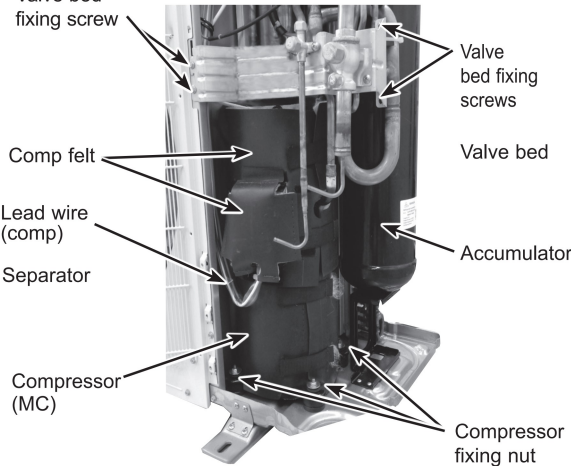
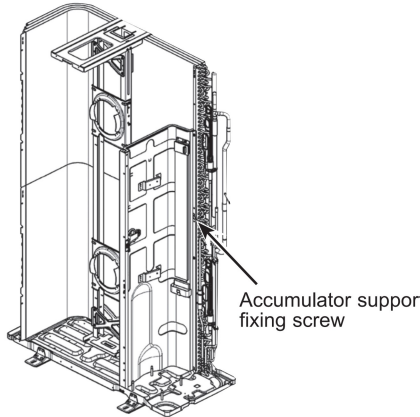
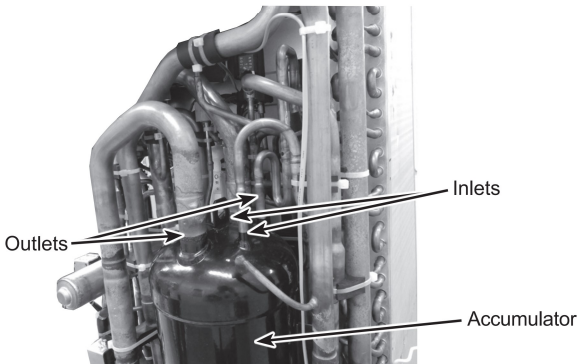




OPERATING PROCEDURE	PHOTOS/FIGURES
<p>13. Removing the compressor (MC)</p> <p>(1) Remove the service panel. (See Photo 1)</p> <p>(2) Remove the top panel. (See Photo 1)</p> <p>(3) Remove the cover panel front. (See Photo 1)</p> <p>(4) Remove the cover panel rear. (See Photo 1)</p> <p>(5) Remove ball valve and stop valve fixing screws (5 × 16) then valve bed fixing screws (5 × 12) and remove the valve bed. (See Photo 13)</p> <p>(6) Remove the comp felt covering the compressor, and remove the thermistor <Compressor> (TH4) and the lead wires. (See Photo 8 and 13)</p> <p>(7) Recover refrigerant.</p> <p>(8) Remove the 3 compressor fixing nuts for motor using spanner or adjustable wrench.</p> <p>(9) Remove the welded pipe of motor for compressor inlet and outlet and then remove the compressor.</p> <p>Note: Recover refrigerant without spreading it in the air.</p>	<p>Photo 13</p>  <p>Figure 1</p> 
<p>14. Removing the accumulator</p> <p>(1) Remove the service panel. (See Photo 1)</p> <p>(2) Remove the top panel. (See Photo 1)</p> <p>(3) Remove the cover panel front. (See Photo 1)</p> <p>(4) Remove the cover panel rear. (See Photo 1)</p> <p>(5) Remove the side panel R. (See Photo 1)</p> <p>(6) Remove the electrical parts box. (See Photo 5)</p> <p>(7) Recover refrigerant.</p> <p>(8) Remove 4 welded pipes of accumulator inlets and outlets. (See Photo 14)</p> <p>(9) Remove accumulator leg fixing screws (2 [4 × 10] screws and 2 [5 × 12] screws). (See Photo 15 and Figure 1)</p> <p>Note: Recover refrigerant without spreading it in the air.</p>	<p>Photo 14</p>  <p>Photo 15</p> 