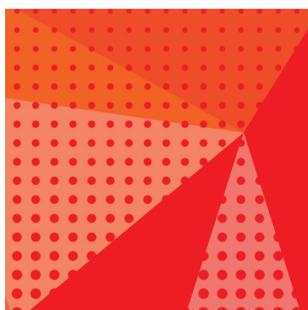




*Changes for the Better*

AIR CONDITIONING SYSTEMS

# CITY MULTI

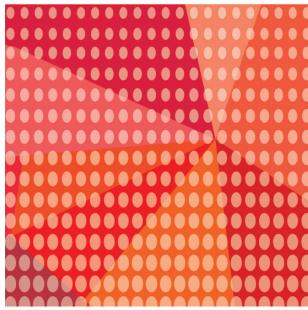


## DATA BOOK

MODEL

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**PEFY-P-VMR-E-L/R**  
**PEFY-P-VMS1(L)-E**



## PEFY-P-VMR-E-L/R, PEFY-P-VMS1(L)-E

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# 1. SPECIFICATIONS

Ceiling concealed (Low noise/Low static pressure type)

| Model  | PEFY-P20VMR-E-L/R   | PEFY-P25VMR-E-L/R   | PEFY-P32VMR-E-L/R   |  |
|--|---|---|---|--|
| Power source   | 1-phase 220-240V 50Hz / 220-230V 60Hz   |   |   |  |
| Cooling capacity<br>(Nominal)                                      | *1 kW   | 2.2   | 2.8   | 3.6  |
|  | *1 BTU / h  | 7,500   | 9,600   | 12,300   |
|  | *2 kcal / h   | 2,000   | 2,500   | 3,150  |
|  | *4 Power input  | kW  | 0.06 / 0.06   | 0.07 / 0.08  |
| Heating capacity<br>(Nominal)                                      | *4 Current input  | A   | 0.29 / 0.29 (220V)  | 0.34 / 0.38 (220V)   |
|  | *3 kW   | 2.5   | 3.2   | 4.0  |
|  | *3 BTU / h  | 8,500   | 10,900  | 13,600   |
|  | *4 Power input  | kW  | 0.06 / 0.06   | 0.07 / 0.08  |
| External finish  | *4 Current input  | A   | 0.29 / 0.29 (220V)  | 0.34 / 0.38 (220V)   |
|  | Galvanized  |   |   |  |
|  | External dimension H x W x D  | mm  | 292 x 640 x 580   | 292 x 640 x 580  |
|  |   | in.   | 11-1/2 x 25-1/4 x 22-7/8  | 11-1/2 x 25-1/4 x 22-7/8   |
| Net weight   | kg (lbs)  | 18 (40)   | 18 (40)   | 18 (40)  |
| Heat exchanger   | Cross fin (Aluminum fin and copper tube)  |   |   |  |
| FAN  | Type x Quantity   | Sirocco fan x 1   | Sirocco fan x 1   | Sirocco fan x 1  |
|  | External (220V)   | Pa  | 5   | 5  |
|  | static press.<br>(230, 240V)  | mmH <sub>2</sub> O  | 0.5   | 0.5  |
|  | *5  | Pa  | 5   | 5  |
| Motor type   | mmH <sub>2</sub> O  | 0.5   | 0.5   | 0.5  |
|  | 1-phase induction motor   |   |   |  |
|  | Motor output  | kW  | 0.018   | 0.018  |
|  | 0.023   |   |   |  |
| Driving mechanism  |   | Direct-driven by motor  |   |  |
| Airflow rate<br>(Low-Mid-High)                                     | m <sup>3</sup> / min  | 4.8 - 5.8 - 7.9   | 4.8 - 5.8 - 7.9   | 4.8 - 5.8 - 9.3  |
|  | L / s   | 80 - 97 - 132   | 80 - 97 - 132   | 80 - 97 - 155  |
|  | cfm   | 170 - 205 - 279   | 170 - 205 - 279   | 170 - 205 - 328  |
| Sound pressure level (Low-Mid-High)<br>(measured in anechoic room) | dB <A>  | 20 - 25 - 30 * (220V)   | 20 - 25 - 30 * (220V)   | 20 - 25 - 33 * (220V)  |
|  | dB <A>  | 21 - 26 - 32 * (230V)   | 21 - 26 - 32 * (230V)   | 21 - 26 - 35 * (230V)  |
|  | *4 dB <A>   | 22 - 27 - 30 * (240V)   | 22 - 27 - 30 * (240V)   | 22 - 27 - 33 * (240V)  |
| Insulation material  | Polystyrene foam, Polyethylene foam, Urethane foam  |   |   |  |
| Air filter   | PP Honeycomb fabric (washable)  |   |   |  |
| Protection device  | Fuse  |   |   |  |
| Refrigerant control device   | LEV   |   |   |  |
| Connectable outdoor unit   | R410A CITY MULTI  |   |   |  |
| Diameter of refrigerant pipe                                       | Liquid (R410A)  | mm (in.)  | ø6.35 (ø1/4) Brazed   | ø6.35 (ø1/4) Brazed  |
|  | Gas (R410A)   | mm (in.)  | ø12.7 (ø1/2) Brazed   | ø12.7 (ø1/2) Brazed  |
| Field drain pipe size  | mm (in.)  | O.D. 26mm (1)   |   |  |
| Drawing  | External  | IU-KB94-C854  | IU-KB94-C854  | IU-KB94-C854   |
|  | Wiring  | IU-KB94-C858  | IU-KB94-C858  | IU-KB94-C858   |
|  | Refrigerant cycle   | -   | -   | -  |
| Standard attachment  | Document  | Installation Manual, Instruction Book   |   |  |
|  | Accessory   | Drain hose I.D. 26mm (1) (flexible joint)   |   |  |
| Remark   |   | * Above sound pressure level is tested in rear air inlet case. It will be a little higher in bottom air inlet case.   |   |  |
|  | Installation  | Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual. |   |  |
| Note :   | *1 Nominal cooling conditions<br>Indoor : 27°CDB/19°CWB (81°FDB/66°FWB)<br>Outdoor : 35°CDB (95°FDB)<br>Pipe length : 7.5 m (24-9/16 ft)<br>Level difference : 0 m (0 ft) | *2 Nominal cooling conditions<br>27°CDB/19.5°CWB (81°FDB/67°FWB)<br>35°CDB (95°FDB)<br>5 m (16-3/8 ft)<br>0 m (0 ft)  | *3 Nominal heating conditions<br>20°CDB (68°FDB)<br>7°CDB/6°CWB (45°FDB/43°FWB)<br>7.5 m (24-9/16 ft)<br>0 m (0 ft) | Unit converter<br>BTU/h = kW x 3,412<br>cfm = m <sup>3</sup> /min x 35.31<br>lbs = kg / 0.4536 |
|  |   |   |   | *Above specification data is subject to rounding variation.                                    |

\* Nominal conditions \*1, \*3 are subject to JIS B8615-2.

\* Due to continuing improvement, above specification may be subject to change without notice.

\*4 The values are measured at the factory setting of external static pressure.

\*5 The external static pressure is set to 5 Pa and 0.5 mmH<sub>2</sub>O.

# 1. SPECIFICATIONS

Ceiling concealed (Low noise/Low static pressure type)

PEFY-P-VMR-E-LR, VMS1(L)-E

| Model   | PEFY-P15VMS1(L)-E  | PEFY-P20VMS1(L)-E   | PEFY-P25VMS1(L)-E   | PEFY-P32VMS1(L)-E  |  |
|---|--|---|---|--|--|
| Power source  | 220-240V (50/60Hz)   |   |   |  |  |
| Cooling capacity<br>(Nominal)   | *1 kW  | 1.7   | 2.2   | 2.8  |  |
|   | *1 BTU / h   | 5,800   | 7,500   | 9,600  |  |
|   | *2 kcal / h  | 1,500   | 2,000   | 2,500  |  |
| *4 Power input  | kW   | 0.05<0.03>  | 0.05<0.03>  | 0.06<0.04>   |  |
|   | A  | 0.42<0.31>  | 0.47<0.36>  | 0.50<0.39>   |  |
| Heating capacity<br>(Nominal)   | *3 kW  | 1.9   | 2.5   | 3.2  |  |
|   | *3 BTU / h   | 6,500   | 8,500   | 10,900   |  |
|   | *4 Power input   | kW  | 0.03<0.03>  | 0.03<0.03>   |  |
| *4 Current input  | A  | 0.31<0.31>  | 0.36<0.36>  | 0.39<0.39>   |  |
| External finish   | Galvanized   |   |   |  |  |
| External dimension H x W x D  | mm   | 200 x 790 x 700   | 200 x 790 x 700   | 200 x 790 x 700  |  |
|   | in.  | 7-7/8 x 31-1/8 x 27-9/16  | 7-7/8 x 31-1/8 x 27-9/16  | 7-7/8 x 31-1/8 x 27-9/16   |  |
| Net weight  | kg (lbs)   | 19(42)<18(40)>  | 19(42)<18(40)>  | 19(42)<18(40)>   |  |
| Heat exchanger  | Cross fin (Aluminum fin and copper tube)   |   |   |  |  |
| FAN   | Type x Quantity  | Sirocco fan x 2   | Sirocco fan x 2   | Sirocco fan x 2  |  |
| External (220V)<br>static press.<br>(230, 240V)                       | Pa   | <5> - 15 - <35> - <50>  | <5> - 15 - <35> - <50>  | <5> - 15 - <35> - <50>   |  |
|   | mmH <sub>2</sub> O   | <0.5> - 1.5 - <3.6> - <5.1>   | <0.5> - 1.5 - <3.6> - <5.1>   | <0.5> - 1.5 - <3.6> - <5.1>  |  |
|   | Pa   | <5> - 15 - <35> - <50>  | <5> - 15 - <35> - <50>  | <5> - 15 - <35> - <50>   |  |
| *5 mmH <sub>2</sub> O   | mmH <sub>2</sub> O   | <0.5> - 1.5 - <3.6> - <5.1>   | <0.5> - 1.5 - <3.6> - <5.1>   | <0.5> - 1.5 - <3.6> - <5.1>  |  |
|   | Motor type   | DC motor  |   |  |  |
|   | Motor output   | kW  | 0.096   | 0.096  |  |
|   | Driving mechanism  | Direct-driven   |   |  |  |
|   | Airflow rate<br>(Low-Mid-High)   | m <sup>3</sup> / min<br>L / s<br>cfm  | 5 - 6 - 7<br>83 - 100 - 117<br>176 - 212 - 247  | 5.5 - 6.5 - 8<br>91 - 108 - 133<br>194 - 229 - 282   | 5.5 - 7 - 9<br>91 - 117 - 150<br>194 - 247 - 317 |
| Sound pressure level (Low-Mid-High)<br>(measured in anechoic room) *4 | dB <A>   | 22 - 24 - 28(15Pa,220-240V)   | 23 - 25 - 29(15Pa,220-240V)   | 24 - 26 - 30(15Pa,220-240V)  | 24 - 27 - 32(15Pa,220-240V)                      |
| Insulation material   | Polystyrene foam, Polyethylene foam, Urethane foam   |   |   |  |  |
| Air filter  | PP Honeycomb fabric (washable)   |   |   |  |  |
| Protection device   | Fuse   |   |   |  |  |
| Refrigerant control device  | LEV  |   |   |  |  |
| Connectable outdoor unit  | R410A CITY MULTI   |   |   |  |  |
| Diameter of<br>refrigerant pipe                                       | Liquid (R410A)   | mm (in.)  | ø6.35 (ø1/4) Brazed   | ø6.35 (ø1/4) Brazed  |  |
|   | Gas (R410A)  | mm (in.)  | ø12.7 (ø1/2) Brazed   | ø12.7 (ø1/2) Brazed  |  |
| Field drain pipe size   | mm (in.)   | O.D. 32mm (1-1/4)   |   |  |  |
| Drawing   | External   | IU-KB94-G728<IU-KB94-G731>  | IU-KB94-G728<IU-KB94-G731>  | IU-KB94-G728<IU-KB94-G731>   |  |
|   | Wiring   | IU-KB94-G668  | IU-KB94-G668  | IU-KB94-G668   |  |
|   | Refrigerant cycle  | -   | -   | -  |  |
| Standard attachment   | Document<br>Accessory  | Installation Manual, Instruction Book<br>Drain hose (flexible joint)  |   |  |  |
| Remark  | Optional parts   |   |   |  |  |
|   | Drain pump   | <PAC-KE07DM-E>  | <PAC-KE07DM-E>  | <PAC-KE07DM-E>   |  |
|   | Control Box Replace kit  | <PAC-KE10HS-E>  | <PAC-KE10HS-E>  | <PAC-KE10HS-E>   |  |
|   | Plasma Quad Connect  | MAC-100FT-E   | MAC-100FT-E   | MAC-100FT-E  |  |
|   | PQ attachment  | PAC-HA11PAR   | PAC-HA11PAR   | PAC-HA11PAR  |  |
|   | Installation   | Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual. |   |  |  |
| Note :  | *1 Nominal cooling conditions<br>Indoor : 27°CDB/19°CWB (81°FDB/66°FWB)<br>Outdoor : 35°CDB (95°FDB)<br>Pipe length : 7.5 m (24-9/16 ft)<br>Level difference : 0 m (0 ft)  | *2 Nominal cooling conditions<br>27°CDB/19.5°CWB (81°FDB/67°FWB)<br>35°CDB (95°FDB)<br>5 m (16-3/8 ft)<br>0 m (0 ft)  | *3 Nominal heating conditions<br>20°CDB (68°FDB)<br>7°CDB/6°CWB (45°FDB/43°FWB)<br>7.5 m (24-9/16 ft)<br>0 m (0 ft) | Unit converter<br>BTU/h = kW x 3,412<br>cfm = m <sup>3</sup> /min x 35.31<br>lbs = kg / 0.4536 |  |
|   | * Nominal conditions *1, *3 are subject to JIS B8615-2.<br>* Due to continuing improvement, above specification may be subject to change without notice.   | * The external static pressure is set to 15 Pa at factory shipment.<br>* < > is in case of PEFY-P-VMS1L-E model.  |   | * Above specification data is subject to rounding variation.                                   |  |
|   | *4 The values are measured at the factory setting of external static pressure.<br>*5 The factory setting of external static pressure is shown without < >. Refer to "Fan characteristics curves", according to the external static pressure, in DATA BOOK for the usable range of air flow rate. |   |   |  |  |

# 1. SPECIFICATIONS

Ceiling concealed (Low noise/Low static pressure type)

| Model  | PEFY-P40VMS1(L)-E   | PEFY-P50VMS1(L)-E   | PEFY-P63VMS1(L)-E   |  |
|--|---|---|---|--|
| Power source   | 220-240V (50/60Hz)  |   |   |  |
| Cooling capacity<br>(Nominal)                                      | *1 kW   | 4.5   | 5.6   | 7.1  |
|  | *1 BTU / h  | 15,400  | 19,100  | 24,200   |
|  | *2 kcal / h   | 4,000   | 5,000   | 6,300  |
|  | *4 Power input kW   | 0.07<0.05>  | 0.09<0.07>  | 0.09<0.07>   |
| Heating capacity<br>(Nominal)                                      | *4 Current input A  | 0.56<0.45>  | 0.67<0.56>  | 0.72<0.61>   |
|  | *3 kW   | 5.0   | 6.3   | 8.0  |
|  | *3 BTU / h  | 17,100  | 21,500  | 27,300   |
|  | *4 Power input kW   | 0.05<0.05>  | 0.07<0.07>  | 0.07<0.07>   |
| External finish  | *4 Current input A  | 0.45<0.45>  | 0.56<0.56>  | 0.61<0.61>   |
|  | Galvanized  |   |   |  |
|  | External dimension H x W x D mm   | 200 x 990 x 700   | 200 x 990 x 700   | 200 x 1190 x 700   |
|  | in.   | 7-7/8 x 39 x 27-9/16  | 7-7/8 x 39 x 27-9/16  | 7-7/8 x 46-7/8 x 27-9/16   |
| Net weight   | kg (lbs)  | 24(53)<23(51)>  | 24(53)<23(51)>  | 28(62)<27(60)>   |
| Heat exchanger   | Cross fin (Aluminum fin and copper tube)  |   |   |  |
| FAN  | Type x Quantity   | Sirocco fan x 3   | Sirocco fan x 3   | Sirocco fan x 4  |
|  | External (220V) Pa  | <5> - 15 - <35> - <50>  | <5> - 15 - <35> - <50>  | <5> - 15 - <35> - <50>   |
|  | static press. mmH <sub>2</sub> O  | <0.5> - 1.5 - <3.6> - <5.1>   | <0.5> - 1.5 - <3.6> - <5.1>   | <0.5> - 1.5 - <3.6> - <5.1>  |
|  | (230, 240V) Pa  | <5> - 15 - <35> - <50>  | <5> - 15 - <35> - <50>  | <5> - 15 - <35> - <50>   |
|  | *5 mmH <sub>2</sub> O   | <0.5> - 1.5 - <3.6> - <5.1>   | <0.5> - 1.5 - <3.6> - <5.1>   | <0.5> - 1.5 - <3.6> - <5.1>  |
|  | Motor type  | DC motor  |   |  |
|  | Motor output kW   | 0.096   | 0.096   | 0.096  |
|  | Driving mechanism   | Direct-driven   |   |  |
| Airflow rate<br>(Low-Mid-High)                                     | m <sup>3</sup> / min  | 8 - 9.5 - 11  | 9.5 - 11 - 13   | 12 - 14 - 16.5   |
|  | L / s   | 133 - 158 - 183   | 158 - 183 - 217   | 200 - 233 - 275  |
|  | cfm   | 282 - 335 - 388   | 335 - 388 - 459   | 424 - 494 - 583  |
| Sound pressure level (Low-Mid-High)<br>(measured in anechoic room) | dB <A>  | 28 - 30 - 33 (15Pa,220-240V)  | 30 - 32 - 35 (15Pa,220-240V)  | 30 - 33 - 36 (15Pa,220-240V)   |
| Insulation material  | Polystyrene foam, Polyethylene foam, Urethane foam  |   |   |  |
| Air filter   | PP Honeycomb fabric (washable)  |   |   |  |
| Protection device  | Fuse  |   |   |  |
| Refrigerant control device   | LEV   |   |   |  |
| Connectable outdoor unit   | R410A CITY MULTI  |   |   |  |
| Diameter of refrigerant pipe                                       | Liquid (R410A) mm (in.)   | ø6.35 (ø1/4) Brazed   | ø6.35 (ø1/4) Brazed   | ø9.52 (ø3/8) Brazed  |
|  | Gas (R410A) mm (in.)  | ø12.7 (ø1/2) Brazed   | ø12.7 (ø1/2) Brazed   | ø15.88 (ø5/8) Brazed   |
| Field drain pipe size  | mm (in.)  | O.D. 32mm (1-1/4)   |   |  |
| Drawing  | External  | IU-KB94-G728<IU-KB94-G731>  | IU-KB94-G728<IU-KB94-G731>  | IU-KB94-G728<IU-KB94-G731>   |
|  | Wiring  | IU-KB94-G668  | IU-KB94-G668  | IU-KB94-G668   |
|  | Refrigerant cycle   | -   | -   | -  |
| Standard attachment  | Document<br>Accessory   | Installation Manual, Instruction Book<br>Drain hose (flexible joint)  |   |  |
| Remark   | Optional parts  |   |   |  |
|  | Drain pump  | <PAC-KE07DM-E>  | <PAC-KE07DM-E>  | <PAC-KE07DM-E>   |
|  | Control Box Replace kit   | <PAC-KE70HS-E>  | <PAC-KE70HS-E>  | <PAC-KE70HS-E>   |
|  | Plasma Quad Connect   | MAC-100FT-E   | MAC-100FT-E   | MAC-100FT-E  |
|  | PQ attachment   | PAC-HA11PAR   | PAC-HA11PAR   | PAC-HA11PAR  |
|  |   |   |   |  |
|  |   |   |   |  |
|  | Installation  | Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual. |   |  |
| Note :   | *1 Nominal cooling conditions<br>Indoor : 27°CDB/19°CWB (81°FDB/66°FWB)<br>Outdoor : 35°CDB (95°FDB)<br>Pipe length : 7.5 m (24-9/16 ft)<br>Level difference : 0 m (0 ft) | *2 Nominal cooling conditions<br>27°CDB/19.5°CWB (81°FDB/67°FWB)<br>35°CDB (95°FDB)<br>5 m (16-3/8 ft)<br>0 m (0 ft)  | *3 Nominal heating conditions<br>20°CDB (68°FDB)<br>7°CDB/6°CWB (45°FDB/43°FWB)<br>7.5 m (24-9/16 ft)<br>0 m (0 ft) | Unit converter<br>BTU/h = kW x 3,412<br>cfm = m <sup>3</sup> /min x 35.31<br>lbs = kg / 0.4536 |
|  | * Nominal conditions *1, *3 are subject to JIS B8615-2.<br>* Due to continuing improvement, above specification may be subject to change without notice.                  | * The external static pressure is set to 15 Pa at factory shipment.<br>* < > is in case of PEFY-P-VMS1L-E model.  |   | * Above specification data is subject to rounding variation.                                   |

\*4 The values are measured at the factory setting of external static pressure.

\*5 The factory setting of external static pressure is shown without < >.

Refer to "Fan characteristics curves", according to the external static pressure, in DATA BOOK for the usable range of air flow rate.

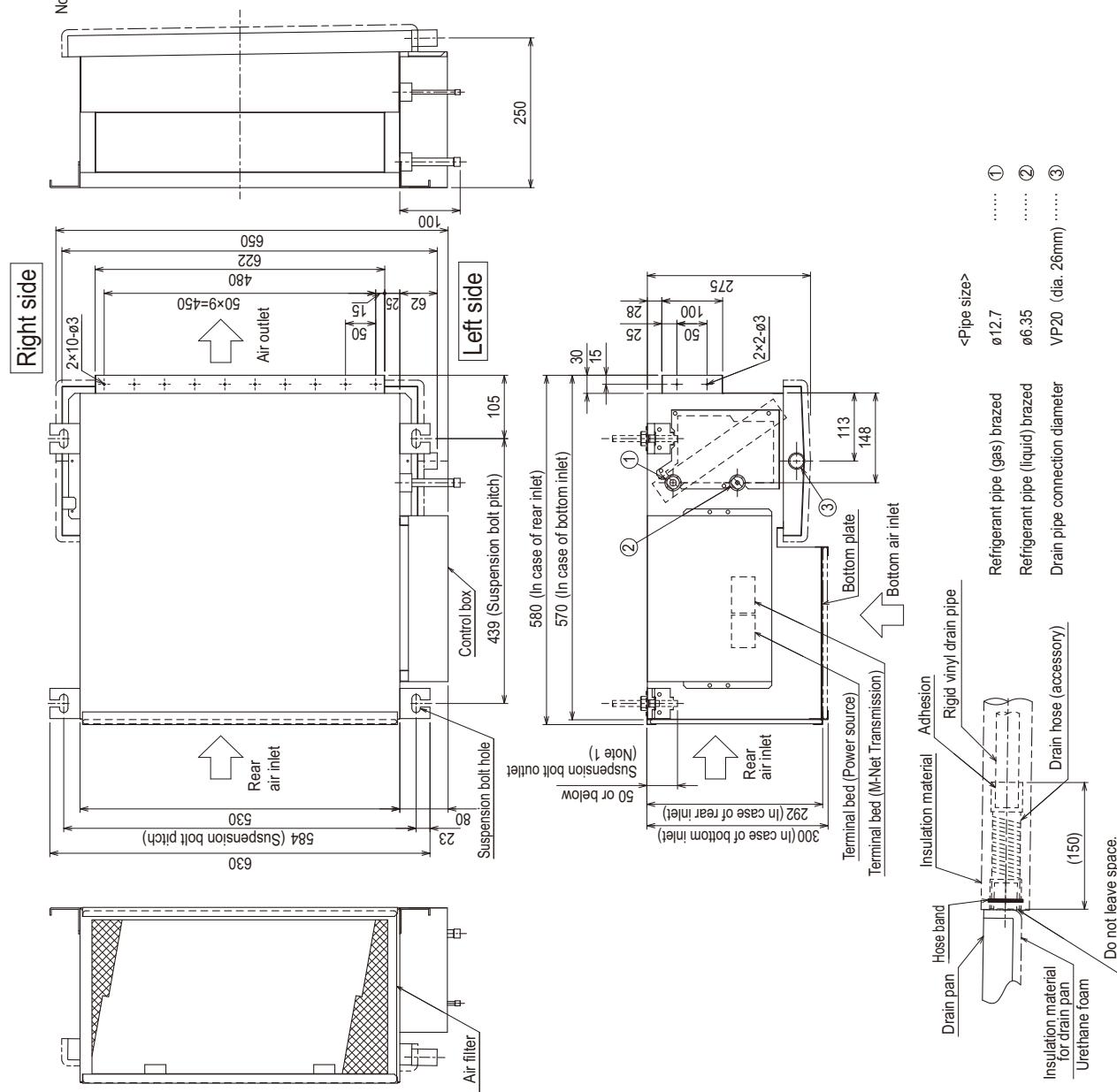
## 2. EXTERNAL DIMENSIONS

Ceiling concealed (Low noise/Low static pressure type)

PEFY-P20, 25, 32VMR-E-L(R)

Unit: mm

- Note 1. Use M10 screw for the suspension bolt (field supply),  
50mm or below of clearance between the indoor unit top and the end of the  
suspension bolt will make maintenance of the indoor heat exchanger easier.  
2. Access door of 450mmx450mm at the ceiling under the drain pan should be  
designed for heat exchanger cleaning and maintenance.  
3. This drawing shows the left piping specification. The symmetry shows the  
right piping specification.  
Model name: <Left piping> PEFY-P20-25-32VMR-E-L  
<Right piping> PEFY-P20-25-32VMR-E-R
4. Period cleaning of drain pan will prevent water overflowing.  
Gradient piping design is needed for water draining.  
5. The inlet direction can be changed between rear inlet and bottom inlet.  
Keep the inlet space between the ceiling and the unit in case of bottom  
inlet.

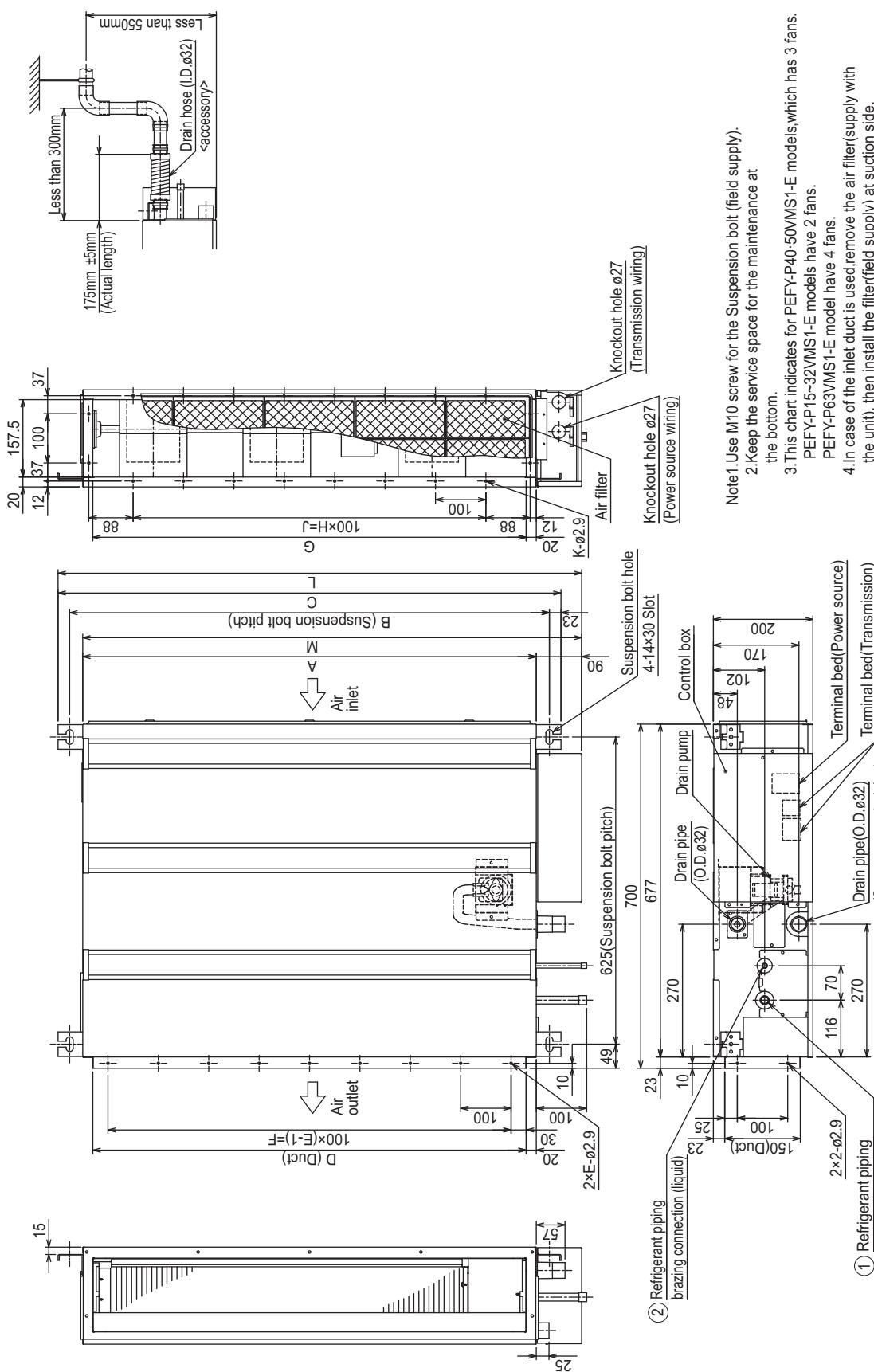


## 2. EXTERNAL DIMENSIONS

Ceiling concealed (Low noise/Low static pressure type)

PEFY-P15, 20, 25, 32, 40, 50, 63VMS1-E

Unit: mm



| Model                   | A    | B    | C    | D    | E  | F    | G    | H | J   | K  | L    | M    | ①Gas pipe             | ②Liquid pipe         |
|-------------------------|------|------|------|------|----|------|------|---|-----|----|------|------|-----------------------|----------------------|
| PEFY-P15,20,25,32VMS1-E | 700  | 752  | 798  | 660  | 7  | 600  | 660  | 5 | 500 | 16 | 839  | 790  | ø12.7                 | ø6.35                |
| PEFY-P40VMS1-E          | 900  | 952  | 998  | 860  | 9  | 800  | 860  | 7 | 700 | 20 | 1039 | 990  | *1 ø12.7<br>*2 ø15.88 | *1 ø6.35<br>*2 ø9.52 |
| PEFY-P50VMS1-E          | 1100 | 1152 | 1198 | 1060 | 11 | 1000 | 1060 | 9 | 900 | 24 | 1239 | 1190 | ø15.88                | ø9.52                |
| PEFY-P63VMS1-E          |      |      |      |      |    |      |      |   |     |    |      |      |                       |                      |

## 2. EXTERNAL DIMENSIONS

Ceiling concealed (Low noise/Low static pressure type)

PEFY-P15, 20, 25, 32, 40, 50, 63VMS1-E

Unit: mm

[Maintenance access space]  
Secure enough access space to allow for the maintenance, inspection, and replacement of the motor, fan, drain pump, heat exchanger, and electric box in one of the following ways.  
Select an installation site for the indoor unit so that its maintenance access space will not be obstructed by beams or other objects.

(1) When a space of 300mm or more is available below the unit between the unit and the ceiling. (Fig.1)

Create access door 1 and 2 (450x450mm each) as shown in Fig.2.

(2) When a space of less than 300mm is available below the unit between the unit and the ceiling.

(At least 20mm of space should be left below the units shown in Fig.3.)

Create access door 1 diagonally below the electric box and access door 3 below the unit as shown in Fig.4.

Or  
Create access door 4 below the electric box and the unit as shown in Fig.5.

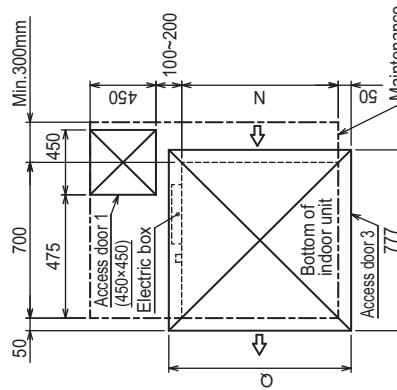
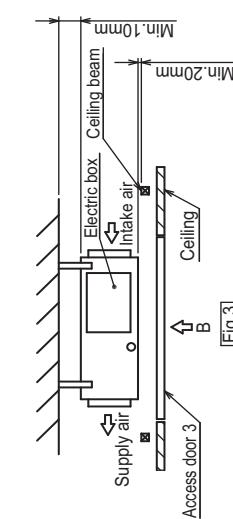
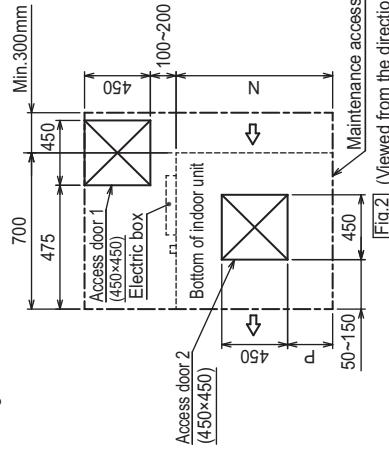
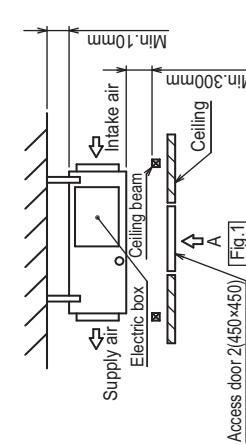


Fig.2 (Viewed from the direction of the arrow A)

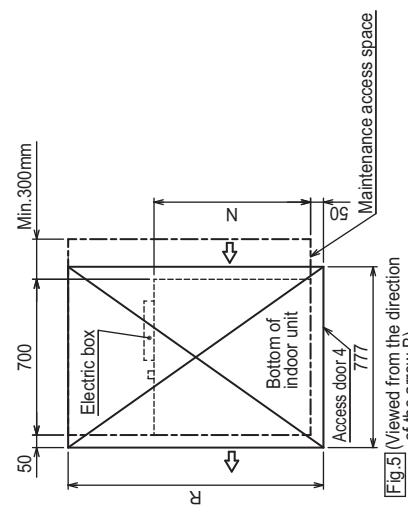


Fig.4 (Viewed from the direction of the arrow B)

Fig.5 (Viewed from the direction of the arrow B)

| Model                      | N    | P       | Q    | R    |
|----------------------------|------|---------|------|------|
| PEFY-P15, 20, 25, 32VMS1-E | 700  | 50~150  | 800  | 1300 |
| PEFY-P40VMS1-E             | 900  | 150~250 | 1000 | 1500 |
| PEFY-P50VMS1-E             | 1100 | 250~350 | 1200 | 1700 |
| PEFY-P63VMS1-E             |      |         |      |      |

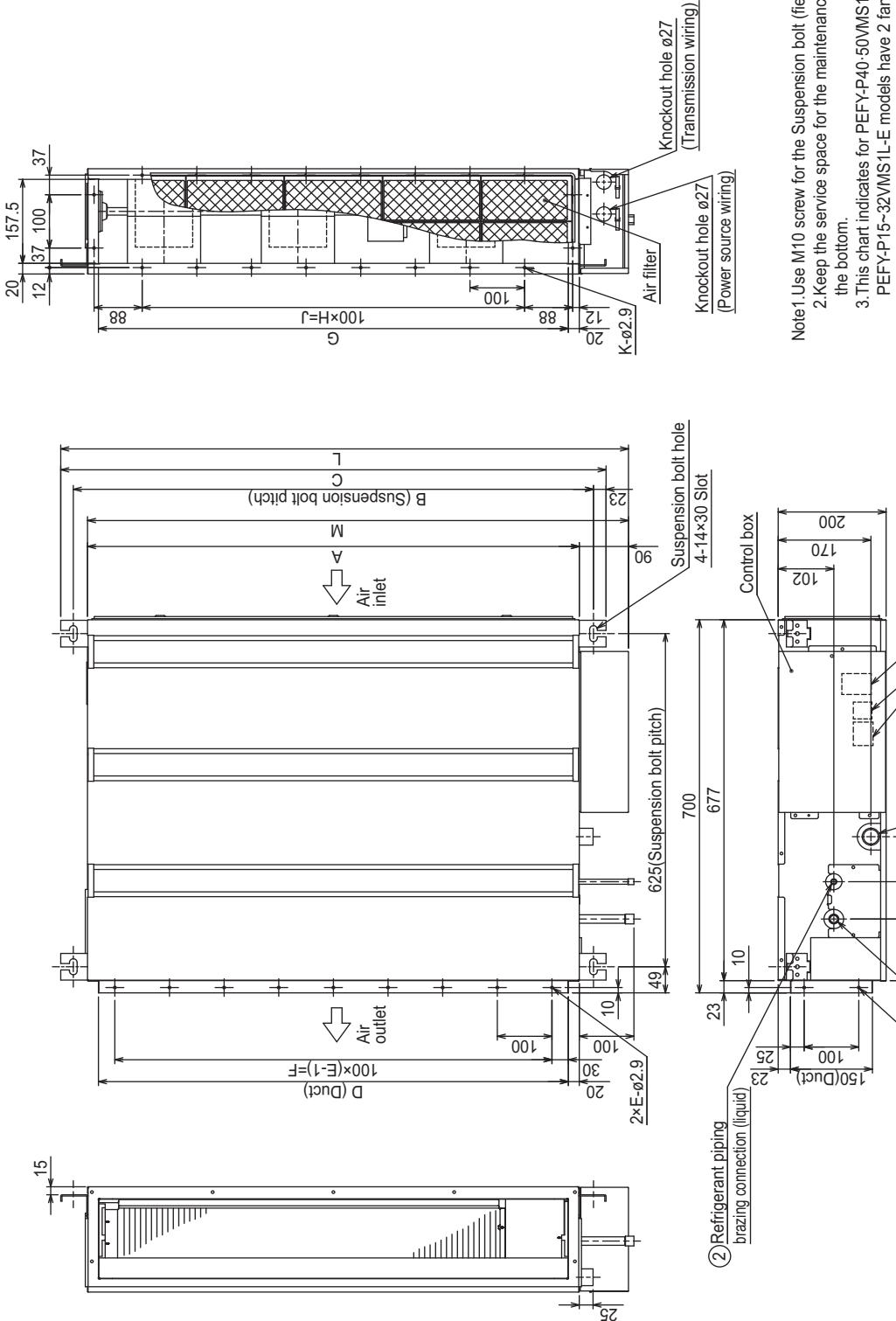
## 2. EXTERNAL DIMENSIONS

Ceiling concealed (Low noise/Low static pressure type)

PEFY-P15, 20, 25, 32, 40, 50, 63VMS1L-E

Unit: mm

PEFY-P-VMR-E-L/R, VMS1(L)-E



- 1. Use M10 screw for the Suspension bolt (field supply).
- 2. Keep the service space for the maintenance at the bottom.
- 3. This chart indicates for PEFY-P40~50VMS1L-E models, which has 3 fans.  
PEFY-P15~32VMS1L-E models have 2 fans.  
PEFY-P63VMS1L-E model have 4 fans.
- 4. In case of the inlet duct is used, remove the air filter(supply with the unit), then install the filter(field supply) at suction side.

\*1:R410A outdoor unit  
\*2:R407C/R22 outdoor unit

| Model                    | A    | B    | C    | D    | E  | F    | G    | H | J   | K  | L    | M    | ①Gas pipe             | ②Liquid pipe         |
|--------------------------|------|------|------|------|----|------|------|---|-----|----|------|------|-----------------------|----------------------|
| PEFY-P15,20,25,32VMS1L-E | 700  | 752  | 798  | 660  | 7  | 600  | 660  | 5 | 500 | 16 | 839  | 790  | Φ12.7                 | Φ6.35                |
| PEFY-P40VMS1L-E          | 900  | 952  | 998  | 860  | 9  | 800  | 860  | 7 | 700 | 20 | 1039 | 990  | *1 Φ12.7<br>*2 Φ15.88 | *1 Φ6.35<br>*2 Φ9.52 |
| PEFY-P50VMS1L-E          | 1100 | 1152 | 1198 | 1060 | 11 | 1000 | 1060 | 9 | 900 | 24 | 1239 | 1190 | Φ15.88                | Φ9.52                |
| PEFY-P63VMS1L-E          |      |      |      |      |    |      |      |   |     |    |      |      |                       |                      |

## 2. EXTERNAL DIMENSIONS

Ceiling concealed (Low noise/Low static pressure type)

PEFY-P15, 20, 25, 32, 40, 50, 63VMS1L-E

Unit: mm

[Maintenance access space]  
Secure enough access space to allow for the maintenance, inspection, and replacement of the motor, fan, drain pump, heat exchanger, and electric box in one of the following ways.  
Select an installation site for the indoor unit so that its maintenance access space will not be obstructed by beams or other objects.

(1) When a space of 300mm or more is available below the unit between the unit and the ceiling. (Fig.1)  
·Create access door 1 and 2 (450x450mm each) as shown in Fig.2.

(2) When a space of less than 300mm is available below the unit between the unit and the ceiling.  
(At least 20mm of space should be left below the unit as shown in Fig.3.)  
·Create access door 1 diagonally below the electric box and access door 3 below the unit as shown in Fig.4.  
Or  
·Create access door 4 below the electric box and the unit as shown in Fig.5.

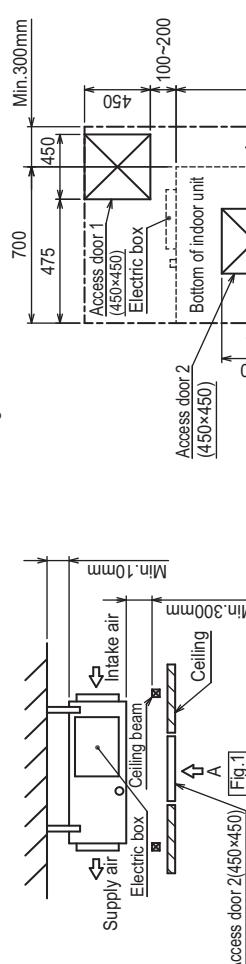


Fig.2 (Viewed from the direction of the arrow A)

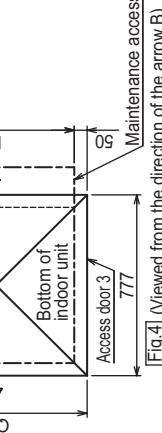
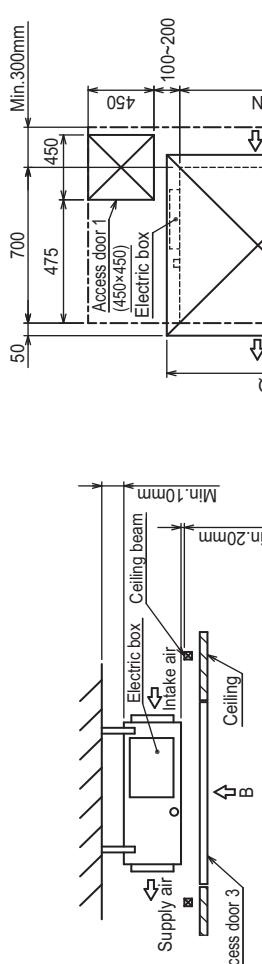


Fig.4 (Viewed from the direction of the arrow B)

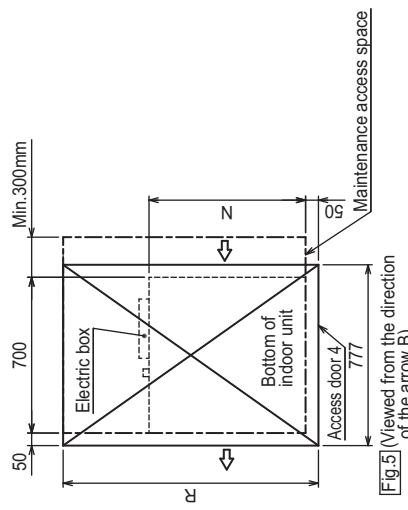
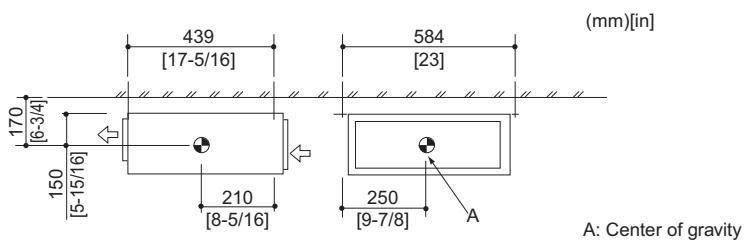


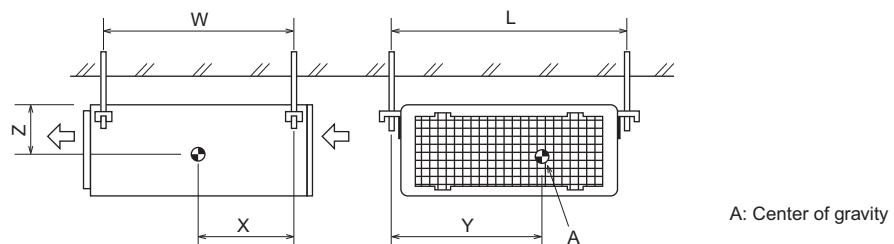
Fig.5 (Viewed from the direction of the arrow B)

| Model                       | N    | P       | Q    | R    |
|-----------------------------|------|---------|------|------|
| PEFY-P15, 20, 25, 32VMS1L-E | 700  | 50-150  | 800  | 1300 |
| PEFY-P40VMS1L-E             | 900  | 150-250 | 1000 | 1500 |
| PEFY-P50VMS1L-E             | 1100 | 250-350 | 1200 | 1700 |
| PEFY-P63VMS1L-E             |      |         |      |      |

## PEFY-P20, 25, 32VMR-E-L/R



## PEFY-P15,20,25,32,40,50,63VMS1(L)-E

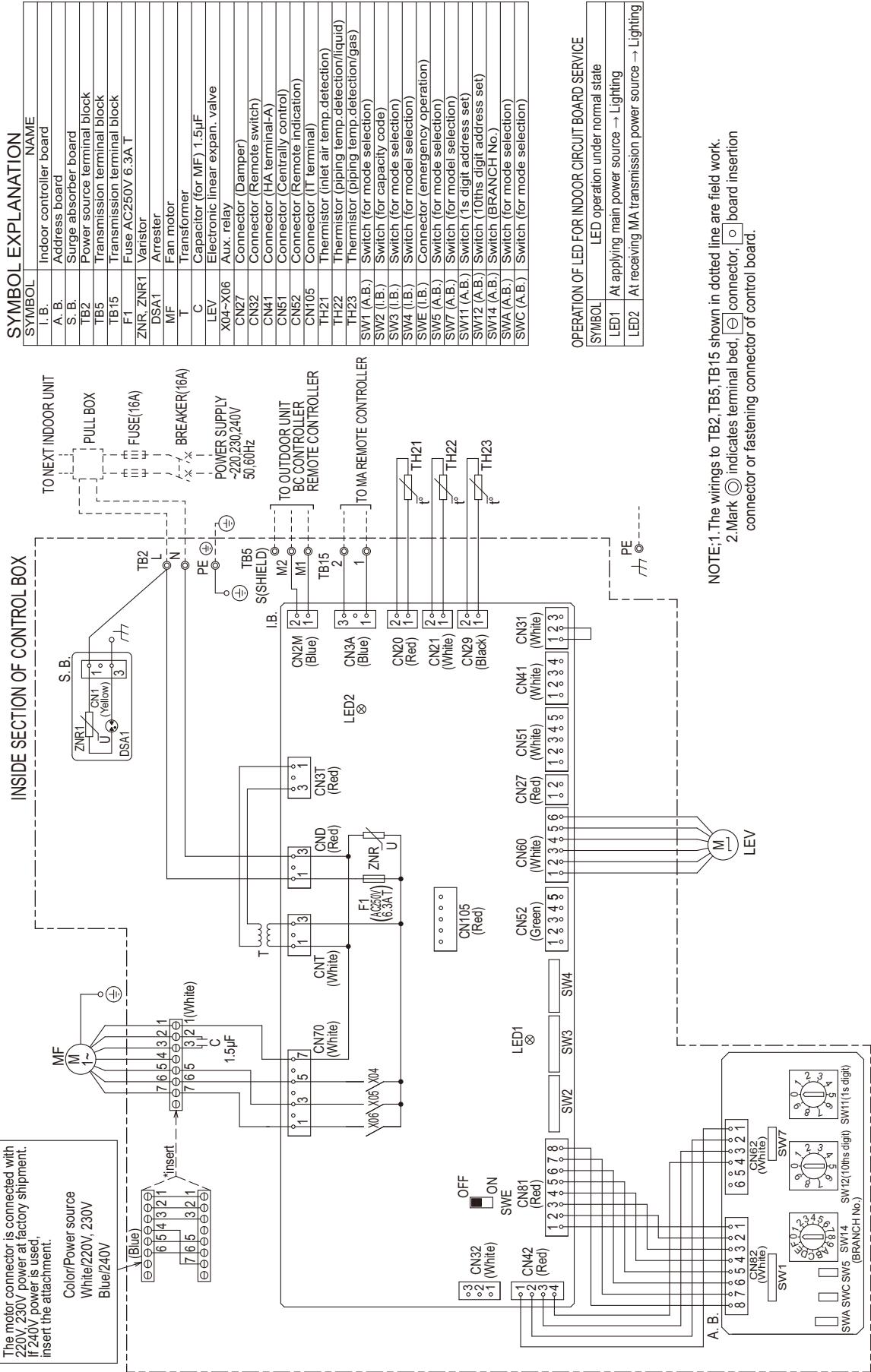


| Model name        | W            | L             | X              | Y              | Z            |
|-------------------|--------------|---------------|----------------|----------------|--------------|
| PEFY-P15VMS1(L)-E | 625 [24-5/8] | 752 [29-5/8]  | 263 [10-3/8]   | 338 [13-5/16]  | 105 [4-5/32] |
| PEFY-P20VMS1(L)-E | 625 [24-5/8] | 752 [29-5/8]  | 263 [10-3/8]   | 338 [13-5/16]  | 105 [4-5/32] |
| PEFY-P25VMS1(L)-E | 625 [24-5/8] | 752 [29-5/8]  | 263 [10-3/8]   | 338 [13-5/16]  | 105 [4-5/32] |
| PEFY-P32VMS1(L)-E | 625 [24-5/8] | 752 [29-5/8]  | 275 [10-27/32] | 340 [13-13/32] | 104 [4-1/8]  |
| PEFY-P40VMS1(L)-E | 625 [24-5/8] | 952 [37-1/2]  | 280 [11-1/32]  | 422 [16-5/8]   | 104 [4-1/8]  |
| PEFY-P50VMS1(L)-E | 625 [24-5/8] | 952 [37-1/2]  | 280 [11-1/32]  | 422 [16-5/8]   | 104 [4-1/8]  |
| PEFY-P63VMS1(L)-E | 625 [24-5/8] | 1152 [45-3/8] | 285 [11-1/4]   | 511 [20-1/8]   | 104 [4-1/8]  |

## 4. ELECTRICAL WIRING DIAGRAMS

Ceiling concealed (Low noise/Low static pressure type)

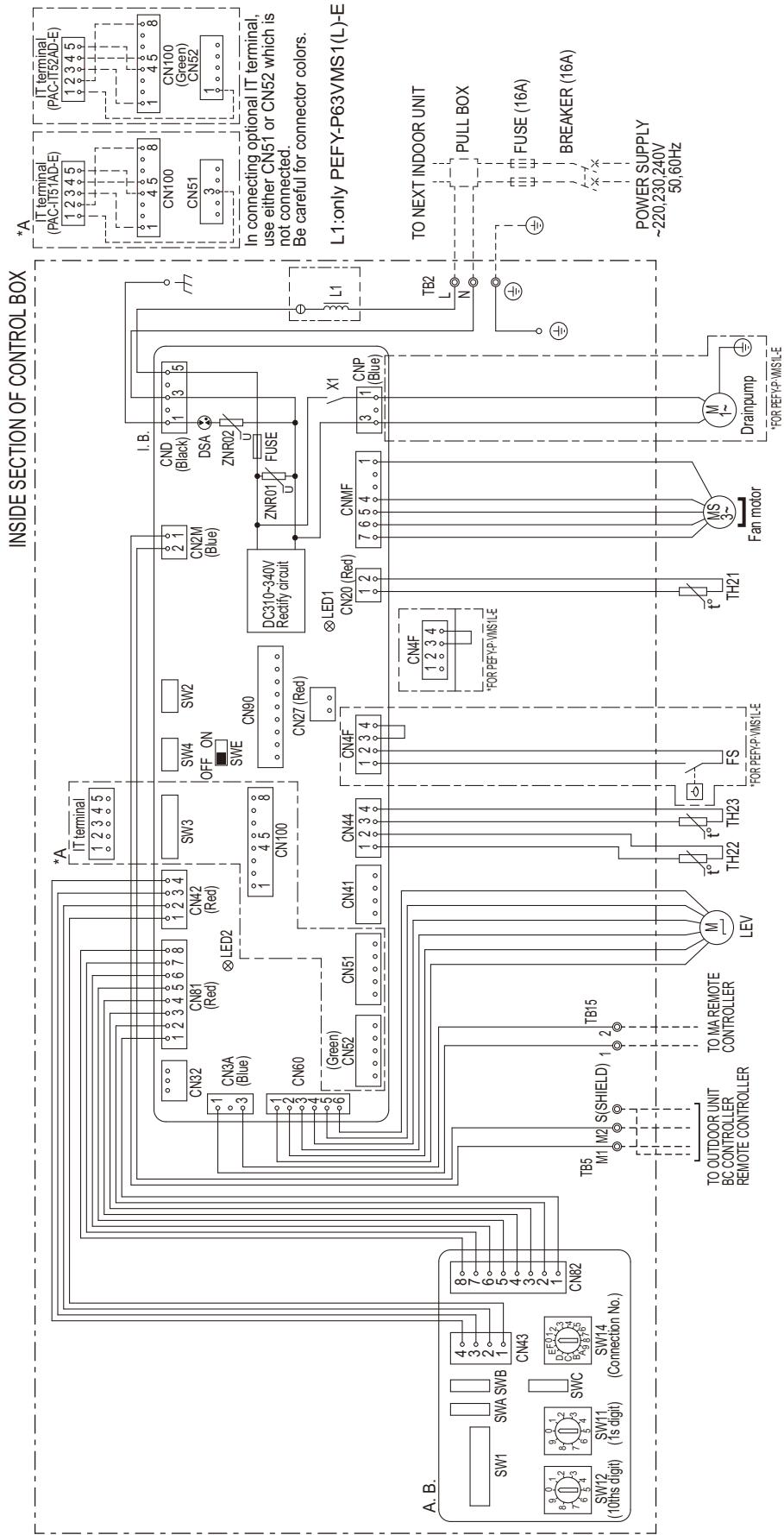
### PEFY-P20, 25, 32VMR-E-L(R)



## 4. ELECTRICAL WIRING DIAGRAMS

Ceiling concealed (Low noise/Low static pressure type)

### PEFY-P15, 20, 25, 32, 40, 50, 63VMS1(L)-E

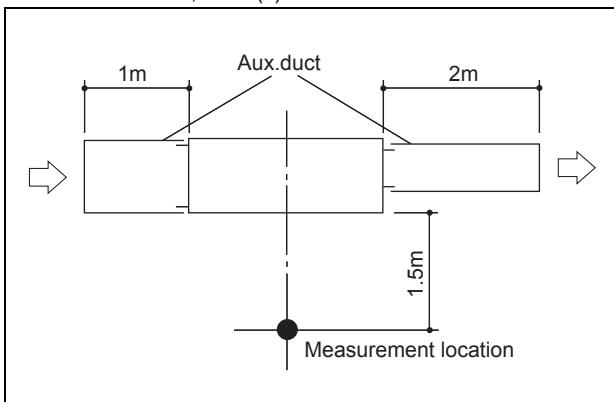


#### SYMBOL EXPLANATION

| SYMBOL       | NAME                                  | SYMBOL     | NAME                                      | SYMBOL      | NAME                                   |
|--------------|---------------------------------------|------------|---|-------------|--|
| I.B.         | Indoor controller board               | CN92       | Connector (Remote switch)                 | SW3 (I.B.)  | Switch (for mode selection)            |
| A.B.         | Address board                         | CN41       | Connector (HA terminal-A)                 | SW4 (I.B.)  | Switch (for model selection)           |
| TB2          | Power source terminal block           | CN51       | Connector (Centrally control)             | SWE (I.B.)  | Connector (emergency operation)        |
| TB5          | Transmission terminal block           | CN52       | Connector (Remote indication)             | SW1 (A.B.)  | Switch (for mode selection)            |
| TB15         | Transmission terminal block           | CN90       | Connector (Wireless)                      | SW11 (A.B.) | Switch (1s digit address set)          |
| FUSE         | Fuse AC250V/6.3A                      | CN100      | Connector (IT terminal)                   | SW12 (A.B.) | Switch (10s digit address set)         |
| ZNR01, ZNR02 | Varistor                              | FS         | Fuse switch                               | SW14 (A.B.) | Switch (connection No. set)            |
| DSA          | Arrester                              | TH21       | Thermistor (inlet air temp. detection)    | SWA (A.B.)  | Switch (for static pressure selection) |
| X1           | Aux. relay                            | TH22       | Thermistor (bipin temp. detection/liquid) | SWB (A.B.)  | Switch (for model selection)           |
| L1           | AC reactor (Power factor improvement) | TH23       | Thermistor (bipin temp. detection/gas)    | SWC (A.B.)  | Switch (for static pressure selection) |
| CN27         | Connector (Dumper)                    | SW2 (I.B.) | Switch (for capacity code)                |             |  |

## 5-1. Sound levels

PEFY-P-VMR-E-L/R, VMS1(L)-E



\* Measured in anechoic room.

Sound level at anechoic room: Low-Mid-High

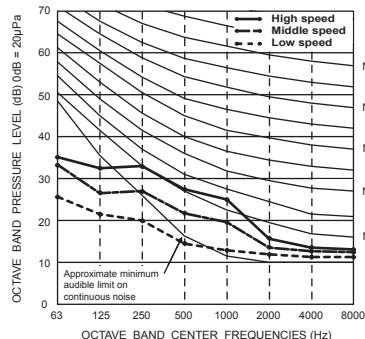
|                   | Sound level dB (A) |              |              |
|-------------------|--------------------|--------------|--------------|
|                   | 220V               | 230V         | 240V         |
| PEFY-P20VMR-E-L/R | 20 - 25 - 30       | 21 - 26 - 32 | 22 - 27 - 30 |
|                   | 220V               | 20 - 25 - 30 | 21 - 26 - 32 |
|                   | 240V               | 22 - 27 - 30 | 20 - 25 - 33 |
| PEFY-P25VMR-E-L/R | 220V               | 21 - 26 - 32 | 22 - 27 - 30 |
|                   | 230V               | 21 - 26 - 32 | 22 - 27 - 30 |
|                   | 240V               | 21 - 26 - 35 | 22 - 27 - 33 |
| PEFY-P32VMR-E-L/R | 220V               | 20 - 25 - 30 | 21 - 26 - 33 |
|                   | 230V               | 20 - 25 - 33 | 21 - 26 - 35 |
|                   | 240V               | 22 - 27 - 33 | 22 - 27 - 33 |

Sound level at anechoic room: Low-Mid-High

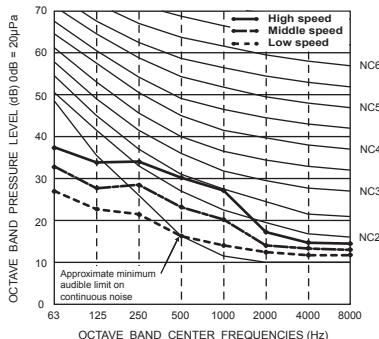
|                   | Sound level dB (A) |              |              |              |              |
|-------------------|--------------------|--------------|--------------|--------------|--------------|
|                   | 5Pa                | 15Pa         | 35Pa         | 50Pa         |              |
| PEFY-P15VMS1(L)-E | 220-240V           | 22 - 24 - 26 | 22 - 24 - 28 | 23 - 26 - 29 | 23 - 27 - 30 |
| PEFY-P20VMS1(L)-E | 220-240V           | 22 - 25 - 28 | 23 - 25 - 29 | 24 - 27 - 30 | 25 - 28 - 32 |
| PEFY-P25VMS1(L)-E | 220-240V           | 22 - 25 - 29 | 23 - 26 - 30 | 24 - 28 - 31 | 25 - 29 - 33 |
| PEFY-P32VMS1(L)-E | 220-240V           | 23 - 27 - 30 | 23 - 27 - 32 | 24 - 28 - 33 | 25 - 29 - 34 |
| PEFY-P40VMS1(L)-E | 220-240V           | 26 - 28 - 30 | 28 - 30 - 33 | 30 - 32 - 35 | 31 - 33 - 36 |
| PEFY-P50VMS1(L)-E | 220-240V           | 29 - 31 - 34 | 30 - 32 - 35 | 31 - 34 - 37 | 32 - 34 - 38 |
| PEFY-P63VMS1(L)-E | 220-240V           | 29 - 32 - 35 | 30 - 33 - 36 | 31 - 35 - 39 | 32 - 36 - 40 |

## 5-2. NC curves

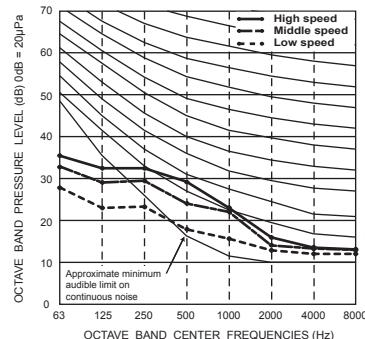
**PEFY-P20,25VMR-E-L/R**  
External static pressure : 5Pa  
Power source : 220V, 50/60Hz



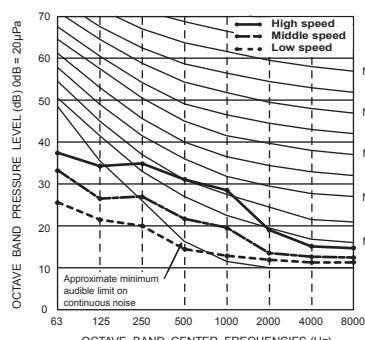
**PEFY-P20,25VMR-E-L/R**  
External static pressure : 5Pa  
Power source : 230V, 50/60Hz



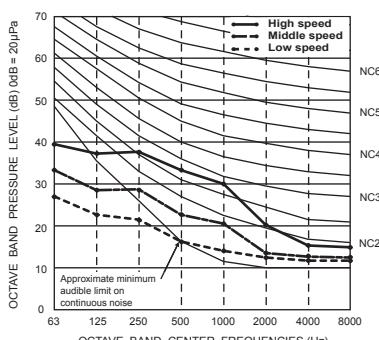
**PEFY-P20,25VMR-E-L/R**  
External static pressure : 5Pa  
Power source : 240V, 50Hz



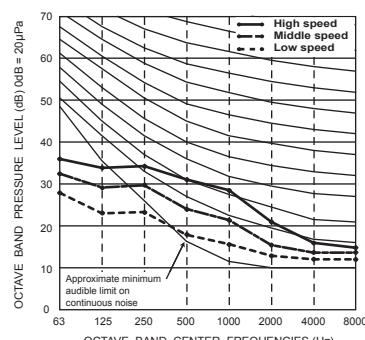
**PEFY-P32VMR-E-L/R**  
External static pressure : 5Pa  
Power source : 220V, 50/60Hz



**PEFY-P32VMR-E-L/R**  
External static pressure : 5Pa  
Power source : 230V, 50/60Hz



**PEFY-P32VMR-E-L/R**  
External static pressure : 5Pa  
Power source : 240V, 50Hz

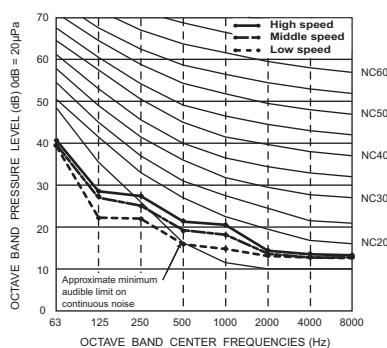


## 5. SOUND LEVELS

Ceiling concealed (Low noise/Low static pressure type)

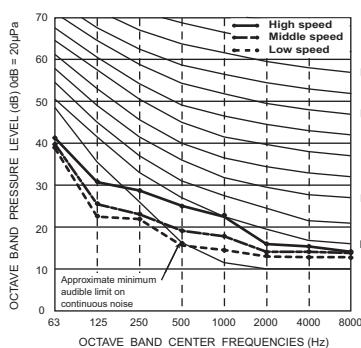
**PEFY-P15VMS1(L)-E**

External static pressure : 5Pa  
Power source : 220,230,240V, 50/60Hz



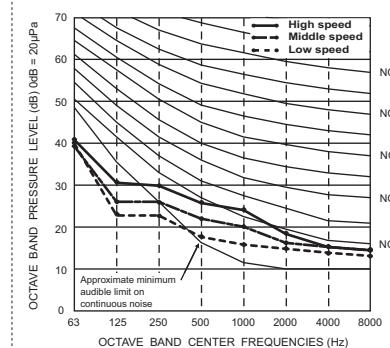
**PEFY-P15VMS1(L)-E**

External static pressure : 15Pa  
Power source : 220,230,240V, 50/60Hz



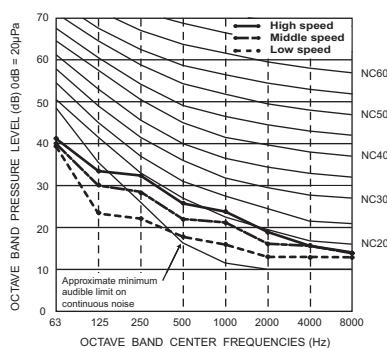
**PEFY-P15VMS1(L)-E**

External static pressure : 35Pa  
Power source : 220,230,240V, 50/60Hz



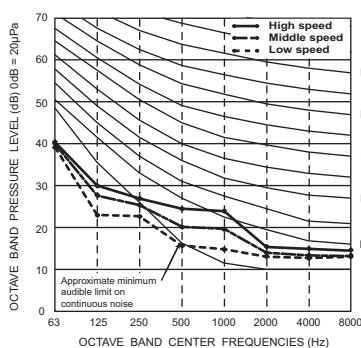
**PEFY-P15VMS1(L)-E**

External static pressure : 50Pa  
Power source : 220,230,240V, 50/60Hz



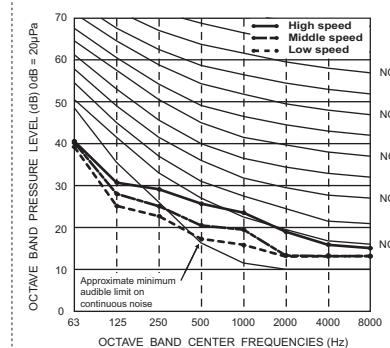
**PEFY-P20VMS1(L)-E**

External static pressure : 5Pa  
Power source : 220,230,240V, 50/60Hz



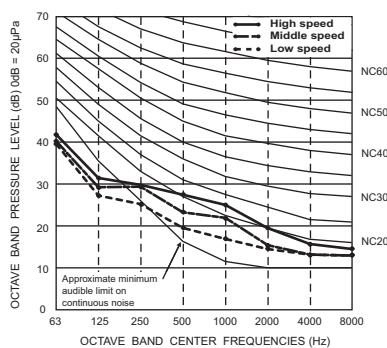
**PEFY-P20VMS1(L)-E**

External static pressure : 15Pa  
Power source : 220,230,240V, 50/60Hz



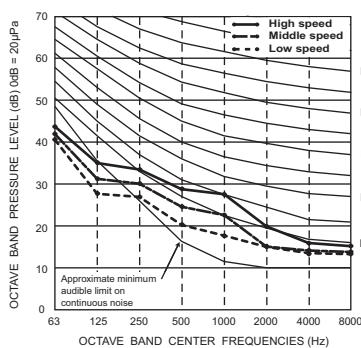
**PEFY-P20VMS1(L)-E**

External static pressure : 35Pa  
Power source : 220,230,240V, 50/60Hz



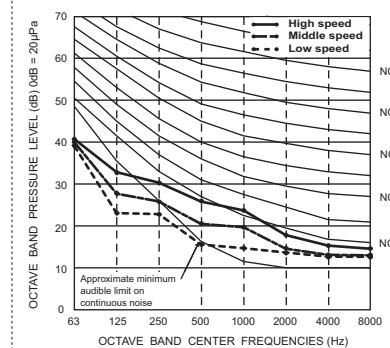
**PEFY-P20VMS1(L)-E**

External static pressure : 50Pa  
Power source : 220,230,240V, 50/60Hz



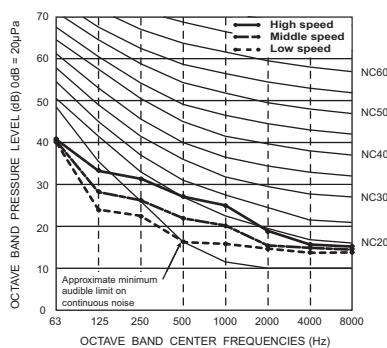
**PEFY-P25VMS1(L)-E**

External static pressure : 5Pa  
Power source : 220,230,240V, 50/60Hz



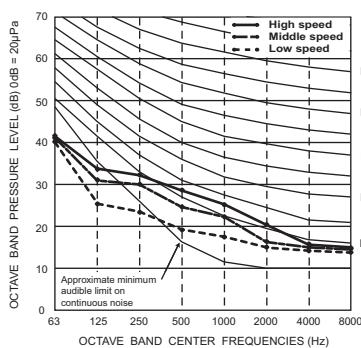
**PEFY-P25VMS1(L)-E**

External static pressure : 15Pa  
Power source : 220,230,240V, 50/60Hz



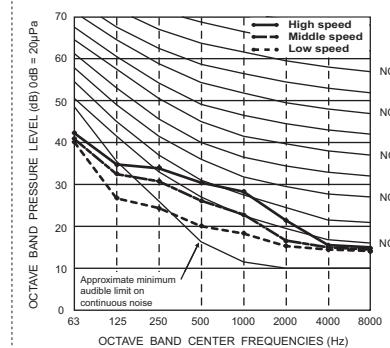
**PEFY-P25VMS1(L)-E**

External static pressure : 35Pa  
Power source : 220,230,240V, 50/60Hz



**PEFY-P25VMS1(L)-E**

External static pressure : 50Pa  
Power source : 220,230,240V, 50/60Hz

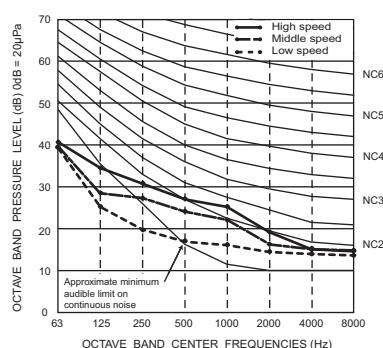


## 5. SOUND LEVELS

Ceiling concealed (Low noise/Low static pressure type)

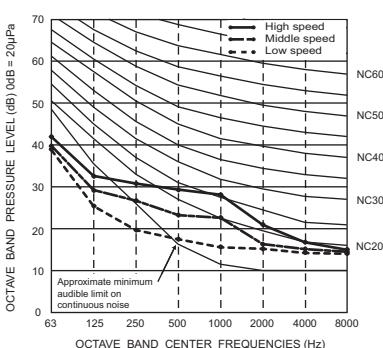
**PEFY-P32VMS1(L)-E**

External static pressure : 5Pa  
Power source : 220,230,240V, 50/60Hz



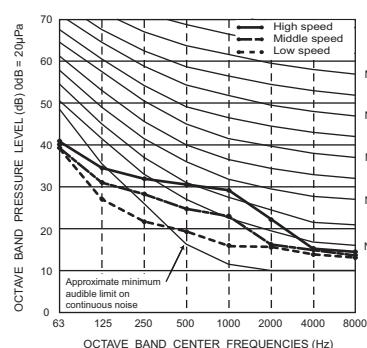
**PEFY-P32VMS1(L)-E**

External static pressure : 15Pa  
Power source : 220,230,240V, 50/60Hz



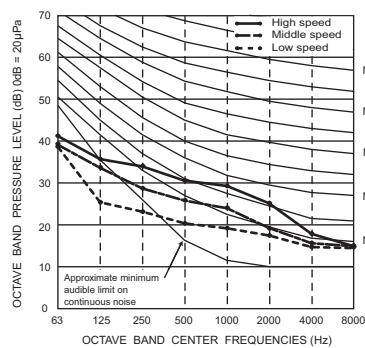
**PEFY-P32VMS1(L)-E**

External static pressure : 35Pa  
Power source : 220,230,240V, 50/60Hz



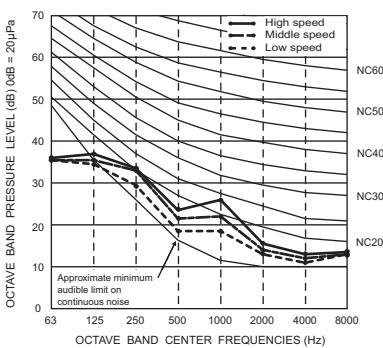
**PEFY-P32VMS1(L)-E**

External static pressure : 50Pa  
Power source : 220,230,240V, 50/60Hz



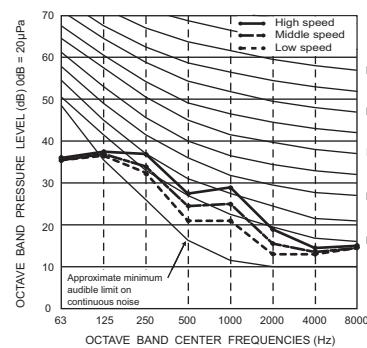
**PEFY-P40VMS1(L)-E**

External static pressure : 5Pa  
Power source : 220,230,240V, 50/60Hz



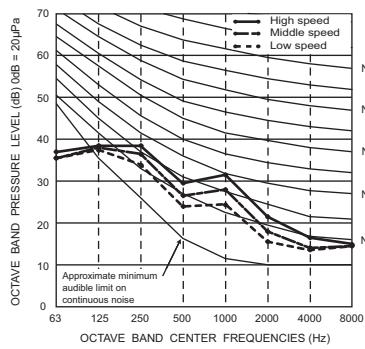
**PEFY-P40VMS1(L)-E**

External static pressure : 15Pa  
Power source : 220,230,240V, 50/60Hz



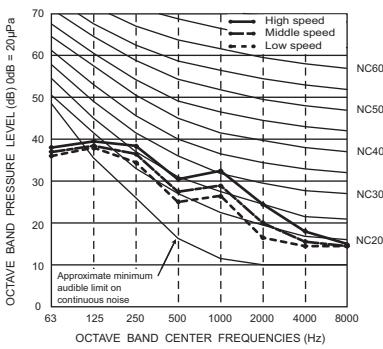
**PEFY-P40VMS1(L)-E**

External static pressure : 35Pa  
Power source : 220,230,240V, 50/60Hz



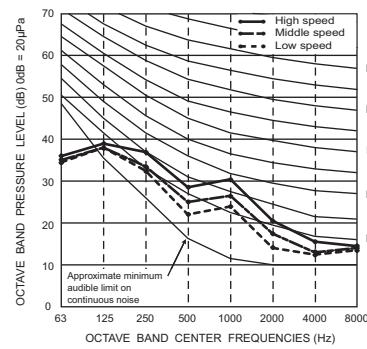
**PEFY-P40VMS1(L)-E**

External static pressure : 50Pa  
Power source : 220,230,240V, 50/60Hz



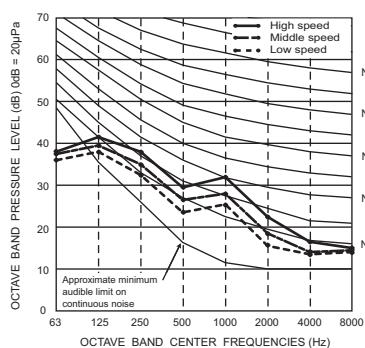
**PEFY-P50VMS1(L)-E**

External static pressure : 5Pa  
Power source : 220,230,240V, 50/60Hz



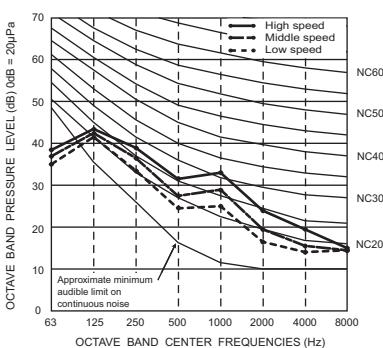
**PEFY-P50VMS1(L)-E**

External static pressure : 15Pa  
Power source : 220,230,240V, 50/60Hz



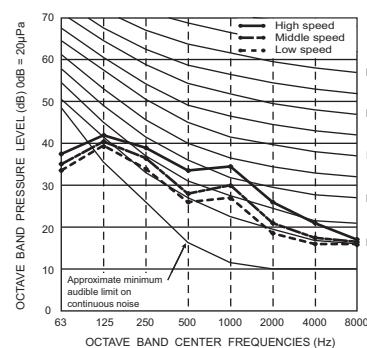
**PEFY-P50VMS1(L)-E**

External static pressure : 35Pa  
Power source : 220,230,240V, 50/60Hz



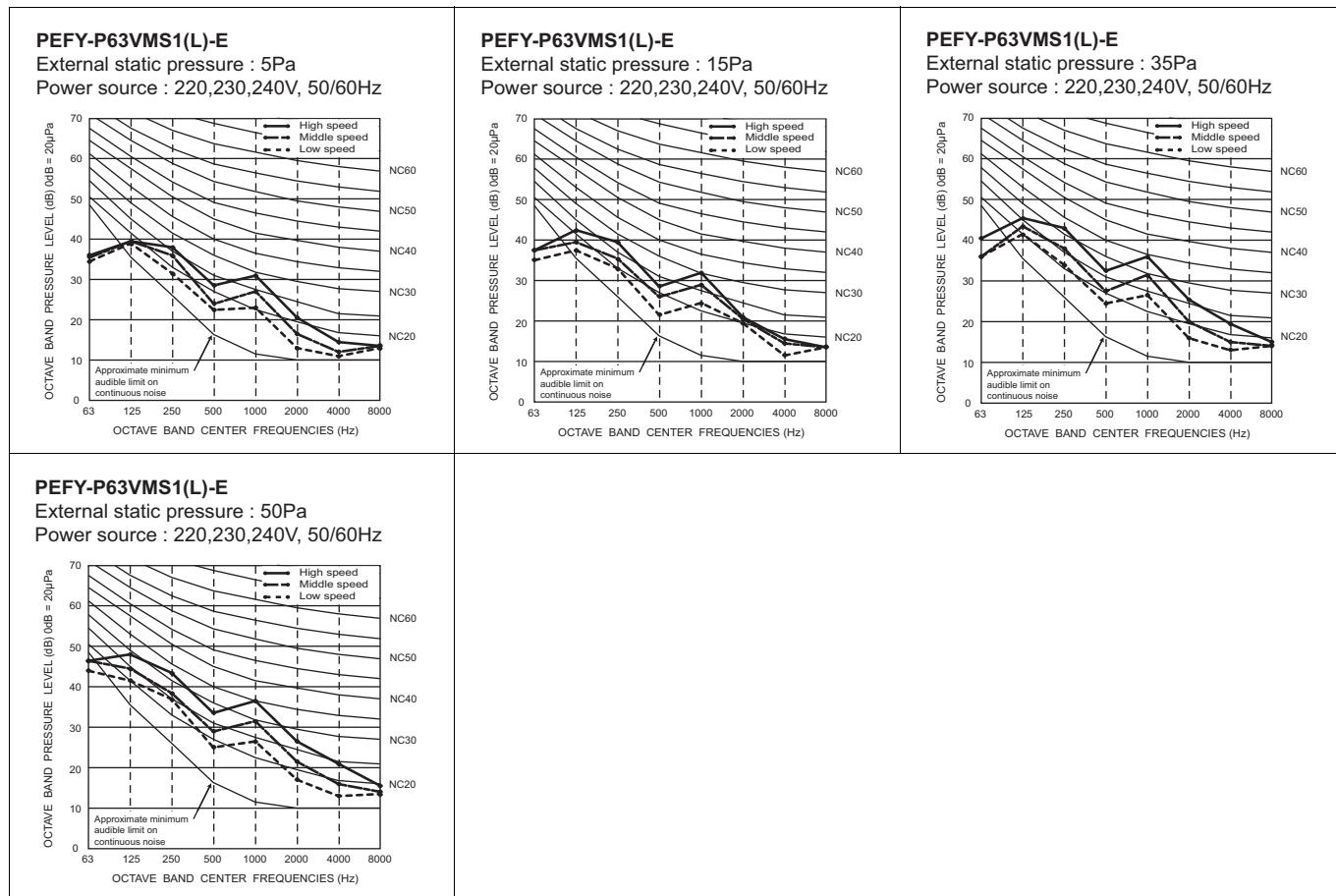
**PEFY-P50VMS1(L)-E**

External static pressure : 50Pa  
Power source : 220,230,240V, 50/60Hz



## 5. SOUND LEVELS

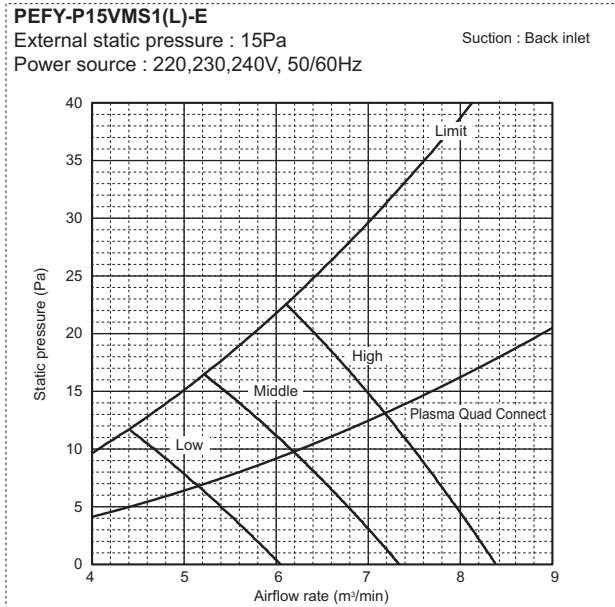
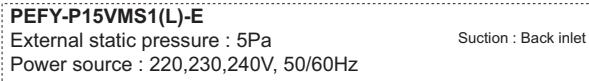
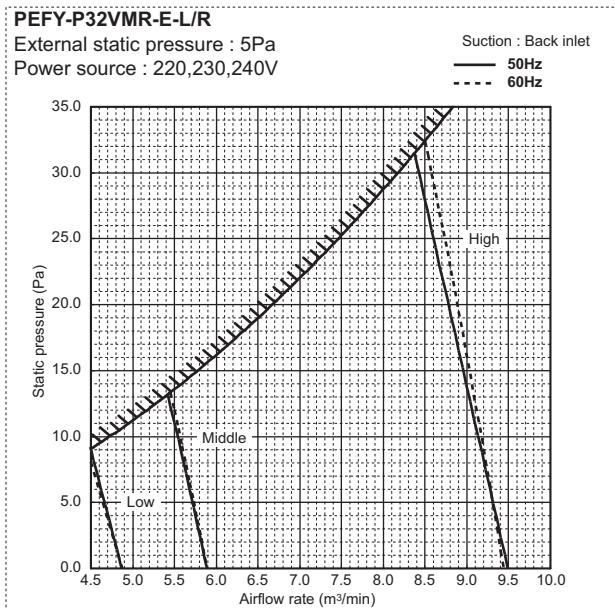
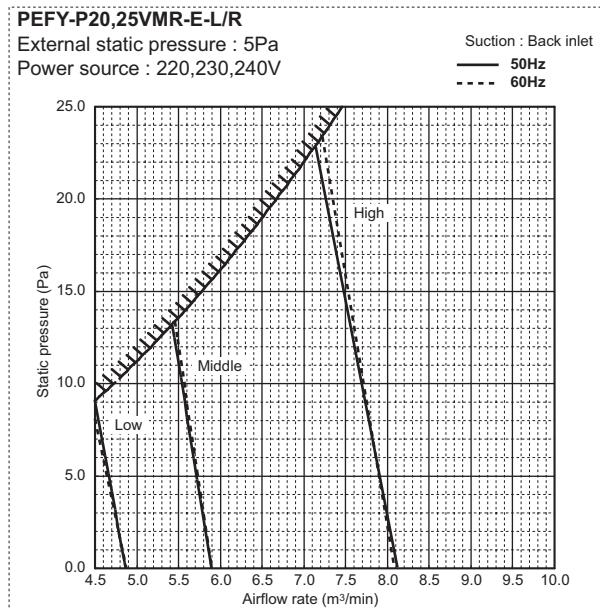
Ceiling concealed (Low noise/Low static pressure type)



## 6. FAN CHARACTERISTICS CURVES

Ceiling concealed (Low noise/Low static pressure type)

PEFY-P-VMR-E-L/R, VMS1(L)-E



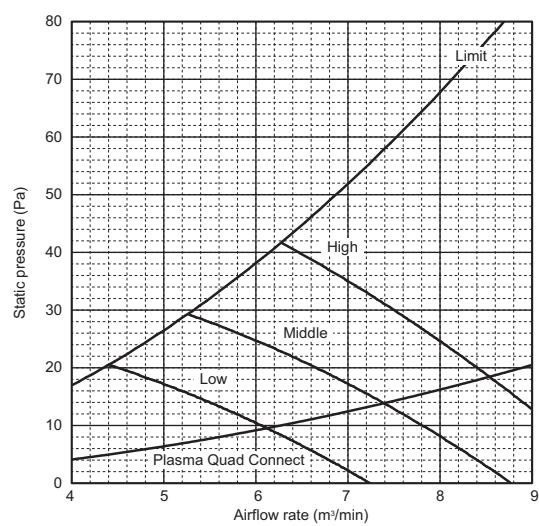
## 6. FAN CHARACTERISTICS CURVES

Ceiling concealed (Low noise/Low static pressure type)

**PEFY-P15VMS1(L)-E**

External static pressure : 35Pa  
Power source : 220,230,240V, 50/60Hz

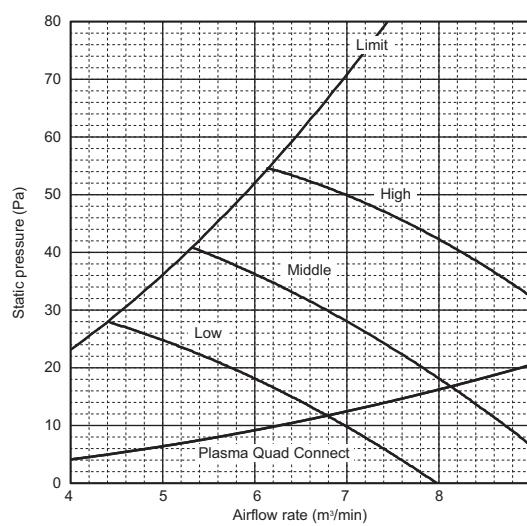
Suction : Back inlet



**PEFY-P15VMS1(L)-E**

External static pressure : 50Pa  
Power source : 220,230,240V, 50/60Hz

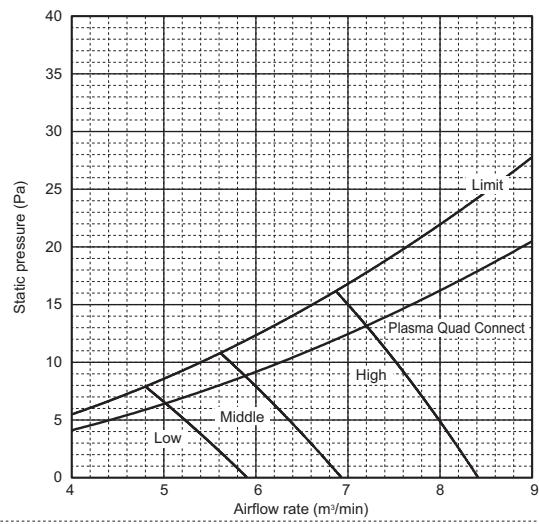
Suction : Back inlet



**PEFY-P20VMS1(L)-E**

External static pressure : 5Pa  
Power source : 220,230,240V, 50/60Hz

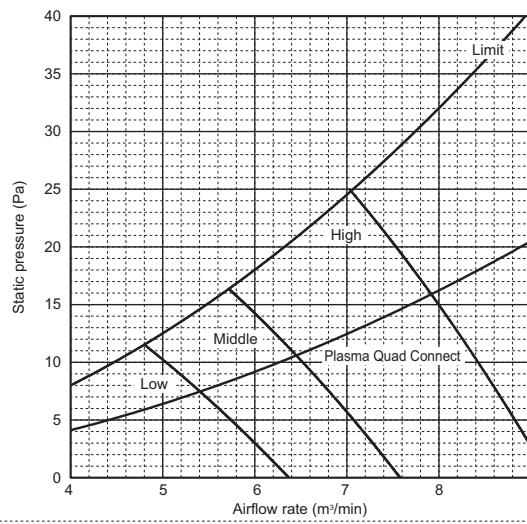
Suction : Back inlet



**PEFY-P20VMS1(L)-E**

External static pressure : 15Pa  
Power source : 220,230,240V, 50/60Hz

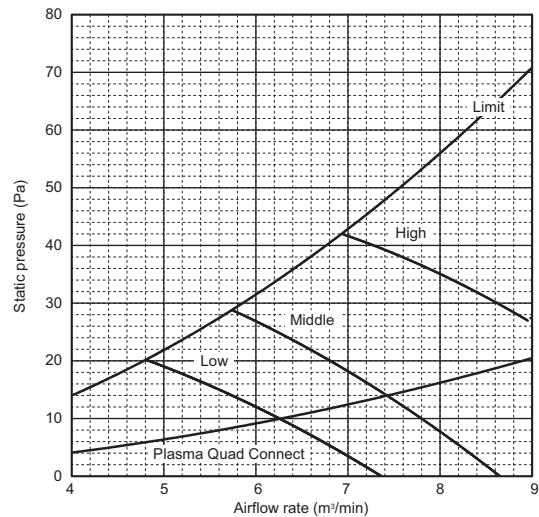
Suction : Back inlet



**PEFY-P20VMS1(L)-E**

External static pressure : 35Pa  
Power source : 220,230,240V, 50/60Hz

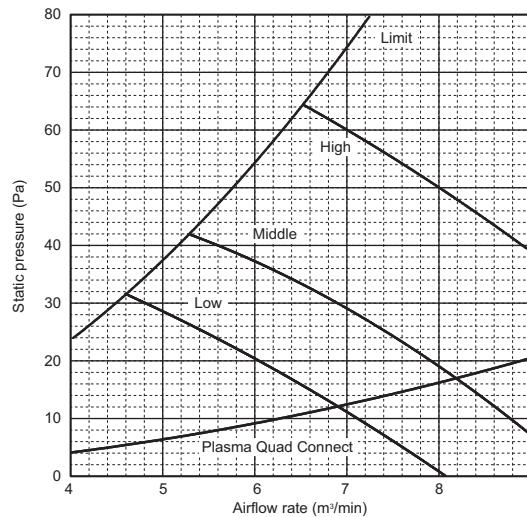
Suction : Back inlet



**PEFY-P20VMS1(L)-E**

External static pressure : 50Pa  
Power source : 220,230,240V, 50/60Hz

Suction : Back inlet

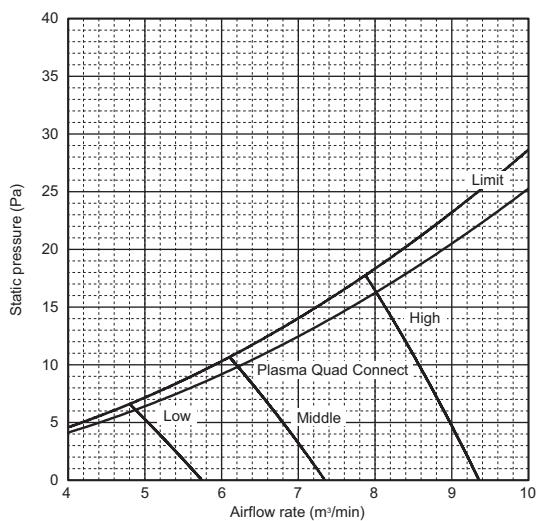


## 6. FAN CHARACTERISTICS CURVES

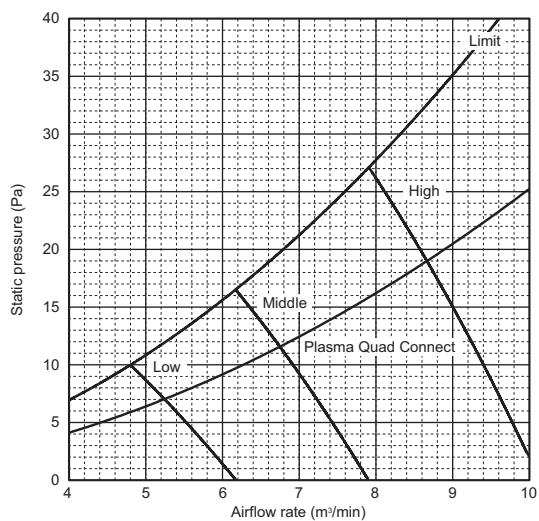
Ceiling concealed (Low noise/Low static pressure type)

PEFY-P-VMR-E-L/R, VMS1(L)-E

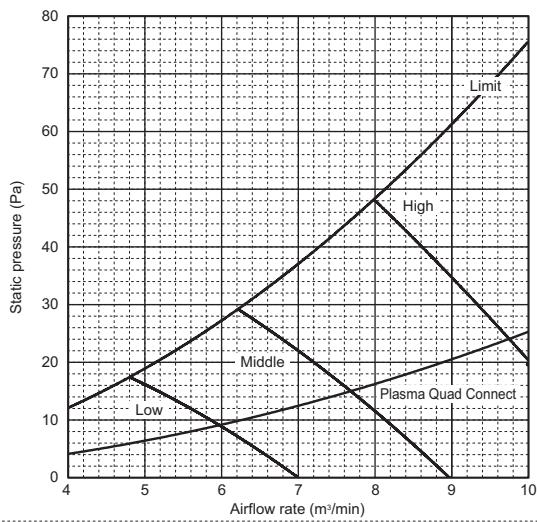
**PEFY-P25VMS1(L)-E**  
External static pressure : 5Pa  
Power source : 220,230,240V, 50/60Hz



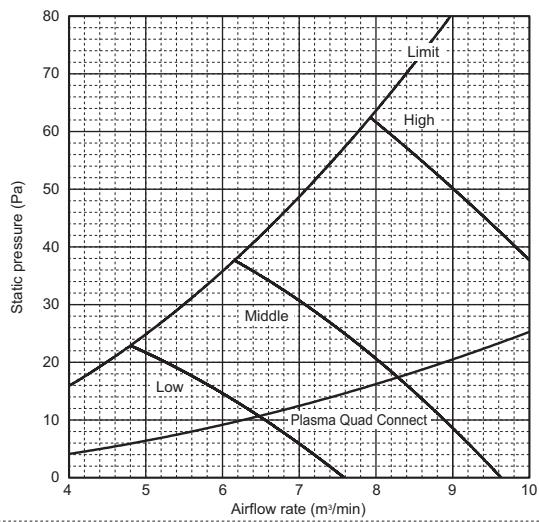
**PEFY-P25VMS1(L)-E**  
External static pressure : 15Pa  
Power source : 220,230,240V, 50/60Hz



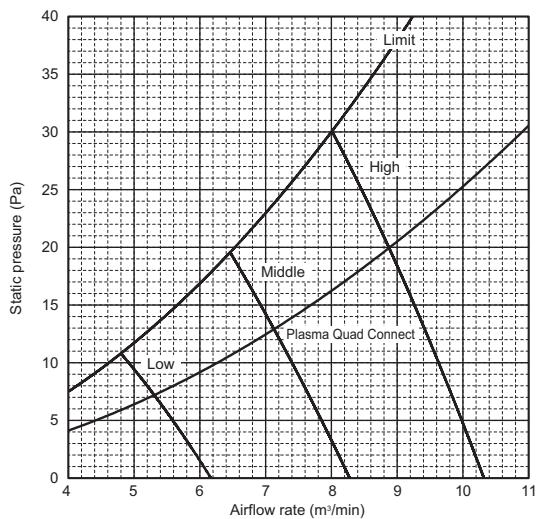
**PEFY-P25VMS1(L)-E**  
External static pressure : 35Pa  
Power source : 220,230,240V, 50/60Hz



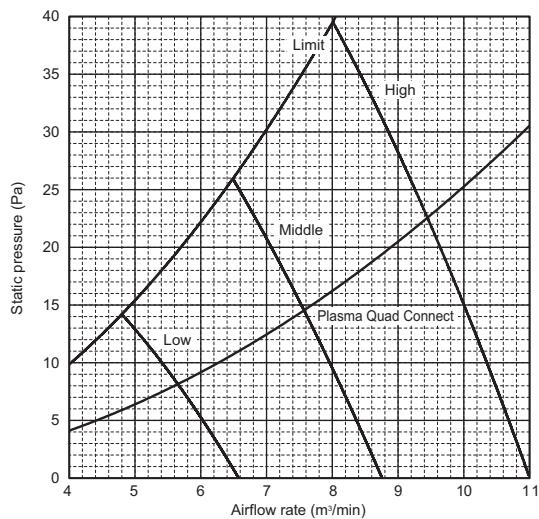
**PEFY-P25VMS1(L)-E**  
External static pressure : 50Pa  
Power source : 220,230,240V, 50/60Hz



**PEFY-P32VMS1(L)-E**  
External static pressure : 5Pa  
Power source : 220,230,240V, 50/60Hz



**PEFY-P32VMS1(L)-E**  
External static pressure : 15Pa  
Power source : 220,230,240V, 50/60Hz



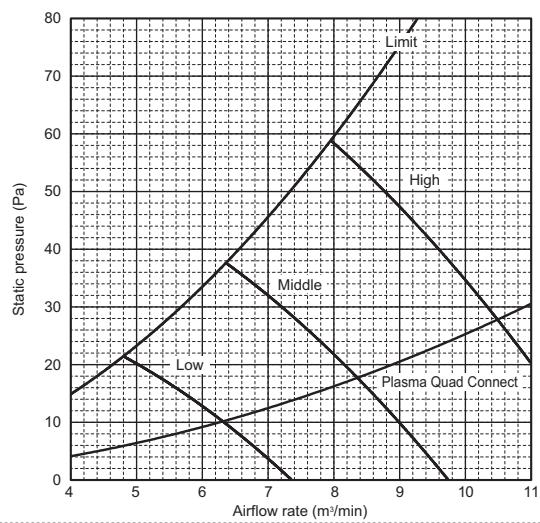
## 6. FAN CHARACTERISTICS CURVES

Ceiling concealed (Low noise/Low static pressure type)

**PEFY-P32VMS1(L)-E**

External static pressure : 35Pa  
Power source : 220,230,240V, 50/60Hz

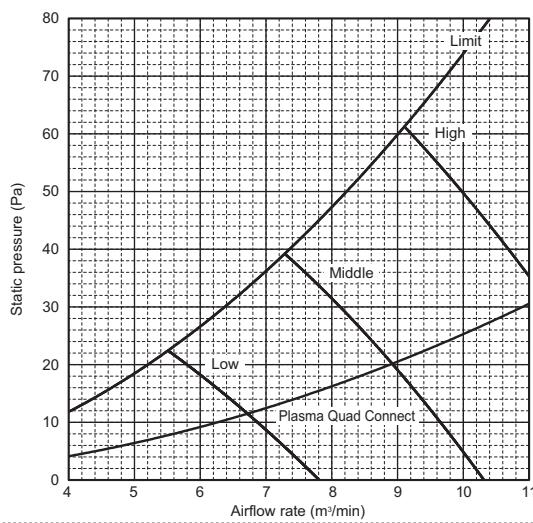
Suction : Back inlet



**PEFY-P32VMS1(L)-E**

External static pressure : 50Pa  
Power source : 220,230,240V, 50/60Hz

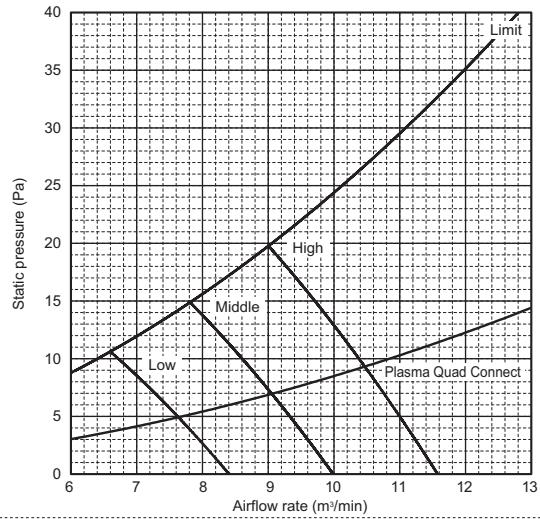
Suction : Back inlet



**PEFY-P40VMS1(L)-E**

External static pressure : 5Pa  
Power source : 220,230,240V, 50/60Hz

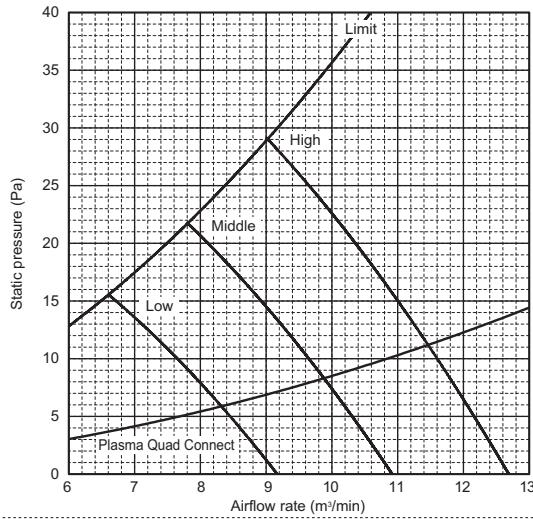
Suction : Back inlet



**PEFY-P40VMS1(L)-E**

External static pressure : 15Pa  
Power source : 220,230,240V, 50/60Hz

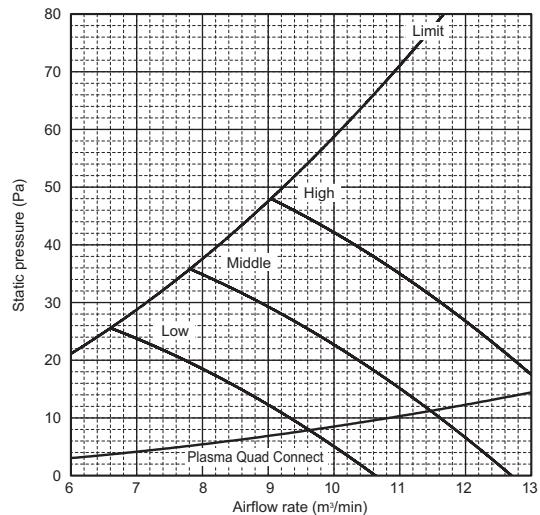
Suction : Back inlet



**PEFY-P40VMS1(L)-E**

External static pressure : 35Pa  
Power source : 220,230,240V, 50/60Hz

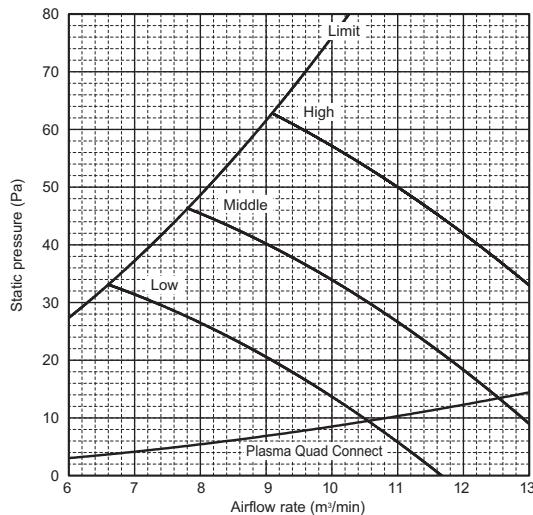
Suction : Back inlet



**PEFY-P40VMS1(L)-E**

External static pressure : 50Pa  
Power source : 220,230,240V, 50/60Hz

Suction : Back inlet

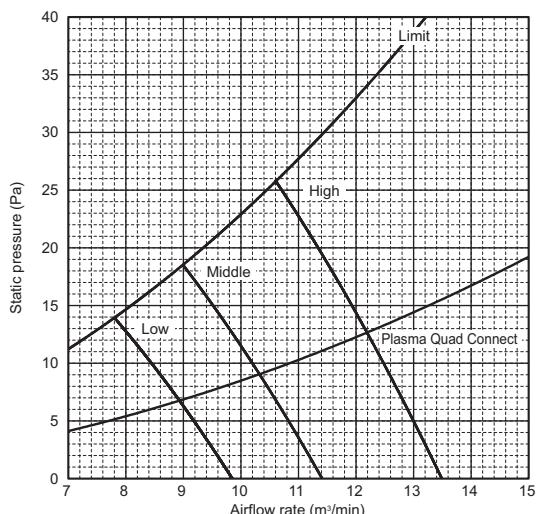


## 6. FAN CHARACTERISTICS CURVES

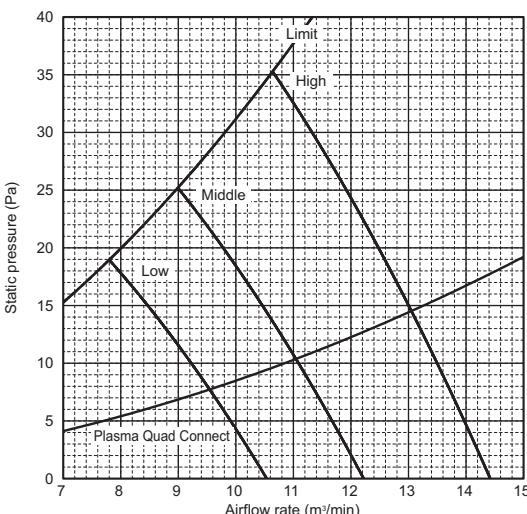
Ceiling concealed (Low noise/Low static pressure type)

PEFY-P-VMR-E-L/R, VMS1(L)-E

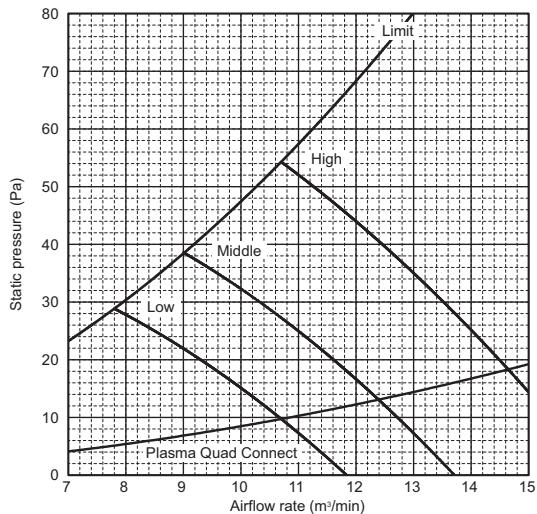
**PEFY-P50VMS1(L)-E**  
External static pressure : 5Pa  
Power source : 220,230,240V, 50/60Hz



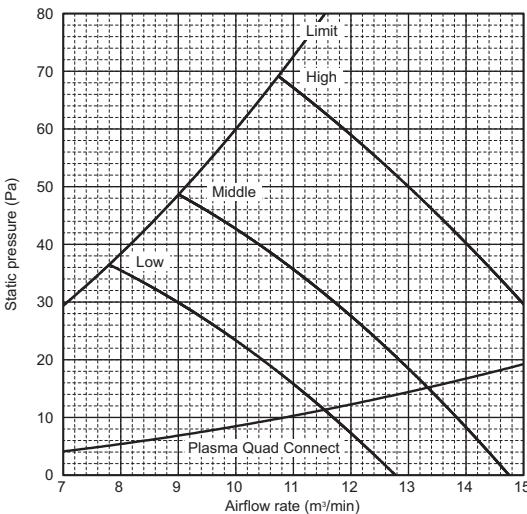
**PEFY-P50VMS1(L)-E**  
External static pressure : 15Pa  
Power source : 220,230,240V, 50/60Hz



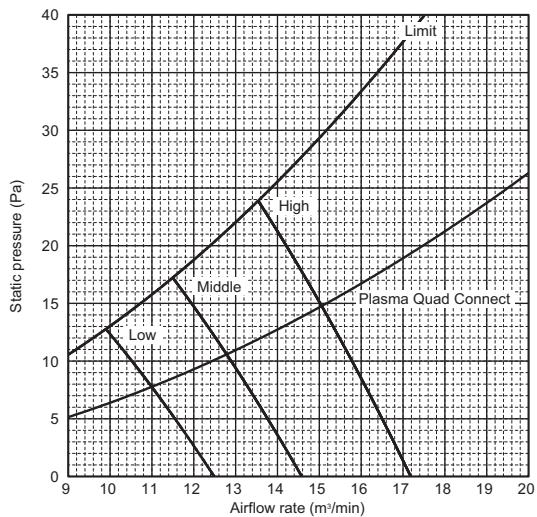
**PEFY-P50VMS1(L)-E**  
External static pressure : 35Pa  
Power source : 220,230,240V, 50/60Hz



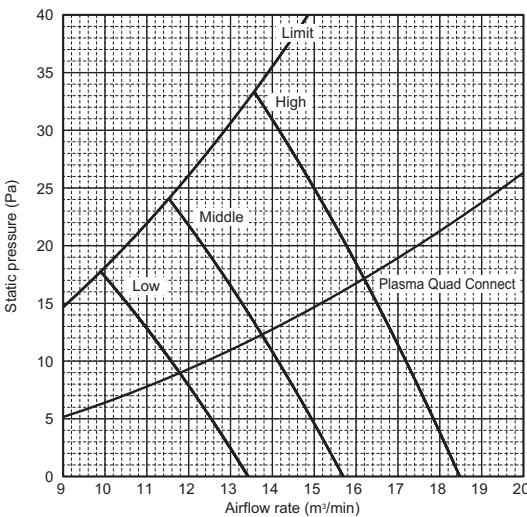
**PEFY-P50VMS1(L)-E**  
External static pressure : 50Pa  
Power source : 220,230,240V, 50/60Hz



**PEFY-P63VMS1(L)-E**  
External static pressure : 5Pa  
Power source : 220,230,240V, 50/60Hz



**PEFY-P63VMS1(L)-E**  
External static pressure : 15Pa  
Power source : 220,230,240V, 50/60Hz



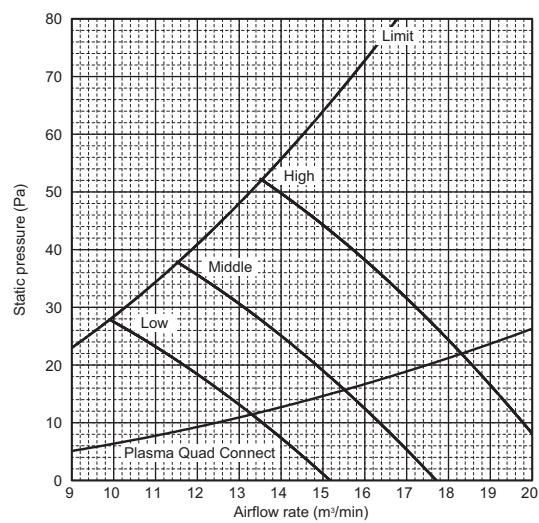
## 6. FAN CHARACTERISTICS CURVES

Ceiling concealed (Low noise/Low static pressure type)

PEFY-P63VMS1(L)-E

External static pressure : 35Pa  
Power source : 220,230,240V, 50/60Hz

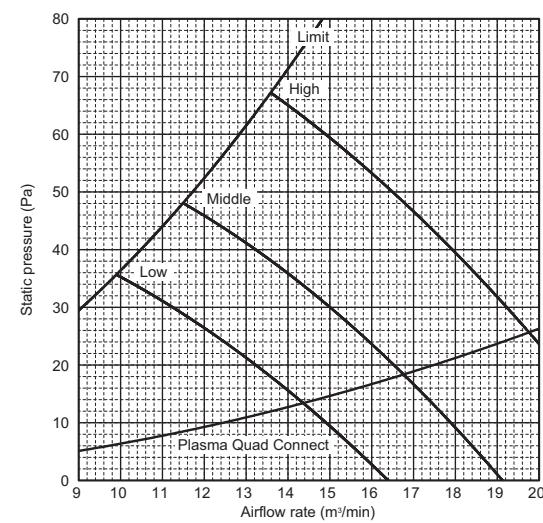
Suction: Back inlet



PEFY-P63VMS1(L)-E

External static pressure : 50Pa  
Power source : 220,230,240V, 50/60Hz

Suction: Back inlet



## 7. ELECTRICAL CHARACTERISTICS

Ceiling concealed (Low noise/Low static pressure type)

Symbols: MCA (Max.Circuit Amps = $1.25 \times$ FLA), FLA (Full Load Amps)  
IFM (Indoor Fan Motor), Output (Fan motor rated output)

| PEFY-P-VMR-E-L/R  | Power supply                   |                          |                  | IFM         |                  |
|-------------------|--------------------------------|--------------------------|------------------|-------------|------------------|
|                   | Volts/Hz                       | Range +10%               | MCA(A) (50/60Hz) | Output (kW) | FLA(A) (50/60Hz) |
| PEFY-P20VMR-E-L/R | 220-240V/50Hz<br>220-230V/60Hz | Max.: 264V<br>Min.: 198V | 0.37/0.37        | 0.018       | 0.29/0.29        |
| PEFY-P25VMR-E-L/R |                                |                          | 0.37/0.37        | 0.018       | 0.29/0.29        |
| PEFY-P32VMR-E-L/R |                                |                          | 0.43/0.48        | 0.023       | 0.34/0.38        |
| PEFY-P-VMS1-E     | Power supply                   |                          |                  | IFM         |                  |
|                   | Volts/Hz                       | Range +10%               | MCA(A) (50/60Hz) | Output (kW) | FLA(A) (50/60Hz) |
| PEFY-P15VMS1-E    | 220-240V/50Hz<br>220-240V/60Hz | Max.: 264V<br>Min.: 198V | 0.63/0.63        | 0.096       | 0.50/0.50        |
| PEFY-P20VMS1-E    |                                |                          | 0.70/0.70        | 0.096       | 0.56/0.56        |
| PEFY-P25VMS1-E    |                                |                          | 0.75/0.75        | 0.096       | 0.60/0.60        |
| PEFY-P32VMS1-E    |                                |                          | 0.75/0.75        | 0.096       | 0.60/0.60        |
| PEFY-P40VMS1-E    |                                |                          | 0.83/0.82        | 0.096       | 0.66/0.65        |
| PEFY-P50VMS1-E    |                                |                          | 1.02/1.00        | 0.096       | 0.81/0.80        |
| PEFY-P63VMS1-E    |                                |                          | 1.08/1.07        | 0.096       | 0.86/0.85        |
| PEFY-P-VMS1L-E    | Power supply                   |                          |                  | IFM         |                  |
|                   | Volts/Hz                       | Range +10%               | MCA(A) (50/60Hz) | Output (kW) | FLA(A) (50/60Hz) |
| PEFY-P15VMS1L-E   | 220-240V/50Hz<br>220-240V/60Hz | Max.: 264V<br>Min.: 198V | 0.46/0.46        | 0.096       | 0.37/0.37        |
| PEFY-P20VMS1L-E   |                                |                          | 0.54/0.54        | 0.096       | 0.43/0.43        |
| PEFY-P25VMS1L-E   |                                |                          | 0.59/0.59        | 0.096       | 0.47/0.47        |
| PEFY-P32VMS1L-E   |                                |                          | 0.59/0.59        | 0.096       | 0.47/0.47        |
| PEFY-P40VMS1L-E   |                                |                          | 0.68/0.68        | 0.096       | 0.54/0.54        |
| PEFY-P50VMS1L-E   |                                |                          | 0.84/0.84        | 0.096       | 0.67/0.67        |
| PEFY-P63VMS1L-E   |                                |                          | 0.91/0.91        | 0.096       | 0.73/0.73        |

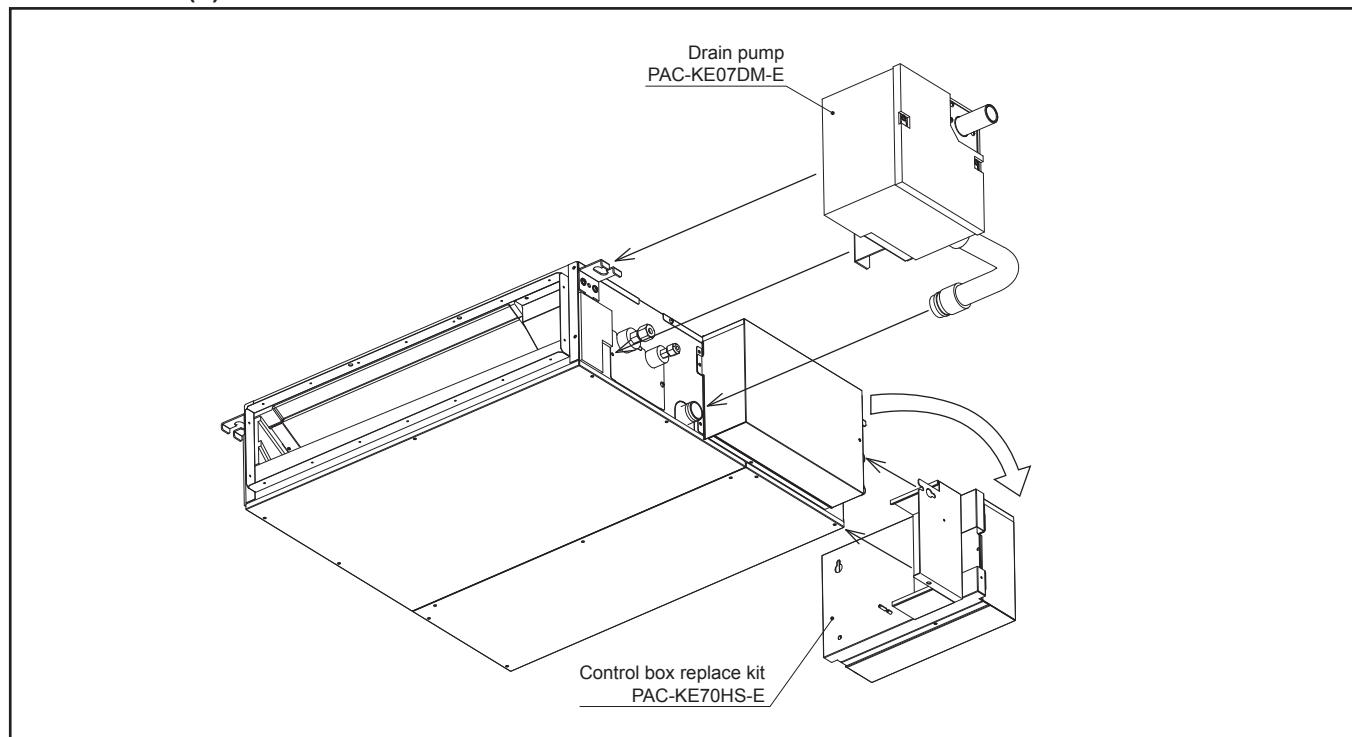
## 8. OPTIONAL PARTS

Ceiling concealed (Low noise/Low static pressure type)

### 8-1. Optional parts line up for the Indoor unit

|                                   | Drain pump   | Control box replace kit | Plasma Quad Connect | PQ attachment |
|-----------------------------------|--------------|-------------------------|---------------------|---------------|
| PEFY-P15,20,25,32,40,50,63VMS1-E  | -            | -                       | MAC-100FT-E         | PAC-HA11PAR   |
| PEFY-P15,20,25,32,40,50,63VMS1L-E | PAC-KE07DM-E | PAC-KE70HS-E            | MAC-100FT-E         | PAC-HA11PAR   |

#### PEFY-P-VMS1(L)-E



### 8-2. Drain pump

Drain pump is an optional part for VMS1L, and a standard for VMS1. When using drain pump, PAC-KE07DM-E (mounting type) is required.  
**PAC-KE07DM-E**

| Item     | Drain pump   | Attachment   | Drain hose 1 | Pipe cover 1  | Pipe cover 2 |
|----------|--------------|--------------|--------------|---------------|--------------|
| Quantity | 1            | 1            | 1            | 1             | 1            |
| Shape    |              |              |              |               |              |
| Item     | Hose band    | Screw        | Clamp        | Ferrite clamp | Band 1       |
| Quantity | 1            | 3            | 3            | 1             | 2            |
| Shape    |              |              |              |               |              |
| Item     | Drain hose 2 | Pipe cover 3 | Band 2       |               |              |
| Quantity | 1            | 1            | 6            |               |              |
| Shape    | (175mm)<br>  |              | (380mm)<br>  |               |              |

## 8-3. Control box replace kit

PAC-KE70HS-E

| Parts | PLATE A         | PLATE B              | PLATE C        | COVER A         |
|-------|-----------------|----------------------|----------------|-----------------|
| Q'ty  | 1               | 1                    | 1              | 1               |
| Shape |                 |                      |                |                 |
| Parts | COVER B         | LEAD WIRE MOTOR      | LEAD WIRE LEV  | LEAD WIRE THM A |
| Q'ty  | 1               | 1                    | 1              | 1               |
| Shape |                 |                      |                |                 |
| Parts | LEAD WIRE THM B | LEAD WIRE EARTH      | LEAD WIRE PUMP | LEAD WIRE FS    |
| Q'ty  | 1               | 1                    | 1              | 1               |
| Shape |                 |                      |                |                 |
| Parts | INSULATOR       | Connecting terminals | BAND           | CLAMP           |
| Q'ty  | 3               | 4                    | 6              | 4               |
| Shape |                 |                      |                |                 |
| Parts | SCREW 1         | SCREW 2              | SCREW 3        | FERRITE CORE    |
| Q'ty  | 2               | 4                    | 5              | 1               |
| Shape |                 |                      |                |                 |

When installing the control box replace kit on the air inlet on the unit, LEAD WIRE FS is not used.

## 8-4. Plasma Quad Connect

Static pressure loss is referred to 6 "FAN CHARACTERISTICS CURVES". Plasma Quad Connect (MAC-100FT-E) should be used together with PQ attachment (PAC-HA11PAR).

\* Attaching the Plasma Quad Connect increases the pressure loss. In a certain capacity range where the airflow may not reach the rated airflow level with the factory default external static pressure setting, adjust the external static pressure setting as necessary. For the adjustment procedure, see the Installation Manual for the indoor unit.

### Plasma Quad Connect (MAC-100FT-E)

| Item     | Plasma Quad Connect (with connecting cable)   | Installation plate  | Fixing screw for Plasma Quad Connect and Installation plate 4 × 25 mm |
|----------|---|---------------------|---|
| Quantity | 1   | 1                   | 5   |
| Shape    |   |                     |   |
| Item     | Spacer<br>Note: The spacer is used as packaging material.                             | Mounting cord clamp | Cable tie   |
| Quantity | 1   | 1                   | 1   |
| Shape    |   |                     |   |
| Item     | Screw for Mounting cord clamp 4 × 16<br>(Use when joining room air conditioner parts) |                     |   |
| Quantity | 1   |                     |   |
| Shape    |   |                     |   |

Detailed installation information should be referred to its Installation Manual.

### PQ attachment (PAC-HA11PAR)

| Item     | PLATE 1 | PLATE 2 | PLATE 3 | PLATE 4 | Screw (4 × 10) | Screw (5 × 10) | RUBBER PLATE |
|----------|---------|---------|---------|---------|----------------|----------------|--------------|
| Quantity | 1       | 1       | 1       | 1       | 3              | 2              | 2            |
| Shape    |         |         |         |         |                |                |              |

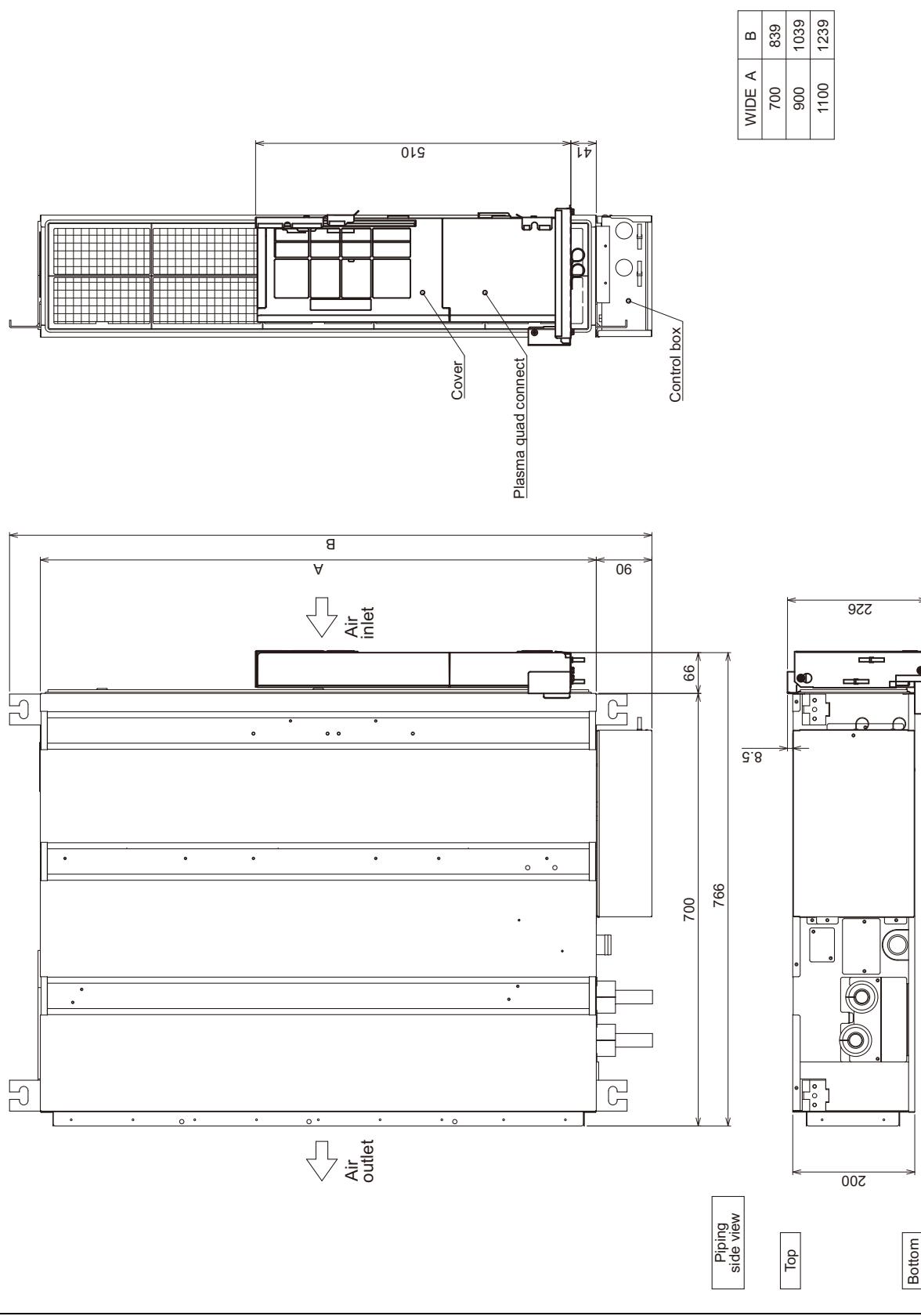
Detailed installation information should be referred to its Installation Manual.

## 8. OPTIONAL PARTS

Ceiling concealed (Low noise/Low static pressure type)

PEFY-P15, 20, 25, 32, 40, 50, 63VMS1(L)-E  
with PQ attachment and Plasma Quad Connect

Unit: mm



| Model                      | WIDE A | B    |
|----------------------------|--------|------|
| PEFY-P15,20,25,32VMS1(L)-E | 700    | 839  |
| PEFY-P40VMS1(L)-E          | 900    | 1039 |
| PEFY-P50VMS1(L)-E          |        |      |
| PEFY-P63VMS1(L)-E          | 1100   | 1239 |

The drawing above is a sample image of the optional parts being installed on a unit.

**PEFY-P15, 20, 25, 32, 40, 50, 63VMS1(L)-E  
with PQ attachment and Plasma Quad Connect**

[Maintenance access space]  
Secure enough access space to allow for the maintenance, inspection, and replacement of the motor, fan, heat exchanger, and control box in one of the following ways.

Select an installation site for the indoor unit so that its maintenance access space will not be obstructed by beams or other objects.  
(1) When a space of 300mm or more is available below the unit between the unit and the ceiling. (Fig. 1)

(2) When a space of less than 300mm is available below the unit between the unit and the ceiling.  
(At least 20mm of space should be left below the unit as shown in Fig.3.)

• Create access door 1 and 2 (450x450mm each) as shown in Fig.2.  
(Access door 2 is not required if enough space is available below the unit for a maintenance worker to work in.)  
(3) For maintenance if there is more than 170mm from the top surface, the cover can be pulled out without removing the PQ attachment. (Fig.1, Fig.3)  
• Create access door 4 below the control box and the unit as shown in Fig.5.  
• Create access door 1 diagonally below the control box and access door 3 below the unit as shown in Fig.4.  
or

(3) For maintenance if there is more than 170mm from the top surface, the cover can be pulled out without removing the PQ attachment. (Fig.1, Fig.3)

(3) For maintenance if there is more than 170mm from the top surface, the cover can be pulled out without removing the PQ attachment. (Fig.1, Fig.3)

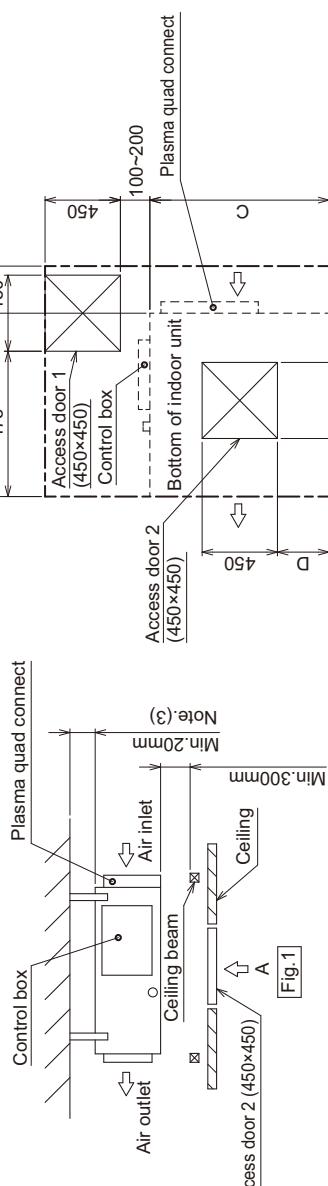


Fig.2 (Viewed from the direction of the arrow A)

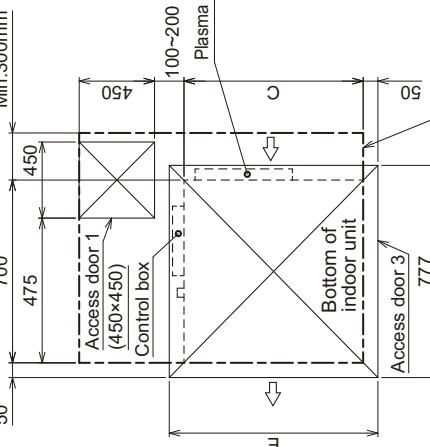
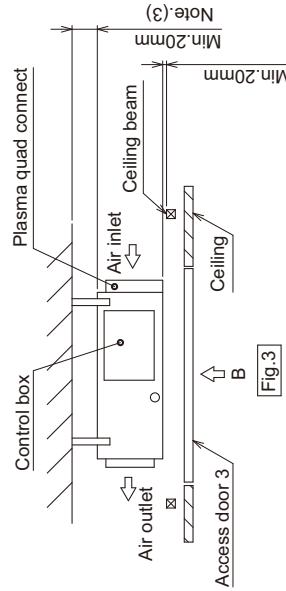


Fig.3 (Viewed from the direction of the arrow B)



| Model                      | WIDE C | D       | E    | F    |
|----------------------------|--------|---------|------|------|
| PEFY-P15,20,25,32VMS1(L)-E | 700    | 50~150  | 800  | 1300 |
| PEFY-P40VMS1(L)-E          | 900    | 150~250 | 1000 | 1500 |
| PEFY-P50VMS1(L)-E          | 1100   | 250~350 | 1200 | 1700 |

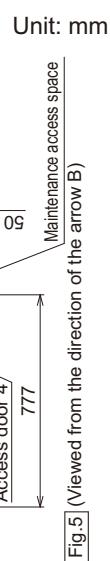


Fig.4 (Viewed from the direction of the arrow B)

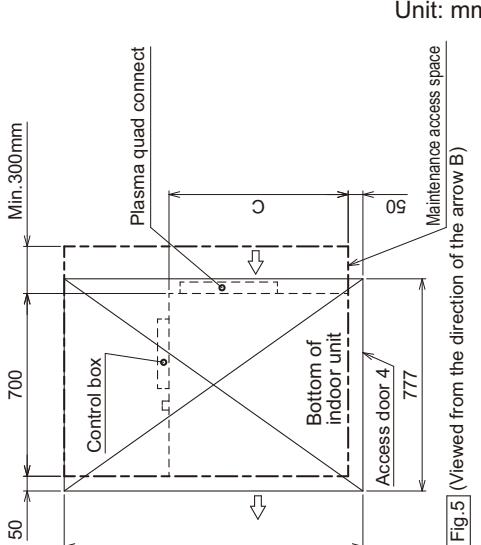


Fig.5 (Viewed from the direction of the arrow B)

The drawing above is a sample image of the optional parts being installed on a unit.

| Model                      | WIDE C | D       | E    | F    |
|----------------------------|--------|---------|------|------|
| PEFY-P15,20,25,32VMS1(L)-E | 700    | 50~150  | 800  | 1300 |
| PEFY-P40VMS1(L)-E          | 900    | 150~250 | 1000 | 1500 |
| PEFY-P50VMS1(L)-E          | 1100   | 250~350 | 1200 | 1700 |



**⚠ Warning**

- Do not use refrigerant other than the type indicated in the manuals provided with the unit and on the nameplate.
  - Doing so may cause the unit or pipes to burst, or result in explosion or fire during use, repair, or at the time of disposal of the unit.
  - It may also be in violation of applicable laws.
- MITSUBISHI ELECTRIC CORPORATION cannot be held responsible for malfunctions or accidents resulting from the use of the wrong type of refrigerant.

■ Our air conditioning equipment and heat pumps contain a fluorinated greenhouse gas, R410A.

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