------------------------------|---------------|
| -P/M200                           | CMY-Y102SS-G2 |
| P/M201-P/M250                     | CMY-Y102LS-G2 |

## Piping "a", "b", "c", "d", "e", "f", "g", "i", "j", "k", "m", "n" size selection rule (mm [in.])

| Indoor Unit size                       | Pipe(Liquid) | Pipe(Gas)     |
|--|--------------|---------------|
| P10 to P50, M20 to M50, GUF-50RD(H)    | ø6.35 [1/4"] | ø12.70 [1/2"] |
| P63 to P140, M63 to M140, GUF-100RD(H) | ø9.52 [3/8"] | ø15.88 [5/8"] |
| P200                                   | ø9.52 [3/8"] | ø19.05 [3/4"] |
| P250                                   | ø9.52 [3/8"] | ø22.20 [7/8"] |

## Selection criteria for joints\_B

| Heat source Model | Joint       |
|-------------------|-------------|
| P400-P550YSLM     | CMY-R101S-G |
| P600-P900YSLM     | CMY-R102S-G |

## Piping "F", "G", "J", "K" size selection rule (mm [in.])

| Total down-stream Indoor capacity | Pipe(Liquid)  | Pipe(HP Gas)    | Pipe(LP Gas)    |
|-----------------------------------|---------------|-----------------|-----------------|
| P/M200 or less                    | ø9.52 [3/8"]  | ø15.88 [5/8"]   | ø19.05 [3/4"]   |
| P/M201 to P/M300                  | ø9.52 [3/8"]  | ø19.05 [3/4"]   | ø22.20 [7/8"]   |
| P/M301 to P/M350                  | ø12.70 [1/2"] | ø19.05 [3/4"]   | ø28.58 [1-1/8"] |
| P/M351 to P/M400                  | ø12.70 [1/2"] | ø22.20 [7/8"]   | ø28.58 [1-1/8"] |
| P/M401 to P/M600                  | ø15.88 [5/8"] | ø22.20 [7/8"]   | ø28.58 [1-1/8"] |
| P/M601 to P/M650                  | ø15.88 [5/8"] | ø28.58 [1-1/8"] | ø28.58 [1-1/8"] |
| P/M651 to P/M800                  | ø19.05 [3/4"] | ø28.58 [1-1/8"] | ø34.93 [1-3/8"] |
| P/M801 to P/M1000                 | ø19.05 [3/4"] | ø28.58 [1-1/8"] | ø41.28 [1-5/8"] |
| P/M1001 or above                  | ø19.05 [3/4"] | ø34.93 [1-3/8"] | ø41.28 [1-5/8"] |

## Selection criteria for joints\_C

| Total down-stream Indoor capacity | Joint       |
|-----------------------------------|-------------|
| -P/M350                           | CMY-R201S-G |
| P/M351-P/M600                     | CMY-R202S-G |
| P/M601-P/M650                     | CMY-R203S-G |
| P/M651-P/M1000                    | CMY-R204S-G |
| P/M1001-                          | CMY-R205S-G |

HP: High pressure, LP: Low pressure

# 1. Piping Design

## 1-2-4. IF more than 16 ports are in use, or if there is more than one BC controller in use for two Heat source units

"BC controller," "BC controller (Main)," and "BC controller (Sub)" that appear in this section refer to the M-J1 type, M-JA1 type, P-KA1 type, and M-KB1 type.

Note1. No Header usable on PQRY system.

Note2. Indoor unit sized P100-P250/M100-M140 should be connected to BC controller via Y shape joint CMY-R160-J1 ; If the system consists only of PEFY-P50, 63, 71, 80, 100VMHS2-E models of indoor units, connect to the BC controller via Y-shape joint CMY-R160-J1.

Note3. Indoor unit sized P100-P250/M100-M140 does NOT share BC controller ports with other Indoor units ;

Note4. As bents cause pressure loss on transportation of refrigerant, fewer bents design is better ; Piping length needs to consider the actual length and equivalent length which bents are counted.

Equivalent piping length (m)=Actual piping length+ "M" x Number of bent.

Note5. Set DIP-SW 4-6 to ON of BC controller, in case of connected Indoor unit sized P100-P250/M100-M140 with 2 ports.

If the system consists only of PEFY-P50, 63, 71, 80, 100VMHS2-E models of indoor units, set the dipswitches SW4-1 and SW4-6 on the BC controller to ON.

Note6. It is also possible to connect Indoor unit sized P/M100-P/M140 with 1 port (set DIP-SW 4-1 and 4-6 to OFF).

PEFY-P50, 63, 71, 80, 100VMHS2-E models of indoor units can be connected to the system using a single port.

However, the cooling capacity decreases a little (For details, refer to the chapter "Correction by port counts of the BC controller").

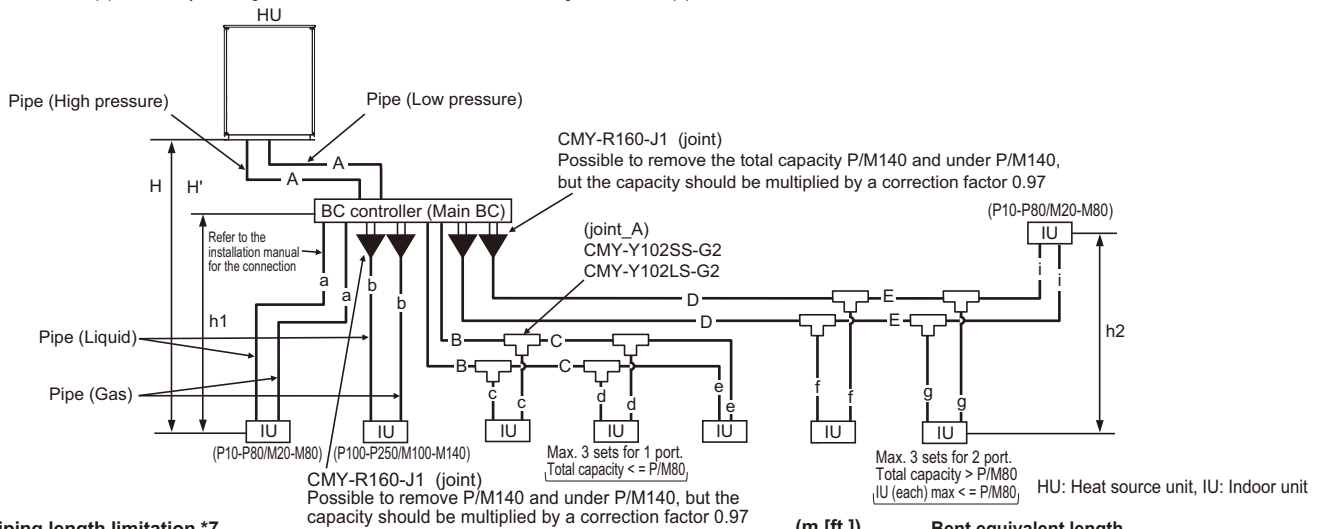
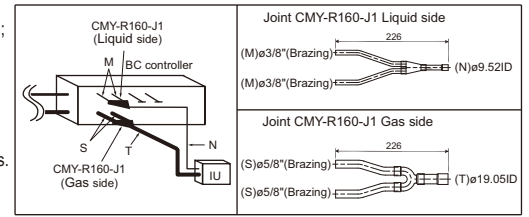
Note7. Do not connect multiple indoor units to the same port when operating each of them in different mode (cooling, heating, stop, and thermo-off). In case of connecting multiple indoor units to the same port, connecting all indoor units to one remote controller and switching SW1-1 ON in the all connected indoor units (switch to thermostat built in the remote controller) are recommended.

Note8. Indoor capacity is described as its model size. For example, PEFY-P63VML-E, its capacity is P63.

Note9. Total down-stream Indoor capacity is the summary of the model size of Indoors down-stream. For example, PEFY-P63VML-E + PEFY-P32VML-E: Total Indoor capacity = P63 + P32 = P95.

Note10. To connect the BC controller to the main pipe, use the reducer (CMY-R301S-G, CMY-R302S-G1, or CMY-R304S-G1).

Note11. Install the pipes correctly referring to the section titled "Procedures for installing the branched pipes."



### Piping length limitation \*7

| Item   | Piping in the figure      | Max. length            | Max. equivalent length |
|--|---------------------------|------------------------|------------------------|
| Total piping length (Total length of high pressure and liquid pipes) | A+B+C+D+E+a+b+c+d+e+f+g+i | *1                     | -                      |
| Farthest IU from HU  | A+D+E+i                   | 165 [541']             | 190 [623']             |
| Distance between HU and BC   | A                         | 110 [360']             | 110 [360'] *1          |
| Farthest IU from BC controller                                       | D+E+i                     | 60 [197'] *2*3         | 60 [197'] *2*3         |
| Height between HU and IU (HU above IU)                               | H                         | 50 [164']              | -                      |
| Height between HU and IU (HU under IU)                               | H'                        | 40 [131']              | -                      |
| Height between IU and BC   | h1                        | 15 [49'] (10 [32']) *4 | -                      |
| Height between IU and IU   | h2                        | 30 [98'] (20 [65']) *5 | -                      |

HU: Heat source Unit; IU: Indoor Unit; BC: BC controller

\*1. Refer to the section "Total piping length restrictions".

\*2. Details refer to Fig. 1.

\*3. When the P200 or P250 model of indoor units are connected to the system, the maximum distance from the BC controller to the farthest indoor unit (indicated as "D + E + i" in the figure is 40 meters.)

\*4. Distance of Indoor sized P200, P250 from BC must be less than 10 m, if any.

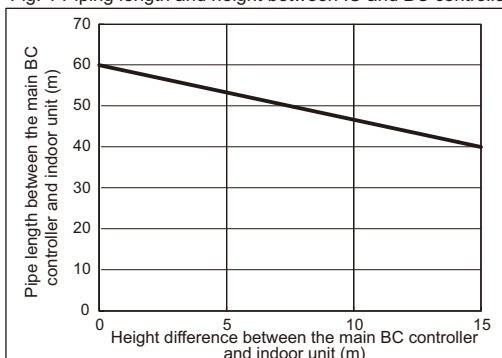
\*5. Distance of Indoor sized P200, P250 from IU must be less than 20 m, if any.

\*6. When the high pressure piping length is 65 m or less, use  $\phi 22.2$  ( $\phi 7/8$ ) pipe.

When the high pressure piping length exceeds 65 m, use  $\phi 28.58$  ( $\phi 1-1/8$ ) pipe for the part that exceeds 65 m.

\*7. Total length of high-pressure pipes and liquid pipes

Fig. 1 Piping length and height between IU and BC controller



### Bent equivalent length

| Heat source Model M (m/bent [ft./bent]) |              |
|---|--------------|
| P200YLM                                 | 0.35 [1.15'] |
| P250YLM                                 | 0.42 [1.38'] |
| P300YLM                                 | 0.42 [1.38'] |
| P350YLM                                 | 0.50 [1.64'] |
| P400YLM                                 | 0.50 [1.64'] |
| P450YLM                                 | 0.50 [1.64'] |
| P500YLM                                 | 0.50 [1.64'] |
| P550YLM                                 | 0.50 [1.64'] |
| P600YLM                                 | 0.50 [1.64'] |

### Piping "A" size selection rule

| Heat source Model | Pipe (High pressure)   | Pipe (Low pressure)   |
|-------------------|------------------------|-----------------------|
| P200YLM           | $\phi 15.88$ [5/8"]    | $\phi 19.05$ [3/4"]   |
| P250-300YLM       | $\phi 19.05$ [3/4"]    | $\phi 22.20$ [7/8"]   |
| P350-500YLM       | $\phi 22.20$ [7/8"]    | $\phi 28.58$ [1-1/8"] |
| P550YLM           | $\phi 22.20$ [7/8"] *6 | $\phi 28.58$ [1-1/8"] |
| P600YLM           | $\phi 22.20$ [7/8"] *6 | $\phi 34.93$ [1-3/8"] |

### Piping "B", "C", "D", "E" size selection rule

| Total down-stream Indoor capacity | Pipe (Liquid)       | Pipe (Gas)          |
|-----------------------------------|---------------------|---------------------|
| P/M140 or less                    | $\phi 15.88$ [5/8"] | $\phi 19.05$ [3/4"] |
| P/M141-P/M200                     | $\phi 19.05$ [3/8"] | $\phi 19.05$ [3/4"] |
| P/M201-P/M250                     | $\phi 9.52$ [3/8"]  | $\phi 22.20$ [7/8"] |

### Piping "a", "b", "c", "d", "e", "f", "g", "i" size selection rule

| Indoor Unit size                       | Pipe (Liquid)      | Pipe (Gas)          |
|--|--------------------|---------------------|
| P10 to P50, M20 to M50, GUF-50RD(H)    | $\phi 6.35$ [1/4"] | $\phi 12.70$ [1/2"] |
| P63 to P140, M63 to M140, GUF-100RD(H) | $\phi 9.52$ [3/8"] | $\phi 15.88$ [5/8"] |
| P200                                   | $\phi 9.52$ [3/8"] | $\phi 19.05$ [3/4"] |
| P250                                   | $\phi 9.52$ [3/8"] | $\phi 22.20$ [7/8"] |

### Selection criteria for joints\_A

| Total down-stream Indoor capacity | Joint         |
|-----------------------------------|---------------|
| -P/M200                           | CMY-Y102SS-G2 |
| P/M201-P/M250                     | CMY-Y102LS-G2 |

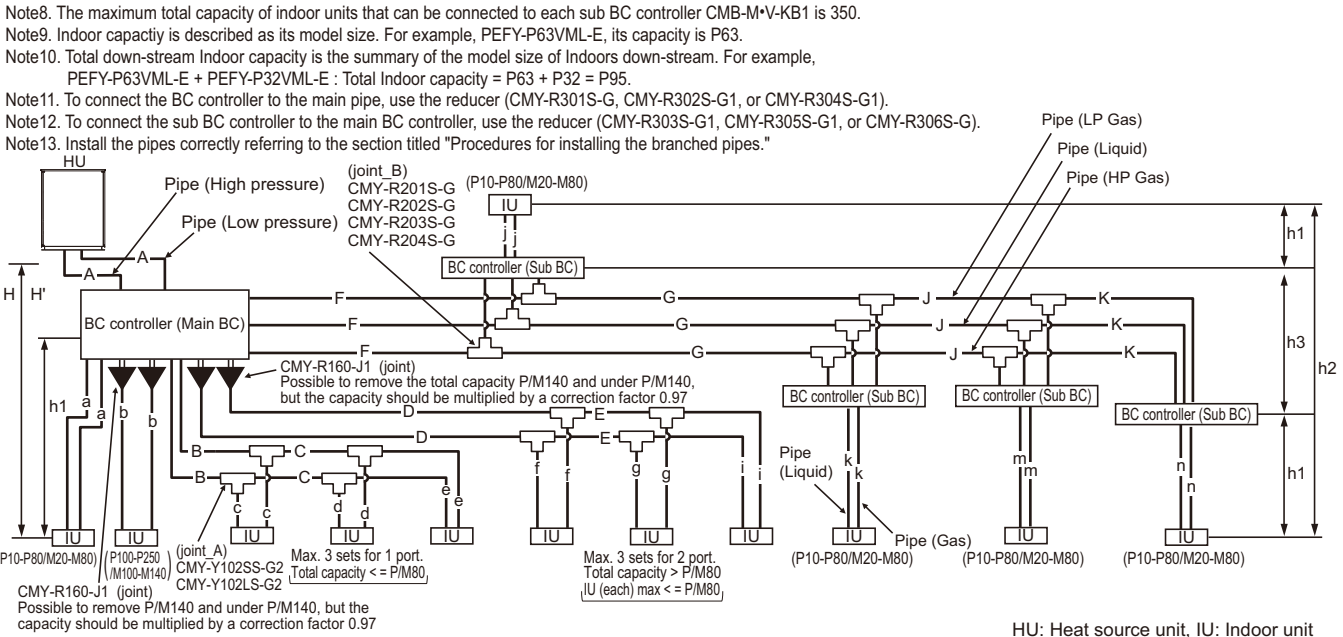
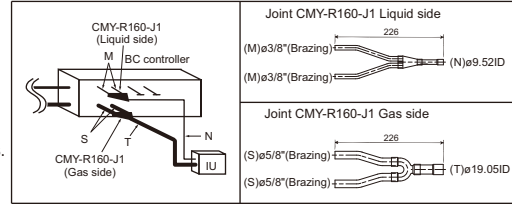


# 1. Piping Design

## 1-2-5. IF more than 16 ports are in use, or if there is more than one BC controller in use for one Heat source unit

"BC controller," "BC controller (Main)," and "BC controller (Sub)" that appear in this section refer to the M-J1 type, M-JA1 type, P-KA1 type, and M-KB1 type.

- Note1. No Header usable on PQR system.
- Note2. Indoor unit sized P100-P250/M100-M140 should be connected to BC controller via Y shape joint CMY-R160-J1 ; If the system consists only of PEFY-P50, 63, 71, 80, 100VMS2-E models of indoor units, connect to the BC controller via Y-shape joint CMY-R160-J1.
- Note3. Indoor unit sized P100-P250/M100-M140 does NOT share BC controller ports with other Indoor units ;
- Note4. As bents cause pressure loss on transportation of refrigerant, fewer bents design is better ; Piping length needs to consider the actual length and equivalent length which bents are counted. Equivalent piping length (m)=Actual piping length+"M" x Number of bent.
- Note5. Set DIP-SW 4-6 to ON of BC controller, in case of connected Indoor unit sized P100-P250/M100-M140 with 2 ports. If the system consists only of PEFY-P50, 63, 71, 80, 100VMS2-E models of indoor units, set the dipswitches SW4-1 and SW4-6 on the BC controller to ON.
- Note6. It is also possible to connect Indoor unit sized P/M100-P/M140 with 1 port (set DIP-SW 4-1 and 4-6 to OFF). PEFY-P50, 63, 71, 80, 100VMS2-E models of indoor units can be connected to the system using a single port. However, the cooling capacity decreases a little (For details, refer to the chapter "Correction by port counts of the BC controller").
- Note7. Do not connect multiple indoor units to the same port when operating each of them in different mode (cooling, heating, stop, and thermo-off). In case of connecting multiple indoor units to the same port, connecting all indoor units to one remote controller and switching SW1-1 ON in the all connected indoor units (switch to thermostat built in the remote controller) are recommended.
- Note8. The maximum total capacity of indoor units that can be connected to each sub BC controller CMB-M-V-KB1 is 350.
- Note9. Indoor capacity is described as its model size. For example, PEFY-P63VML-E, its capacity is P63.
- Note10. Total down-stream Indoor capacity is the summary of the model size of Indoors down-stream. For example, PEFY-P63VML-E + PEFY-P32VML-E : Total Indoor capacity = P63 + P32 = P95.
- Note11. To connect the BC controller to the main pipe, use the reducer (CMY-R301S-G, CMY-R302S-G1, or CMY-R304S-G1).
- Note12. To connect the sub BC controller to the main BC controller, use the reducer (CMY-R303S-G1, CMY-R305S-G1, or CMY-R306S-G).
- Note13. Install the pipes correctly referring to the section titled "Procedures for installing the branched pipes."



### Piping length limitation \*9

| Item   | Piping in the figure                      | Max. length            | Max. equivalent length |
|--|---|------------------------|------------------------|
| Total piping length (Total length of high pressure and liquid pipes) | A+B+C+D+E+F+G+J+K+a+b+c+d+e+f+g+i+j+k+m+n | *1                     | -                      |
| Farthest IU from HU  | A+F+G+J+K+n                               | 165 [541']             | 190 [623']             |
| Distance between HU and BC   | A   | 110 [360'] *1          | 110 [360'] *1          |
| Farthest IU from BC controller                                       | D+E+i                                     | 60 [197'] *2*3         | 60 [197'] *2*3         |
| Farthest IU from BC controller via Sub BC controller                 | F+G+J+K+n                                 | 90 [295'] *7           | 90 [295'] *7           |
| Height between HU and IU (HU above IU)                               | H   | 50 [164']              | -                      |
| Height between HU and IU (HU under IU)                               | H'  | 40 [131']              | -                      |
| Height between IU and BC   | h1  | 15 [49'] (10 [32']) *4 | -                      |
| Height between IU and IU   | h2  | 30 [98'] (20 [65']) *5 | -                      |
| Height between BC(Main or Sub) and BC(Sub)                           | h3  | 15 [49'] (10 [32']) *6 | -                      |

HU: Heat source Unit; IU: Indoor Unit; BC: BC controller

- \*1. Refer to the section "Total piping length restrictions".
- \*2. Details refer to Fig. 2.
- \*3. When the P200 or P250 model of indoor units are connected to the system, the maximum distance from the BC controller to the farthest indoor unit (indicated as "D + E + i" in the figure is 40 meters.)
- \*4. Distance of Indoor sized P200, P250 from BC must be less than 10 m, if any.
- \*5. Distance of Indoor sized P200, P250 from IU must be less than 20 m, if any.
- \*6. When using 2 Sub BC controllers, max. height "h3" should be considered.
- \*7. When the piping length or the vertical separation exceeds the limit specified in Fig. 2, connect a sub BC to the system. The restriction for a system with a sub BC connection is shown in Fig. 3. When a given system configuration falls within the shaded area in Fig. 3, increase the size of the high-pressure pipe and the liquid pipe between the main BC and sub BC by one size. When using P/M32, P/M40, P/M50, P/M100, or P/M125 model of indoor units, increase the size of the liquid branch pipe between the sub BC and indoor unit by one size. When using indoor models P/M140 or larger, the restrictions shown in Fig. 2 cannot be exceeded.
- \*8. When the high pressure piping length is 65 m or less, use ø22.2 (ø7/8) pipe. When the high pressure piping length exceeds 65 m, use ø28.58 (ø1-1/8) pipe for the part that exceeds 65 m.
- \*9. Total length of high-pressure pipes and liquid pipes

### Bent equivalent length

| Heat source Model M (m/bent [ft./bent]) |              |
|---|--------------|
| P200YLM                                 | 0.35 [1.15'] |
| P250YLM                                 | 0.42 [1.38'] |
| P300YLM                                 | 0.42 [1.38'] |
| P350YLM                                 | 0.50 [1.64'] |
| P400YLM                                 | 0.50 [1.64'] |
| P450YLM                                 | 0.50 [1.64'] |
| P500YLM                                 | 0.50 [1.64'] |
| P550YLM                                 | 0.50 [1.64'] |
| P600YLM                                 | 0.50 [1.64'] |

# 1. Piping Design

Piping length and height between IU and BC controller

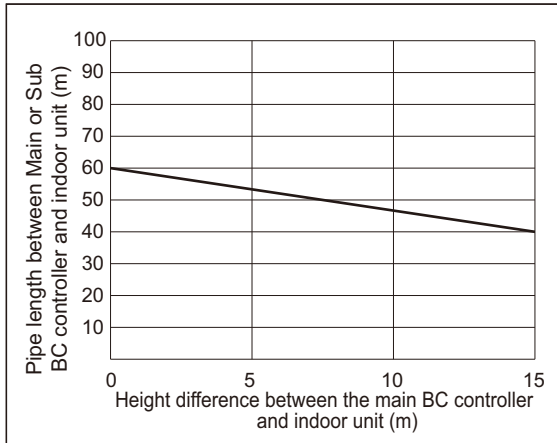


Fig. 2

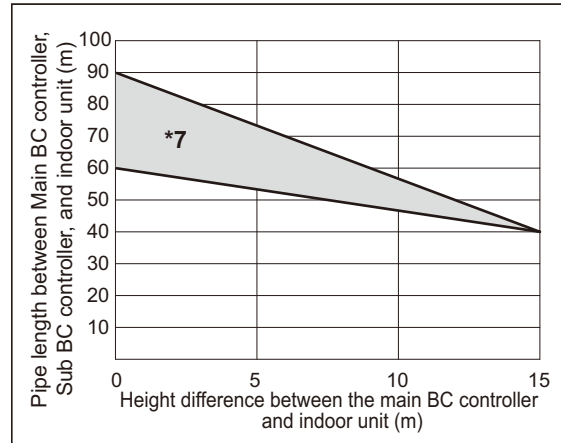
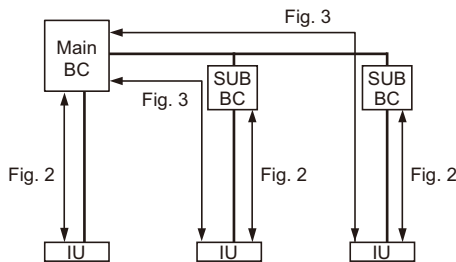


Fig. 3



\*7. When the piping length or the vertical separation exceeds the limit specified in Fig. 2, connect a sub BC to the system.  
 The restriction for a system with a sub BC connection is shown in Fig. 3.  
 When a given system configuration falls within the shaded area in Fig. 3, increase the size of the high-pressure pipe and the liquid pipe between the main BC and sub BC by one size.  
 When using P/M32, P/M40, P/M50, P/M100, or P/M125 model of indoor units, increase the size of the liquid branch pipe between the sub BC and indoor unit by one size.  
 When using indoor models P/M140 or larger, the restrictions shown in Fig. 2 cannot be exceeded.

## Piping "A" size selection rule (mm [in.])

| Heat source Model | Pipe(High pressure) | Pipe(Low pressure) |
|-------------------|---------------------|--------------------|
| P200YLM           | ø15.88 [5/8"]       | ø19.05 [3/4"]      |
| P250-300YLM       | ø19.05 [3/4"]       | ø22.20 [7/8"]      |
| P350-500YLM       | ø22.20 [7/8"]       | ø28.58 [1-1/8"]    |
| P550YLM           | ø22.20 [7/8"] *8    | ø28.58 [1-1/8"]    |
| P600YLM           | ø22.20 [7/8"] *8    | ø34.93 [1-3/8"]    |

## Selection criteria for joints\_A

| Total down-stream Indoor capacity | Joint         |
|-----------------------------------|---------------|
| -P/M200                           | CMY-Y102SS-G2 |
| P/M201-P/M250                     | CMY-Y102LS-G2 |

## Piping "B", "C", "D", "E" size selection rule (mm [in.])

| Total down-stream Indoor capacity | Pipe(Liquid) | Pipe(Gas)     |
|-----------------------------------|--------------|---------------|
| P/M140 or less                    | ø9.52 [3/8"] | ø15.88 [5/8"] |
| P/M141-P/M200                     | ø9.52 [3/8"] | ø19.05 [3/4"] |
| P/M201-P/M250                     | ø9.52 [3/8"] | ø22.20 [7/8"] |

## Selection criteria for joints\_B

| Total down-stream Indoor capacity | Joint       |
|-----------------------------------|-------------|
| -P/M350                           | CMY-R201S-G |
| P/M351-P/M600                     | CMY-R202S-G |
| P/M601-P/M650                     | CMY-R203S-G |
| P/M651-P/M900                     | CMY-R204S-G |

## Piping "a", "b", "c", "d", "e", "f", "g", "i", "j", "k", "m", "n" size selection rule (mm [in.])

| Indoor Unit size                       | Pipe(Liquid) | Pipe(Gas)     |
|--|--------------|---------------|
| P10 to P50, M20 to M50, GUF-50RD(H)    | ø6.35 [1/4"] | ø12.70 [1/2"] |
| P63 to P140, M63 to M140, GUF-100RD(H) | ø9.52 [3/8"] | ø15.88 [5/8"] |
| P200                                   | ø9.52 [3/8"] | ø19.05 [3/4"] |
| P250                                   | ø9.52 [3/8"] | ø22.20 [7/8"] |

## Piping "F", "G", "J", "K" size selection rule (mm [in.])

| Total down-stream Indoor capacity | Pipe(Liquid)  | Pipe(HP Gas)    | Pipe(LP Gas)    |
|-----------------------------------|---------------|-----------------|-----------------|
| P/M200 or less                    | ø9.52 [3/8"]  | ø15.88 [5/8"]   | ø19.05 [3/4"]   |
| P/M201 to P/M300                  | ø9.52 [3/8"]  | ø19.05 [3/4"]   | ø22.20 [7/8"]   |
| P/M301 to P/M350                  | ø12.70 [1/2"] | ø19.05 [3/4"]   | ø28.58 [1-1/8"] |
| P/M351 to P/M400                  | ø12.70 [1/2"] | ø22.20 [7/8"]   | ø28.58 [1-1/8"] |
| P/M401 to P/M600                  | ø15.88 [5/8"] | ø22.20 [7/8"]   | ø28.58 [1-1/8"] |
| P/M601 to P/M650                  | ø15.88 [5/8"] | ø28.58 [1-1/8"] | ø28.58 [1-1/8"] |
| P/M651 to P/M800                  | ø19.05 [3/4"] | ø28.58 [1-1/8"] | ø34.93 [1-3/8"] |
| P/M801 to P/M1000                 | ø19.05 [3/4"] | ø28.58 [1-1/8"] | ø41.28 [1-5/8"] |
| P/M1001 or above                  | ø19.05 [3/4"] | ø34.93 [1-3/8"] | ø41.28 [1-5/8"] |

HP: High pressure, LP: Low pressure

# 1. Piping Design

## 1-2-6. IF more than 16 ports are in use, or if there is more than one BC controller in use for two Heat source units

"BC controller," "BC controller (Main)," and "BC controller (Sub)" that appear in this section refer to the M-J1 type, M-JA1 type, P-KA1 type, and M-KB1 type.

Note1. No Header usable on PQRY system.

Note2. Indoor unit sized P100-P250/M100-M140 should be connected to BC controller via Y shape joint CMY-R160-J1 ; If the system consists only of PEFY-P50, 63, 71, 80, 100VMHS2-E models of indoor units, connect to the BC controller via Y-shape joint CMY-R160-J1.

Note3. Indoor unit sized P100-P250/M100-M140 does NOT share BC controller ports with other Indoor units ;

Note4. As bents cause pressure loss on transportation of refrigerant, fewer bents design is better ; Piping length needs to consider the actual length and equivalent length which bents are counted.

Equivalent piping length (m)=Actual piping length+"M" x Number of bent.

Note5. Set DIP-SW 4-6 to ON of BC controller, in case of connected Indoor unit sized P100-P250/M100-M140 with 2 ports. If the system consists only of PEFY-P50, 63, 71, 80, 100VMHS2-E models of indoor units, set the dipswitches SW4-1 and SW4-6 on the BC controller to ON.

Note6. It is also possible to connect Indoor unit sized P/M100-P/M140 with 1 port (set DIP-SW 4-1 and 4-6 to OFF).

PEFY-P50, 63, 71, 80, 100VMHS2-E models of indoor units can be connected to the system using a single port. However, the cooling capacity decreases a little (For details, refer to the chapter "Correction by port counts of the BC controller").

Note7. Do not connect multiple indoor units to the same port when operating each of them in different mode (cooling, heating, stop, and thermo-off). In case of connecting multiple indoor units to the same port, connecting all indoor units to one remote controller and switching SW1-1 ON in the all connected indoor units (switch to thermostat built in the remote controller) are recommended.

Note8. The maximum total capacity of indoor units that can be connected to each sub BC controller CMB-M-V-KB1 is 350.

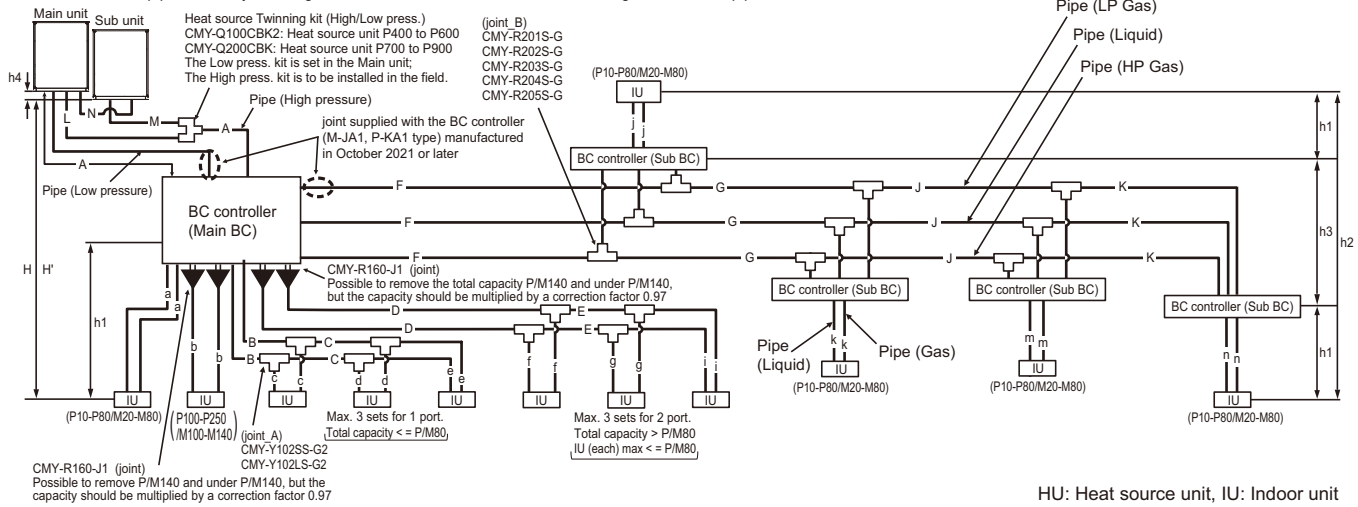
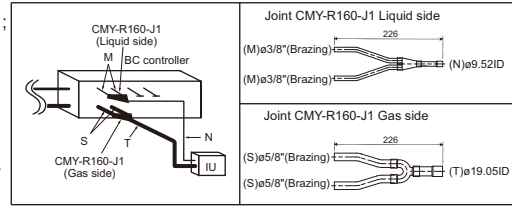
Note9. Indoor capacity is described as its model size. For example, PEFY-P63VML-E, its capacity is P63.

Note10. Total down-stream Indoor capacity is the summary of the model size of Indoors down-stream. For example, PEFY-P63VML-E + PEFY-P32VML-E : Total Indoor capacity = P63 + P32 = P95.

Note11. To connect the BC controller to the main pipe, use the reducer (CMY-R301S-G, CMY-R302S-G1, or CMY-R304S-G1).

Note12. To connect the sub BC controller to the main BC controller, use the reducer (CMY-R303S-G1, CMY-R305S-G1, or CMY-R306S-G).

Note13. Install the pipes correctly referring to the section titled "Procedures for installing the branched pipes."



### Piping length limitation \*9

(m [ft.])

| Item   | Piping in the figure                          | Max. length            | Max. equivalent length |
|--|---|------------------------|------------------------|
| Total piping length (Total length of high pressure and liquid pipes) | L+M+A+B+C+D+E+F+G+J+K+a+b+c+d+e+f+g+i+j+k+m+n | *1                     | -                      |
| Farthest IU from HU  | L(M)+A+F+G+J+K+n                              | 165 [541']             | 190 [623']             |
| Distance between HU and BC   | L(M)+A  | 110 [360']             | 110 [360'] *1          |
| Farthest IU from BC controller                                       | D+E+i   | 60 [197'] *2 *3        | 60 [197'] *2*3         |
| Farthest IU from BC controller via Sub BC controller                 | F+G+J+K+n                                     | 90 [295'] *7           | 90 [295'] *7           |
| Height between HU and IU (HU above IU)                               | H   | 50 [164']              | -                      |
| Height between HU and IU (HU under IU)                               | H'  | 40 [131']              | -                      |
| Height between IU and BC   | h1  | 15 [49'] (10 [32']) *4 | -                      |
| Height between IU and IU   | h2  | 30 [98'] (20 [65']) *5 | -                      |
| Height between BC(Main or Sub) and BC(Sub)                           | h3  | 15 [49'] (10 [32']) *6 | -                      |
| Distance between Main unit and Sub unit                              | L+M or N                                      | 5 [16']                | -                      |
| Height between Main unit and Sub unit                                | h4  | 0.1 [0.3']             | -                      |

HU: Heat source Unit; IU: Indoor Unit; BC: BC controller

\*1. Refer to the section "Total piping length restrictions".

\*2. Details refer to Fig. 2.

\*3. When the P200 or P250 model of indoor units are connected to the system, the maximum distance from the BC controller to the farthest indoor unit (indicated as "D + E + i" in the figure is 40 meters.)

\*4. Distance of Indoor sized P200, P250 from BC must be less than 10 m, if any.

\*5. Distance of Indoor sized P200, P250 from IU must be less than 20 m, if any.

\*6. When using 2 Sub BC controllers, max. height "h3" should be considered.

\*7. When the piping length or the vertical separation exceeds the limit specified in Fig. 2, connect a sub BC to the system.  
The restriction for a system with a sub BC connection is shown in Fig. 3.  
When a given system configuration falls within the shaded area in Fig. 3, increase the size of the high-pressure pipe and the liquid pipe between the main BC and sub BC by one size.  
When using P/M32, P/M40, P/M50, P/M100, or P/M125 model of indoor units, increase the size of the liquid branch pipe between the sub BC and indoor unit by one size.  
When using indoor models P/M140 or larger, the restrictions shown in Fig. 2 cannot be exceeded.

\*8. When the high pressure piping length is 65 m or less, use ø22.2 (ø7/8) pipe.  
When the high pressure piping length exceeds 65 m, use ø22.2 (ø7/8) pipe until 65 m, use ø28.58 (ø1-1/8) pipe for the part that exceeds 65 m.

\*9. Total length of high-pressure pipes and liquid pipes

### Bent equivalent length

| Heat source Model | M (m/bent [ft./bent]) |
|-------------------|-----------------------|
| P400YSLM          | 0.50 [1.64']          |
| P450YSLM          | 0.50 [1.64']          |
| P500YSLM          | 0.50 [1.64']          |
| P550YSLM          | 0.50 [1.64']          |
| P600YSLM          | 0.50 [1.64']          |
| P700YSLM          | 0.70 [2.29']          |
| P750YSLM          | 0.70 [2.29']          |
| P800YSLM          | 0.70 [2.29']          |
| P850YSLM          | 0.80 [2.62']          |
| P900YSLM          | 0.80 [2.62']          |

# 1. Piping Design

Piping length and height between IU and BC controller

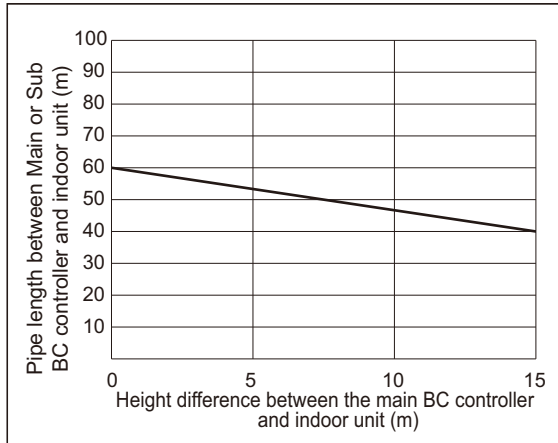


Fig. 2

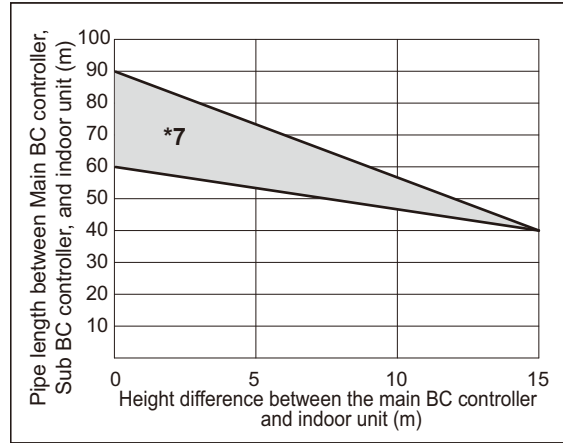
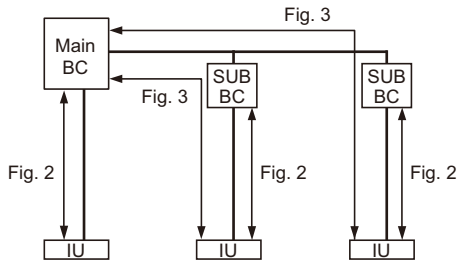


Fig. 3



\*7. When the piping length or the vertical separation exceeds the limit specified in Fig. 2, connect a sub BC to the system.  
 The restriction for a system with a sub BC connection is shown in Fig. 3.  
 When a given system configuration falls within the shaded area in Fig. 3, increase the size of the high-pressure pipe and the liquid pipe between the main BC and sub BC by one size.  
 When using P/M32, P/M40, P/M50, P/M100, or P/M125 model of indoor units, increase the size of the liquid branch pipe between the sub BC and indoor unit by one size.  
 When using indoor models P/M140 or larger, the restrictions shown in Fig. 2 cannot be exceeded.

## Piping "A" size selection rule (mm [in.])

| Heat source Model | Pipe(High pressure) | Pipe(Low pressure) |
|-------------------|---------------------|--------------------|
| P400-500YSLM      | ø22.20 [7/8"]       | ø28.58 [1-1/8"]    |
| P550YSLM          | ø22.20 [7/8"] *8    | ø28.58 [1-1/8"]    |
| P600YSLM          | ø22.20 [7/8"] *8    | ø34.93 [1-3/8"]    |
| P700-800YSLM      | ø28.58 [1-1/8"]     | ø34.93 [1-3/8"]    |
| P850-900YSLM      | ø28.58 [1-1/8"]     | ø41.28 [1-5/8"]    |

## Piping "L", "M", "N" size selection rule (mm [in.])

| Heat source Model | Pipe(High pressure) | Pipe(Low pressure) |
|-------------------|---------------------|--------------------|
| P400YSLM          | ø15.88 [5/8"]       | ø19.05 [3/4"]      |
| P450-600YSLM      | ø19.05 [3/4"]       | ø22.20 [7/8"]      |
| P700-900YSLM      | ø22.20 [7/8"]       | ø28.58 [1-1/8"]    |

## Piping "B", "C", "D", "E" size selection rule (mm [in.])

| Total down-stream Indoor capacity | Pipe(Liquid) | Pipe(Gas)     |
|-----------------------------------|--------------|---------------|
| P/M140 or less                    | ø9.52 [3/8"] | ø15.88 [5/8"] |
| P/M141-P/M200                     | ø9.52 [3/8"] | ø19.05 [3/4"] |
| P/M201-P/M250                     | ø9.52 [3/8"] | ø22.20 [7/8"] |

## Selection criteria for joints\_A

| Total down-stream Indoor capacity | Joint         |
|-----------------------------------|---------------|
| -P/M200                           | CMY-Y102SS-G2 |
| P/M201-P/M250                     | CMY-Y102LS-G2 |

## Piping "a", "b", "c", "d", "e", "f", "g", "i", "j", "k", "m", "n" size selection rule (mm [in.])

| Indoor Unit size                       | Pipe(Liquid) | Pipe(Gas)     |
|--|--------------|---------------|
| P10 to P50, M20 to M50, GUF-50RD(H)    | ø6.35 [1/4"] | ø12.70 [1/2"] |
| P63 to P140, M63 to M140, GUF-100RD(H) | ø9.52 [3/8"] | ø15.88 [5/8"] |
| P200                                   | ø9.52 [3/8"] | ø19.05 [3/4"] |
| P250                                   | ø9.52 [3/8"] | ø22.20 [7/8"] |

## Selection criteria for joints\_B

| Total down-stream Indoor capacity | Joint       |
|-----------------------------------|-------------|
| -P/M350                           | CMY-R201S-G |
| P/M351-P/M600                     | CMY-R202S-G |
| P/M601-P/M650                     | CMY-R203S-G |
| P/M651-P/M1000                    | CMY-R204S-G |
| P/M1001-                          | CMY-R205S-G |

## Piping "F", "G", "J", "K" size selection rule (mm [in.])

| Total down-stream Indoor capacity | Pipe(Liquid)  | Pipe(HP Gas)    | Pipe(LP Gas)    |
|-----------------------------------|---------------|-----------------|-----------------|
| P/M200 or less                    | ø9.52 [3/8"]  | ø15.88 [5/8"]   | ø19.05 [3/4"]   |
| P/M201 to P/M300                  | ø9.52 [3/8"]  | ø19.05 [3/4"]   | ø22.20 [7/8"]   |
| P/M301 to P/M350                  | ø12.70 [1/2"] | ø19.05 [3/4"]   | ø28.58 [1-1/8"] |
| P/M351 to P/M400                  | ø12.70 [1/2"] | ø22.20 [7/8"]   | ø28.58 [1-1/8"] |
| P/M401 to P/M600                  | ø15.88 [5/8"] | ø22.20 [7/8"]   | ø28.58 [1-1/8"] |
| P/M601 to P/M650                  | ø15.88 [5/8"] | ø28.58 [1-1/8"] | ø28.58 [1-1/8"] |
| P/M651 to P/M800                  | ø19.05 [3/4"] | ø28.58 [1-1/8"] | ø34.93 [1-3/8"] |
| P/M801 to P/M1000                 | ø19.05 [3/4"] | ø28.58 [1-1/8"] | ø41.28 [1-5/8"] |
| P/M1001 or above                  | ø19.05 [3/4"] | ø34.93 [1-3/8"] | ø41.28 [1-5/8"] |

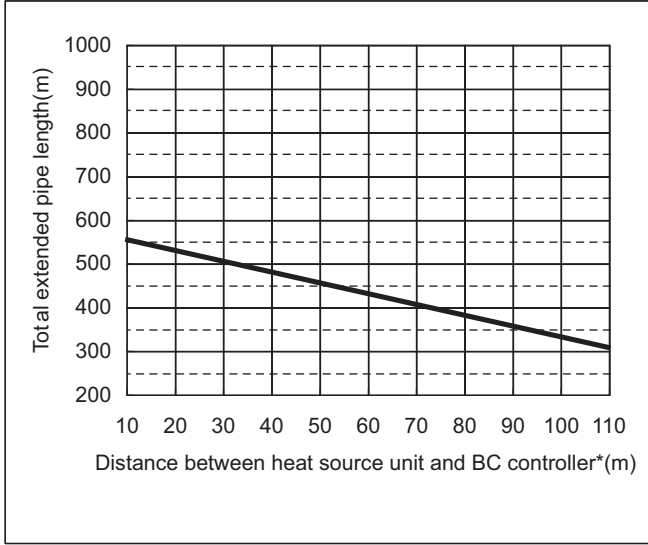
HP: High pressure, LP: Low pressure

# 1. Piping Design

## 1-2-7. Total piping length restrictions

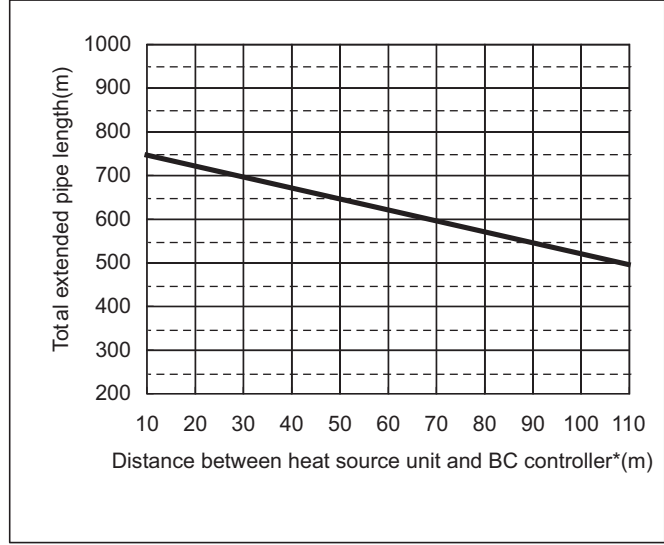
PQRY-P-Y(S)LM-A1

[PQRY-P200, 250, 300YLM]



[PQRY-P350, 400, 450, 500, 550, 600YLM]

[PQRY-P400, 450, 500, 550, 600, 700, 750, 800, 850, 900YSLM]



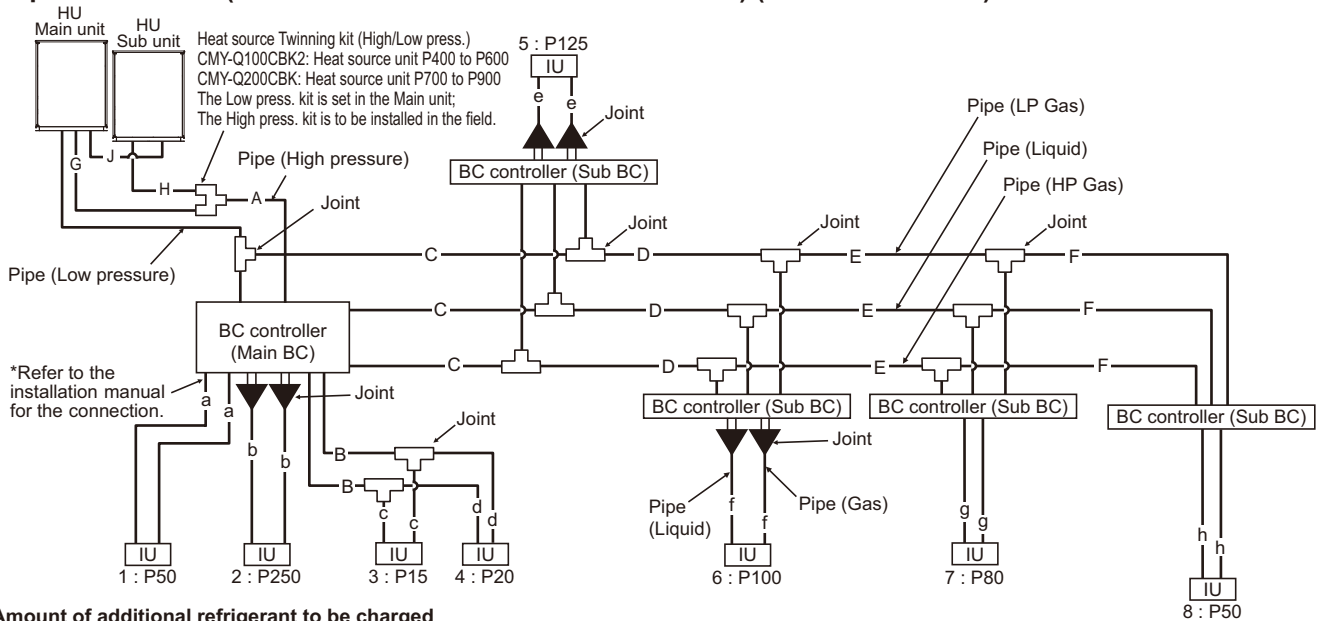
\* P-J type, P-JA type, P-KA type, M-J1 type, M-JA1 type, or P-KA1 type

# 1. Piping Design

## 1-3. Refrigerant charging calculation

"BC controller," "BC controller (Main)," and "BC controller (Sub)" that appear in this section refer to the P-J type, P-JA type, P-KA type, and P-KB type.

### Sample connection (with 5 BC controllers and 8 indoor units) (PQRV-P700YSLM)



#### Amount of additional refrigerant to be charged

Refrigerant for extended pipes (field piping) is not factory-charged to the heat source unit. Add an appropriate amount of refrigerant for each pipes on site. Record the size of each high pressure pipe and liquid pipe, and the amount of refrigerant that was charged on the heat source unit for future reference.

#### Calculating the amount of additional refrigerant to be charged

- Calculate the amount of additional charge based on the length of the piping extension and the size of the refrigerant line.
- Use the table below as a guide to calculate the amount of additional charging and charge the system accordingly.
- If the calculation results in a fraction of less than 0.1kg, round up to the next 0.1kg. For example, if the result of the calculation was 12.33kg, round the result up to 12.4kg.

#### <Amount of additional refrigerant to be charged>

#### Calculating the amount of additional refrigerant to be charged

Units "m" and "kg"

<Formula>

- When the piping length from the heat source unit to the farthest indoor unit is 30.5 m (100 ft) or shorter

|                                  |   |  |   |   |   |  |   |   |
|----------------------------------|---|--|---|---|---|--|---|---|
| Amount of additional charge (kg) | = | High-pressure pipe<br>ø28.58 total length<br>× 0.36 (kg/m) | + | High-pressure pipe<br>ø22.2 total length<br>× 0.23 (kg/m) | + | High-pressure pipe<br>ø19.05 total length<br>× 0.16 (kg/m) | + | High-puressure pipe<br>ø15.88 total length<br>× 0.11 (kg/m) |
|                                  | + | Liquid pipe ø15.88<br>total length<br>× 0.2 (kg/m)         | + | Liquid pipe ø12.7<br>total length<br>× 0.12 (kg/m)        | + | Liquid pipe ø9.52<br>total length<br>× 0.06 (kg/m)         | + | Liquid pipe ø6.35<br>total length<br>× 0.024 (kg/m)         |

| Main or Sub BC controller | Amount (kg/unit) | Total capacity of connected indoor units | Amount(kg) (to be added for indoor unit) |
|---------------------------|------------------|--|--|
| + P-J-type                | 1.5              | 80 or below                              | 2.0                                      |
| P-JA-type                 | 3.0              | 81 to 160                                | 2.5                                      |
| P-KA-type                 | 4.7              | 161 to 330                               | 3.0                                      |
| P-KB-type                 | 0.4              | 331 to 390                               | 3.5                                      |
|                           |                  | 391 to 480                               | 4.5                                      |
|                           |                  | 481 to 630                               | 5.0                                      |
|                           |                  | 631 to 710                               | 6.0                                      |
|                           |                  | 711 to 800                               | 8.0                                      |
|                           |                  | 801 to 890                               | 9.0                                      |
|                           |                  | 891 to 1070                              | 10.0                                     |
|                           |                  | 1071 to 1250                             | 12.0                                     |
|                           |                  | 1251 or above                            | 14.0                                     |

- \* When connecting PEFY-P20VMA3-E units, add 0.54 kg of refrigerant for each of these units.
- \* When connecting PEFY-P25/32/40VMA3-E units, add 0.74 kg of refrigerant for each of these units.
- \* When connecting PEFY-P50/63/71/80/100/125VMA3-E units, add 1.16 kg of refrigerant for each of these units.
- \* When connecting PEFY-P50/63/71/80/100VMS2-E units, add 2.7 kg of refrigerant for each of these units.
- \* When connecting PEFY-M50/63/71/80/100/125VMA2-A units, add 1.45 kg of refrigerant for each of these units.
- \* When connecting LEV kit (PAC-LV11M-J), refer to the installation manual of the LEV kit.
- \* When connecting PLFY-EP50/63/80VEM-E units, add 0.5 kg of refrigerant for each of these units.
- \* When connecting PEFY-M50/63VMA(L)-A1 units, add 0.75 kg of refrigerant for each of these units.
- \* When connecting PEFY-M71/80VMA(L)-A1 units, add 1.0 kg of refrigerant for each of these units.
- \* When connecting PLFY-M50/63VEM6-E units, add 0.75 kg of refrigerant for each of these units.
- \* When connecting PLFY-M71/80VEM6-E units, add 1.0 kg of refrigerant for each of these units.

# 1. Piping Design

• When the piping length from the heat source unit to the farthest indoor unit is longer than 30.5 m (100 ft)

|                                  |   |  |   |   |   |  |   |   |
|----------------------------------|---|--|---|---|---|--|---|---|
| Amount of additional charge (kg) | = | High-pressure pipe<br>ø28.58 total length<br>× 0.33 (kg/m) | + | High-pressure pipe<br>ø22.2 total length<br>× 0.21 (kg/m) | + | High-pressure pipe<br>ø19.05 total length<br>× 0.14 (kg/m) | + | High-pressure pipe<br>ø15.88 total length<br>× 0.1 (kg/m) |
|                                  | + | Liquid pipe ø15.88<br>total length<br>× 0.18 (kg/m)        | + | Liquid pipe ø12.7<br>total length<br>× 0.11 (kg/m)        | + | Liquid pipe ø9.52<br>total length<br>× 0.054 (kg/m)        | + | Liquid pipe ø6.35<br>total length<br>× 0.021 (kg/m)       |
|                                  | + | Main or Sub BC controller                                  |   | Amount (kg/unit)  |   | Total capacity of connected indoor units                   |   | Amount(kg) (to be added for indoor unit)                  |
|                                  |   | P-J-type   |   | 1.5   |   | 80 or below  |   | 2.0   |
|                                  |   | P-JA-type  |   | 3.0   |   | 81 to 160  |   | 2.5   |
|                                  |   | P-KA-type  |   | 4.7   |   | 161 to 330   |   | 3.0   |
|                                  |   | P-KB-type  |   | 0.4   |   | 331 to 390   |   | 3.5   |
|                                  |   |  |   |   |   | 391 to 480   |   | 4.5   |
|                                  |   |  |   |   |   | 481 to 630   |   | 5.0   |
|                                  |   |  |   |   |   | 631 to 710   |   | 6.0   |
|                                  |   |  |   |   |   | 711 to 800   |   | 8.0   |
|                                  |   |  |   |   |   | 801 to 890   |   | 9.0   |
|                                  |   |  |   |   |   | 891 to 1070  |   | 10.0  |
|                                  |   |  |   |   |   | 1071 to 1250   |   | 12.0  |
|                                  |   |  |   |   |   | 1251 or above  |   | 14.0  |

\* When the piping length from the heat source unit to farthest indoor unit is longer than 30.5 m (100 ft), no refrigerant needs to be added to the indoor units with specific model names.

\* When connecting LEV kit (PAC-LV11M-J), refer to the installation manual of the LEV kit.

## Amount of factory charged refrigerant

| Heat source unit Model       | Charged amount |
|------------------------------|----------------|
| P200<br>P250<br>P300         | 5.0 kg         |
| P350<br>P400<br>P450<br>P500 | 6.0 kg         |
| P550<br>P600                 | 11.7 kg        |

## Sample calculation

Indoor 1: 50 A: ø28.58 40m a: ø6.35 10m  
 2: 250 B: ø9.52 10m b: ø9.52 10m  
 3: 15 C: ø12.7 20m c: ø6.35 5m  
 4: 20 D: ø9.52 5m d: ø6.35 5m  
 5: 125 E: ø9.52 5m e: ø9.52 5m  
 6: 100 F: ø9.52 5m f: ø9.52 5m  
 7: 80 G: ø22.2 3m g: ø9.52 5m  
 8: 50 H: ø22.2 1m h: ø6.35 10m

Heat source P700  
 Main BC controller CMB-P108V-JA  
 Sub BC controller CMB-P104V-KB × 4

The total length of each liquid line as follows:

ø28.58: A = 40 m  
 ø22.2: G + H = 4 m  
 ø12.70: C = 20 m  
 ø9.52: B + D + E + F + b + e + f + g = 50 m  
 ø6.35: a + c + d + h = 30 m

<Calculation example>

Additional refrigerant charge  
 = 40 × 0.33 + 4 × 0.21 + 20 × 0.11 + 50 × 0.054  
 + 30 × 0.021 + 3 + 0.4 × 4 + 6  
 = 30.2 (30.17) kg

## Limitation of the amount of refrigerant to be charged

The above calculation result of the amount of refrigerant to be charged must become below the value in the table below.

If the amount of refrigerant exceeds the value in the below table, please redesign the system.

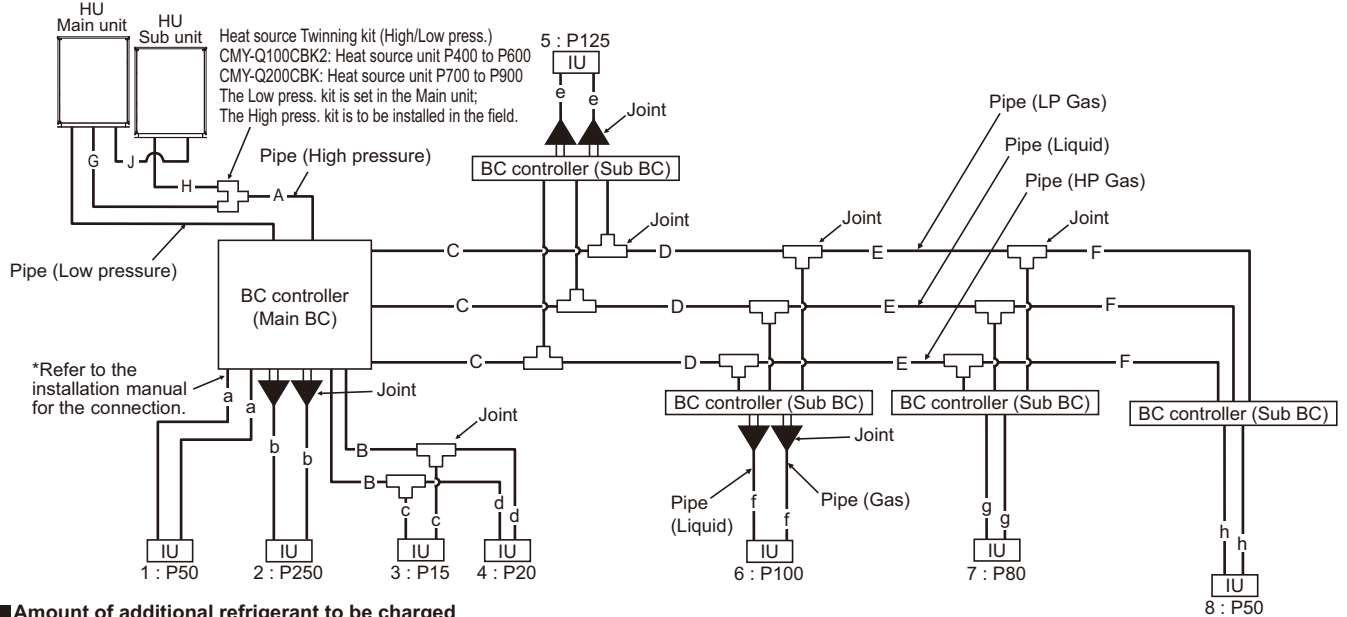
| Total index of the heat source units |                  | P200   | P250   | P300   | P350   | P400   | P450   | P500   | P550   | P600   | P400   | P450   | P500   | P550   | P600   |
|--------------------------------------|------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
|                                      |                  | YLM    | YLM    | YLM    | YLM    | YLM    | YLM    | YLM    | YLM    | YLM    | YSLM   | YSLM   | YSLM   | YSLM   | YSLM   |
| Maximum refrigerant charge           | Factory charged  | 5.0kg  | 5.0kg  | 5.0kg  | 6.0kg  | 6.0kg  | 6.0kg  | 6.0kg  | 11.7kg | 11.7kg | 10.0kg | 10.0kg | 10.0kg | 10.0kg | 10.0kg |
|                                      | Charged on site  | 28.0kg | 30.0kg | 31.0kg | 46.0kg | 47.0kg | 47.0kg | 48.0kg | 43.3kg | 44.3kg | 50.0kg | 51.0kg | 51.0kg | 52.0kg | 54.0kg |
|                                      | Total for system | 33.0kg | 35.0kg | 36.0kg | 52.0kg | 53.0kg | 53.0kg | 54.0kg | 55.0kg | 56.0kg | 60.0kg | 61.0kg | 61.0kg | 62.0kg | 64.0kg |

| Total index of the heat source units |                  | P700   | P750   | P800   | P850   | P900   |
|--------------------------------------|------------------|--------|--------|--------|--------|--------|
|                                      |                  | YSLM   | YSLM   | YSLM   | YSLM   | YSLM   |
| Maximum refrigerant charge           | Factory charged  | 12.0kg | 12.0kg | 12.0kg | 12.0kg | 12.0kg |
|                                      | Charged on site  | 70.0kg | 70.0kg | 71.0kg | 73.0kg | 73.0kg |
|                                      | Total for system | 82.0kg | 82.0kg | 83.0kg | 85.0kg | 85.0kg |

# 1. Piping Design

"BC controller," "BC controller (Main)," and "BC controller (Sub)" that appear in this section refer to the M-J1 type, M-JA1 type, P-KA1 type, and M-KB1 type.

## Sample connection (with 5 BC controllers and 8 indoor units) (PQRY-P700YSLM)



### Amount of additional refrigerant to be charged

Refrigerant for extended pipes (field piping) is not factory-charged to the heat source unit. Add an appropriate amount of refrigerant for each pipes on site. Record the size of each high pressure pipe and liquid pipe, and the amount of refrigerant that was charged on the heat source unit for future reference.

### Calculating the amount of additional refrigerant to be charged

- Calculate the amount of additional charge based on the length of the piping extension and the size of the refrigerant line.
- Use the table below as a guide to calculate the amount of additional charging and charge the system accordingly.
- If the calculation results in a fraction of less than 0.1kg, round up to the next 0.1kg. For example, if the result of the calculation was 12.33kg, round the result up to 12.4kg.

### <Amount of additional refrigerant to be charged>

### Calculating the amount of additional refrigerant to be charged

Units "m" and "kg"

<Formula>

- When the piping length from the heat source unit to the farthest indoor unit is 30.5 m (100 ft) or shorter

|                                  |  |   |  |  |
|----------------------------------|--|---|--|--|
| Amount of additional charge (kg) | High-pressure pipe<br>ø28.58 total length<br>× 0.36 (kg/m) | High-pressure pipe<br>ø22.2 total length<br>× 0.23 (kg/m) | High-pressure pipe<br>ø19.05 total length<br>× 0.16 (kg/m) | High-puressure pipe<br>ø15.88 total length<br>× 0.11(kg/m) |
|                                  | Liquid pipe ø15.88<br>total length<br>× 0.2 (kg/m)         | Liquid pipe ø12.7<br>total length<br>× 0.12 (kg/m)        | Liquid pipe ø9.52<br>total length<br>× 0.06 (kg/m)         | Liquid pipe ø6.35<br>total length<br>× 0.024 (kg/m)        |

| Main or Sub BC controller | Amount (kg/unit) | Total capacity of connected indoor units | Amount(kg) (to be added for indoor unit) |
|---------------------------|------------------|--|--|
| M-J1-type                 | 1.5              | 80 or below                              | 2.0                                      |
| M-JA1-type                | 3.0              | 81 to 160                                | 2.5                                      |
| P-KA1-type                | 4.7              | 161 to 330                               | 3.0                                      |
| M-KB1-type                | 0.4              | 331 to 390                               | 3.5                                      |
|                           |                  | 391 to 480                               | 4.5                                      |
|                           |                  | 481 to 630                               | 5.0                                      |
|                           |                  | 631 to 710                               | 6.0                                      |
|                           |                  | 711 to 800                               | 8.0                                      |
|                           |                  | 801 to 890                               | 9.0                                      |
|                           |                  | 891 to 1070                              | 10.0                                     |
|                           |                  | 1071 to 1250                             | 12.0                                     |
|                           |                  | 1251 or above                            | 14.0                                     |

- \* When connecting PEFY-P20VMA3-E units, add 0.54 kg of refrigerant for each of these units.
- \* When connecting PEFY-P25/32/40VMA3-E units, add 0.74 kg of refrigerant for each of these units.
- \* When connecting PEFY-P50/63/71/80/100/125VMA3-E units, add 1.16 kg of refrigerant for each of these units.
- \* When connecting PEFY-P50/63/71/80/100VMHS2-E units, add 2.7 kg of refrigerant for each of these units.
- \* When connecting PEFY-M50/63/71/80/100/125VMA2-A units, add 1.45 kg of refrigerant for each of these units.
- \* When connecting LEV kit (PAC-LV11M-J), refer to the installation manual of the LEV kit.
- \* When connecting PLFY-EP50/63/80VEM-E units, add 0.5 kg of refrigerant for each of these units.
- \* When connecting PEFY-M50/63VMA(L)-A1 units, add 0.75 kg of refrigerant for each of these units.
- \* When connecting PEFY-M71/80VMA(L)-A1 units, add 1.0 kg of refrigerant for each of these units.
- \* When connecting PLFY-M50/63VEM6-E units, add 0.75 kg of refrigerant for each of these units.
- \* When connecting PLFY-M71/80VEM6- E units, add 1.0 kg of refrigerant for each of these units.



# 1. Piping Design

- When the piping length from the heat source unit to the farthest indoor unit is longer than 30.5 m (100 ft)

|                                  |   |  |   |   |   |  |     |  |      |
|----------------------------------|---|--|---|---|---|--|-----|--|------|
| Amount of additional charge (kg) | = | High-pressure pipe<br>ø28.58 total length<br>× 0.33 (kg/m) | + | High-pressure pipe<br>ø22.2 total length<br>× 0.21 (kg/m) | + | High-pressure pipe<br>ø19.05 total length<br>× 0.14 (kg/m) | +   | High-pressure pipe<br>ø15.88 total length<br>× 0.1(kg/m) |      |
|                                  |   | Liquid pipe ø15.88<br>total length<br>× 0.18 (kg/m)        | + | Liquid pipe ø12.7<br>total length<br>× 0.11 (kg/m)        | + | Liquid pipe ø9.52<br>total length<br>× 0.054 (kg/m)        | +   | Liquid pipe ø6.35<br>total length<br>× 0.021 (kg/m)      |      |
| +                                |   | Main or Sub<br>BC controller                               | + | Total capacity of connected<br>indoor units               | + | Amount(kg)<br>(to be added for<br>indoor unit)             |     |  |      |
|                                  |   | M-J1-type  |   |   |   |  | 1.5 | 80 or below  | 2.0  |
|                                  |   | M-JA1-type   |   |   |   |  | 3.0 | 81 to 160  | 2.5  |
|                                  |   | P-KA1-type   |   |   |   |  | 4.7 | 161 to 330   | 3.0  |
|                                  |   | M-KB1-type   |   |   |   |  | 0.4 | 331 to 390   | 3.5  |
|                                  |   |  |   |   |   |  |     | 391 to 480   | 4.5  |
|                                  |   |  |   |   |   |  |     | 481 to 630   | 5.0  |
|                                  |   |  |   |   |   |  |     | 631 to 710   | 6.0  |
|                                  |   |  |   |   |   |  |     | 711 to 800   | 8.0  |
|                                  |   |  |   |   |   |  |     | 801 to 890   | 9.0  |
|                                  |   |  |   |   |   |  |     | 891 to 1070  | 10.0 |
|                                  |   |  |   |   |   |  |     | 1071 to 1250   | 12.0 |
|                                  |   |  |   |   |   |  |     | 1251 or above  | 14.0 |

\* When the piping length from the heat source unit to farthest indoor unit is longer than 30.5 m (100 ft), no refrigerant needs to be added to the indoor units with specific model names.

\* When connecting LEV kit (PAC-LV11M-J), refer to the installation manual of the LEV kit.

## Amount of factory charged refrigerant

| Heat source unit Model       | Charged amount |
|------------------------------|----------------|
| P200<br>P250<br>P300         | 5.0 kg         |
| P350<br>P400<br>P450<br>P500 | 6.0 kg         |
| P550<br>P600                 | 11.7 kg        |

## Sample calculation

Indoor 1: 50 A: ø28.58 40m a: ø6.35 10m  
 2: 250 B: ø9.52 10m b: ø9.52 10m  
 3: 15 C: ø12.7 20m c: ø6.35 5m  
 4: 20 D: ø9.52 5m d: ø6.35 5m  
 5: 125 E: ø9.52 5m e: ø9.52 5m  
 6: 100 F: ø9.52 5m f: ø9.52 5m  
 7: 80 G: ø22.2 3m g: ø9.52 5m  
 8: 50 H: ø22.2 1m h: ø6.35 10m

Heat source P700  
 Main BC controller CMB-M108V-JA1  
 Sub BC controller CMB-M104V-KB1 × 4

The total length of each liquid line as follows:

ø28.58: A = 40 m  
 ø22.2: G + H = 4 m  
 ø12.70: C = 20 m  
 ø9.52: B + D + E + F + b + e + f + g = 50 m  
 ø6.35: a + c + d + h = 30 m  
 <Calculation example>  
 Additional refrigerant charge  
 = 40 × 0.33 + 4 × 0.21 + 20 × 0.11 + 50 × 0.054  
 + 30 × 0.021 + 3 + 0.4 × 4 + 6  
 = 30.2 (30.17) kg

## Limitation of the amount of refrigerant to be charged

The above calculation result of the amount of refrigerant to be charged must become below the value in the table below.  
 If the amount of refrigerant exceeds the value in the below table, please redesign the system.

| Total index of the heat source units |                  | P200   | P250   | P300   | P350   | P400   | P450   | P500   | P550   | P600   | P400   | P450   | P500   | P550   | P600   |
|--------------------------------------|------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
|                                      |                  | YLM    | YLM    | YLM    | YLM    | YLM    | YLM    | YLM    | YLM    | YLM    | YSLM   | YSLM   | YSLM   | YSLM   | YSLM   |
| Maximum refrigerant charge           | Factory charged  | 5.0kg  | 5.0kg  | 5.0kg  | 6.0kg  | 6.0kg  | 6.0kg  | 6.0kg  | 11.7kg | 11.7kg | 10.0kg | 10.0kg | 10.0kg | 10.0kg | 10.0kg |
|                                      | Charged on site  | 28.0kg | 30.0kg | 31.0kg | 46.0kg | 47.0kg | 47.0kg | 48.0kg | 43.3kg | 44.3kg | 50.0kg | 51.0kg | 51.0kg | 52.0kg | 54.0kg |
|                                      | Total for system | 33.0kg | 35.0kg | 36.0kg | 52.0kg | 53.0kg | 53.0kg | 54.0kg | 55.0kg | 56.0kg | 60.0kg | 61.0kg | 61.0kg | 62.0kg | 64.0kg |

| Total index of the heat source units |                  | P700   | P750   | P800   | P850   | P900   |
|--------------------------------------|------------------|--------|--------|--------|--------|--------|
|                                      |                  | YSLM   | YSLM   | YSLM   | YSLM   | YSLM   |
| Maximum refrigerant charge           | Factory charged  | 12.0kg | 12.0kg | 12.0kg | 12.0kg | 12.0kg |
|                                      | Charged on site  | 70.0kg | 70.0kg | 71.0kg | 73.0kg | 73.0kg |
|                                      | Total for system | 82.0kg | 82.0kg | 83.0kg | 85.0kg | 85.0kg |

**⚠ Warning**

- Do not use refrigerant other than the type indicated in the manuals provided with the unit and on the nameplate.
  - Doing so may cause the unit or pipes to burst, or result in explosion or fire during use, repair, or at the time of disposal of the unit.
  - It may also be in violation of applicable laws.
  - MITSUBISHI ELECTRIC CORPORATION cannot be held responsible for malfunctions or accidents resulting from the use of the wrong type of refrigerant.
- Our air conditioning equipment and heat pumps contain a fluorinated greenhouse gas, R410A.

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